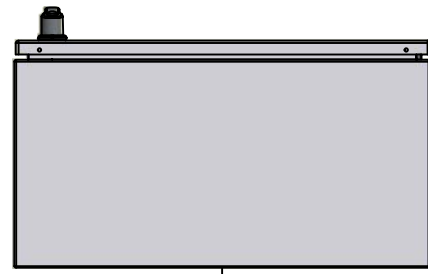
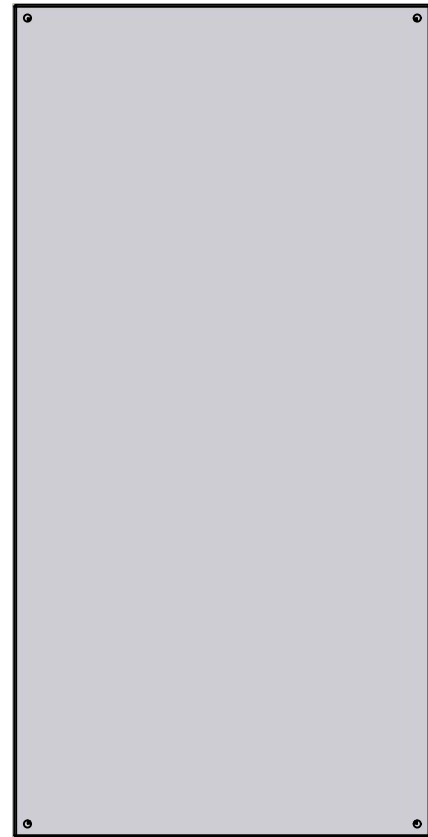


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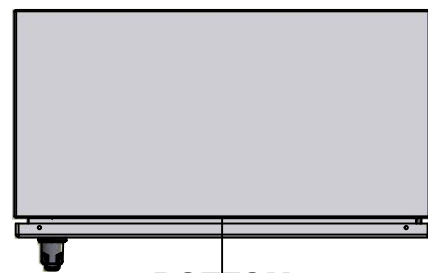
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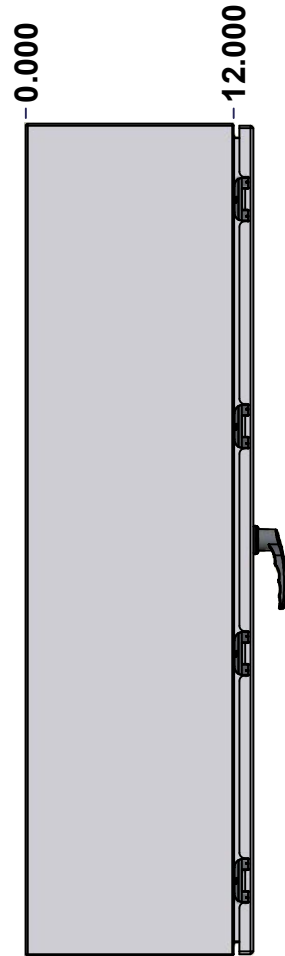
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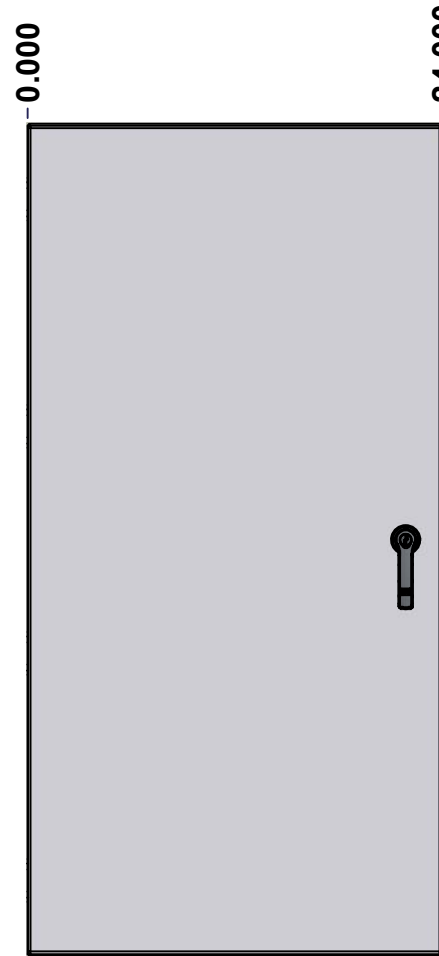
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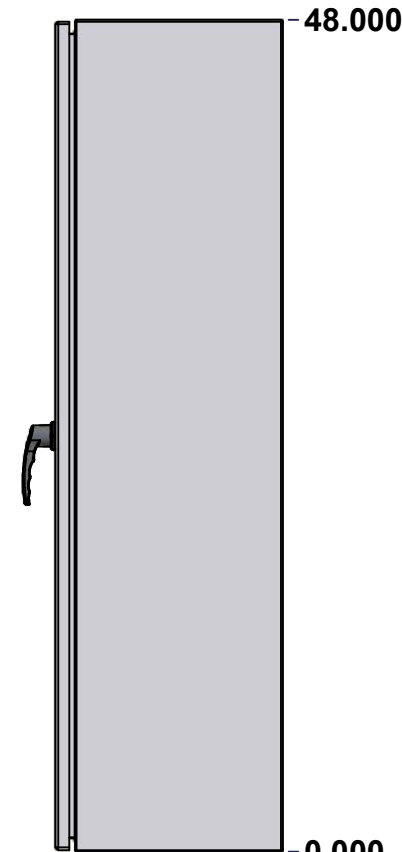
BOTTOM



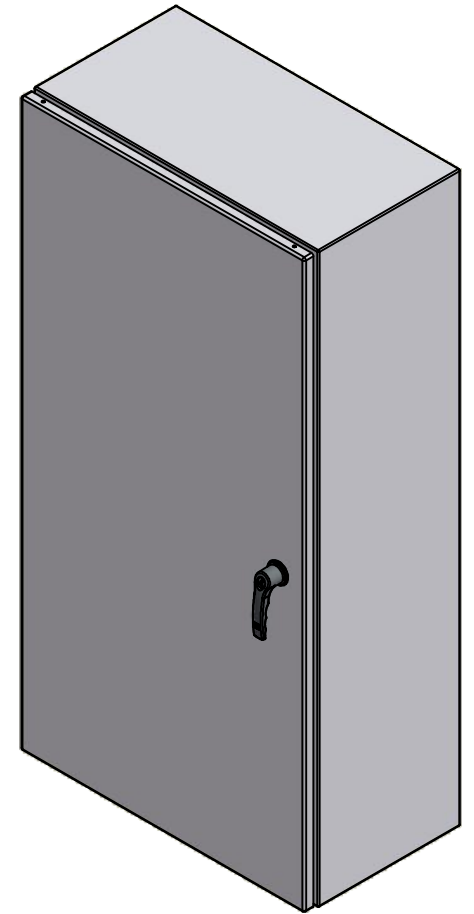
LEFT



FRONT




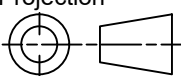
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2019-09-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ES 48" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ES482412NOIP	0	9

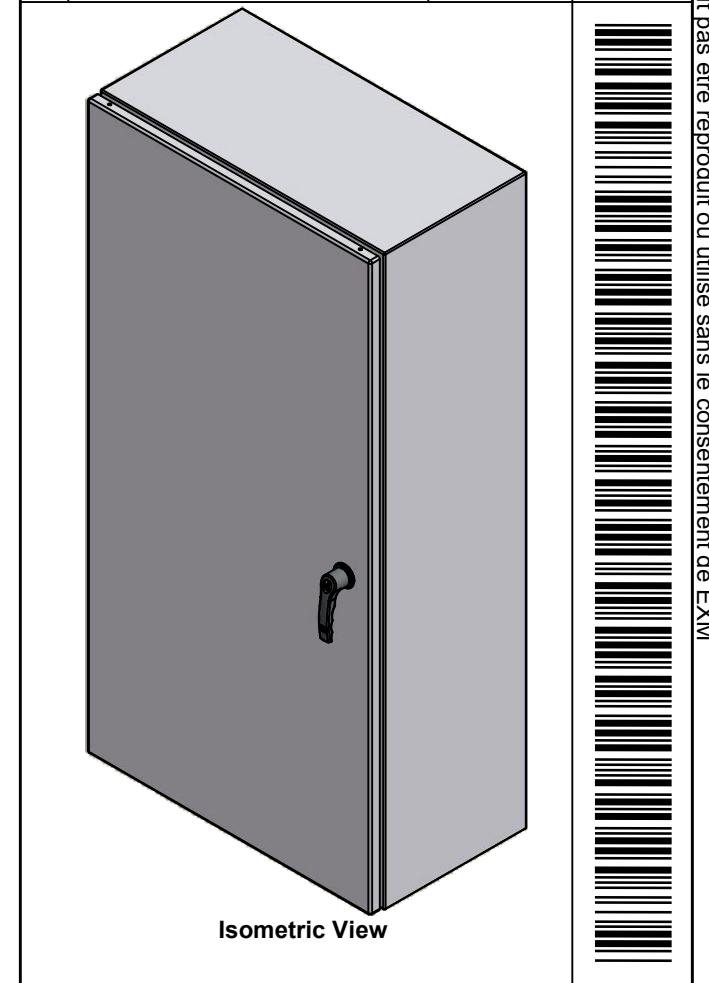
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES482412NOIPC	0	5412ES 48" x 24" Cover
1	5412ES482412NOIPB	0	5412ES 48" x 24" x 12" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

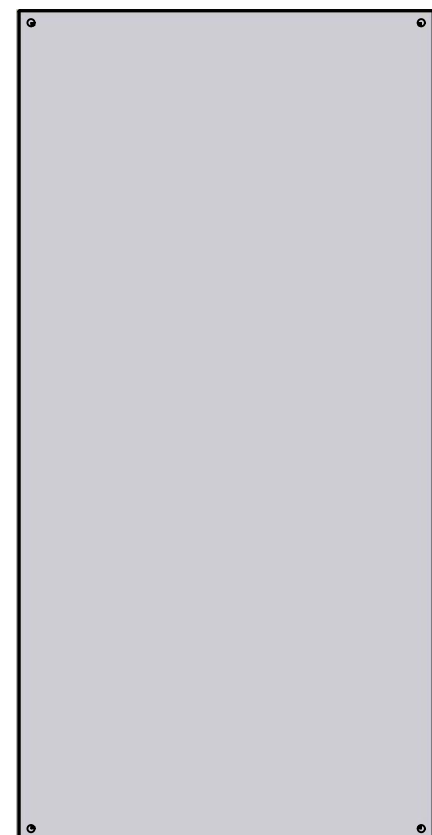
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm Projection 
	Customer Client Drawn By Dessiné Par Material Matière Color Couleur Description Part Number Numéro Pièce	Date Date 2019-09-13 14 Ga Cold Rolled A1008 CS Type B (1.7mm) Asa-61 Grey 5412ES 48" x 24" x 12" Assembly 5412ES482412NOIP

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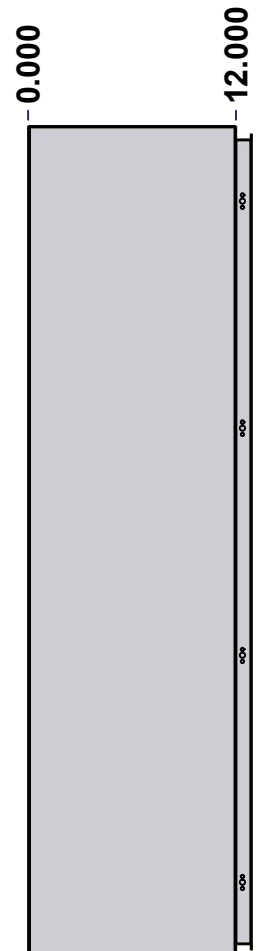
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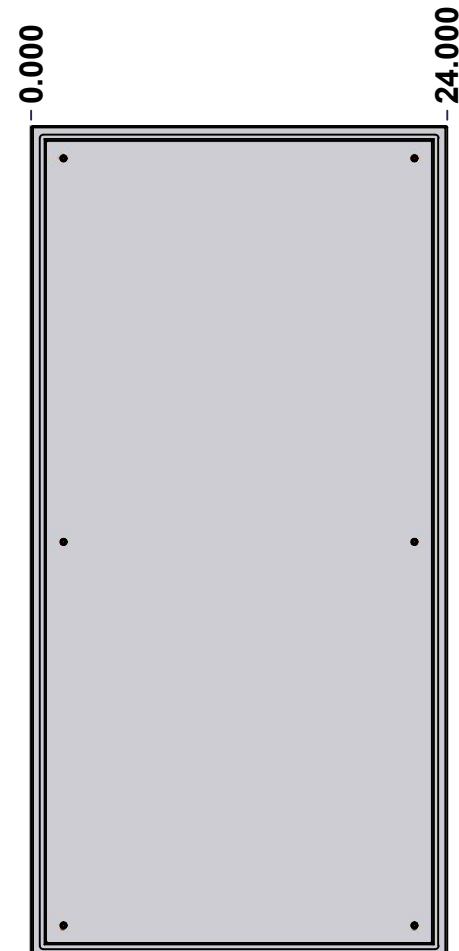
BACK



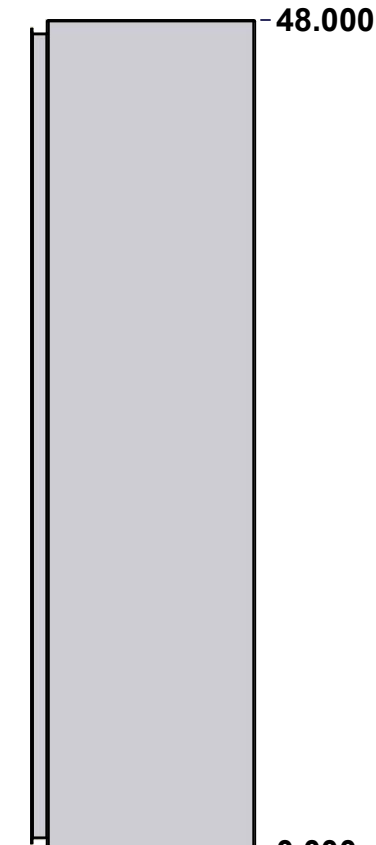
BOTTOM



LEFT

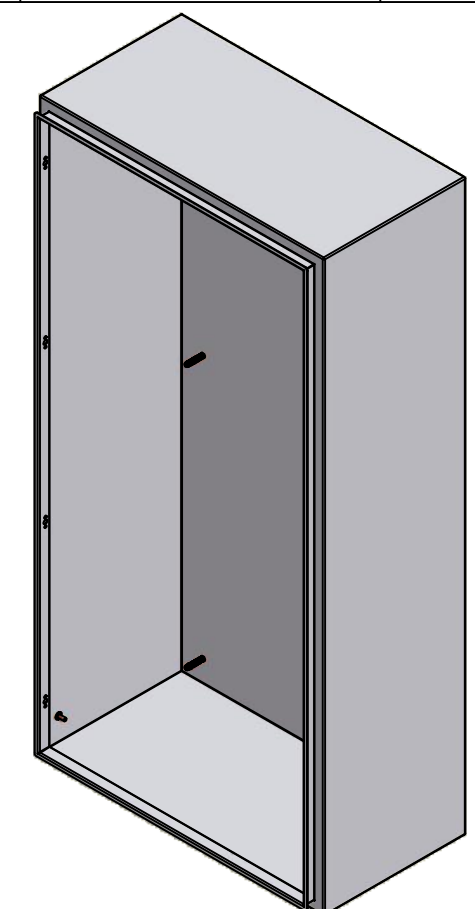


FRONT




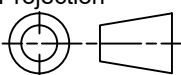
RIGHT

No.	Revisions	Date	By/Par



Isometric View



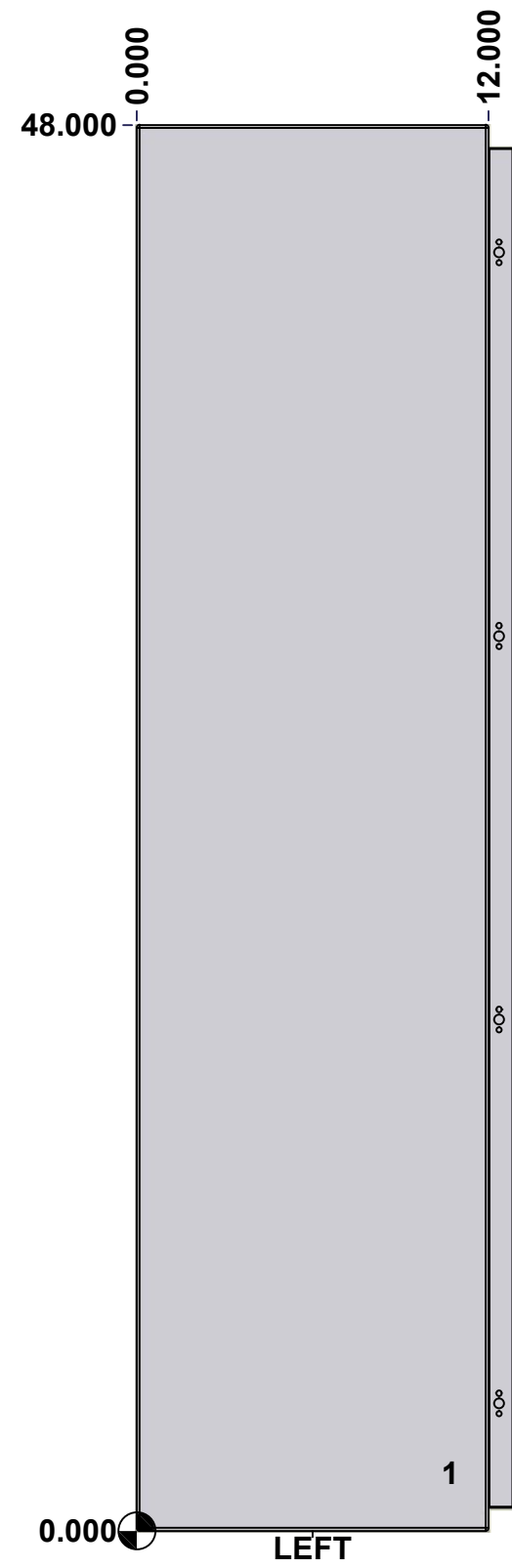
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2019-09-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ES 48" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	3
5412ES482412NOIPB	0	9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ES 48" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ES482412NOIPB</b>	<b>0</b>	4 9

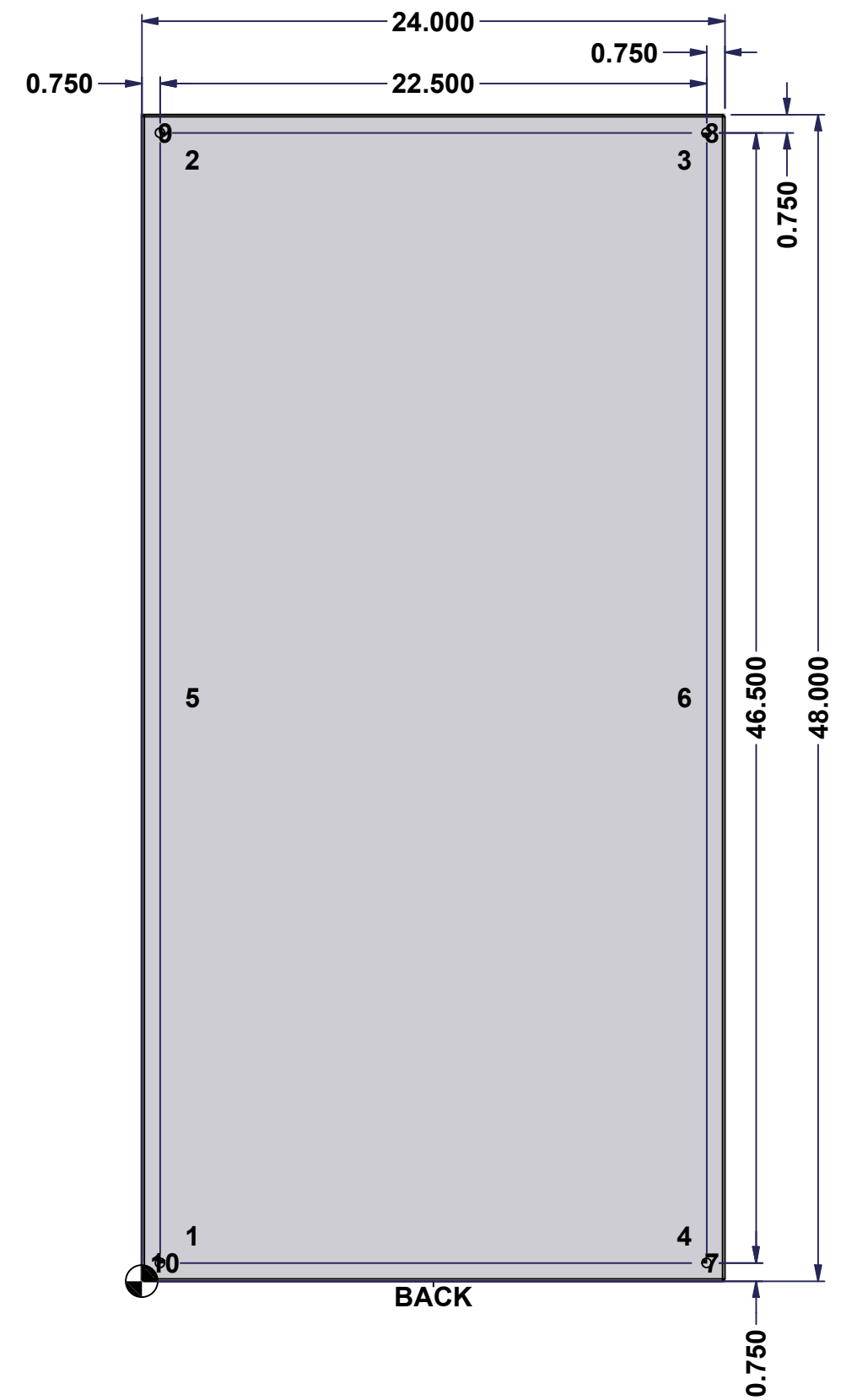
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----			
7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



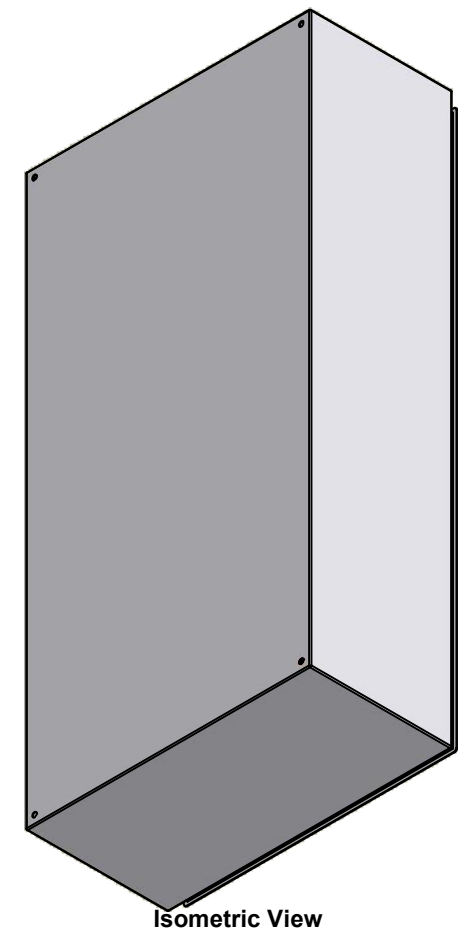
BACK

	Description	Status	
	5412ES 48" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ES482412NOIPB</b>	<b>0</b>	5 9

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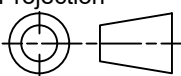
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No.	Revisions	Date	By/Par



Isometric View

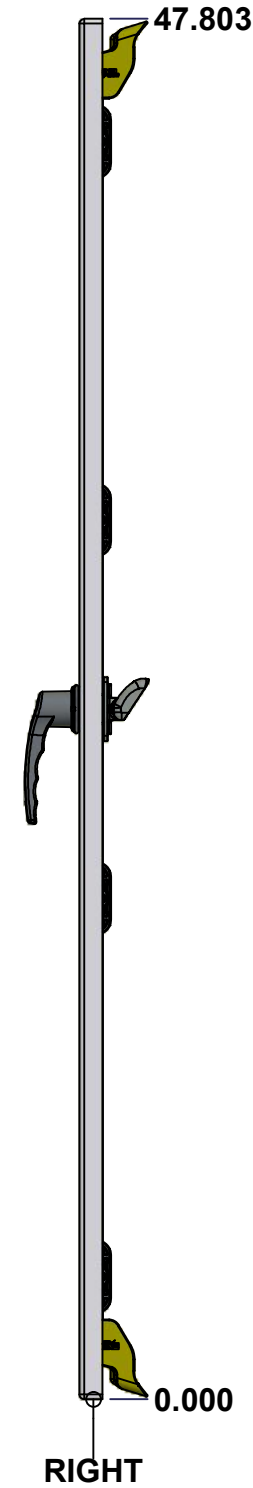
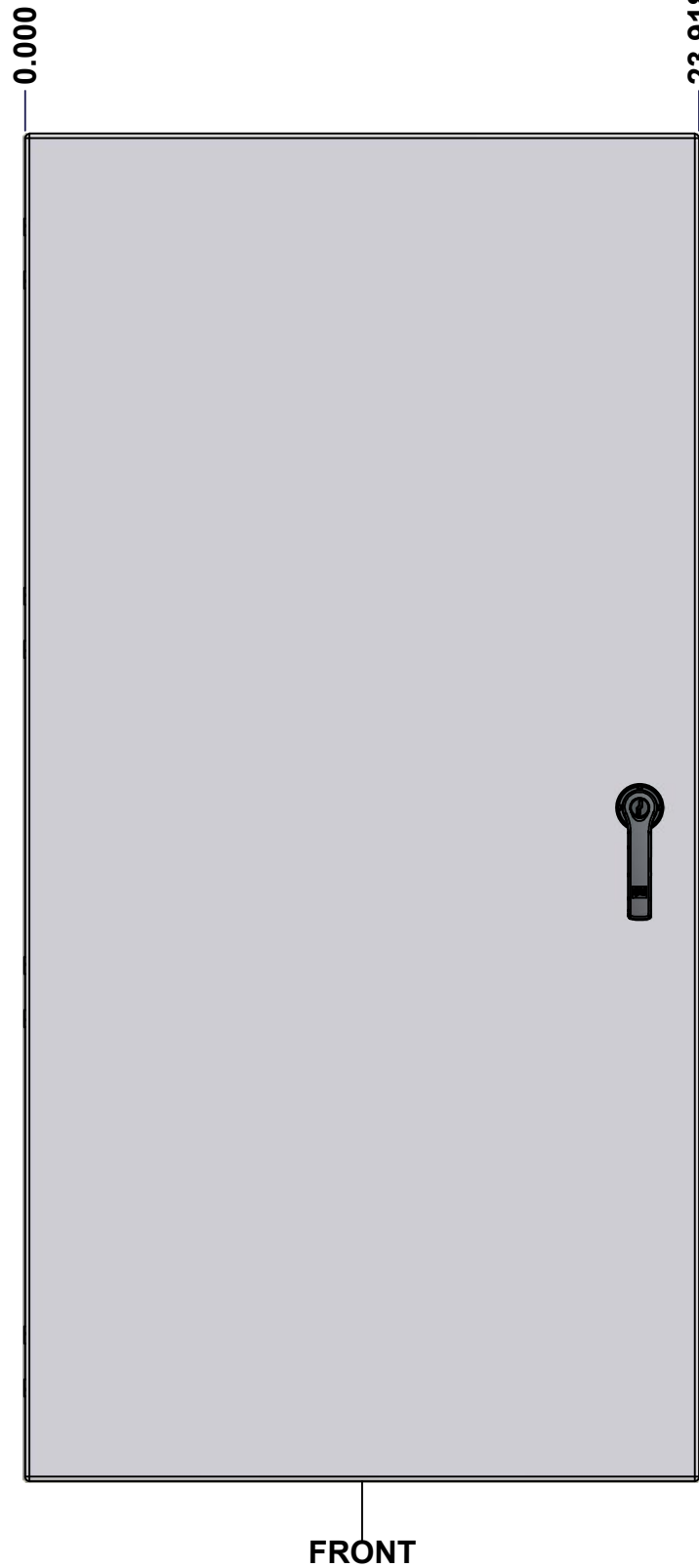
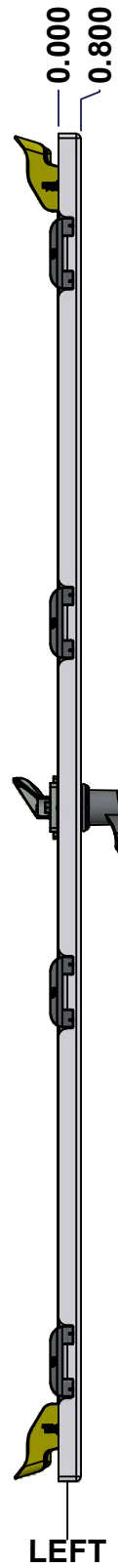
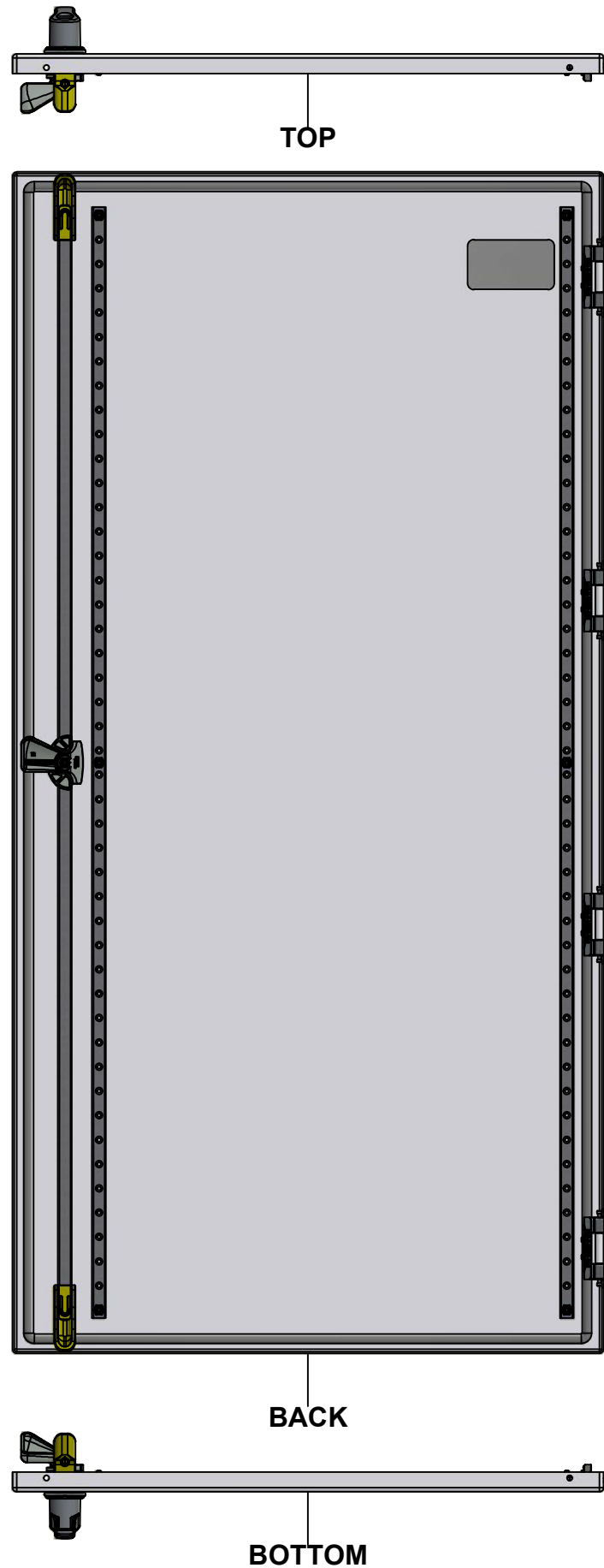


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2019-09-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ES 48" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	6
<b>5412ES482412NOIPB</b>	<b>0</b>	9

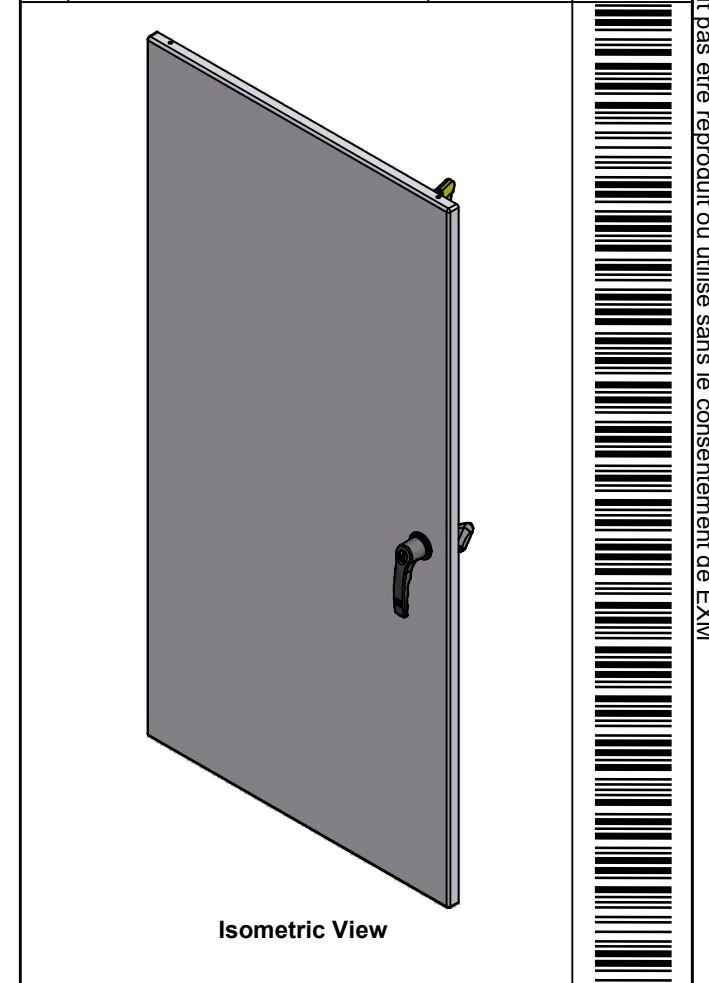
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES482412NOIPB-P	0	5412ES 48" x 24" x 12" Body Part
Parts List			


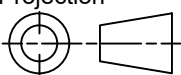
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No.	Revisions	Date	By/Par



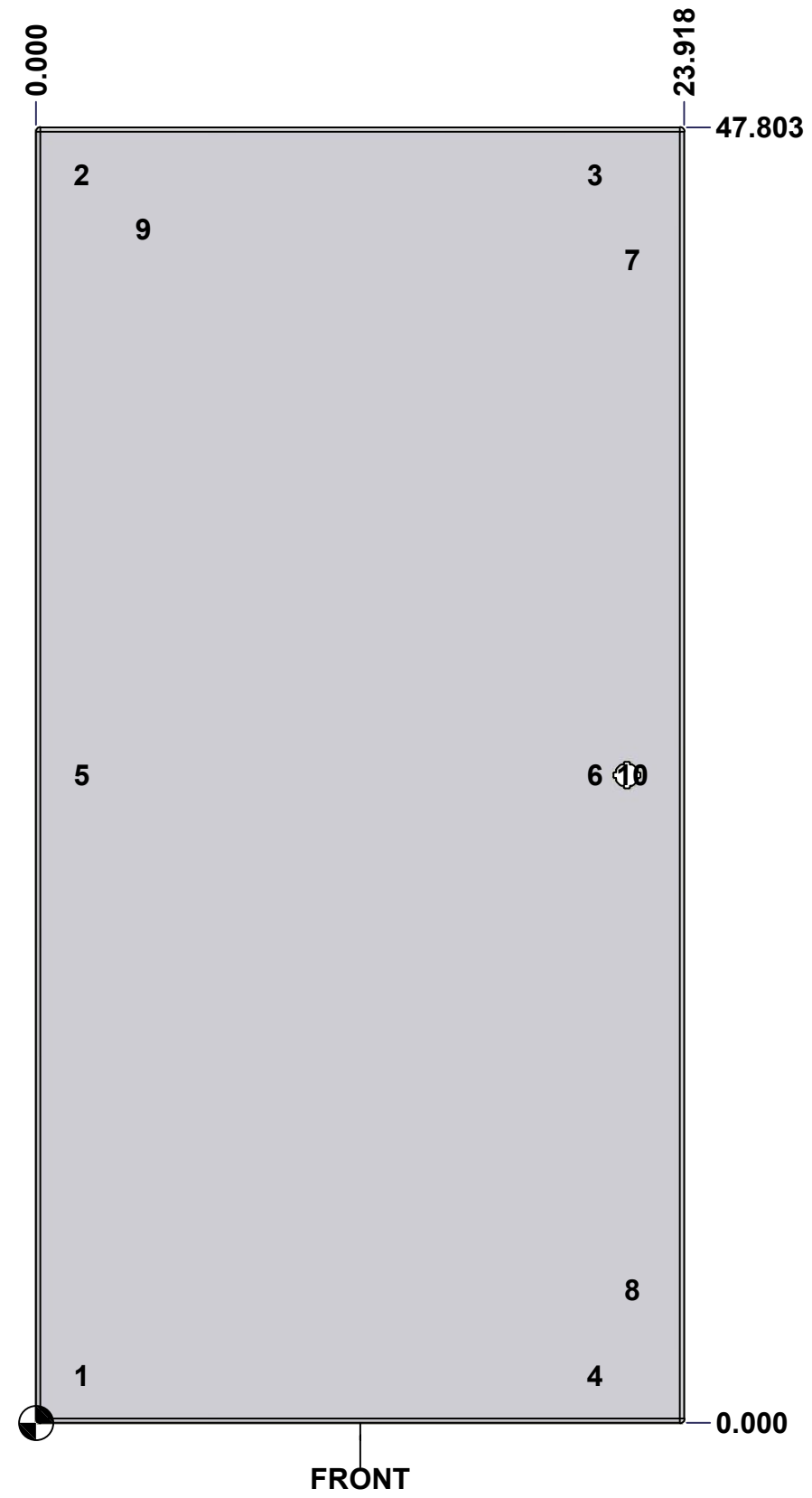
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Projection			
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 2019-09-13	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ES 48" x 24" Cover		Detail Rev.	
Part Number Numéro Pièce <b>5412ES482412NOIPC</b>		Rev. <b>0</b>	7 9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	20.423	46.047	STUD M6 x 18mm (Inside)
4	20.423	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	20.423	23.902	STUD M6 x 18mm (Inside)
7	21.803	42.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----			
9	3.750	44.053	LABEL_EXM (Inside)
10	21.803	23.902	HANDLE 885 ESL2A @ 0.0°



	Description	Status	
	5412ES 48" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ES482412NOIPC</b>	<b>0</b>	8 9



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No.	Revisions	Date	By/Par


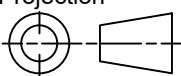


Isometric View



Qty	Part Name	Rev	Description
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES482412NOIPG	0	5412ES 48" x 24" Cover Gasket Part
1	5412ES482412NOIPC-P	0	5412ES 48" x 24" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Qty	Part Name	Rev	Description
Parts List			

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Projection 		
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2019-09-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ES 48" x 24" Cover		
Part Number Numéro Pièce	<b>5412ES482412NOIPC</b>	Rev. 9
	<b>0</b>	9