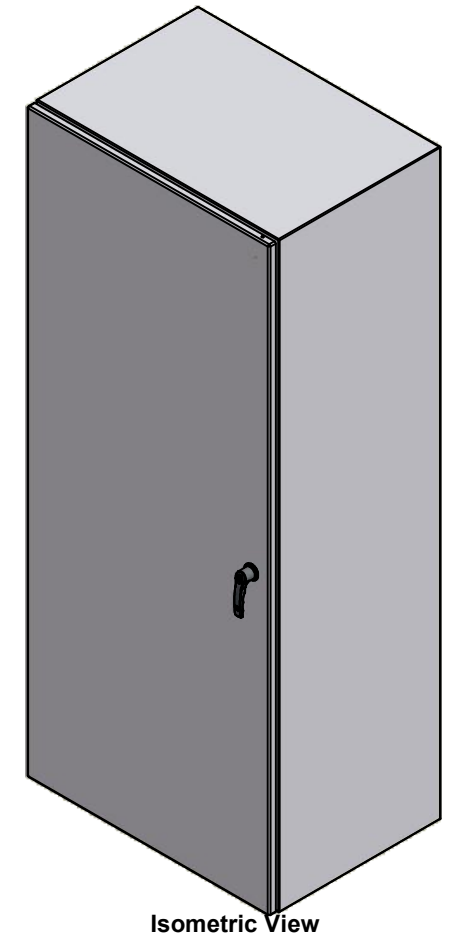
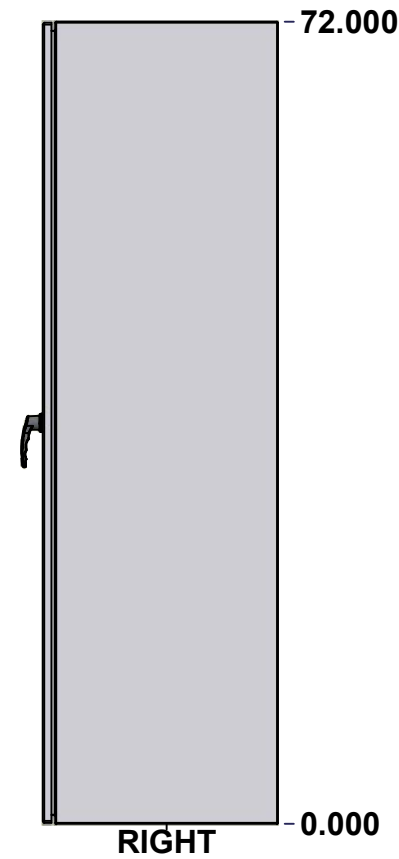
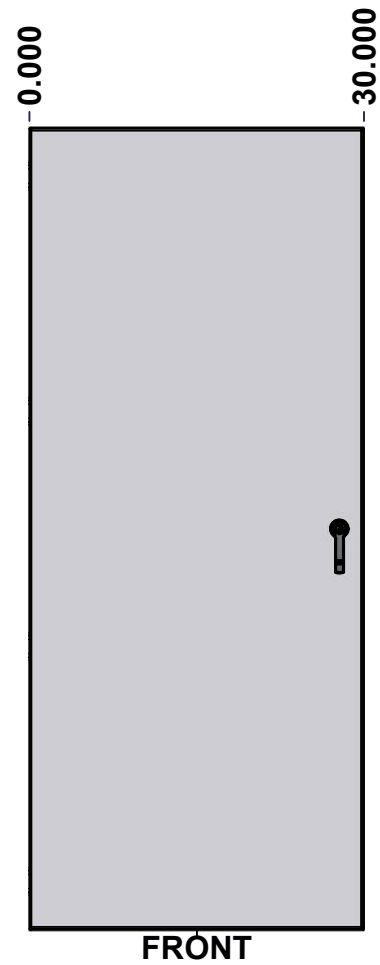
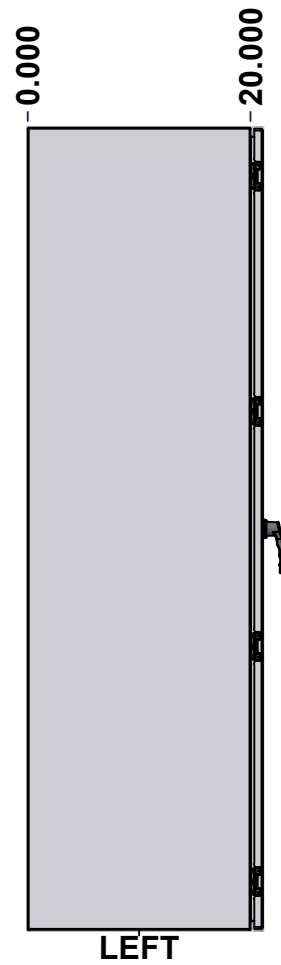
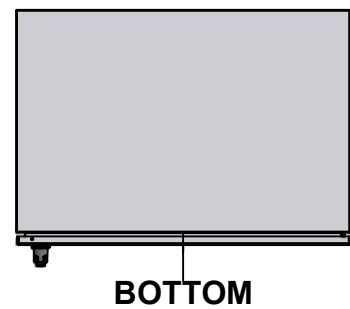
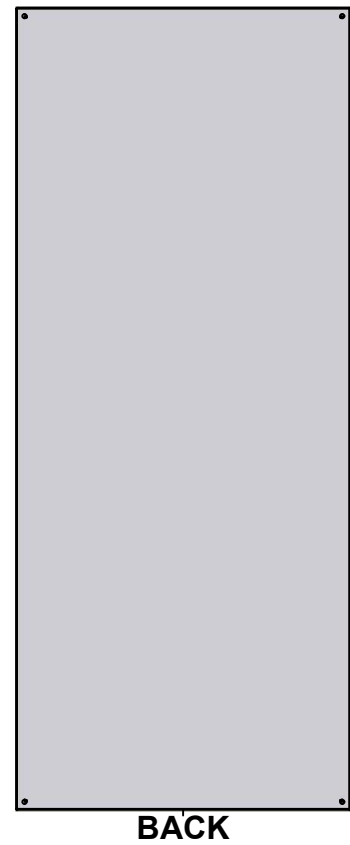
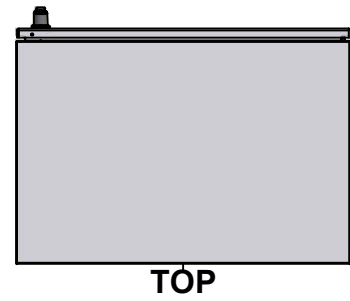

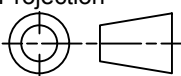


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| No. | Revisions | Date | By/Par |
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 15-Nov-17 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ES 72" x 30" x 20" Assembly | | |
| Part Number Numéro Pièce | Rev. | 1 |
| 5412ES723020 | 0 | 9 |

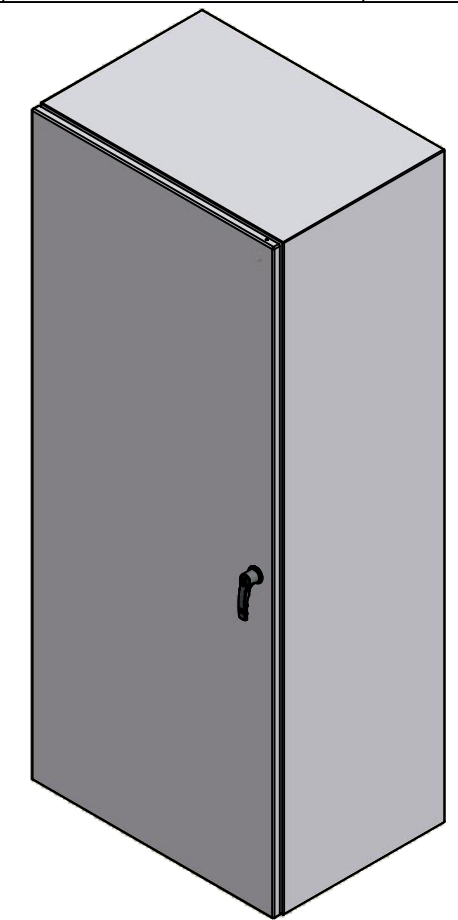
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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4/12 Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 880 PP included (Not installed) |

| No. | Revisions | Date | By/Par |
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Isometric View


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Flatness
 Aplatissement
 Max 3.0mm
 Projection


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|-------------------------|----------------|
| Customer Client | Date |
| Drawn By Dessiné Par | Date 15-Nov-17 |

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

| | | | |
|---------------|-------------|-------------|--------|
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
|---------------|-------------|-------------|--------|

| | |
|---------------------------------|-------------|
| Description | Detail Rev. |
| 5412ES 72" x 30" x 20" Assembly | |

| | | |
|-----------------------------|----------|----------|
| Part Number Numéro Pièce | Rev. | 2 |
| 5412ES723020 | 0 | 9 |

| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

| Qty | Part Number | Rev | Description |
|------------|----------------|-----|--|
| 1 | 881 SP7230G | 0 | 881 SP - Inner Panel |
| 1 | 880 PP | 6 | Self Adhesive Print Pocket |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 3 | STK-K-01320 | 0 | 5412 ES Inner Panel Accessory Kit |
| 1 | 5412ES723020C | 0 | 5412ES 72" x 30" Cover |
| 1 | 5412ES723020B | 0 | 5412ES 72" x 30" x 20" Body |
| 4 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| Parts List | | | |

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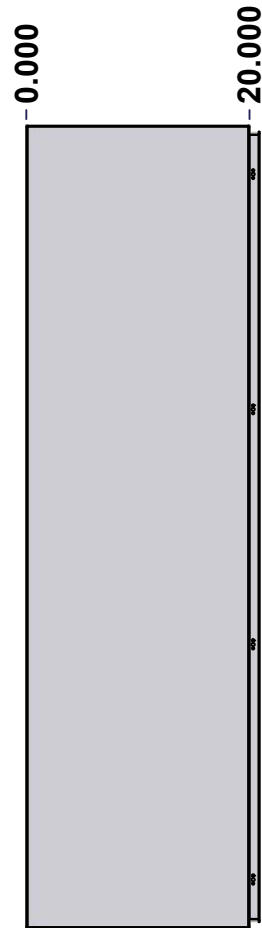
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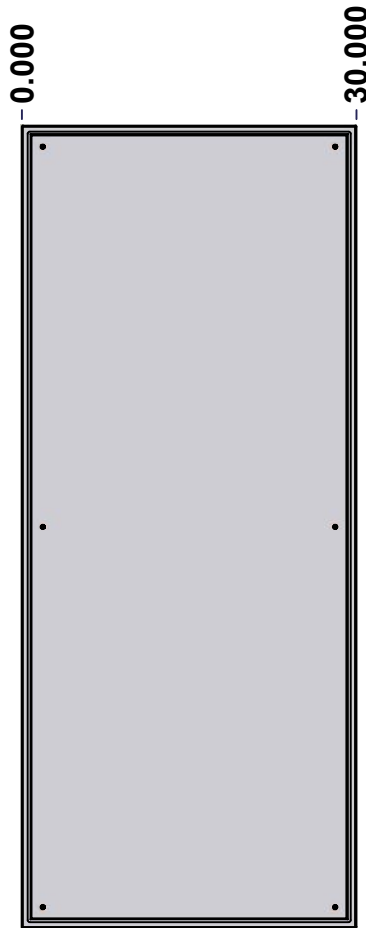
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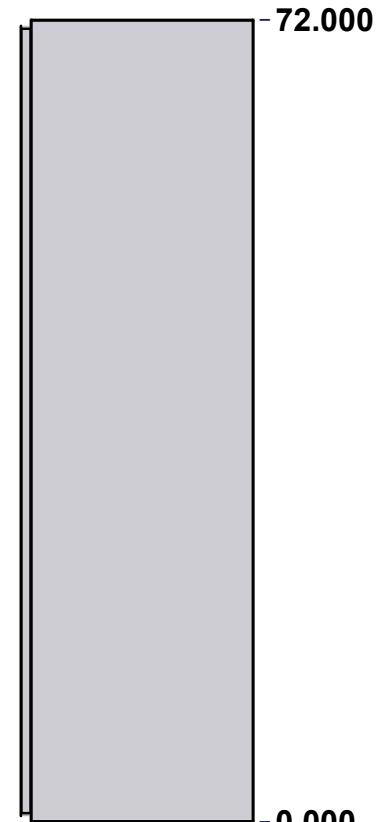
BOTTOM



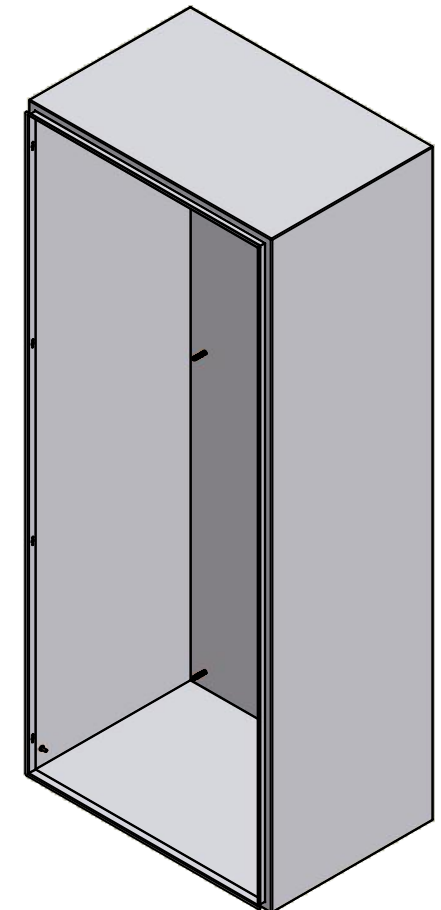
LEFT



FRONT




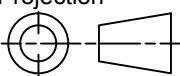
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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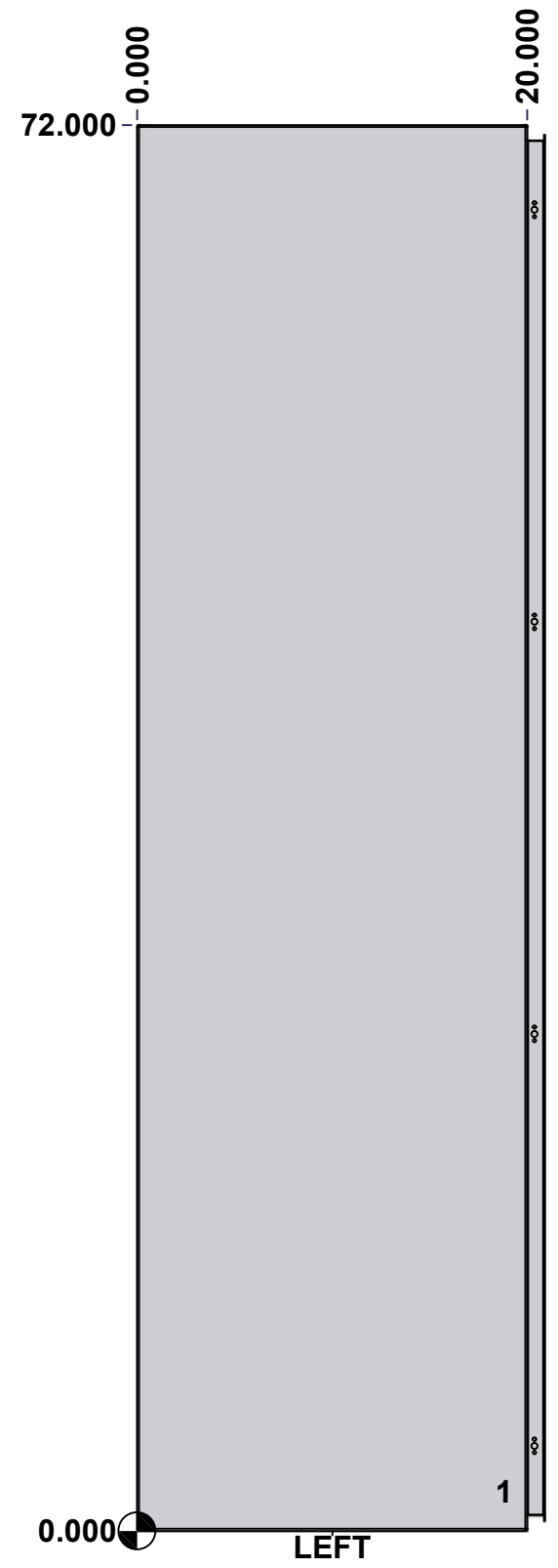
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 15-Nov-17 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ES 72" x 30" x 20" Body | | |
| Part Number Numéro Pièce | Rev. | 3 |
| 5412ES723020B | 0 | 9 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 18.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|-----------------------------|----------|-----|
| | Description | Status | |
| | 5412ES 72" x 30" x 20" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ES723020B | 0 | 4/9 |

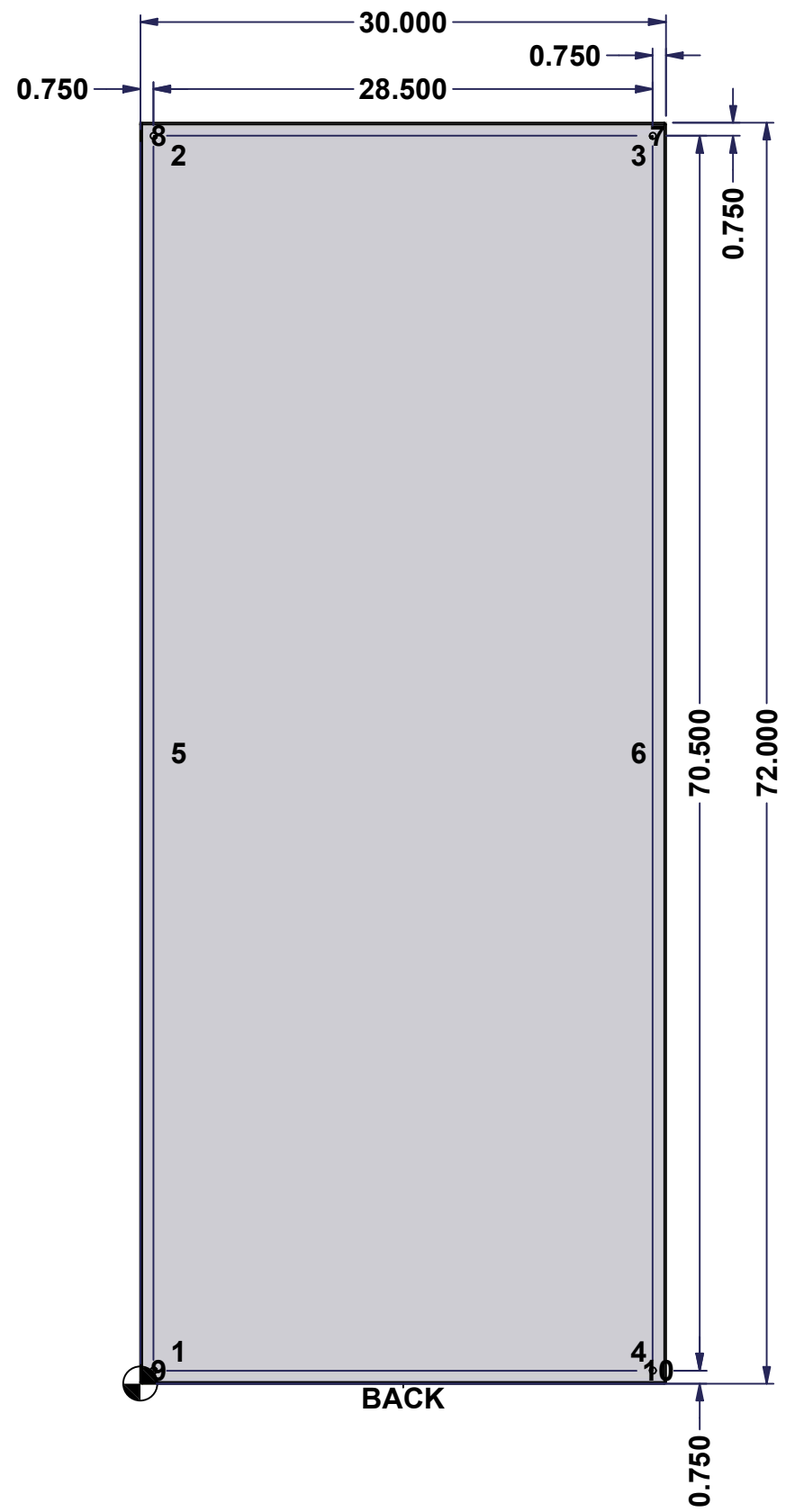
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 70.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 28.125 | 70.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 28.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 36.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 28.125 | 36.000 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 7 | 29.250 | 71.250 | RND Ø0.390 |
| 8 | 0.750 | 71.250 | RND Ø0.390 |
| 9 | 0.750 | 0.750 | RND Ø0.390 |
| 10 | 29.250 | 0.750 | RND Ø0.390 |

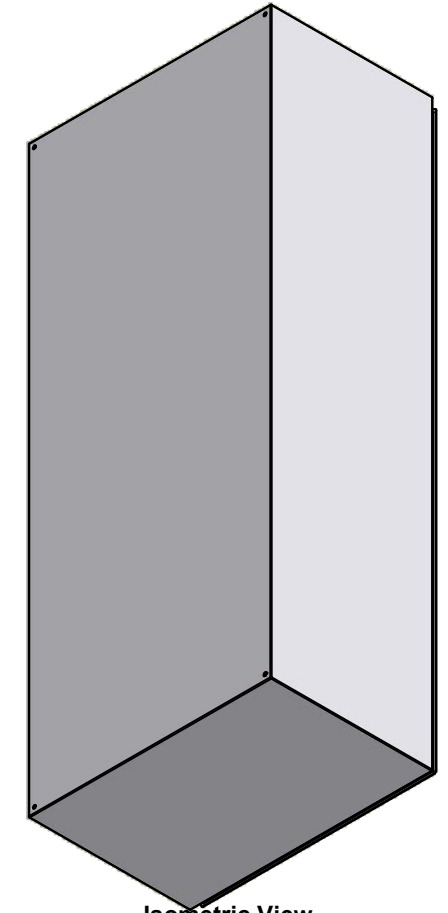


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|--|-----------------------------|----------|--------|
| | Description | Status | |
| | 5412ES 72" x 30" x 20" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ES723020B | 0 | 5 9 |

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Isometric View

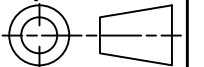


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Flatness
Aplatissement

Max 3.0mm

Projection



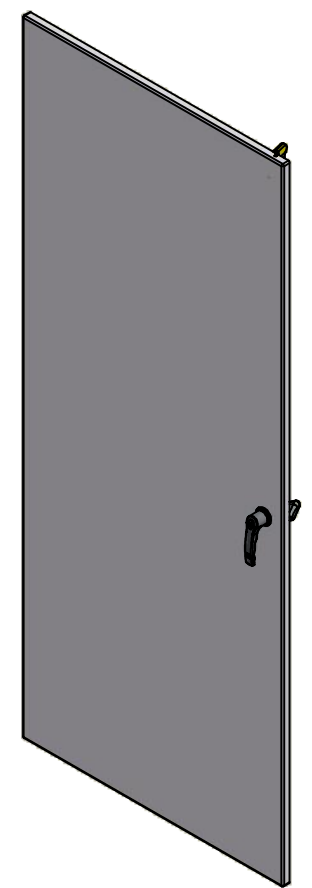
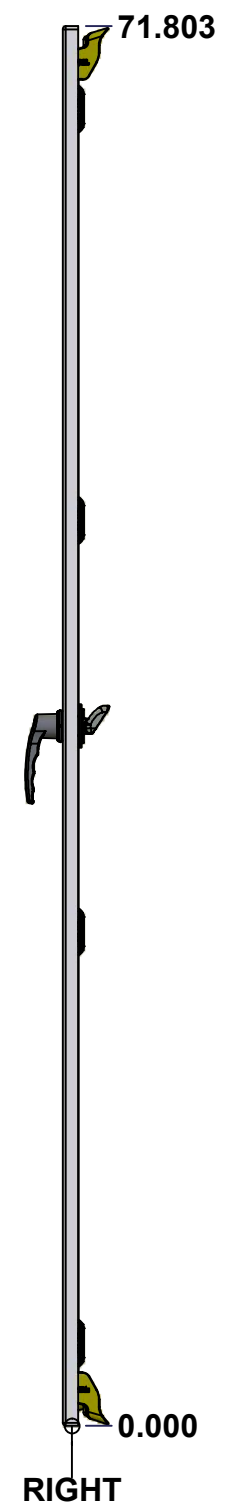
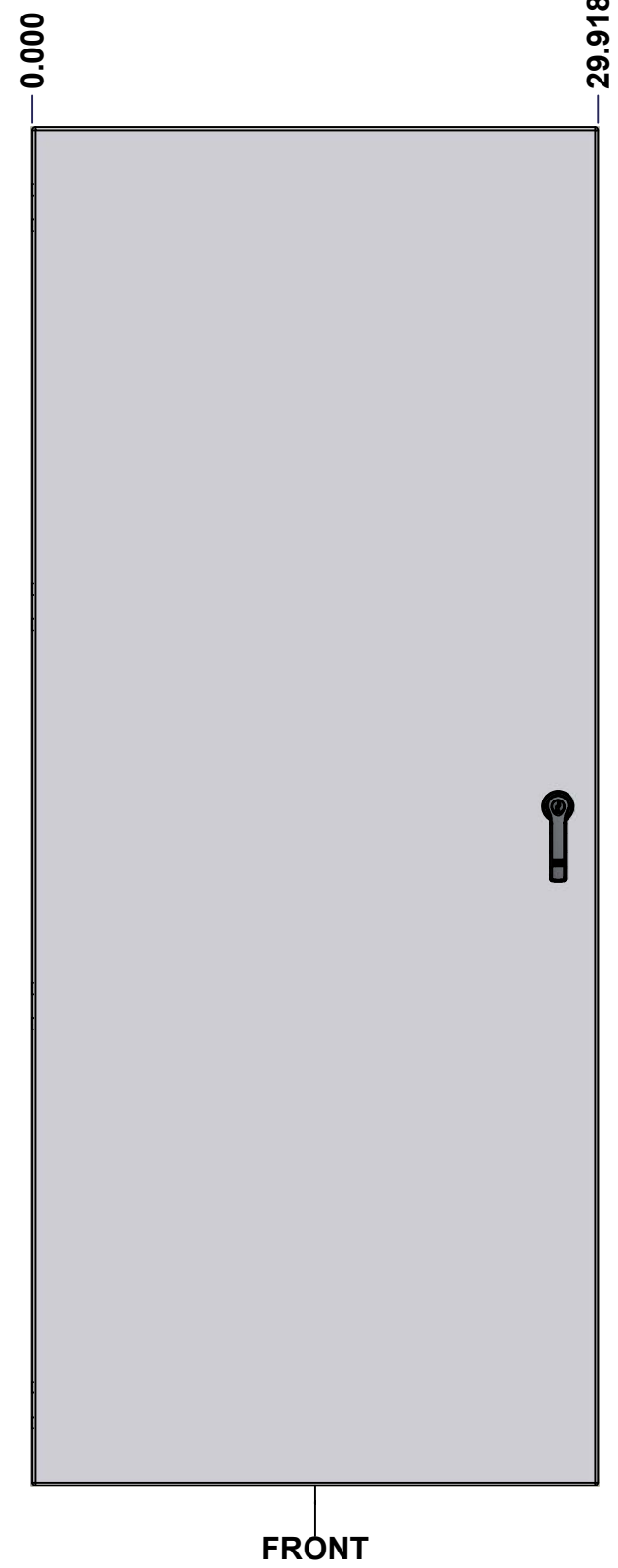
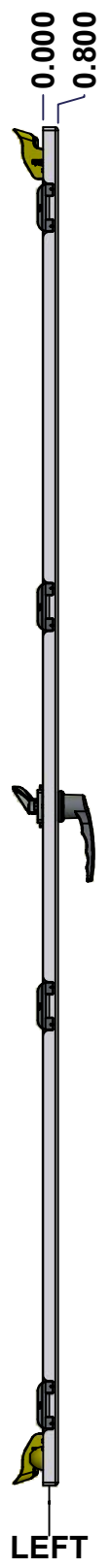
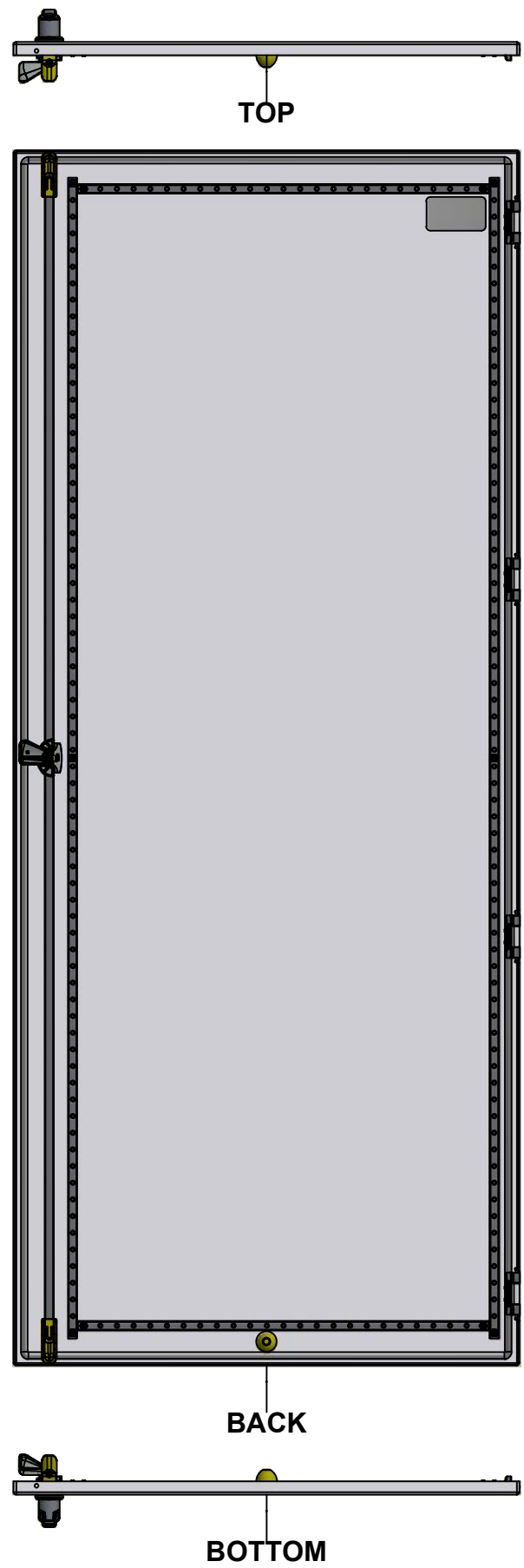
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| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 15-Nov-17 |
| Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |

| Qty | Part Number | Rev | Description |
|------------|-----------------|-----|--------------------------------------|
| 1 | STK-Q-16080 | 0 | Ground Stud M6 x 16mm |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 6 | STK-Q-16005 | 1 | Stud M8 x 35 (No Paint Cap Required) |
| 1 | 5412ES723020B-P | 0 | 5412ES 72" x 30" x 20" Body Part |
| Parts List | | | |

| | |
|--|-------------|
| Description: 5412ES 72" x 30" x 20" Body | Detail Rev. |
| Part Number / Numéro Pièce: 5412ES723020B | Rev. 0 / 6 |
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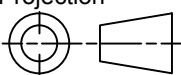
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Isometric View



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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 15-Nov-17 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description 5412ES 72" x 30" Cover | | Detail Rev. |
| Part Number Numéro Pièce | 5412ES723020C | Rev. 7 0 |

SEE BILL OF MATERIAL ON LAST PAGE

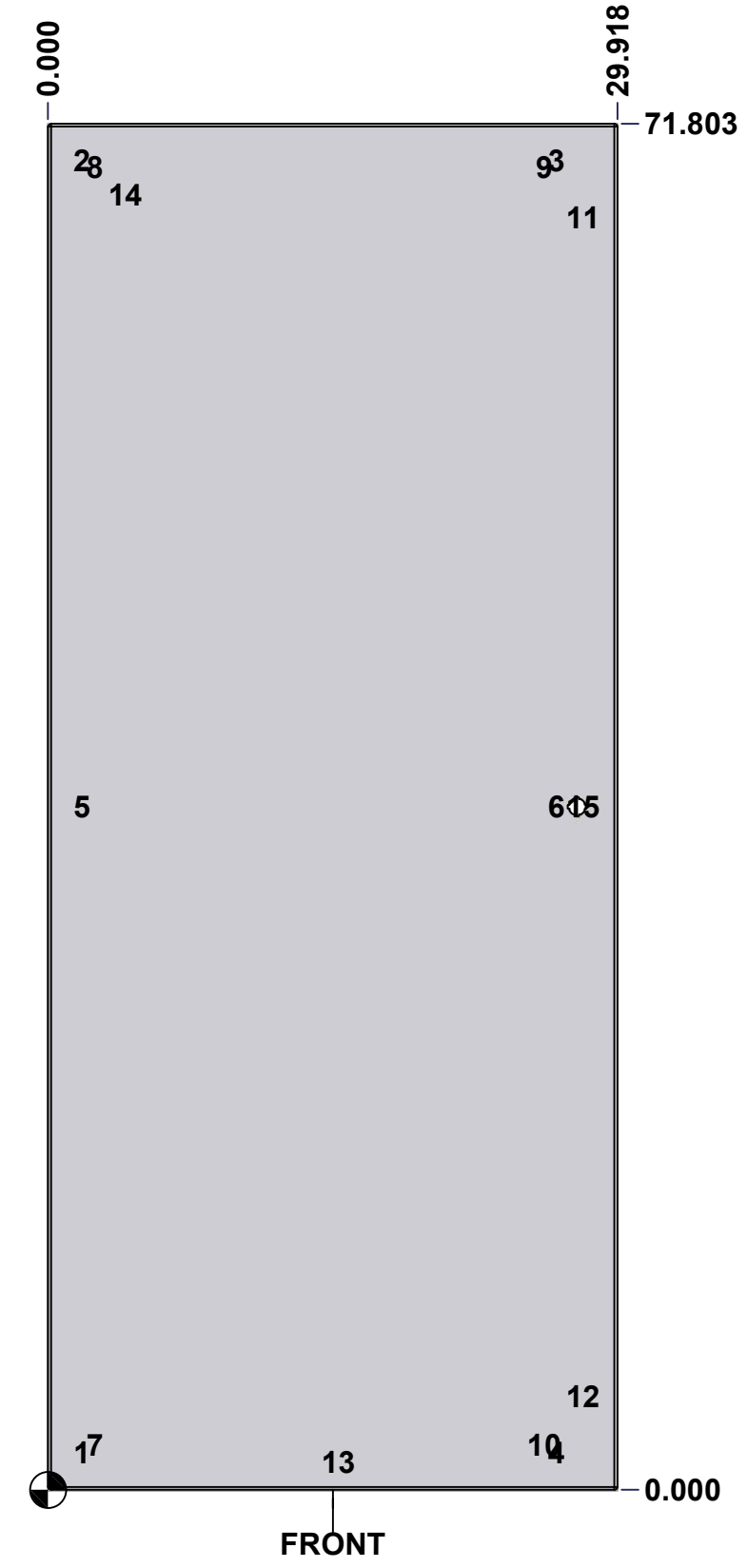
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|---------------------------|
| 1 | 1.486 | 1.945 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 69.858 | STUD M6 x 18mm (Inside) |
| 3 | 26.423 | 69.858 | STUD M6 x 18mm (Inside) |
| 4 | 26.423 | 1.945 | STUD M6 x 18mm (Inside) |
| 5 | 1.486 | 35.902 | STUD M6 x 18mm (Inside) |
| 6 | 26.423 | 35.902 | STUD M6 x 18mm (Inside) |
| 7 | 2.143 | 2.350 | STUD M6 x 18mm (Inside) |
| 8 | 2.143 | 69.524 | STUD M6 x 18mm (Inside) |
| 9 | 25.766 | 69.524 | STUD M6 x 18mm (Inside) |
| 10 | 25.766 | 2.350 | STUD M6 x 18mm (Inside) |
| 11 | 27.803 | 66.896 | CLOSING BAR STUD (Inside) |
| 12 | 27.803 | 4.907 | CLOSING BAR STUD (Inside) |
| 13 | 14.959 | 1.435 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 14 | 3.750 | 68.053 | LABEL_EXM (Inside) |
| 15 | 27.803 | 35.902 | HANDLE 885 ESL2A @ 0.0° |

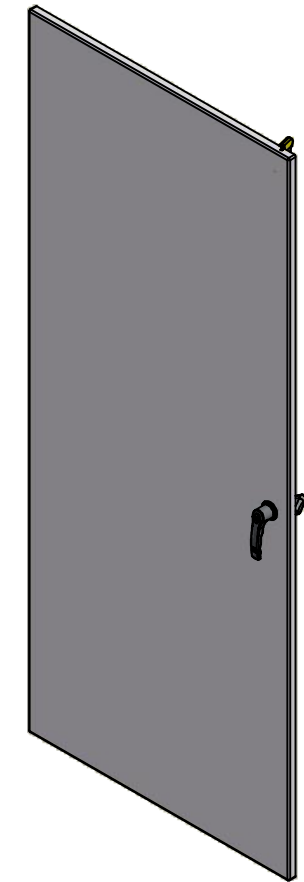


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|--|-----------------------------|------------------|
| | Description | Status |
| | 5412ES 72" x 30" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ES723020C | 0 / 8 / 9 |

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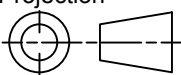


Isometric View



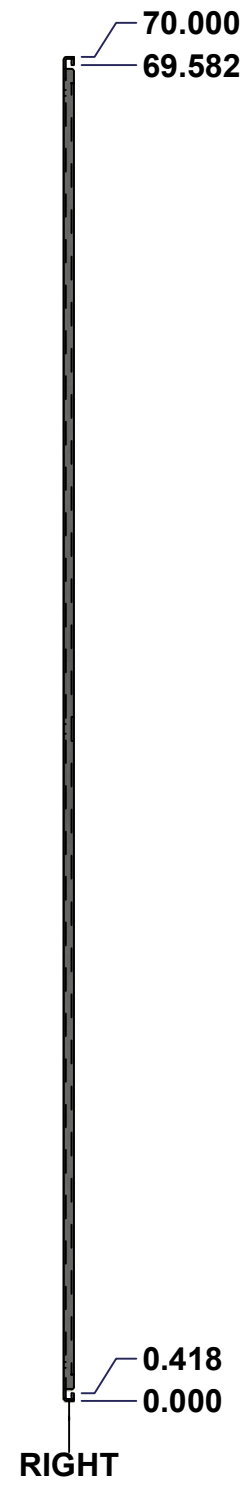
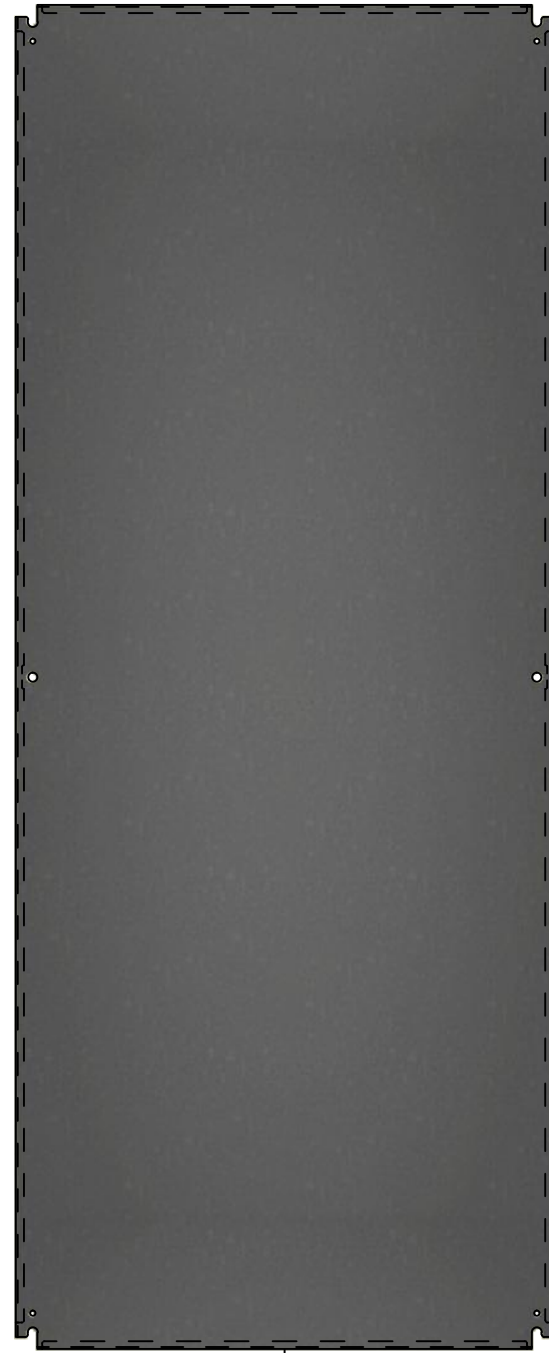
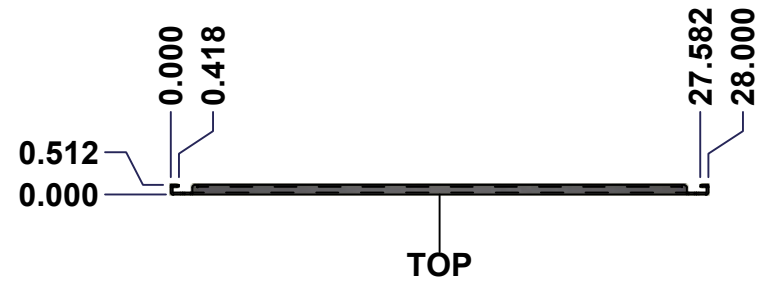
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| 2 | STK-Q-90042 | 4 | 5412 ES - Cabinet Closing Bar End (Small) |
| 2 | STK-Q-45655-72 | 0 | 5412 ES - Closing Bar |
| 1 | STK-Q-50536 | 13 | 5412 ES - Handle Cam Clockwise (Grip 32mm) |
| 1 | 885 ESL2A | 4 | 5412 ES Key Lock L-Handle (3 Pts) |
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-Q-46515 | 3 | 5412 ES Door Support with Brass Insert |
| 2 | STK-Q-46025-30-3 | 4 | 5412 ES Horizontal Door Stiffener 30" (3Pts) |
| 2 | STK-Q-46020-72 | 5 | 5412 ES Vertical Door Stiffener 72" |
| 2 | STK-Q-16405 | 6 | Guide Stud - Small (No Paint Cap Required) |
| 11 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ES723020G | 0 | 5412ES 72" x 30" Cover Gasket Part |
| 1 | 5412ES723020C-P | 0 | 5412ES 72" x 30" Cover Part |
| 4 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |
| 10 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |

| Qty | Part Name | Rev | Description |
|------------|-----------|-----|-------------|
| Parts List | | | |

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| | Projection |  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 15-Nov-17 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | 5412ES 72" x 30" Cover | |
| Part Number Numéro Pièce | Rev. 0 | 9 |
| 5412ES723020C | | 9 |

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Isometric View

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| | Projection |
| Customer Client | Date |
| Drawn By Dessiné Par: BoxCad | Date: 1/23/2007 |
| Material Matière: See Part List | |
| Color Couleur: See Part List | Finish Fini: See Part List |
| Description: 881 SP - Inner Panel | Detail Rev. |
| Part Number Numéro Pièce: 881 SP7230G | Rev. 1 0 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP7230G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

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| Table 1 | | | FRONT VIEW |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 27.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 68.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 27.125 | 68.125 | GROUND HOLE (RND Ø0.290) |
| 5 | 0.875 | 35.000 | MTG STUD HOLE (RND Ø0.500) |
| 6 | 27.125 | 35.000 | MTG STUD HOLE (RND Ø0.500) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
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FRONT

Isometric View

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| Customer Client | | Date | | Projection | |
| Drawn By Dessiné Par BoxCad | | Date 1/23/2007 | | Material Matière See Part List | |
| Color Couleur See Part List | | Finish Fini See Part List | | Description 881 SP - Inner Panel | |
| Part Number Numéro Pièce 881 SP7230G | | Rev. 0 | | Detail Rev. 2 | |