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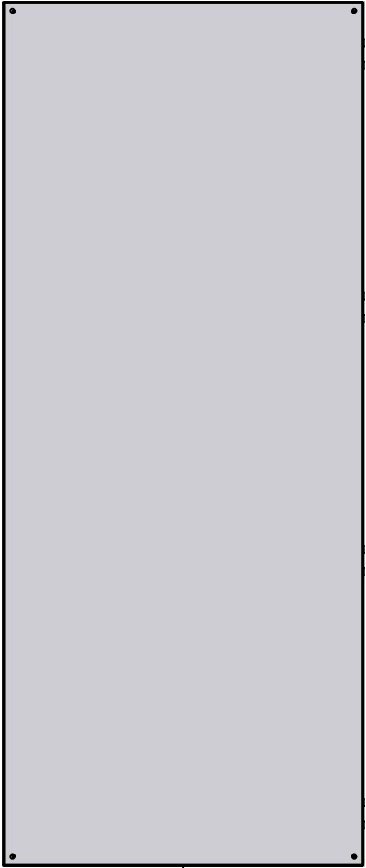
Tolerance ±1/32" unless otherwise specified

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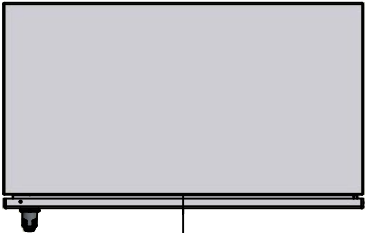
Tolérance ±1/32" sauf spécification contraire



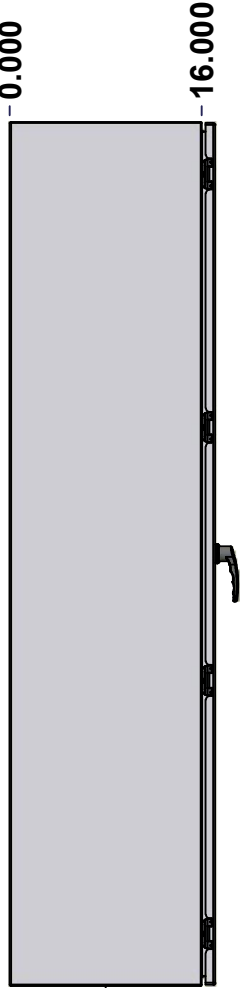
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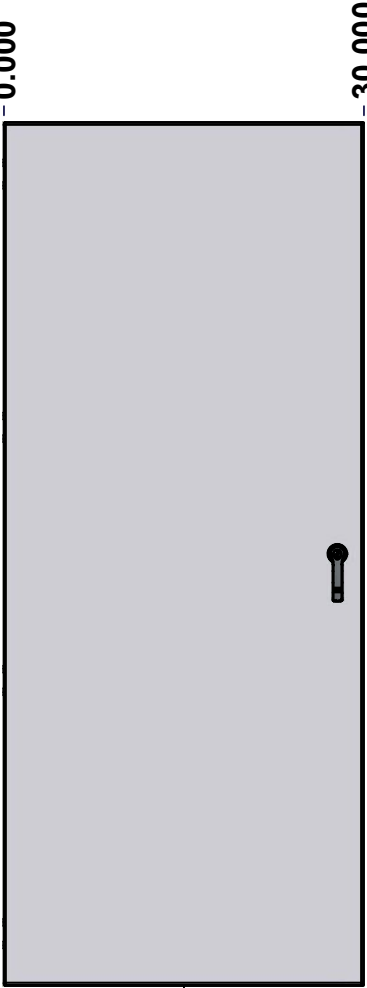
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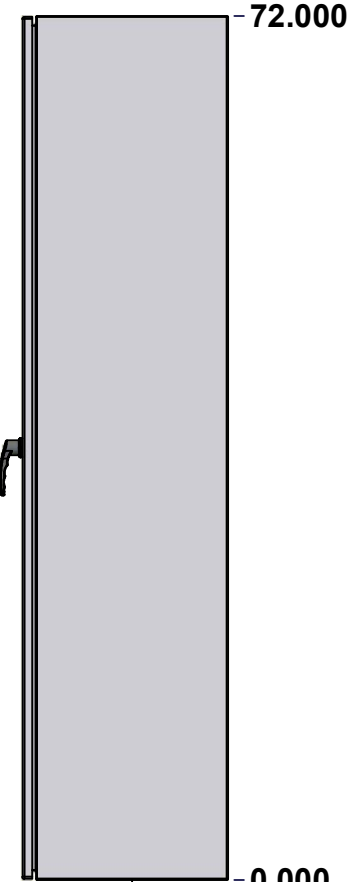
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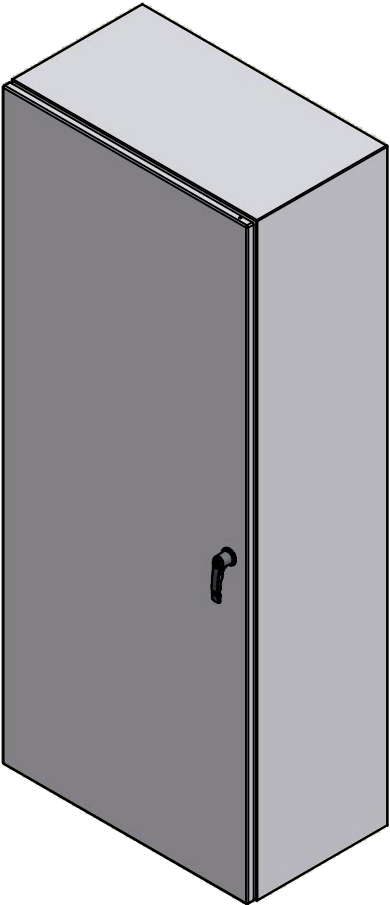
LEFT



FRONT



RIGHT

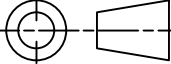


Isometric View



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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2019-09-13	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ES 72" x 30" x 16" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ES723016NOIP			9

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Tolerance ±1/32" unless otherwise specified

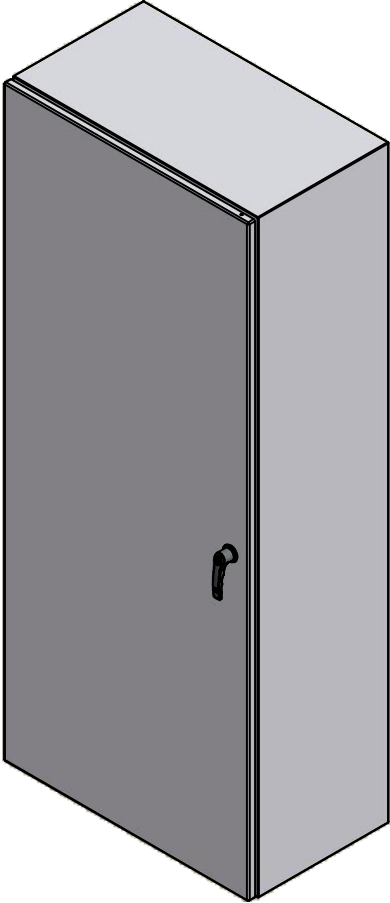
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NOTE

ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Cardboard corner	4	To reinforced for the plastic strap tightening	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	3	White label with PN	
Plastic strap- Green	2	To secure the enclosure to the wood pallet	
Wood Pallet	1	2" deeper and 3" larger than enclosure size	

No.	Revisions	Date	By/Par



Isometric View





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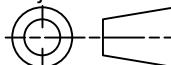
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 2019-09-13

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ES 72" x 30" x 16" Assembly

Detail Rev.

Part Number Numéro Pièce

5412ES723016NOIP

Rev.

0

2

9

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ES723016NOIPC	0	5412ES 72" x 30" Cover
1	5412ES723016NOIPB	0	5412ES 72" x 30" x 16" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

Tolérance ±1/32" sauf spécification contraire

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Tolérance ±1/32" sauf spécification contraire

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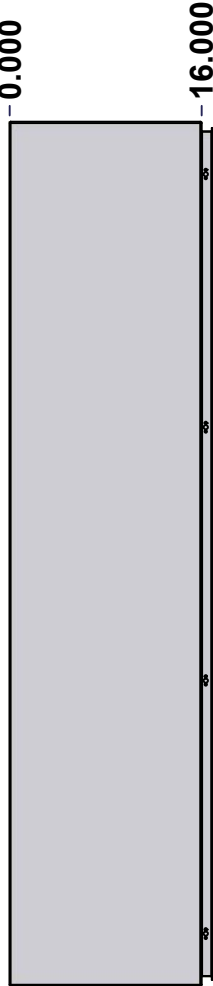
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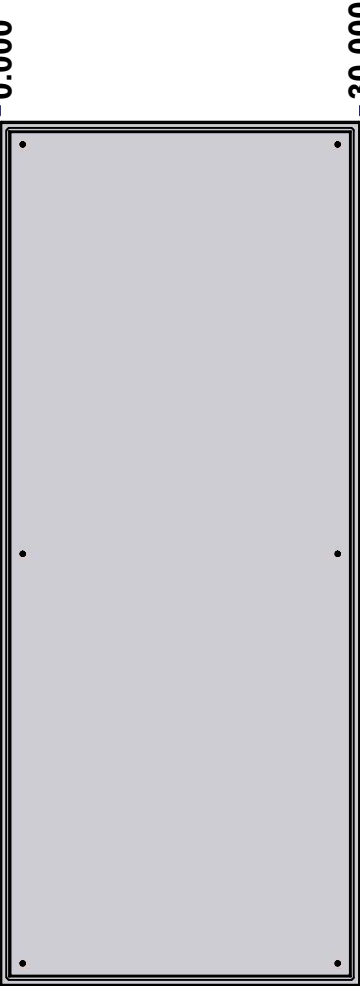
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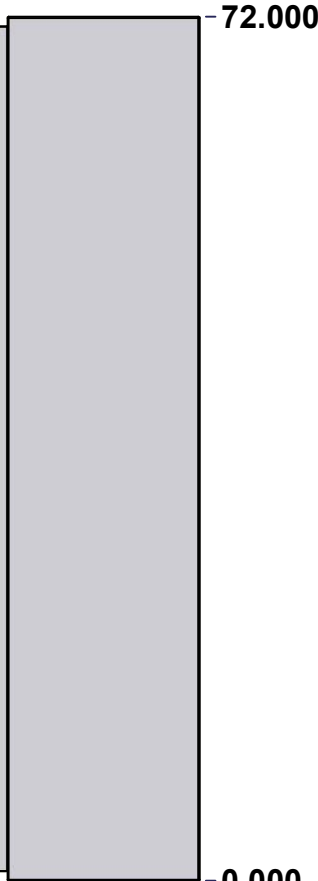
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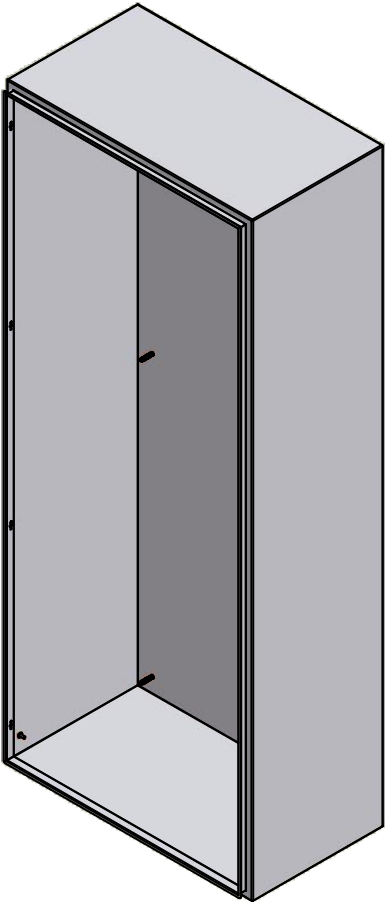
LEFT



FRONT



RIGHT



Isometric View

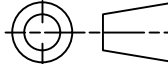


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 2019-09-13	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ES 72" x 30" x 16" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 9
SEE BILL OF MATERIAL ON LAST PAGE		5412ES723016NOIPB	

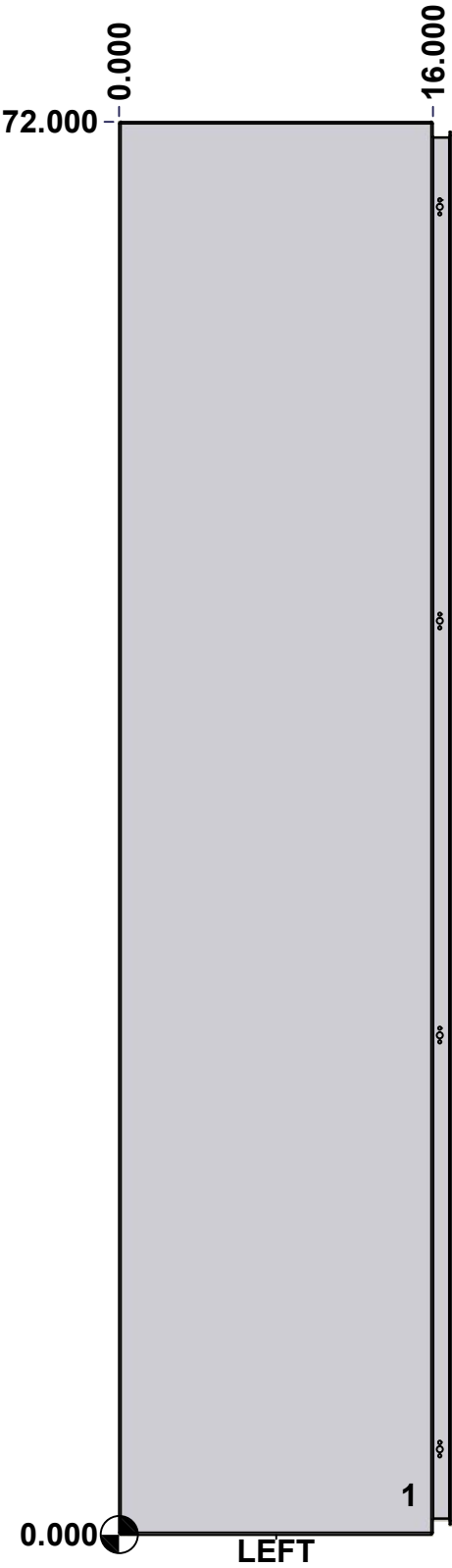
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ES 72" x 30" x 16" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES723016NOIPB	Rev. 0	4 9

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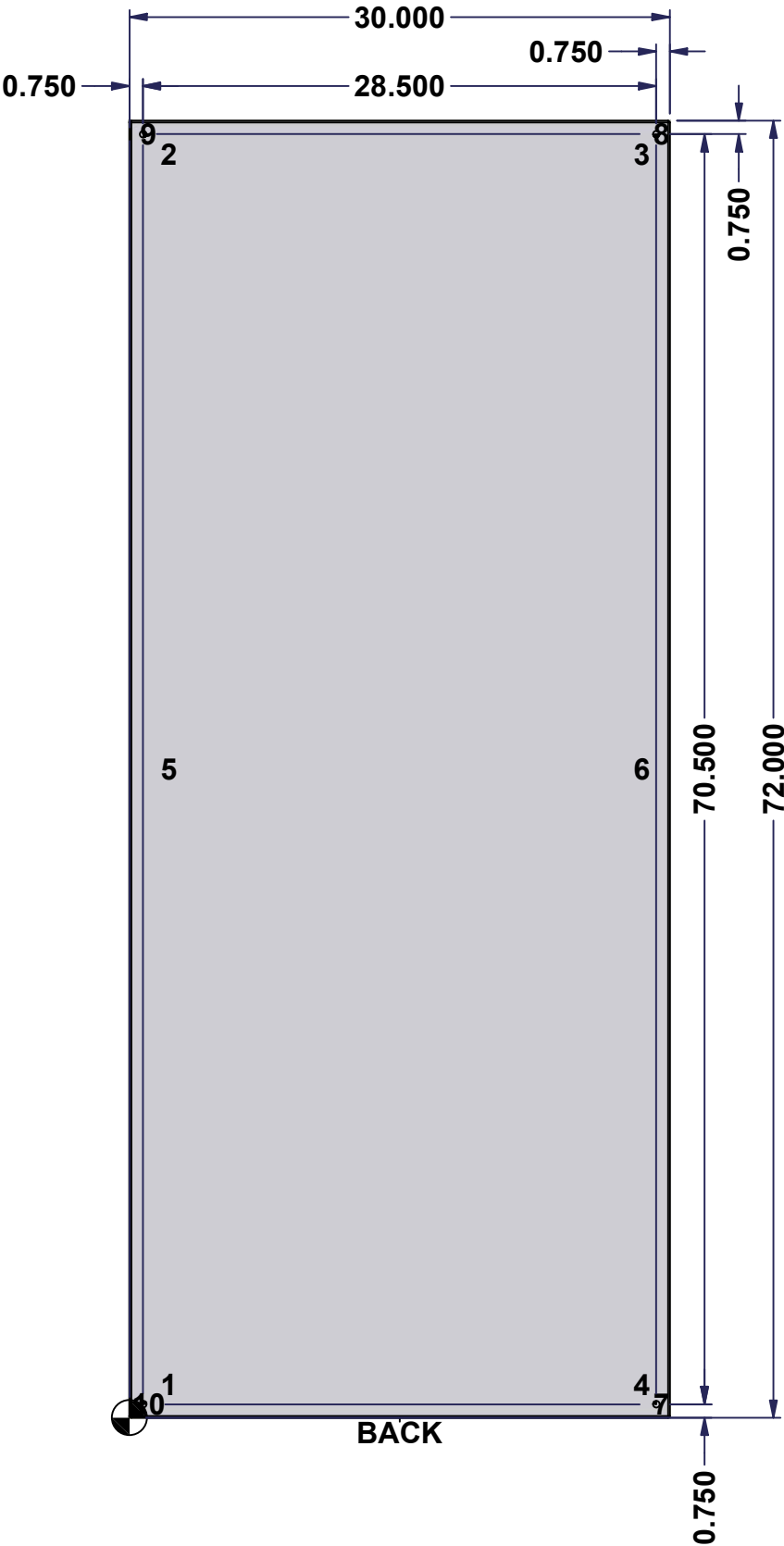
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	71.250	RND Ø0.390
9	0.750	71.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description 5412ES 72" x 30" x 16" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ES723016NOIPB	Rev. 0	5 9

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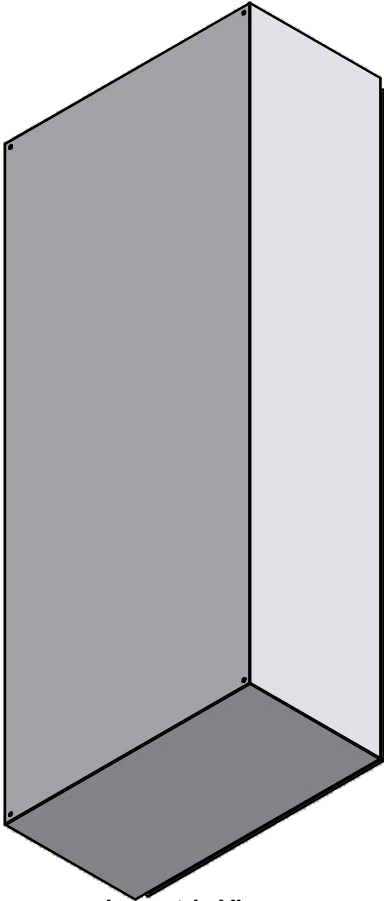
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Tolerance ±1/32" unless otherwise specified

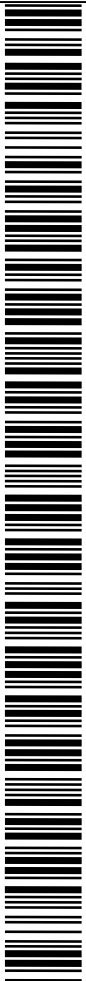
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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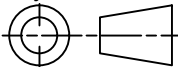


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2019-09-13
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
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Description 5412ES 72" x 30" x 16" Body	Detail Rev.
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Part Number Numéro Pièce 5412ES723016NOIPB	Rev. 0	6 9
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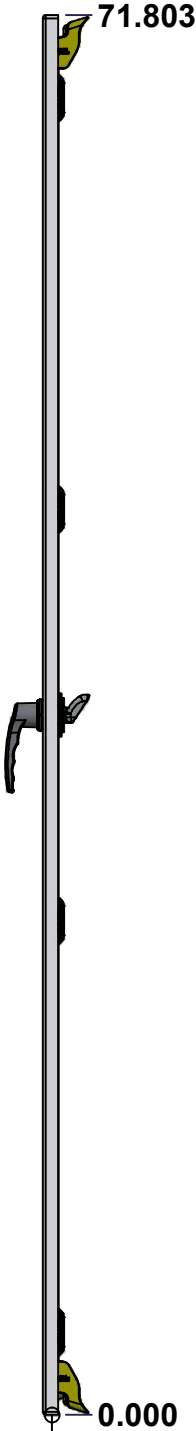
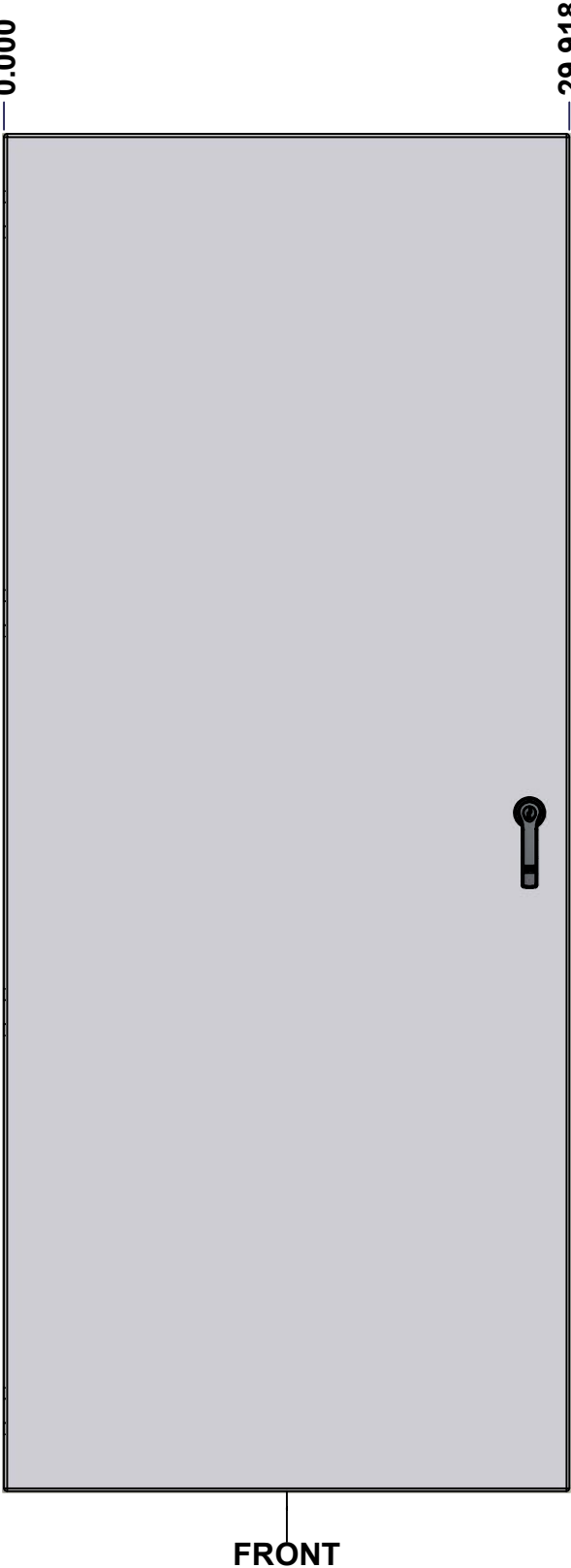
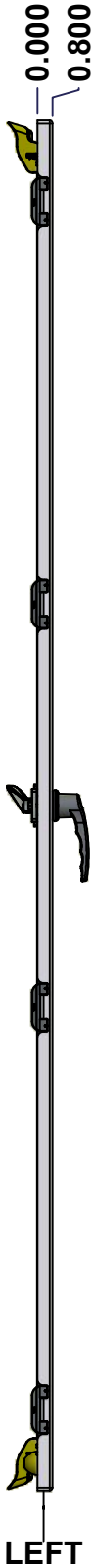
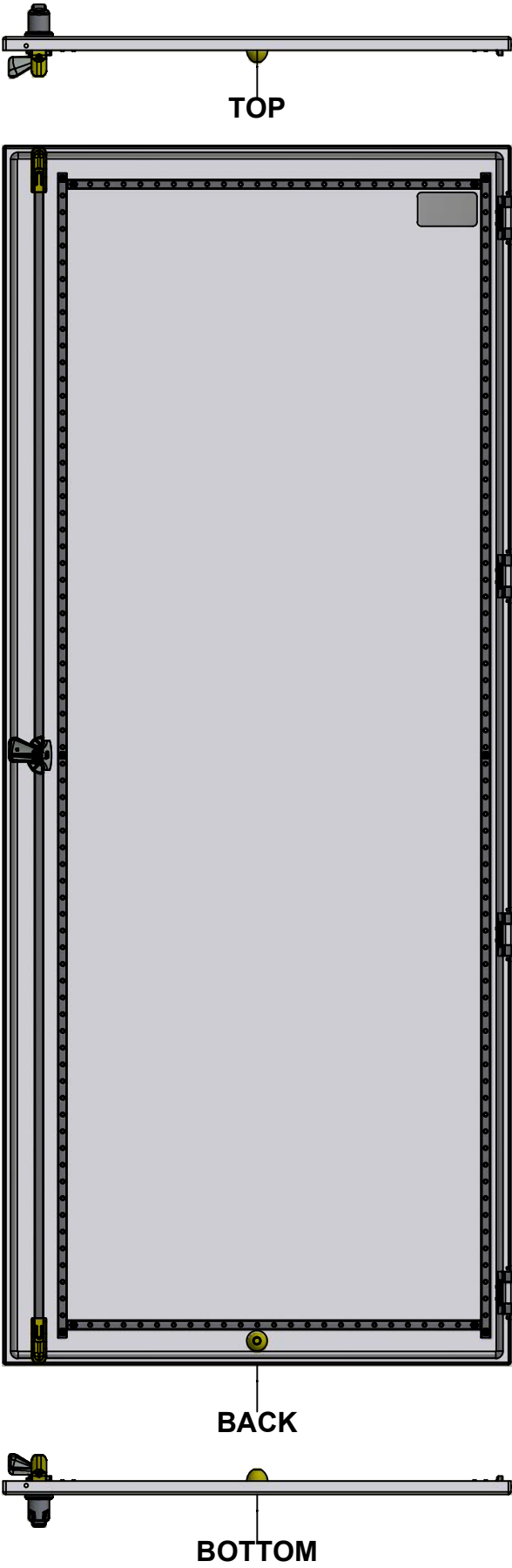
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES723016NOIPB-P	0	5412ES 72" x 30" x 16" Body Part
Qty	Part Number	Rev	Description
Parts List			

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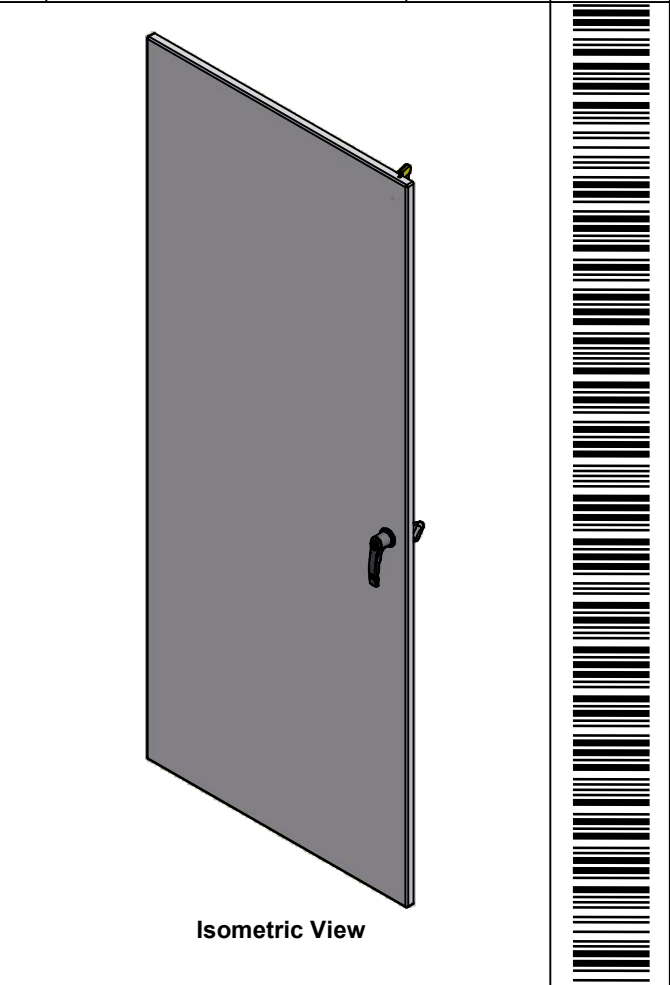
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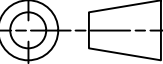
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Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2019-09-13	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 72" x 30" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	7
SEE BILL OF MATERIAL ON LAST PAGE		0	9

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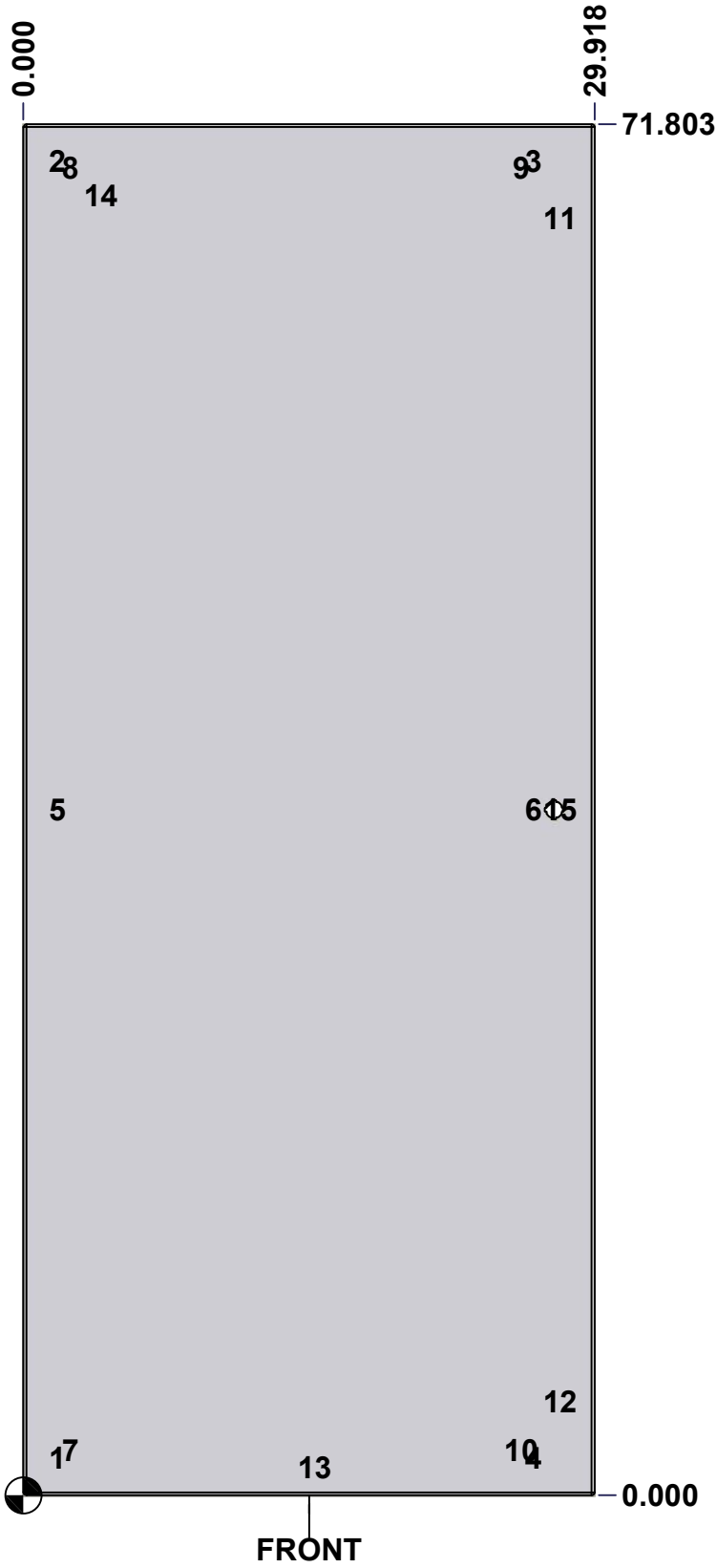
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	26.423	69.858	STUD M6 x 18mm (Inside)
4	26.423	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	26.423	35.902	STUD M6 x 18mm (Inside)
7	2.143	2.350	STUD M6 x 18mm (Inside)
8	2.143	69.524	STUD M6 x 18mm (Inside)
9	25.766	69.524	STUD M6 x 18mm (Inside)
10	25.766	2.350	STUD M6 x 18mm (Inside)
11	27.803	66.896	CLOSING BAR STUD (Inside)
12	27.803	4.907	CLOSING BAR STUD (Inside)
13	14.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	3.750	68.053	LABEL_EXM (Inside)
15	27.803	35.902	HANDLE 885 ESL2A @ 0.0°



	Description	Status	
	5412ES 72" x 30" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9

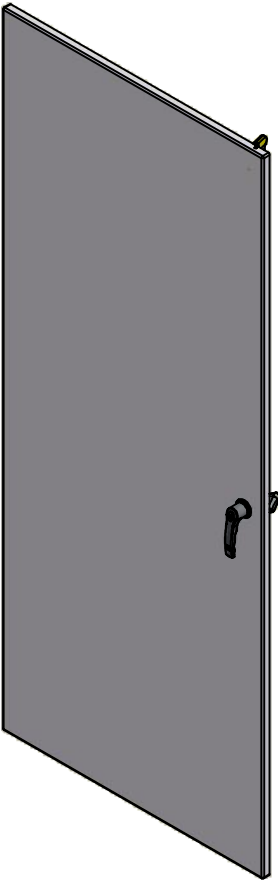
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-72	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES723016NOIPG	0	5412ES 72" x 30" Cover Gasket Part
1	5412ES723016NOIPC-P	0	5412ES 72" x 30" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

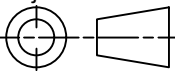


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2019-09-13

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 72" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES723016NOIPC

Rev.

0

9

9