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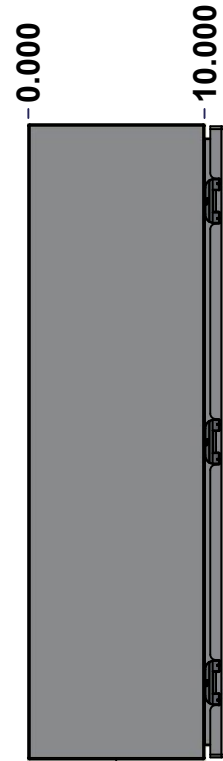
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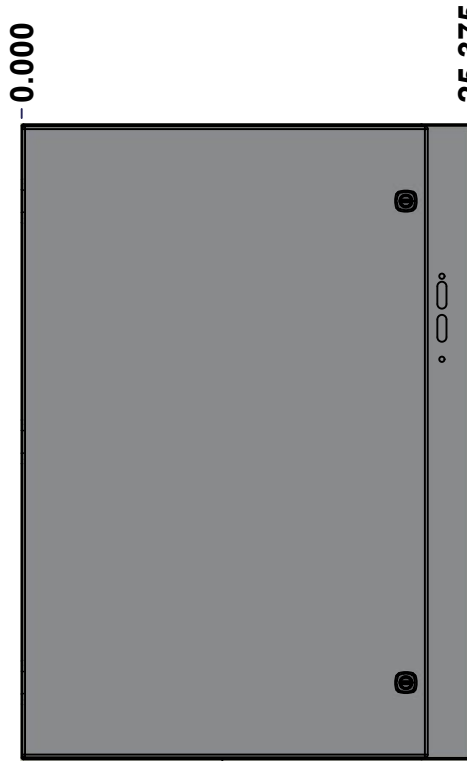
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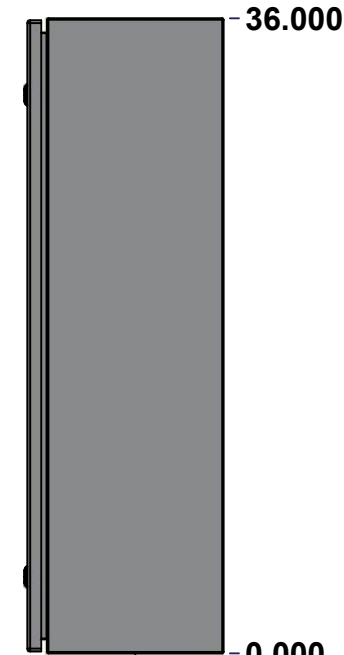
BOTTOM



LEFT



FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View

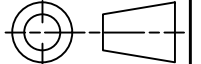


Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 3/14/2013 |
| Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 5412ESA 36" x 25.375" x 10" Assembly | Detail Rev. |
| Part Number Numéro Pièce 5412ESA362510 | Rev. 0 |

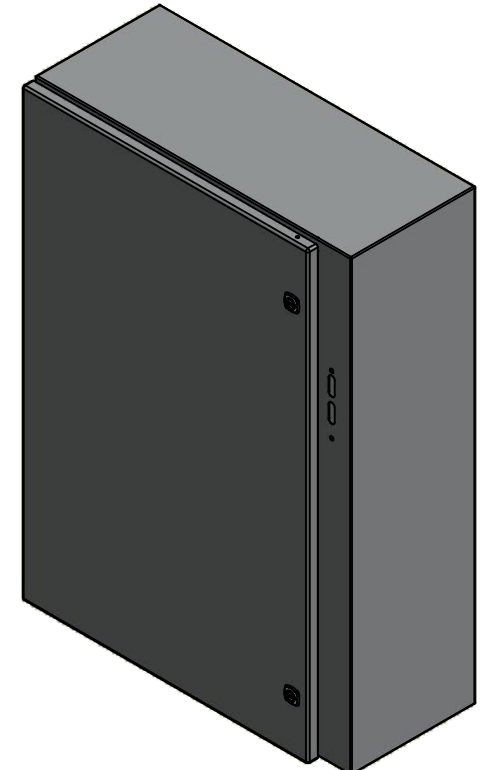
SEE BILL OF MATERIAL ON LAST PAGE

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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4/12 Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 880 PP included (Not installed) |

| No. | Revisions | Date | By/Par |
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Isometric View



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| | |
|---|-----------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 3/14/2013 |
| Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |

| | |
|---|-----------------------|
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |
| Description: 5412ESA 36" x 25.375" x 10" Assembly | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESA362510 | Rev. 0 |

| Qty | Part Number | Rev | Description |
|------------|----------------|-----|--|
| 1 | 880 PP | 6 | Self Adhesive Print Pocket |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESA362510C | 0 | 5412ESA 36" x 25.375" Cover |
| 6 | STK-Q-07310 | 2 | Flange Lock Nut M8 |
| 1 | 881 SP3624G | 0 | 881 SP - Inner Panel |
| 6 | STK-Q-07610 | 8 | M8 Plastic Spacer 22.2mm |
| 1 | 5412ESA362510B | 0 | 5412ESA 36" x 25.375" x 10" Body |
| 3 | STK-Q-04050-07 | 7 | M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal |
| Parts List | | | |

| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 1 | White label with product number |

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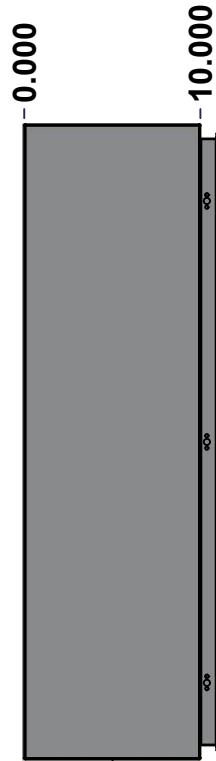
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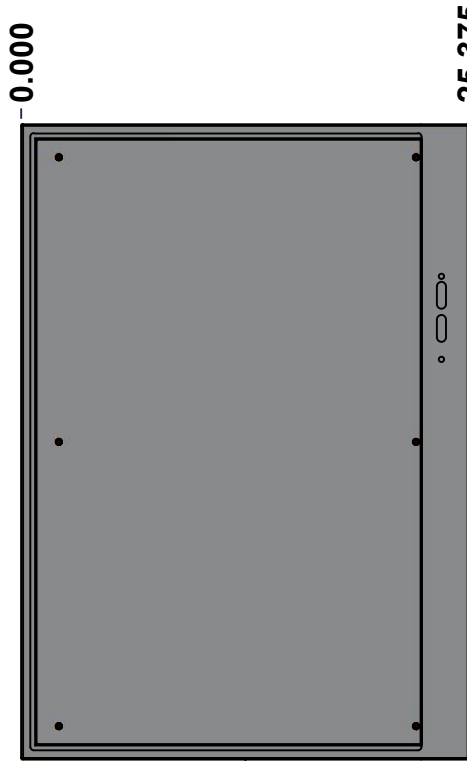
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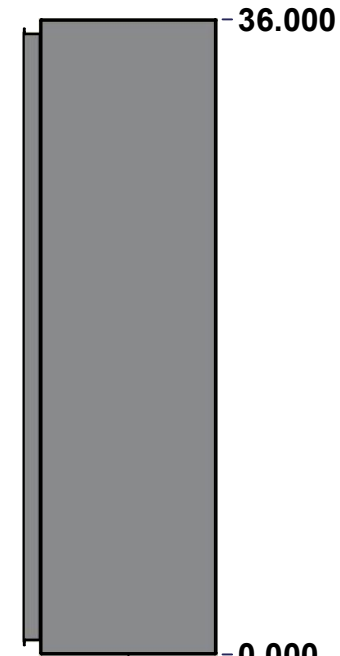
BOTTOM



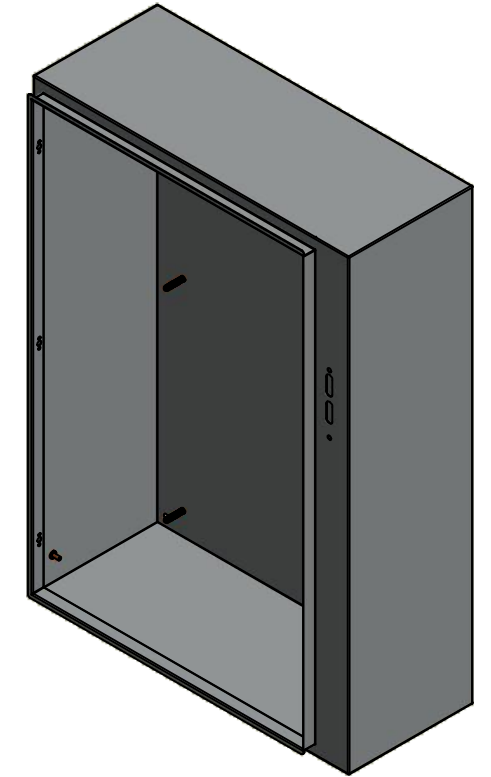
LEFT



FRONT




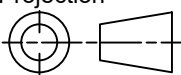
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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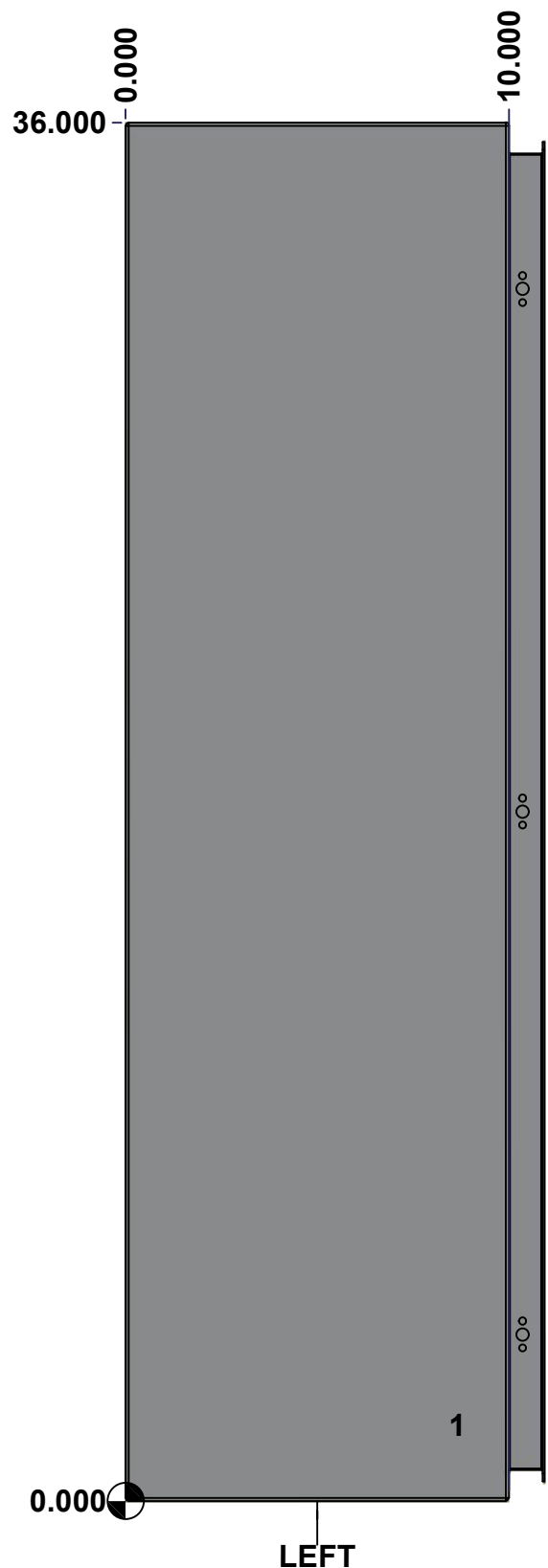
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 3/14/2013 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description 5412ESA 36" x 25.375" x 10" Body | | Detail Rev. |
| Part Number Numéro Pièce | 5412ESA362510B | Rev. 3 0 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|-------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 8.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|----------------------------------|----------|--------|
| | Description | Status | |
| | 5412ESA 36" x 25.375" x 10" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ESA362510B | 0 | 4 9 |

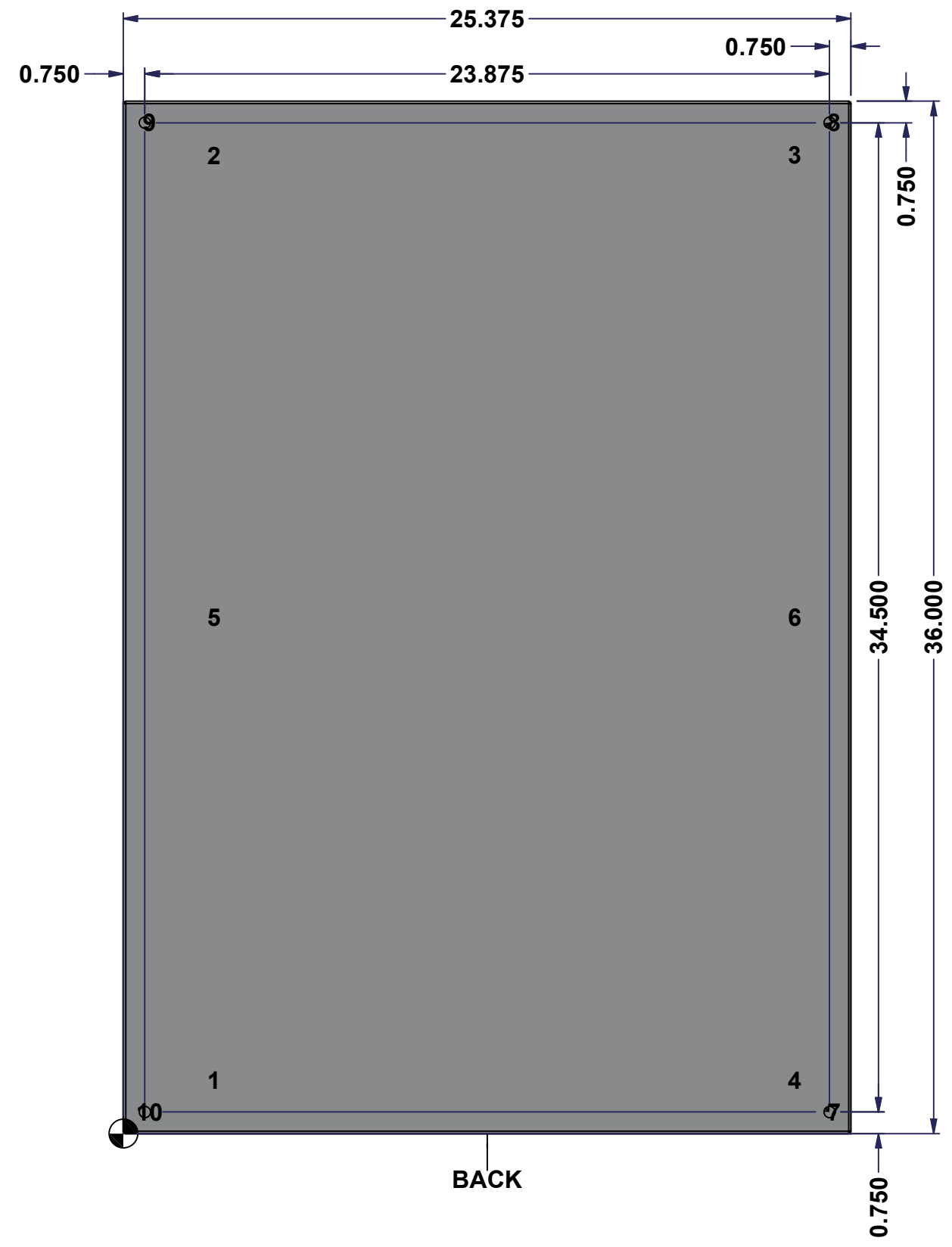
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 3.000 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 3.000 | 34.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 23.250 | 34.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 23.250 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 3.000 | 18.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 23.250 | 18.000 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 7 | 24.625 | 0.750 | RND Ø0.390 |
| 8 | 24.625 | 35.250 | RND Ø0.390 |
| 9 | 0.750 | 35.250 | RND Ø0.390 |
| 10 | 0.750 | 0.750 | RND Ø0.390 |

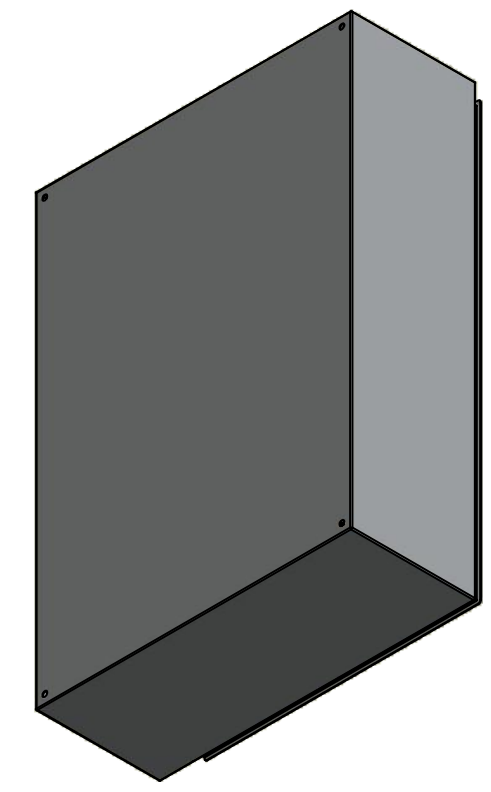


| | | | |
|--|----------------------------------|--|------------------|
| | Description | | Status |
| | 5412ESA 36" x 25.375" x 10" Body | | (NULL) |
| | Part Number Numéro Pièce | | Rev. |
| | 5412ESA362510B | | 0 / 5 / 9 |

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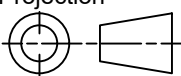
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Isometric View



| | | |
|--|---|---|
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| | Projection |  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 3/14/2013 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESA 36" x 25.375" x 10" Body | | |
| Part Number Numéro Pièce | Rev. | 6 |
| 5412ESA362510B | 0 | 9 |

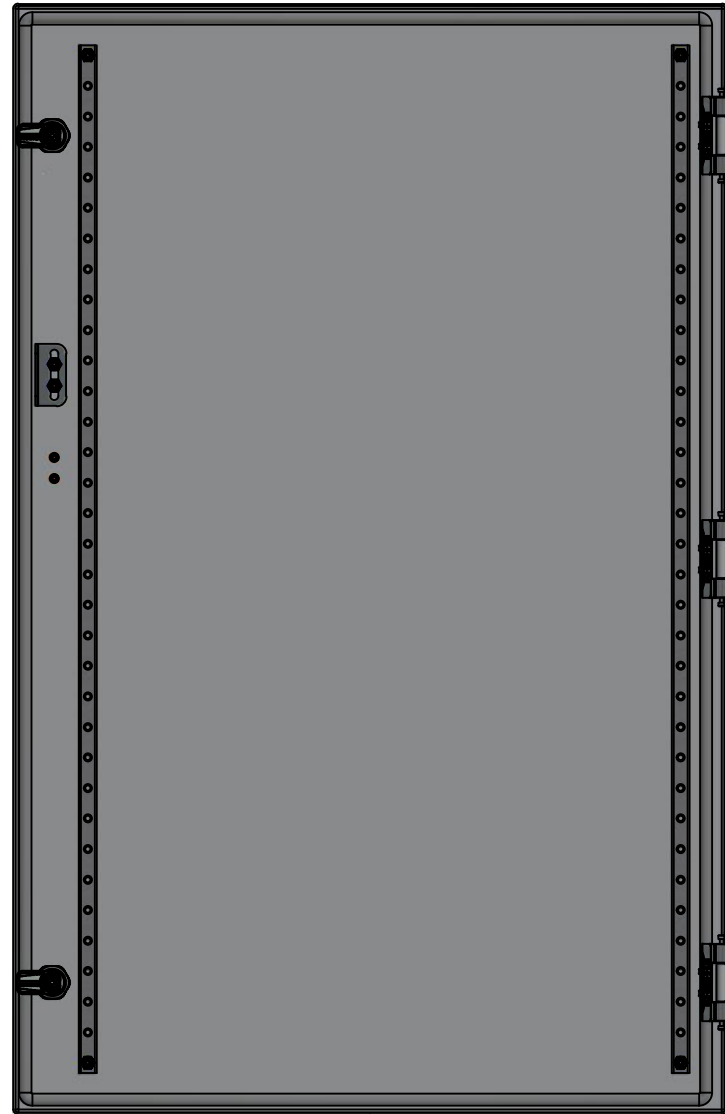
| Qty | Part Number | Rev | Description |
|------------|------------------|-----|---------------------------------------|
| 1 | STK-Q-16080 | 0 | Ground Stud M6 x 16mm |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 6 | STK-Q-16005 | 1 | Stud M8 x 35 (No Paint Cap Required) |
| 1 | 5412ESA362510B-P | 0 | 5412ESA 36" x 25.375" x 10" Body Part |
| Parts List | | | |

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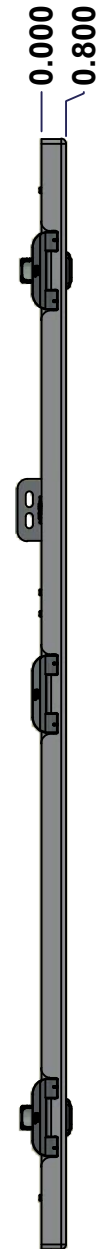
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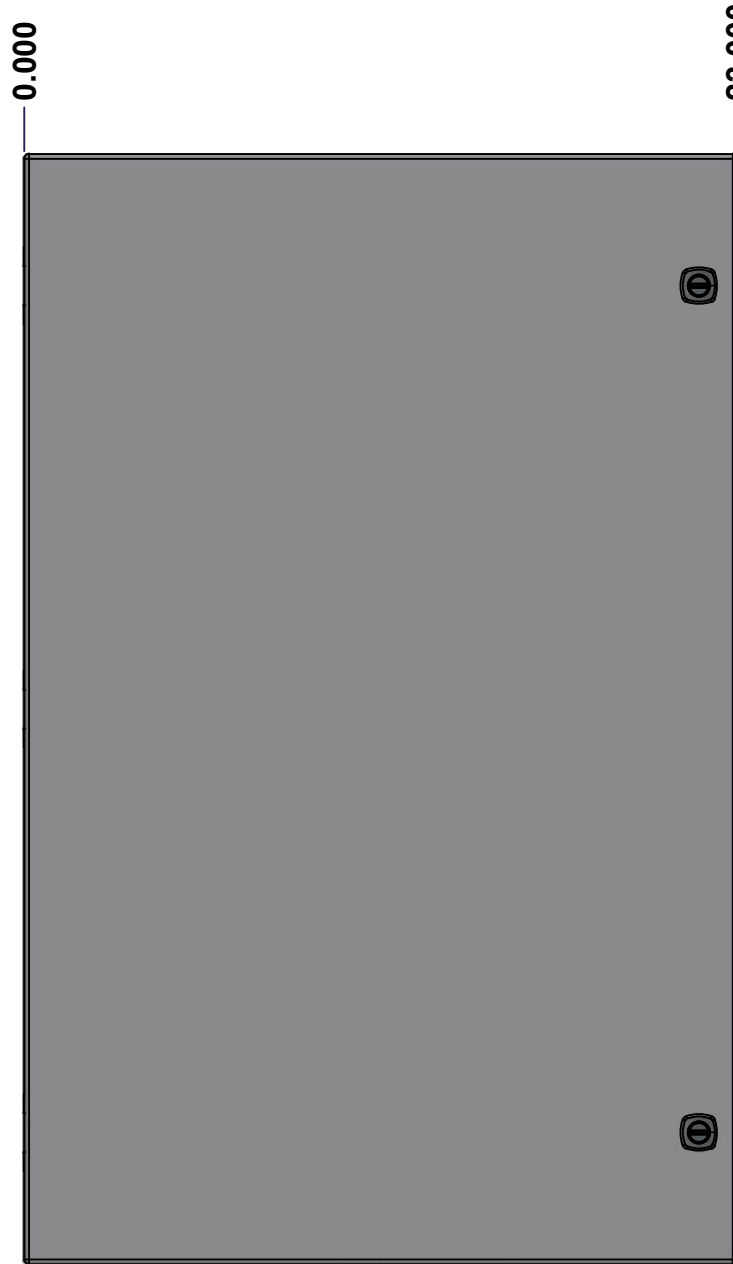
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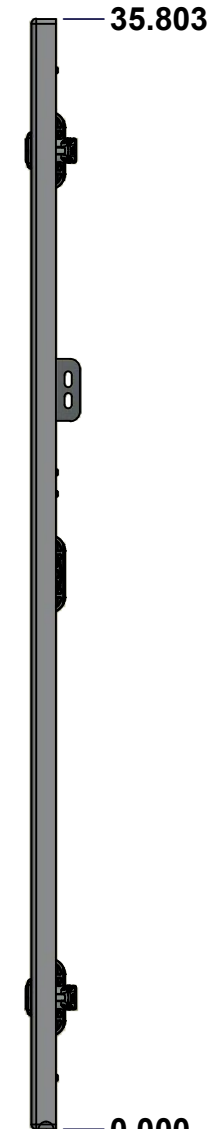
BOTTOM



LEFT



FRONT




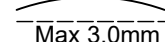
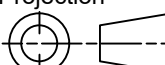
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 3/14/2013 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESA 36" x 25.375" Cover | | |
| Part Number Numéro Pièce | Rev. 7 | 9 |
| 5412ESA362510C | | 0 |

SEE BILL OF MATERIAL ON LAST PAGE

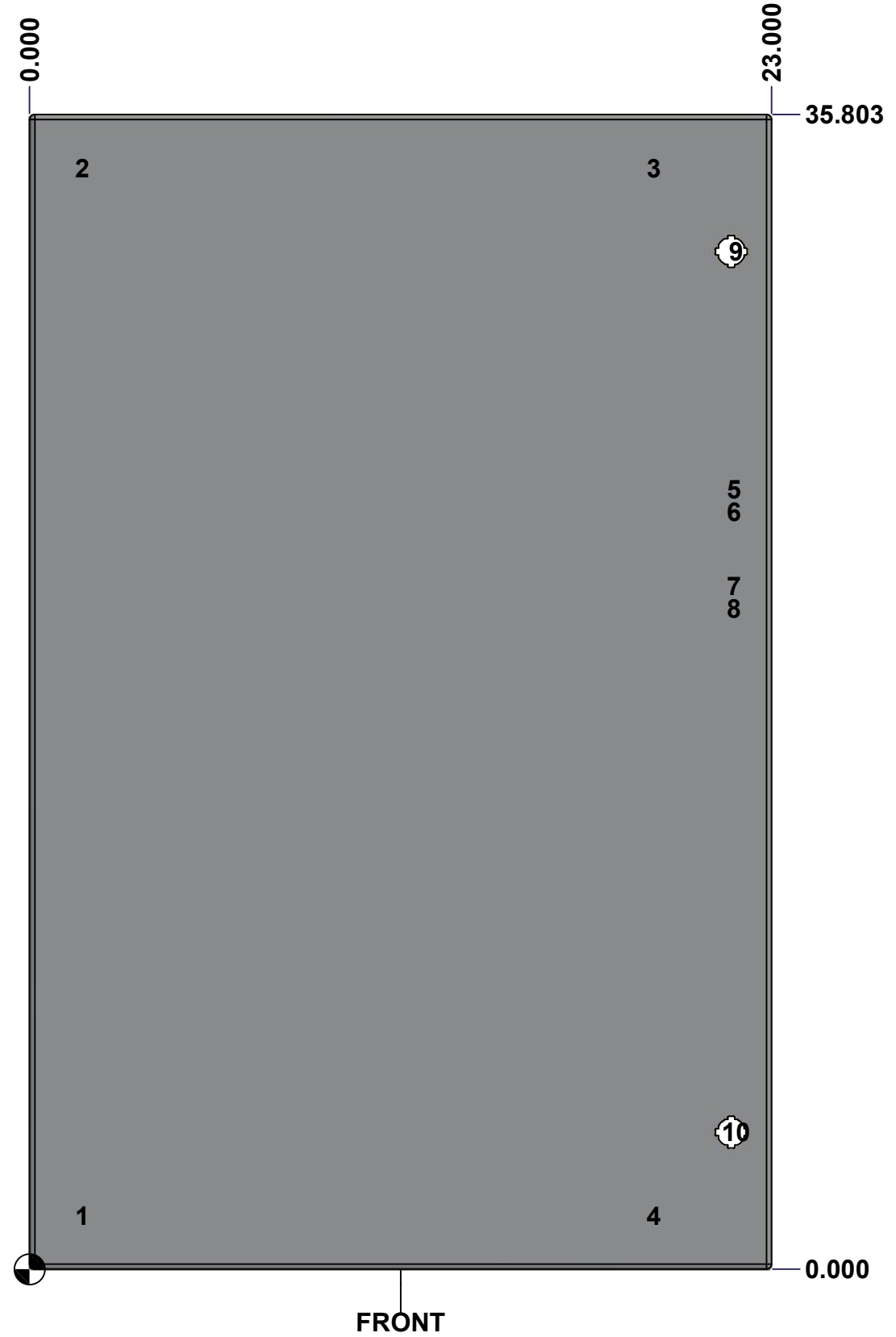
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-------------------------|
| 1 | 1.486 | 1.661 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 34.142 | STUD M6 x 18mm (Inside) |
| 3 | 19.194 | 34.142 | STUD M6 x 18mm (Inside) |
| 4 | 19.194 | 1.661 | STUD M6 x 18mm (Inside) |
| 5 | 21.675 | 24.178 | STUD M6 x 18mm (Inside) |
| 6 | 21.675 | 23.491 | STUD M6 x 18mm (Inside) |
| 7 | 21.675 | 21.178 | STUD M6 x 18mm (Inside) |
| 8 | 21.675 | 20.491 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 9 | 21.750 | 31.553 | LOCK 880 SCQ4-SL @ 0.0° |
| 10 | 21.750 | 4.250 | LOCK 880 SCQ4-SL @ 0.0° |

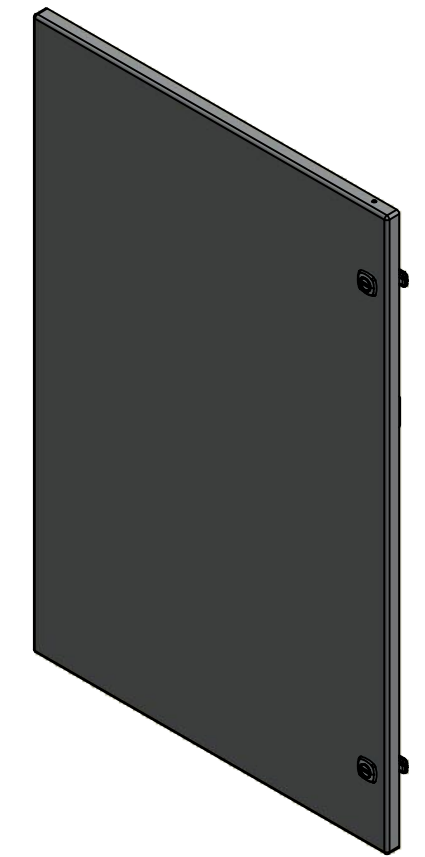


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|--|-----------------------------|----------|--------|
| | Description | Status | |
| | 5412ESA 36" x 25.375" Cover | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ESA362510C | 0 | 8 9 |

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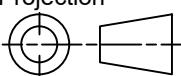
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Isometric View

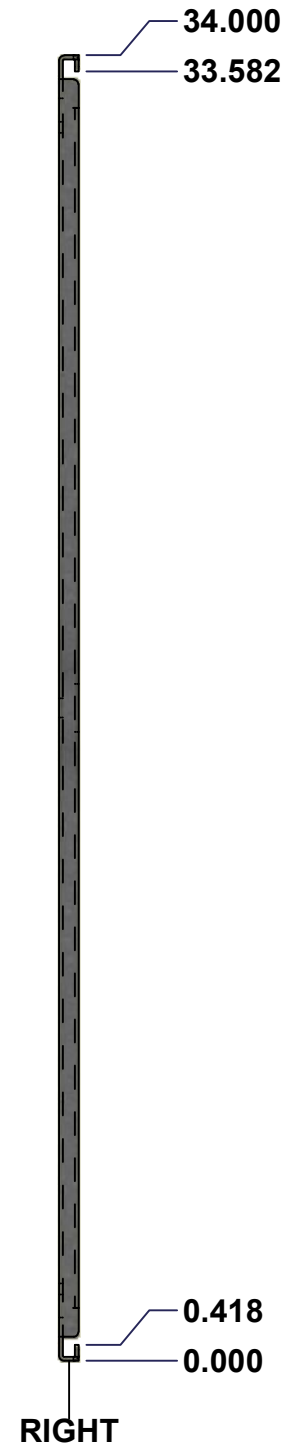
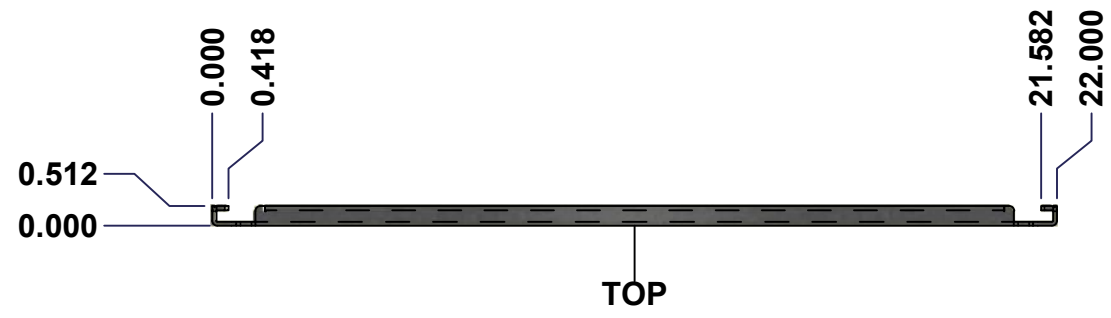


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| | Projection |  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 3/14/2013 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESA 36" x 25.375" Cover | | |
| Part Number Numéro Pièce | Rev. | 9 |
| 5412ESA362510C | 0 | 9 |

| Qty | Part Name | Rev | Description |
|------------|------------------|-----|---|
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-Q-77350 | 1 | 5500 ESA Disconnect Door Bracket |
| 2 | STK-Q-46020-36 | 5 | 5412 ES Vertical Door Stiffener 36" |
| 8 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESA362510G | 0 | 5412ESA 36" x 25.375" Cover Gasket |
| 1 | 5412ESA362510C-P | 0 | 5412ESA 36" x 25.375" Cover Part |
| 3 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |
| 2 | 880 SCQ4-SL | 6 | 5412 ES 1/4 Turn Lock |
| 6 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |
| Parts List | | | |

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| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement | Max 3.0mm |
| | Projection | |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad | Date 1/23/2007 |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description | Detail Rev. | |
| 881 SP - Inner Panel | | |
| Part Number Numéro Pièce | Rev. 0 | 1 2 |
| 881 SP3624G | | |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP3624G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

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| Table 1 | | | FRONT VIEW |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 21.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 32.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 21.125 | 32.125 | GROUND HOLE (RND Ø0.290) |
| 5 | 0.875 | 17.000 | MTG STUD HOLE (RND Ø0.500) |
| 6 | 21.125 | 17.000 | MTG STUD HOLE (RND Ø0.500) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
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FRONT



Isometric View



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| | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement Max 3.0mm |
| | | Projection |
| Customer Client | | Date |
| Drawn By Dessiné Par | BoxCad | Date 1/23/2007 |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description 881 SP - Inner Panel | | Detail Rev. |
| Part Number Numéro Pièce | 881 SP3624G | Rev. 2 0 |