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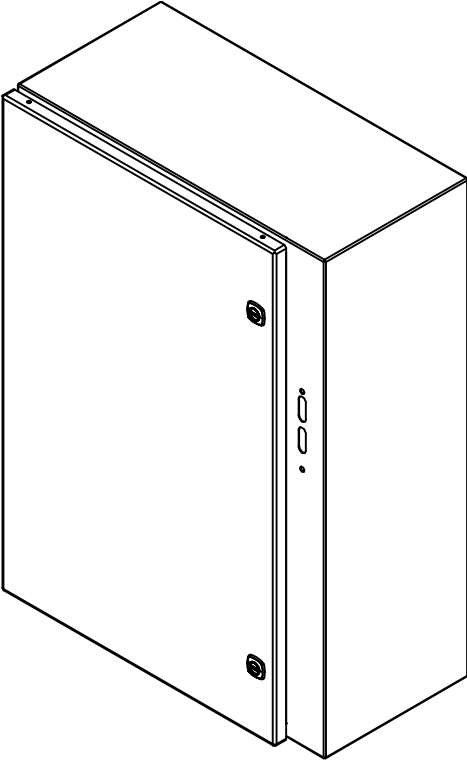
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESA302110\5412ESA302110.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

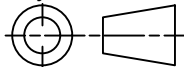


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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Oct-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
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Description 5412ESA 30" x 21.375" x 10" Assembly	Detail Rev.
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Part Number Numéro Pièce 5412ESA302110	Rev. 0	<div>29</div>
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP3020G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESA302110C	0	5412ESA 30" x 21.375" Cover
1	5412ESA302110B	0	5412ESA 30" x 21.375" x 10" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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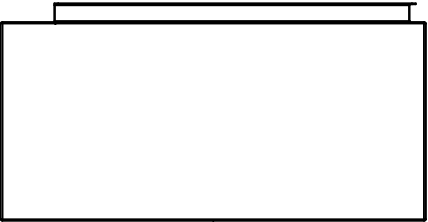
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Tolerance ±1/32" unless otherwise specified

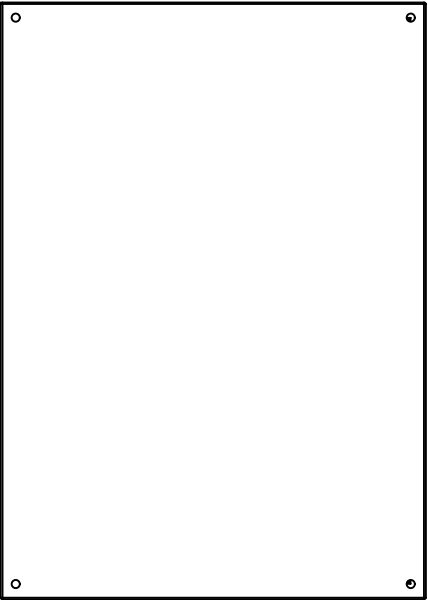
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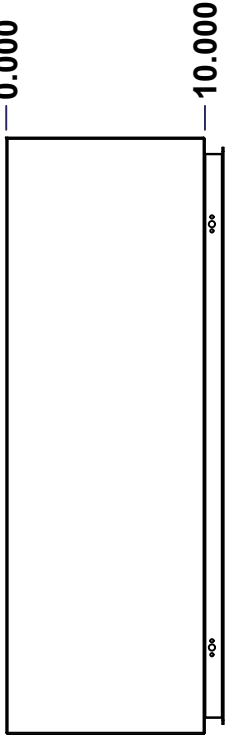
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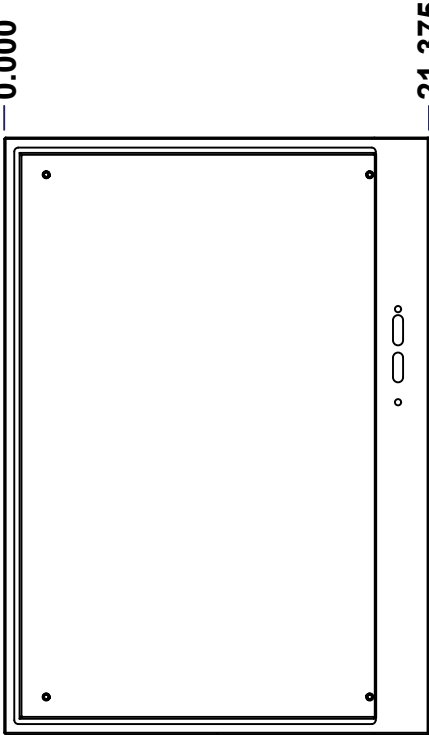
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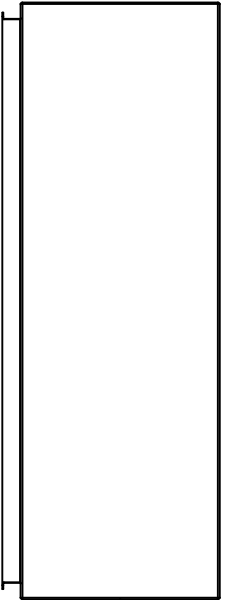
BOTTOM



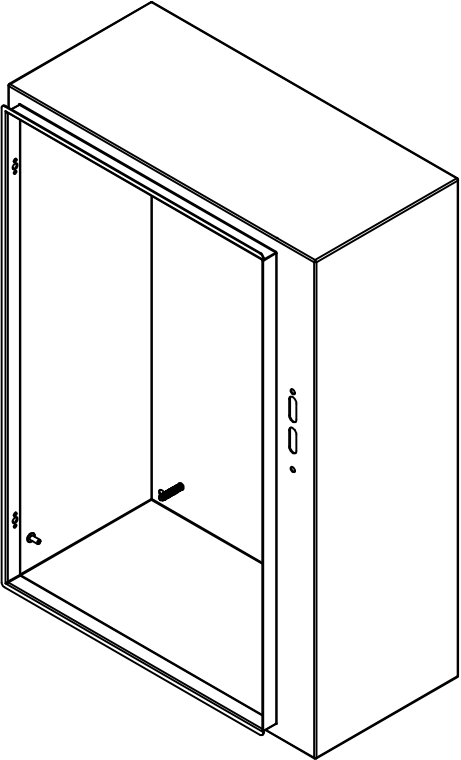
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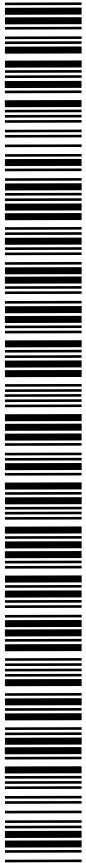
FRONT



RIGHT



Isometric View

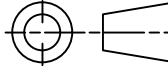


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Oct-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description
5412ESA 30" x 21.375" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESA302110B

Rev.
0

3

9

SEE BILL OF MATERIAL ON LAST PAGE

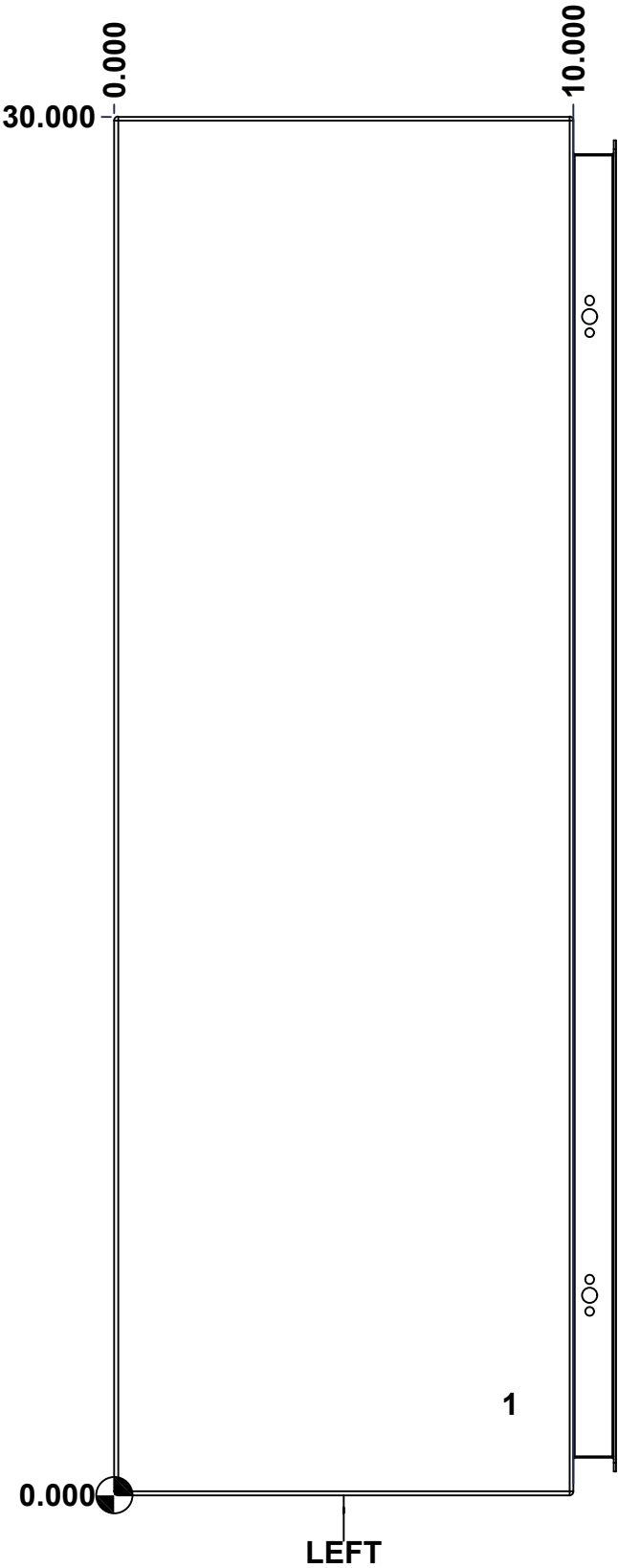
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESA 30" x 21.375" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESA302110B	0	4/9

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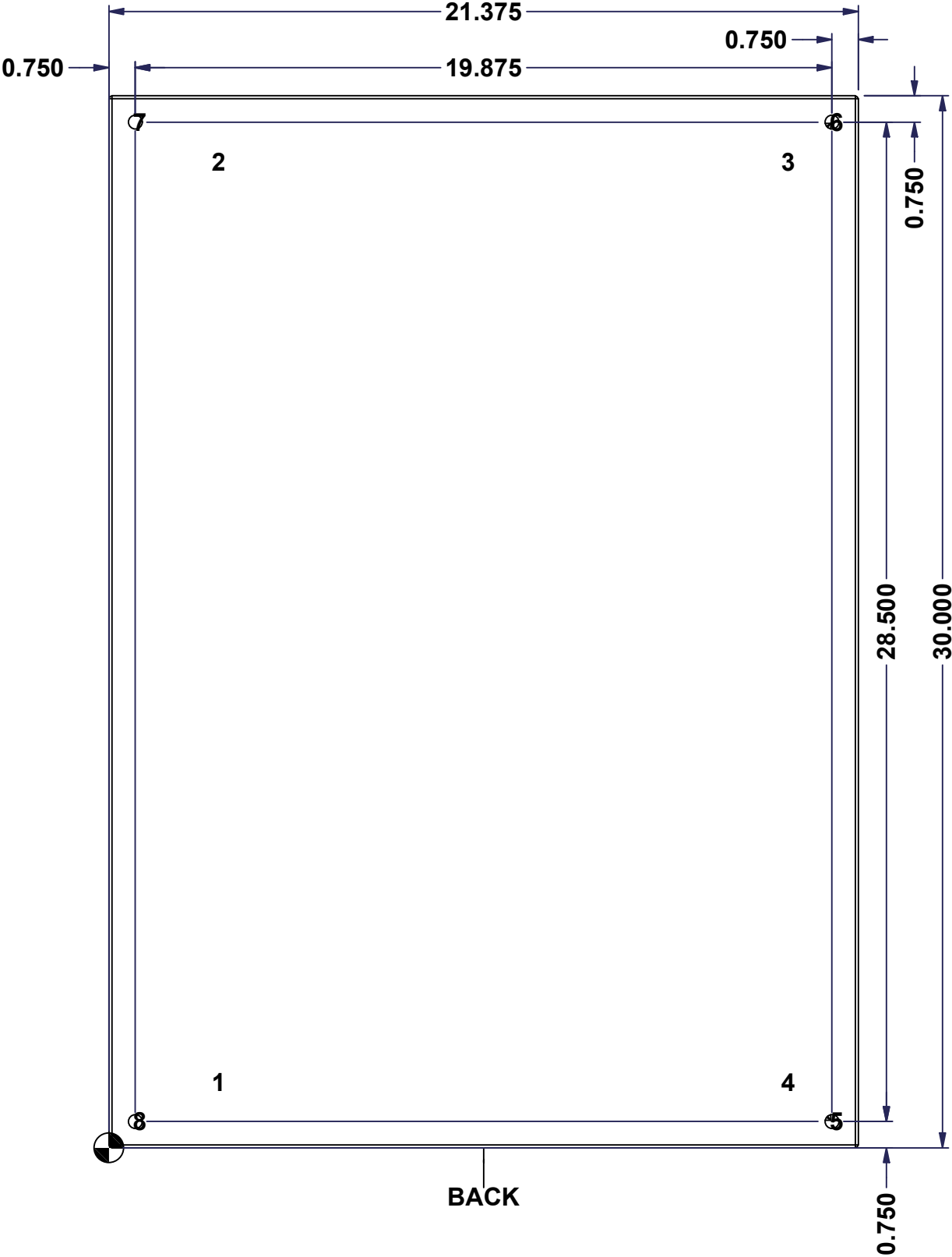
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	28.125	IP STUD M8 x 35mm (Inside)
3	19.250	28.125	IP STUD M8 x 35mm (Inside)
4	19.250	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	20.625	0.750	RND Ø0.390
6	20.625	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESA 30" x 21.375" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESA302110B			

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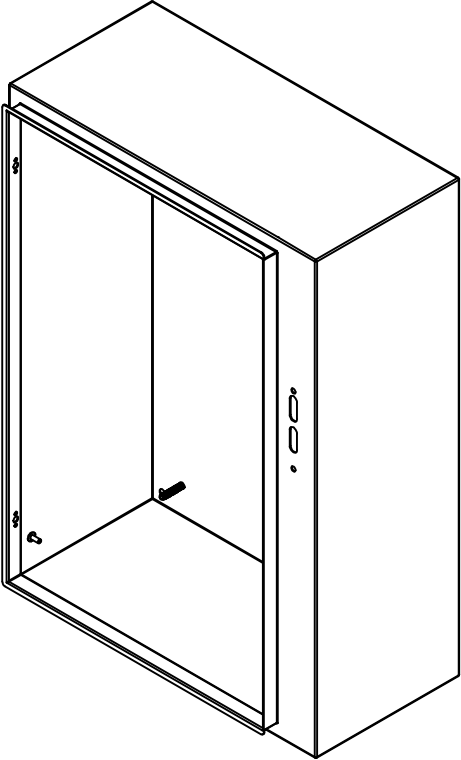
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Tolerance ±1/32" unless otherwise specified

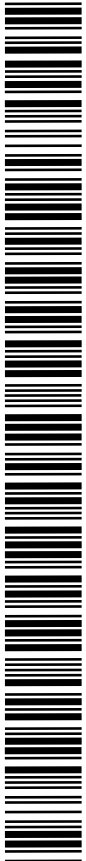
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 09-Oct-14	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description		Detail Rev.	
5412ESA 30" x 21.375" x 10" Body			
Part Number Numéro Pièce		Rev.	
5412ESA302110B		0	6 9

1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESA302110B-P	0	5412ESA 30" x 21.375" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

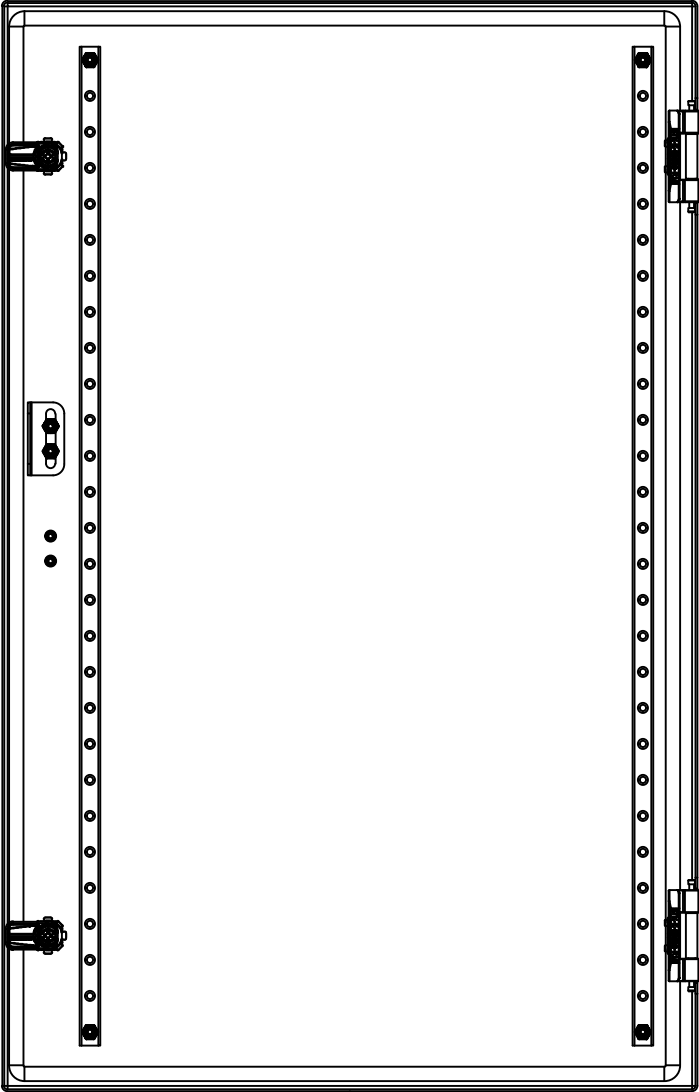
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Tolérance ±1/32" sauf spécification contraire

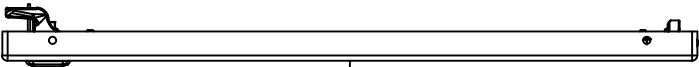
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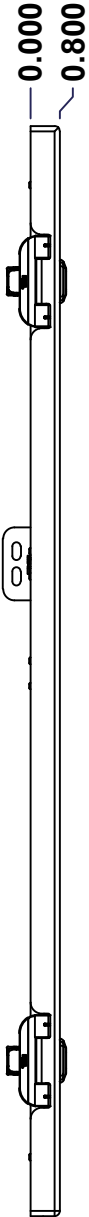
TOP



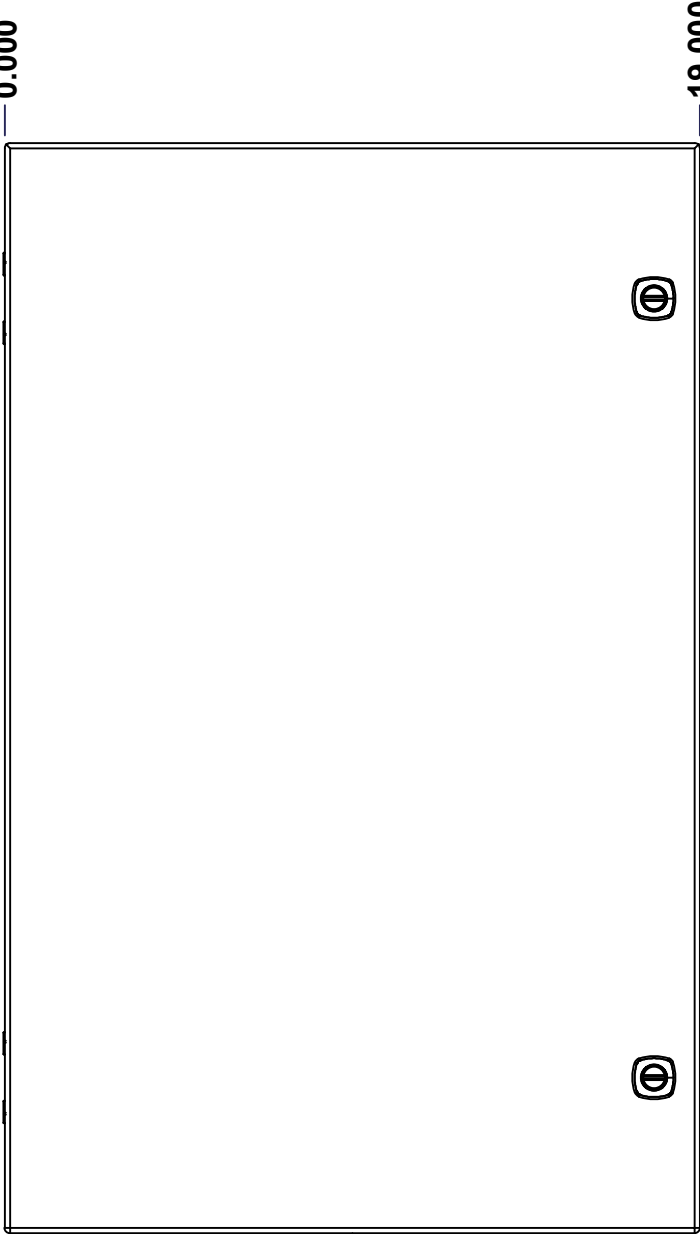
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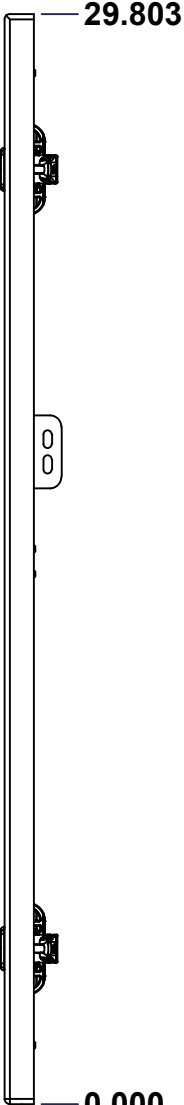
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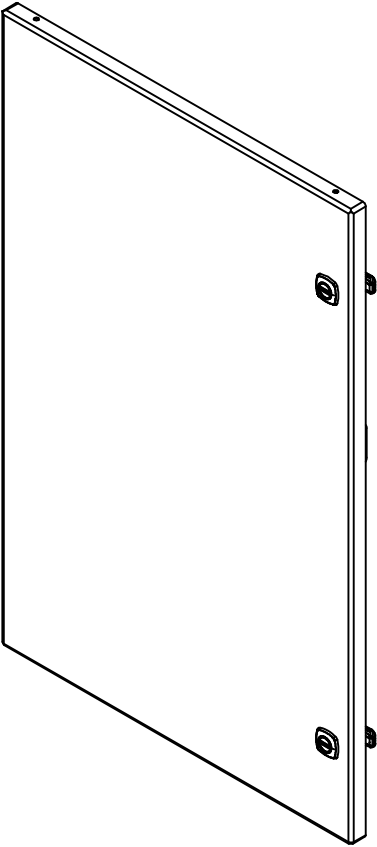
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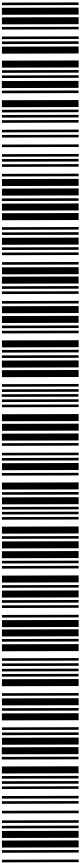
FRONT



RIGHT



Isometric View

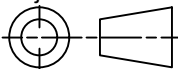


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 09-Oct-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish

Smooth

Description

5412ESA 30" x 21.375" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESA302110C

Rev.

7

0

9

SEE BILL OF MATERIAL ON LAST PAGE

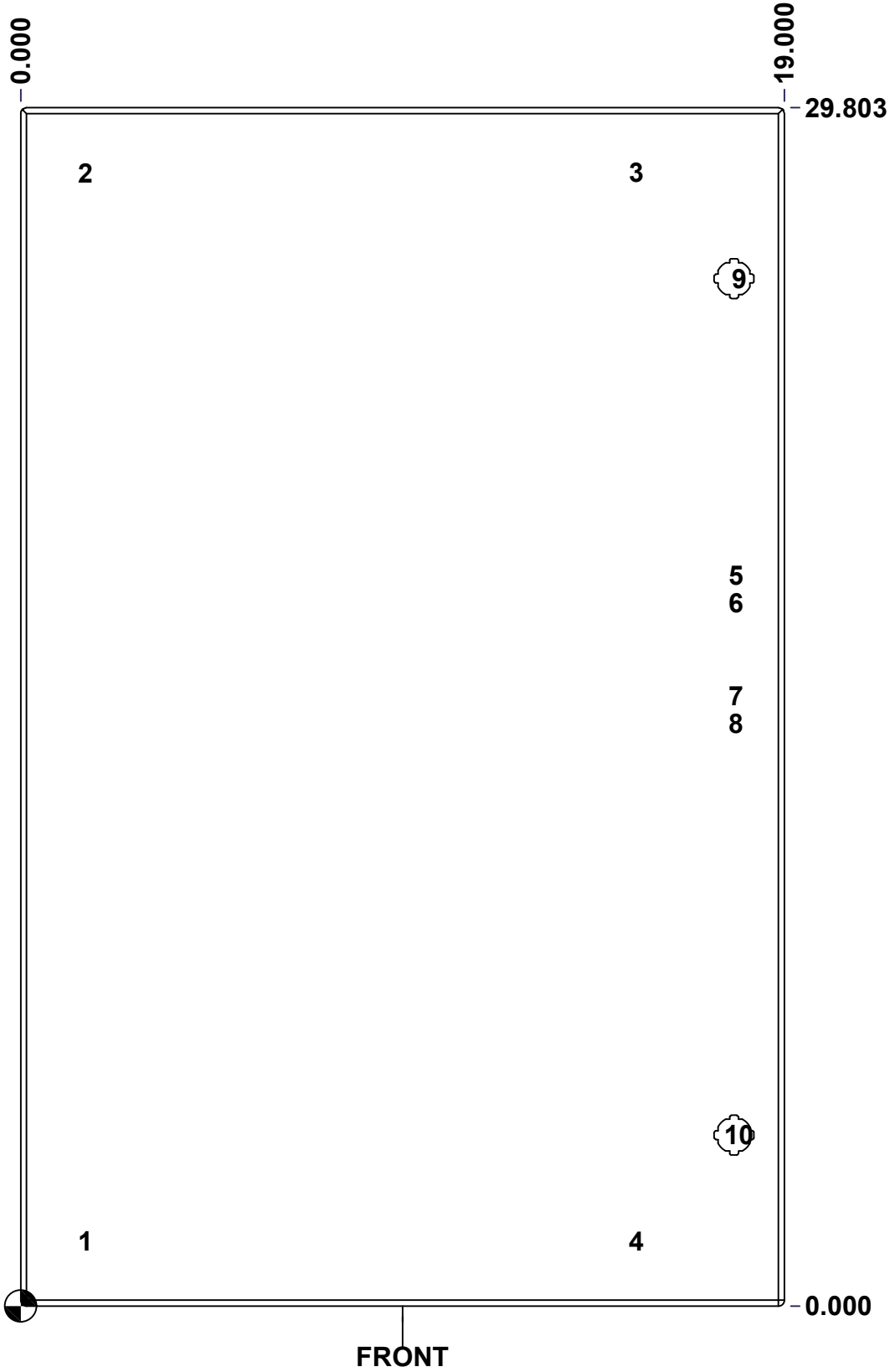
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	15.194	28.189	STUD M6 x 18mm (Inside)
4	15.194	1.614	STUD M6 x 18mm (Inside)
5	17.675	18.178	STUD M6 x 18mm (Inside)
6	17.675	17.491	STUD M6 x 18mm (Inside)
7	17.675	15.178	STUD M6 x 18mm (Inside)
8	17.675	14.491	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	17.750	25.553	880 SCQ4-SL
10	17.750	4.250	880 SCQ4-SL



	Description	Status	
	5412ESA 30" x 21.375" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ESA302110C	0	9

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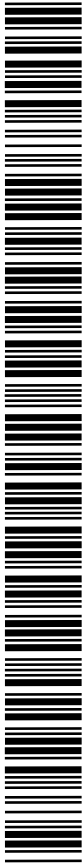
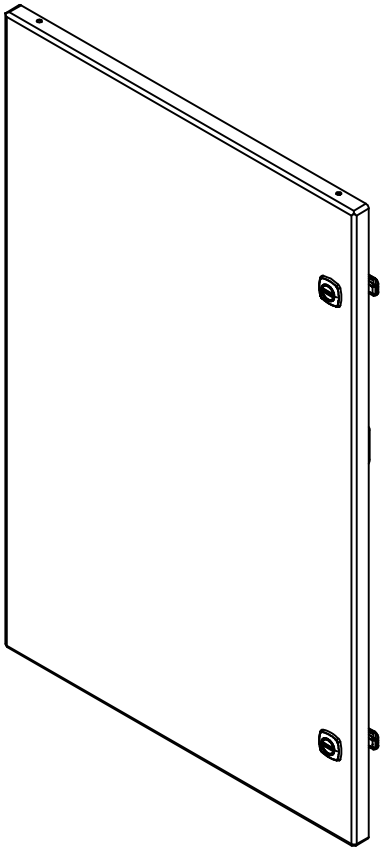
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

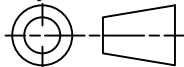


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 09-Oct-14
BoxCad: BoxCad	
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESA 30" x 21.375" Cover	

Part Number Numéro Pièce	Rev.	9
5412ESA302110C	0	9

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESA302110G	0	5412ESA 30" x 21.375" Cover Gasket
1	5412ESA302110C-P	0	5412ESA 30" x 21.375" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

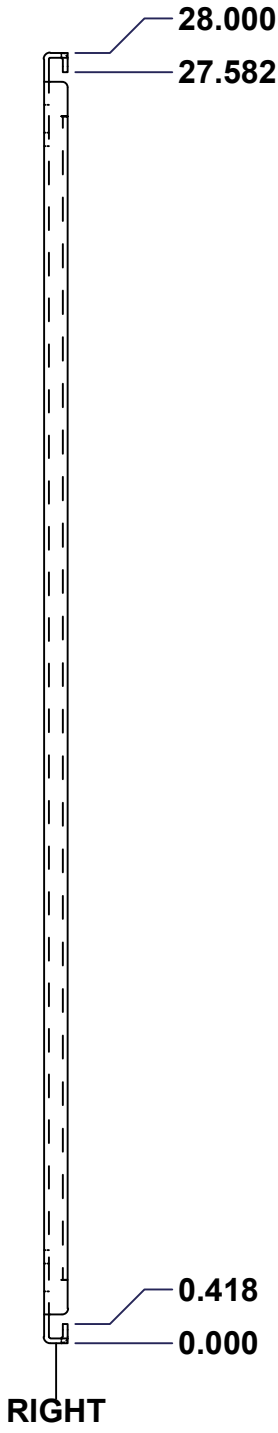
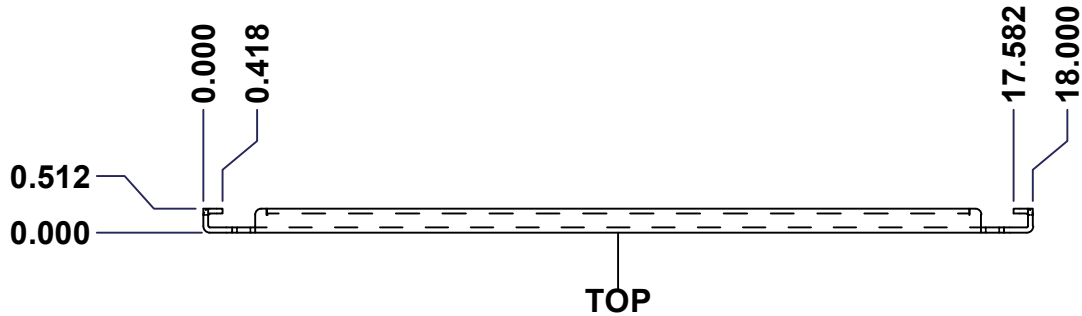
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3020G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

Barcode

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Flatness
Aplatissement

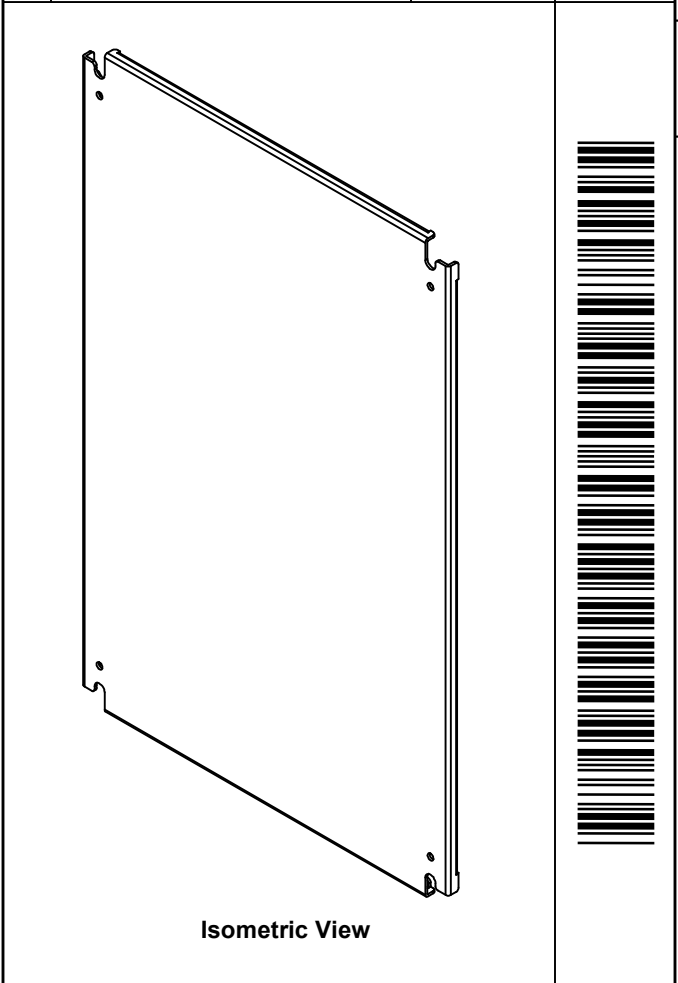
Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3020G			Rev. 0
			1 2

1	881 SP3020G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



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