

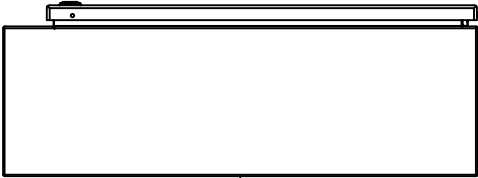
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Tolerance ±1/32" unless otherwise specified

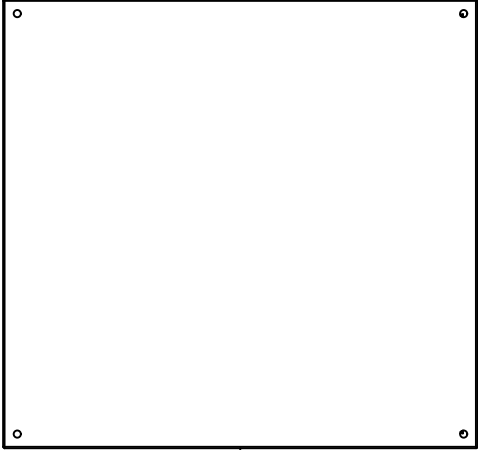
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Tolérance ±1/32" sauf spécification contraire

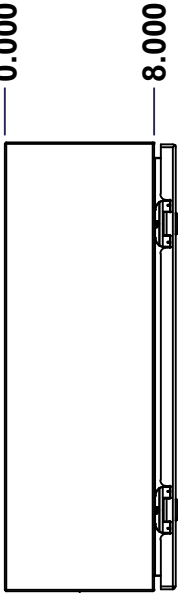
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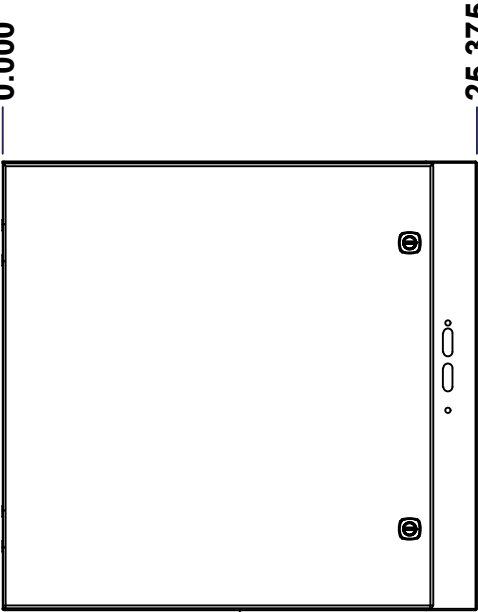
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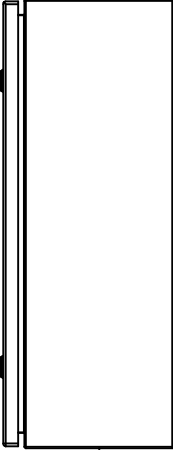
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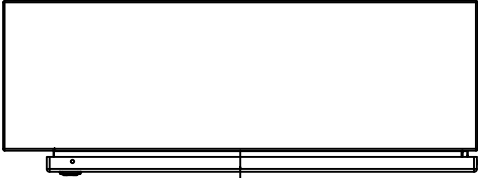
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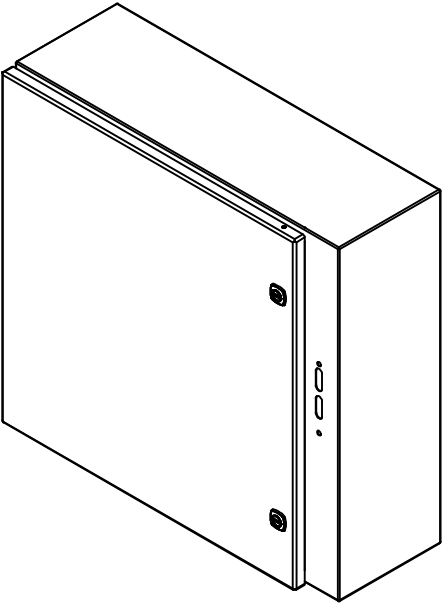
FRONT



RIGHT



BOTTOM



Isometric View

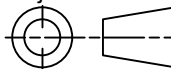


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Oct-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESA 24" x 25.375" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESA242508

Rev.

1

0

9

SEE BILL OF MATERIAL ON LAST PAGE

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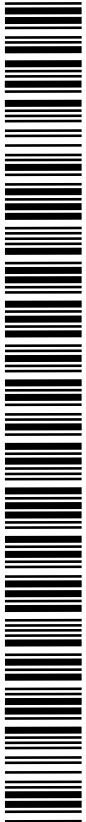
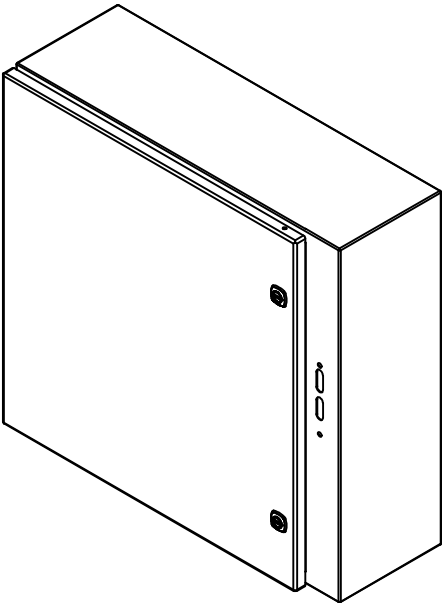
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

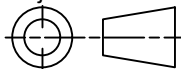


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 14-Oct-14	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESA 24" x 25.375" x 8" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESA242508	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2424G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESA242508C	0	5412ESA 24" x 25.375" Cover
1	5412ESA242508B	0	5412ESA 24" x 25.375" x 8" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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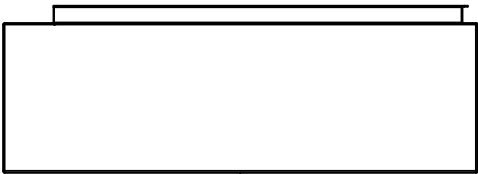
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Tolerance ±1/32" unless otherwise specified

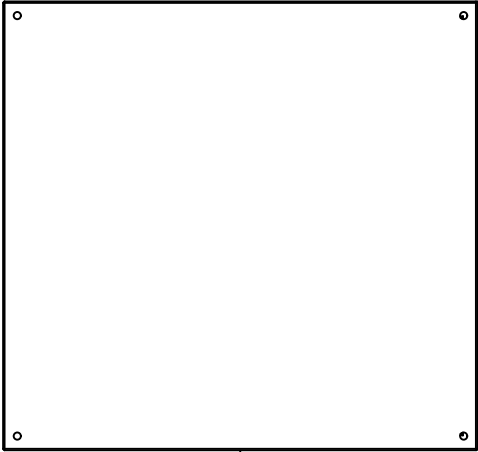
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Tolérance ±1/32" sauf spécification contraire

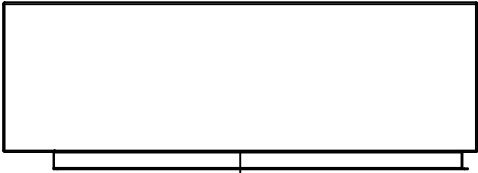
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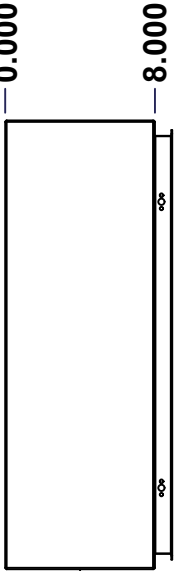
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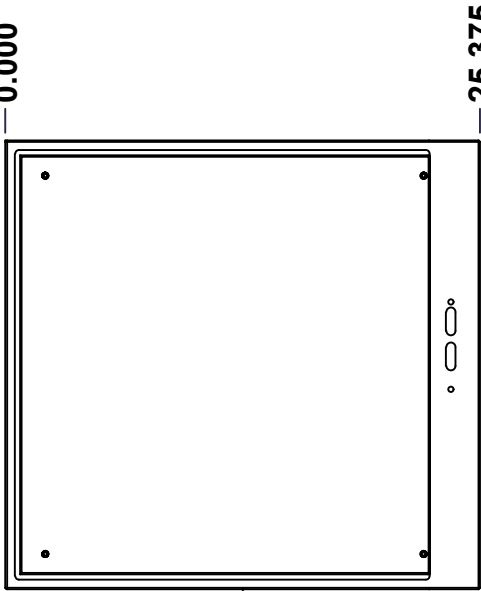
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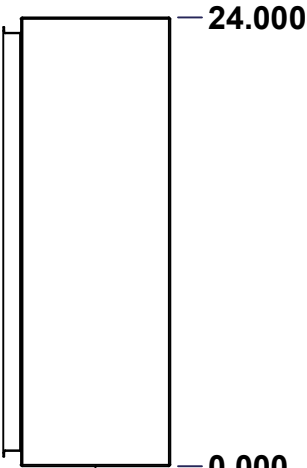
BOTTOM



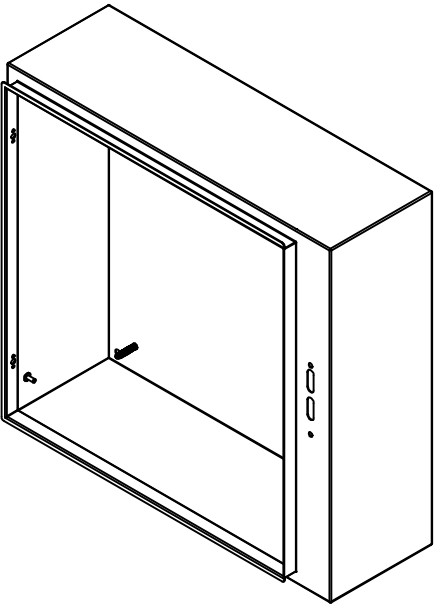
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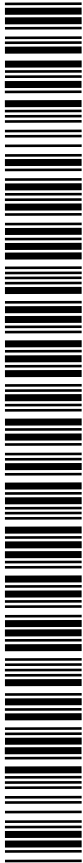
FRONT



RIGHT



Isometric View

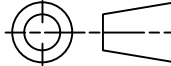


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Oct-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESA 24" x 25.375" x 8" Body

Detail Rev.

Part Number
Numéro Pièce
5412ESA242508B

Rev. 3
0 9

SEE BILL OF MATERIAL ON LAST PAGE

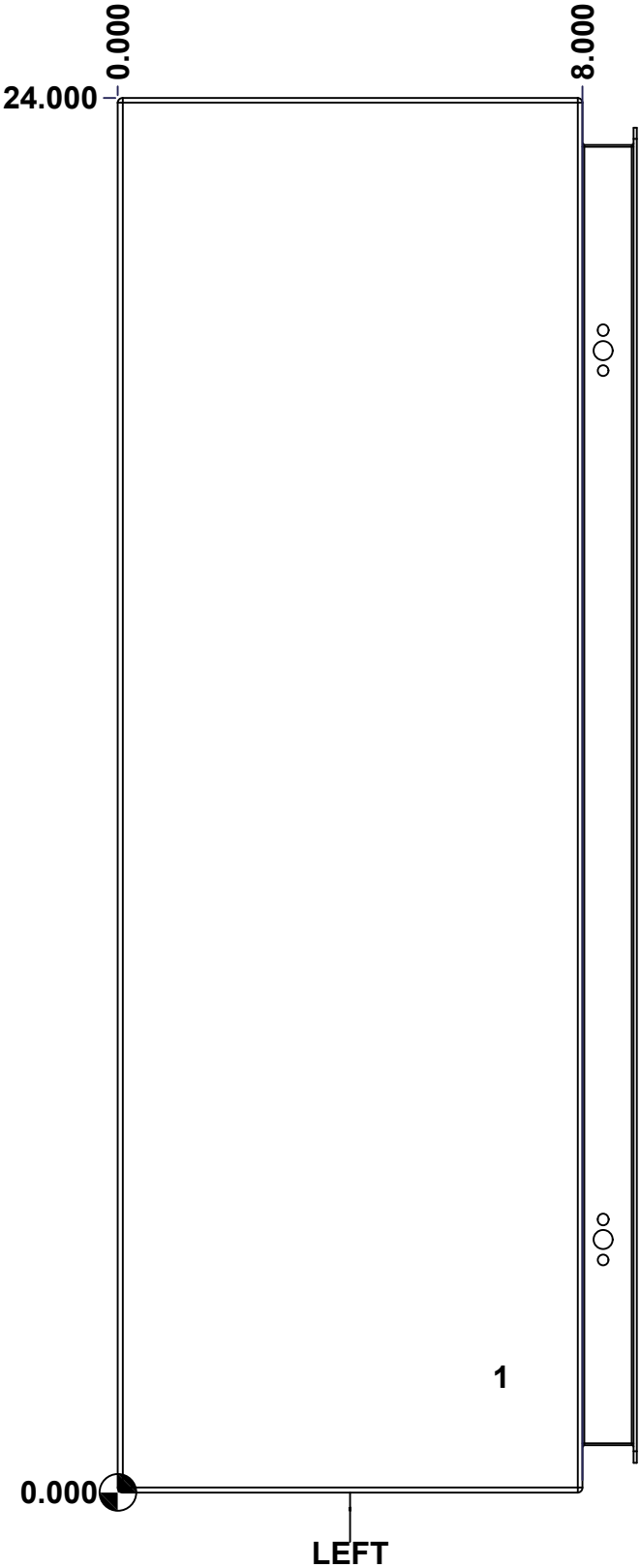
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ESA 24" x 25.375" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESA242508B	Rev. 0	4 9

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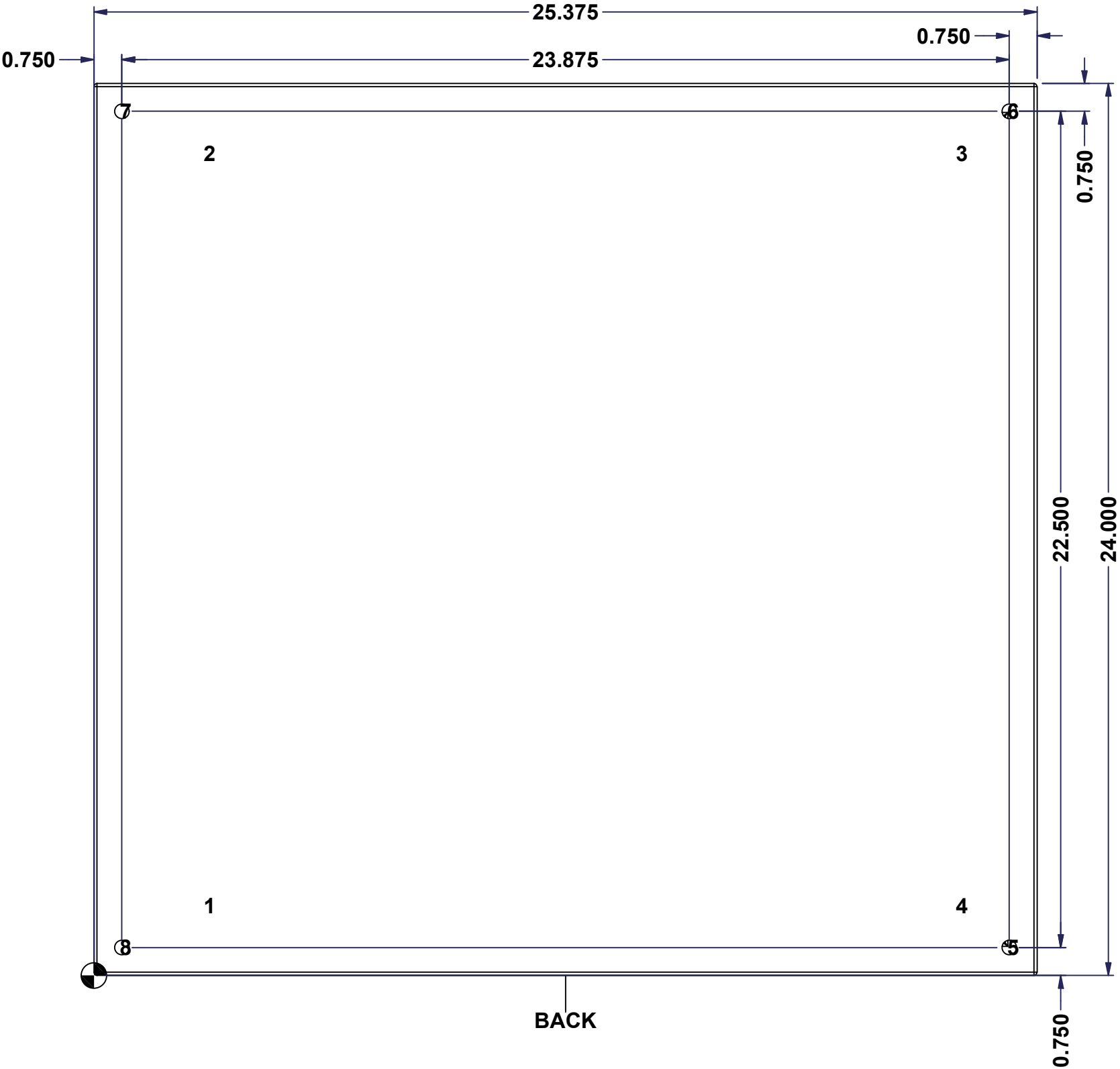
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESA242508\5412ESA242508.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	22.125	IP STUD M8 x 35mm (Inside)
3	23.250	22.125	IP STUD M8 x 35mm (Inside)
4	23.250	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	24.625	0.750	RND Ø0.390
6	24.625	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



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	Description 5412ESA 24" x 25.375" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESA242508B	Rev. 0	5 9

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESA242508\5412ESA242508.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

14-Oct-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

Detail Rev.

Part Number
Numéro Pièce

Rev.

6

5412ESA242508B

0

9

1

STK-Q-16080

0

Ground Stud M6 x 16mm Steel

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESA242508B-P

0

5412ESA 24" x 25.375" x 8" Body Part

Qty

Part Number

Rev

Description

Parts List

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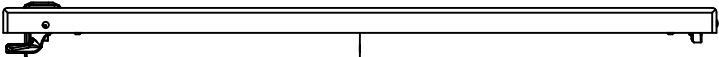
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Tolerance ±1/32" unless otherwise specified

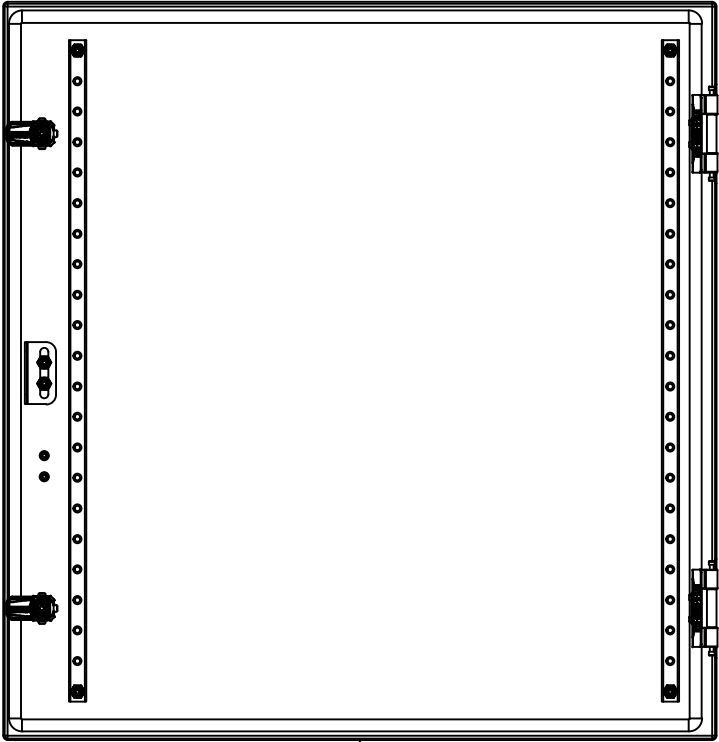
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Tolérance ±1/32" sauf spécification contraire

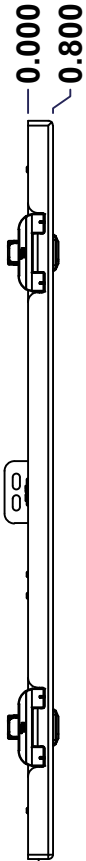
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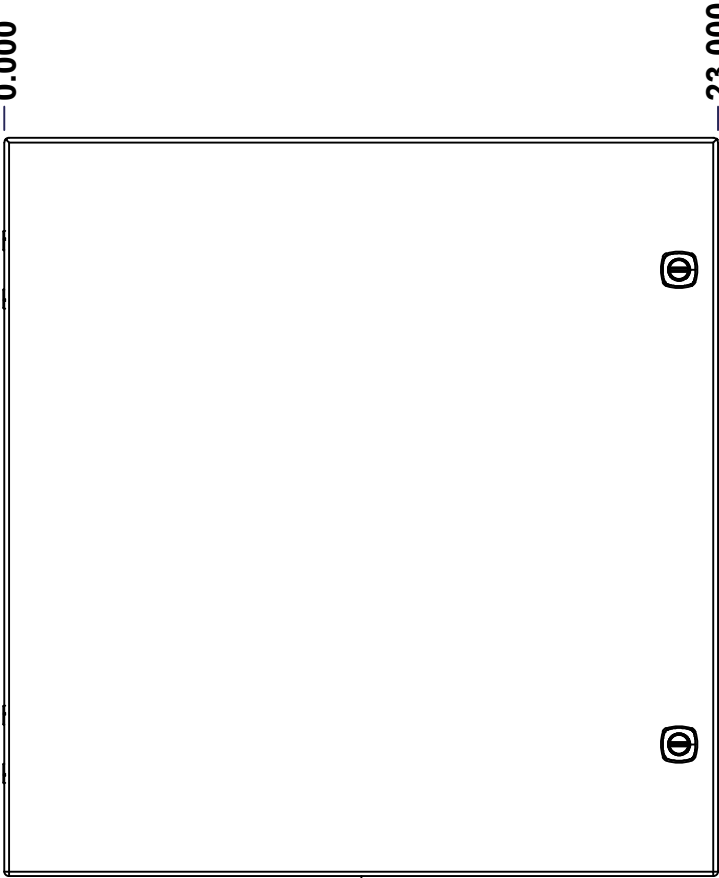
TOP



BACK



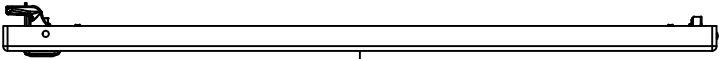
LEFT



FRONT

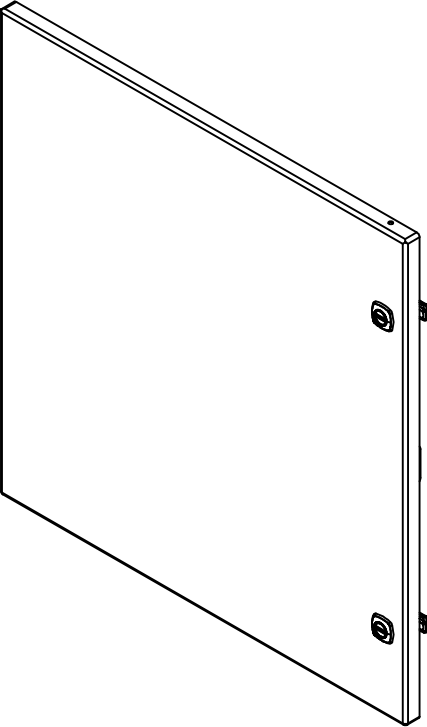


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

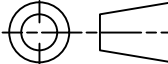


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Oct-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish

Smooth

Description

5412ESA 24" x 25.375" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESA242508C

Rev.

7
9

SEE BILL OF MATERIAL ON LAST PAGE

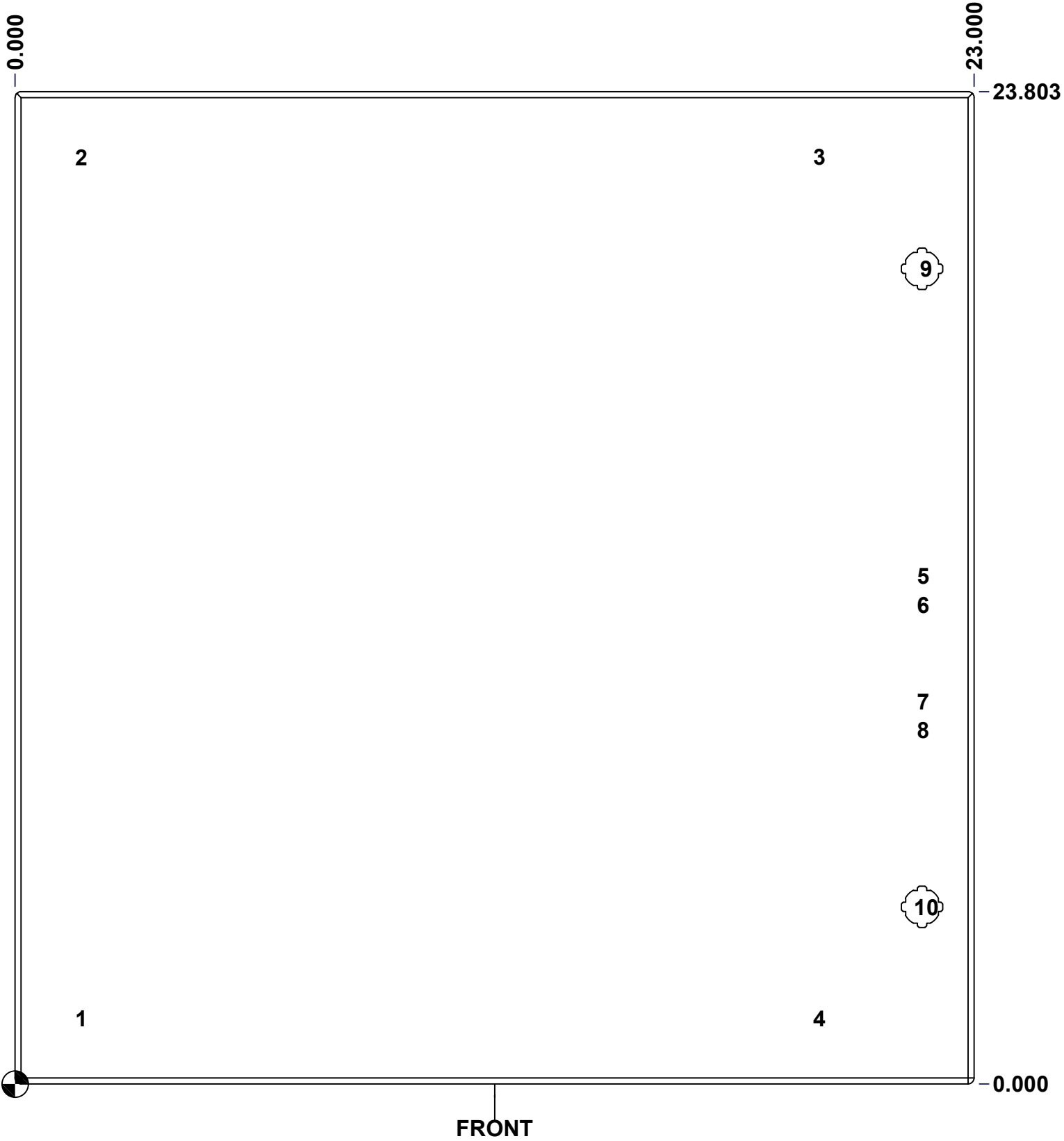
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESA242508\5412ESA242508.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	19.194	22.236	STUD M6 x 18mm (Inside)
4	19.194	1.567	STUD M6 x 18mm (Inside)
5	21.675	12.178	STUD M6 x 18mm (Inside)
6	21.675	11.491	STUD M6 x 18mm (Inside)
7	21.675	9.178	STUD M6 x 18mm (Inside)
8	21.675	8.491	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	21.750	19.553	880 SCQ4-SL
10	21.750	4.250	880 SCQ4-SL



	Description	Status	
	5412ESA 24" x 25.375" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ESA242508C	0	9

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Tolerance ±1/32" unless otherwise specified

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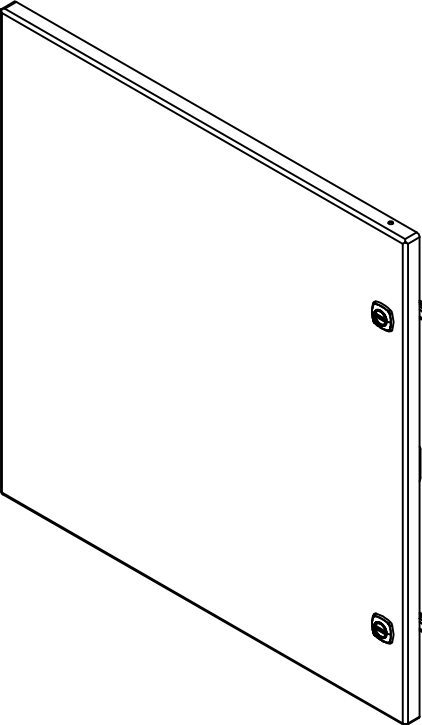
Tolérance ±1/32" sauf spécification contraire

No.

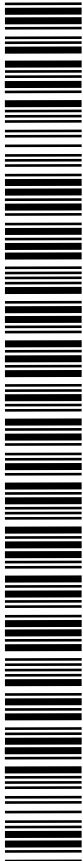
Revisions


Date

By/Par

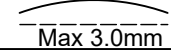
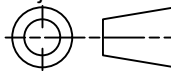


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Oct-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESA 24" x 25.375" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESA242508C

Rev.

0

9

9

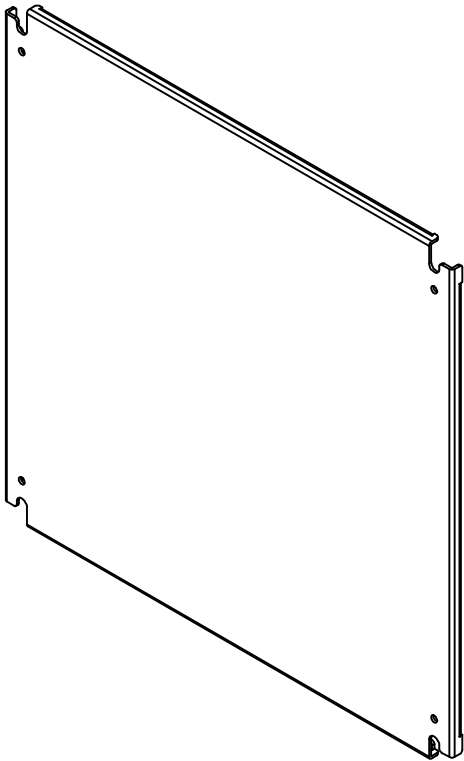
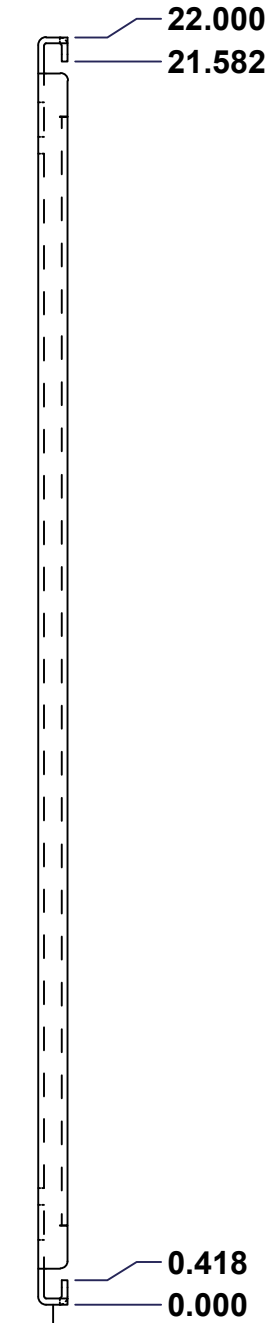
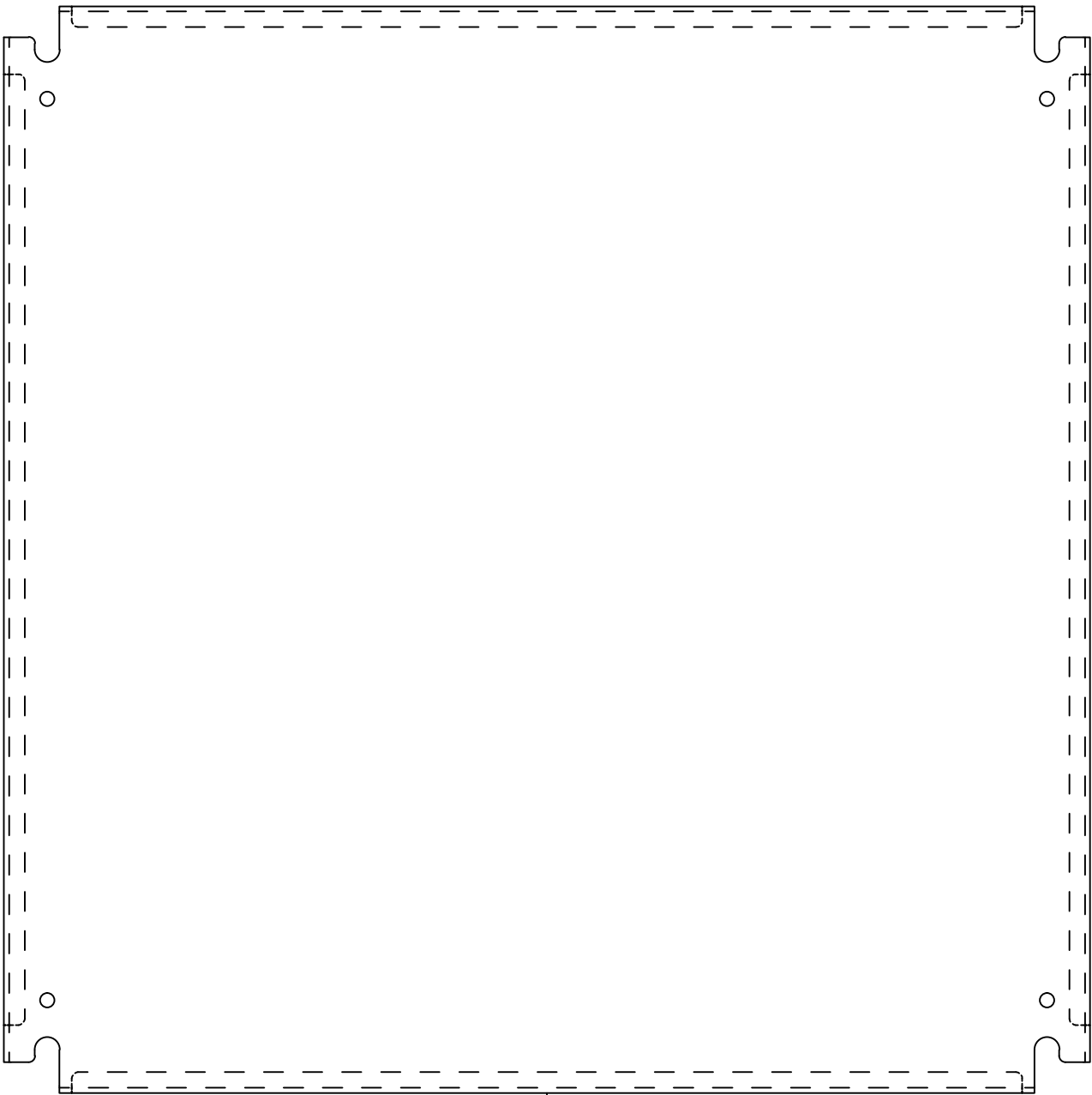
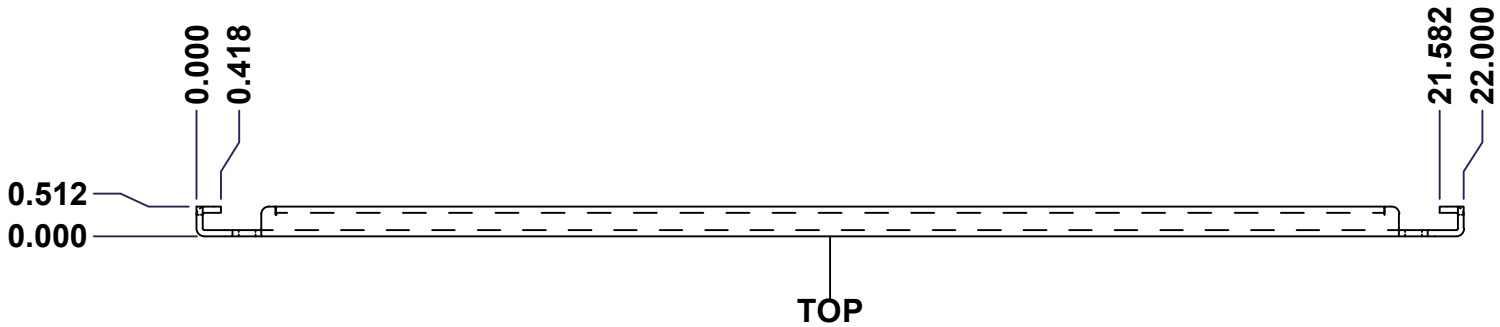
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1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESA242508G	0	5412ESA 24" x 25.375" Cover Gasket
1	5412ESA242508C-P	0	5412ESA 24" x 25.375" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2424G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire



Isometric View


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Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur See Part List	Finish Fini See Part List

Description	Detail Rev.
881 SP - Inner Panel	

Part Number Numéro Pièce	Rev.	1 2
881 SP2424G	0	

1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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