

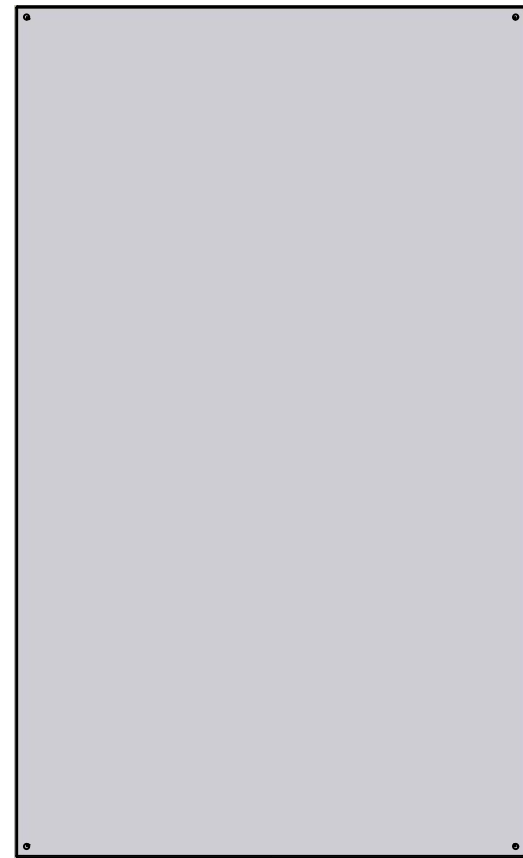
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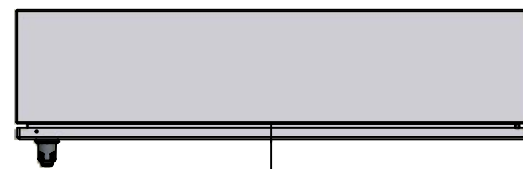
| No. | Revisions | Date | By/Par |
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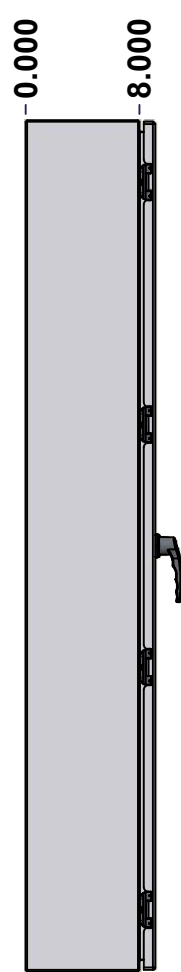
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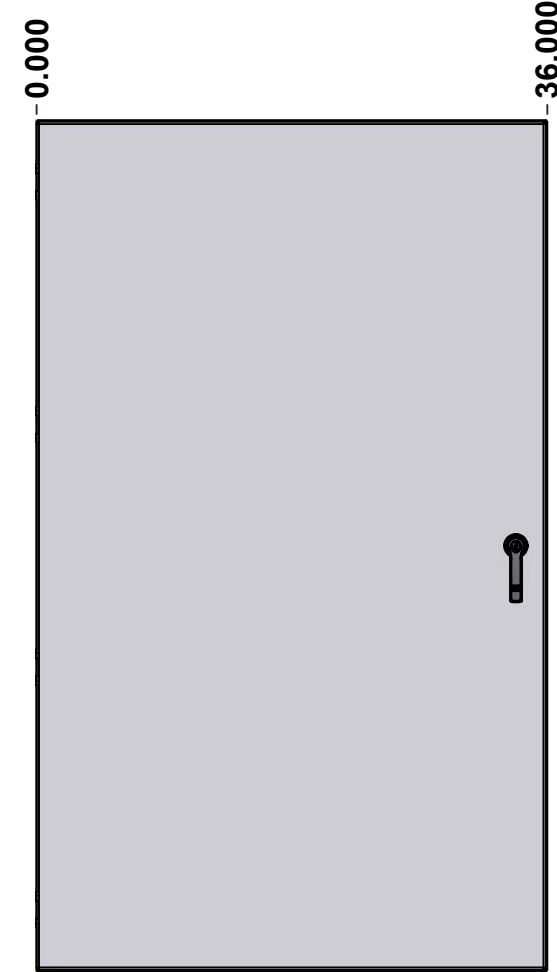
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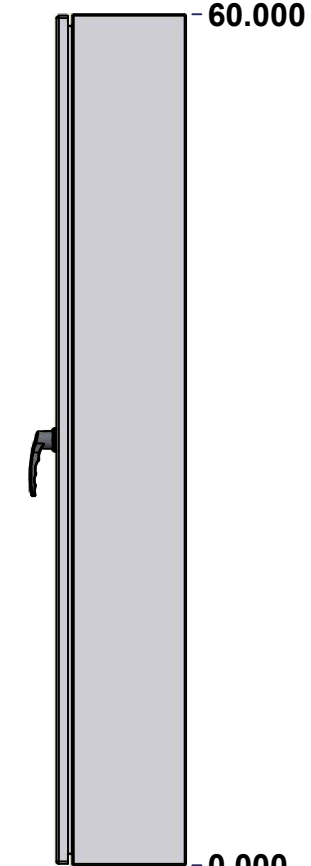
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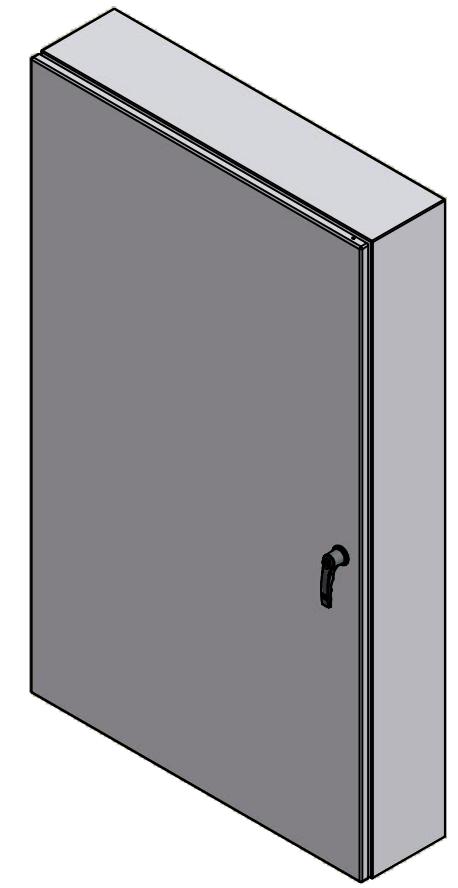
LEFT



FRONT


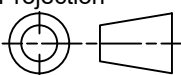


RIGHT



Isometric View



| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 2019-09-13 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ES 60" x 36" x 8" Assembly | | |
| Part Number Numéro Pièce | Rev. | 1 |
| 5412ES603608NOIP | 0 | 9 |

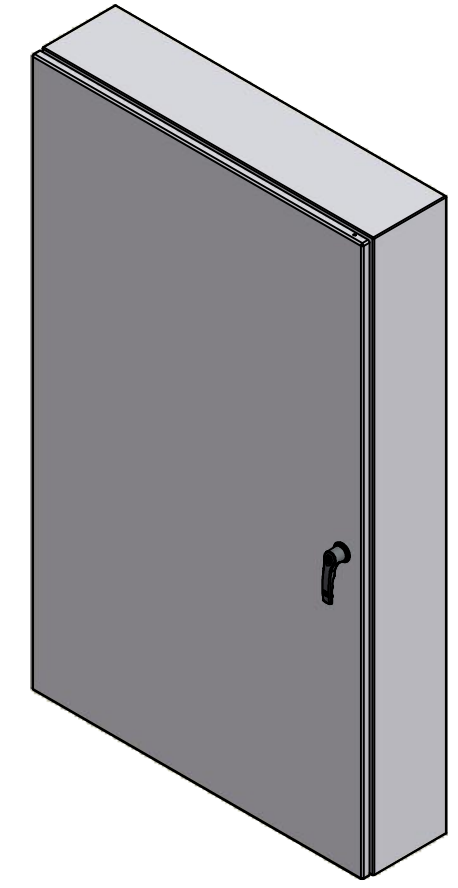
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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4/12 Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | W/O Inner panel |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 880 PP included (Not installed) |

| No. | Revisions | Date | By/Par |
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Isometric View

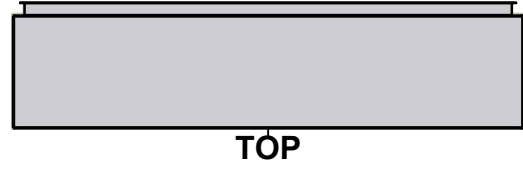
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

| | | | |
|------------|-------------------|-----|--|
| 1 | 880 PP | 6 | Self Adhesive Print Pocket |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ES603608NOIPC | 0 | 5412ES 60" x 36" Cover |
| 1 | 5412ES603608NOIPB | 0 | 5412ES 60" x 36" x 8" Body |
| 4 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

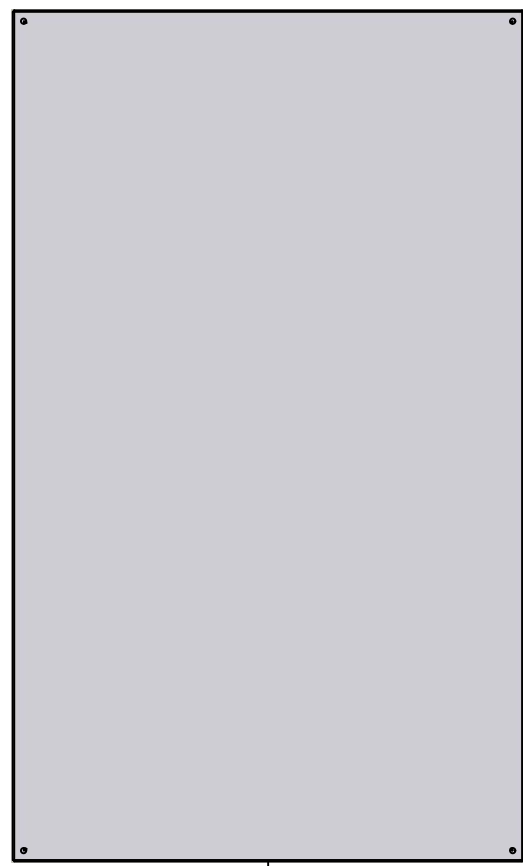
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|--|--|--|
| | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement Max 3.0mm |
| | Projection | Customer Client Date |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 2019-09-13 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description 5412ES 60" x 36" x 8" Assembly | Detail Rev. | |
| Part Number Numéro Pièce 5412ES603608NOIP | Rev. 0 | 2 / 9 |

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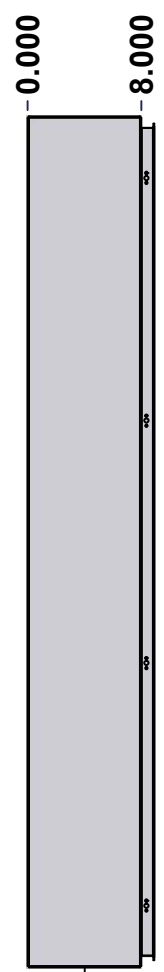
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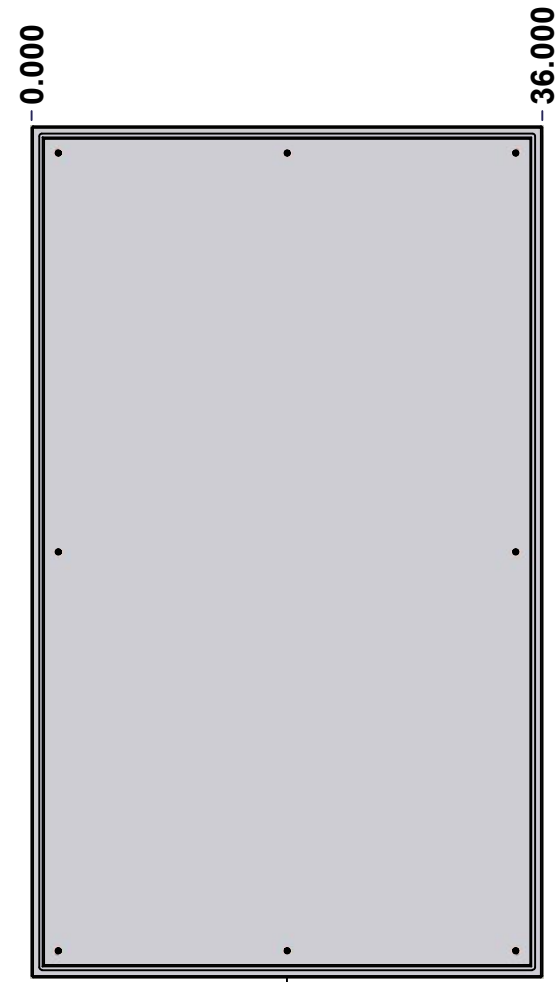
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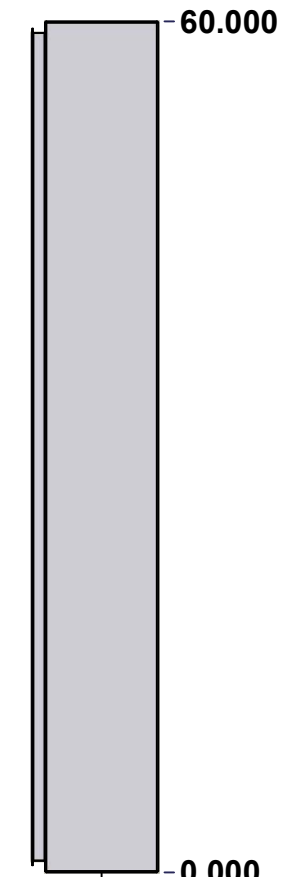
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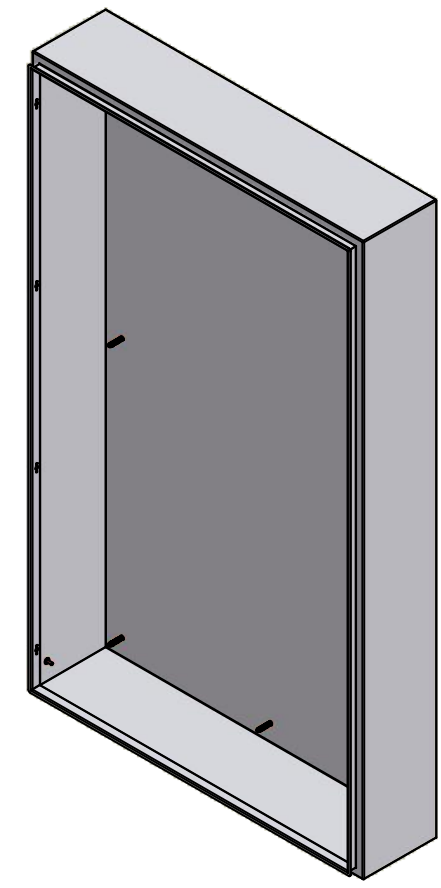
LEFT



FRONT




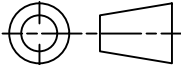
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 2019-09-13 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ES 60" x 36" x 8" Body | | |
| Part Number Numéro Pièce | Rev. 0 | 3 9 |

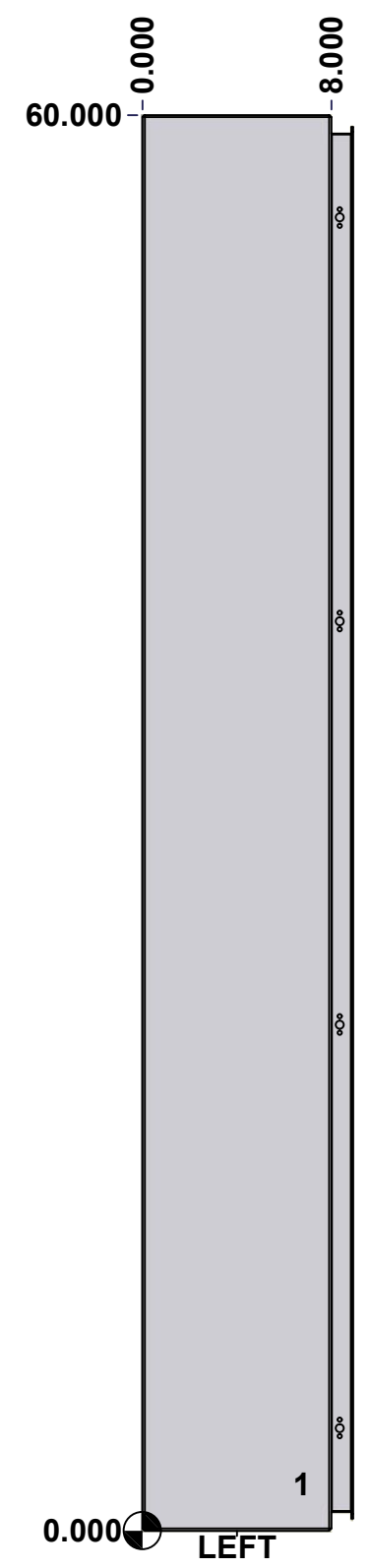
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5412ES603608NOIPB

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|-------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 6.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|-----------------------------|----------|--------|
| | Description | Status | |
| | 5412ES 60" x 36" x 8" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ES603608NOIPB | 0 | 4 9 |

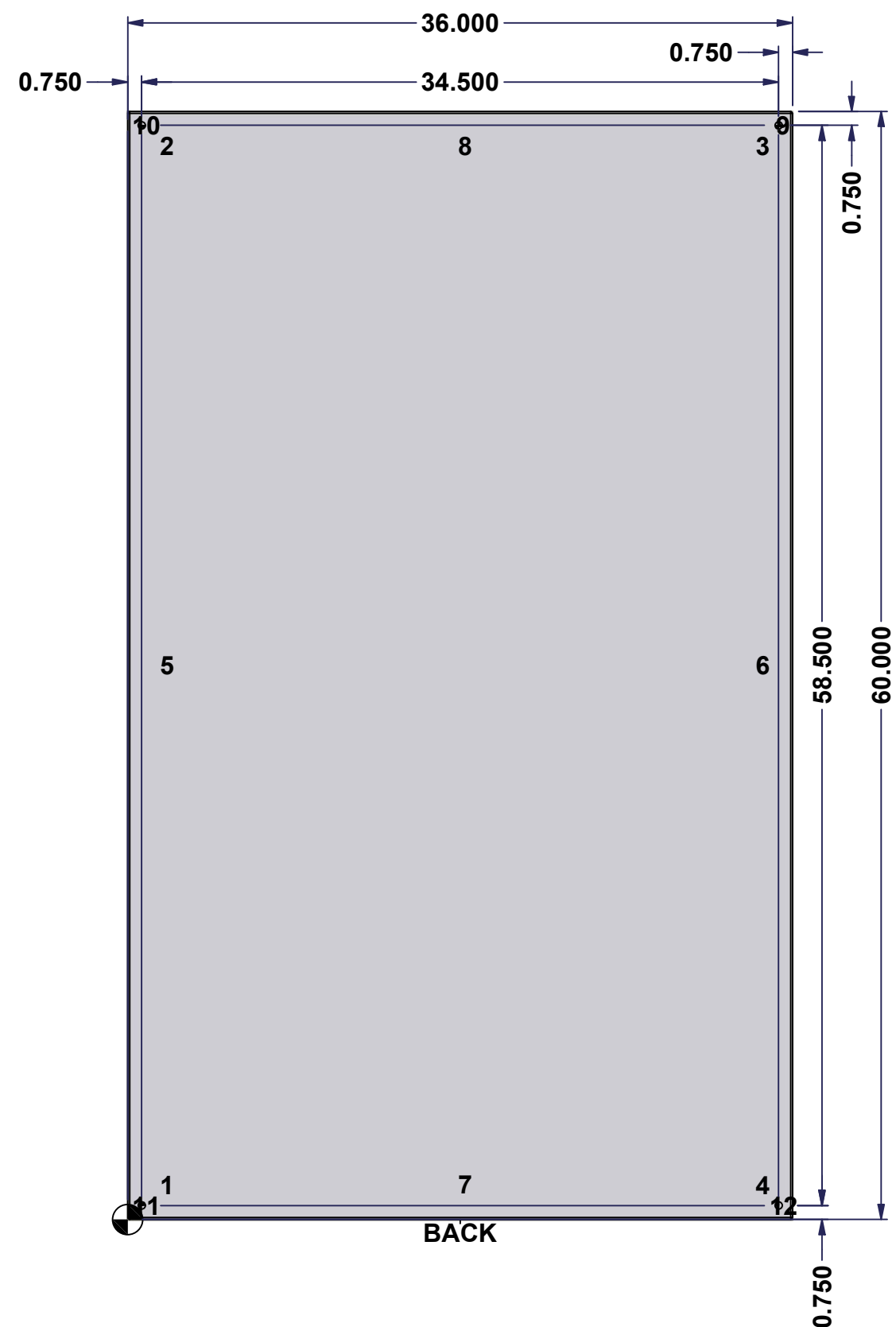
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 34.125 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 34.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 30.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 34.125 | 30.000 | IP STUD M8 x 35mm (Inside) |
| 7 | 18.000 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 8 | 18.000 | 58.125 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 9 | 35.250 | 59.250 | RND Ø0.390 |
| 10 | 0.750 | 59.250 | RND Ø0.390 |
| 11 | 0.750 | 0.750 | RND Ø0.390 |
| 12 | 35.250 | 0.750 | RND Ø0.390 |



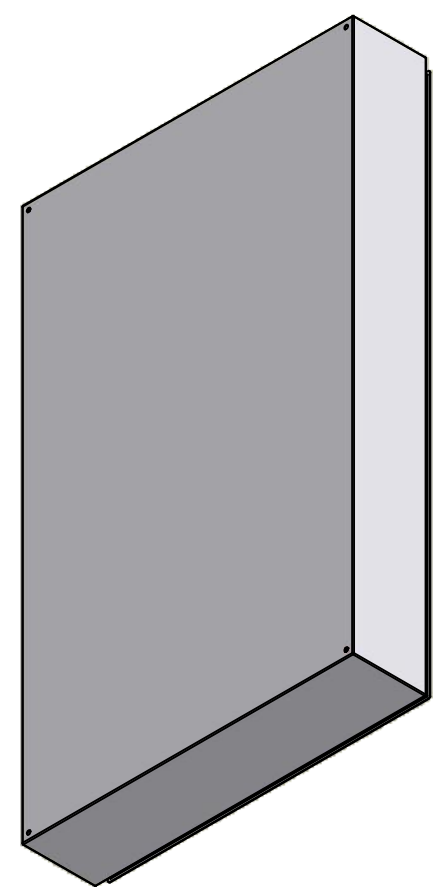
BACK

| | | |
|--|-----------------------------|--------|
| | Description | Status |
| | 5412ES 60" x 36" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ES603608NOIPB | 0 |
| | | 5 |
| | | 9 |

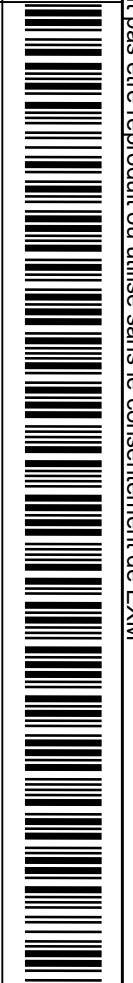
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Isometric View



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Flatness
Aplatissement
Max 3.0mm

Projection

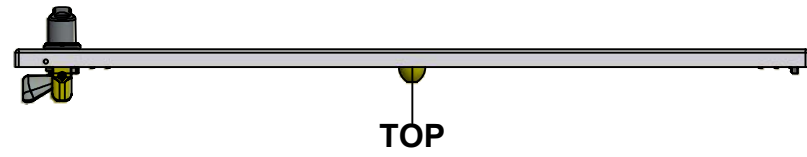
| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 2019-09-13 |
| Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |

| Qty | Part Number | Rev | Description |
|------------|---------------------|-----|--------------------------------------|
| 1 | STK-Q-16080 | 0 | Ground Stud M6 x 16mm |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 8 | STK-Q-16005 | 1 | Stud M8 x 35 (No Paint Cap Required) |
| 1 | 5412ES603608NOIPB-P | 0 | 5412ES 60" x 36" x 8" Body Part |
| Parts List | | | |

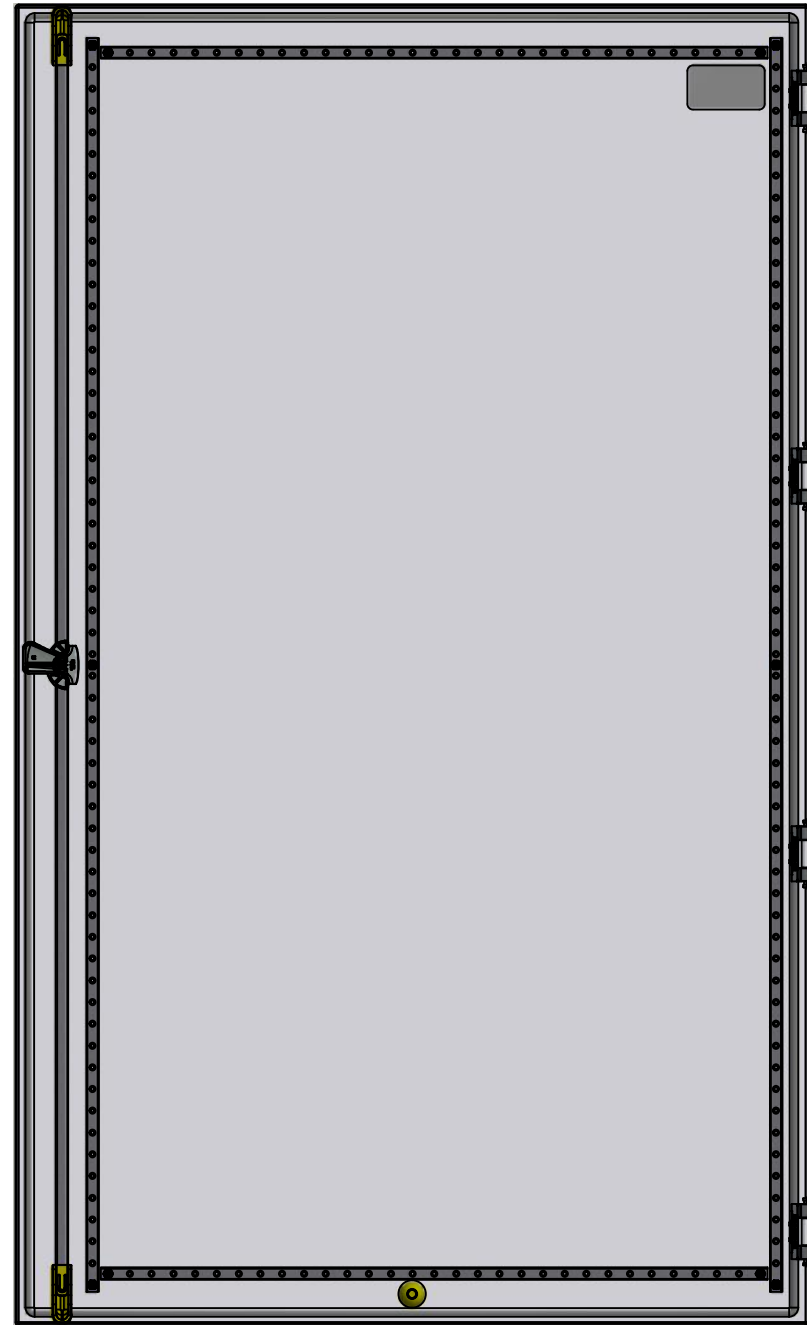
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|--|---------------|
| Description: 5412ES 60" x 36" x 8" Body | Detail Rev. |
| Part Number / Numéro Pièce: 5412ES603608NOIPB | Rev. 0 |
| | 6 / 9 |

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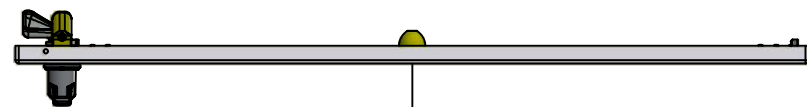
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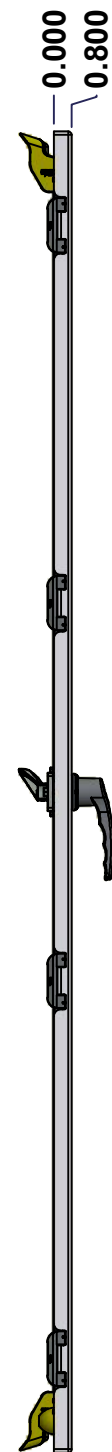
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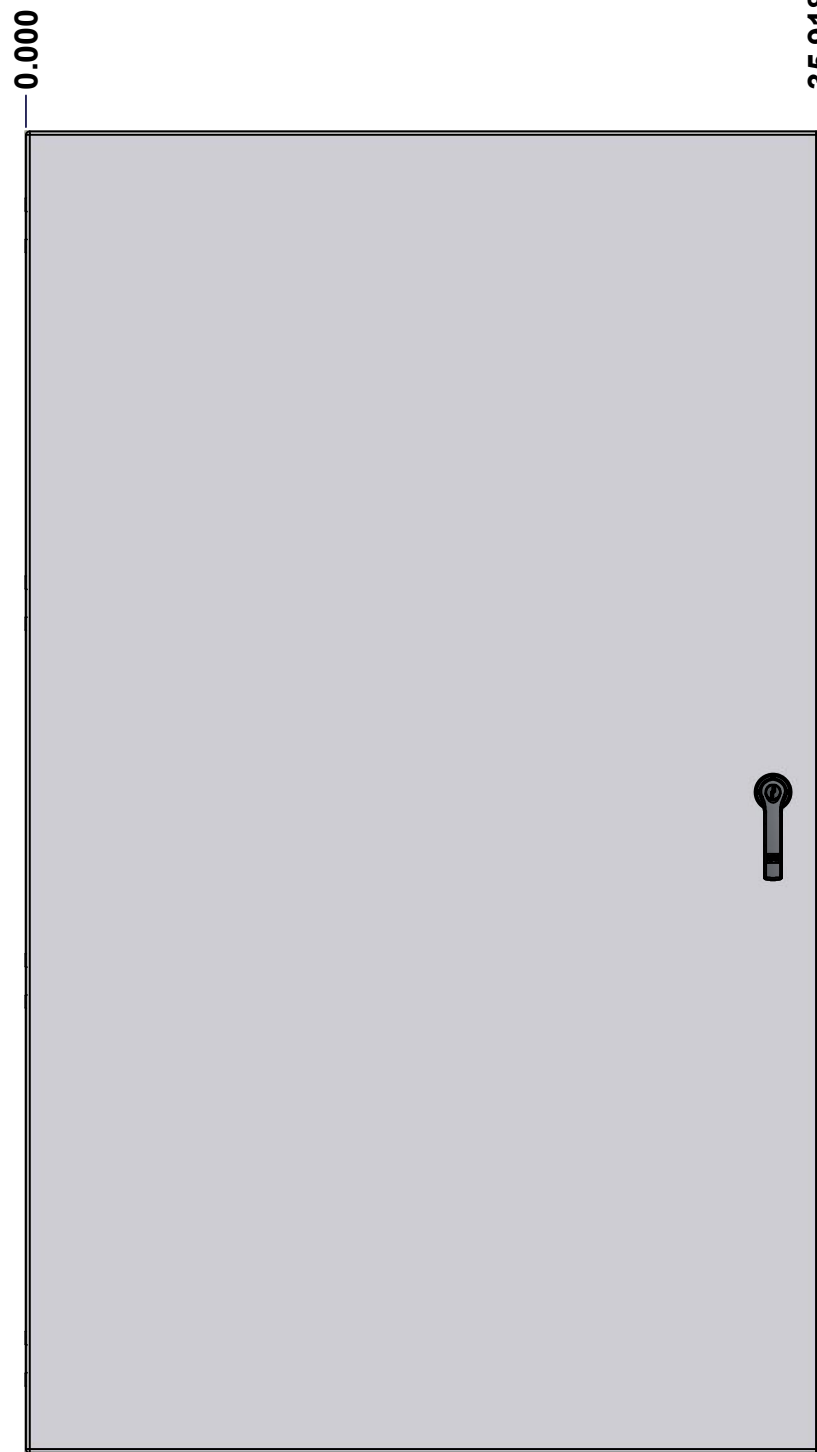
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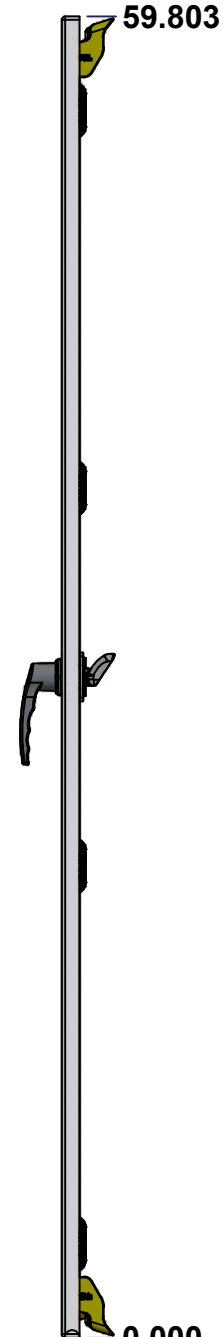
BOTTOM



LEFT



FRONT



RIGHT

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0.800

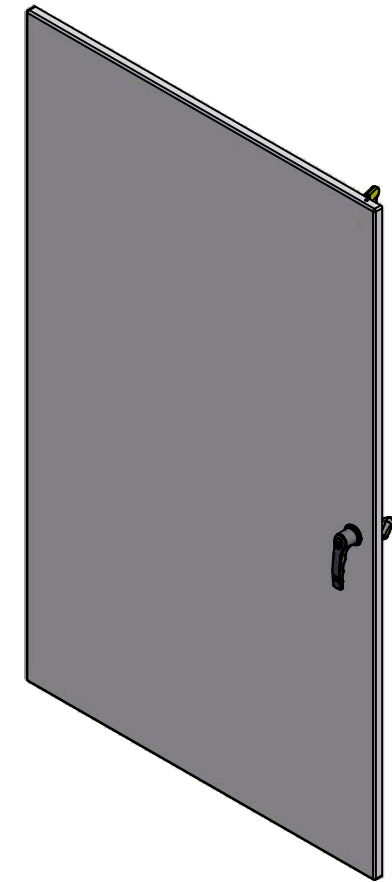
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| No. | Revisions | Date | By/Par |
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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 2019-09-13 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 5412ES 60" x 36" Cover | Detail Rev. |
| Part Number Numéro Pièce 5412ES603608NOIPC | Rev. 7 0 |

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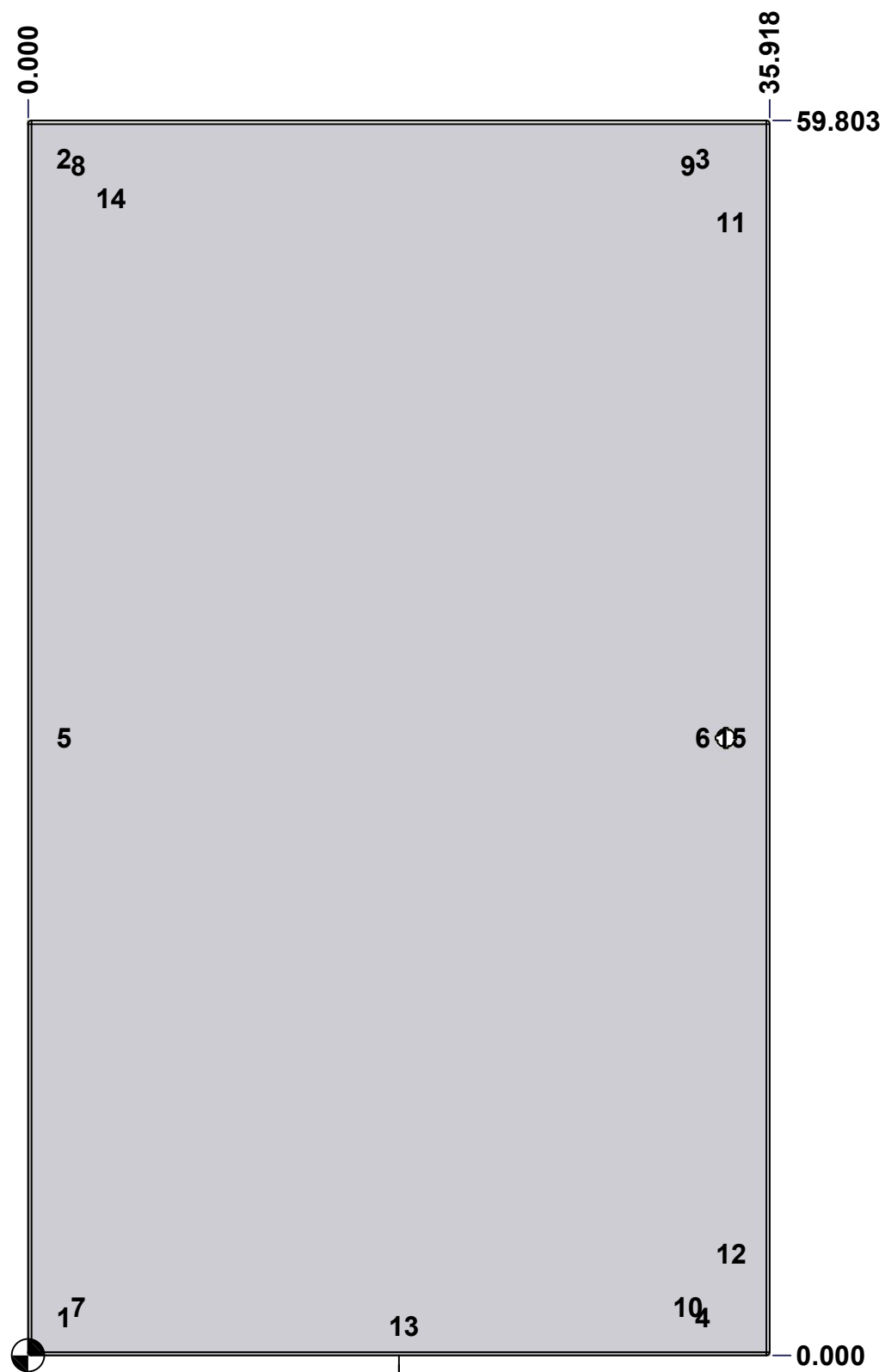
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|---------------------------|
| 1 | 1.486 | 1.850 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 57.953 | STUD M6 x 18mm (Inside) |
| 3 | 32.423 | 57.953 | STUD M6 x 18mm (Inside) |
| 4 | 32.423 | 1.850 | STUD M6 x 18mm (Inside) |
| 5 | 1.486 | 29.902 | STUD M6 x 18mm (Inside) |
| 6 | 32.423 | 29.902 | STUD M6 x 18mm (Inside) |
| 7 | 2.191 | 2.350 | STUD M6 x 18mm (Inside) |
| 8 | 2.191 | 57.619 | STUD M6 x 18mm (Inside) |
| 9 | 31.718 | 57.619 | STUD M6 x 18mm (Inside) |
| 10 | 31.718 | 2.350 | STUD M6 x 18mm (Inside) |
| 11 | 33.803 | 54.896 | CLOSING BAR STUD (Inside) |
| 12 | 33.803 | 4.907 | CLOSING BAR STUD (Inside) |
| 13 | 17.959 | 1.435 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 14 | 3.750 | 56.053 | LABEL_EXM (Inside) |
| 15 | 33.803 | 29.902 | HANDLE 885 ESL2A @ 0.0° |



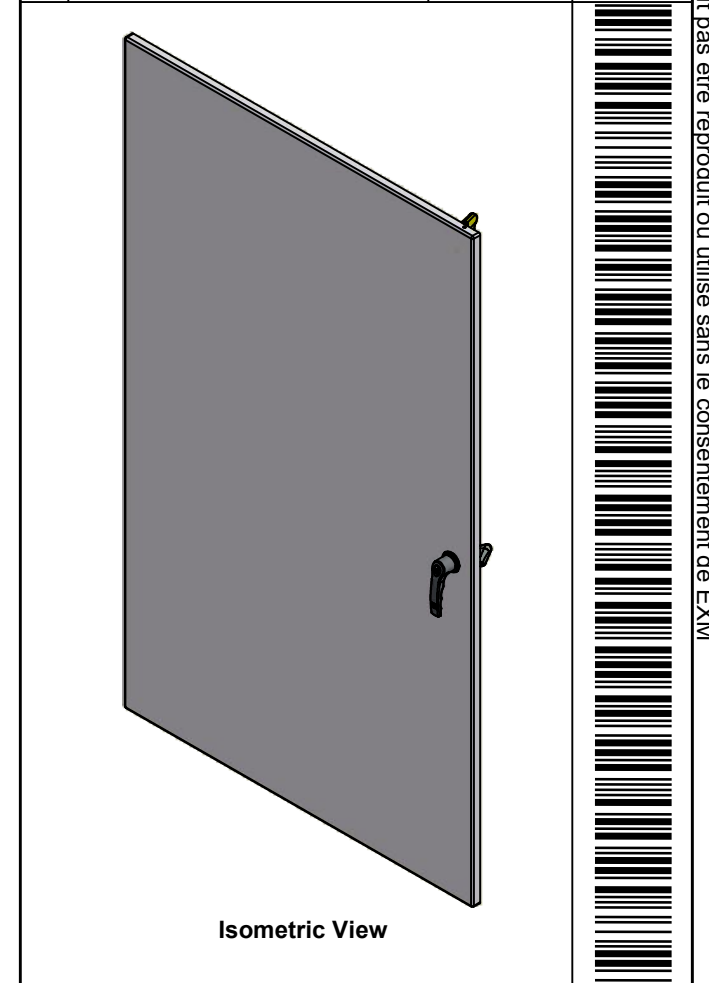
FRONT

| | | |
|--|-----------------------------|------------------|
| | Description | Status |
| | 5412ES 60" x 36" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ES603608NOIPC | 0 / 8 / 9 |


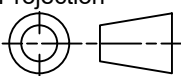
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| 2 | STK-Q-90042 | 4 | 5412 ES - Cabinet Closing Bar End (Small) |
|------------|---------------------|-----------|---|
| 2 | STK-Q-45655-60 | 0 | 5412 ES - Closing Bar |
| 1 | STK-Q-50536 | 13 | 5412 ES - Handle Cam Clockwise (Grip 32mm) |
| 1 | 885 ESL2A | 4 | 5412 ES Key Lock L-Handle (3 Pts) |
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-Q-46515 | 3 | 5412 ES Door Support with Brass Insert |
| 2 | STK-Q-46025-36-3 | 0.1. 1 | 5412 ES Horizontal Door Stiffener 36" (3 Pts) |
| 2 | STK-Q-46020-60 | 5 | 5412 ES Vertical Door Stiffener 60" |
| 2 | STK-Q-16405 | 6 | Guide Stud - Small (No Paint Cap Required) |
| 11 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ES603608NOIPG | 0 | 5412ES 60" x 36" Cover Gasket Part |
| 1 | 5412ES603608NOIPC-P | 0 | 5412ES 60" x 36" Cover Part |
| 4 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |
| 10 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |
| Qty | Part Name | Rev | Description |
| Parts List | | | |

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| | Max 3.0mm |
| Projection |  |
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 2019-09-13 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 5412ES 60" x 36" Cover | Detail Rev. |
| Part Number Numéro Pièce 5412ES603608NOIPC | Rev. 0 |
| | 9 |