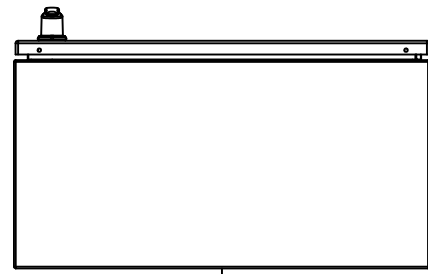
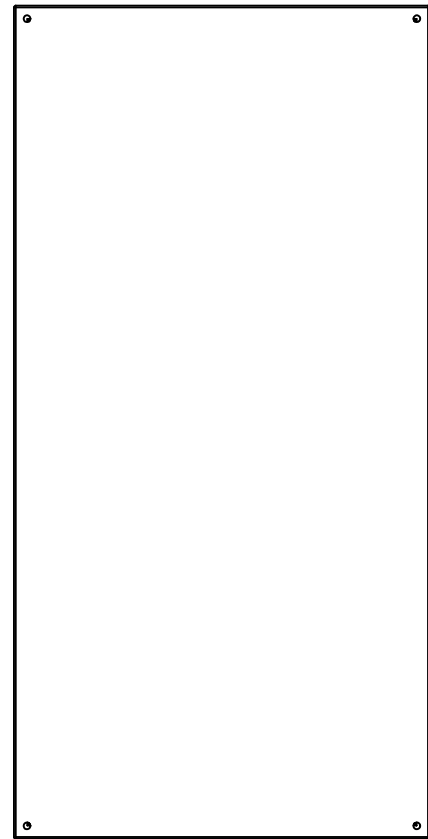


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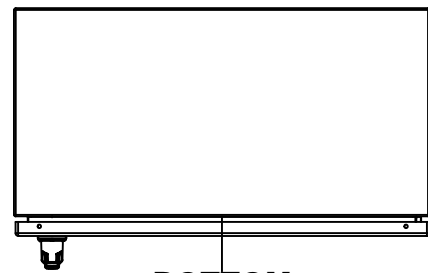
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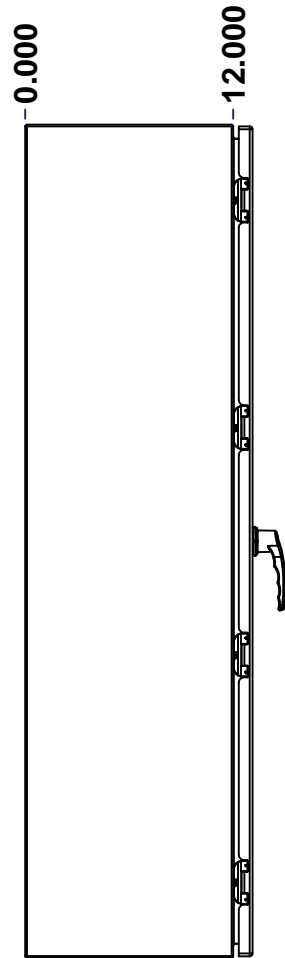
TOP



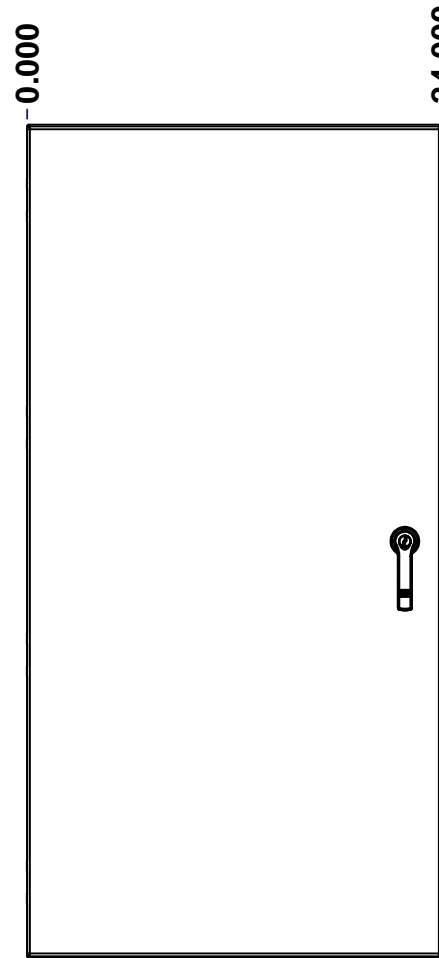
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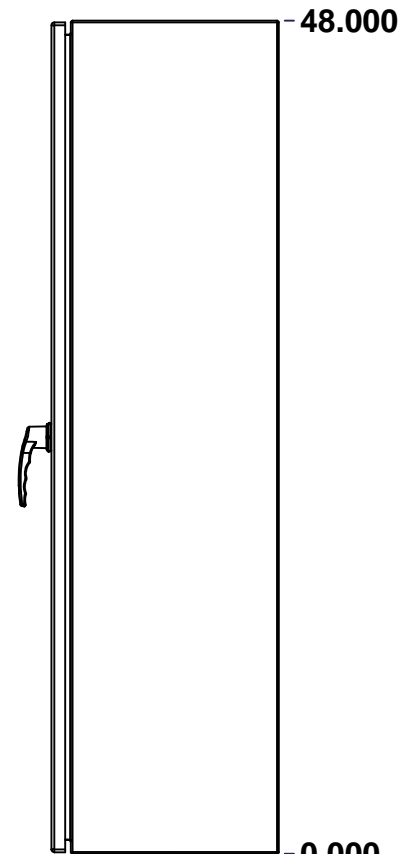
BOTTOM



LEFT

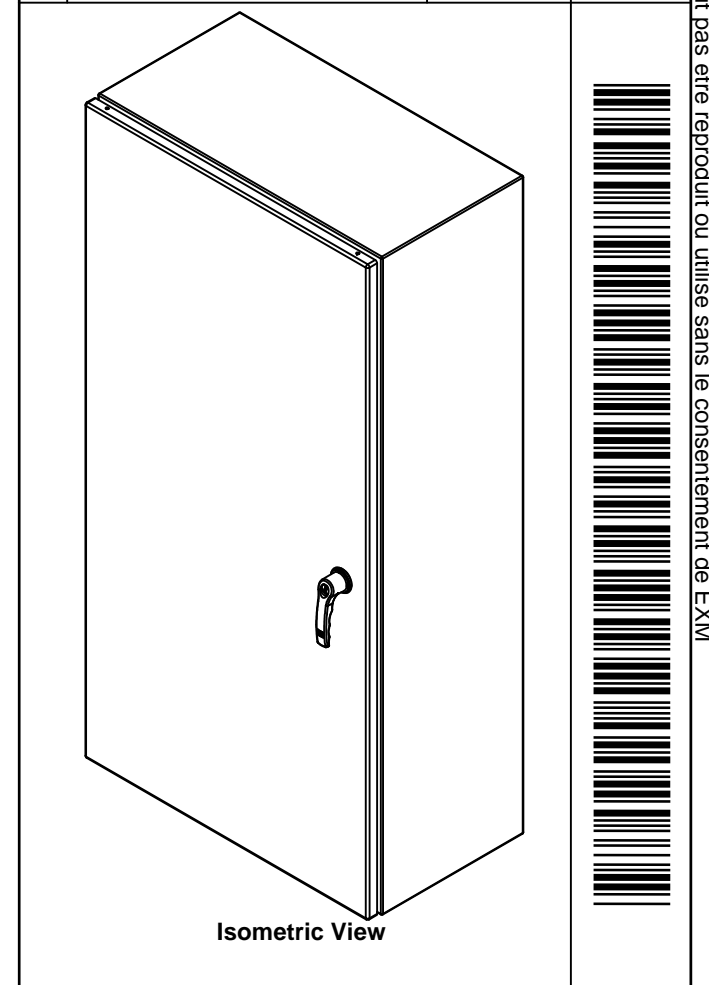


FRONT


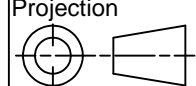


RIGHT

No.	Revisions	Date	By/Par
0			
0			



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Apr-17
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fin Rough Textured
Description	Detail Rev.	
	5412ES 48" x 24" x 12" Assembly	
Part Number Numéro Pièce	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

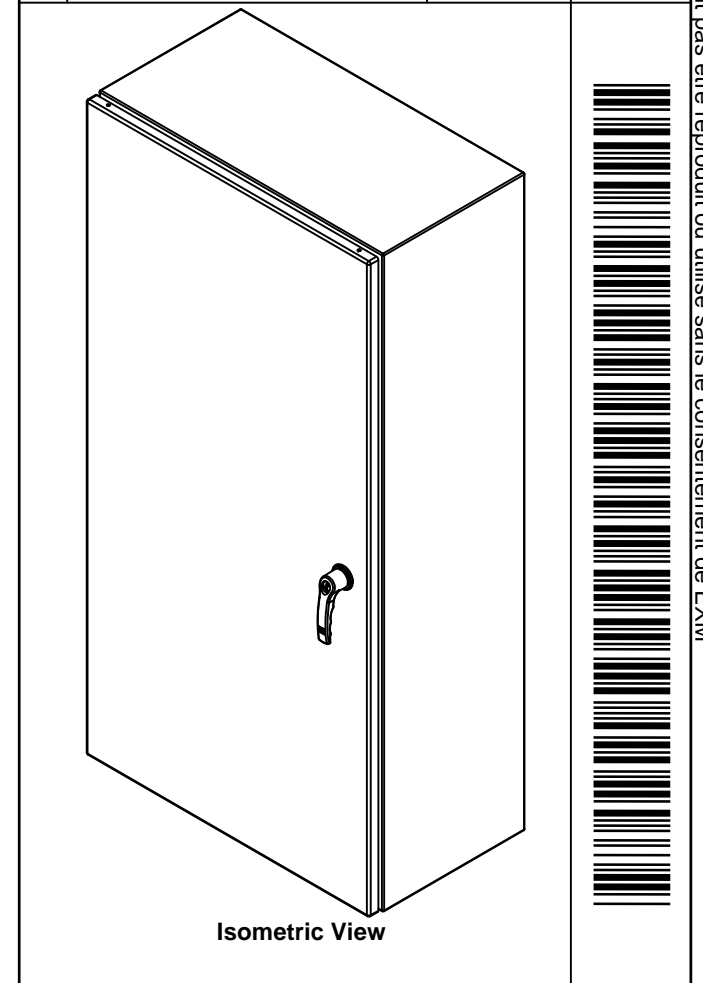
5412ESB482412

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par
0			
0			



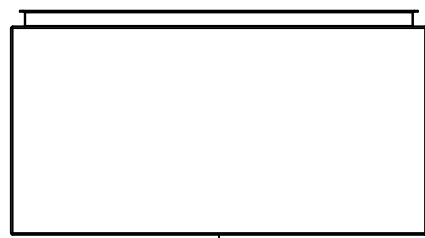
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4824G	0	881 SP - Inner Panel
1	5412ESB482412C	0	5412ES 48" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESB482412B	0	5412ES 48" x 24" x 12" Body
4	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

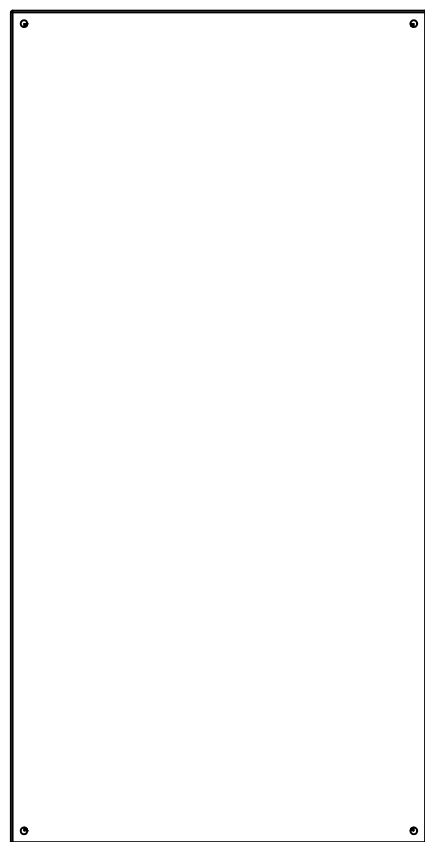
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date		Date 17-Apr-17	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 17-Apr-17	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur		Light Grey RAL7035		Finish Fini Rough Textured	
Description				Detail Rev.	
5412ES 48" x 24" x 12" Assembly					
Part Number Numéro Pièce		5412ESB482412		Rev. 2	
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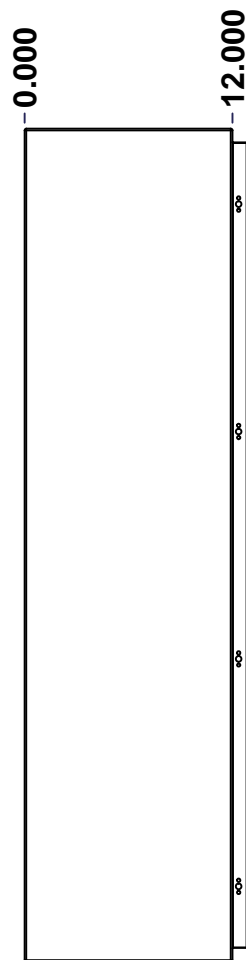
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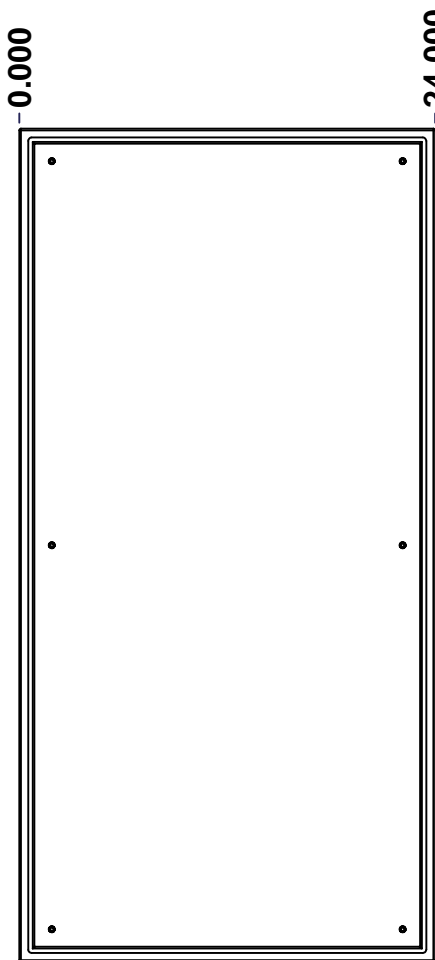
BACK



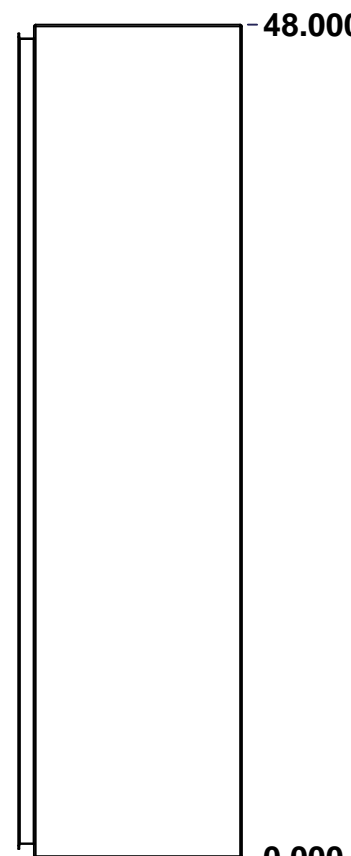
BOTTOM



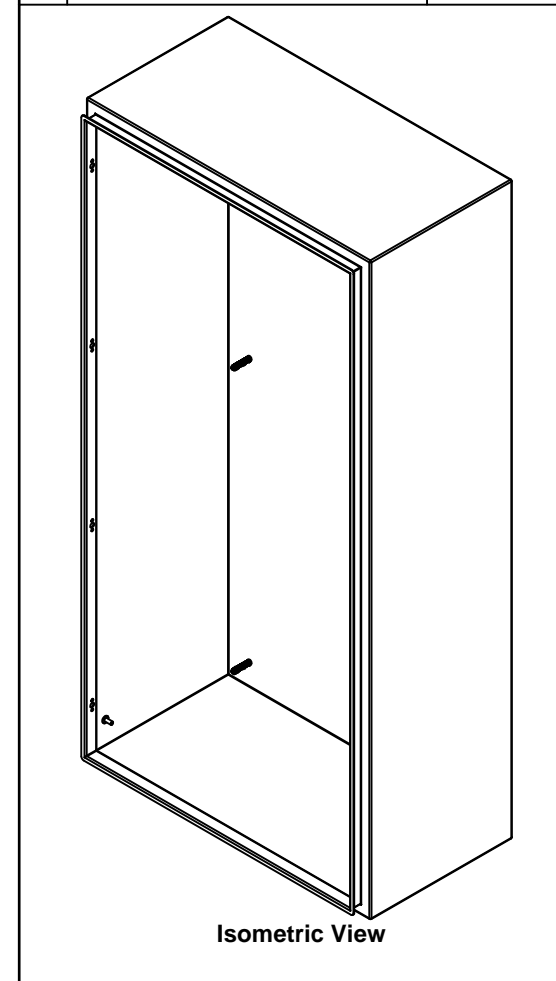
LEFT



FRONT





RIGHT



Isometric View



No.	Revisions	Date	By/Par
0			
0			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Apr-17
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description 5412ES 48" x 24" x 12" Body		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 / 7

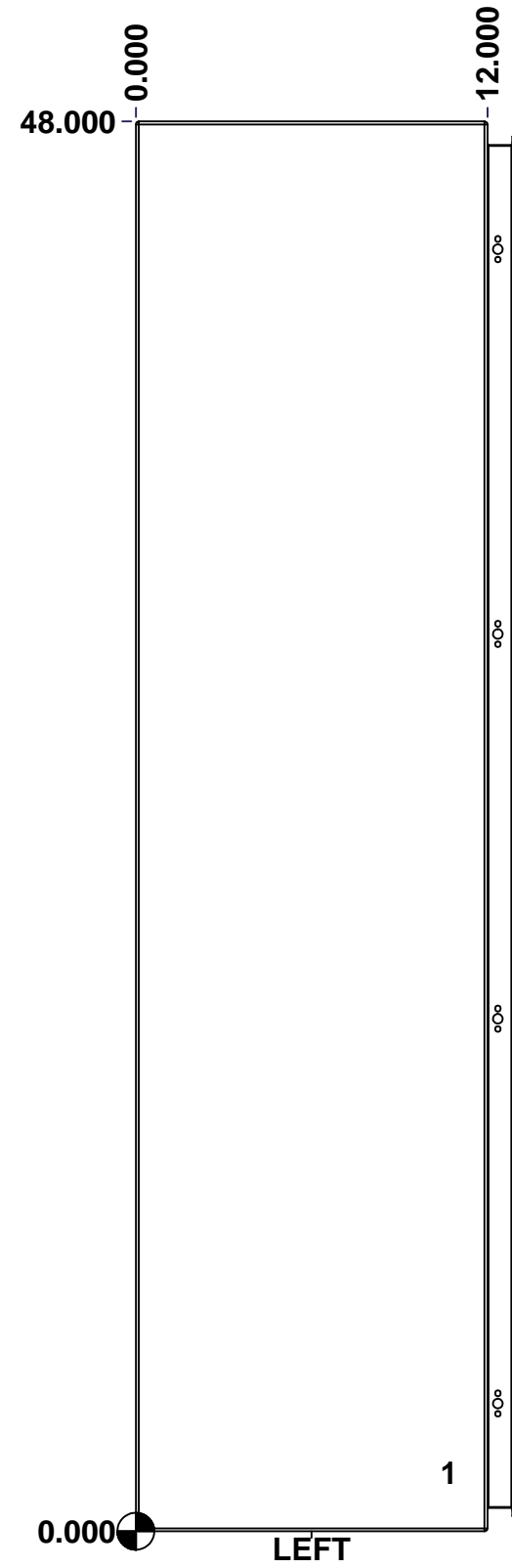
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5412ESB482412B

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ES 48" x 24" x 12" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESB482412B	0	5 7

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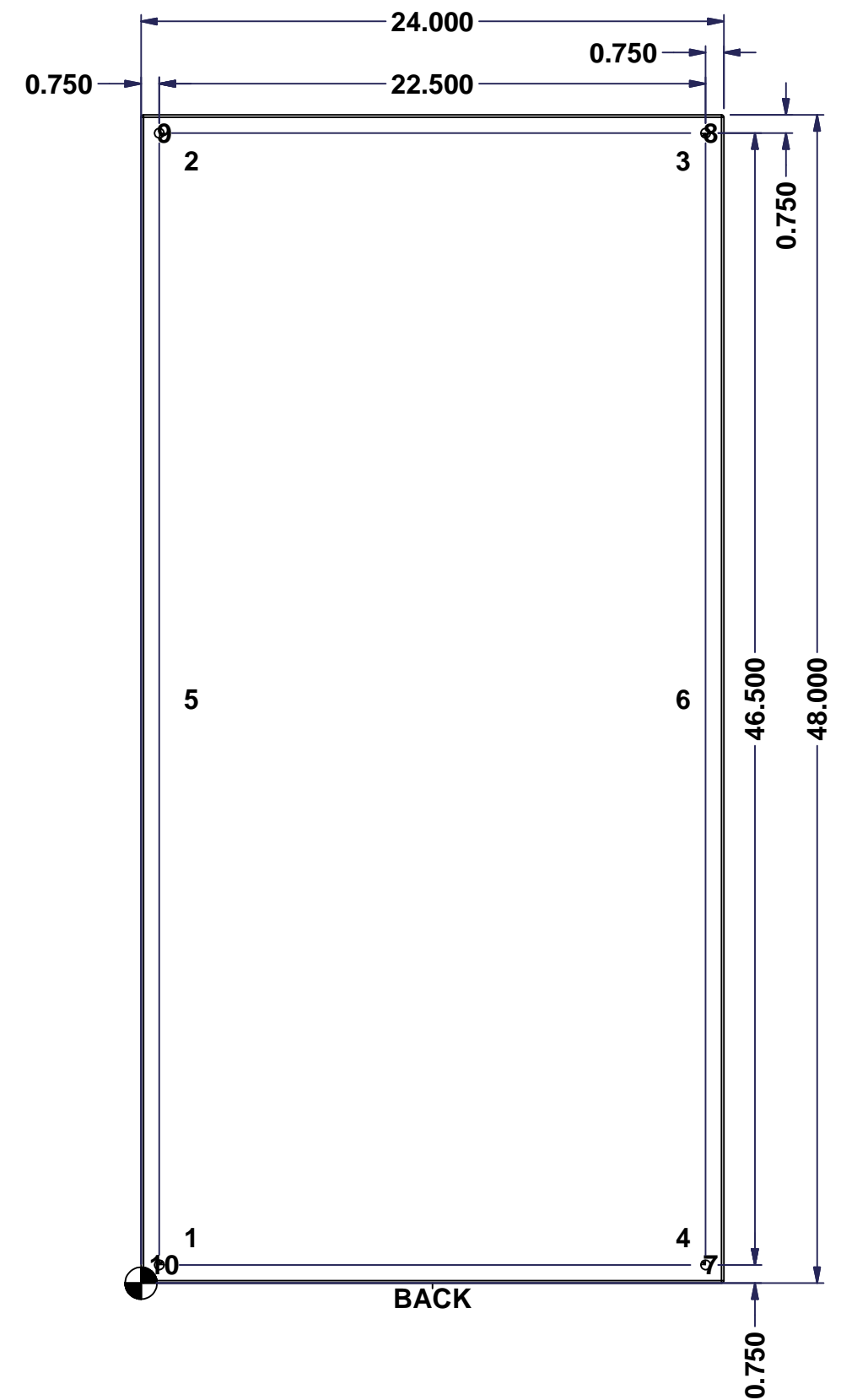
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



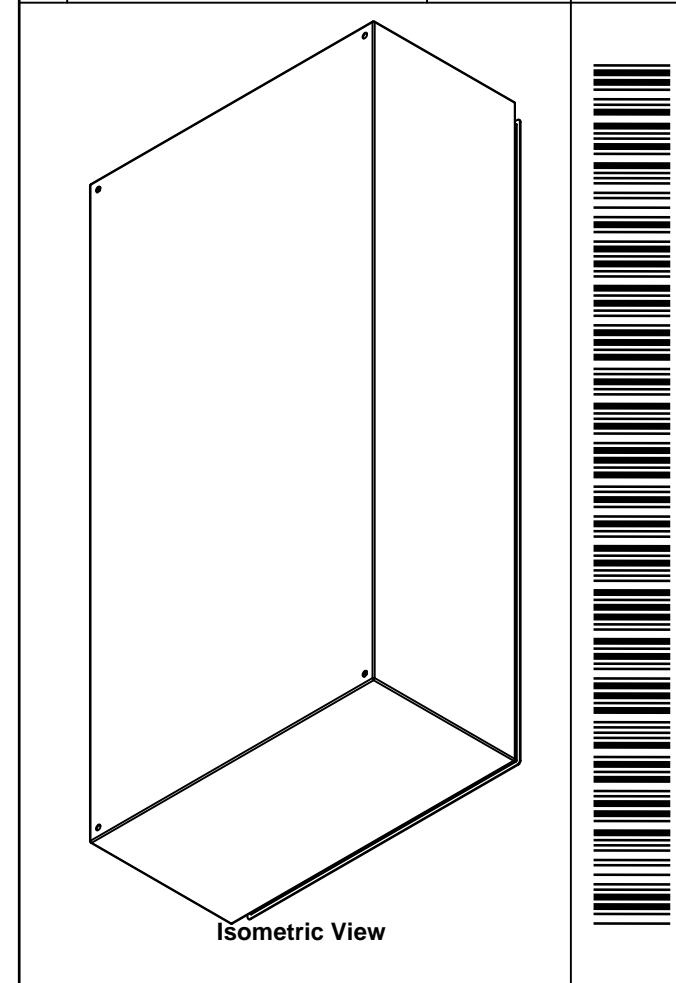
BACK


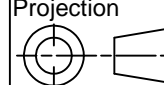
	Description	Status
	5412ES 48" x 24" x 12" Body	
	Part Number Numéro Pièce	Rev.
	5412ESB482412B	0
		6
		7

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No.	Revisions	Date	By/Par
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0			

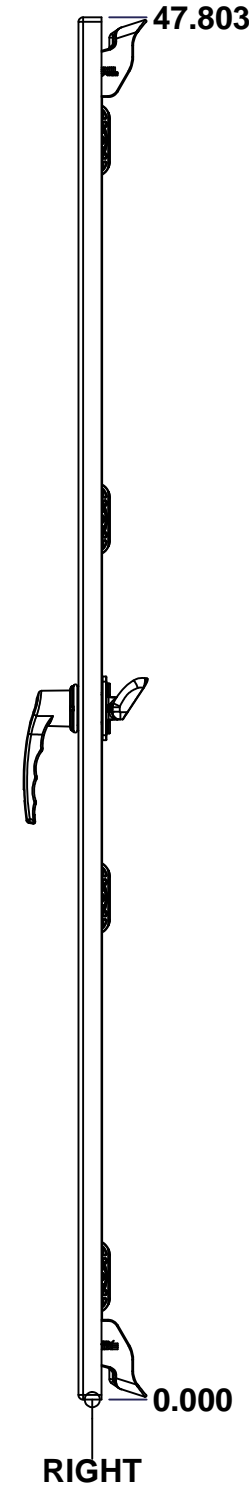
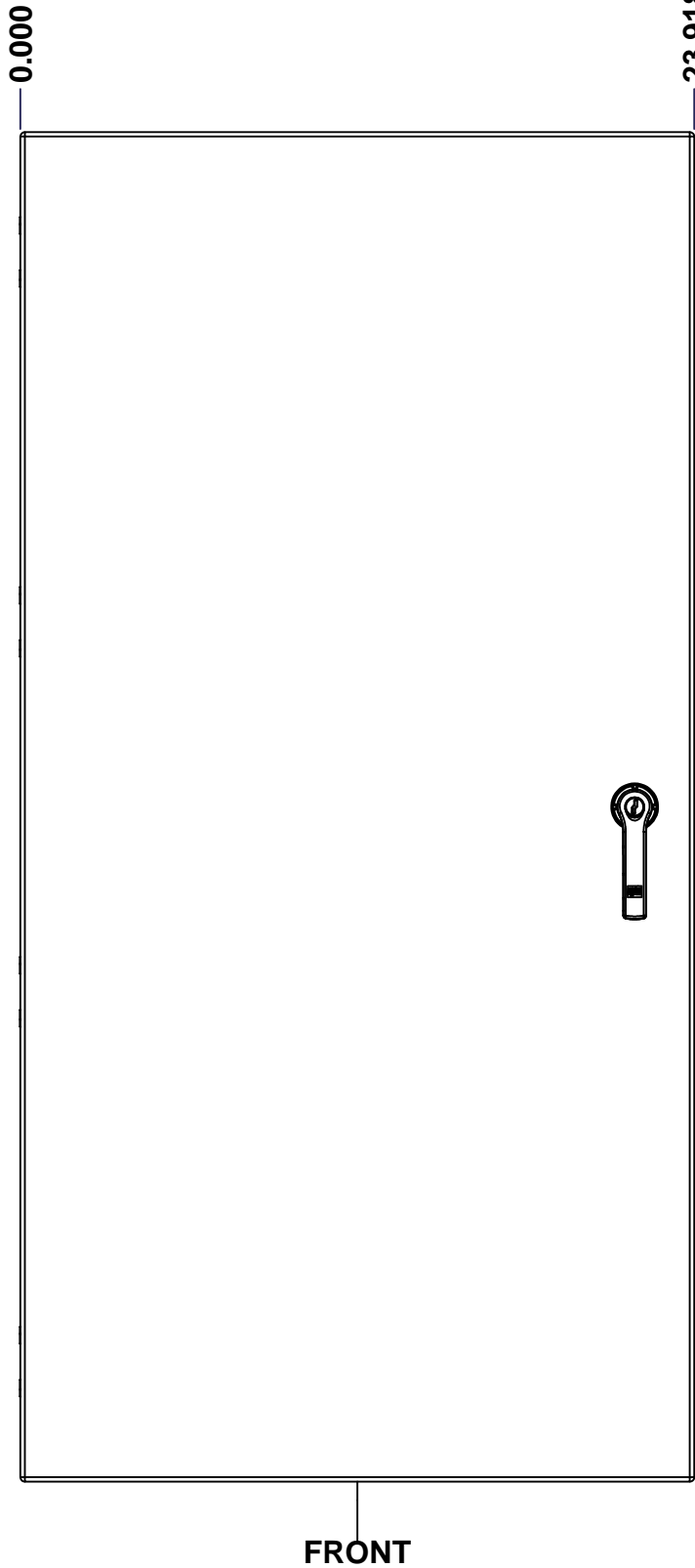
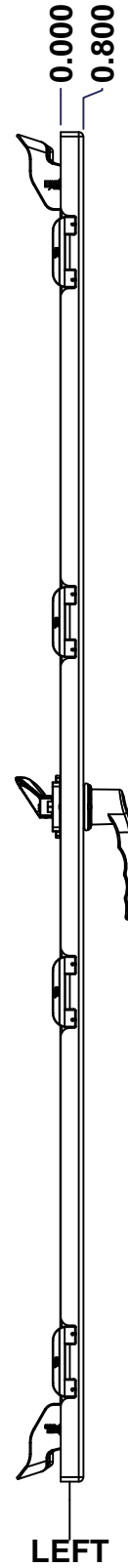
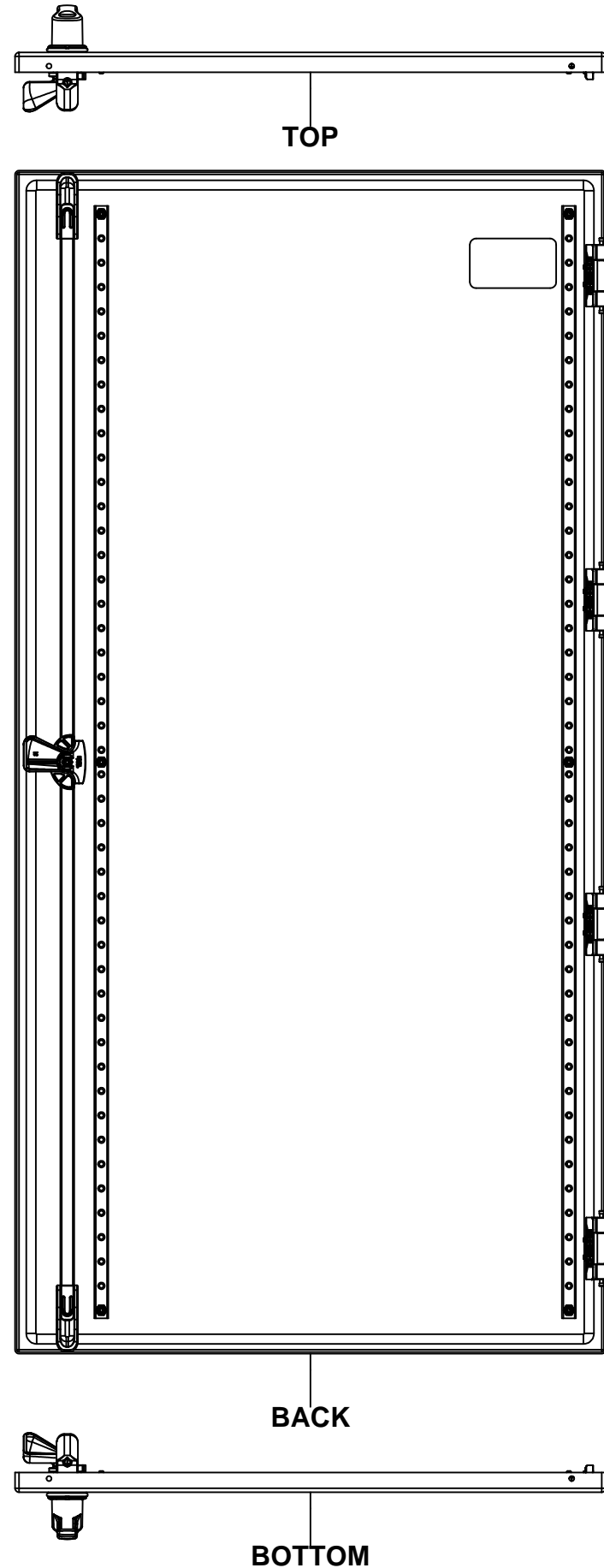


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Apr-17
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description		Detail Rev.
5412ES 48" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	7
5412ESB482412B	0	7

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESB482412B-P	0	5412ES 48" x 24" x 12" Body Part
Parts List			

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No.	Revisions	Date	By/Par
0			
0			

Isometric View

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		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: BoxCad		Date 17-Apr-17	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 5412ES 48" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESB482412C		Rev. 0	1 3

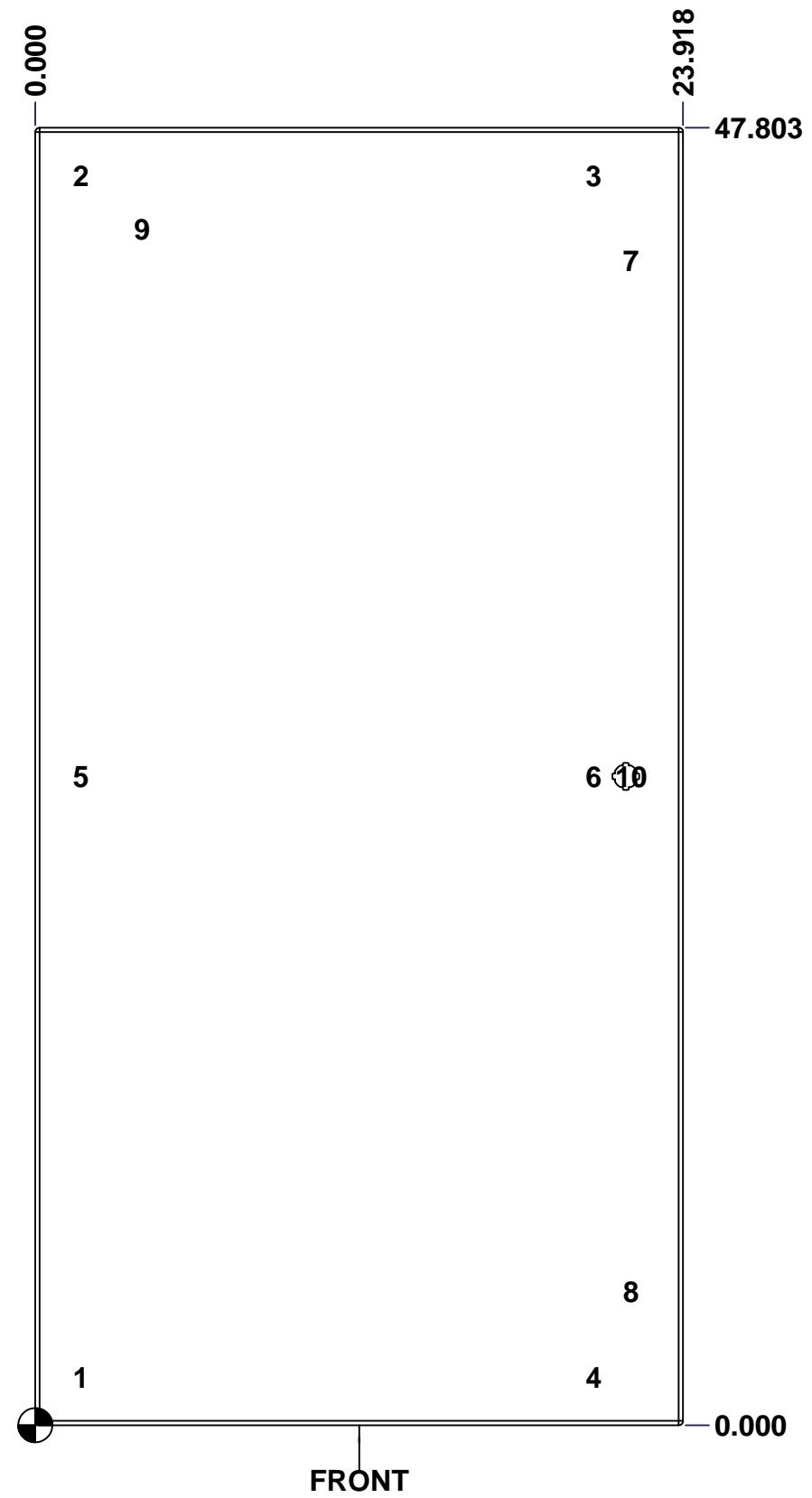
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	20.423	46.047	STUD M6 x 18mm (Inside)
4	20.423	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	20.423	23.902	STUD M6 x 18mm (Inside)
7	21.803	42.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)

9	3.750	44.053	LABEL_EXM (Inside)
10	21.803	23.902	HANDLE 885 ESL2A @ 0.0°

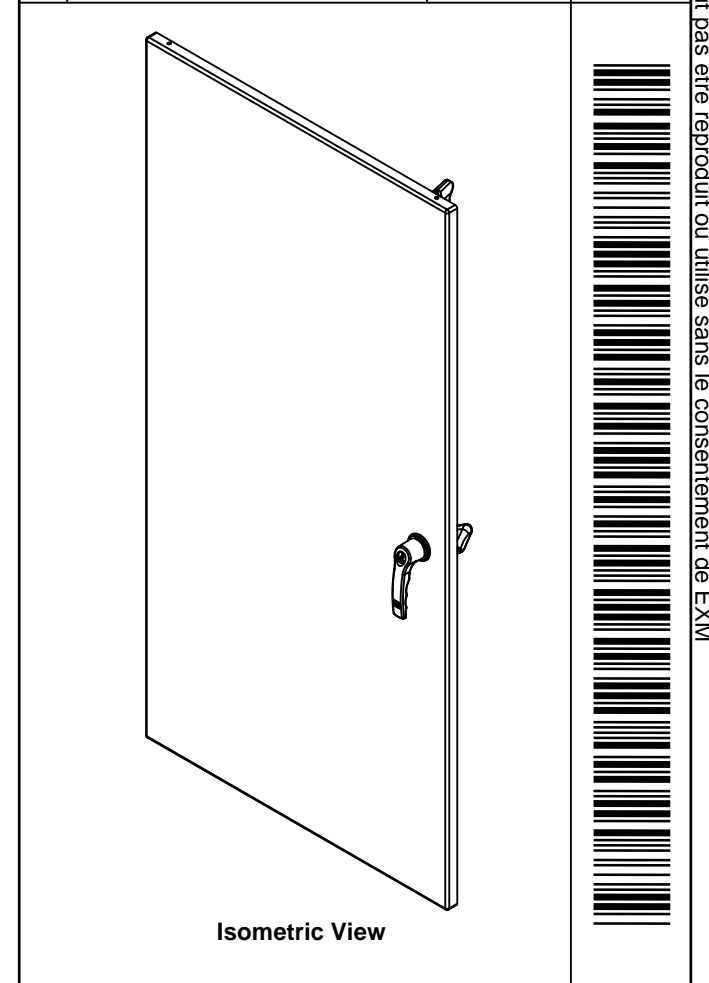


	Description	Status
	5412ES 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESB482412C	0
		2
		3


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No.	Revisions	Date	By/Par
0			
0			



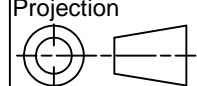
Qty	Part Name	Rev	Description
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESB482412G	0	5412ES 48" x 24" Cover Gasket Part
1	5412ESB482412C-P	0	5412ES 48" x 24" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut



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Flatness
Aplatissement
Max 3.0mm

Projection

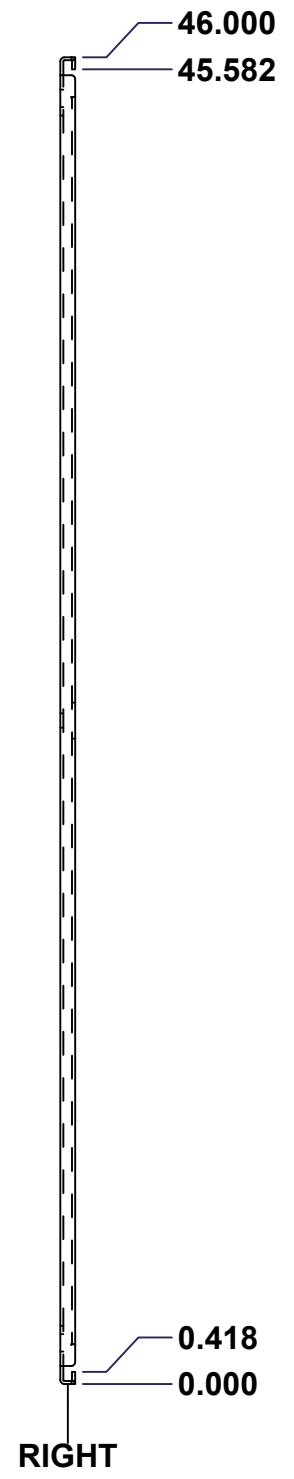
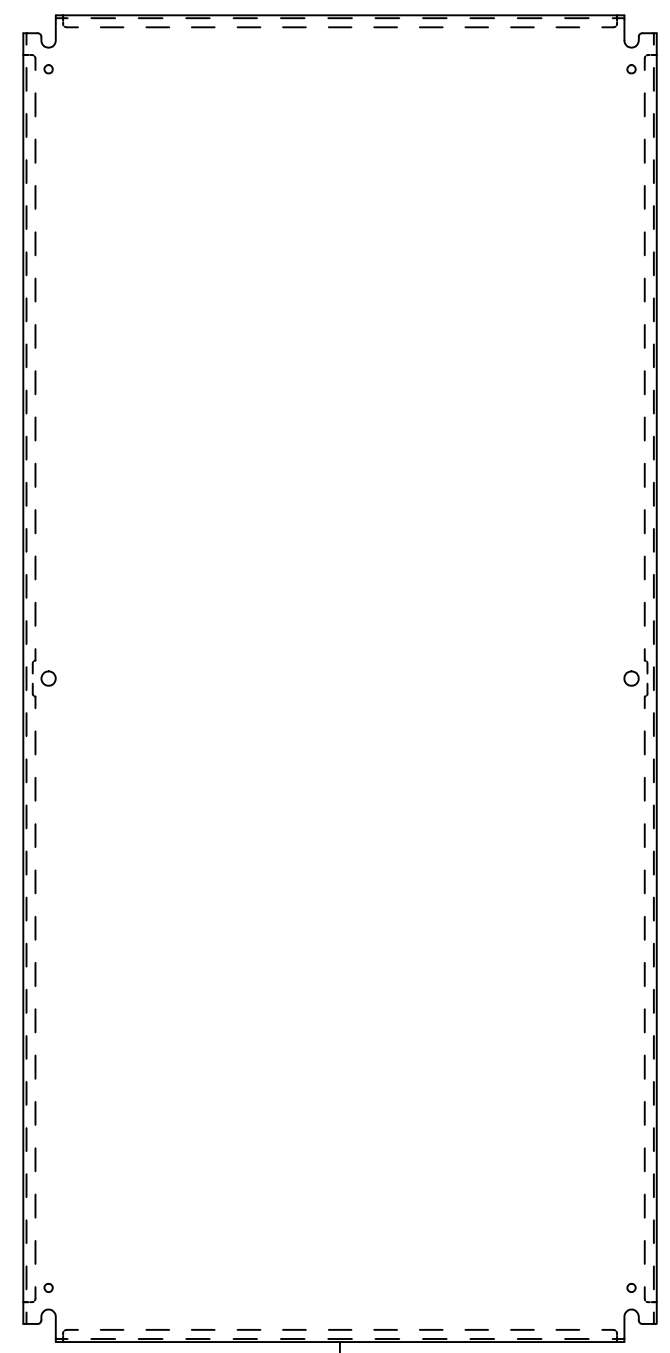
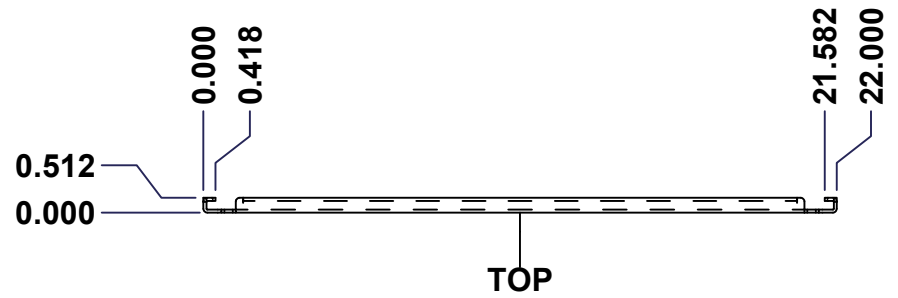


Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 17-Apr-17
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured	
Description: 5412ES 48" x 24" Cover		Detail Rev.
Part Number / Numéro Pièce: 5412ESB482412C		Rev. 3
		0
		3

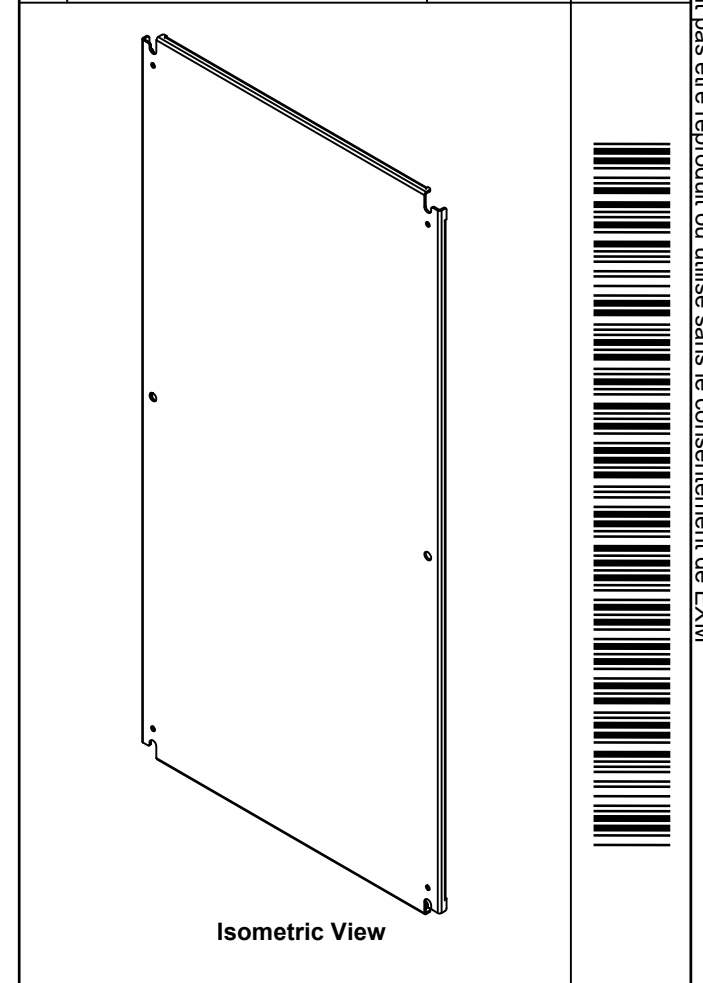
Parts List


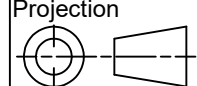
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP4824G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

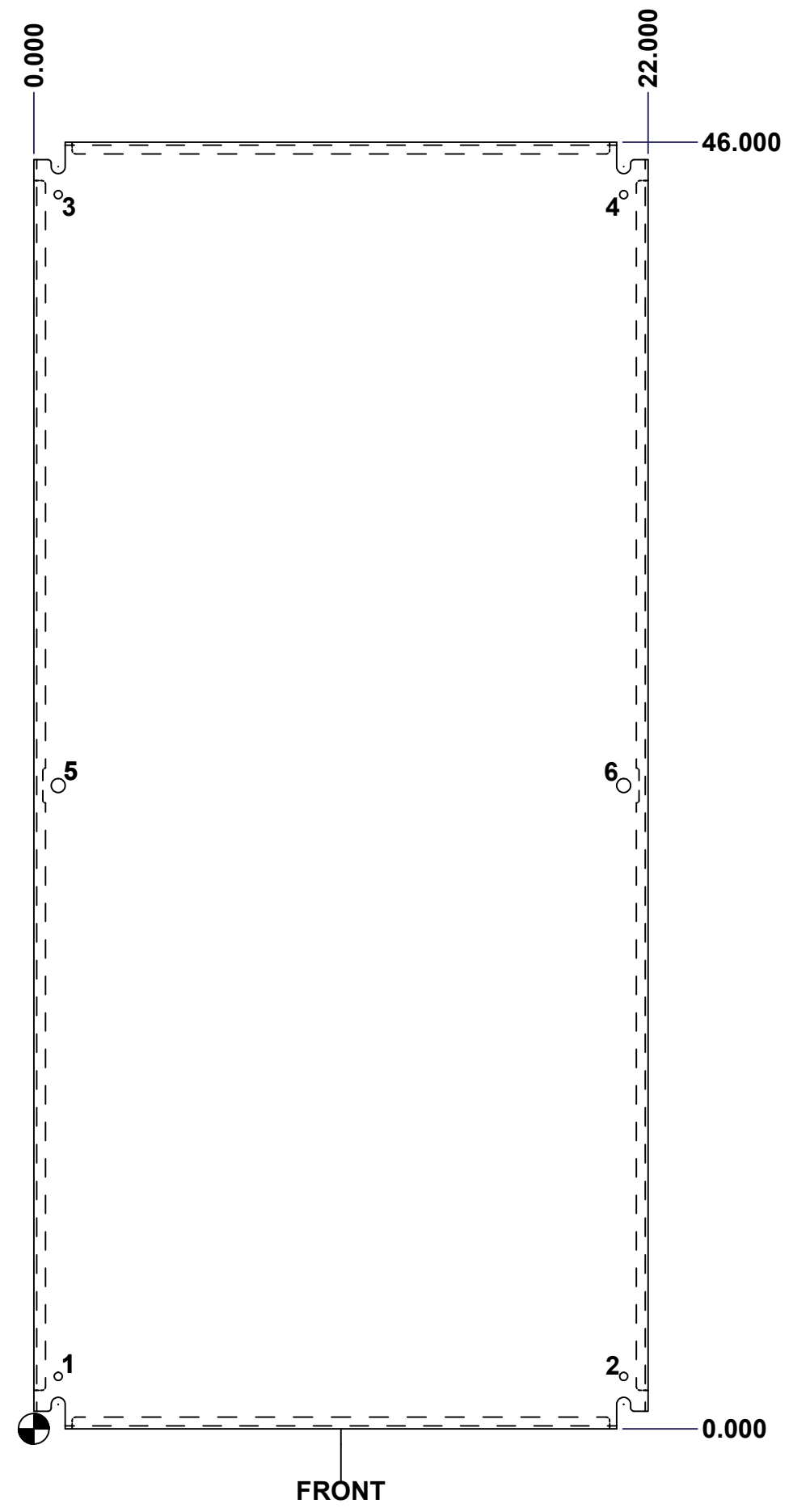
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	21.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad		Date 1/23/2007	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce 881 SP4824G				Rev. 2 0	