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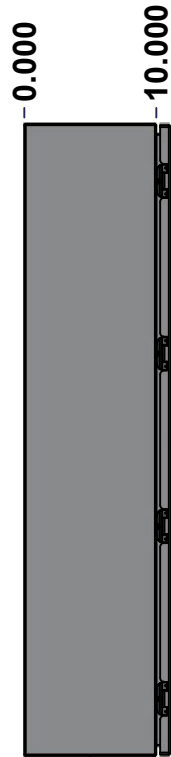
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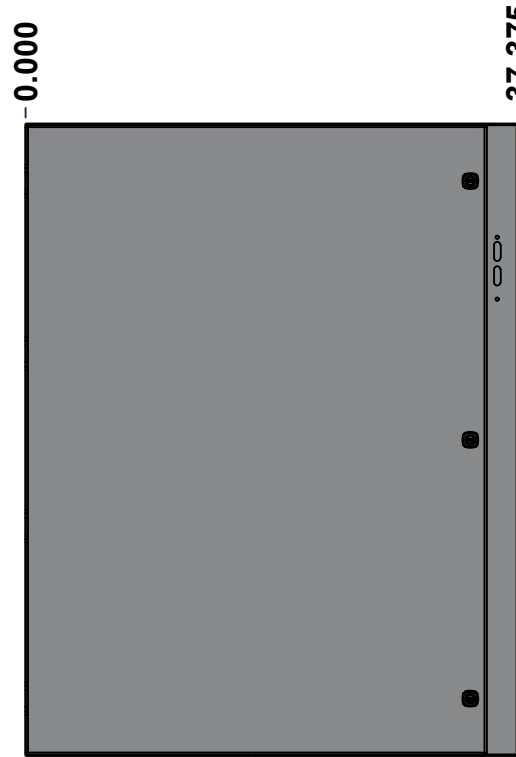
TOP



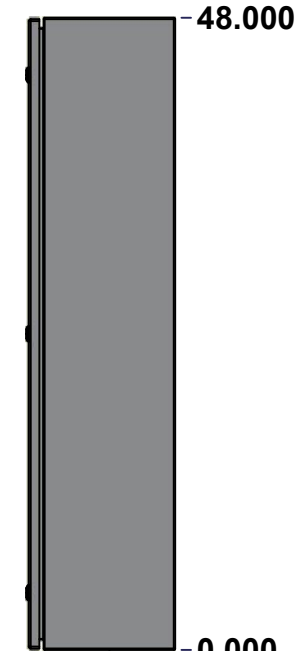
BACK



LEFT



FRONT

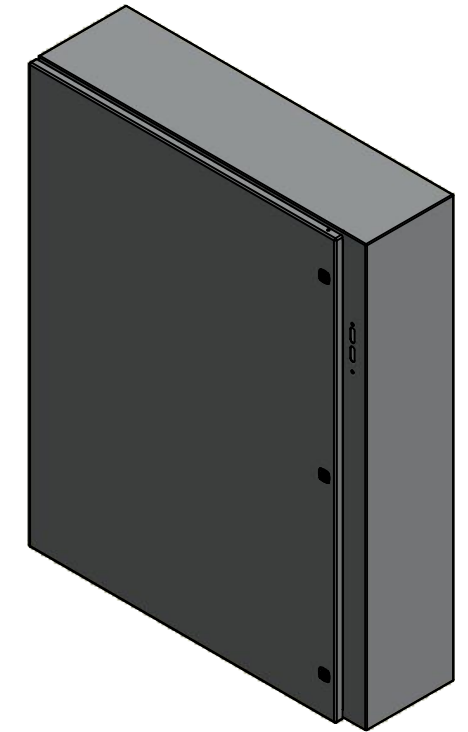


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

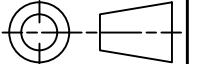


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-10-10
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESA 48" x 37.375" x 10" Assembly	
Part Number / Numéro Pièce: 5412ESA483710	Detail Rev.:
Rev. 0	1 / 9

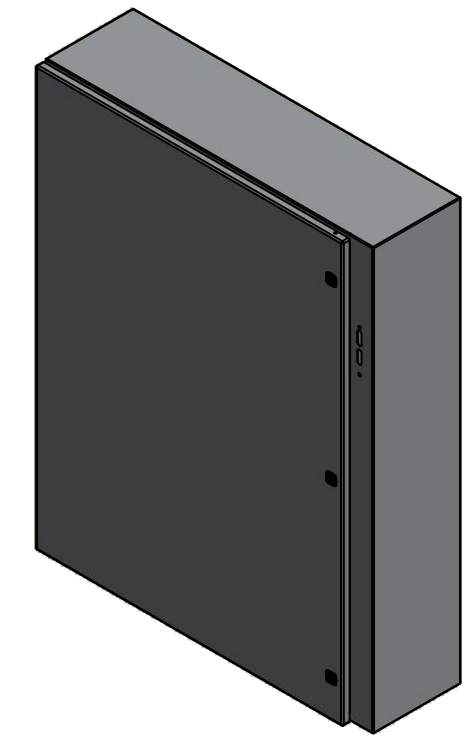
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESA483710C	0	5412ESA 48" x 37.375" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP4836G	0	881 SP - Inner Panel
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESA483710B	0	5412ESA 48" x 37.375" x 10" Body
4	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

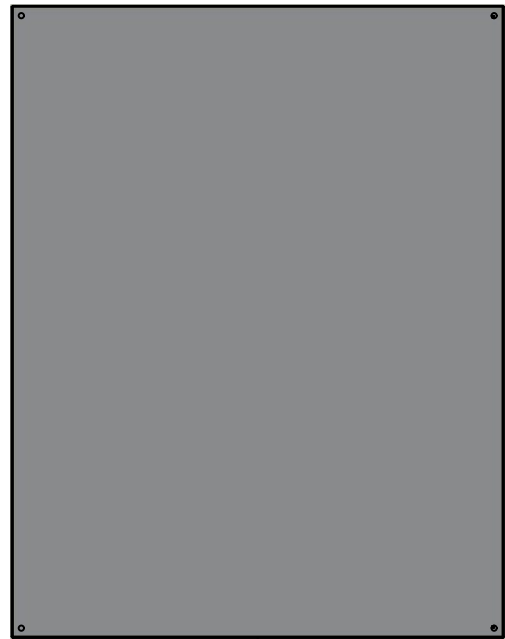
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-10-10	Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur Asa-61 Grey	Finish Fini Smooth	Description 5412ESA 48" x 37.375" x 10" Assembly
Part Number Numéro Pièce 5412ESA483710	Rev. 0	Detail Rev. 2 9

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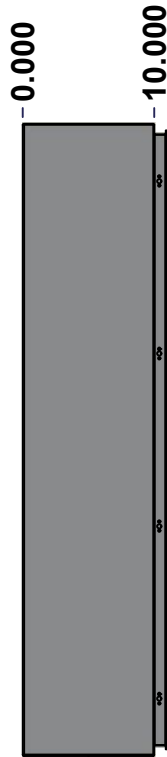
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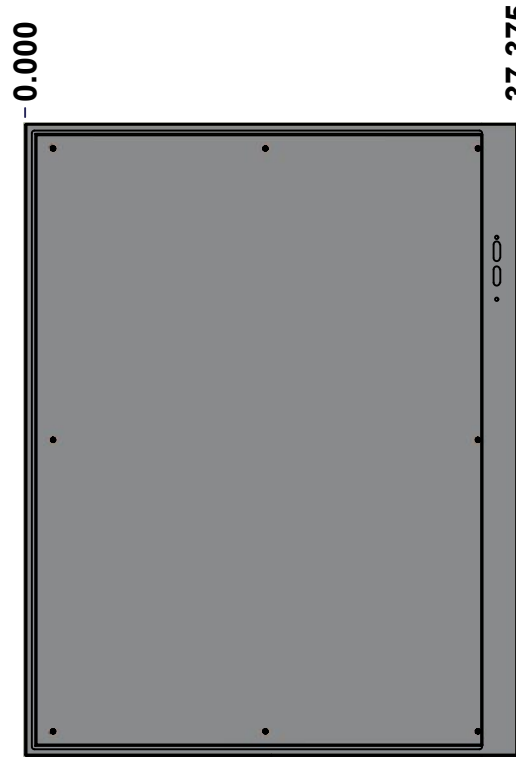
TOP



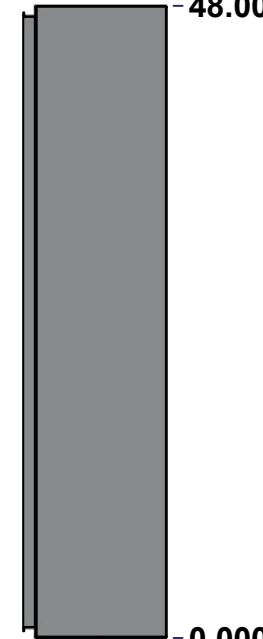
BACK



LEFT



FRONT

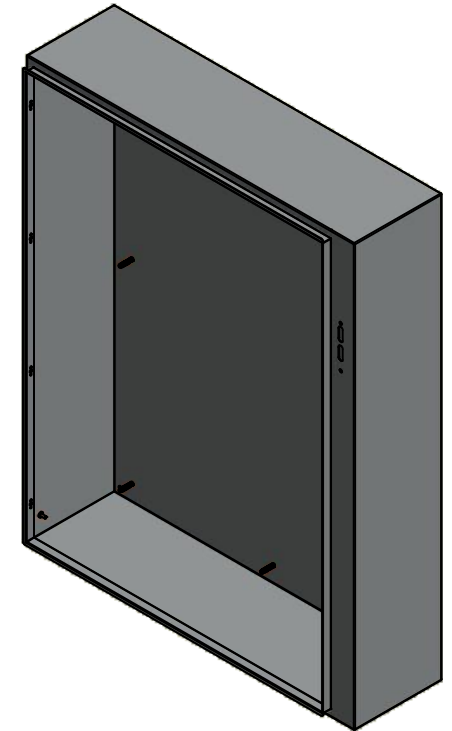


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



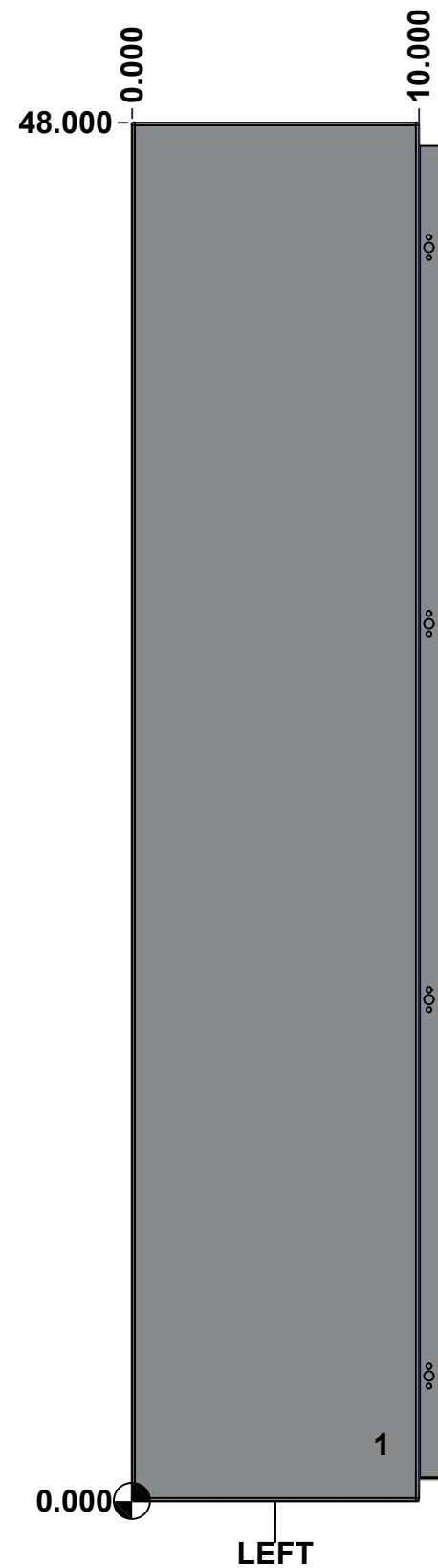
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-10-10
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESA 48" x 37.375" x 10" Body	Detail Rev.
Part Number / Numéro Pièce: 5412ESA483710B	Rev. 3
	9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESA 48" x 37.375" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESA483710B	0	4 9

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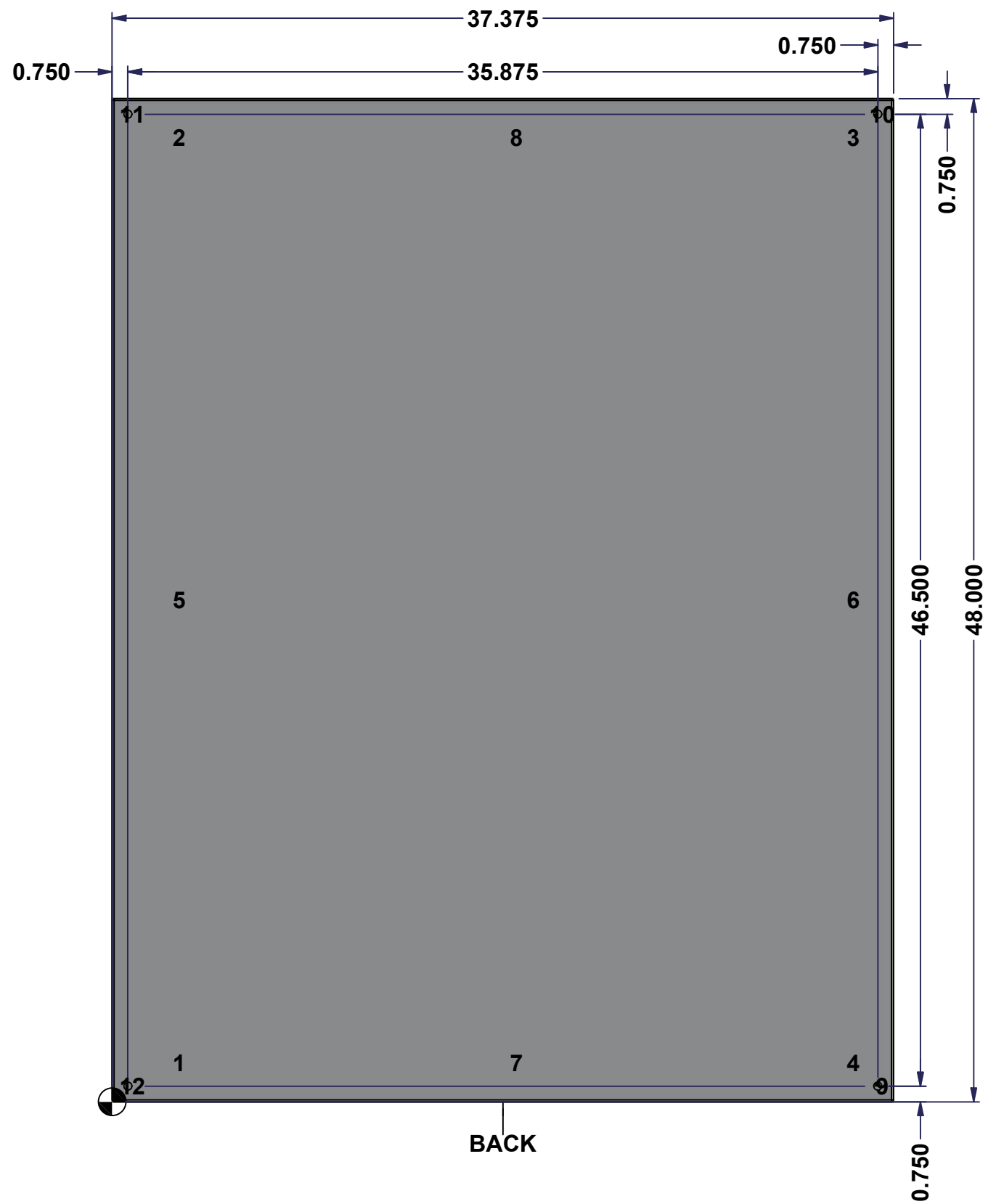
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	46.125	IP STUD M8 x 35mm (Inside)
3	35.250	46.125	IP STUD M8 x 35mm (Inside)
4	35.250	1.875	IP STUD M8 x 35mm (Inside)
5	3.000	24.000	IP STUD M8 x 35mm (Inside)
6	35.250	24.000	IP STUD M8 x 35mm (Inside)
7	19.125	1.875	IP STUD M8 x 35mm (Inside)
8	19.125	46.125	IP STUD M8 x 35mm (Inside)

9	36.625	0.750	RND Ø0.390
10	36.625	47.250	RND Ø0.390
11	0.750	47.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



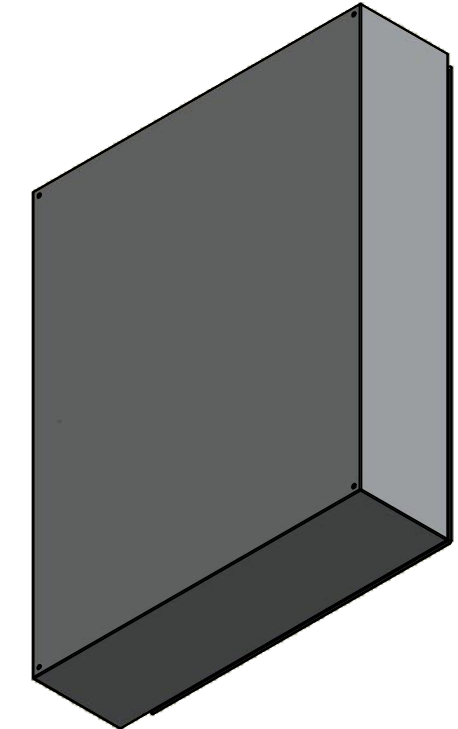
BACK

	Description	Status	
	5412ESA 48" x 37.375" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
		5412ESA483710B	

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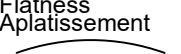
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No.	Revisions	Date	By/Par



Isometric View

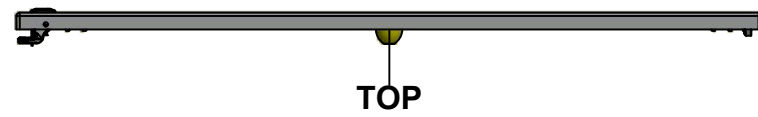


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 2014-10-10
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412ESA 48" x 37.375" x 10" Body		Detail Rev.
Part Number Numéro Pièce 5412ESA483710B		Rev. 6 0

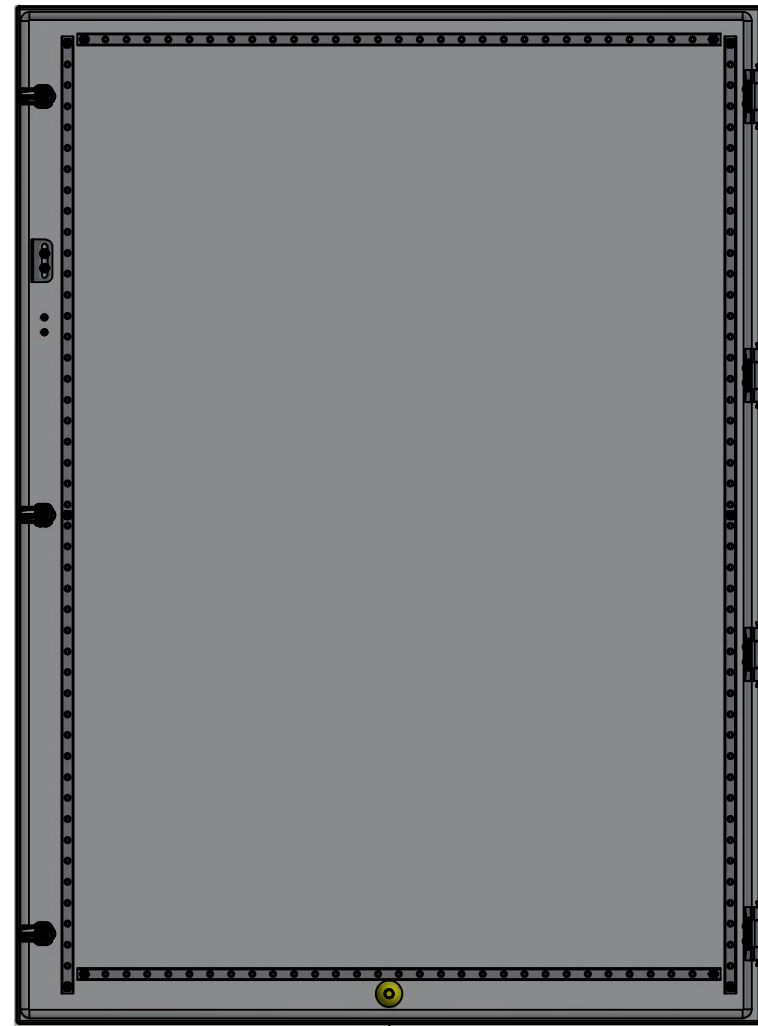
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESA483710B-P	0	5412ESA 48" x 37.375" x 10" Body Part
Parts List			

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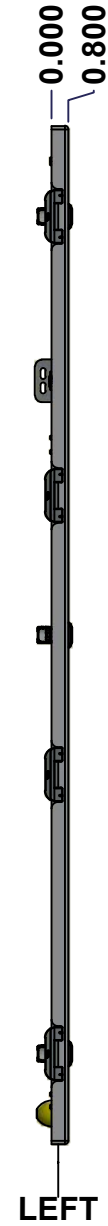
TOP



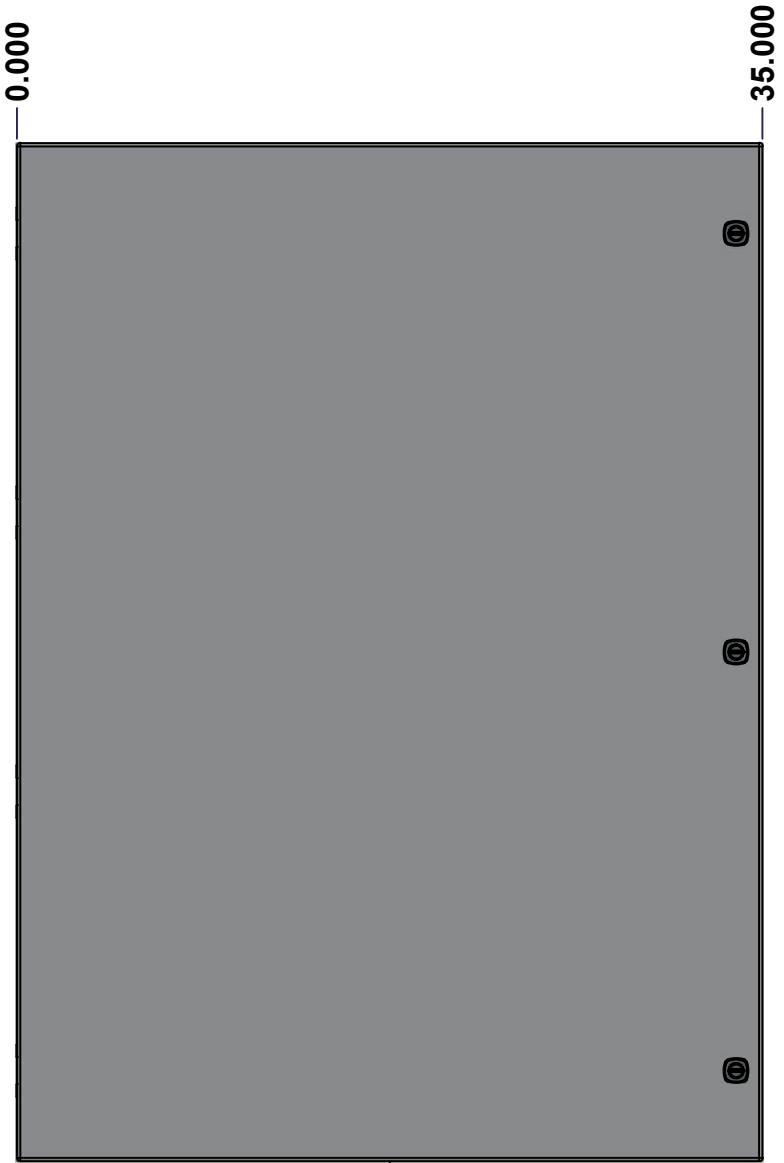
BACK



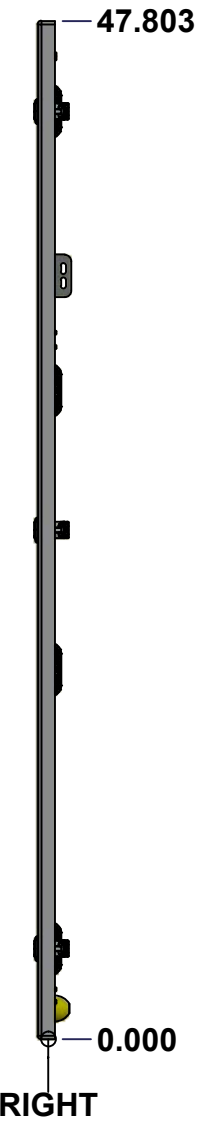
BOTTOM



LEFT

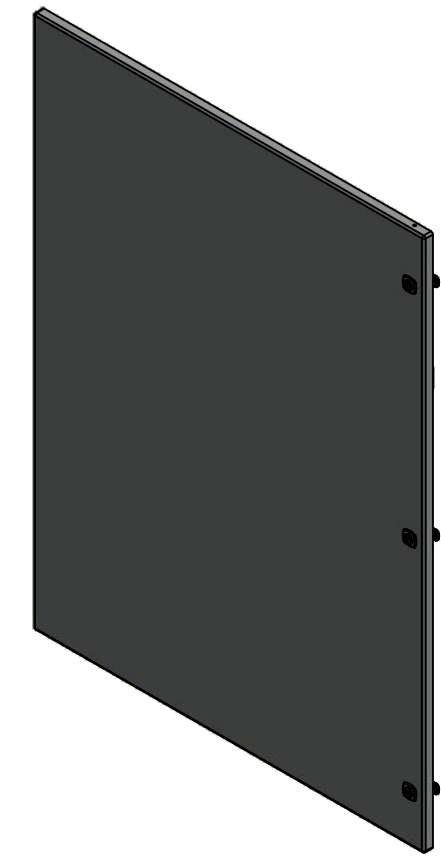


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

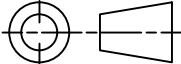


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Flatness

Aplatissement
 Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-10-10
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESA 48" x 37.375" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESA483710C	Rev. 7 0

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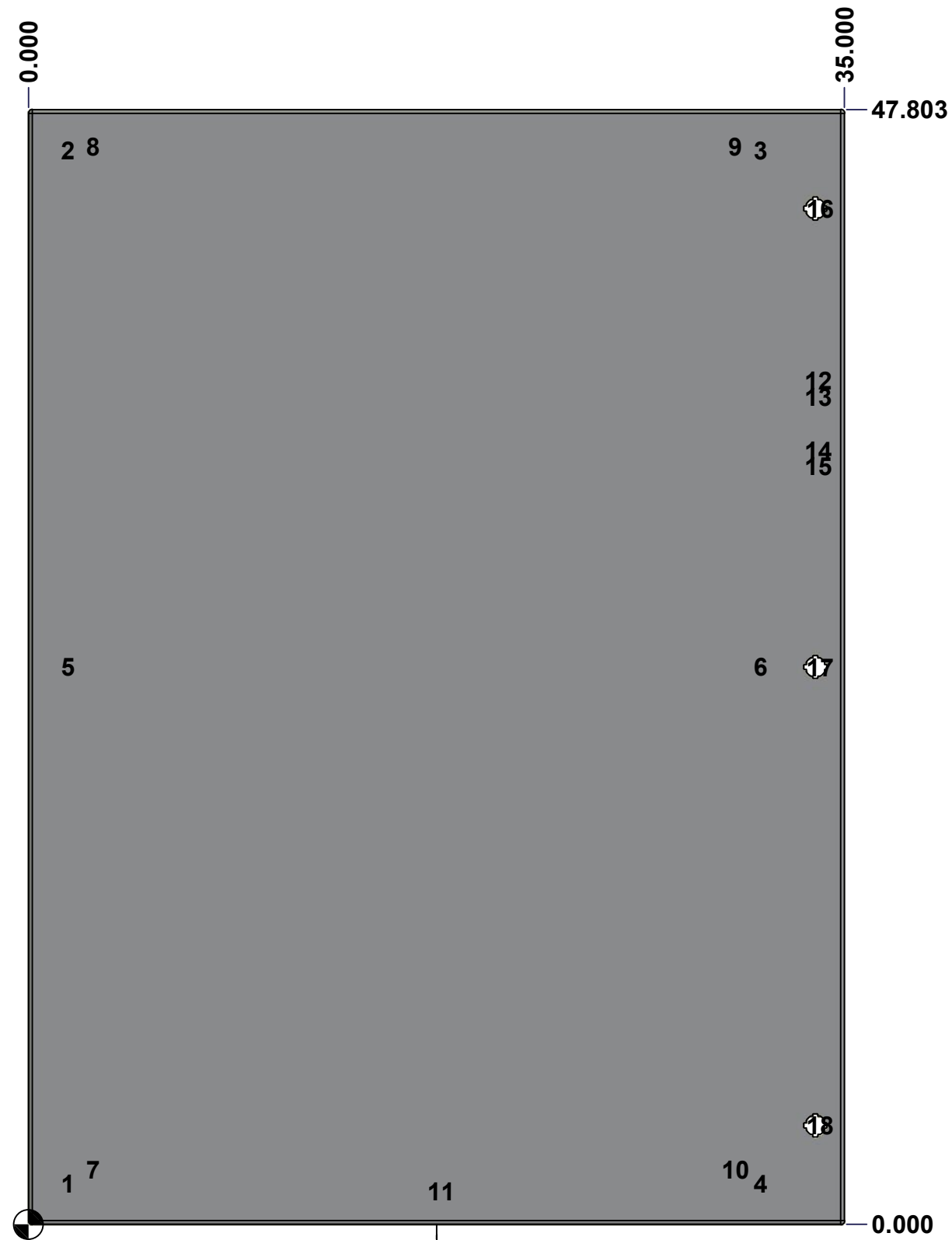
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	31.194	46.047	STUD M6 x 18mm (Inside)
4	31.194	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	31.194	23.902	STUD M6 x 18mm (Inside)
7	2.560	2.350	STUD M6 x 18mm (Inside)
8	2.560	46.228	STUD M6 x 18mm (Inside)
9	30.120	46.228	STUD M6 x 18mm (Inside)
10	30.120	2.350	STUD M6 x 18mm (Inside)
11	17.500	1.435	STUD M6 x 18mm (Inside)
12	33.675	36.178	STUD M6 x 18mm (Inside)
13	33.675	35.491	STUD M6 x 18mm (Inside)
14	33.675	33.178	STUD M6 x 18mm (Inside)
15	33.675	32.491	STUD M6 x 18mm (Inside)

16	33.750	43.553	LOCK 880 SCQ4-SL @ 0.0°
17	33.750	23.902	LOCK 880 SCQ4-SL @ 0.0°
18	33.750	4.250	LOCK 880 SCQ4-SL @ 0.0°



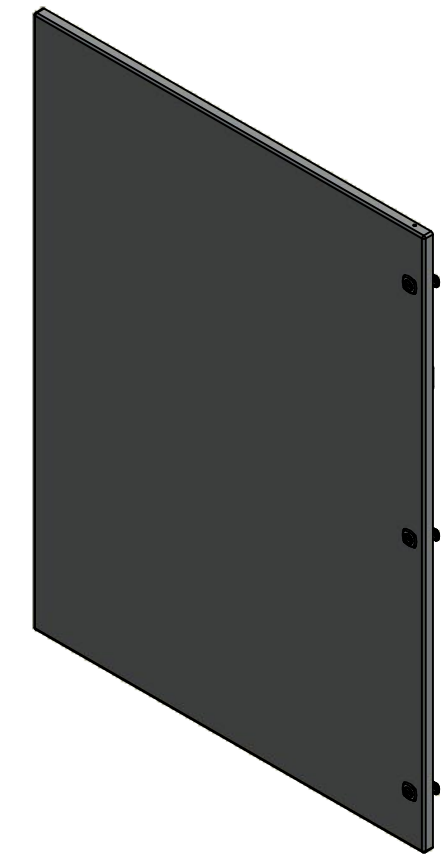
FRONT

	Description	Status
	5412ESA 48" x 37.375" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESA483710C	0 / 8 / 9

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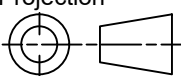
No.	Revisions	Date	By/Par



Isometric View

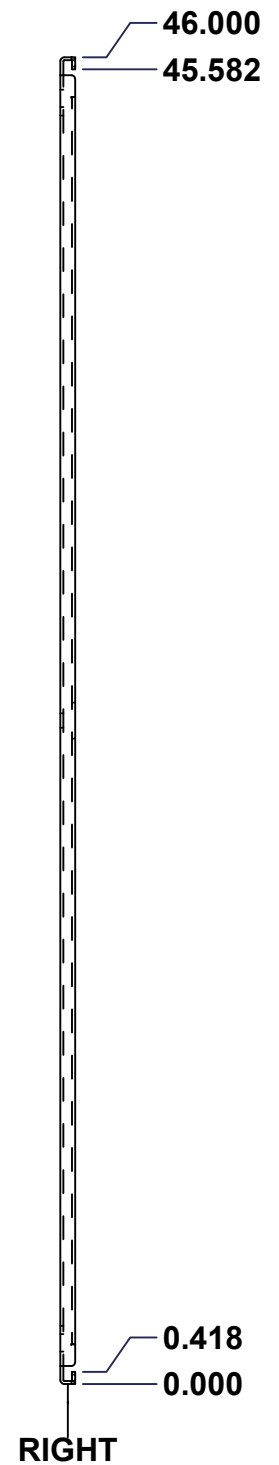
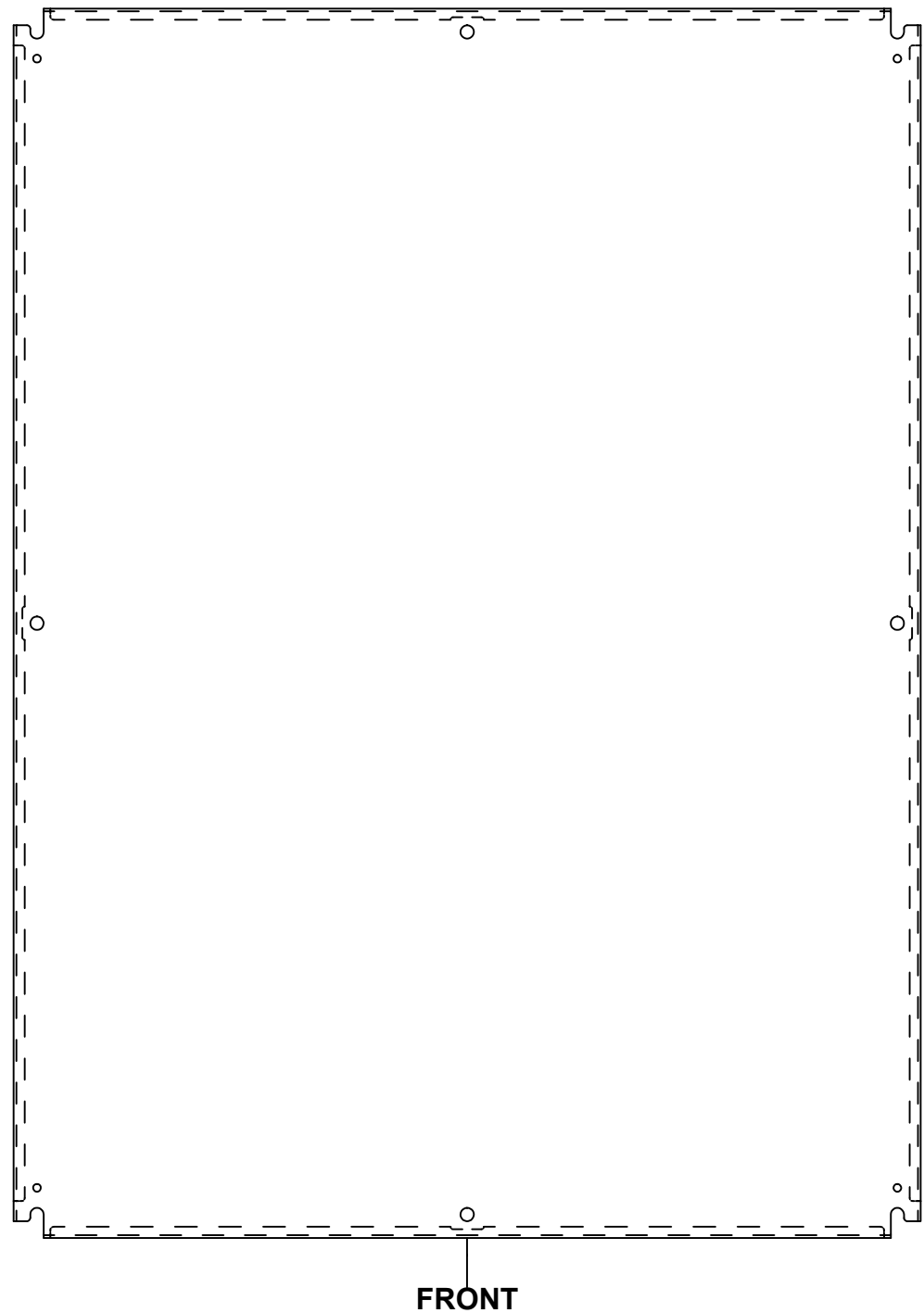
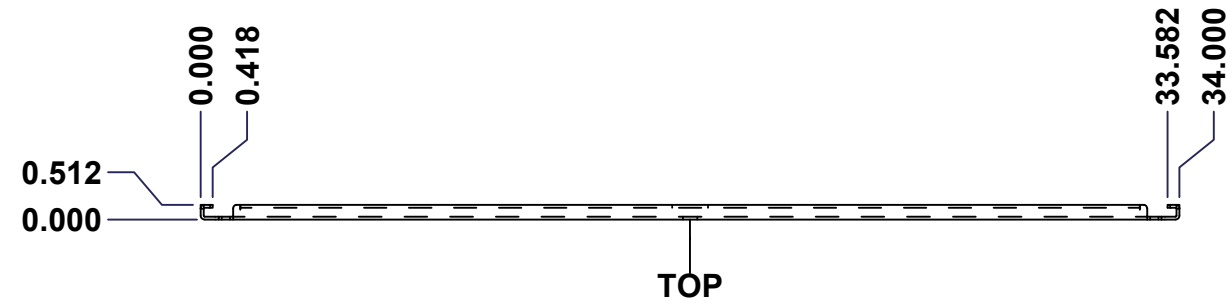


Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
1	STK-Q-77350	1	5500 ESA Disconnect Door Bracket
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
15	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESA483710G	0	5412ESA 48" x 37.375" Cover Gasket
1	5412ESA483710C-P	0	5412ESA 48" x 37.375" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
12	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-10
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESA 48" x 37.375" Cover		
Part Number Numéro Pièce	Rev.	9
5412ESA483710C	0	9

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Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad	Date: 1/23/2007	
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 881 SP4836G	Rev. 0	1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

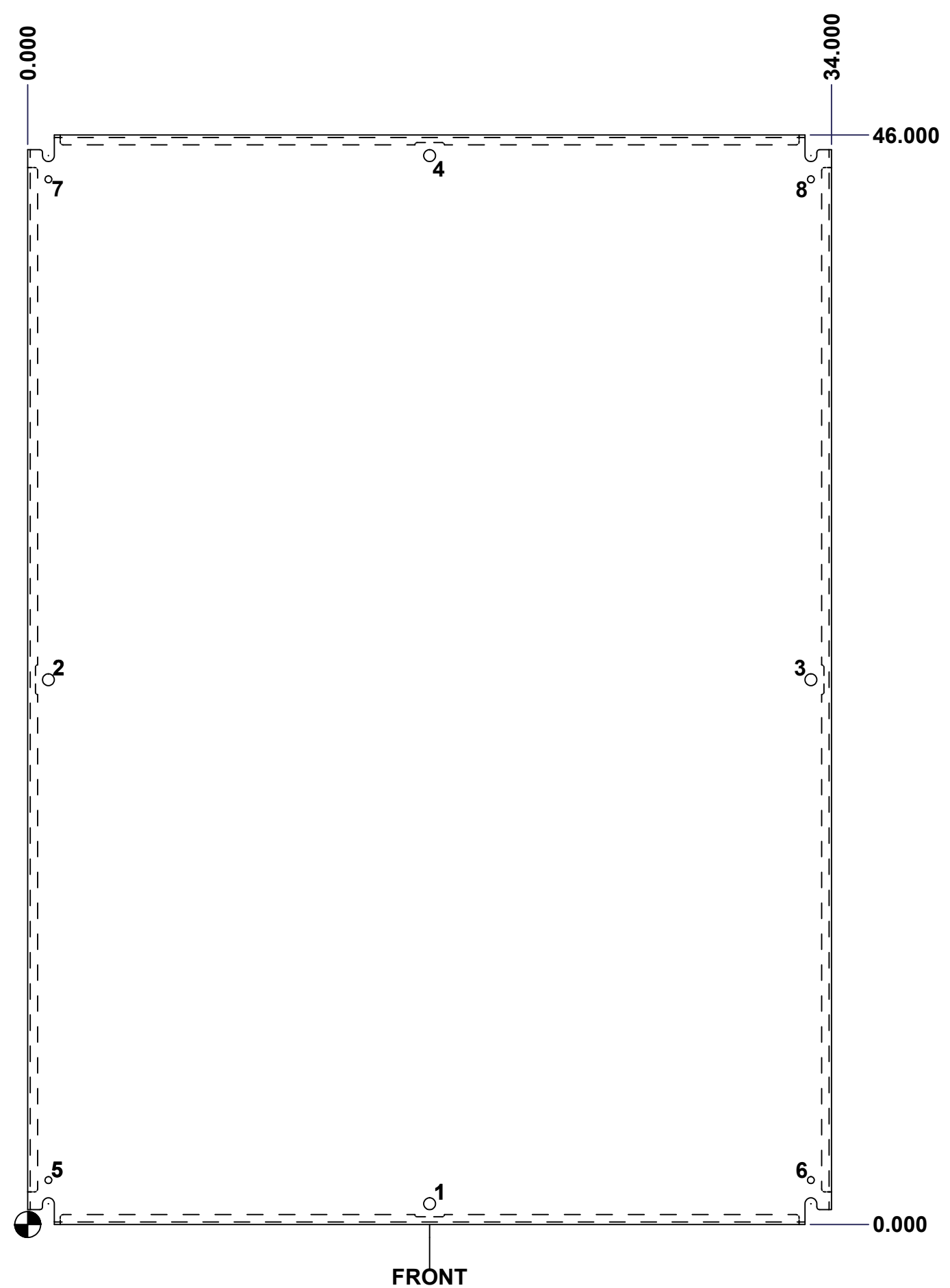
Parts List

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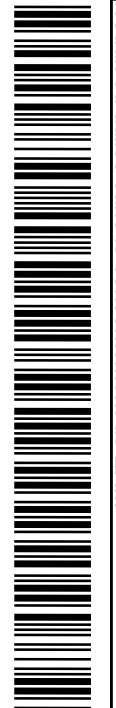
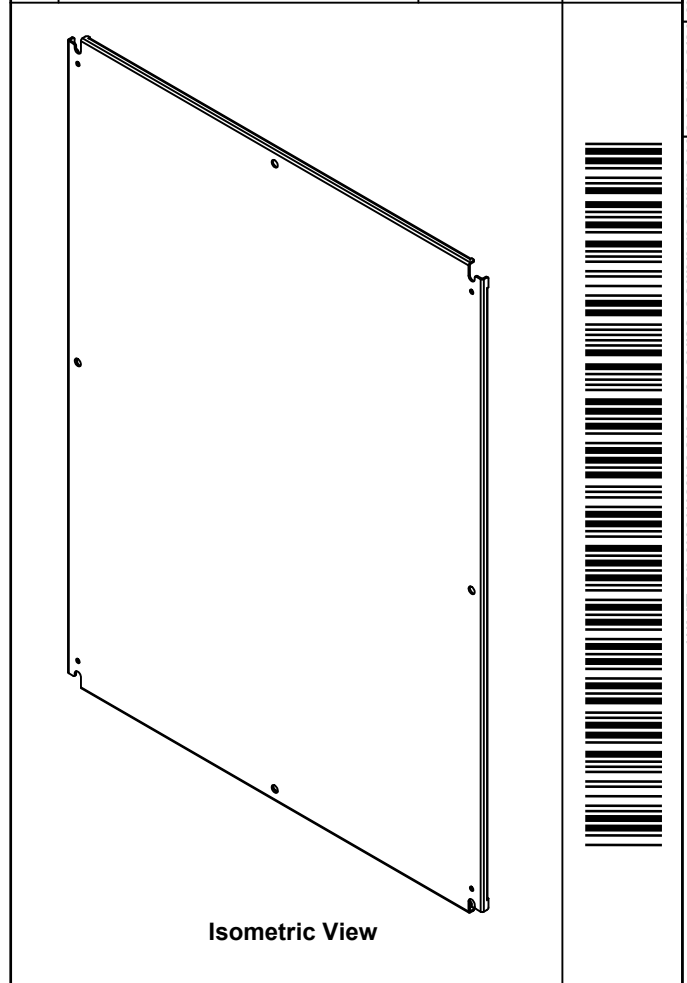
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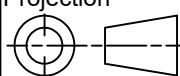
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	33.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4836G	0	2