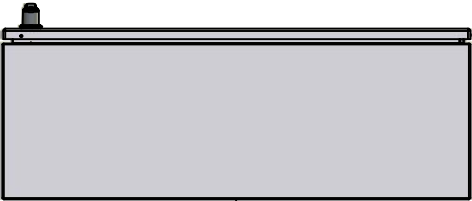


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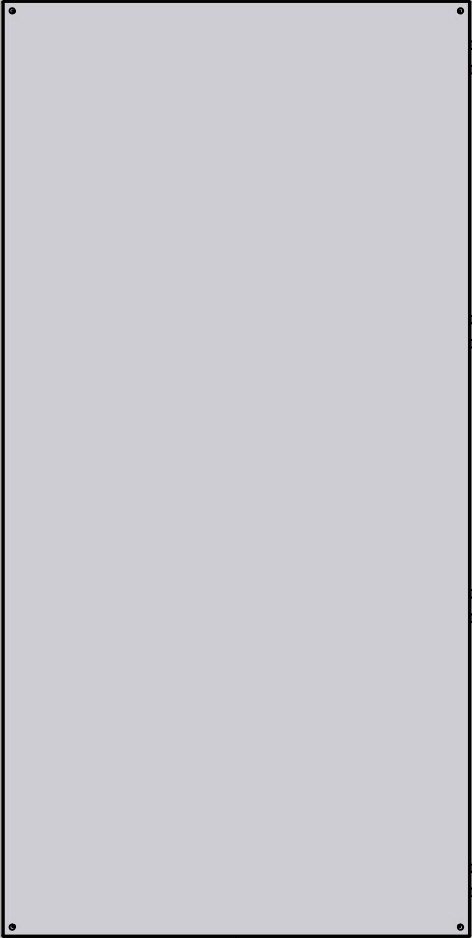
Tolerance ±1/32" unless otherwise specified

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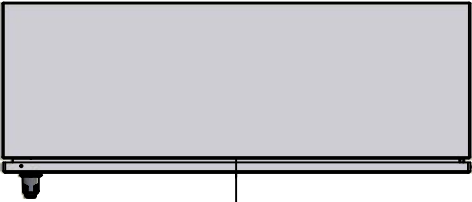
Tolérance ±1/32" sauf spécification contraire



TOP



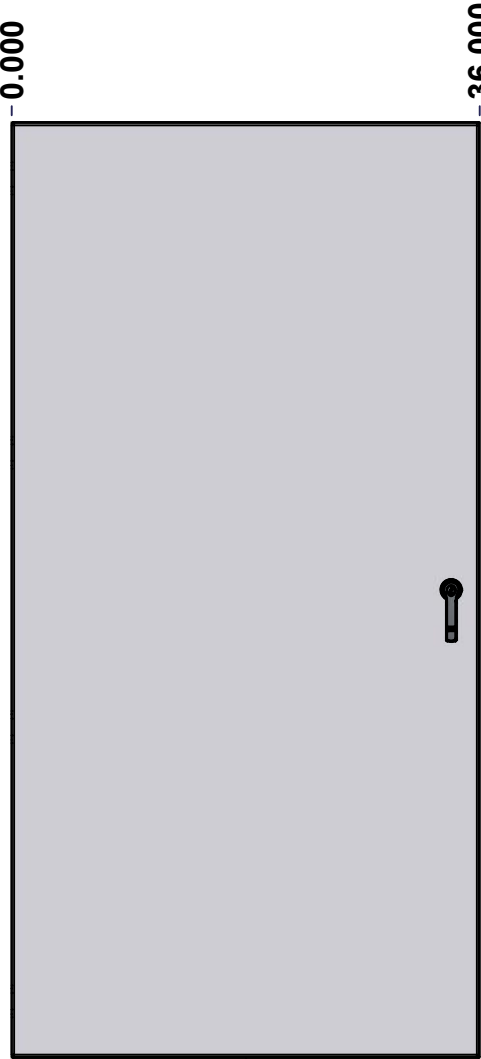
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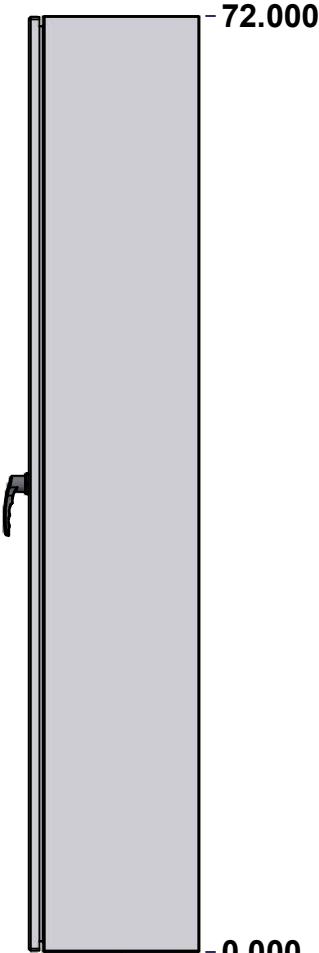
BOTTOM



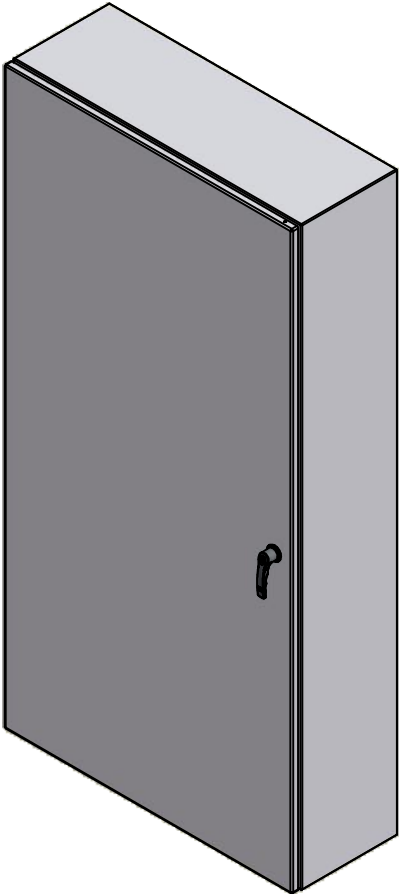
LEFT



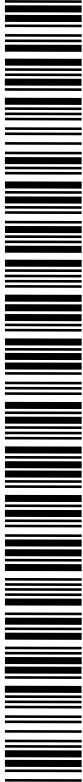
FRONT



RIGHT



Isometric View

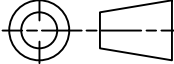


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No.	Revisions	Date	By/Par



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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 11/13/2017	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ES 72" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ES723612			Rev. 0
			1 9

SEE BILL OF MATERIAL ON LAST PAGE

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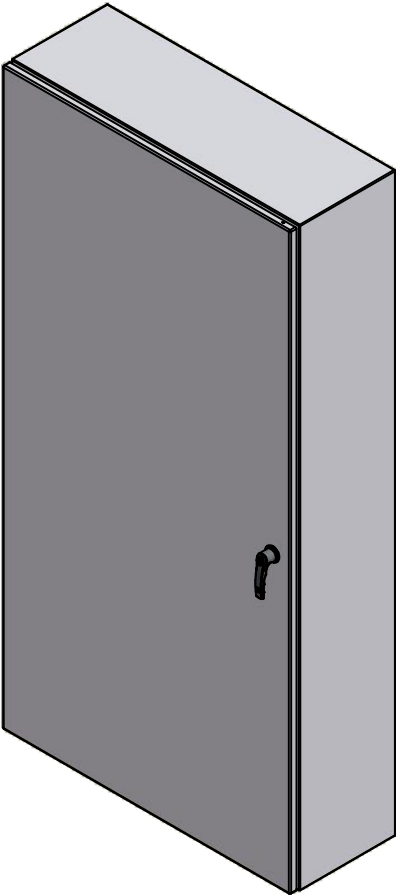
Tolerance ±1/32" unless otherwise specified

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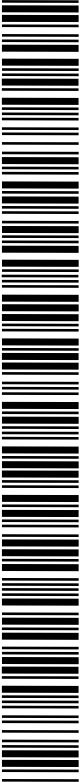
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



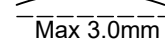
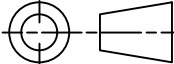
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP7236G	0	881 SP - Inner Panel
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	5412ES723612C	0	5412ES 72" x 36" Cover
1	5412ES723612B	0	5412ES 72" x 36" x 12" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 11/13/2017	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)					
Color Couleur Asa-61 Grey			Finish Fini Smooth		
Description 5412ES 72" x 36" x 12" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ES723612				Rev.	
				0 2 9	

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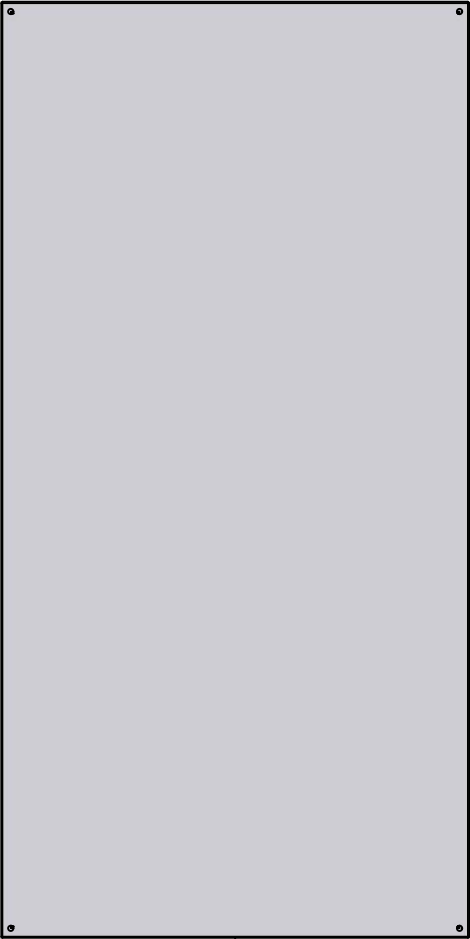
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



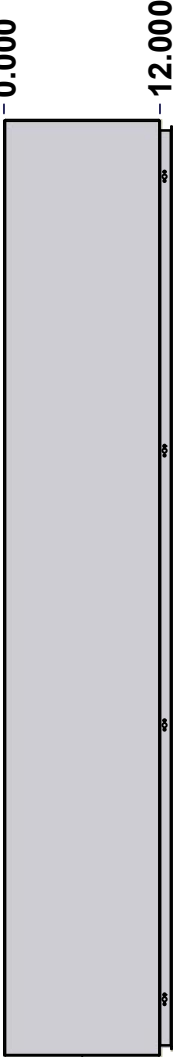
TOP



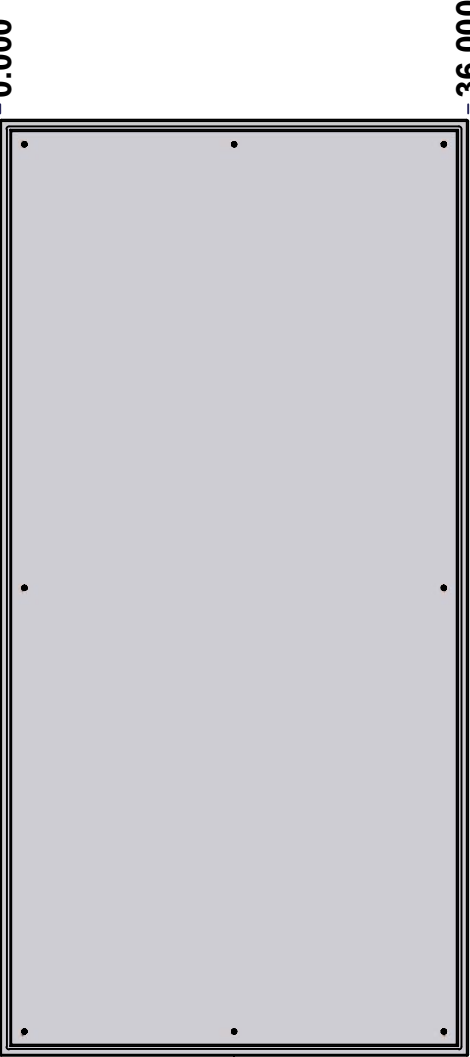
BACK



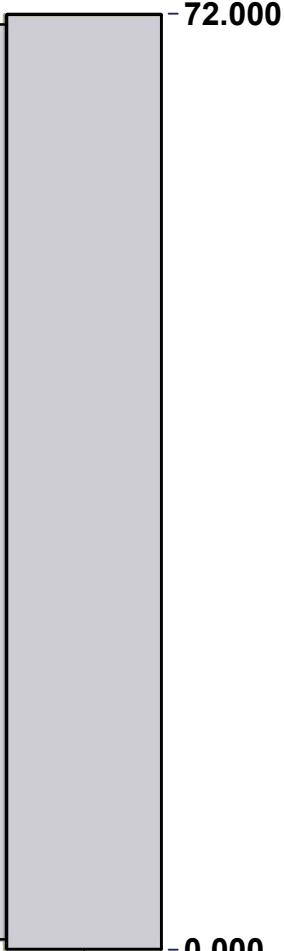
BOTTOM



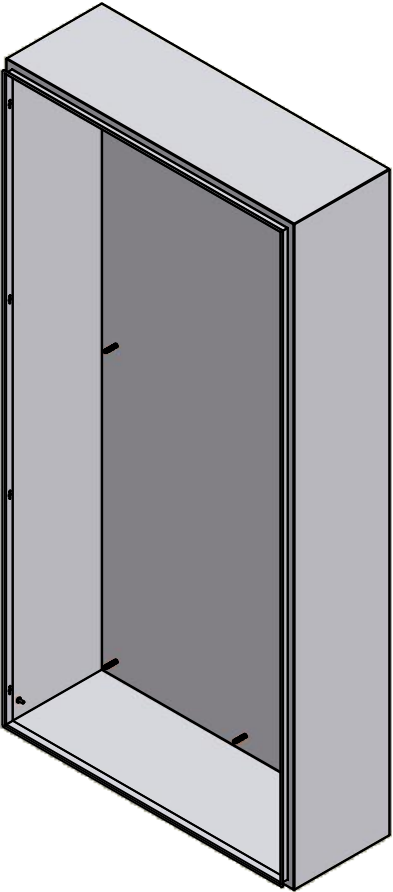
LEFT



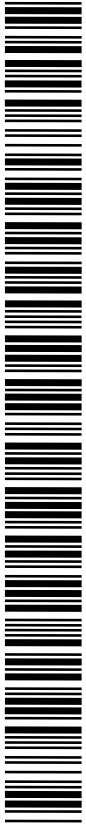
FRONT



RIGHT

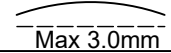
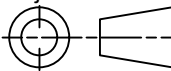


Isometric View

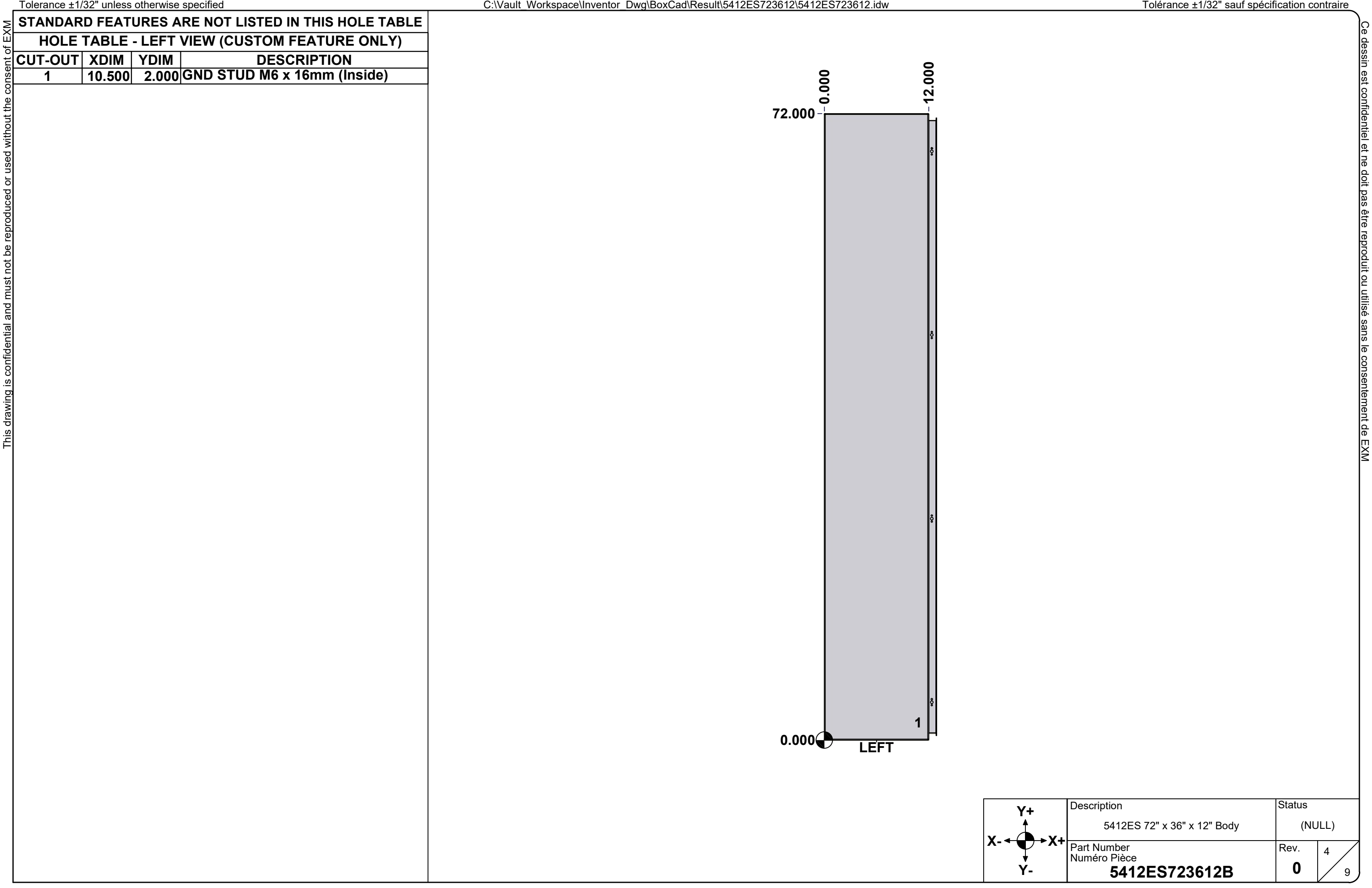


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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11/13/2017	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 72" x 36" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3 9
5412ES723612B		0	

SEE BILL OF MATERIAL ON LAST PAGE



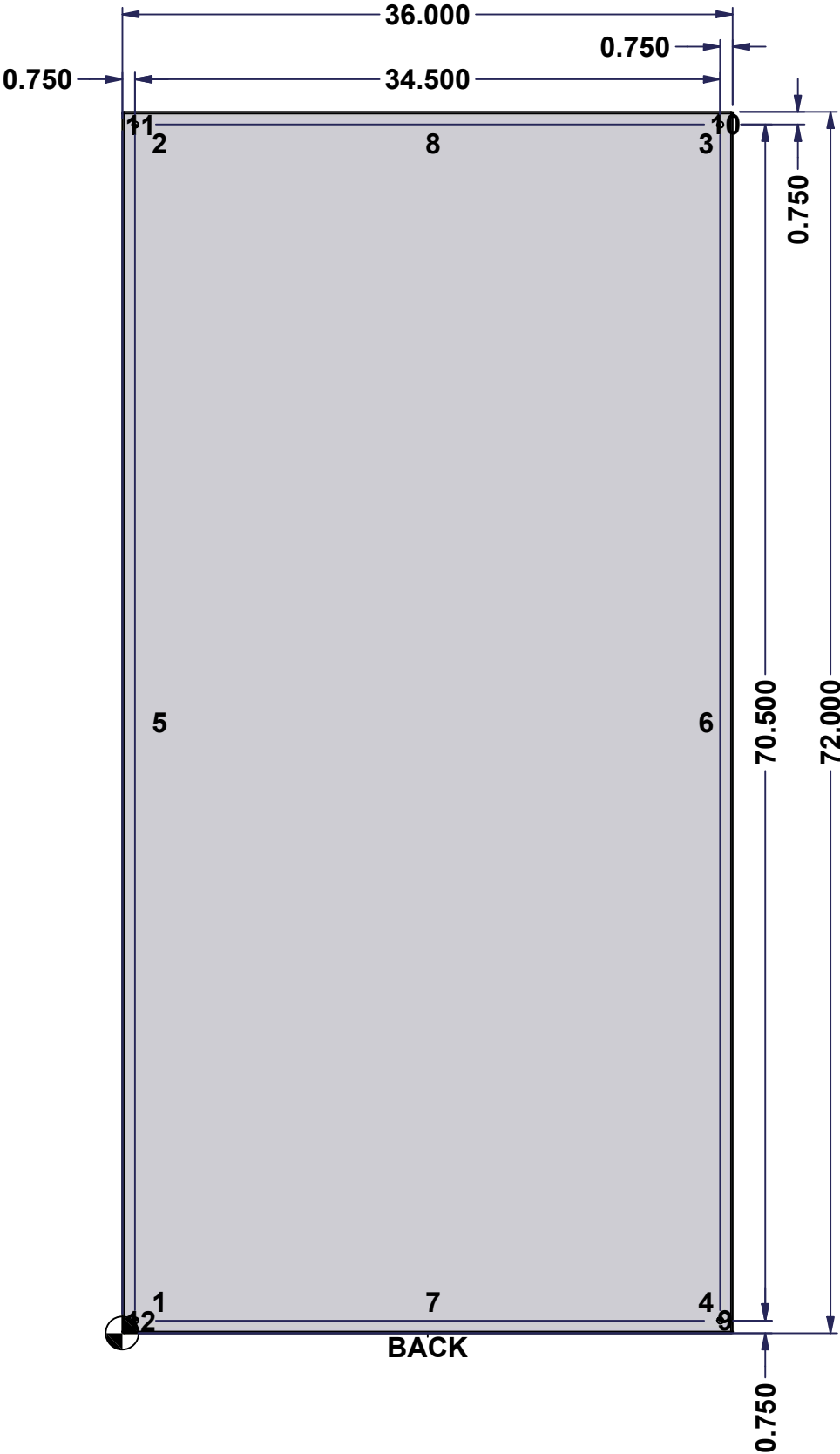
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	34.125	70.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	34.125	36.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	70.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	71.250	RND Ø0.390
11	0.750	71.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ES 72" x 36" x 12" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9

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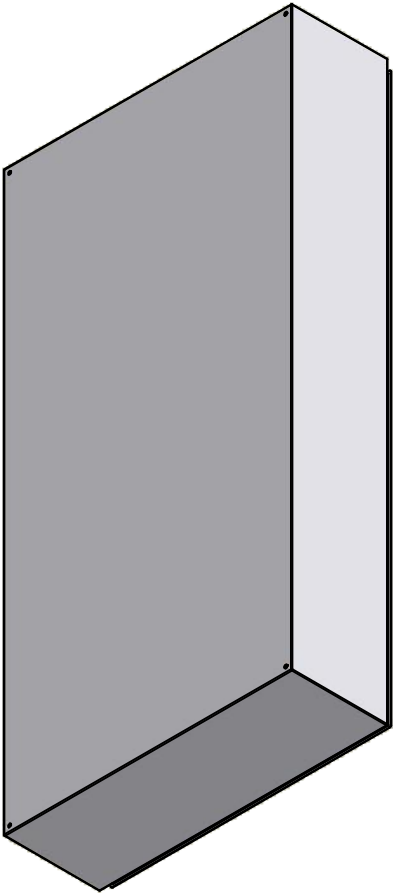
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

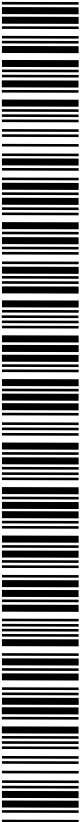
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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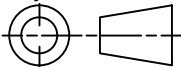


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 11/13/2017
Material Matière	BoxCad: BoxCad
	14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412ES 72" x 36" x 12" Body	

Part Number Numéro Pièce	Rev.	6
5412ES723612B	0	9

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES723612B-P	0	5412ES 72" x 36" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

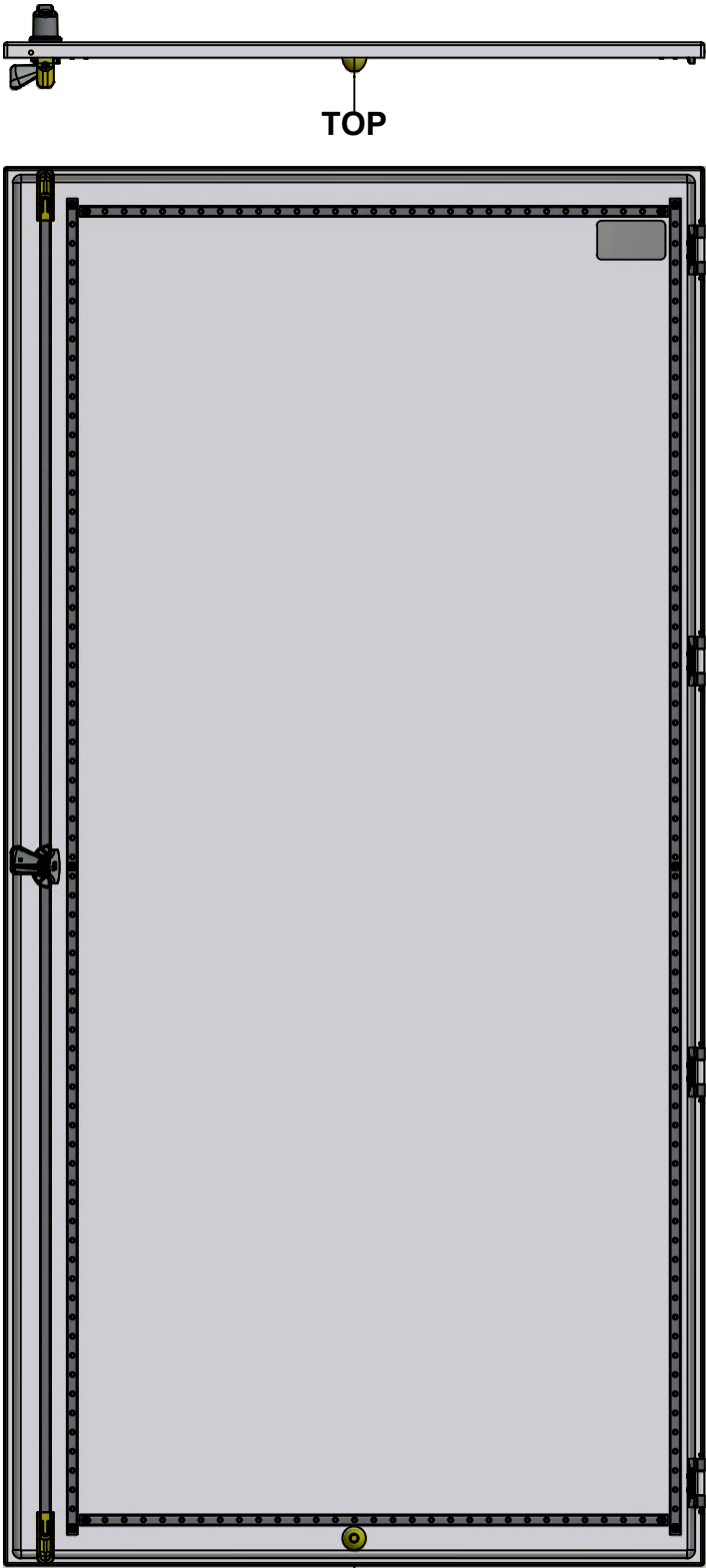
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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TOP

BACK

BOTTOM

0.000
0.800

LEFT

0.000

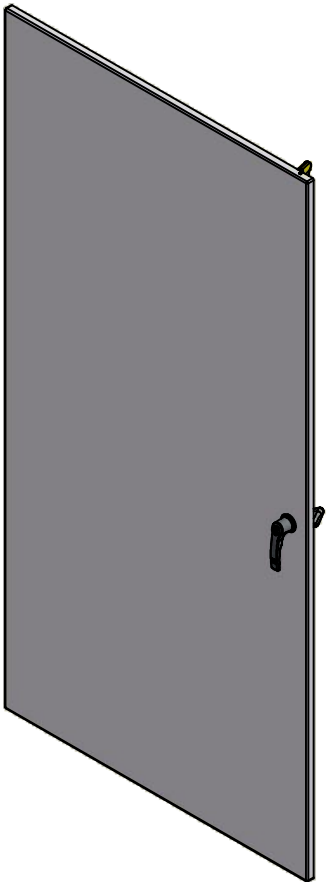
FRONT

35.918

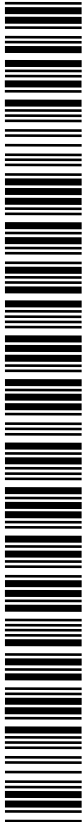
71.803

RIGHT

0.000



Isometric View

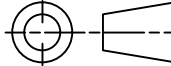


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11/13/2017

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ES 72" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES723612C

Rev.

0

7

9

SEE BILL OF MATERIAL ON LAST PAGE

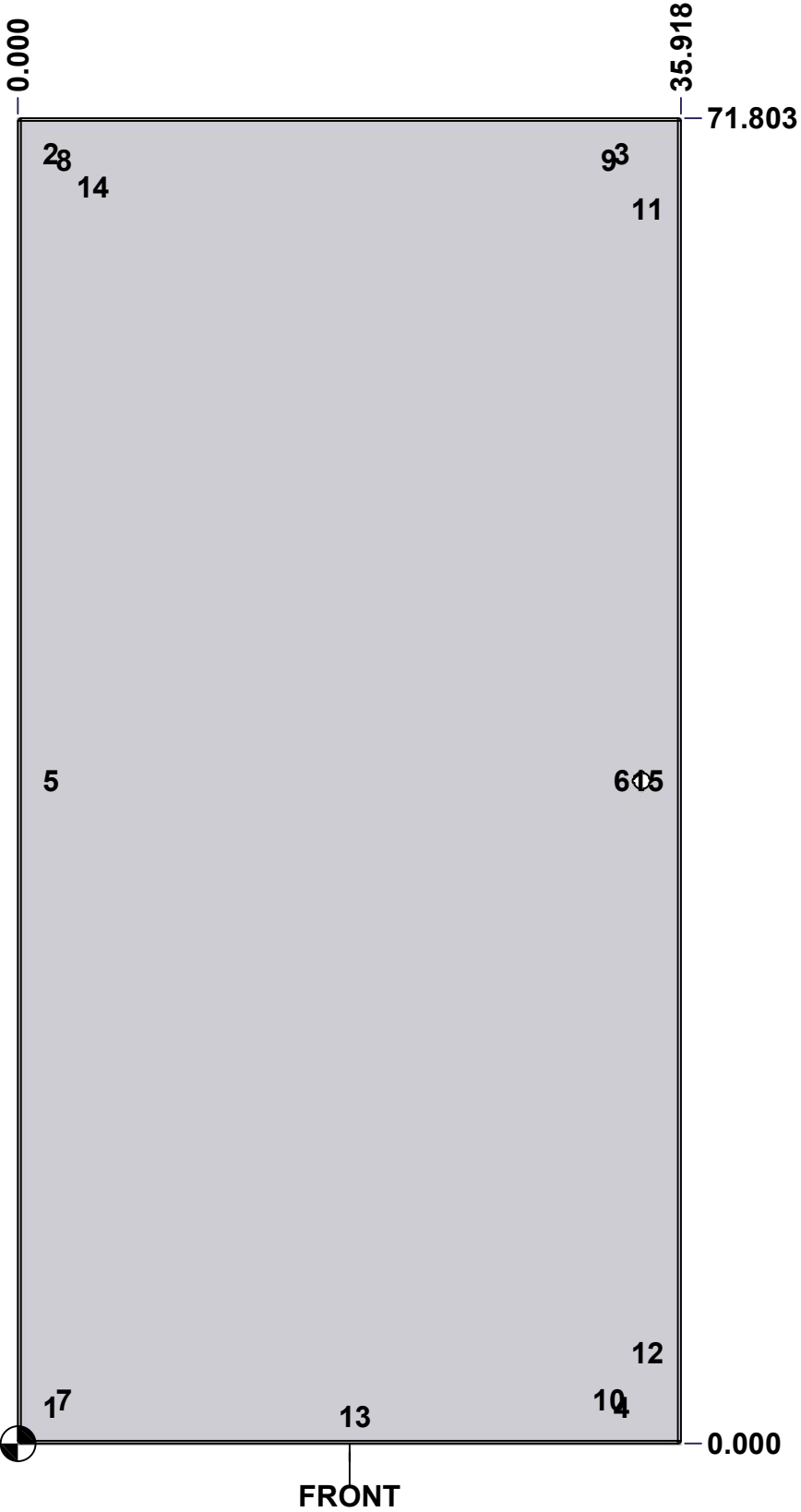
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	32.423	69.858	STUD M6 x 18mm (Inside)
4	32.423	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	32.423	35.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	69.524	STUD M6 x 18mm (Inside)
9	31.718	69.524	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	66.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	3.750	68.053	LABEL_EXM (Inside)
15	33.803	35.902	HANDLE 885 ESL2A @ 0.0°



	Description	Status	
	5412ES 72" x 36" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412ES723612C			

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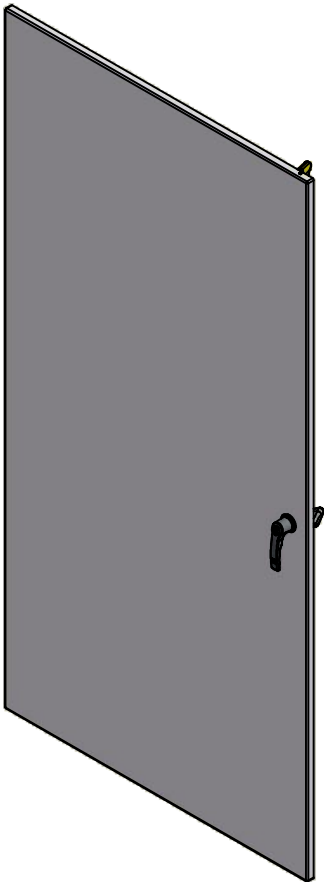
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Tolerance ±1/32" unless otherwise specified

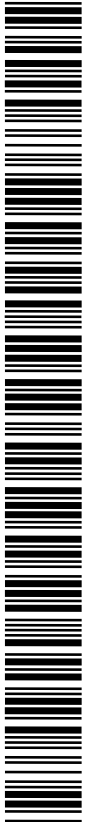
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

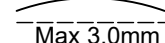
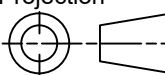


Isometric View



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2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-72	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES723612G	0	5412ES 72" x 36" Cover Gasket Part
1	5412ES723612C-P	0	5412ES 72" x 36" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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Projection 		Date	
Customer Client		Date 11/13/2017	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ES 72" x 36" Cover			Detail Rev.
Part Number Numéro Pièce 5412ES723612C			Rev. 9 0 9

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— 70.000
— 69.582

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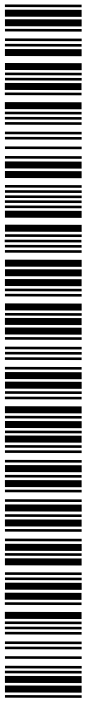
0.418
0.000

1	881 SP7236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



Isometric View

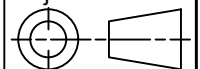


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	
--------------------	--

Date	
------	--

Drawn By	BoxCad
Dessiné Par	

Date	1/23/2007
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Material
Matière

See Part List

Color	
Couleur	

See Part List

Finish	
Finis	\$

See Part List

Description

881 SP - Inner Panel

Detail Rev.

	Part Number Numéro Pièce
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881 SP7236G

Rev.	
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0

 $\frac{1}{2}$

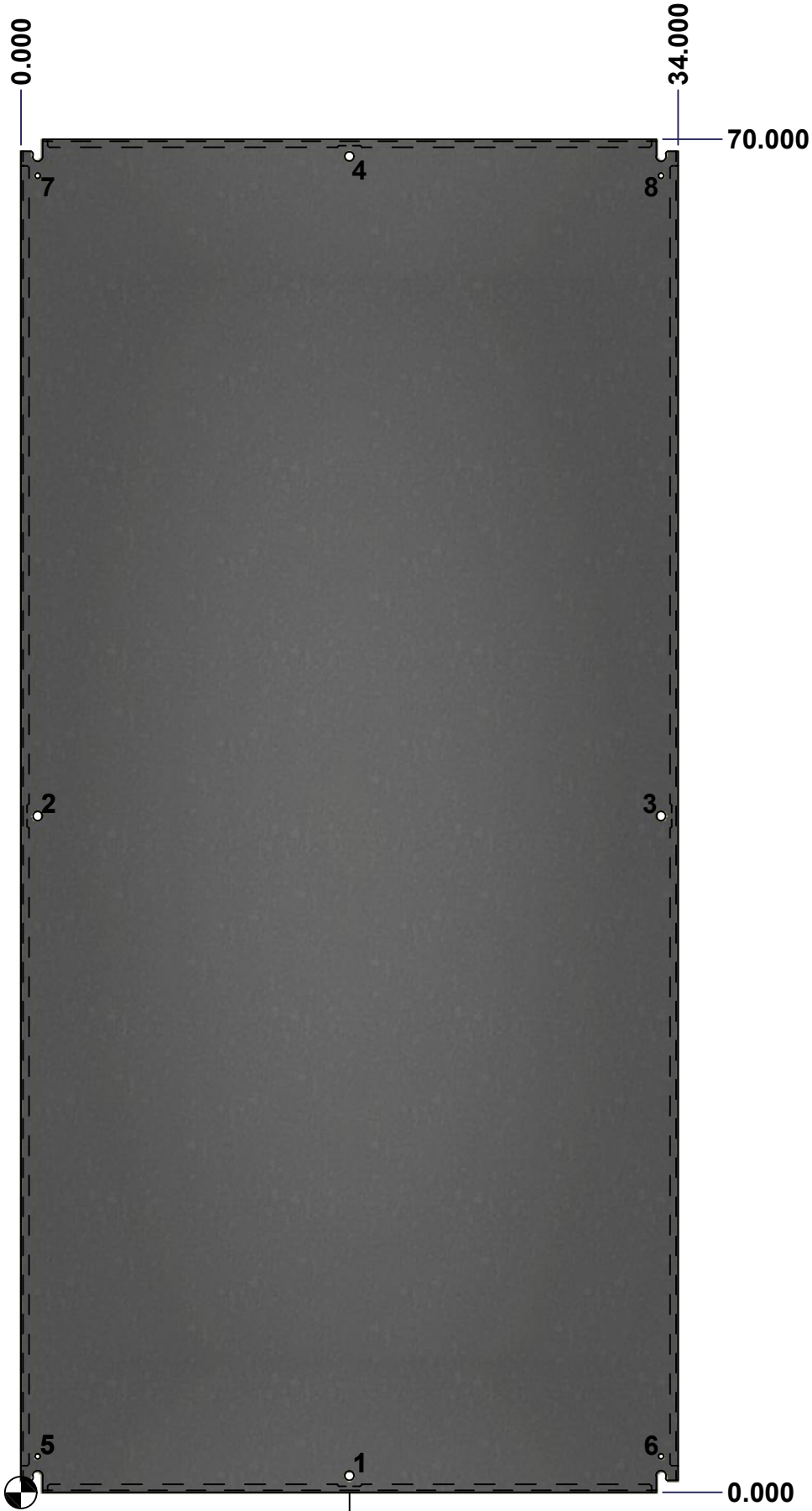
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP7236G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	35.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	69.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	68.125	GROUND HOLE (RND Ø0.290)
8	33.125	68.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View

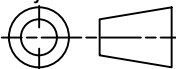


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		See Part List	
Color Couleur		Finish Fini	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	2
881 SP7236G		0	2

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