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Tolerance ±1/32" unless otherwise specified

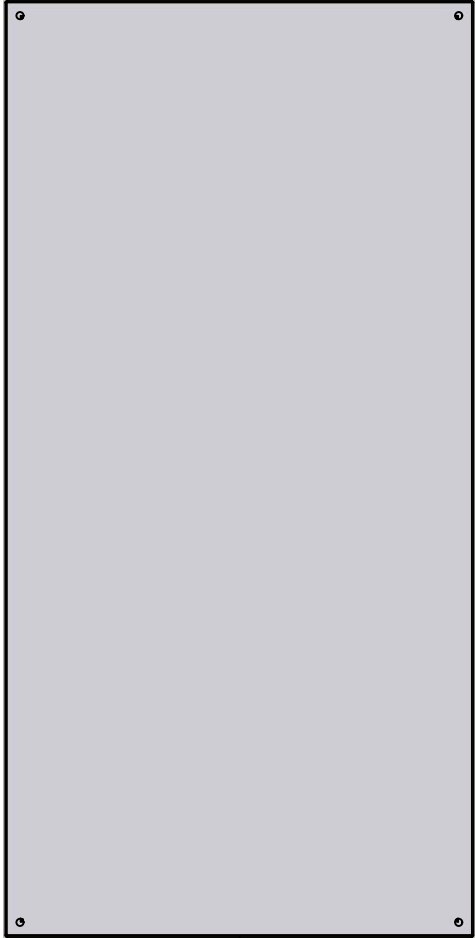
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Tolérance ±1/32" sauf spécification contraire

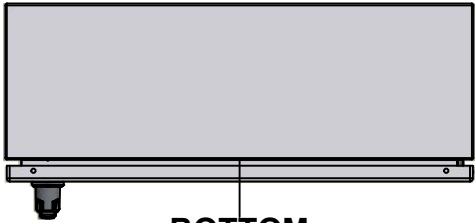
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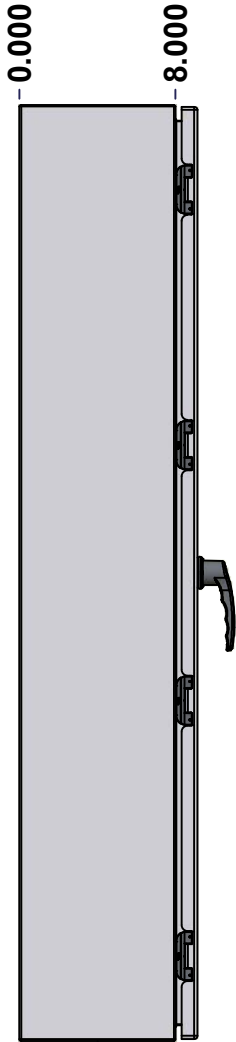
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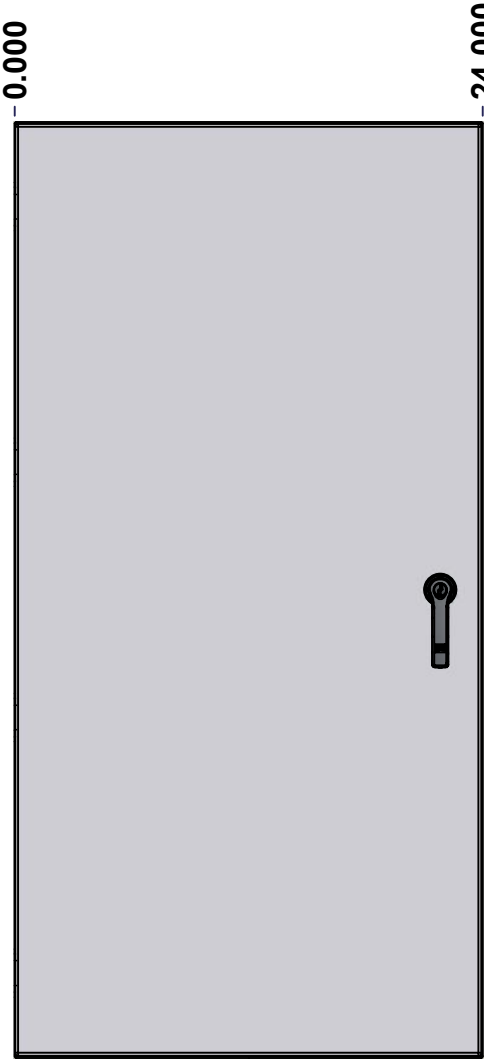
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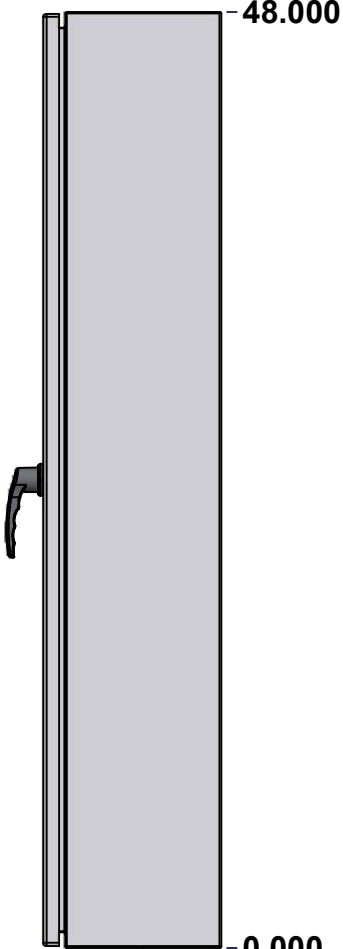
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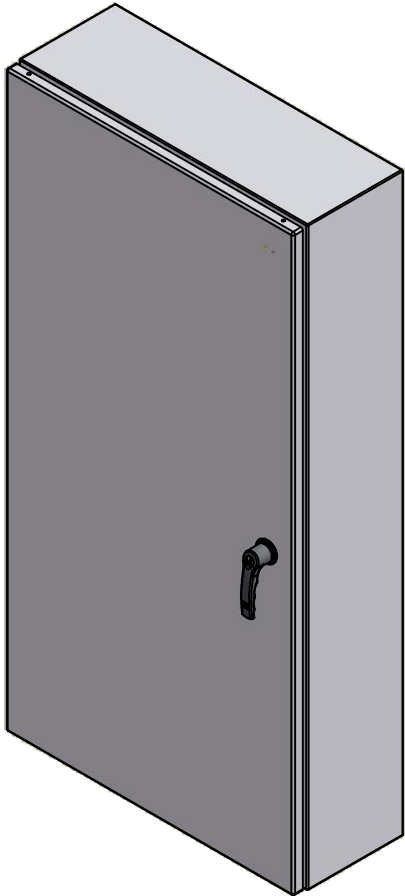
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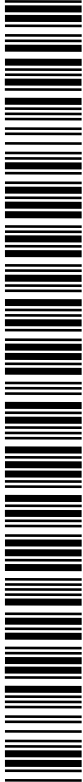
FRONT



RIGHT



Isometric View

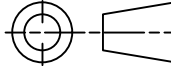


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 05-Nov-17

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ES 48" x 24" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ES482408

Rev. 1

0 9

SEE BILL OF MATERIAL ON LAST PAGE

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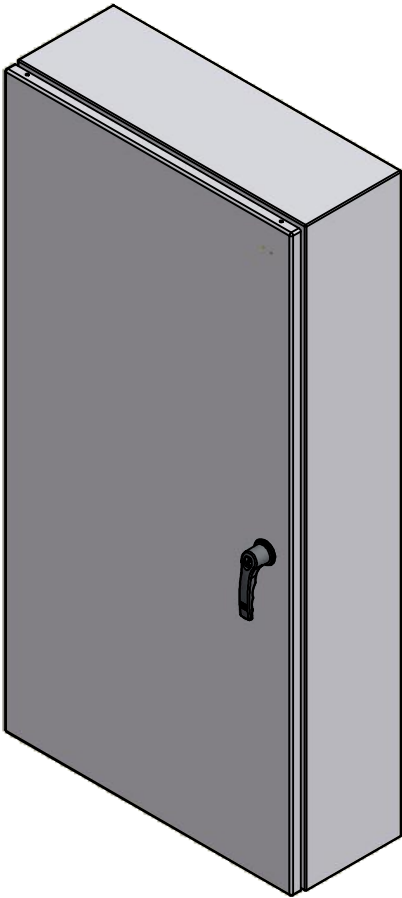
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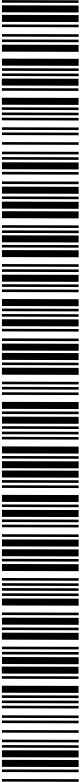
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



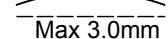
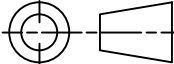
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP4824G	0	881 SP - Inner Panel
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	5412ES482408C	0	5412ES 48" x 24" Cover
1	5412ES482408B	0	5412ES 48" x 24" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client				Projection 	
				Date	
Drawn By Dessiné Par				Date 05-Nov-17	
Material Matière				16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur			Asa-61 Grey		
Finish Fini			Smooth		
Description 5412ES 48" x 24" x 8" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ES482408				Rev. 0	2 9

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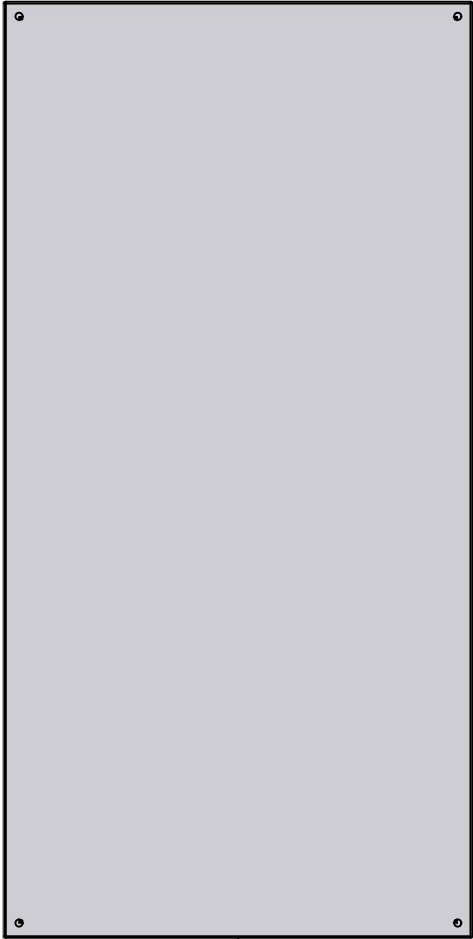
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



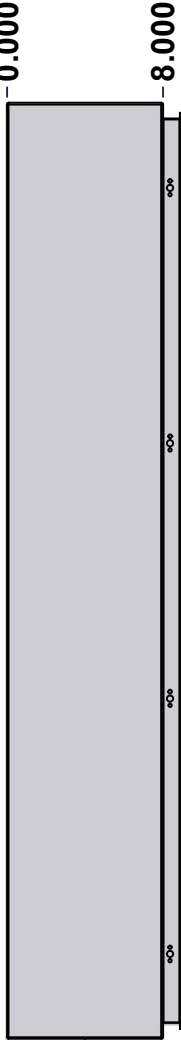
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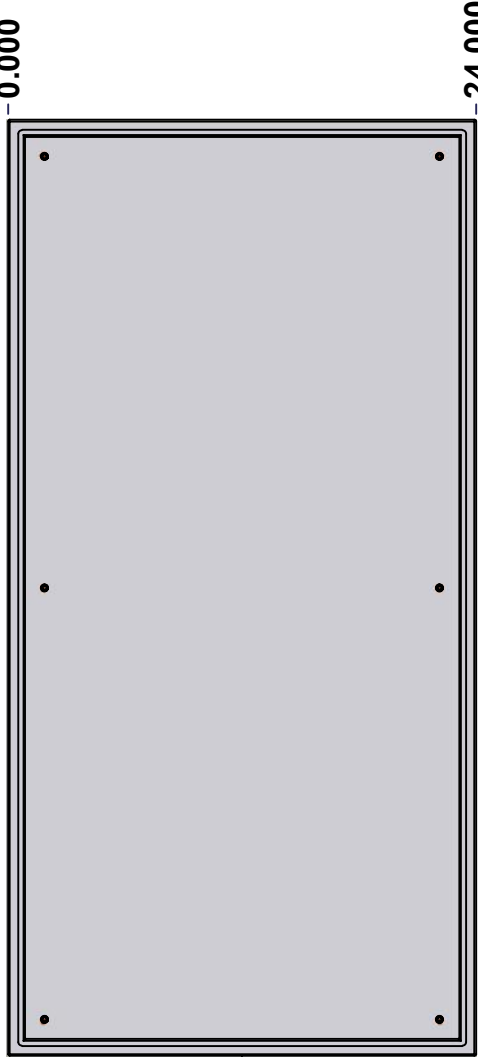
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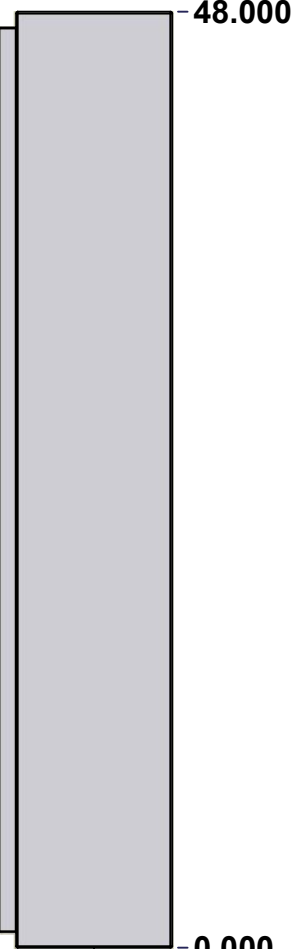
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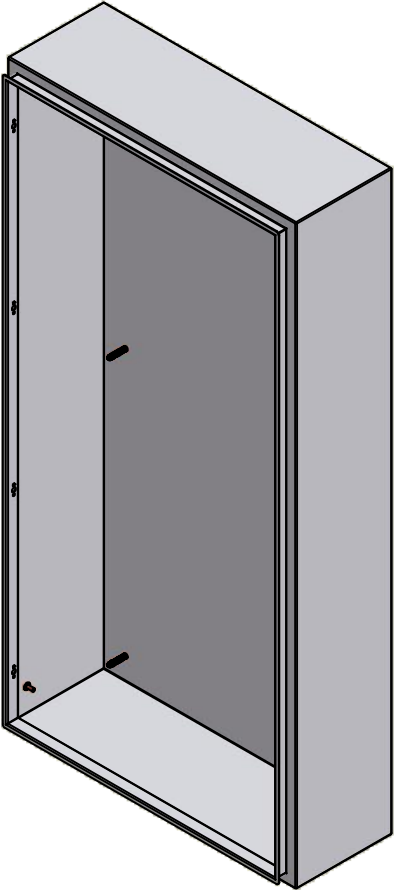
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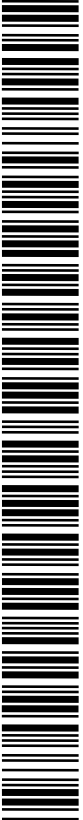
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RIGHT

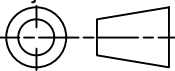


Isometric View



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No.	Revisions	Date	By/Par

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 05-Nov-17	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 48" x 24" x 8" Body			Detail Rev.
Part Number Numéro Pièce 5412ES482408B			Rev. 0
			3 9

SEE BILL OF MATERIAL ON LAST PAGE

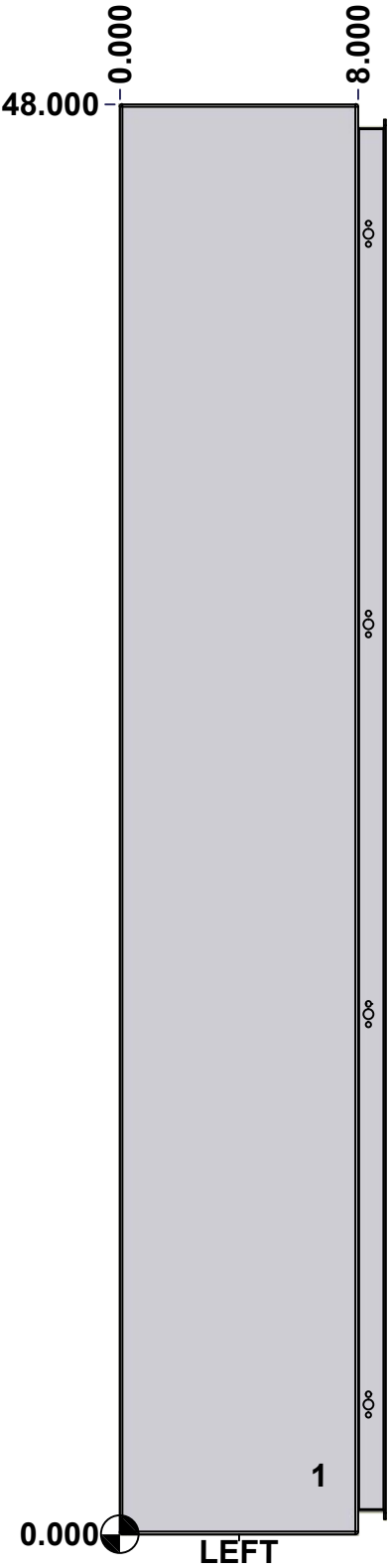
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ES 48" x 24" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES482408B	Rev. 0	4 9

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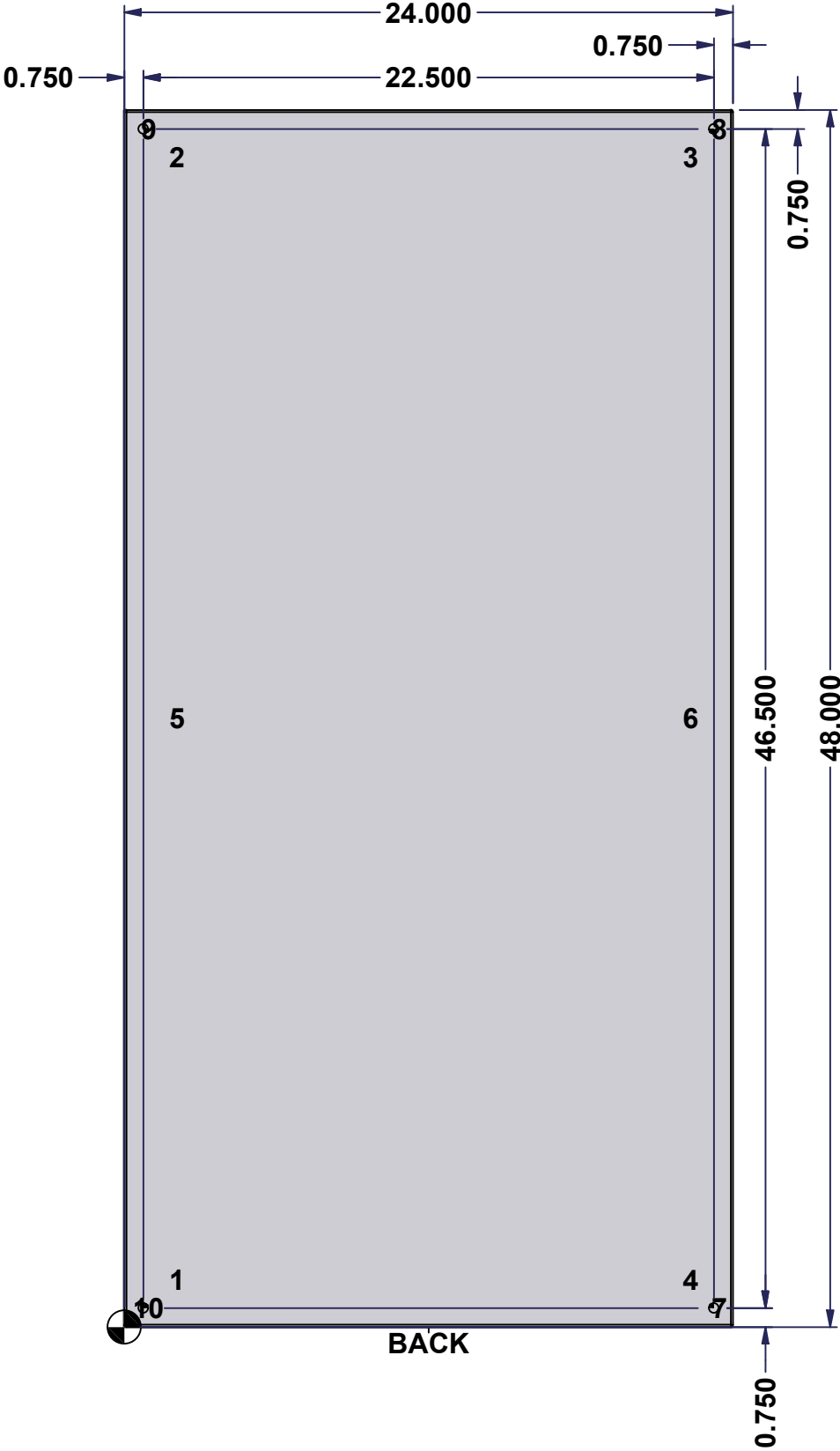
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ES 48" x 24" x 8" Body		(NULL)	
	Part Number Numéro Pièce 5412ES482408B		Rev. 0	5 9

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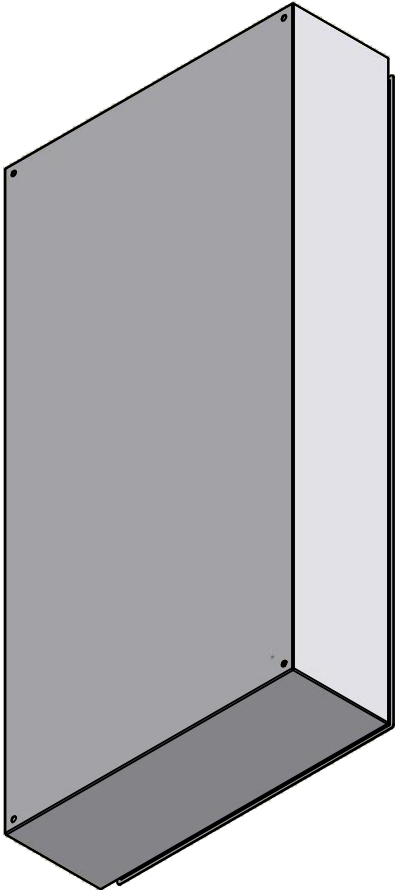
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

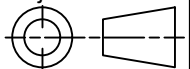


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 05-Nov-17
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES482408B-P	0	5412ES 48" x 24" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

Description	Detail Rev.
5412ES 48" x 24" x 8" Body	
Part Number Numéro Pièce	Rev.
5412ES482408B	0
	6
	9

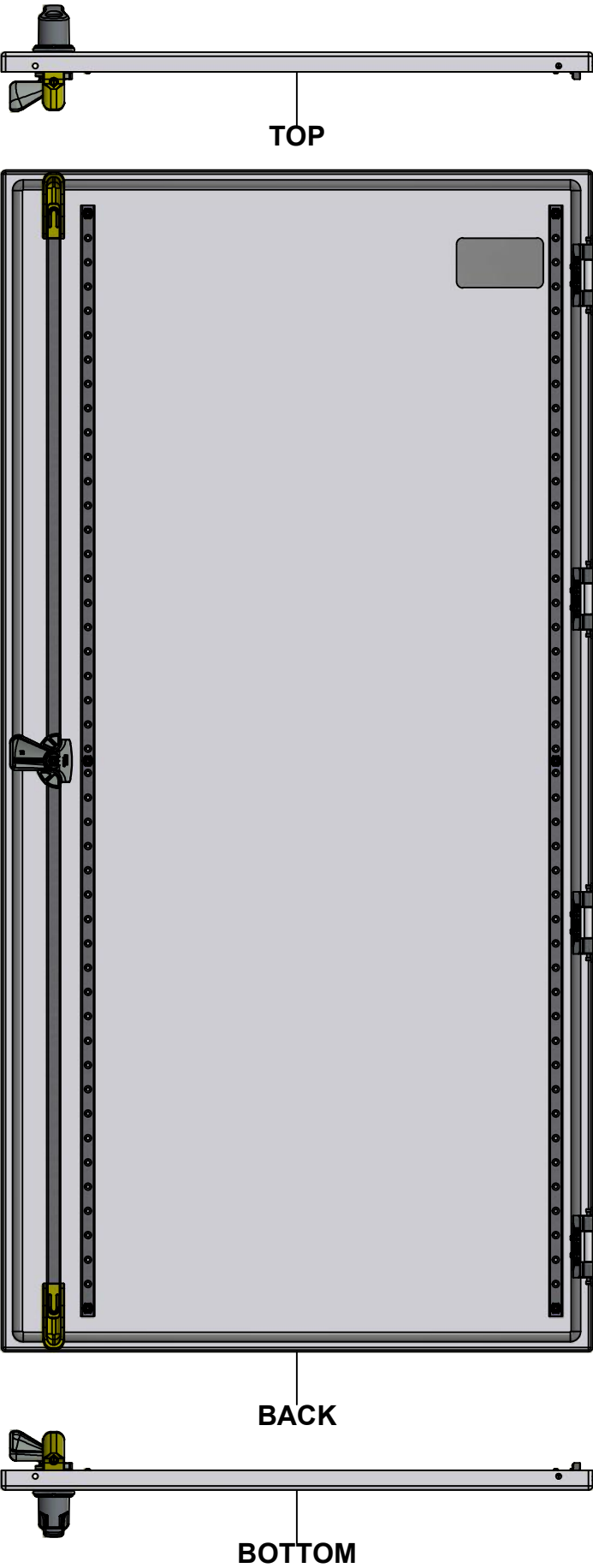
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Tolérance ±1/32" sauf spécification contraire

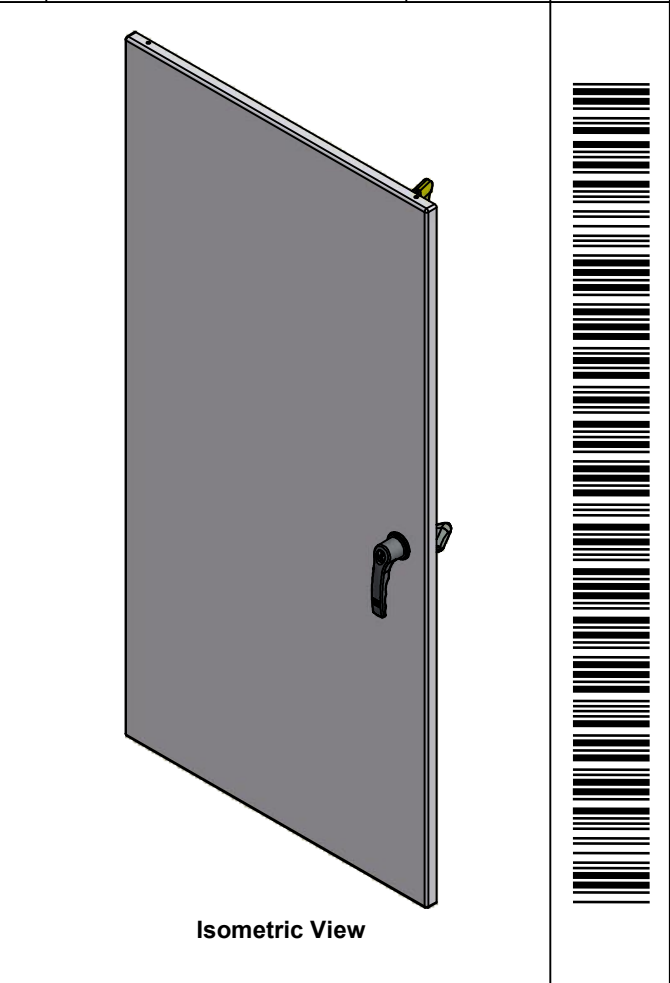


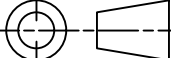
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0.800
0.000
0.000
0.000

23.918

47.803
0.000

No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 05-Nov-17	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ES 48" x 24" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ES482408C		Rev. 0	7 9

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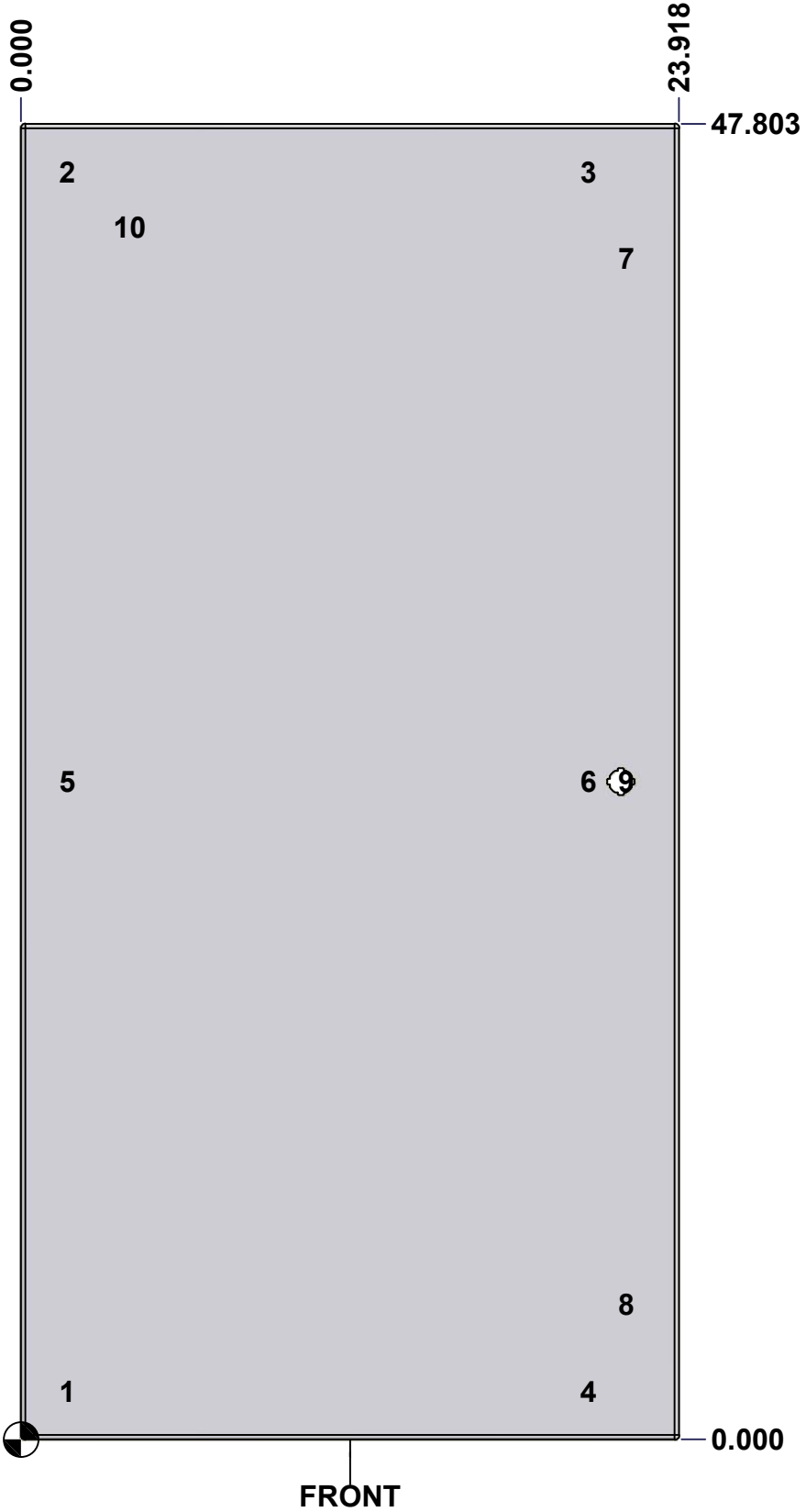
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	20.423	46.047	STUD M6 x 18mm (Inside)
4	20.423	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	20.423	23.902	STUD M6 x 18mm (Inside)
7	21.803	42.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	21.803	23.902	HANDLE 885 ESL2A @ 0.0°
10	3.750	44.053	LABEL_EXM (Inside)



	Description	Status	
	5412ES 48" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ES482408C	0	9

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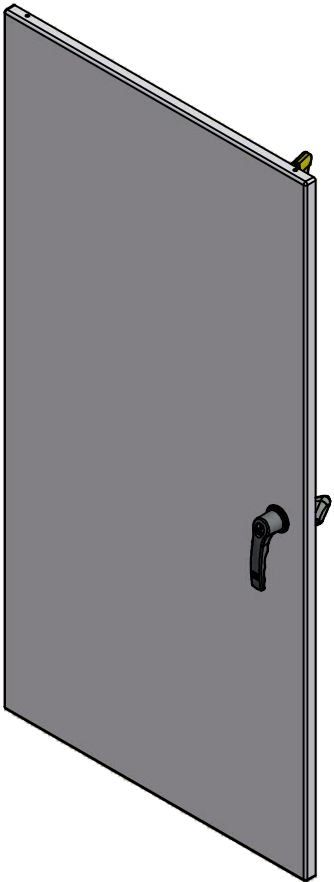
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

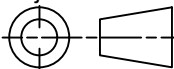


Isometric View



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1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES482408G	0	5412ES 48" x 24" Cover Gasket Part
1	5412ES482408C-P	0	5412ES 48" x 24" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

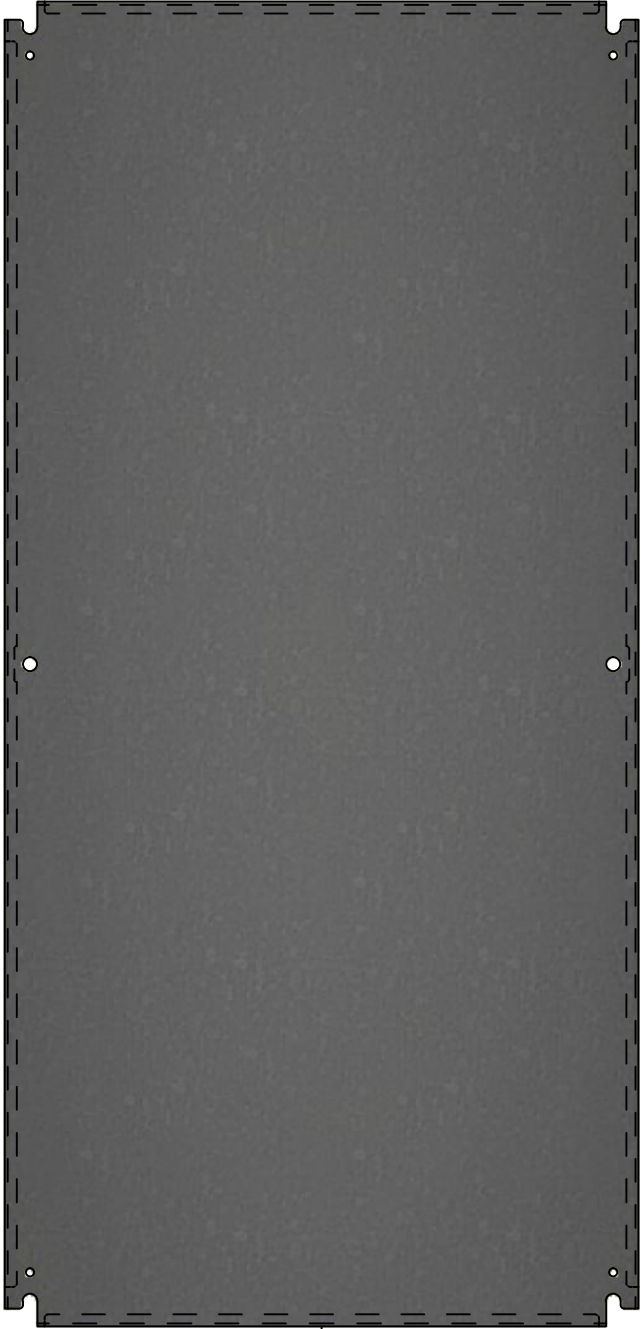
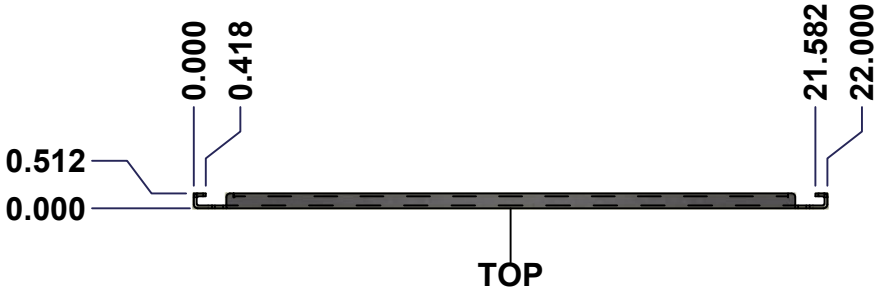
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
				Date	
Customer Client				Date 05-Nov-17	
Drawn By Dessiné Par				BoxCad: BoxCad	
Material Matière				14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey		Finish Fini	
				Smooth	
Description				Detail Rev.	
5412ES 48" x 24" Cover					
Part Number Numéro Pièce				Rev.	9
5412ES482408C				0	9

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



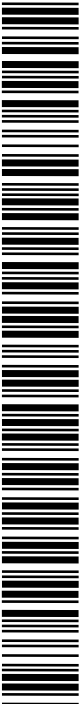
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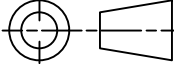


Isometric View



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1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP4824G			Rev. 0
			1 2

