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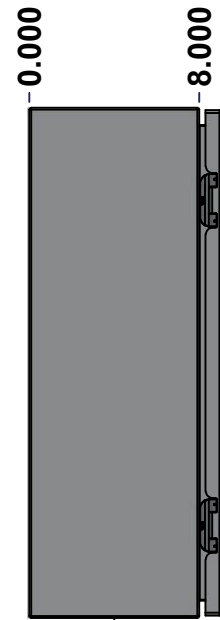
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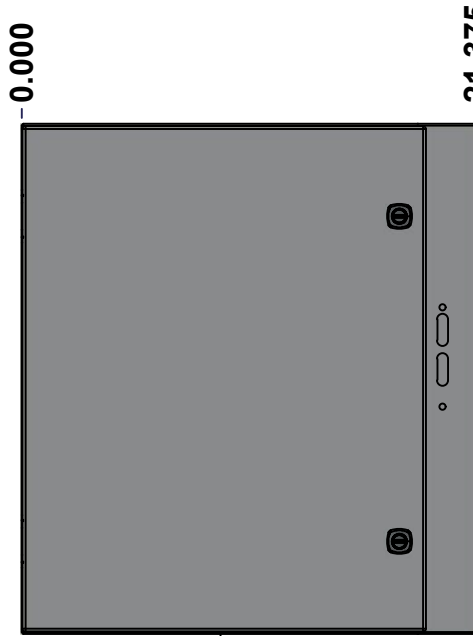
TOP



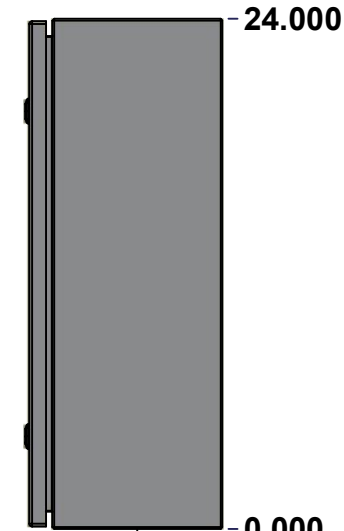
BACK



LEFT



FRONT

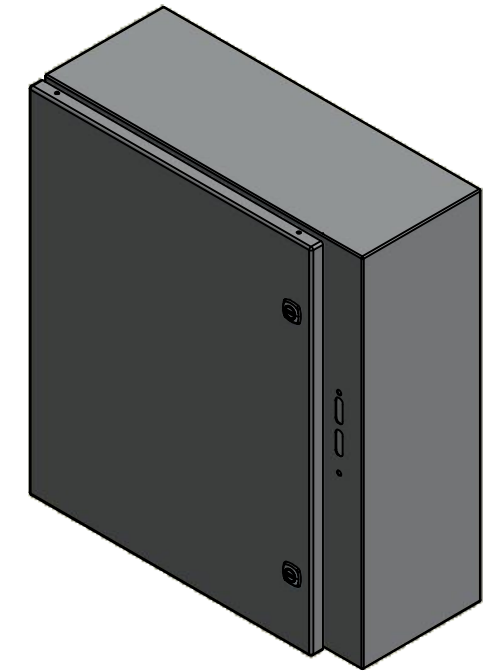


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-10-09
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESA 24" x 21.375" x 8" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESA242108	Rev. 0

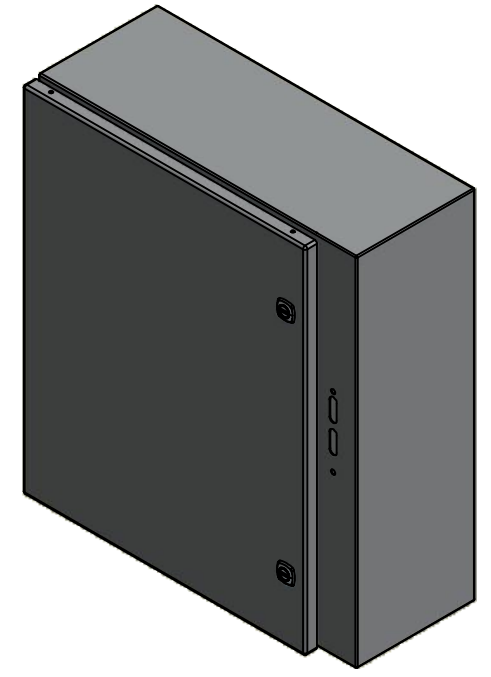
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

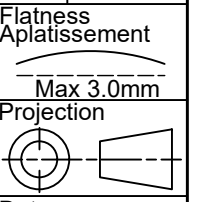
No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-10-09
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESA 24" x 21.375" x 8" Assembly	Detail Rev.

Part Number / Numéro Pièce: 5412ESA242108	Rev. 0	2/9
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Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	5412ESA242108C	0	5412ESA 24" x 21.375" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP2420G	0	881 SP - Inner Panel
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESA242108B	0	5412ESA 24" x 21.375" x 8" Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

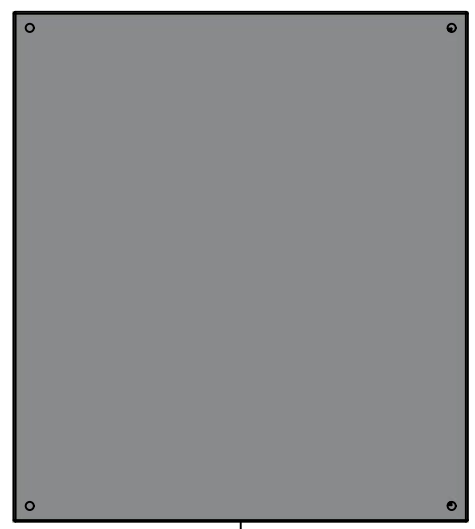
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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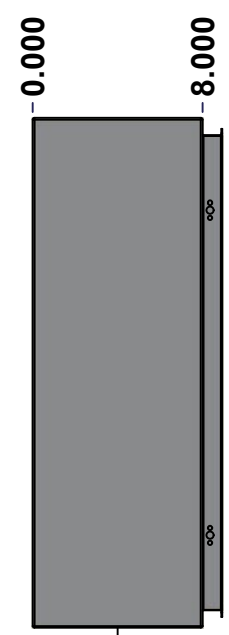
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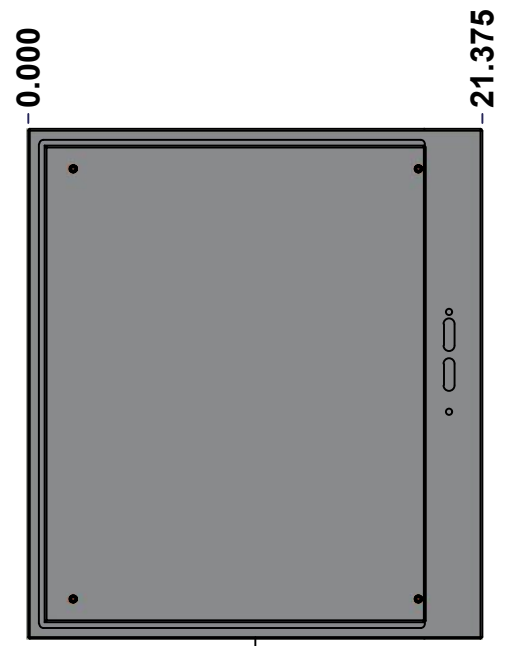
TOP



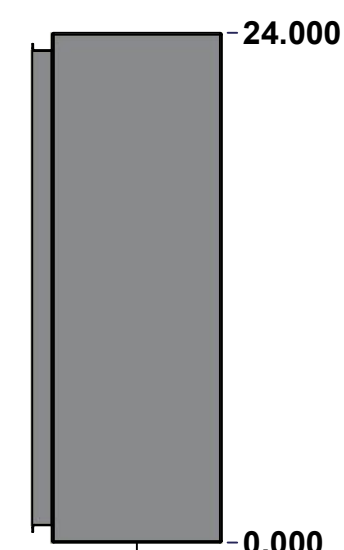
BACK



LEFT



FRONT

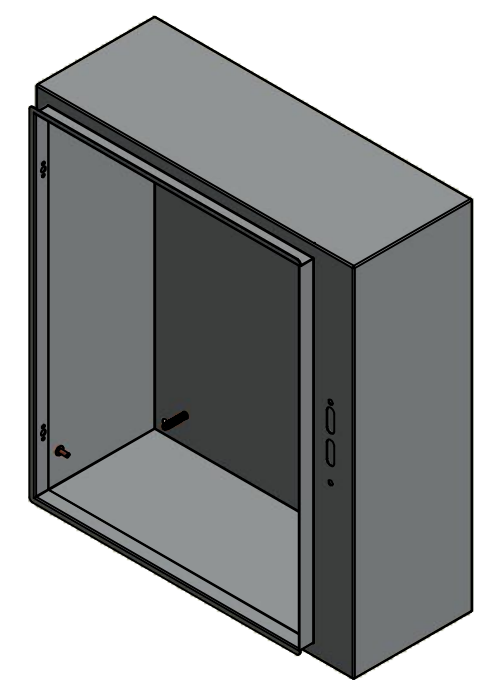


RIGHT




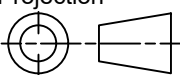
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



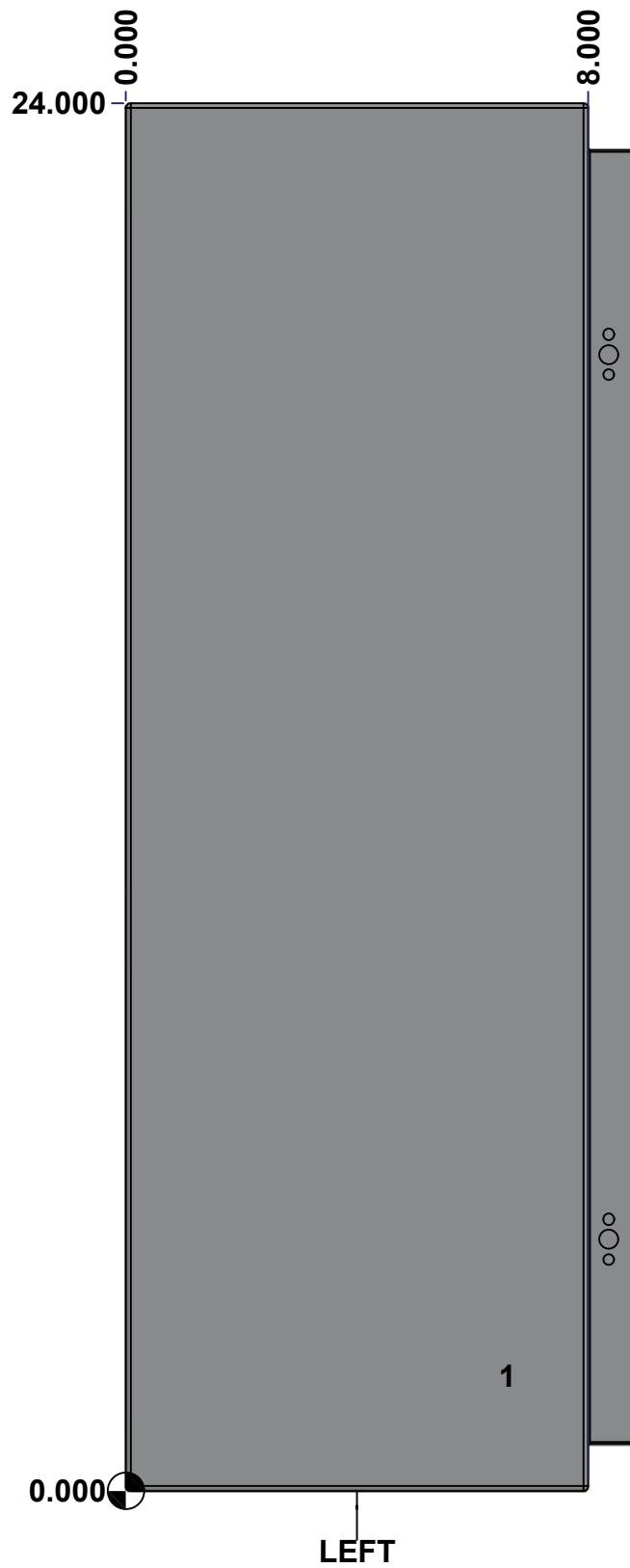
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-09
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESA 24" x 21.375" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5412ESA242108B	0	9

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESA 24" x 21.375" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESA242108B	0	4 9

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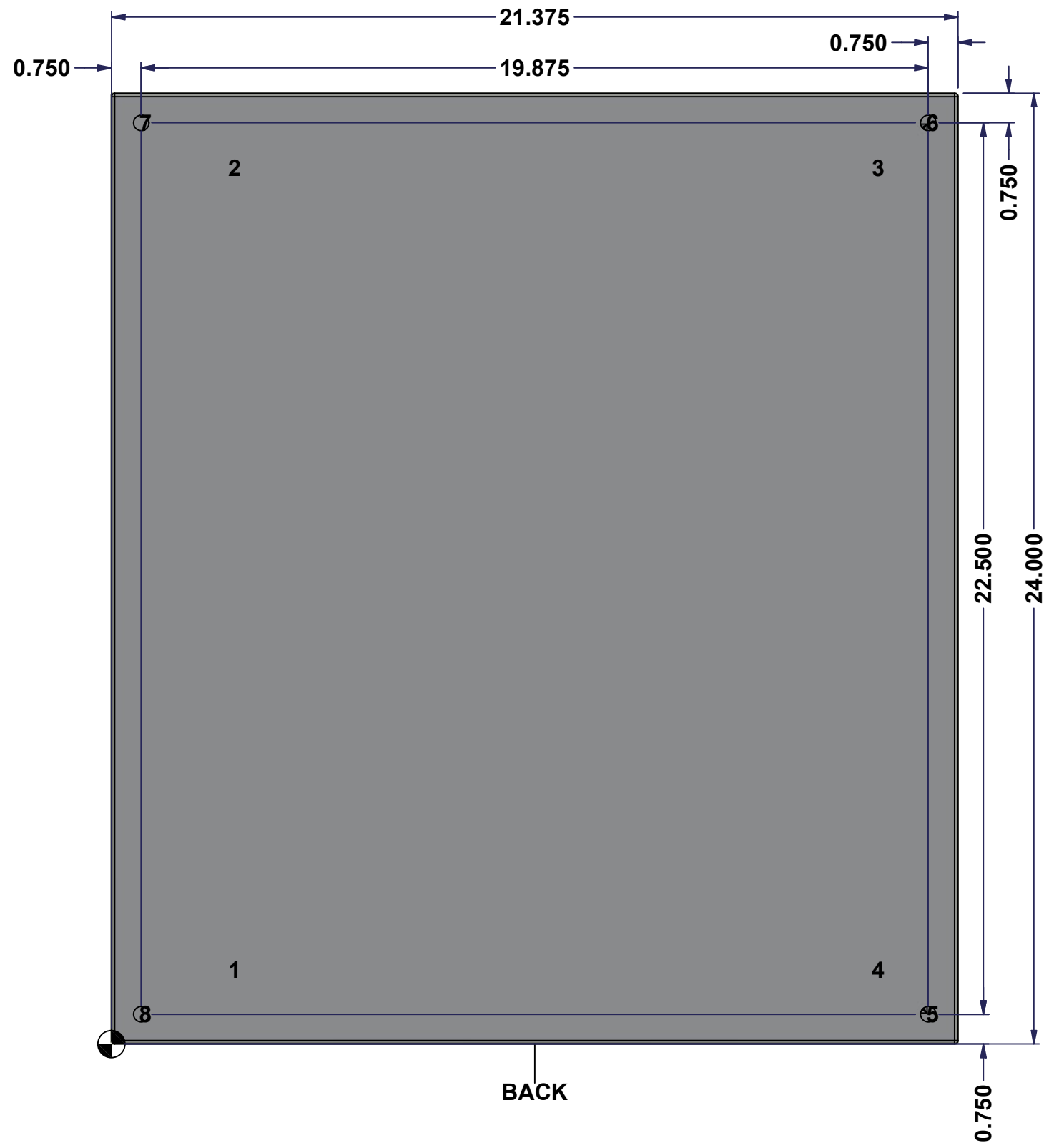
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	22.125	IP STUD M8 x 35mm (Inside)
3	19.250	22.125	IP STUD M8 x 35mm (Inside)
4	19.250	1.875	IP STUD M8 x 35mm (Inside)

5	20.625	0.750	RND Ø0.390
6	20.625	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



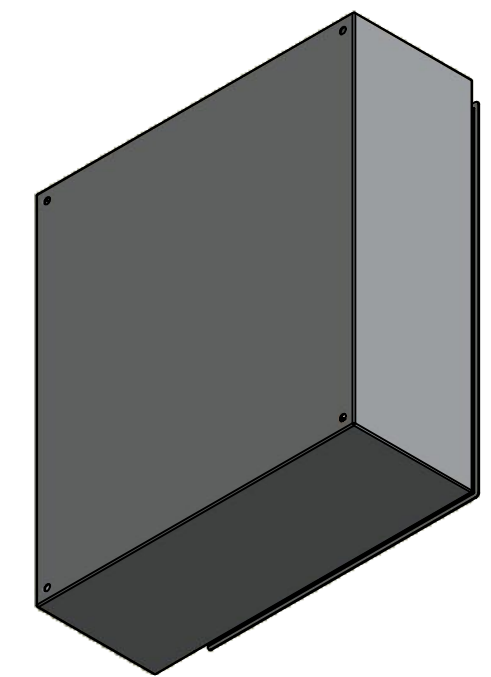
BACK

	Description	Status	
	5412ESA 24" x 21.375" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESA242108B	0	5 9

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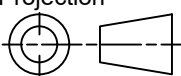
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 2014-10-09
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESA 24" x 21.375" x 8" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ESA242108B		Rev. 0 / 6

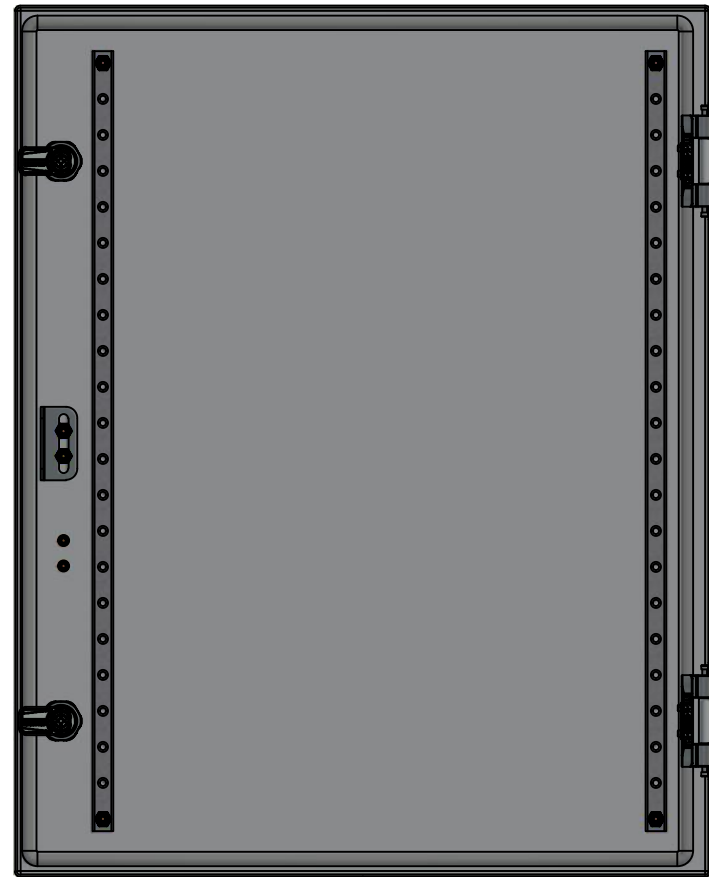
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESA242108B-P	0	5412ESA 24" x 21.375" x 8" Body Part
Parts List			

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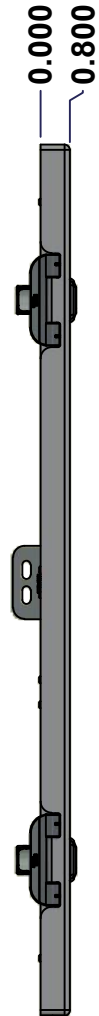
TOP



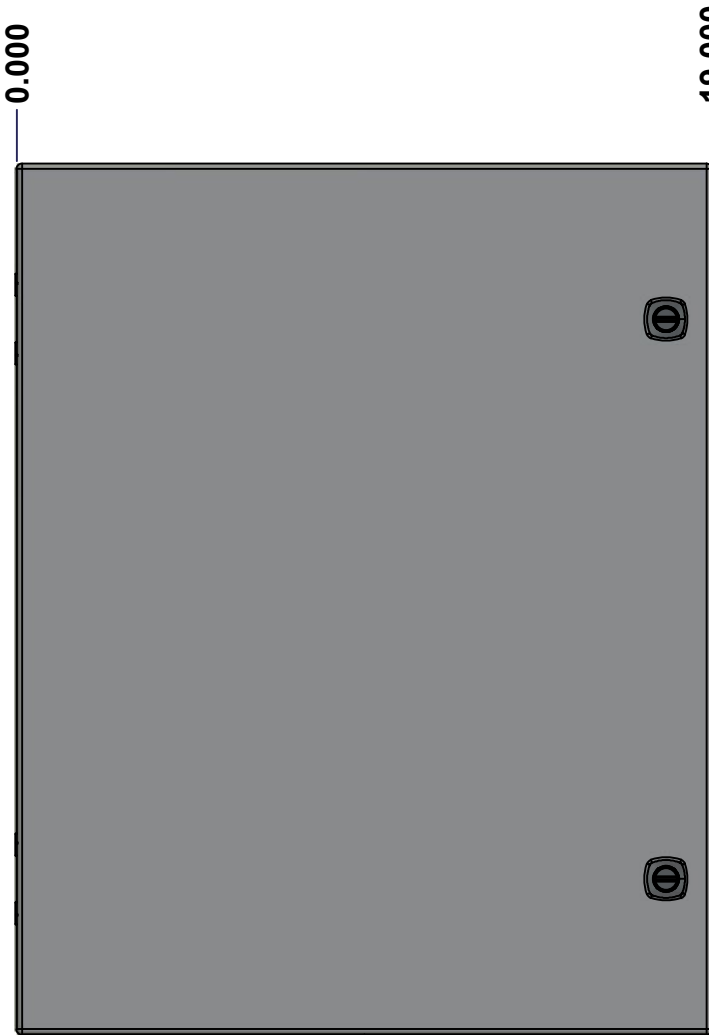
BACK



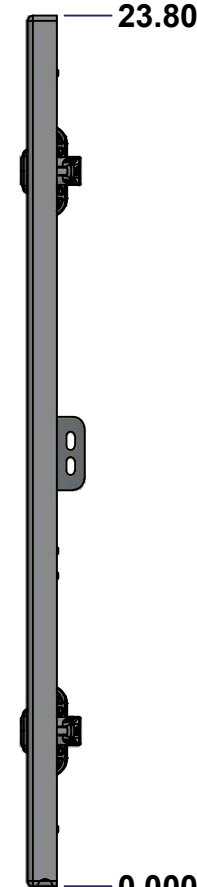
BOTTOM



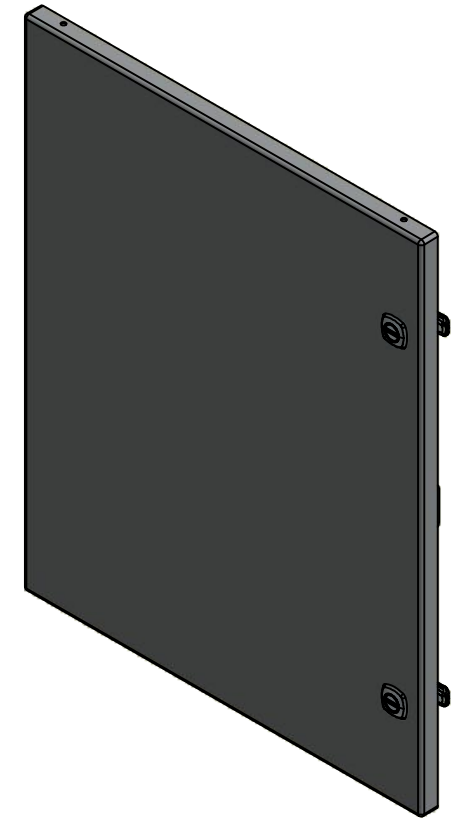
LEFT



FRONT




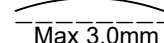
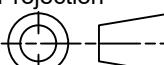
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-09
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESA 24" x 21.375" Cover		
Part Number Numéro Pièce	Rev.	7
5412ESA242108C	0	9

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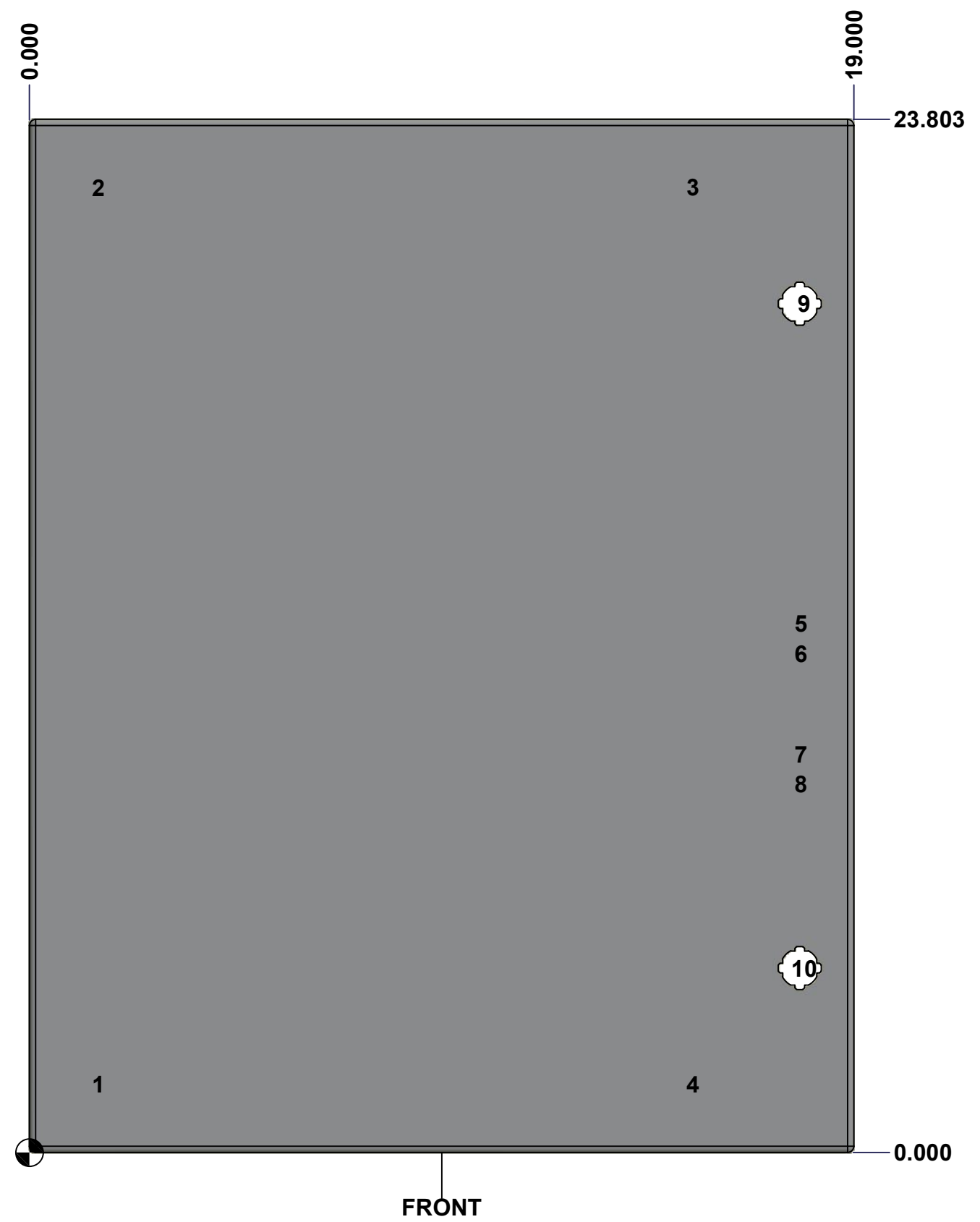
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	15.194	22.236	STUD M6 x 18mm (Inside)
4	15.194	1.567	STUD M6 x 18mm (Inside)
5	17.675	12.178	STUD M6 x 18mm (Inside)
6	17.675	11.491	STUD M6 x 18mm (Inside)
7	17.675	9.178	STUD M6 x 18mm (Inside)
8	17.675	8.491	STUD M6 x 18mm (Inside)

9	17.750	19.553	LOCK 880 SCQ4-SL @ 0.0°
10	17.750	4.250	LOCK 880 SCQ4-SL @ 0.0°



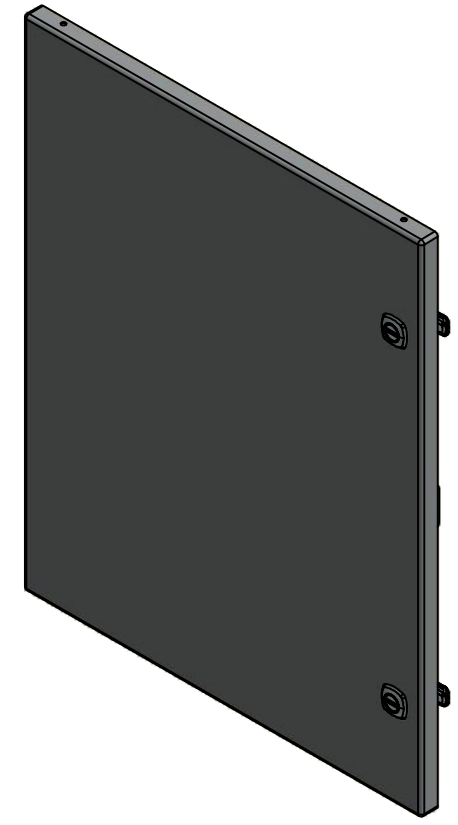
FRONT

	Description	Status
	5412ESA 24" x 21.375" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESA242108C	0 / 8 / 9


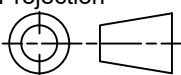
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No.	Revisions	Date	By/Par



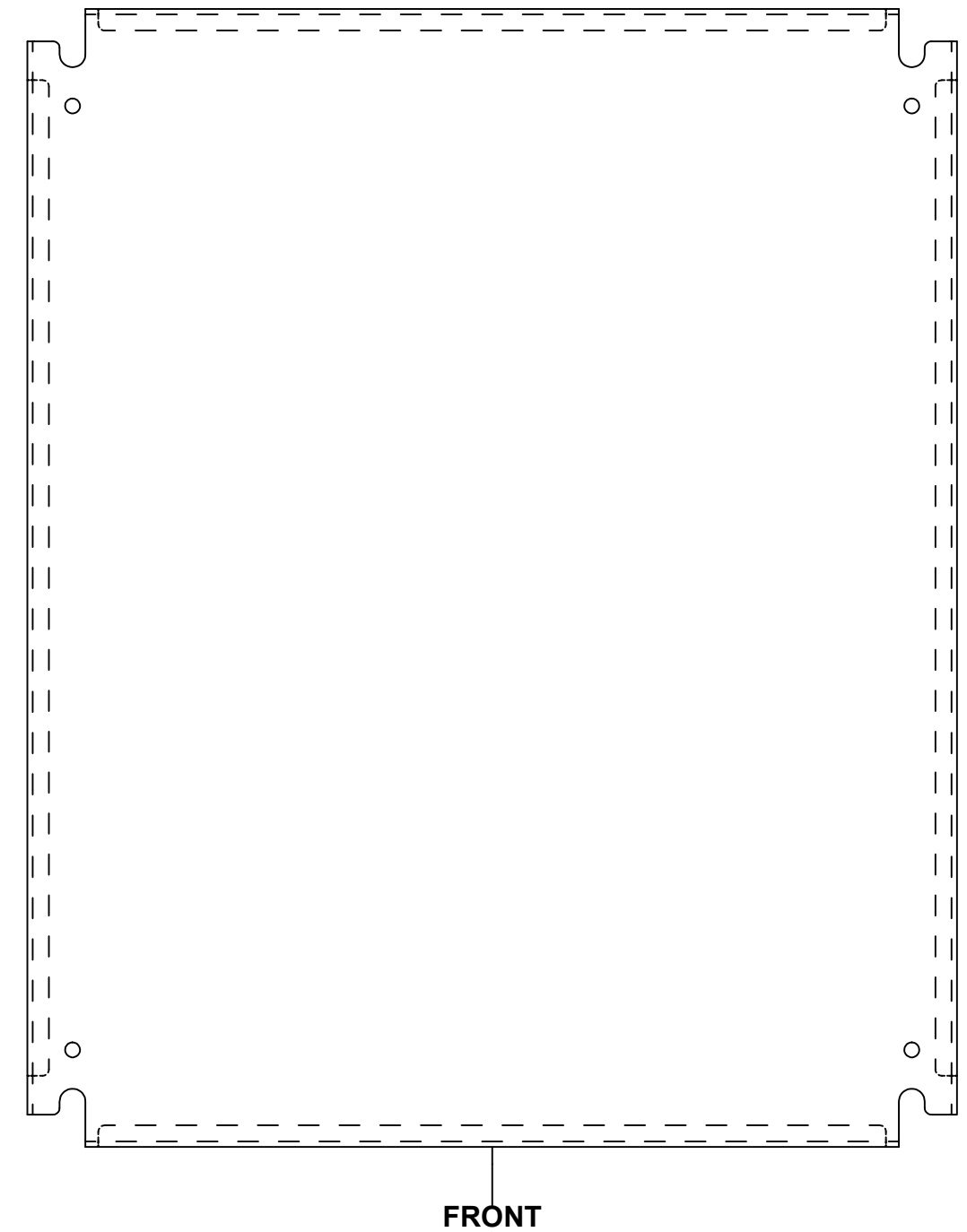
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-10-09
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5412ESA 24" x 21.375" Cover	
Part Number Numéro Pièce	Rev. 9
5412ESA242108C	0 9

Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESA242108G	0	5412ESA 24" x 21.375" Cover Gasket
1	5412ESA242108C-P	0	5412ESA 24" x 21.375" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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Isometric View

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP2420G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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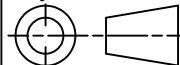
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce 881 SP2420G	Rev. 0

FRONT