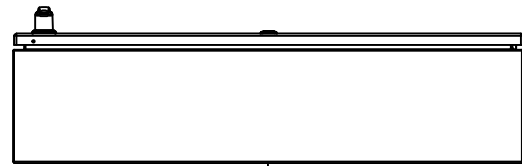
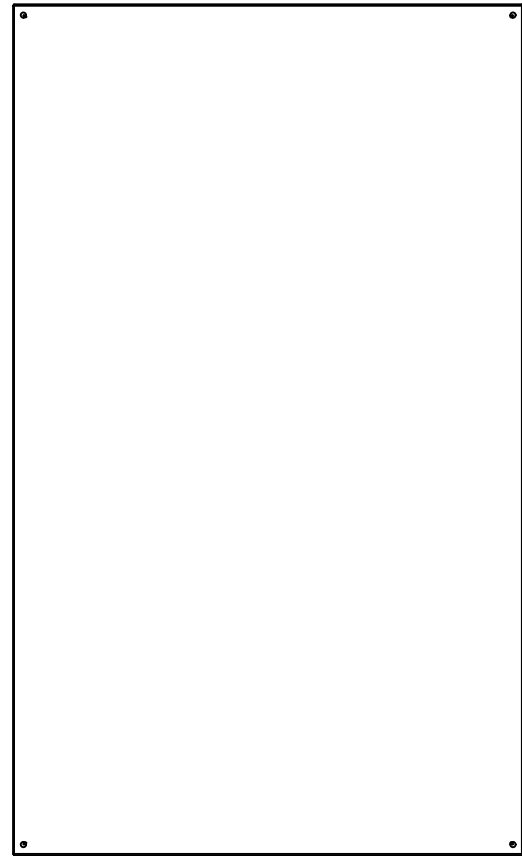


This drawing is confidential and must not be reproduced or used without the consent of EXM

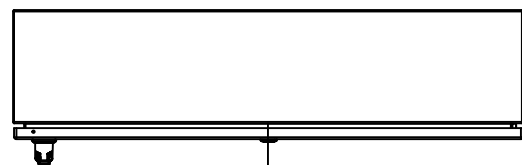
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



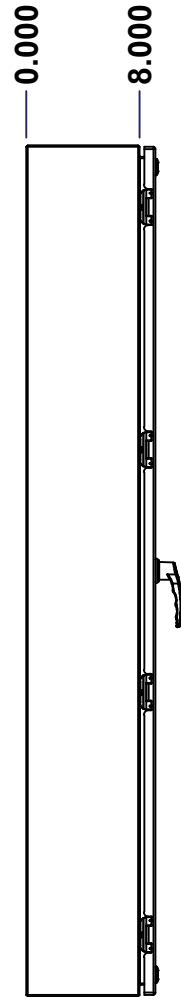
TOP



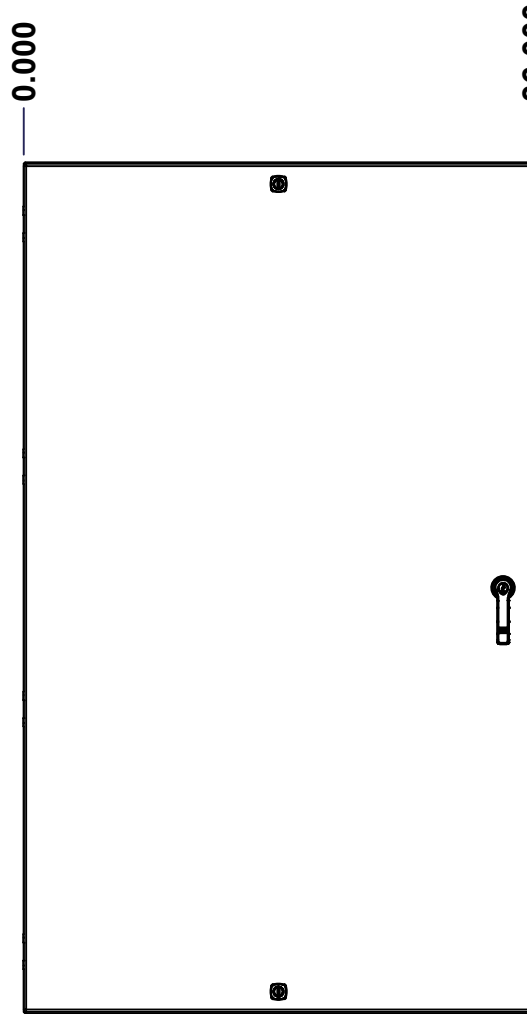
BACK



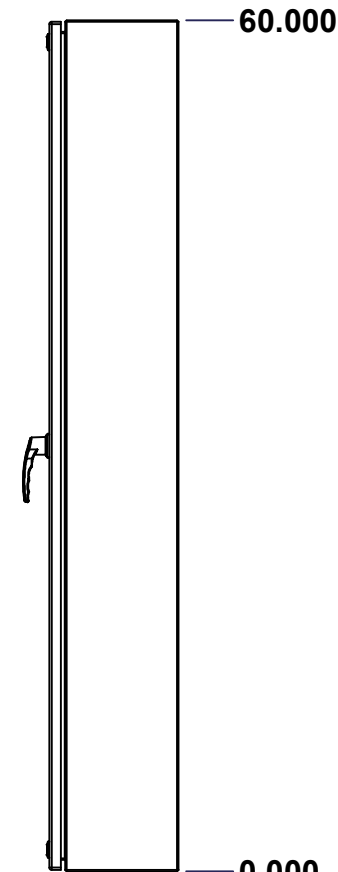
BOTTOM



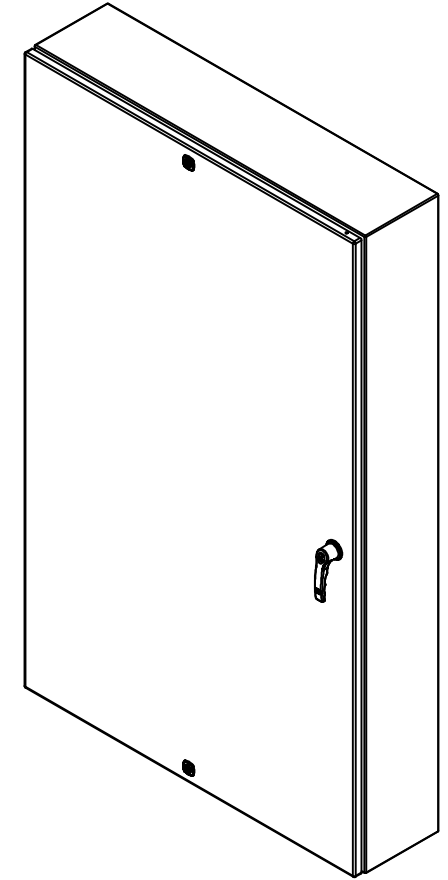
LEFT



FRONT




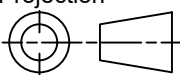
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 05-Nov-17 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ES 60" x 36" x 8" Assembly | | |
| Part Number Numéro Pièce | Rev. | 1 |
| 5412ES603608 | 0 | 9 |

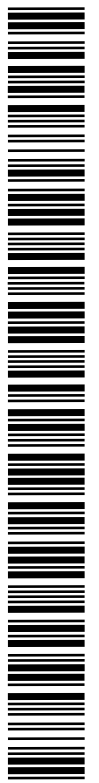
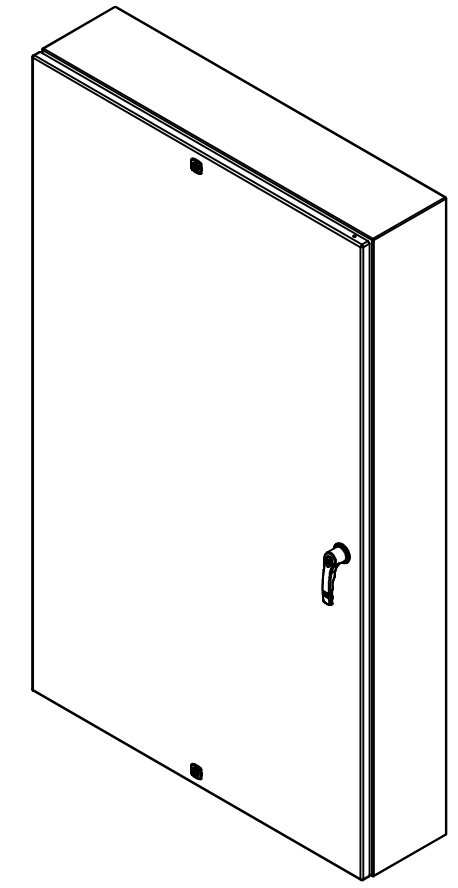
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4, 12 Enclosure (IP66) |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 880 PP included (Not installed) |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |



Isometric View

EXM
www.exm.com

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

| | |
|---|----------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 05-Nov-17 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |

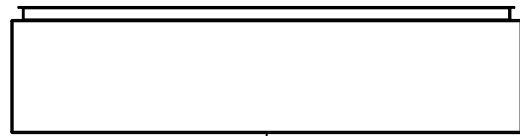
| | |
|---|-----------------------|
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 5412ES 60" x 36" x 8" Assembly | |
| Part Number Numéro Pièce 5412ES603608 | Rev. 0 |

| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

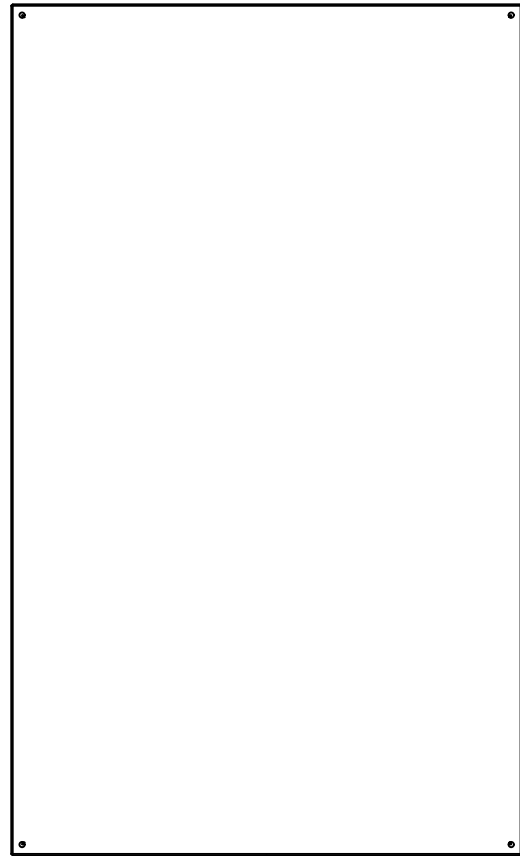
| Qty | Part Number | Rev | Description |
|------------|----------------|-----|--|
| 1 | 881 SP6036G | 0 | 881 SP - Inner Panel |
| 4 | STK-K-01320 | 0 | 5412 ES Inner Panel Accessory Kit |
| 1 | 880 PP | 6 | Self Adhesive Print Pocket |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ES603608C | 0 | 5412ES 60" x 36" Cover |
| 1 | 5412ES603608B | 0 | 5412ES 60" x 36" x 8" Body |
| 4 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| Parts List | | | |

This drawing is confidential and must not be reproduced or used without the consent of EXM

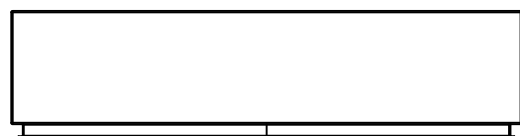
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



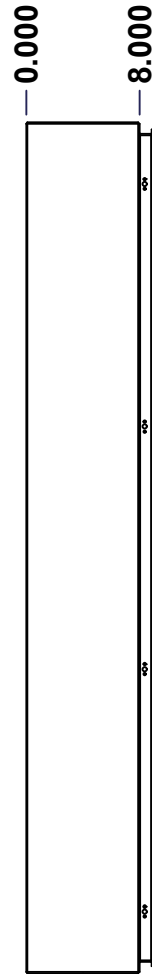
TOP



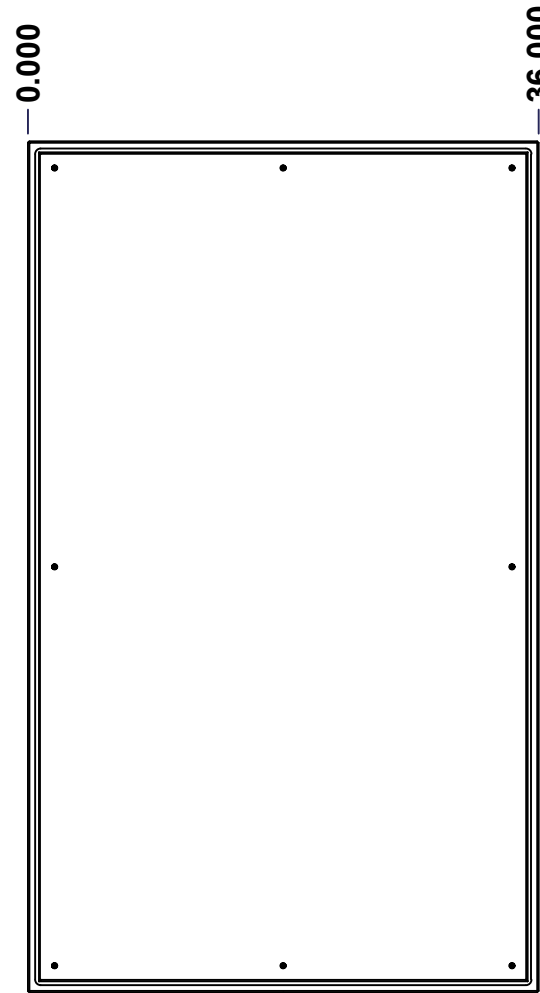
BACK



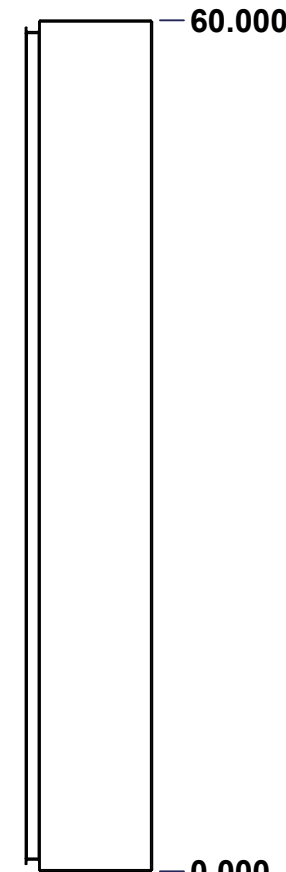
BOTTOM



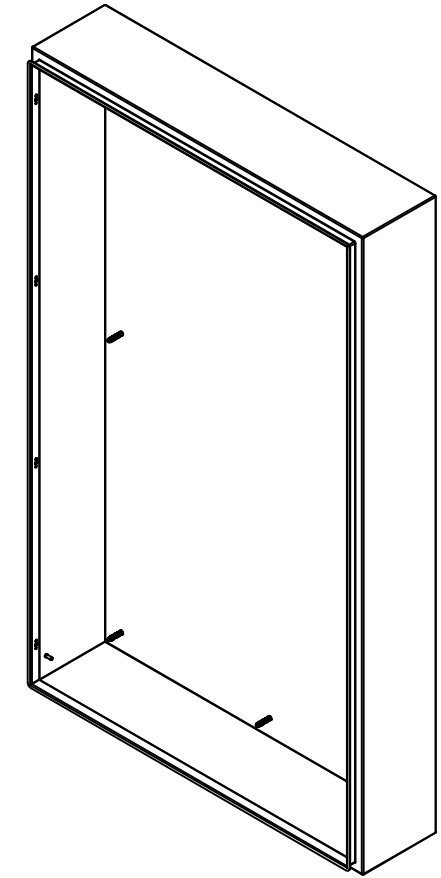
LEFT



FRONT




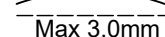
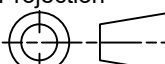
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

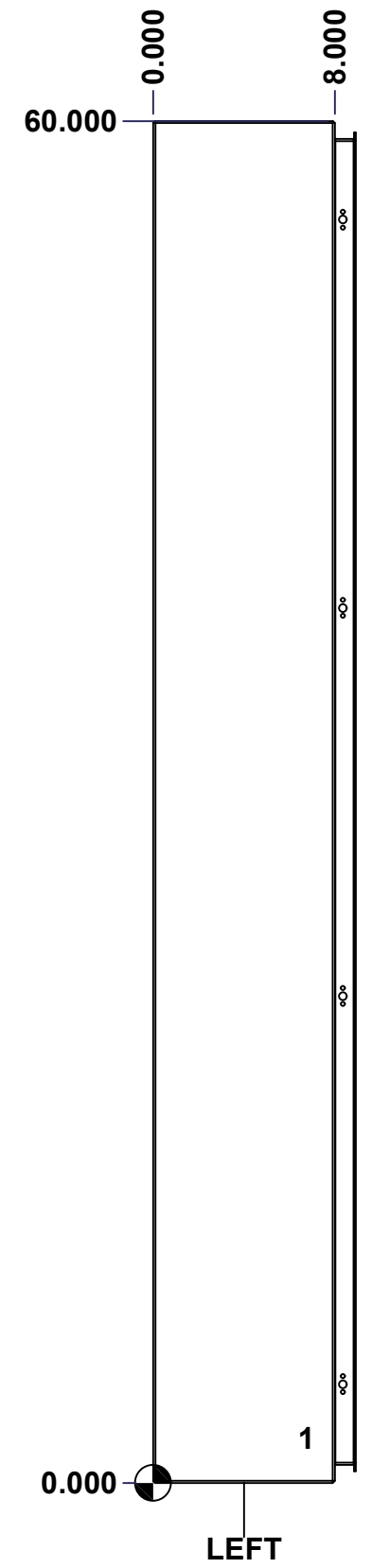
| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement  Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 05-Nov-17 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description 5412ES 60" x 36" x 8" Body | | Detail Rev. |
| Part Number Numéro Pièce | 5412ES603608B | Rev. 3 0 9 |

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|-------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 6.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|-----------------------------|----------|--------|
| | Description | Status | |
| | 5412ES 60" x 36" x 8" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ES603608B | 0 | 4 9 |

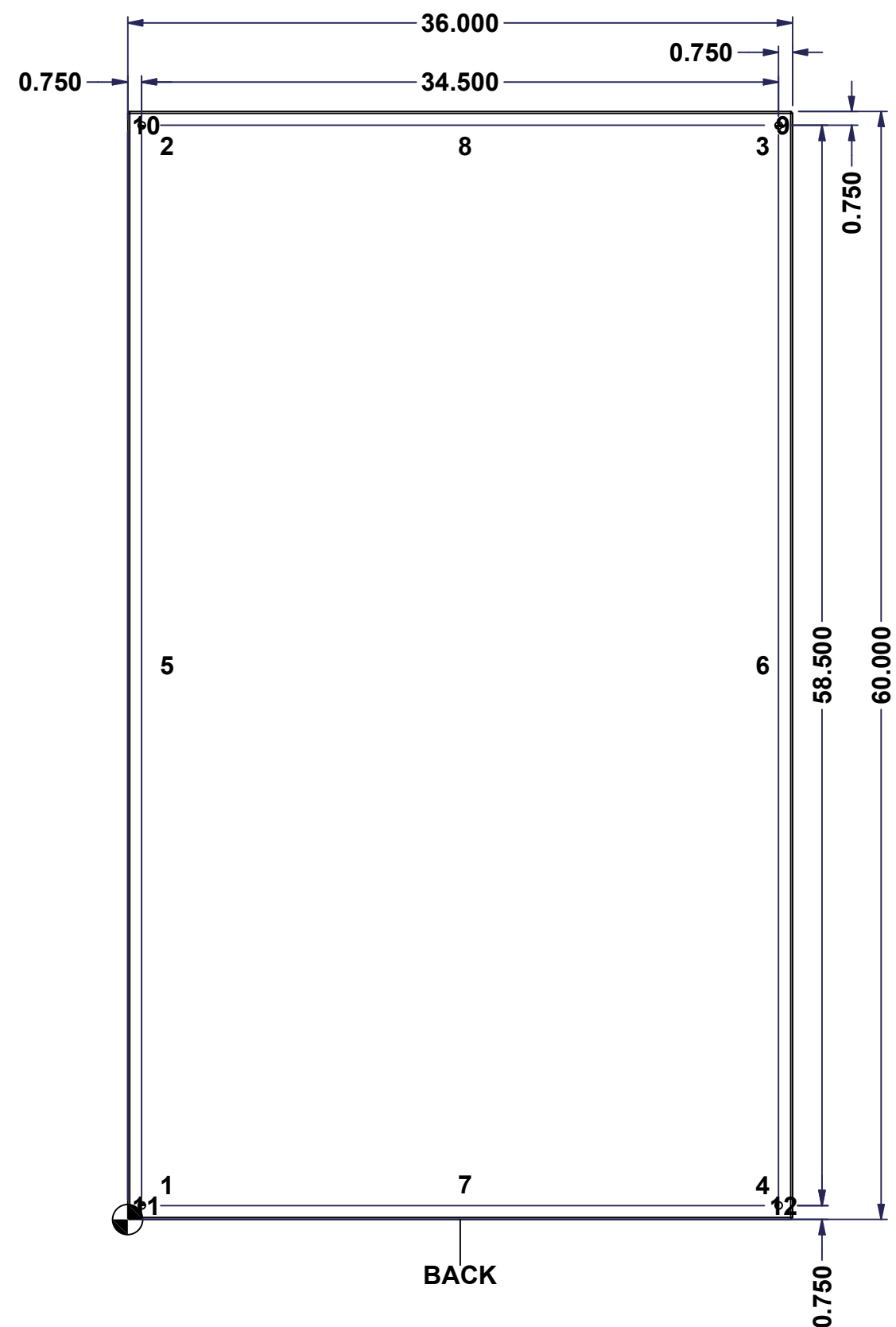
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 34.125 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 34.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 30.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 34.125 | 30.000 | IP STUD M8 x 35mm (Inside) |
| 7 | 18.000 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 8 | 18.000 | 58.125 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 9 | 35.250 | 59.250 | RND Ø0.390 |
| 10 | 0.750 | 59.250 | RND Ø0.390 |
| 11 | 0.750 | 0.750 | RND Ø0.390 |
| 12 | 35.250 | 0.750 | RND Ø0.390 |



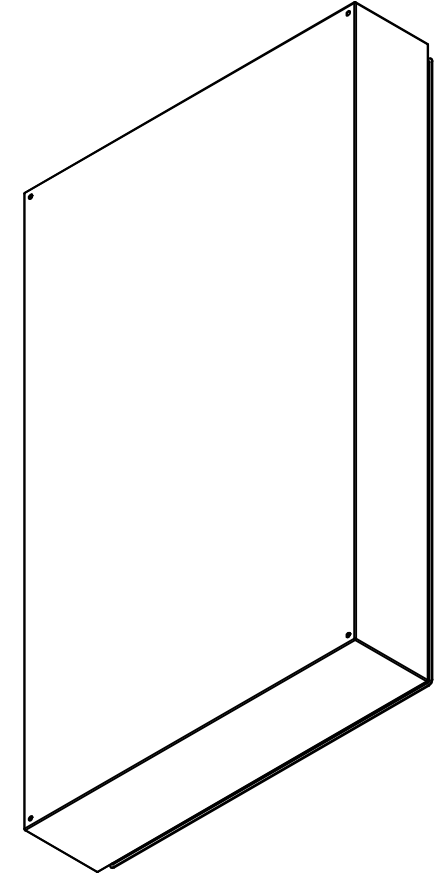
BACK

| | | | |
|--|-----------------------------|----------|---|
| | Description | Status | |
| | 5412ES 60" x 36" x 8" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | 5 |
| | 5412ES603608B | 0 | 9 |

This drawing is confidential and must not be reproduced or used without the consent of EXM


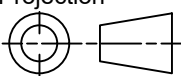
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |



Isometric View

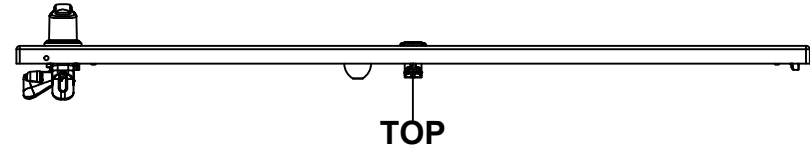


| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement | Max 3.0mm |
| | Projection |  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 05-Nov-17 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ES 60" x 36" x 8" Body | | |
| Part Number Numéro Pièce | Rev. | 6 |
| 5412ES603608B | 0 | 9 |

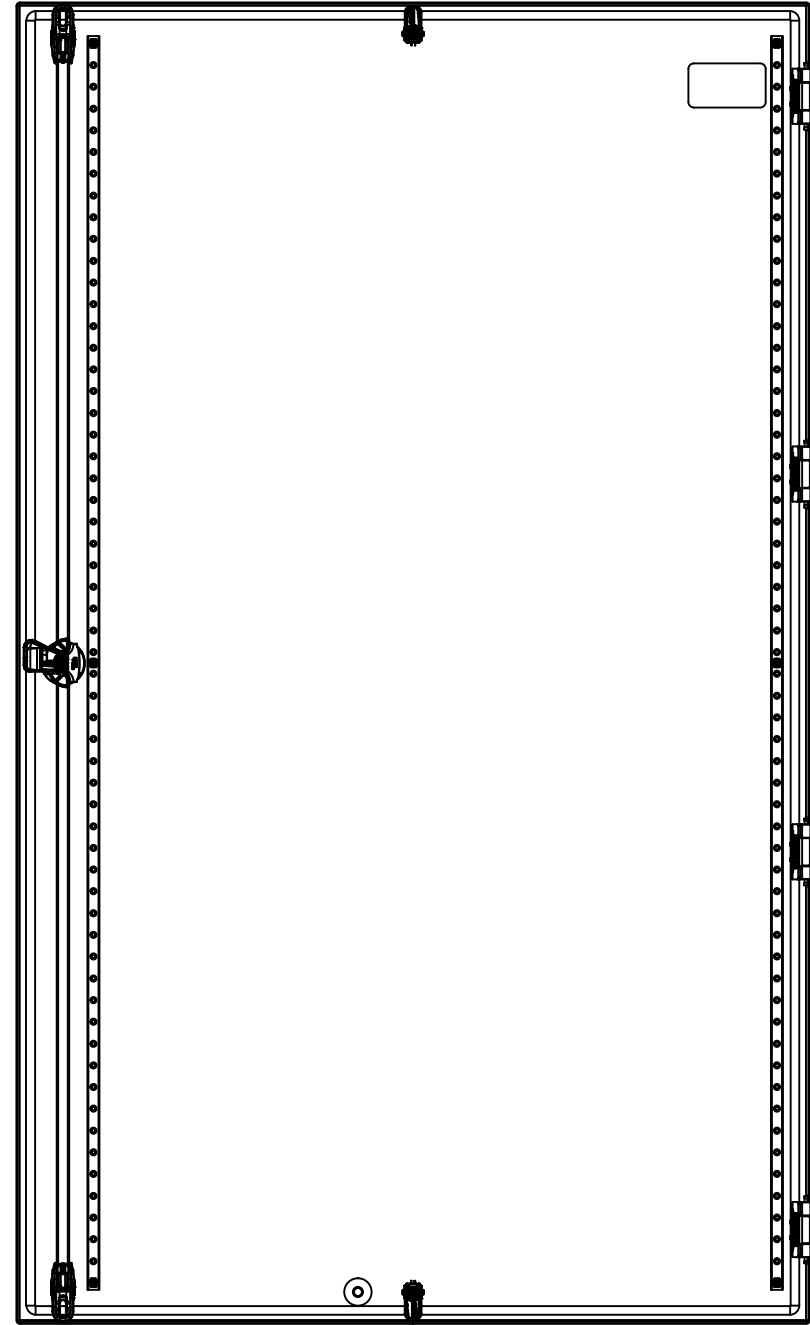
| Qty | Part Number | Rev | Description |
|------------|-----------------|-----|-------------------------------------|
| 1 | STK-Q-16080 | 0 | Ground Stud M6 x 16mm Steel |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 8 | STK-Q-16005 | 0 | Stud M8 x 35mm Steel |
| 1 | 5412ES603608B-P | 0 | 5412ES 60" x 36" x 8" Body Part |
| Parts List | | | |

This drawing is confidential and must not be reproduced or used without the consent of EXM

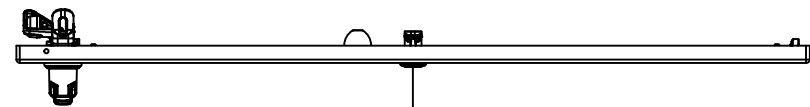
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



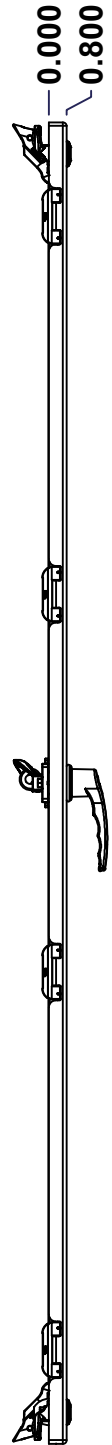
TOP



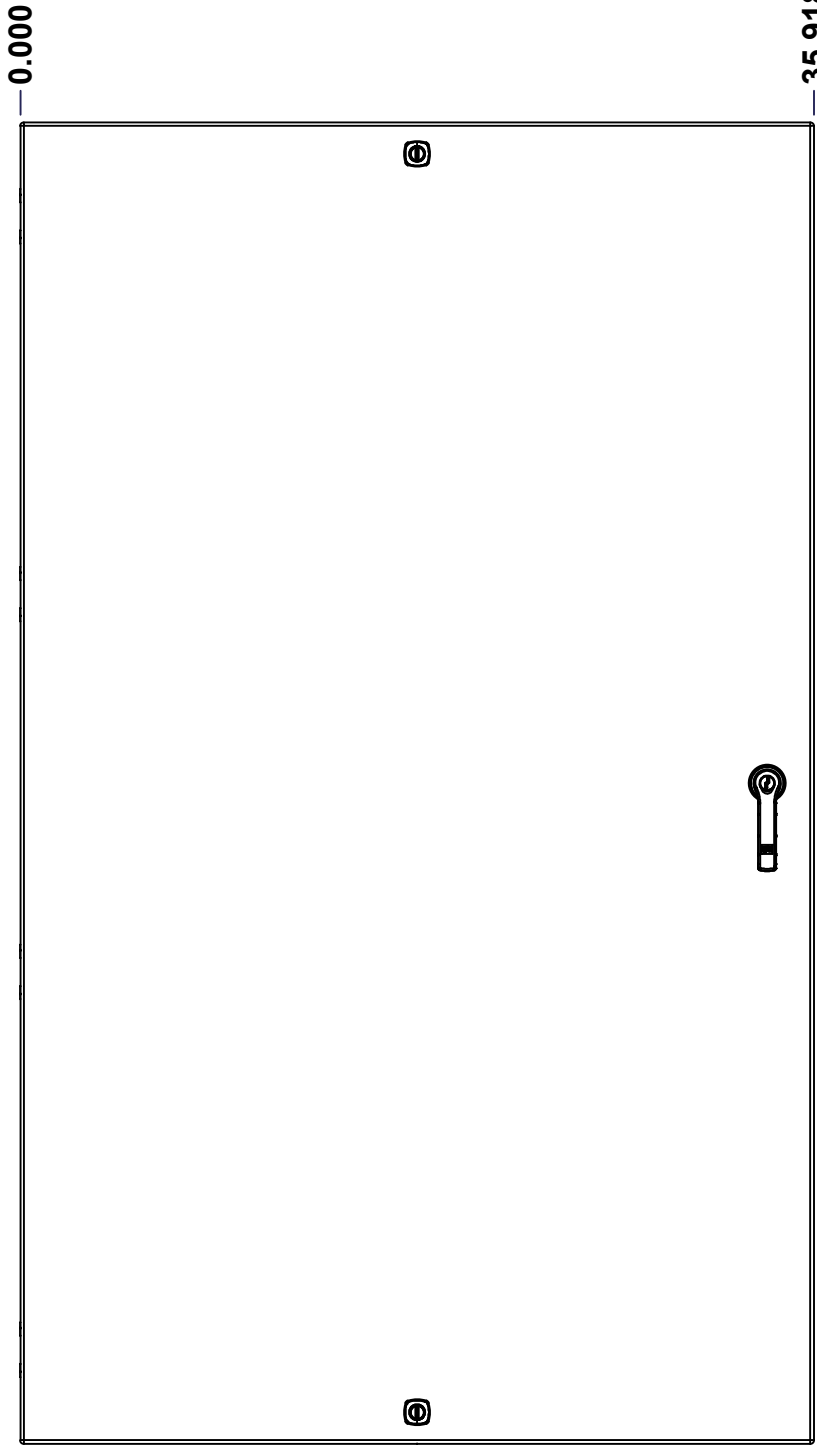
BACK



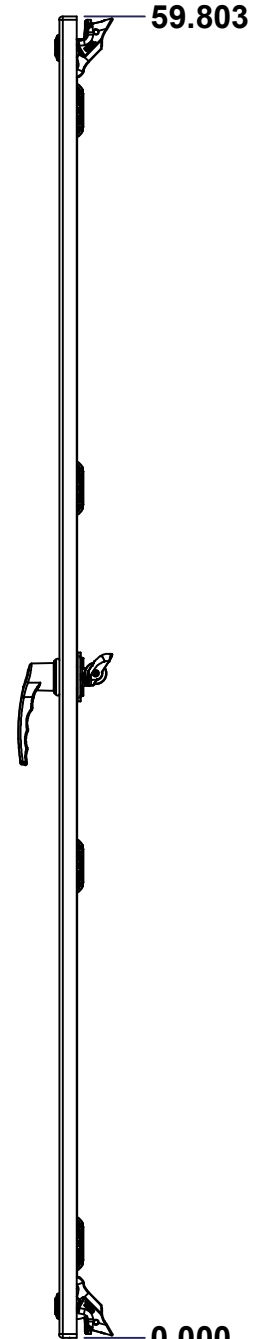
BOTTOM



LEFT



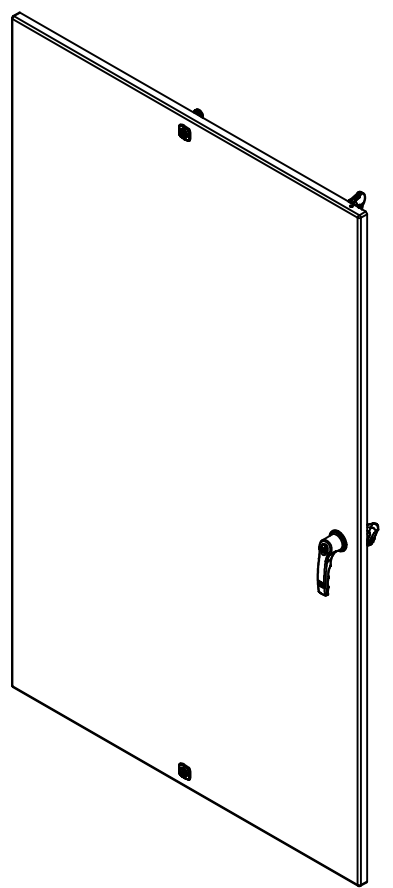
FRONT



RIGHT

0.000

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
| | | | |
| | | | |
| | | | |



Isometric View



EXM
exm

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

| | |
|--|----------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 05-Nov-17 |

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

| | | | |
|---------------|-------------|-------------|--------|
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
|---------------|-------------|-------------|--------|

| | |
|------------------------|-------------|
| Description | Detail Rev. |
| 5412ES 60" x 36" Cover | |

| | | |
|-----------------------------|----------|---|
| Part Number Numéro Pièce | Rev. | 7 |
| 5412ES603608C | 0 | 9 |

SEE BILL OF MATERIAL ON LAST PAGE

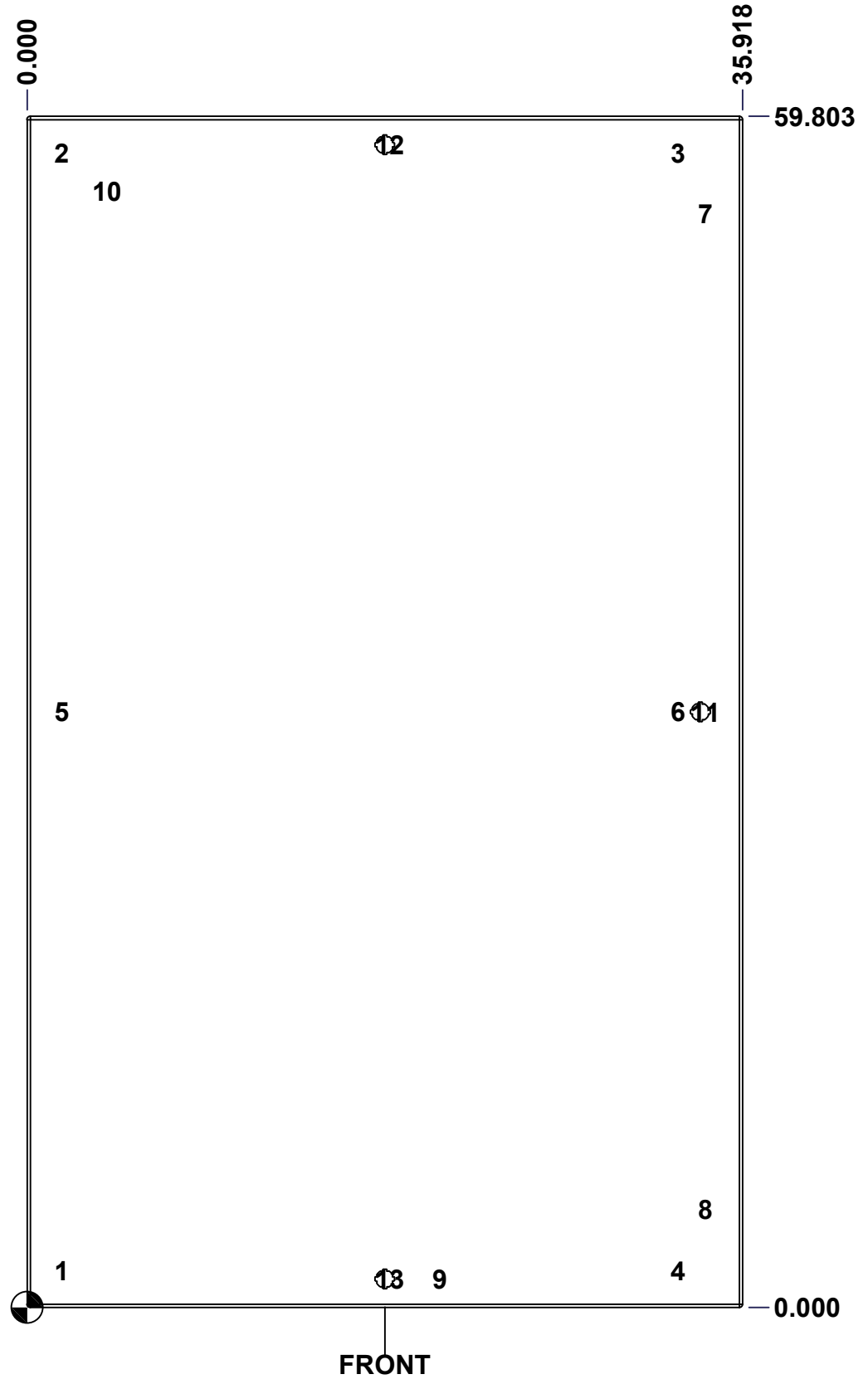
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|---------------------------|
| 1 | 1.486 | 1.850 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 57.953 | STUD M6 x 18mm (Inside) |
| 3 | 32.423 | 57.953 | STUD M6 x 18mm (Inside) |
| 4 | 32.423 | 1.850 | STUD M6 x 18mm (Inside) |
| 5 | 1.486 | 29.902 | STUD M6 x 18mm (Inside) |
| 6 | 32.423 | 29.902 | STUD M6 x 18mm (Inside) |
| 7 | 33.803 | 54.896 | CLOSING BAR STUD (Inside) |
| 8 | 33.803 | 4.907 | CLOSING BAR STUD (Inside) |
| 9 | 20.459 | 1.435 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 10 | 3.750 | 56.053 | LABEL_EXM (Inside) |
| 11 | 33.803 | 29.902 | HANDLE 885 ESL2A @ 0.0° |
| 12 | 17.959 | 58.379 | LOCK 880 SCQ4-SL @ 90.0° |
| 13 | 17.959 | 1.424 | LOCK 880 SCQ4-SL @ 270.0° |



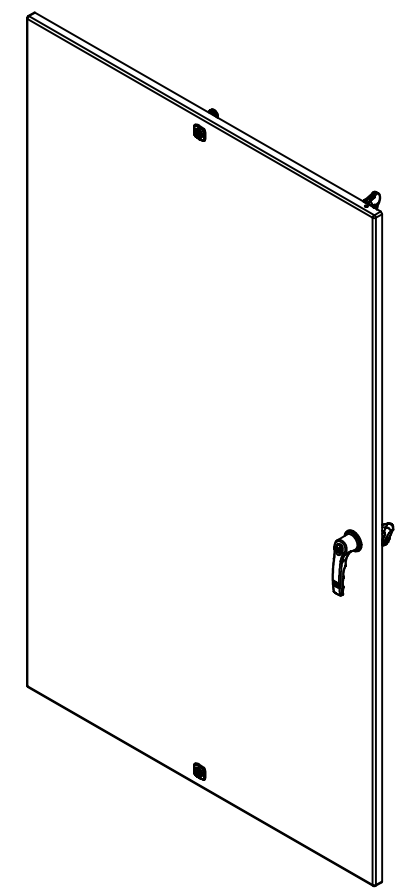
FRONT

| | | |
|---|------------------------|--------|
| | Description | Status |
| | 5412ES 60" x 36" Cover | (NULL) |
| Part Number Numéro Pièce 5412ES603608C | Rev. | 8 |
| | 0 | 9 |

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |



Isometric View



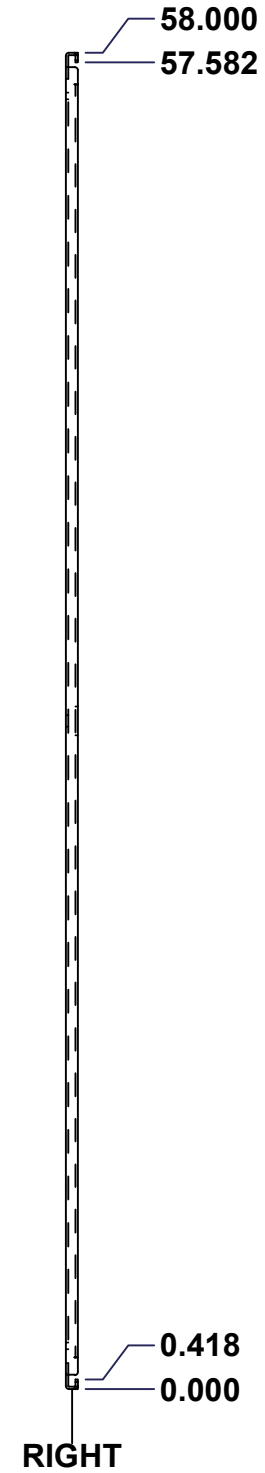
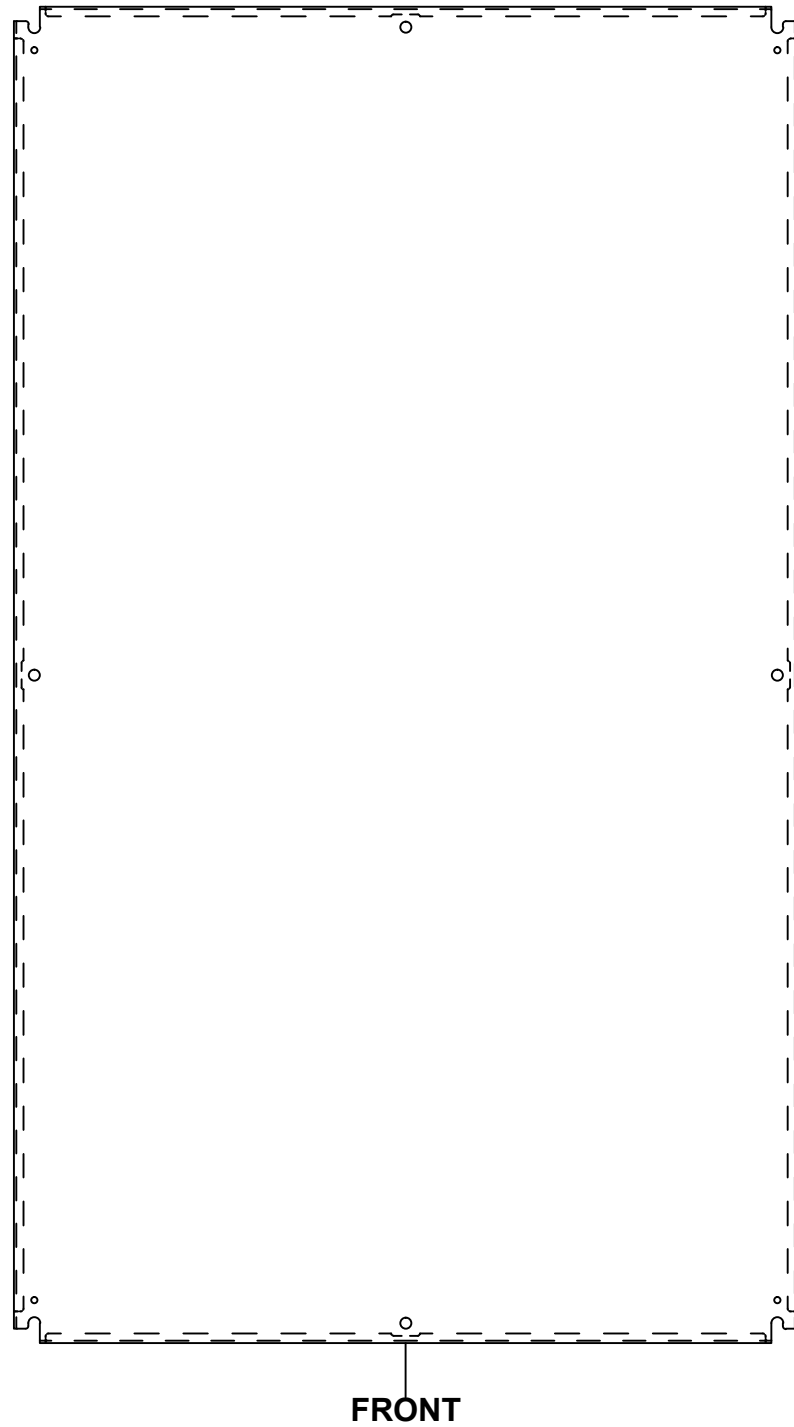
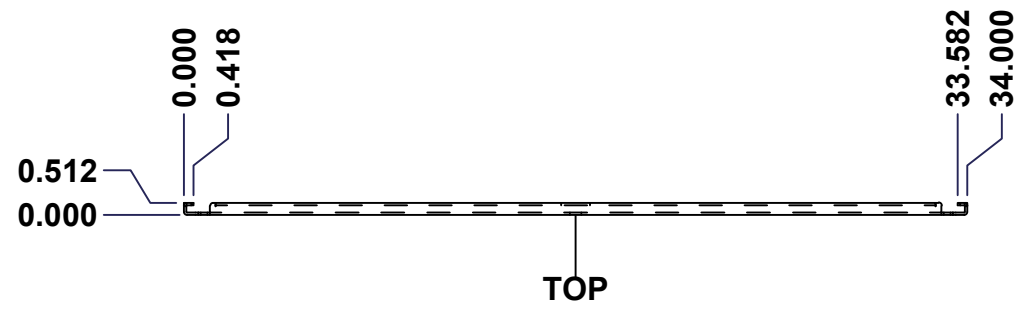
| | | | |
|---|-----------------|----|---|
| 2 | STK-K-12500 | 19 | 5412 ES 1/4 Turn Lock |
| 2 | STK-Q-90042 | 5 | 5412 ES Cabinet Closing Bar End Part |
| 2 | STK-Q-45655-60 | 0 | 5412 ES - Closing Bar |
| 1 | STK-A-50536 | 15 | 5412 ES Handle Cam Assembly (Right Side, Grip 32mm) |
| 1 | STK-Q-90051 | 3 | 5412 ES - Handle Cam Spacer |
| 1 | 885 ESL2A | 4 | 5412 ES Key Lock L-Handle (3 Pts) |
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-Q-46515 | 3 | 5412 ES Door Support with Brass Insert |
| 2 | STK-Q-46020-60 | 5 | 5412 ES Vertical Door Stiffener 60" |
| 2 | STK-Q-16405 | 7 | Guide Stud - Small (No Paint Cap Required) |
| 7 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ES603608G | 0 | 5412ES 60" x 36" Cover Gasket Part |
| 1 | 5412ES603608C-P | 0 | 5412ES 60" x 36" Cover Part |
| 4 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |
| 6 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |

| QTY | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List | | | |

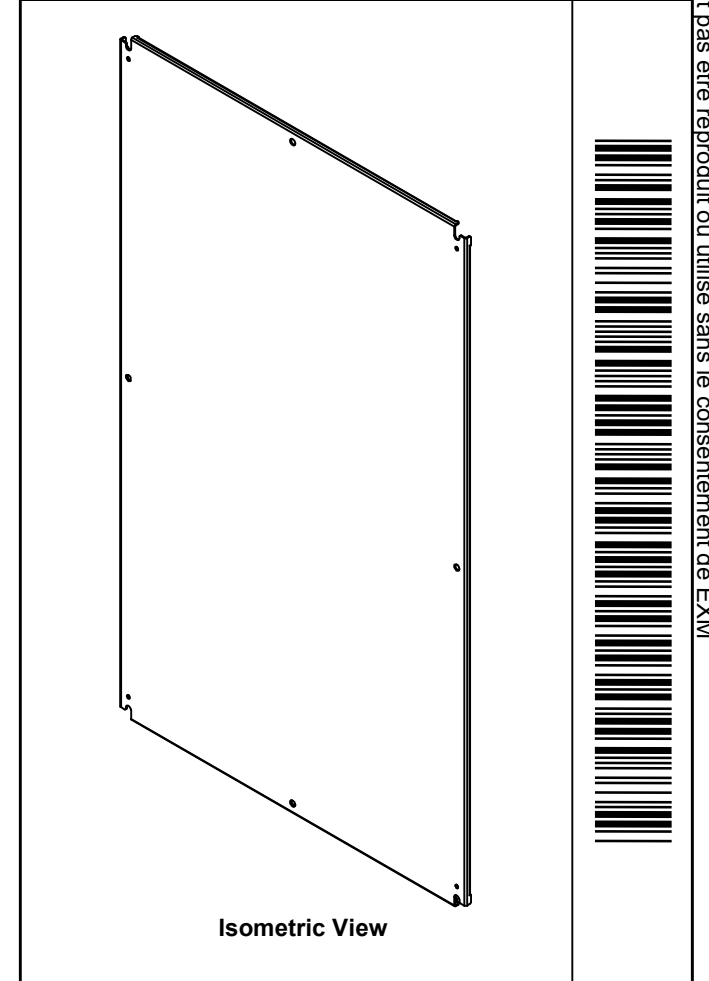
| | | |
|--|---|-----------------------|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement | Max 3.0mm |
| | Projection | |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 05-Nov-17 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | 5412ES 60" x 36" Cover | |
| Part Number Numéro Pièce | Rev. | 9 |
| 5412ES603608C | 0 | 9 |


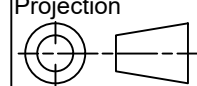
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |



| | | |
|--|-----------------|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par: BoxCad | Date: 23-Jan-07 | |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini: See Part List |
| Description: 881 SP - Inner Panel | | Detail Rev. |
| Part Number Numéro Pièce: 881 SP6036G | Rev. 0 | 1 2 |

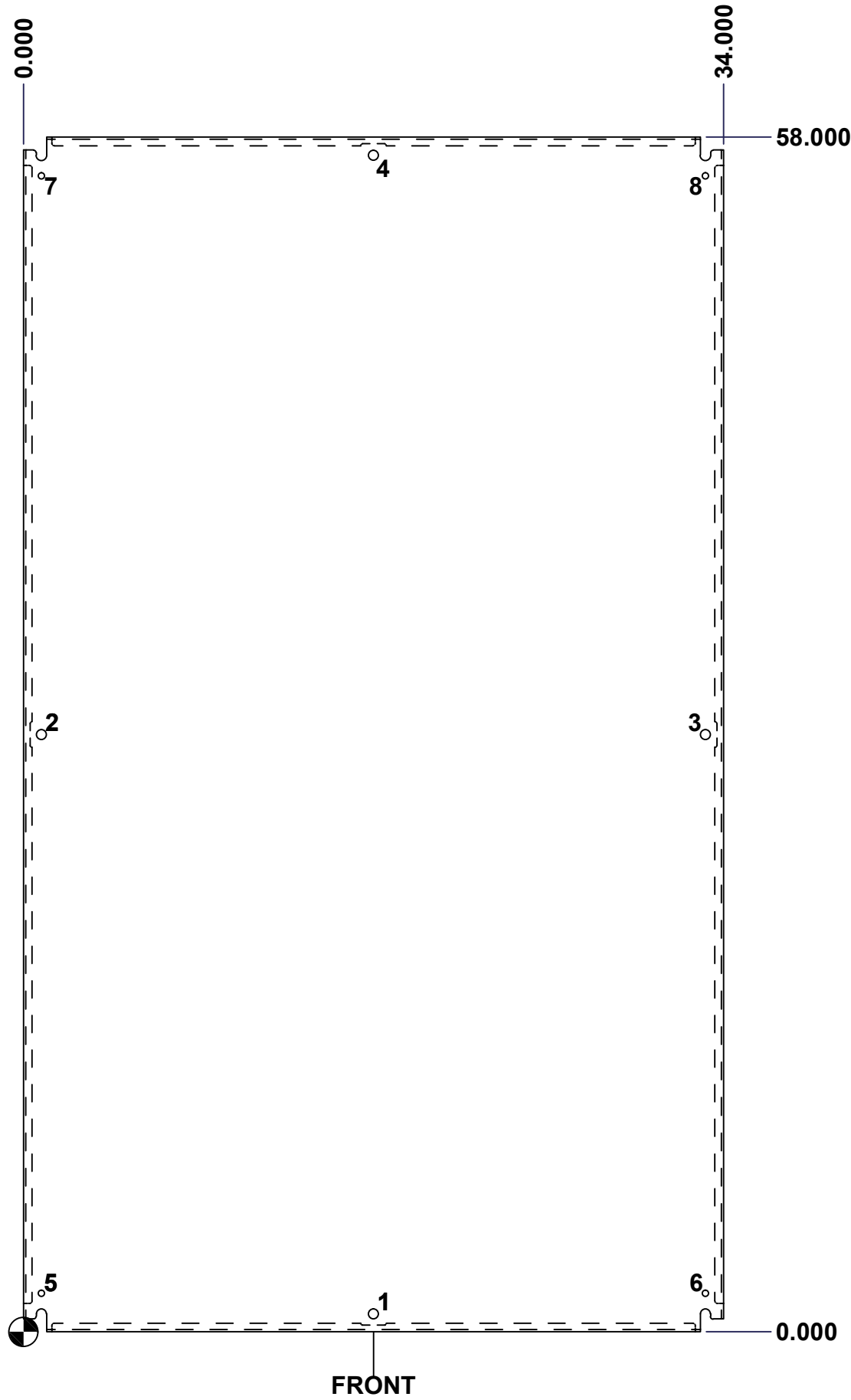
| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP6036G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

| Table 1 | | | FRONT VIEW |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 17.000 | 0.875 | MTG STUD HOLE (RND Ø0.500) |
| 2 | 0.875 | 29.000 | MTG STUD HOLE (RND Ø0.500) |
| 3 | 33.125 | 29.000 | MTG STUD HOLE (RND Ø0.500) |
| 4 | 17.000 | 57.125 | MTG STUD HOLE (RND Ø0.500) |
| 5 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 6 | 33.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 7 | 0.875 | 56.125 | GROUND HOLE (RND Ø0.290) |
| 8 | 33.125 | 56.125 | GROUND HOLE (RND Ø0.290) |



All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

Isometric View

| | | | | | |
|---|--|--|--|--|--|
| | | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm | |
| Customer Client | | Date | | Projection | |
| Drawn By Dessiné Par | | BoxCad | | Date 23-Jan-07 | |
| Material Matière | | See Part List | | | |
| Color Couleur | | See Part List | | Finish Fini | |
| Description 881 SP - Inner Panel | | | | Detail Rev. | |
| Part Number Numéro Pièce 881 SP6036G | | | | Rev. 2 0 | |