

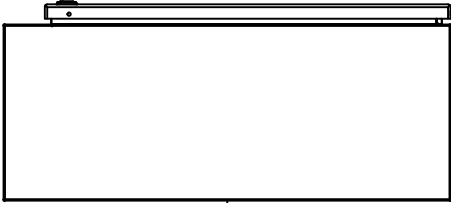
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Tolerance ±1/32" unless otherwise specified

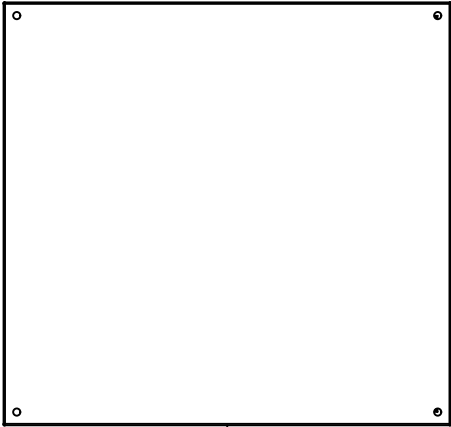
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Tolérance ±1/32" sauf spécification contraire

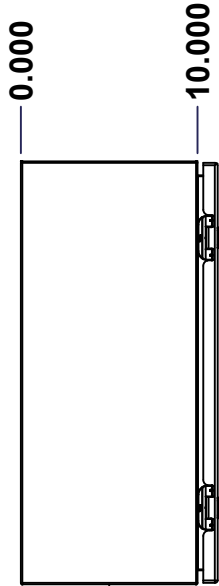
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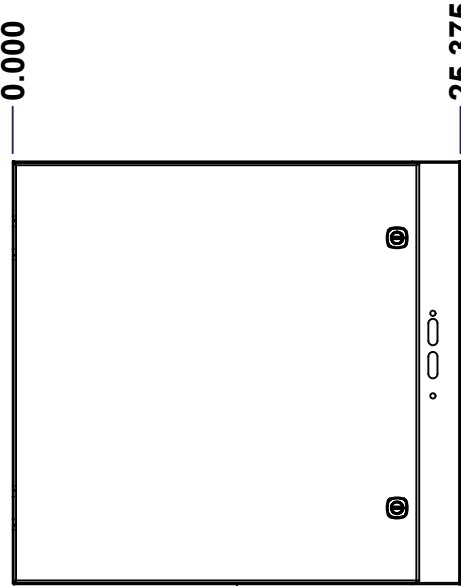
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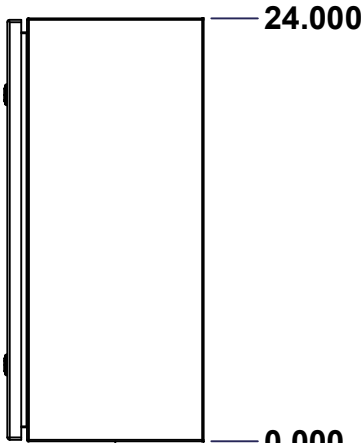
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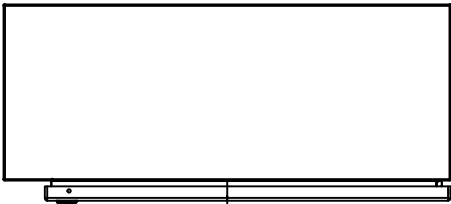
LEFT



FRONT

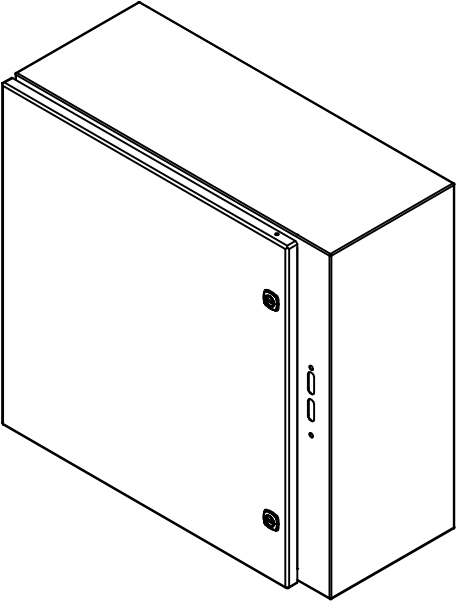


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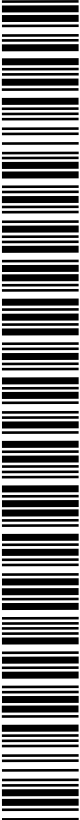



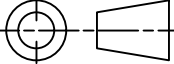
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Oct-14	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESA 24" x 25.375" x 10" Assembly	Detail Rev.	
Part Number Numéro Pièce 5412ESA242510	Rev. 0	1 9

SEE BILL OF MATERIAL ON LAST PAGE

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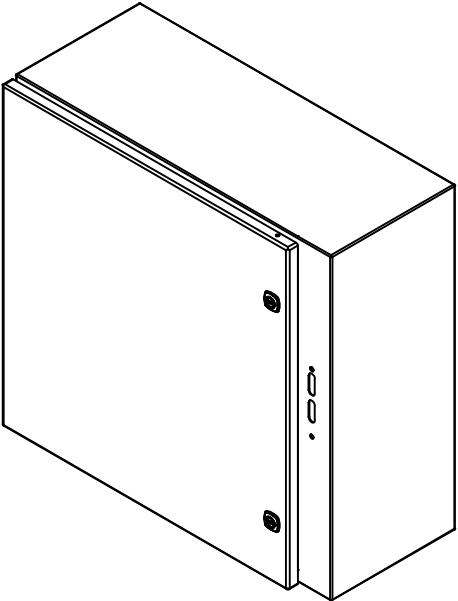
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

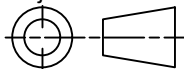


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Oct-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESA 24" x 25.375" x 10" Assembly	Detail Rev.
---	-------------

Part Number Numéro Pièce 5412ESA242510	Rev. 0	2 9
---	------------------	--------

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP2424G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESA242510C	0	5412ESA 24" x 25.375" Cover
1	5412ESA242510B	0	5412ESA 24" x 25.375" x 10" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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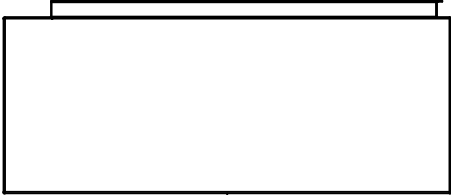
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Tolerance ±1/32" unless otherwise specified

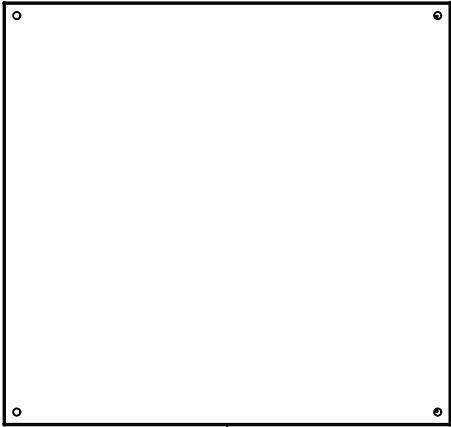
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Tolérance ±1/32" sauf spécification contraire

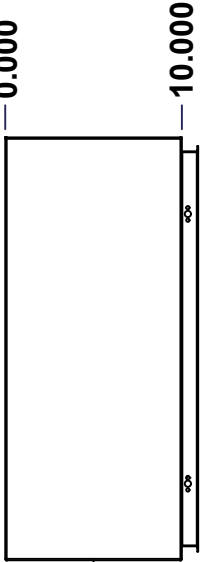
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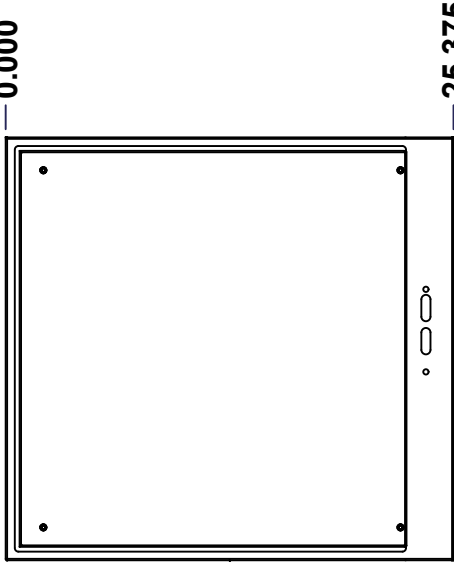
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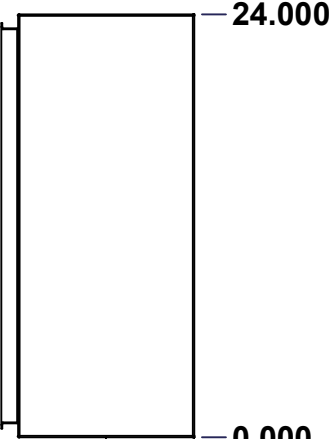
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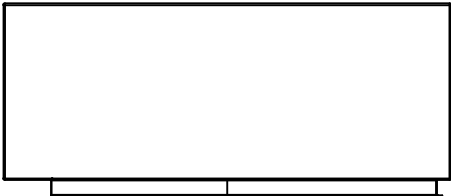
LEFT



FRONT

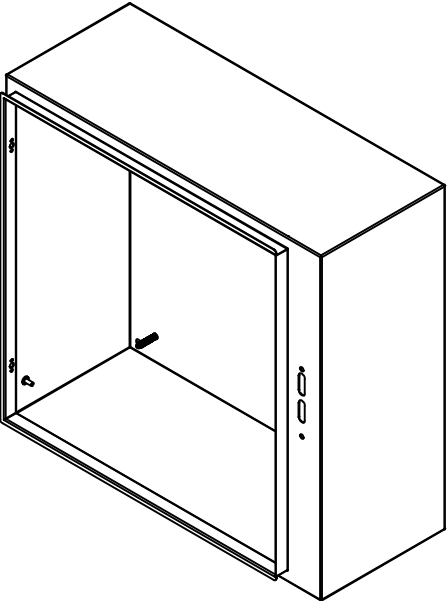


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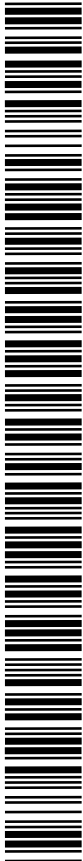



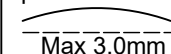
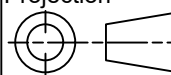
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection	
			
Customer Client		Date	
Drawn By Dessiné Par		Date 09-Oct-14	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.	
5412ESA 24" x 25.375" x 10" Body			
Part Number Numéro Pièce		Rev.	3
5412ESA242510B		0	9

SEE BILL OF MATERIAL ON LAST PAGE

5412ESA242510B

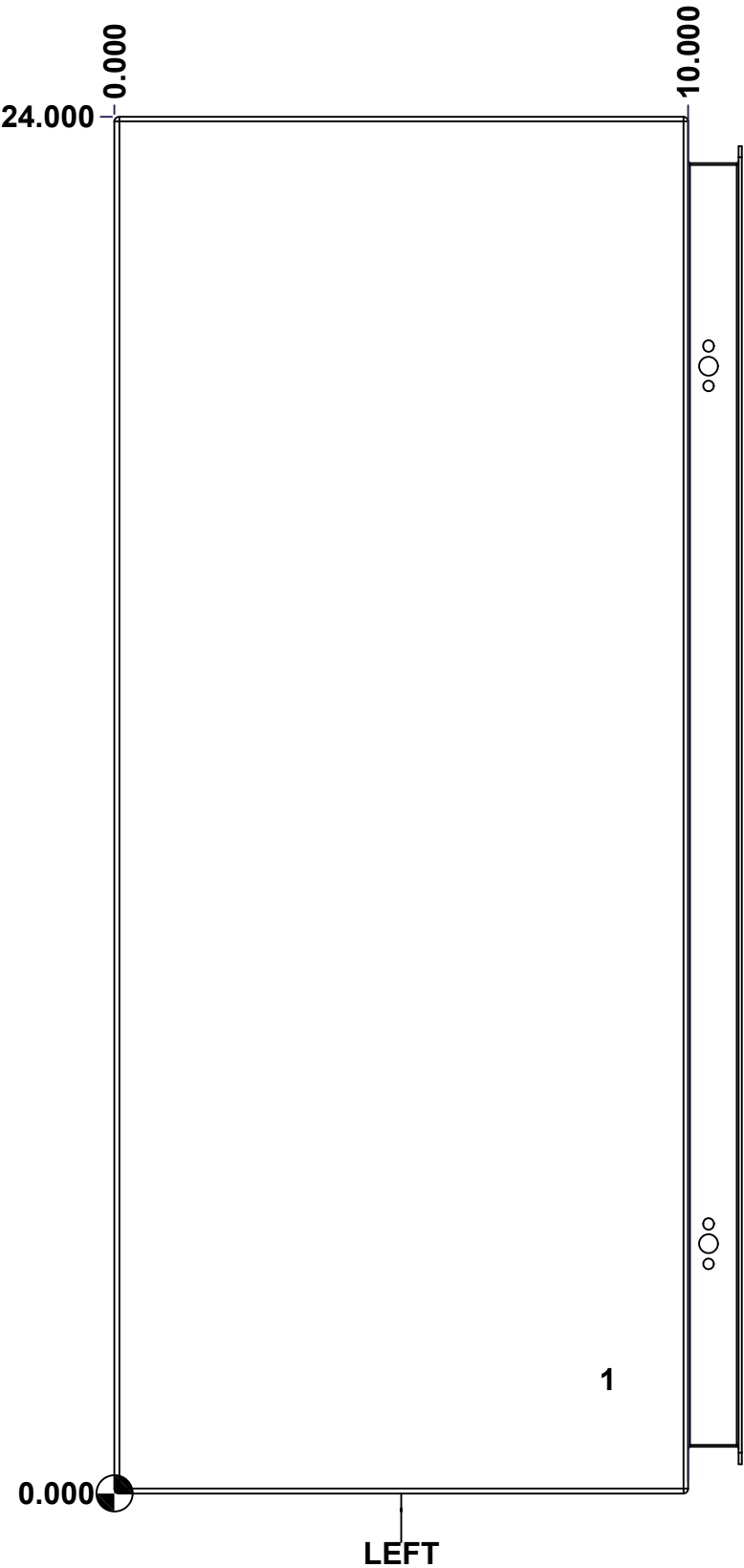
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESA 24" x 25.375" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESA242510B	0	4/9

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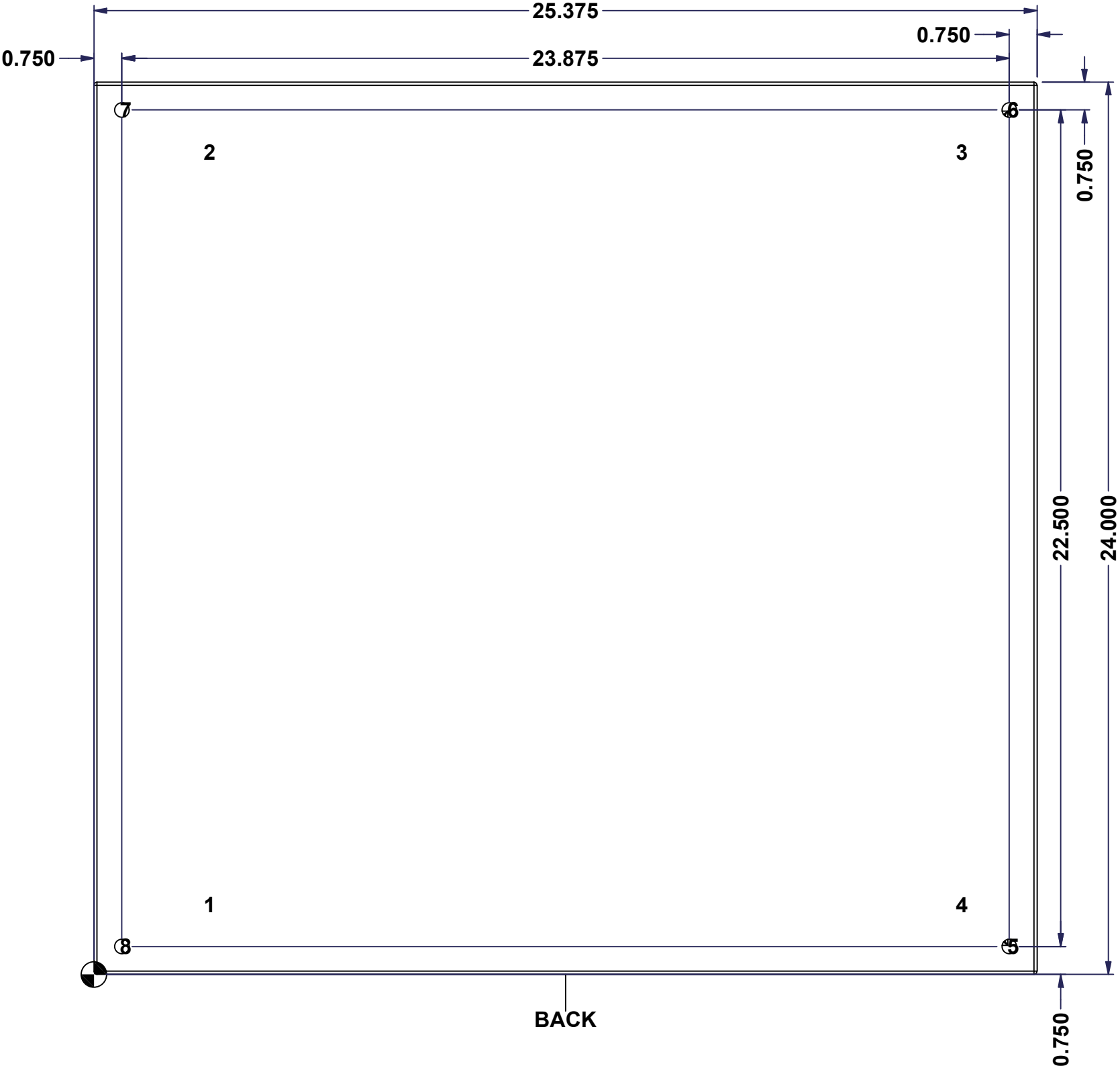
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	22.125	IP STUD M8 x 35mm (Inside)
3	23.250	22.125	IP STUD M8 x 35mm (Inside)
4	23.250	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	24.625	0.750	RND Ø0.390
6	24.625	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESA 24" x 25.375" x 10" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	5
	5412ESA242510B		0	9

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1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESA242510B-P	0	5412ESA 24" x 25.375" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

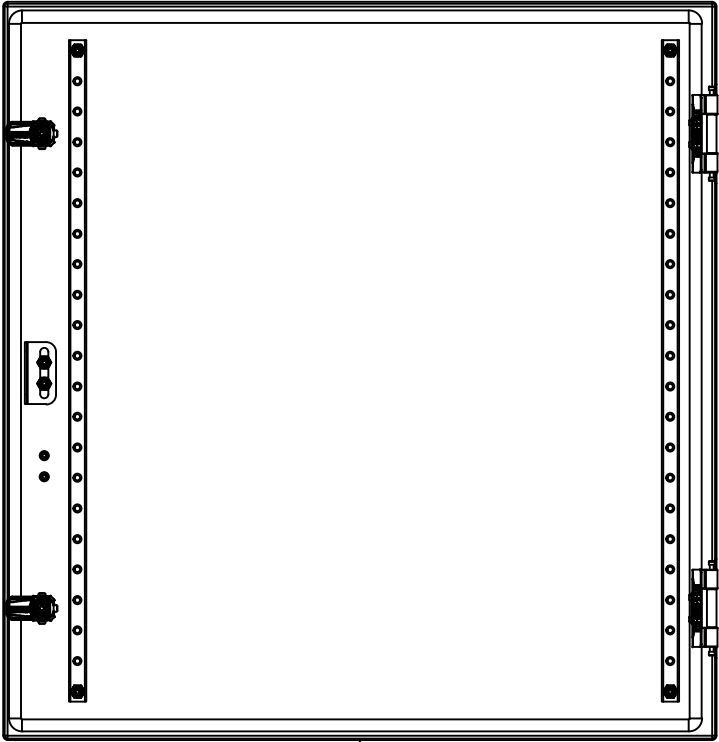
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Tolérance ±1/32" sauf spécification contraire

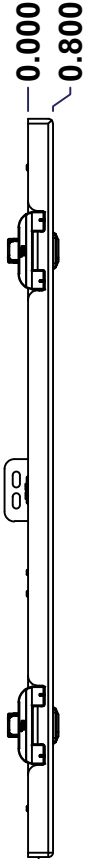
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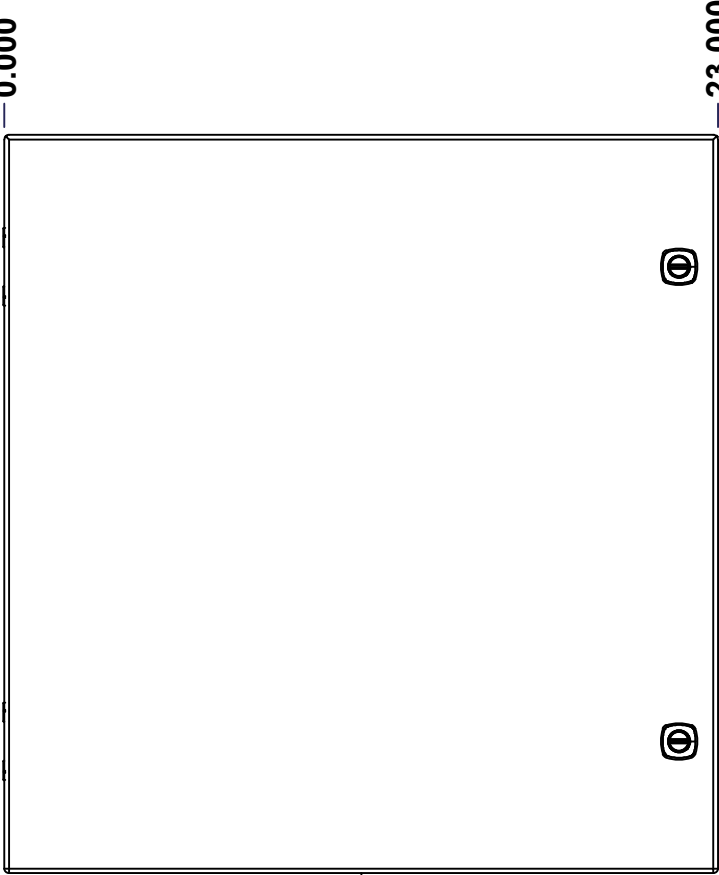
TOP



BACK



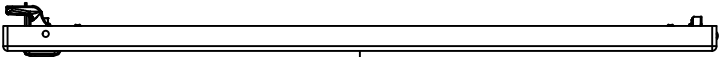
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FRONT

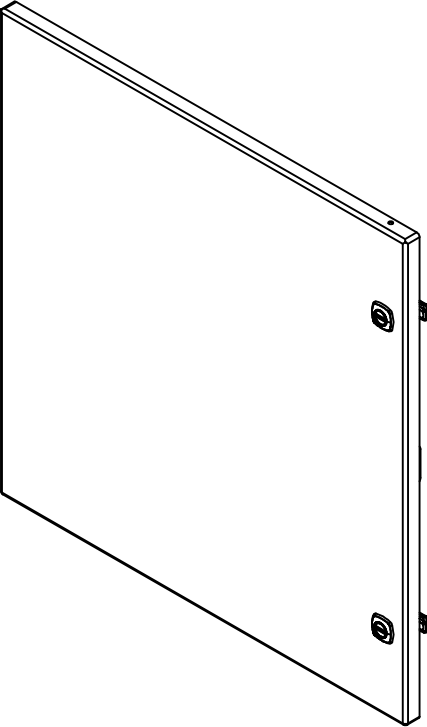


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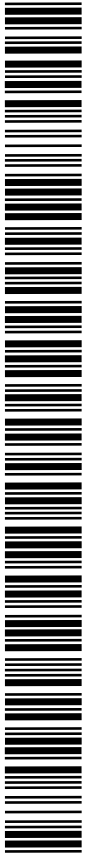


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

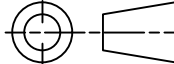


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date	09-Oct-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESA 24" x 25.375" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	7 9
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412ESA242510C			

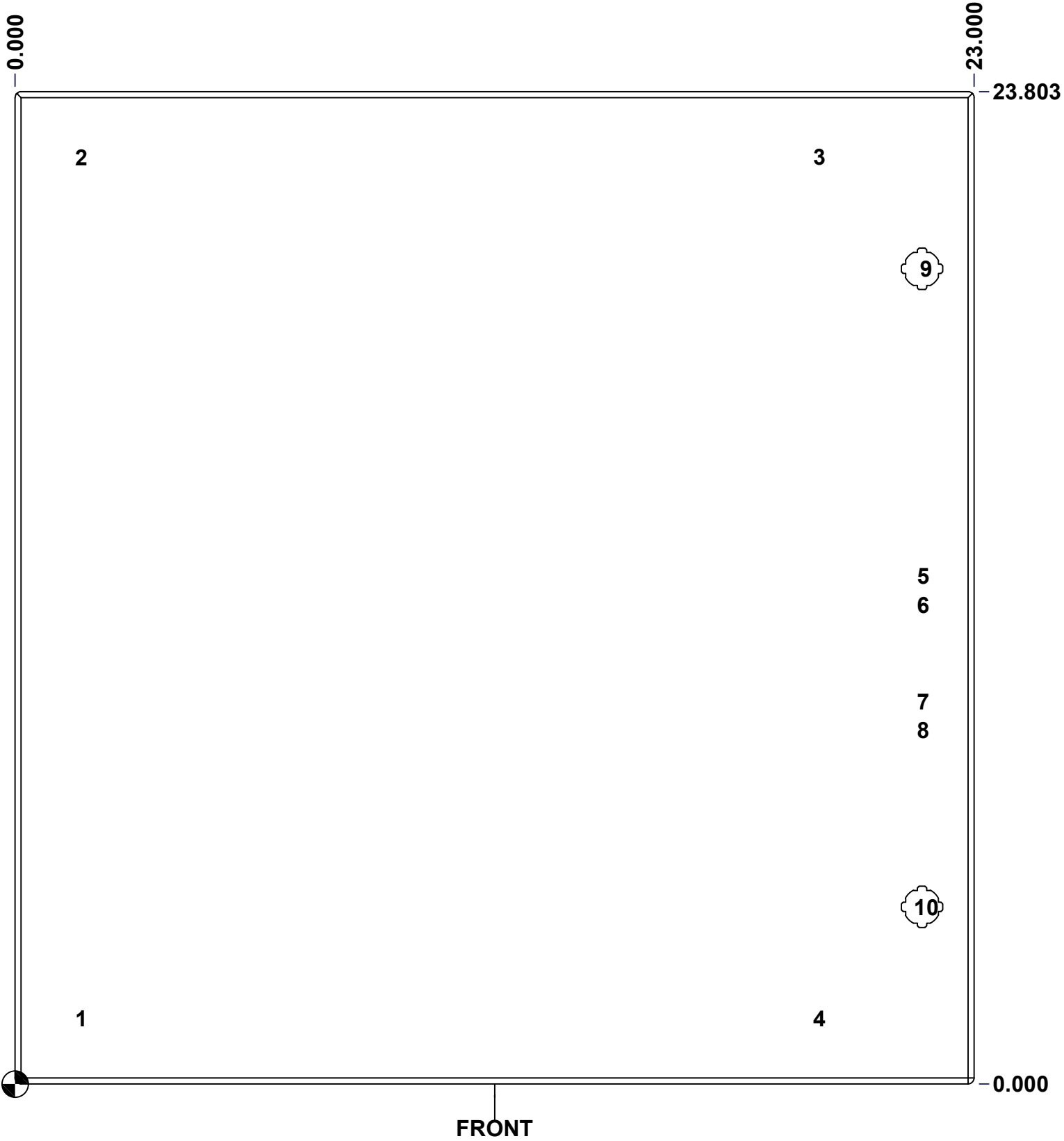
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	19.194	22.236	STUD M6 x 18mm (Inside)
4	19.194	1.567	STUD M6 x 18mm (Inside)
5	21.675	12.178	STUD M6 x 18mm (Inside)
6	21.675	11.491	STUD M6 x 18mm (Inside)
7	21.675	9.178	STUD M6 x 18mm (Inside)
8	21.675	8.491	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	21.750	19.553	880 SCQ4-SL
10	21.750	4.250	880 SCQ4-SL



	Description	Status	
	5412ESA 24" x 25.375" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ESA242510C	0	9

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Tolerance ±1/32" unless otherwise specified

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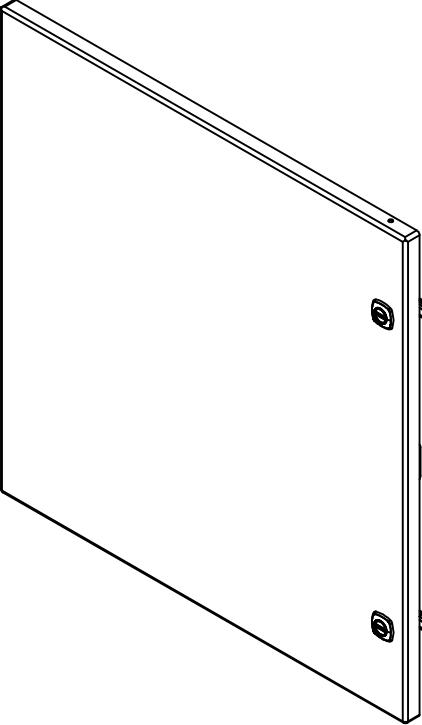
Tolérance ±1/32" sauf spécification contraire

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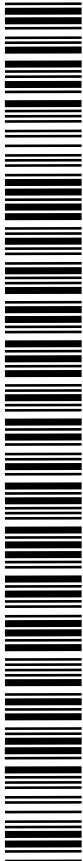
Revisions


Date

By/Par



Isometric View





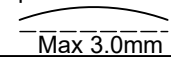
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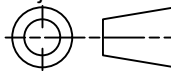
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Oct-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESA 24" x 25.375" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESA242510C

Rev.

0

9

9

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESA242510G	0	5412ESA 24" x 25.375" Cover Gasket
1	5412ESA242510C-P	0	5412ESA 24" x 25.375" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

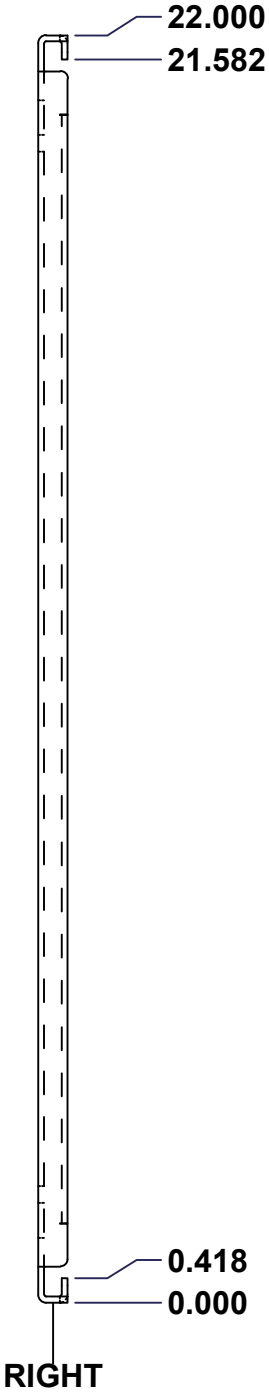
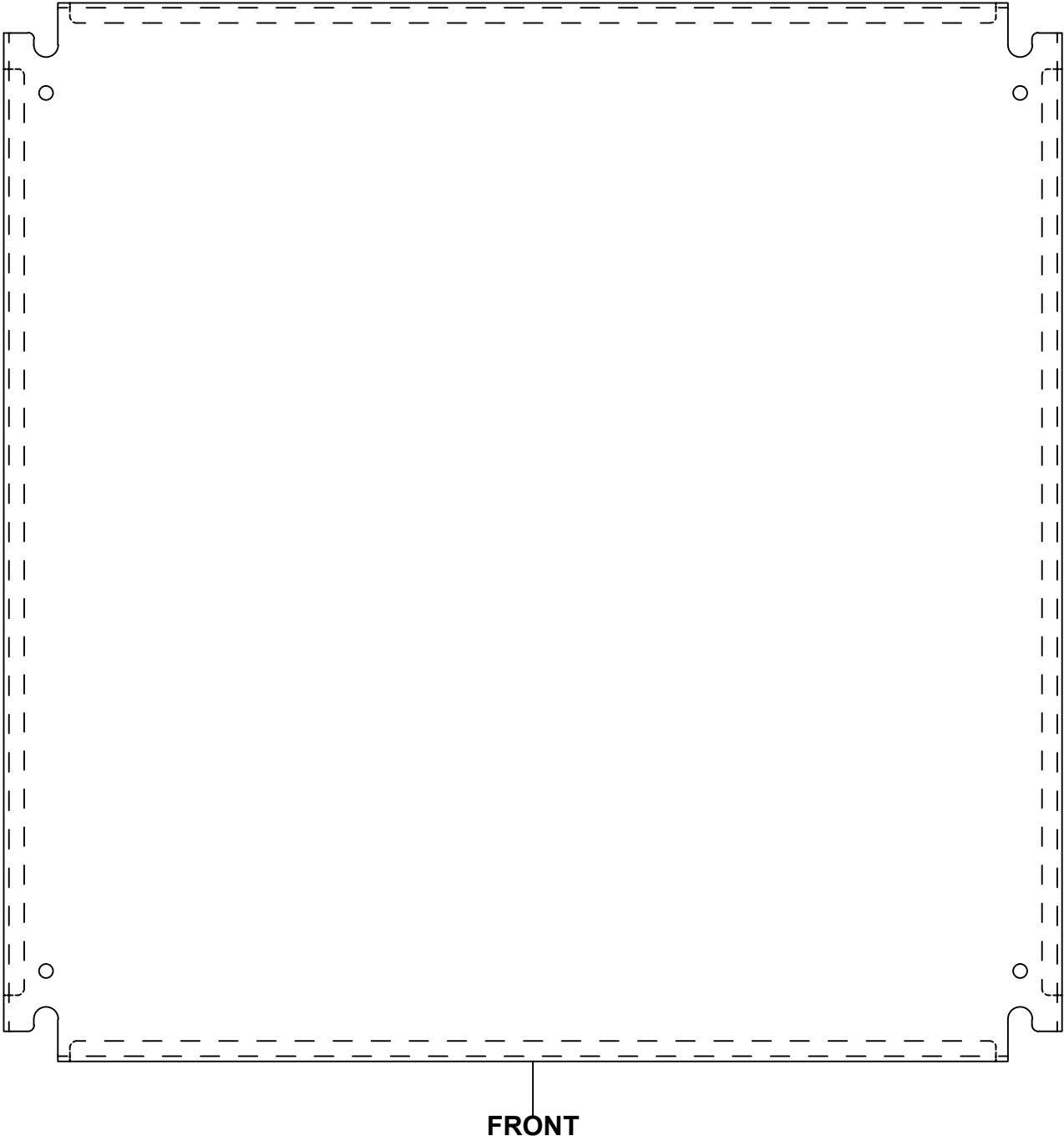
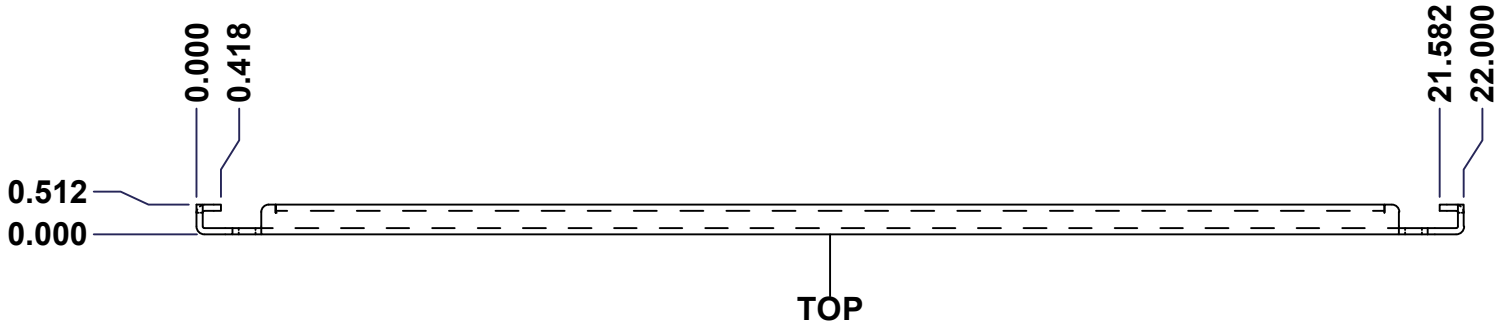
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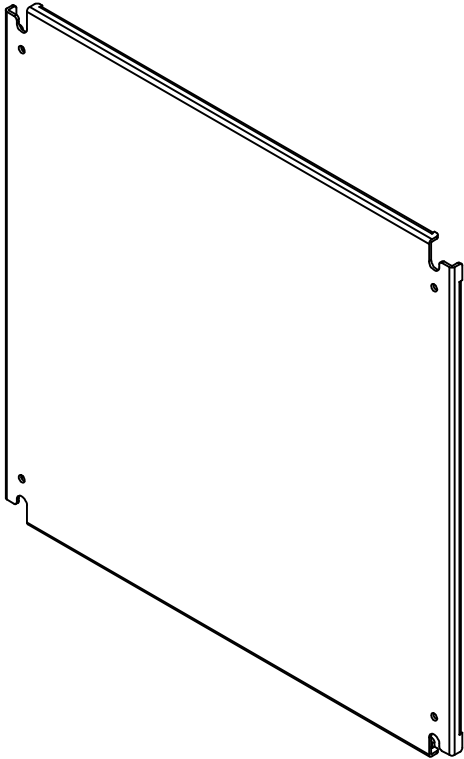
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Tolérance ±1/32" sauf spécification contraire


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No.	Revisions	Date	By/Par



Isometric View



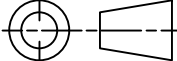


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fin	See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2424G			Rev. 0
			1 2

1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

