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Tolerance ±1/32" unless otherwise specified

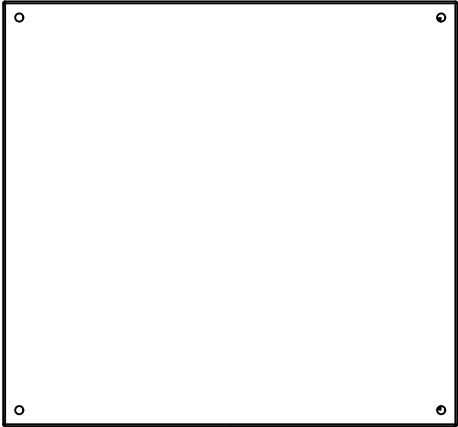
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Tolérance ±1/32" sauf spécification contraire

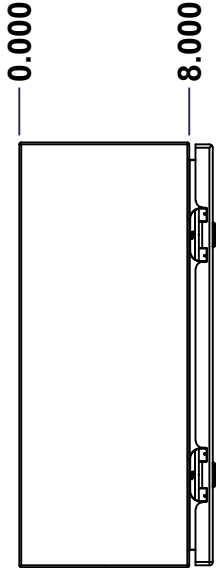
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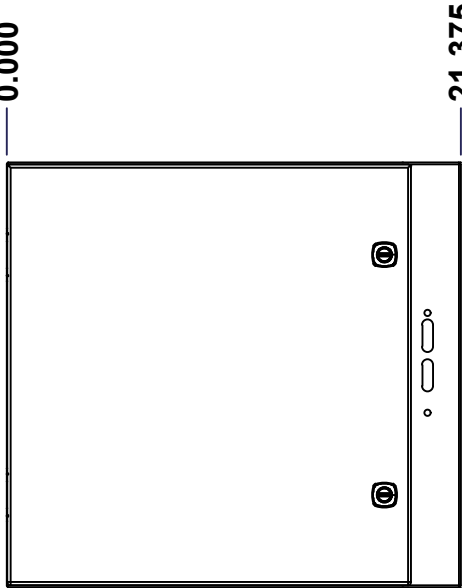
TOP



BACK



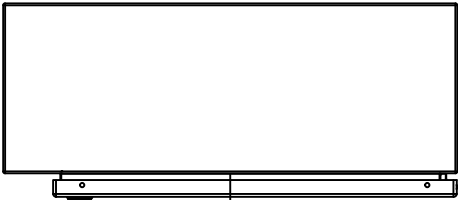
LEFT



FRONT

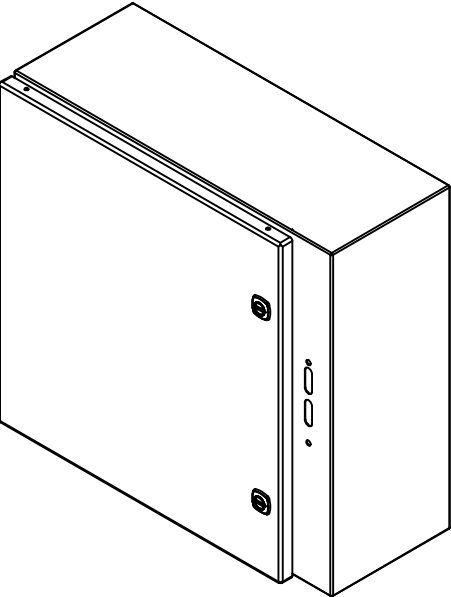


RIGHT





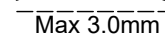
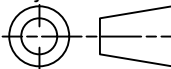
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client				Date	
Drawn By Dessiné Par      BoxCad: BoxCad				Date    16-Jan-13	
Material Matière      16 Ga Cold Rolled A1008 CS Type B (1.4mm)					
Color Couleur      Asa-61 Grey			Finish Fini      Smooth		
Description  5412ESA 20" x 21.375" x 8" Assembly				Detail Rev.	
Part Number Numéro Pièce  <b>5412ESA202108</b>				Rev.  <b>0</b>	<div>1 9</div>

SEE BILL OF MATERIAL ON LAST PAGE

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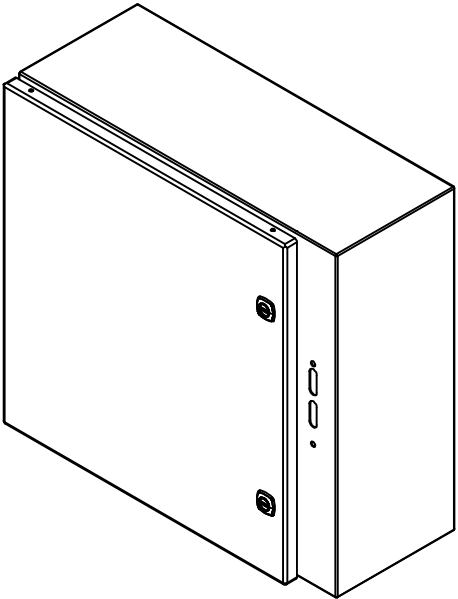
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

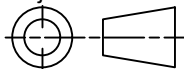


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 16-Jan-13	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412ESA 20" x 21.375" x 8" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESA202108	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2020G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESA202108C	0	5412ESA 20" x 21.375" Cover
1	5412ESA202108B	0	5412ESA 20" x 21.375" x 8" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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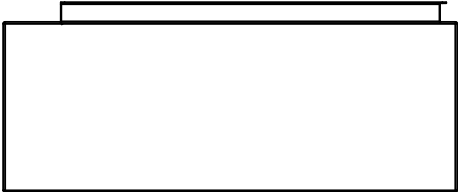
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Tolerance ±1/32" unless otherwise specified

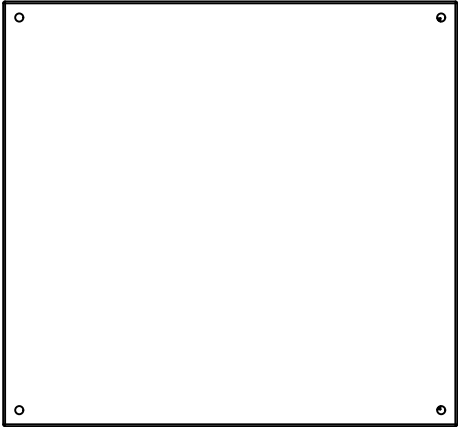
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Tolérance ±1/32" sauf spécification contraire

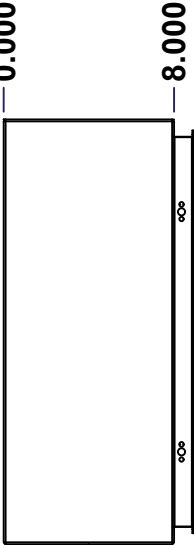
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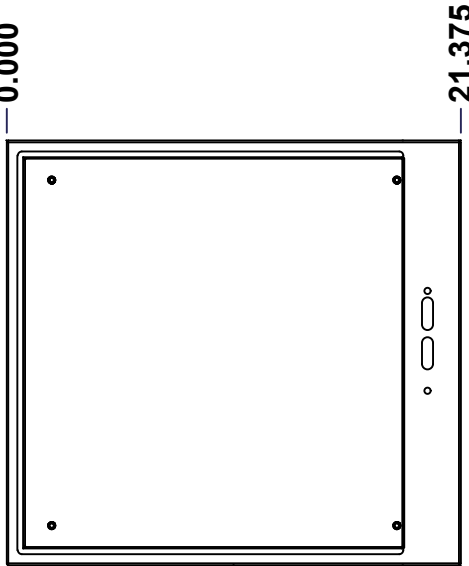
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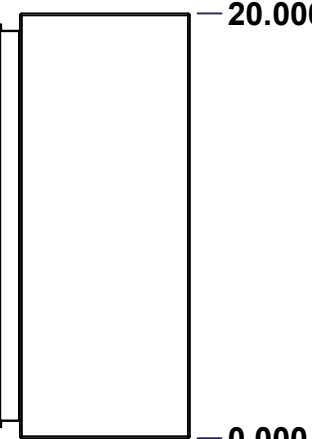
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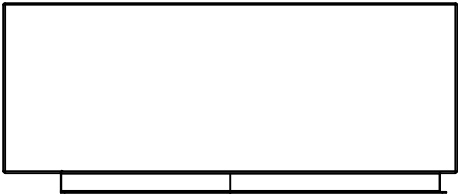
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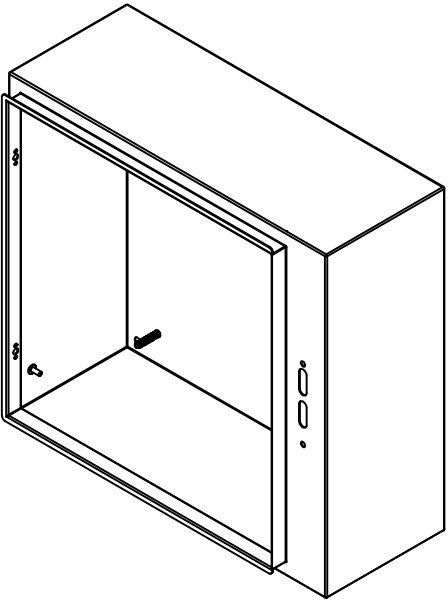
FRONT



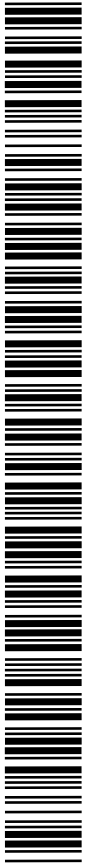
RIGHT



BOTTOM



Isometric View

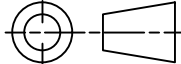


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 16-Jan-13

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

5412ESA 20" x 21.375" x 8" Body

Detail Rev.

Part Number  
Numéro Pièce

5412ESA202108B

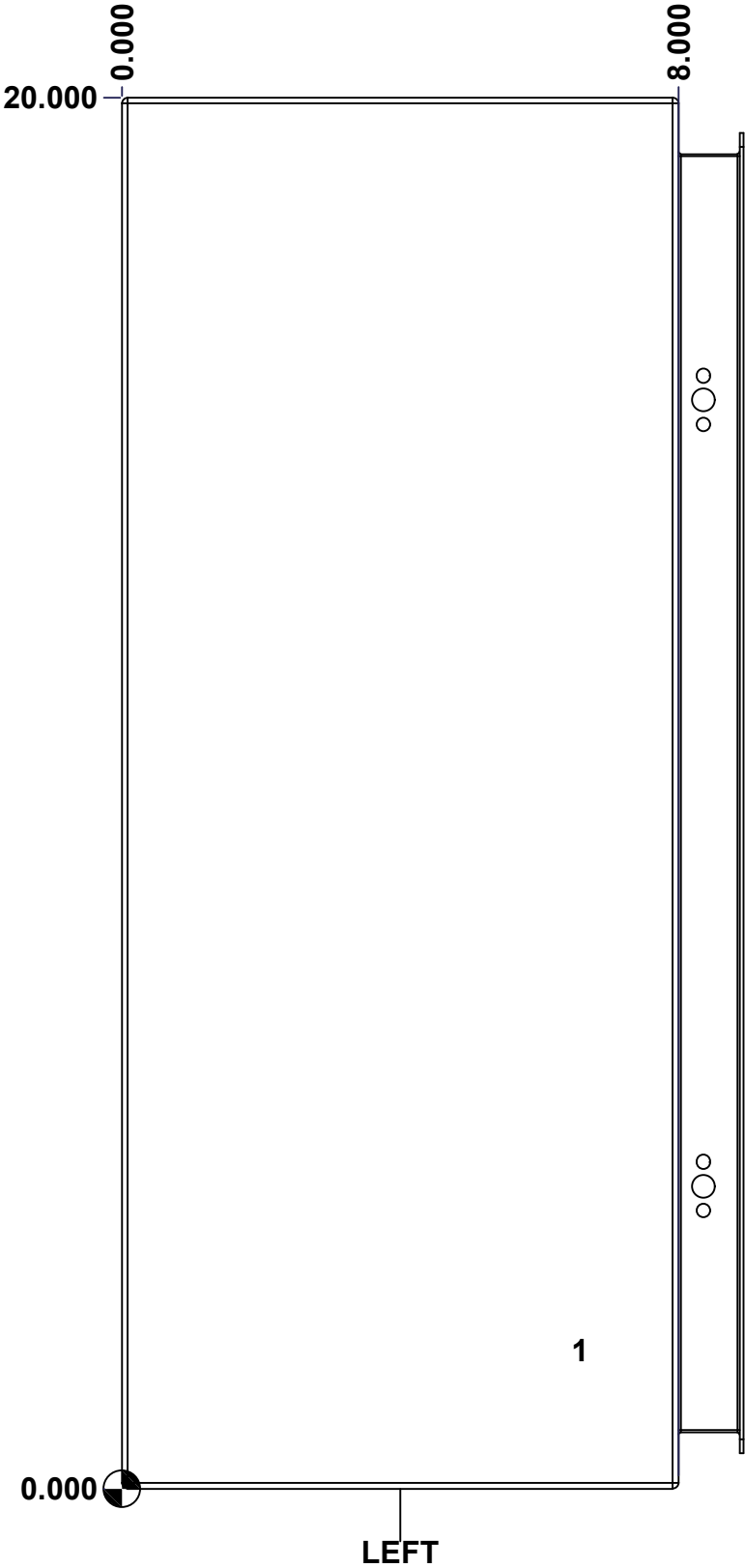
Rev.

3  
9

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ESA 20" x 21.375" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESA202108B	Rev. 0	4 9

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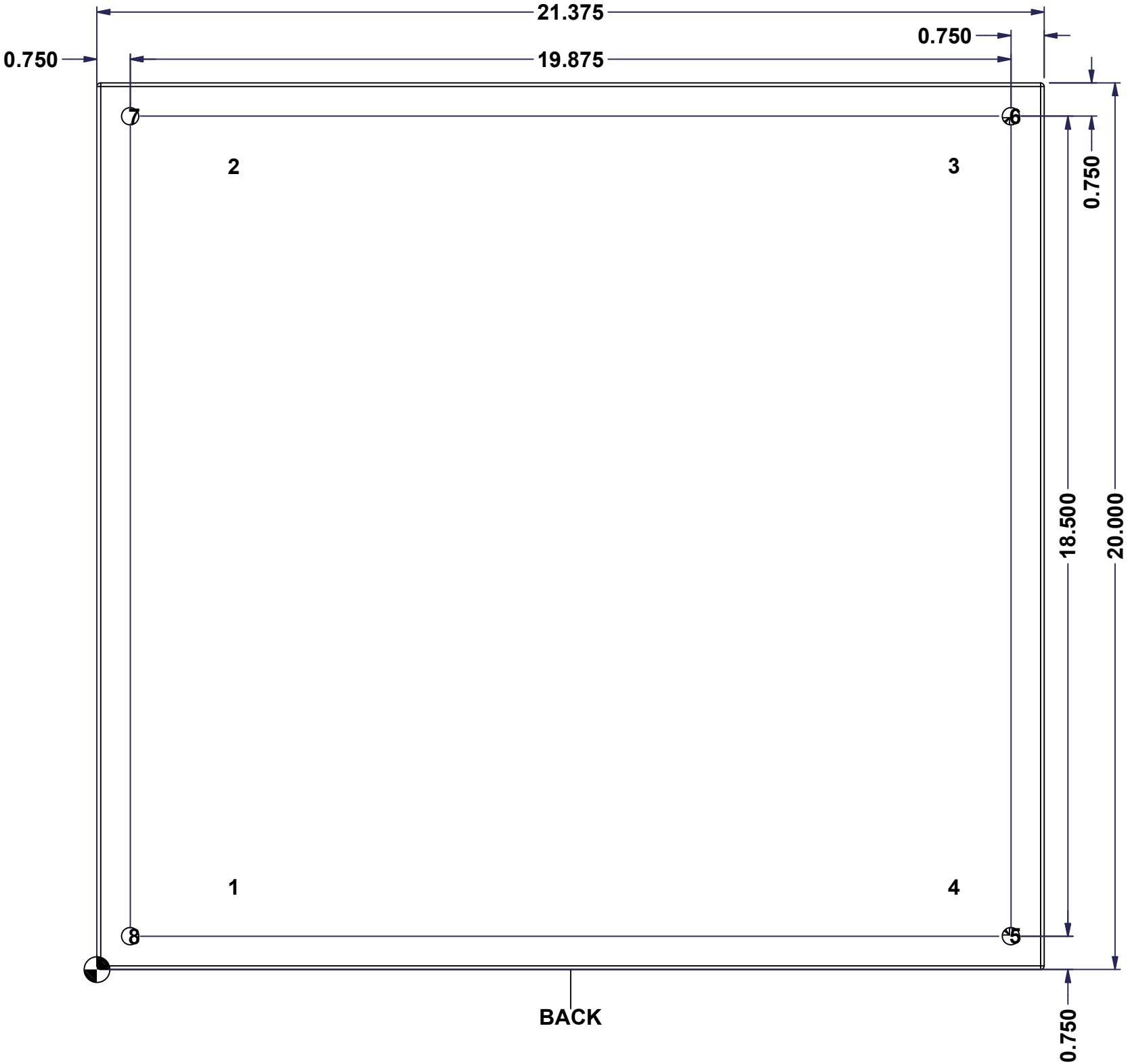
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	18.125	IP STUD M8 x 35mm (Inside)
3	19.250	18.125	IP STUD M8 x 35mm (Inside)
4	19.250	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	20.625	0.750	RND Ø0.390
6	20.625	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



BACK

	Description	Status	
	5412ESA 20" x 21.375" x 8" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESA202108B			

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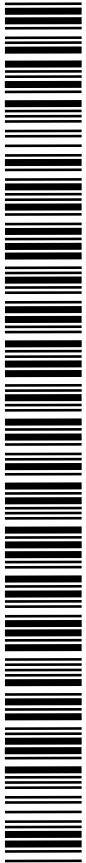
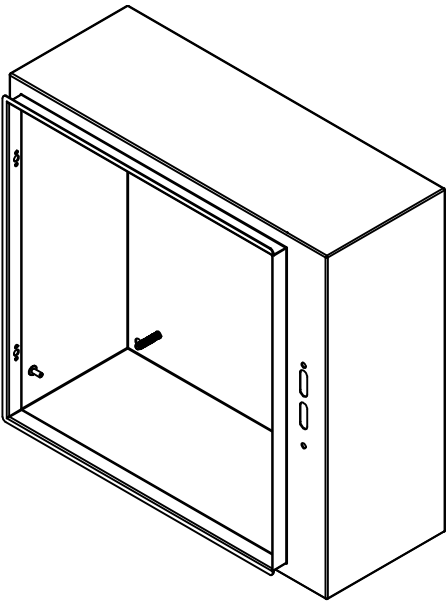
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

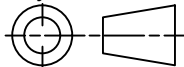


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 16-Jan-13
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESA202108B-P	0	5412ESA 20" x 21.375" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

Description	Detail Rev.	
5412ESA 20" x 21.375" x 8" Body		
Part Number Numéro Pièce <b>5412ESA202108B</b>	Rev. <b>0</b>	6 9

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Tolerance  $\pm 1/32$ " unless otherwise specified

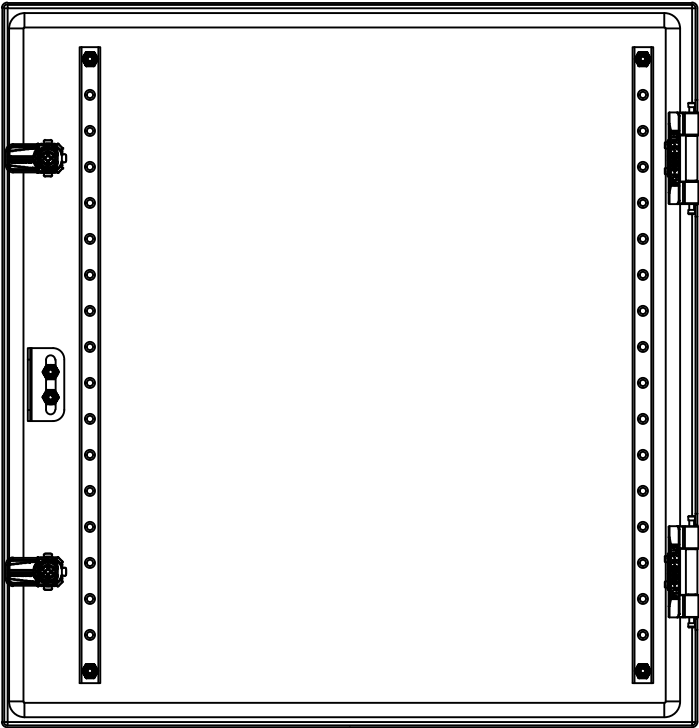
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Tolérance  $\pm 1/32$ " sauf spécification contraire

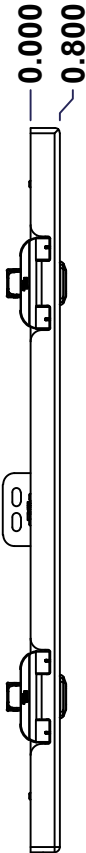
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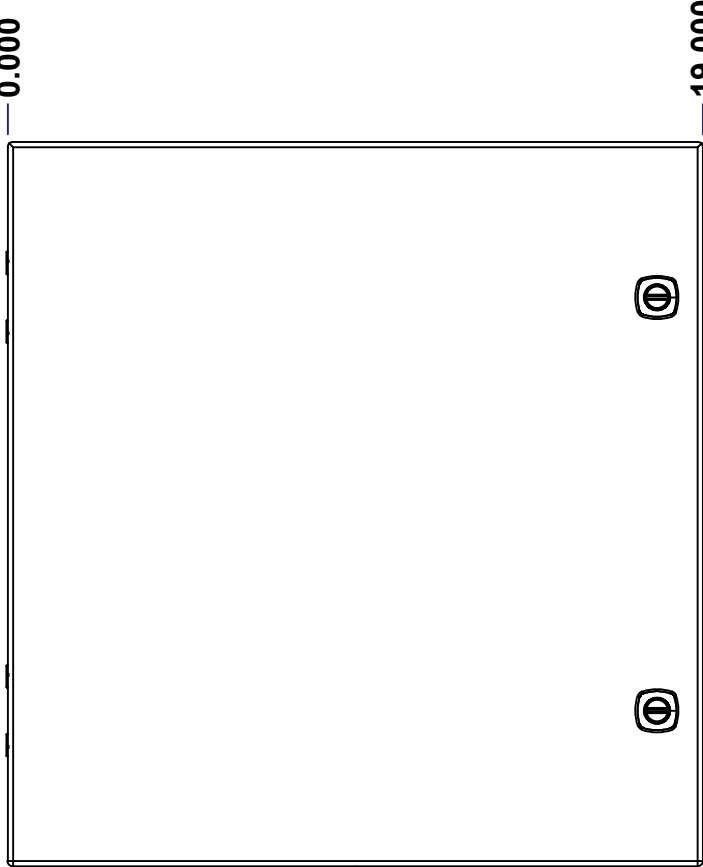
TOP



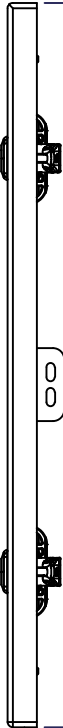
BACK



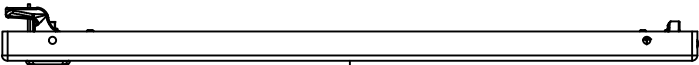
LEFT



FRONT

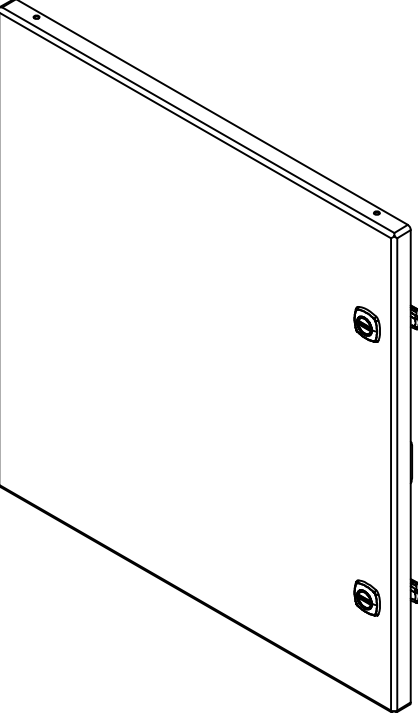


RIGHT






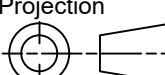
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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				Projection 	
Customer Client				Date	
Drawn By Dessiné Par      BoxCad: BoxCad				Date    16-Jan-13	
Material Matière      16 Ga Cold Rolled A1008 CS Type B (1.4mm)					
Color Couleur      Asa-61 Grey			Finish Fin      Smooth		
Description  5412ESA 20" x 21.375" Cover				Detail Rev.	
Part Number Numéro Pièce  5412ESA202108C				Rev.  0	
				7 9	

SEE BILL OF MATERIAL ON LAST PAGE

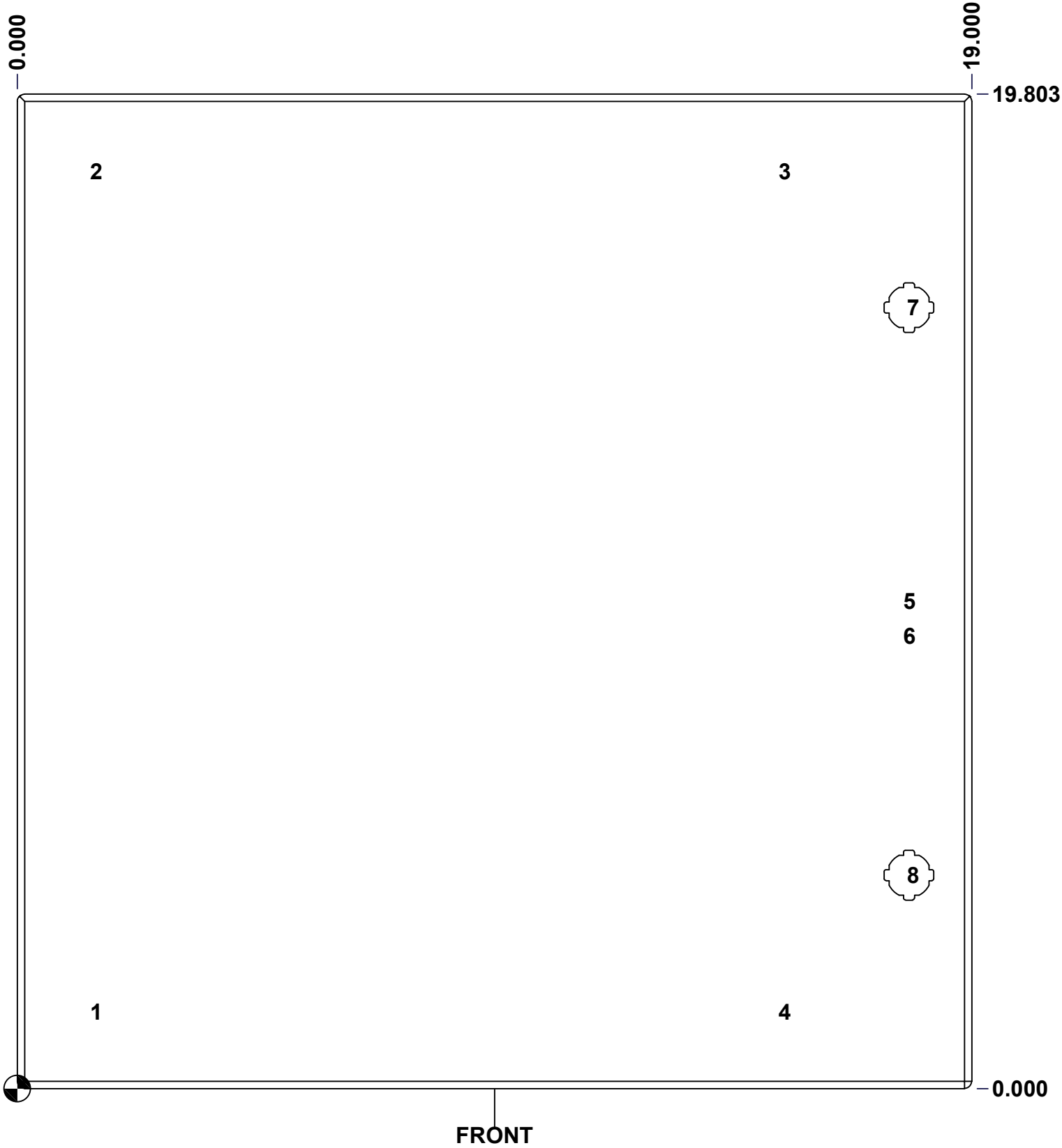
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	15.194	18.268	STUD M6 x 18mm (Inside)
4	15.194	1.535	STUD M6 x 18mm (Inside)
5	17.675	9.709	STUD M6 x 18mm (Inside)
6	17.675	9.022	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
7	17.750	15.553	880 SCQ4-SL
8	17.750	4.250	880 SCQ4-SL



	Description	Status	
	5412ESA 20" x 21.375" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ESA202108C	0	9

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Tolerance ±1/32" unless otherwise specified

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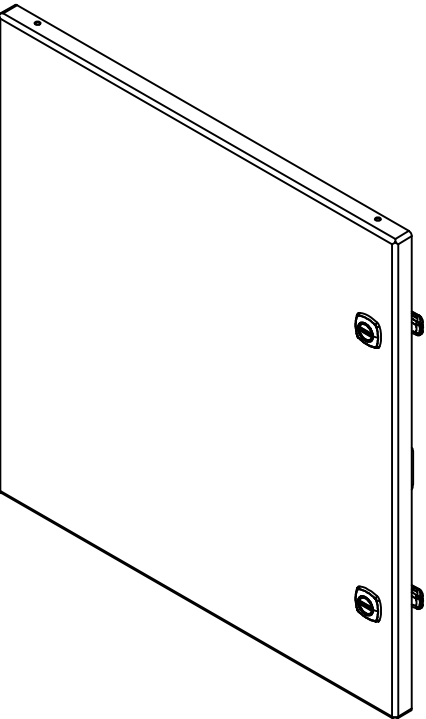
Tolérance ±1/32" sauf spécification contraire

No.

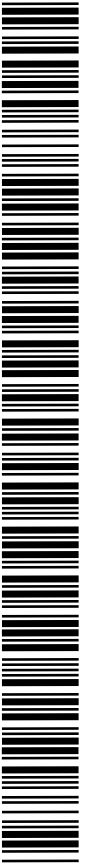
Revisions


Date

By/Par



Isometric View





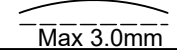
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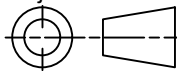
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

16-Jan-13

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESA 20" x 21.375" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESA202108C

Rev.

0

9

9

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

1

STK-Q-77350

1

5500 ESA Disconnect Door Bracket

2

STK-Q-46020-20

5

5412 ES Vertical Door Stiffener 20"

6

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

5412ESA202108G

0

5412ESA 20" x 21.375" Cover Gasket

1

5412ESA202108C-P

0

5412ESA 20" x 21.375" Cover Part

2

STK-K-09800

10

5412 ES Hinge with 2 Captive Hinge Pins

2

STK-K-12500

16

5412 ES 1/4 Turn Lock

6

STK-Q-07220

1

M6 Nylon Insert Lock Nut

QTY

Part Number

Rev

Description

Parts List

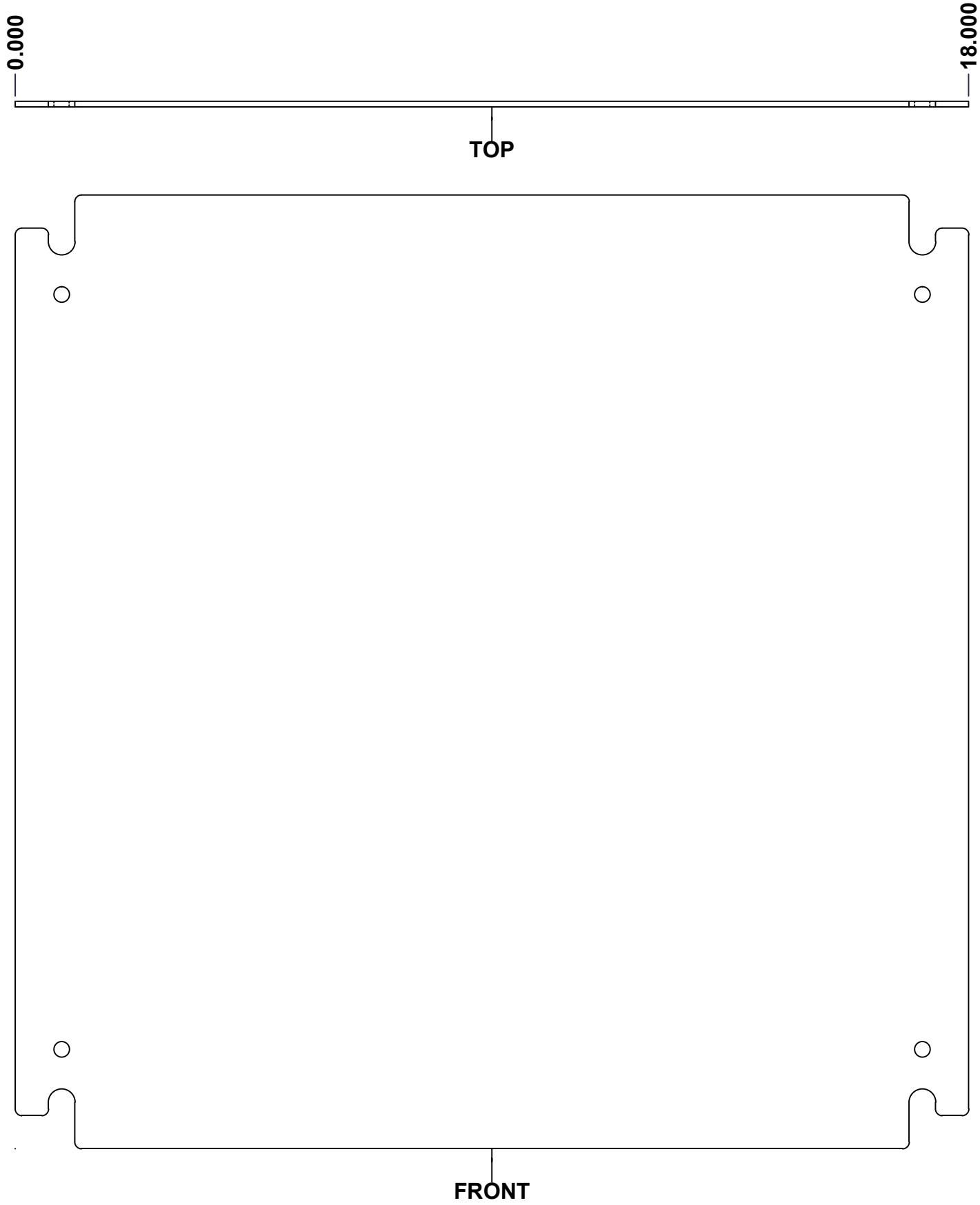
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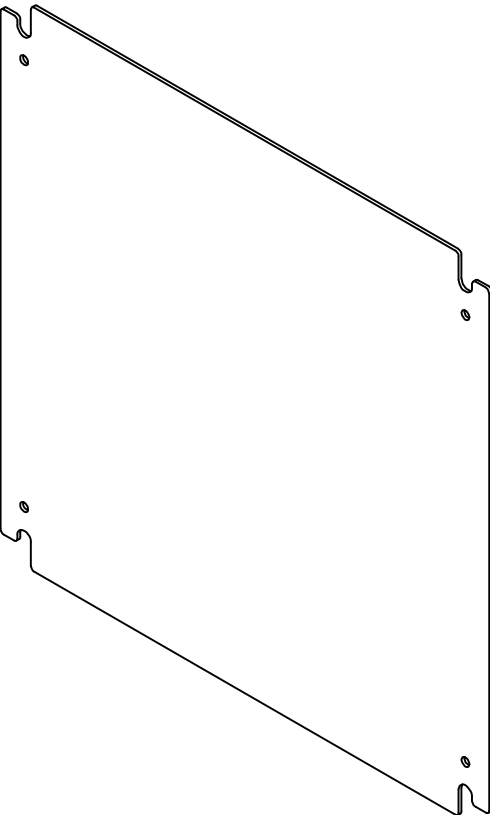
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Tolérance ±1/32" sauf spécification contraire


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No.	Revisions	Date	By/Par




Isometric View



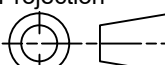
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Flatness  
Aplatissement



Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fini	See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce <b>881 SP2020G</b>			Rev. <b>0</b>
			1 2

1	881 SP2020G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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All knockouts are actual size / Les disques défonçables sont grandeur réel

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All knockouts are actual size / Les disques défonçables sont grandeur réel

0.000 18.000 18.000 0.000

1 2 3 4

FRONT

