

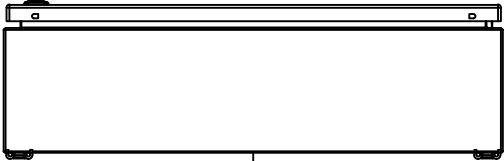
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Tolerance $\pm 1/32$ " unless otherwise specified

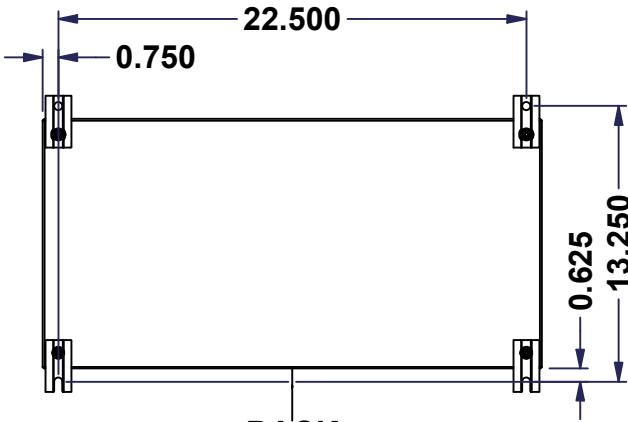
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU122406THNOIP\5412ESBU122406THNOIP.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

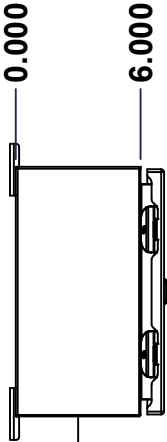
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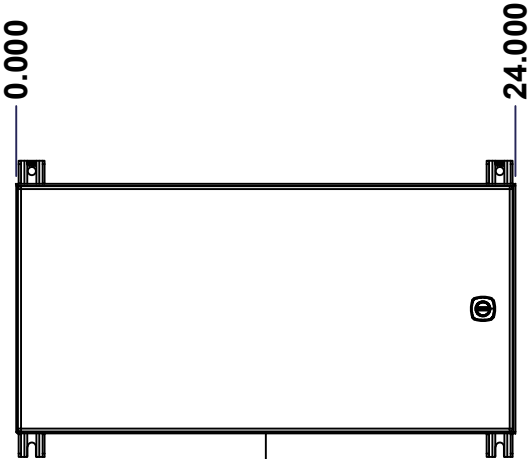
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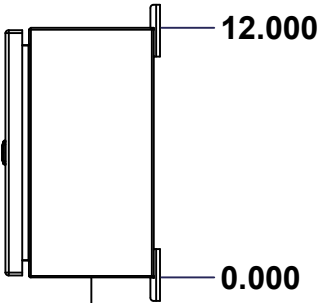
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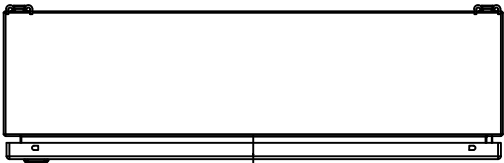
LEFT



FRONT

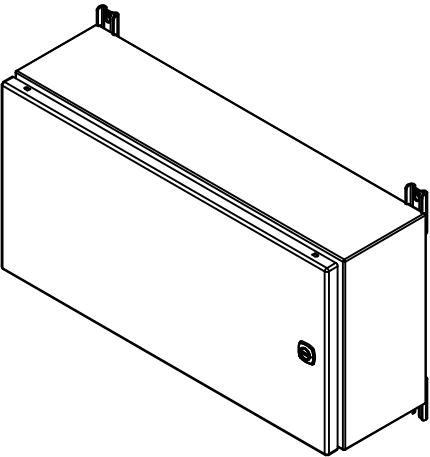
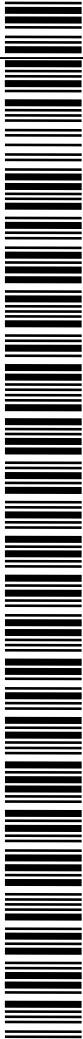


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

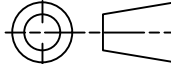


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 12" x 24" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU122406THNOIP			0

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU122406THNOIP\5412ESBU122406THNOIP.idw		Tolérance ±1/32" sauf spécification contraire																																															
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	No. Revisions Date By/Par Isometric View Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection Customer Client Date Drawn By Dessiné Par BoxCad: BoxCad Date 06-Apr-23 Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) Color Couleur Asa-61 Grey Finish Fini Smooth Description 5412ESBU 12" x 24" x 6" Assembly Detail Rev. Part Number Numéro Pièce 5412ESBU122406THNOIP Rev. 0 2 16																													
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PACKING <table><tr><th>ITEM</th><th>QTY</th><th>DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td>Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td>Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td>To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td>To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td>White label with product number</td></tr></table>				ITEM	QTY	DESCRIPTION	Cardboard sleeve	2	Top and Bottom	Cardboard strip	2	Between back of enclosure and inner panel	Plastic bag	1	To protect cover surface and inside gasket	Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	Packaging label	1	White label with product number	<table><tr><td>4</td><td>STK-Q-00600</td><td>2</td><td>M12 to M8 Adaptor</td></tr><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>1</td><td>5412ESBU122406THNOIP</td><td>0</td><td>5412ESBU 12" x 24" Cover</td></tr><tr><td>1</td><td>5412ESBU122406THNOIP</td><td>0</td><td>5412ESBU 12" x 24" x 6" Body</td></tr><tr><td>4</td><td>STK-Q-04050-08</td><td>0</td><td>M6 x 8mm Hexagon Socket Head Machine Screw</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>		4	STK-Q-00600	2	M12 to M8 Adaptor	1	STK-K-01800	5	5412 ES Accessory Kit	1	5412ESBU122406THNOIP	0	5412ESBU 12" x 24" Cover	1	5412ESBU122406THNOIP	0	5412ESBU 12" x 24" x 6" Body	4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw	Qty	Part Number	Rev	Description	Parts List			
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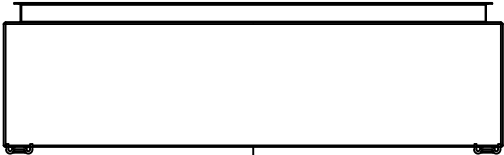
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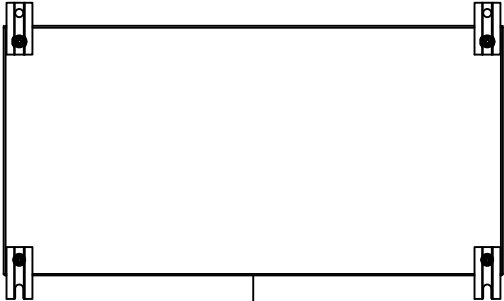
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Tolérance ±1/32" sauf spécification contraire

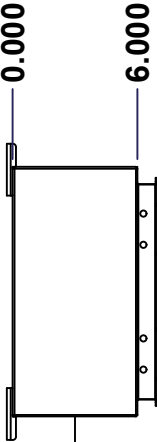
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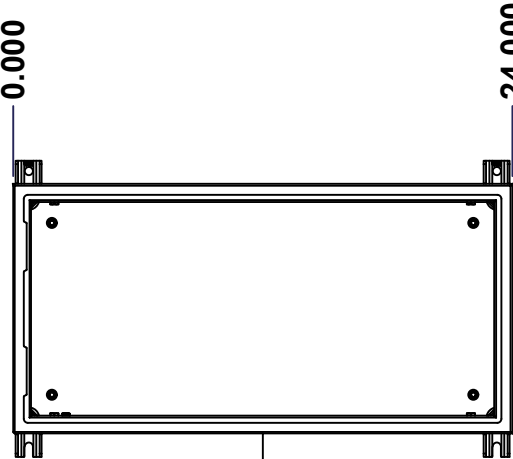
TOP



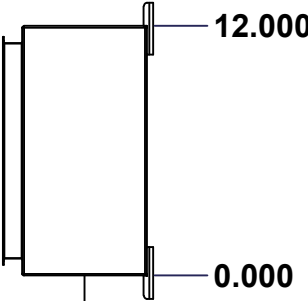
BACK



LEFT



FRONT

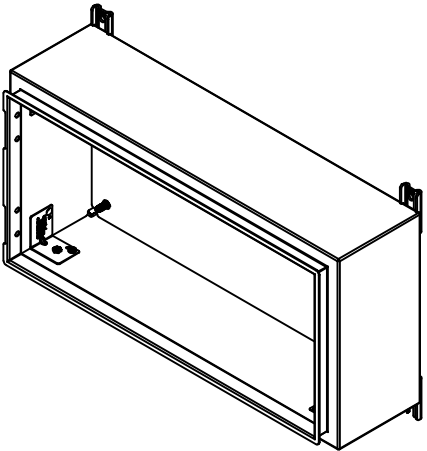
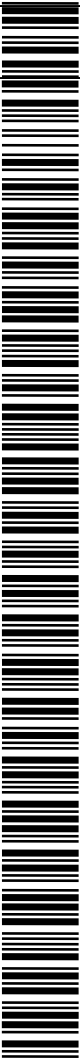


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

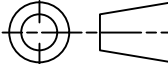


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Apr-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 12" x 24" x 6" Body	Detail Rev.
Part Number Numéro Pièce	Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU122406THNOIPB	0

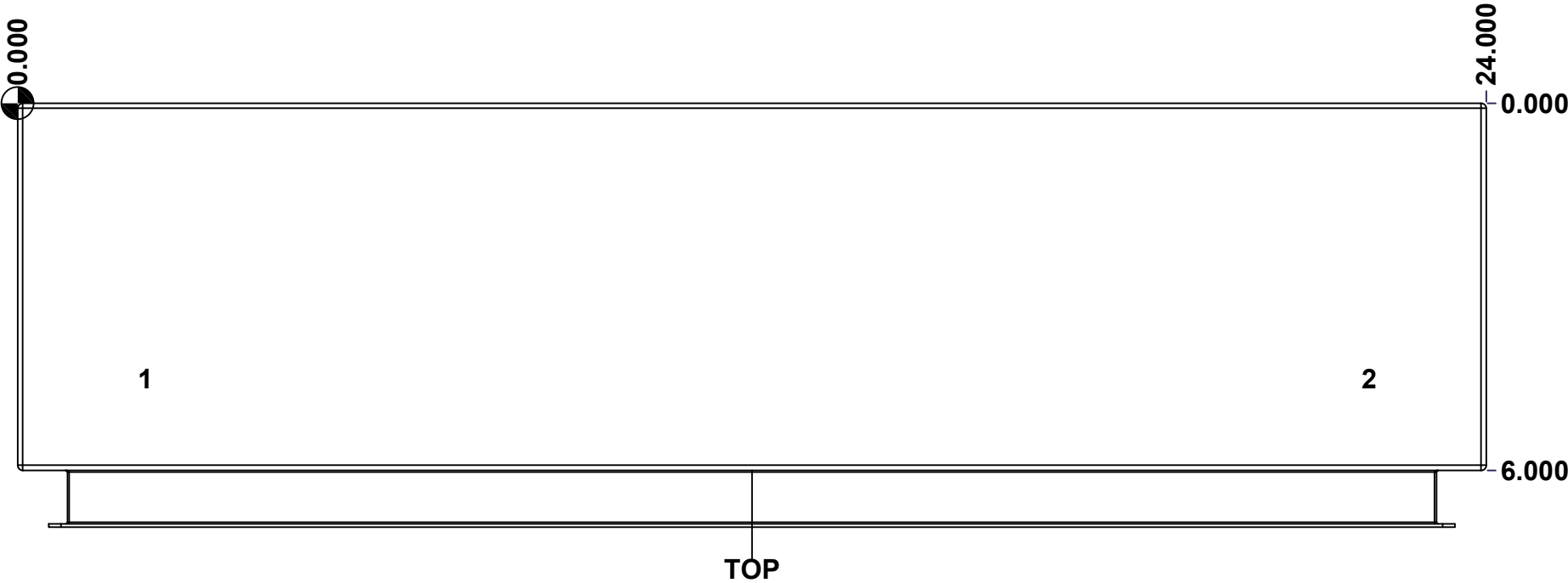
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Tolerance ±1/32" unless otherwise specified

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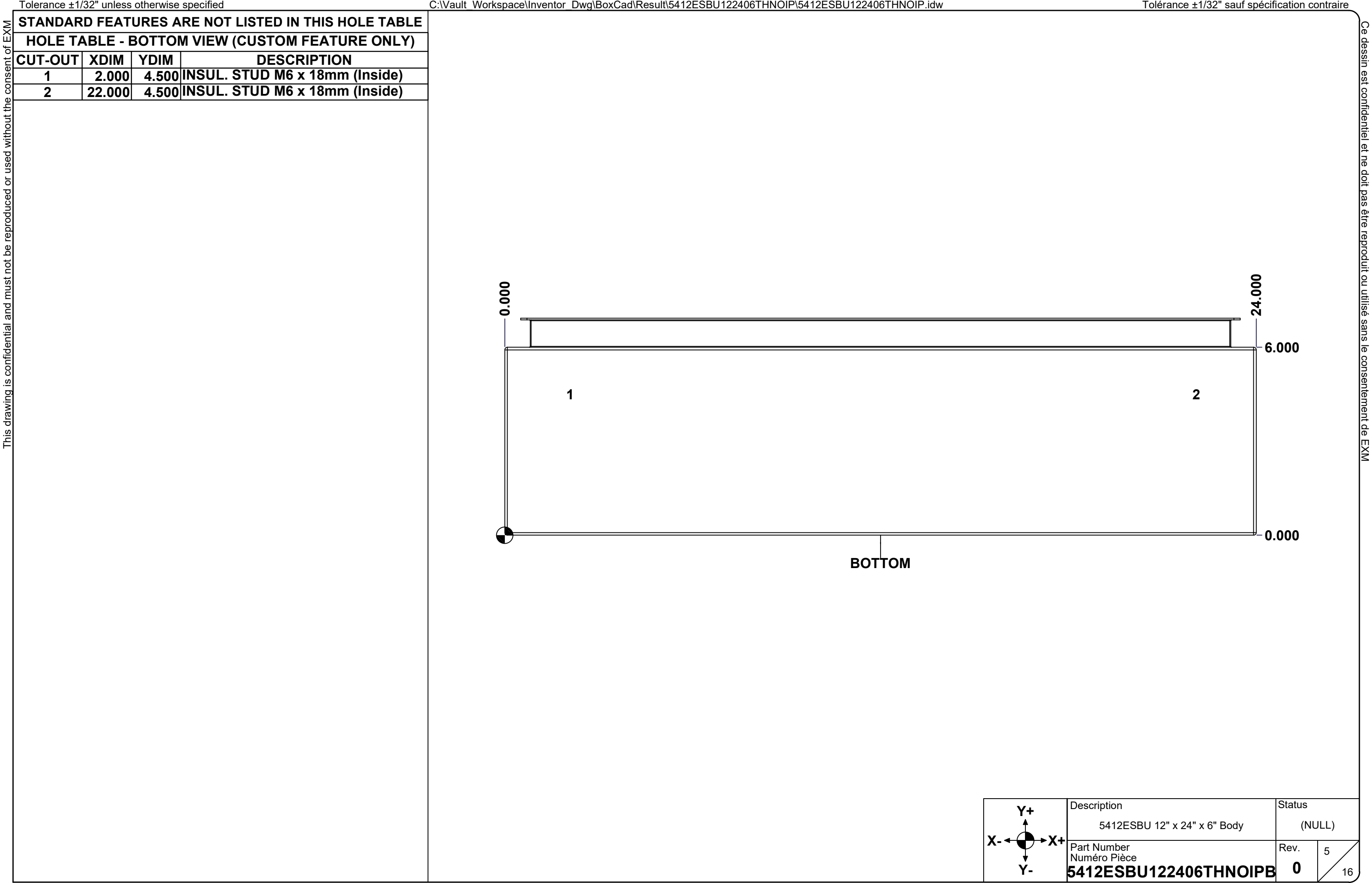
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESBU 12" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
5412ESBU122406THNOIPB		0	16

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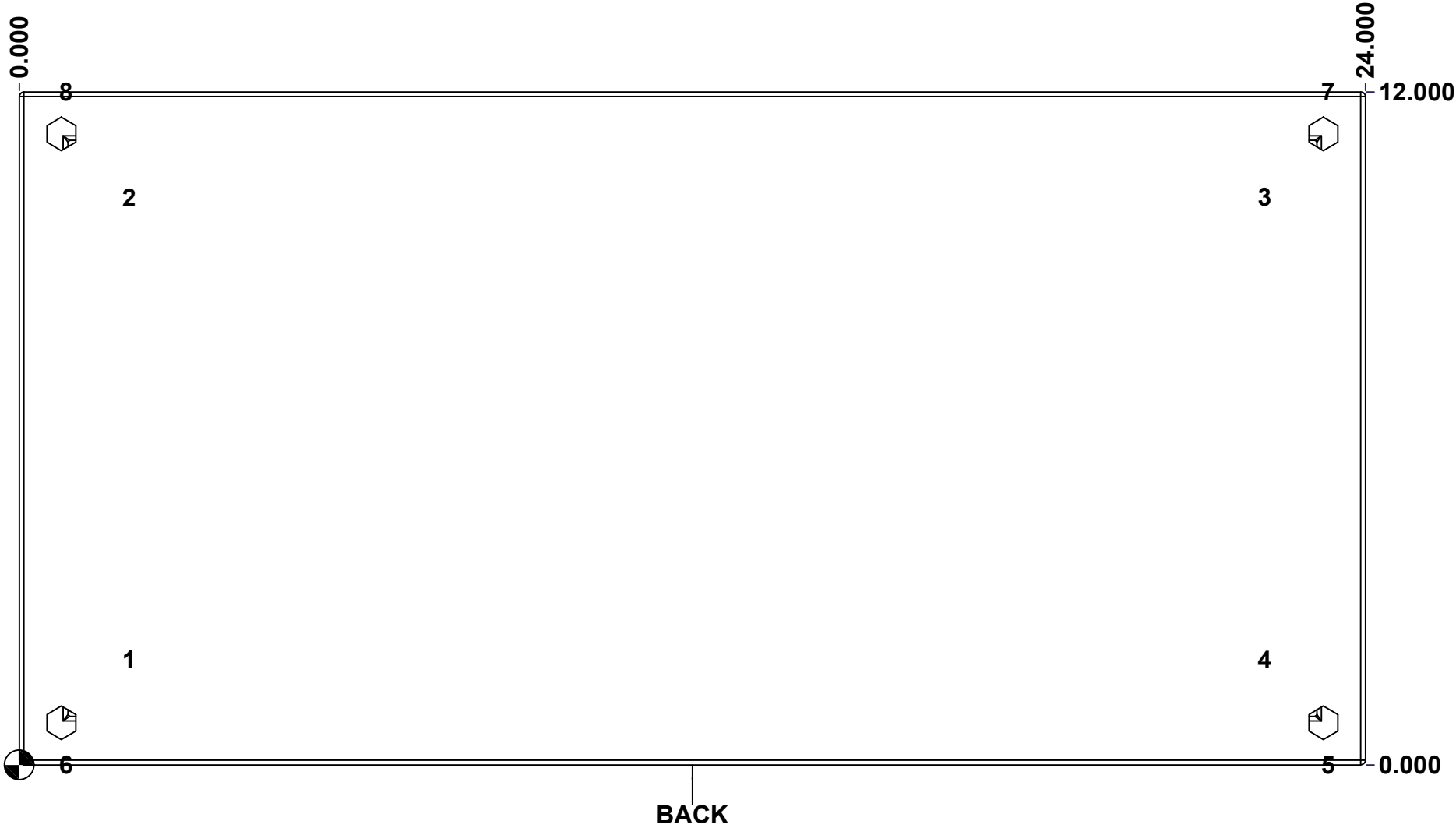
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	10.125	IP STUD M8 x 35mm (Inside)
3	22.125	10.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	23.250	12.000	FOOT 885 ESMF3_CLOSE
8	0.750	12.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESBU 12" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce 5412ESBU122406THNOIPB	Rev. 0	6 16

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[illegible]

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BACK



SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU122406THNOIPC

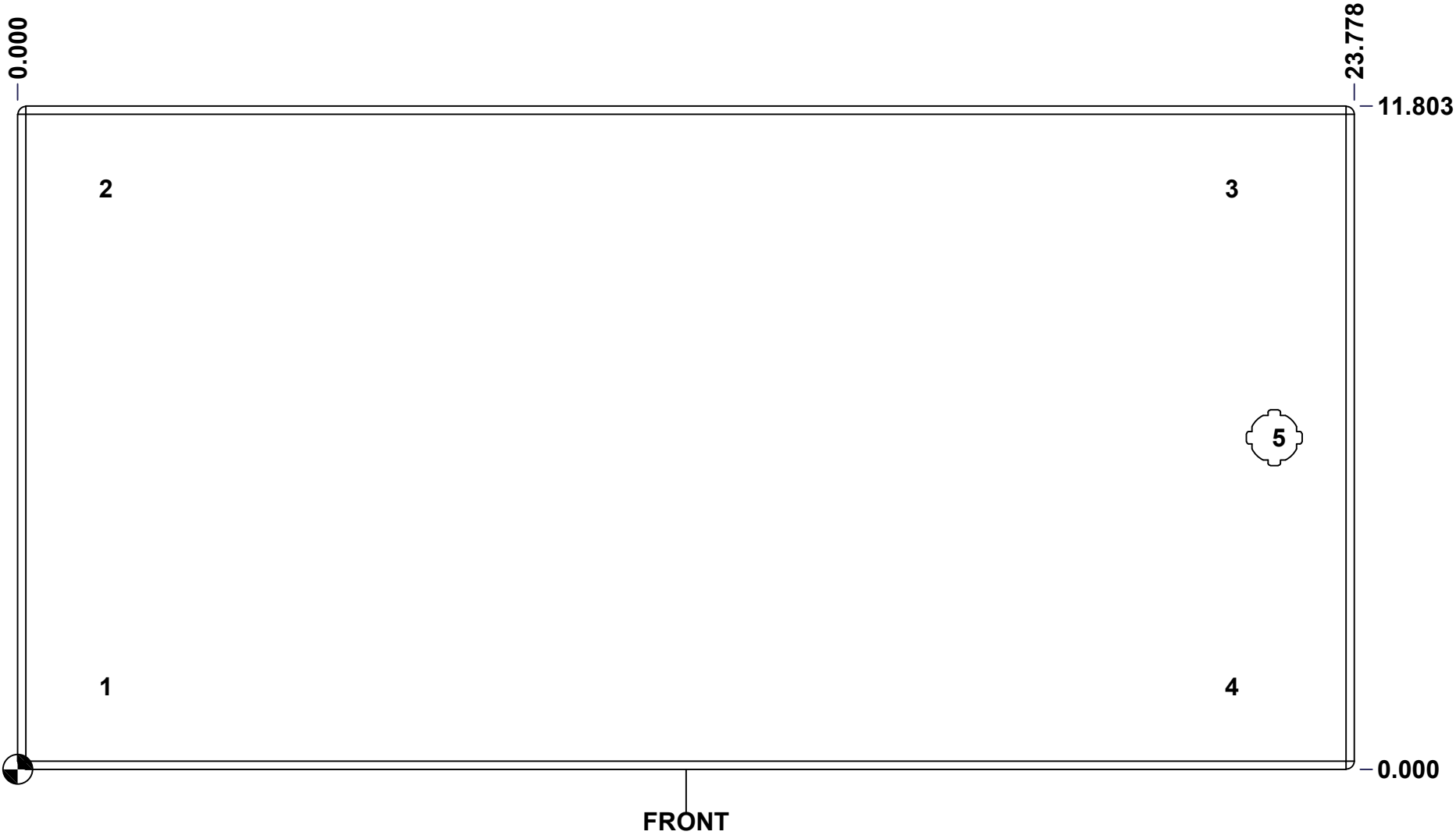
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.472	STUD M6 x 18mm (Inside)
2	1.486	10.331	STUD M6 x 18mm (Inside)
3	21.517	10.331	STUD M6 x 18mm (Inside)
4	21.517	1.472	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	22.354	5.902	880 SCQ4-SL



	Description		Status	
	5412ESBU 12" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESBU122406THNOIPC		Rev. 0	9 16

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[illegible]

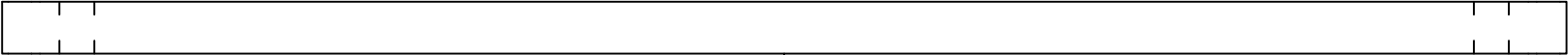
1	STK-K-12500	16	5412 ES 1/4 Turn Lock
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-12	5	5412 ES Vertical Door Stiffener 12"
1	5412ESBU122406THNOI PI-C	0	5412ESBU 12" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-A-33005	4	5412 ESBH Hinge 180° (Body Part)
1	5412ESBU122406THNOI PG	0	5412ESBU 12" x 24" Cover Gasket Part
1	5412ESBU122406THNOI PC-P	0	5412ESBU 12" x 24" Cover Part
QTY	Part Number	Rev	Description
Parts List			

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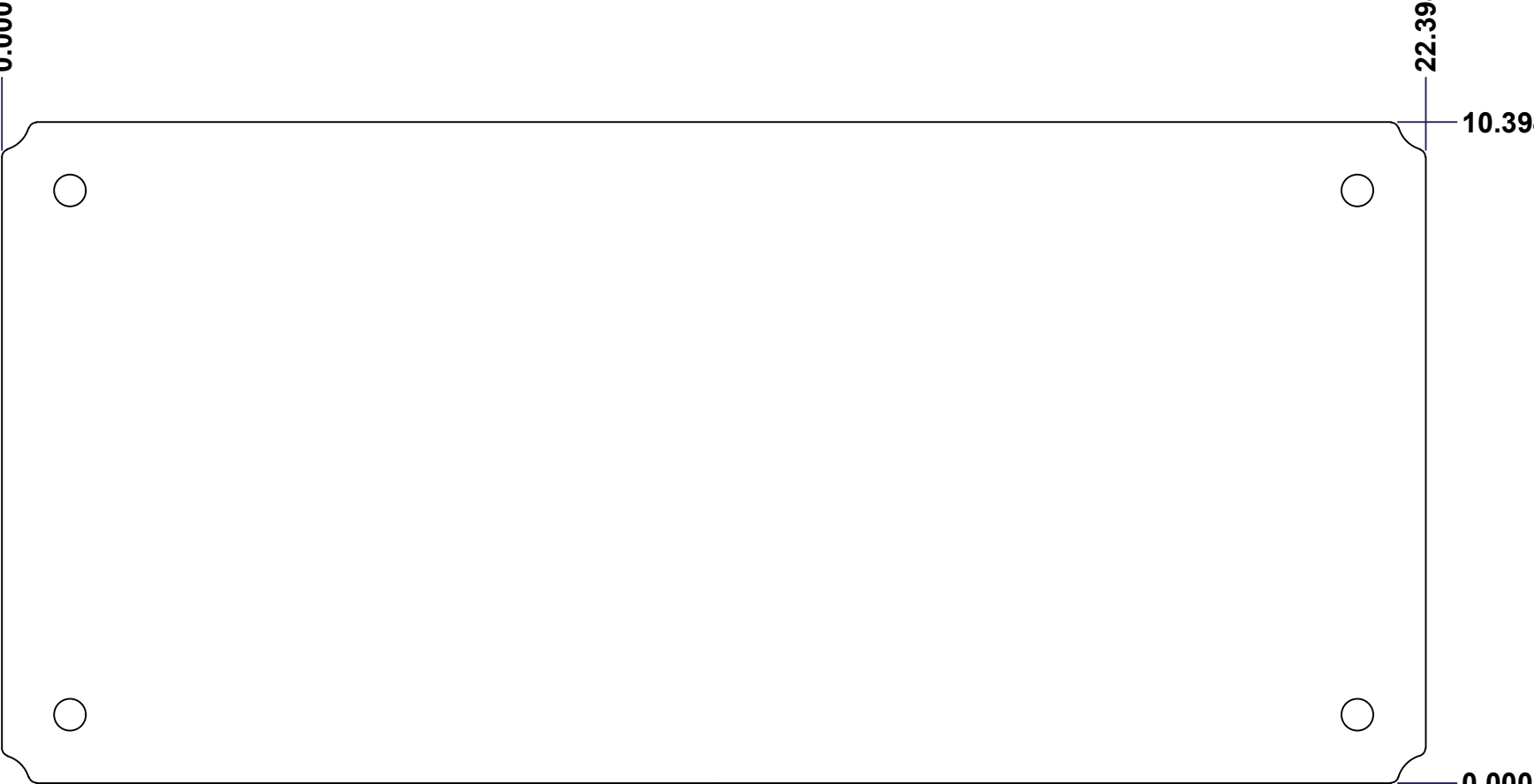
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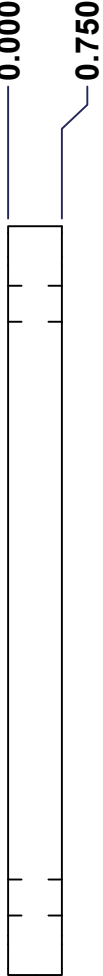
Tolérance ±1/32" sauf spécification contraire



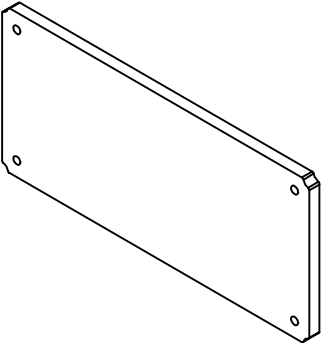
TOP



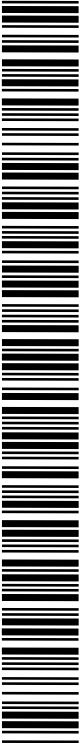
FRONT



RIGHT



Isometric View

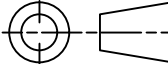


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESBU 12" x 24" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESBU122406THNOIP-B 0

Rev. 11

16

SEE BILL OF MATERIAL ON LAST PAGE

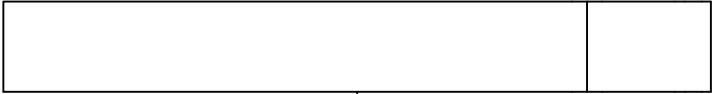
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Tolérance $\pm 1/32$ " sauf spécification contraire

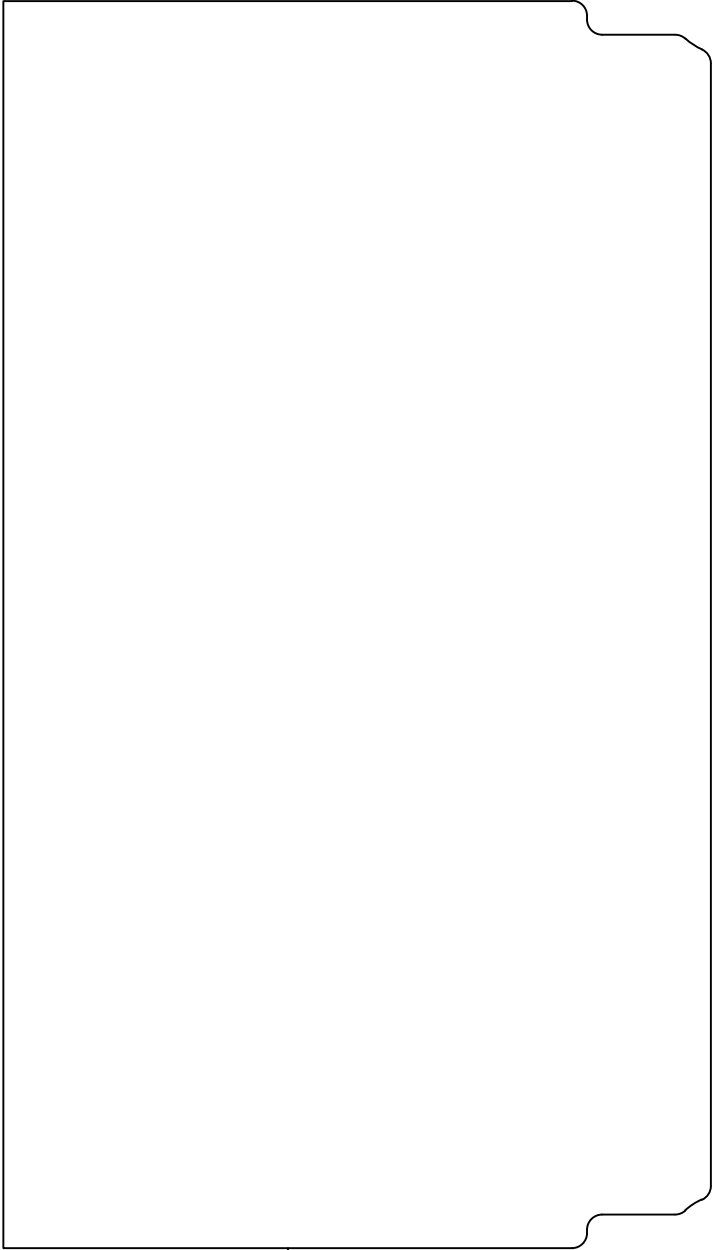


0.000

TOP

5.894

10.394

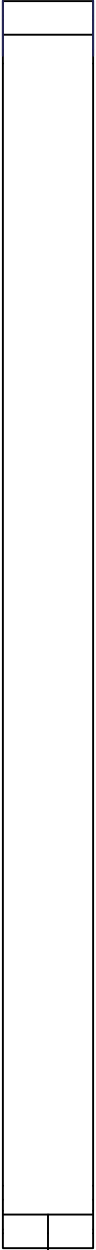


FRONT

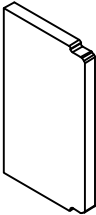
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0.000

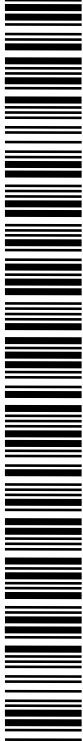
0.750



RIGHT
RIGHT



Isometric View

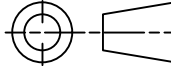


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESBU 12" x 24" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

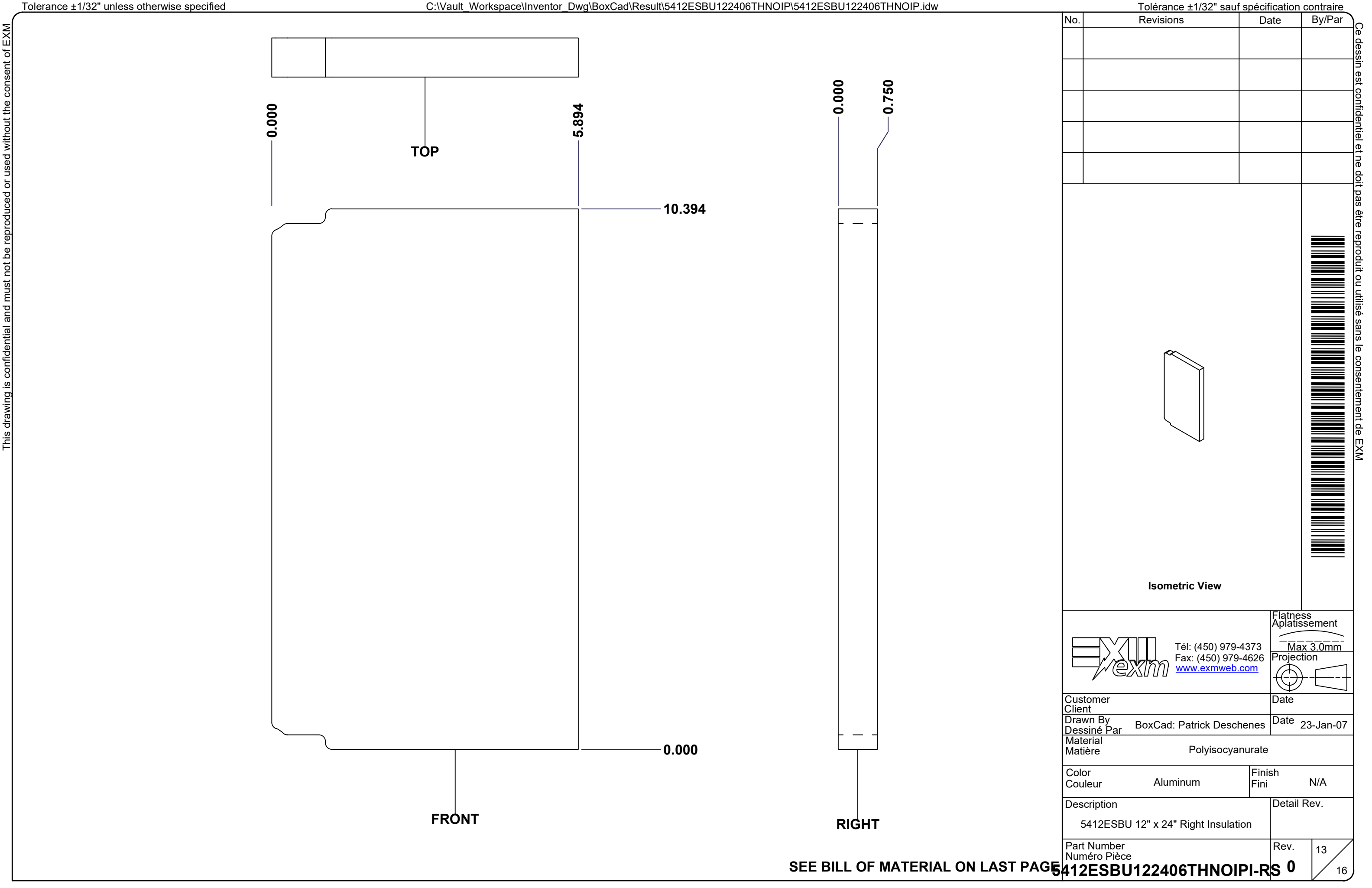
5412ESBU122406THNOIP-LS 0

Rev. 12

16

SEE BILL OF MATERIAL ON LAST PAGE

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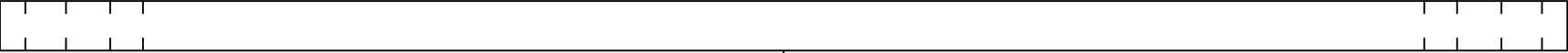
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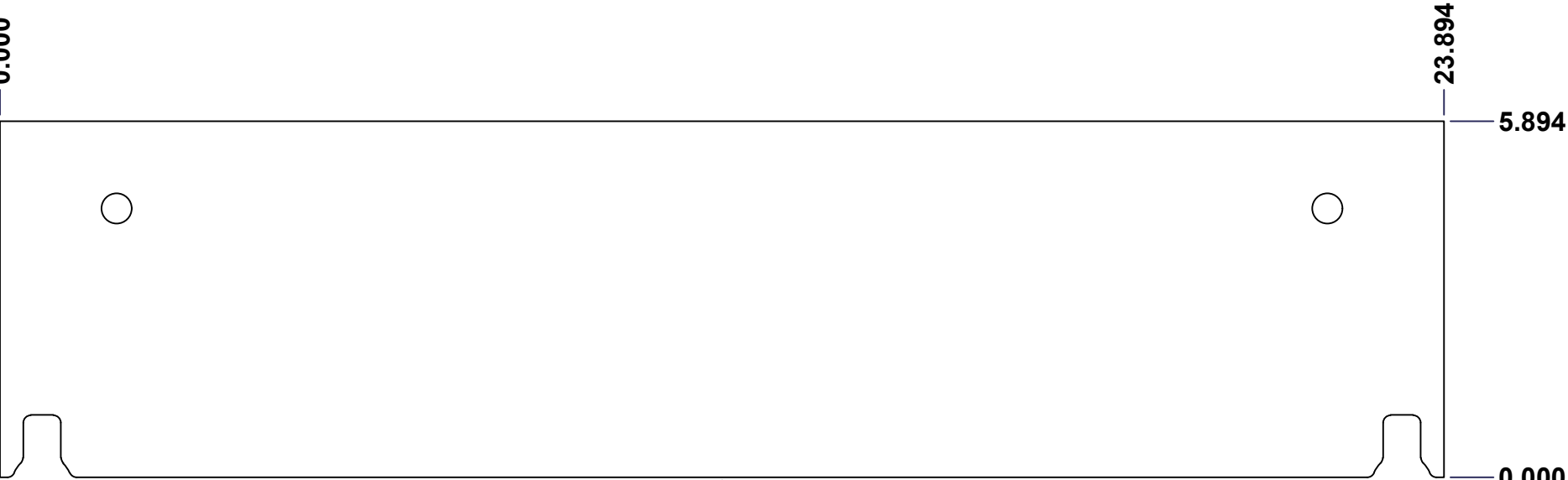
Tolerance ±1/32" unless otherwise specified

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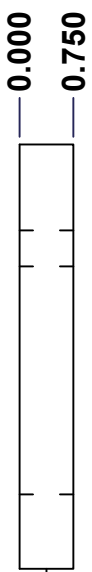
Tolérance ±1/32" sauf spécification contraire



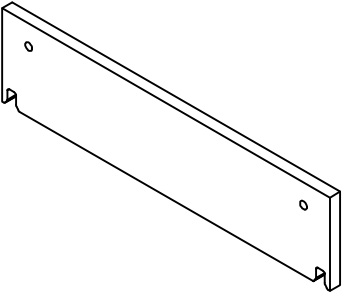
TOP



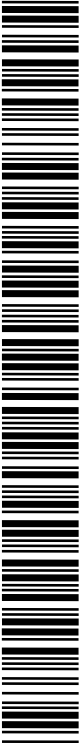
FRONT



RIGHT



Isometric View



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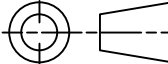


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESBU 12" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU122406THNOIP-TP 0

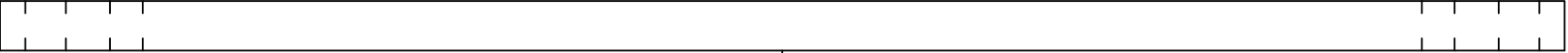
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Tolerance ±1/32" unless otherwise specified

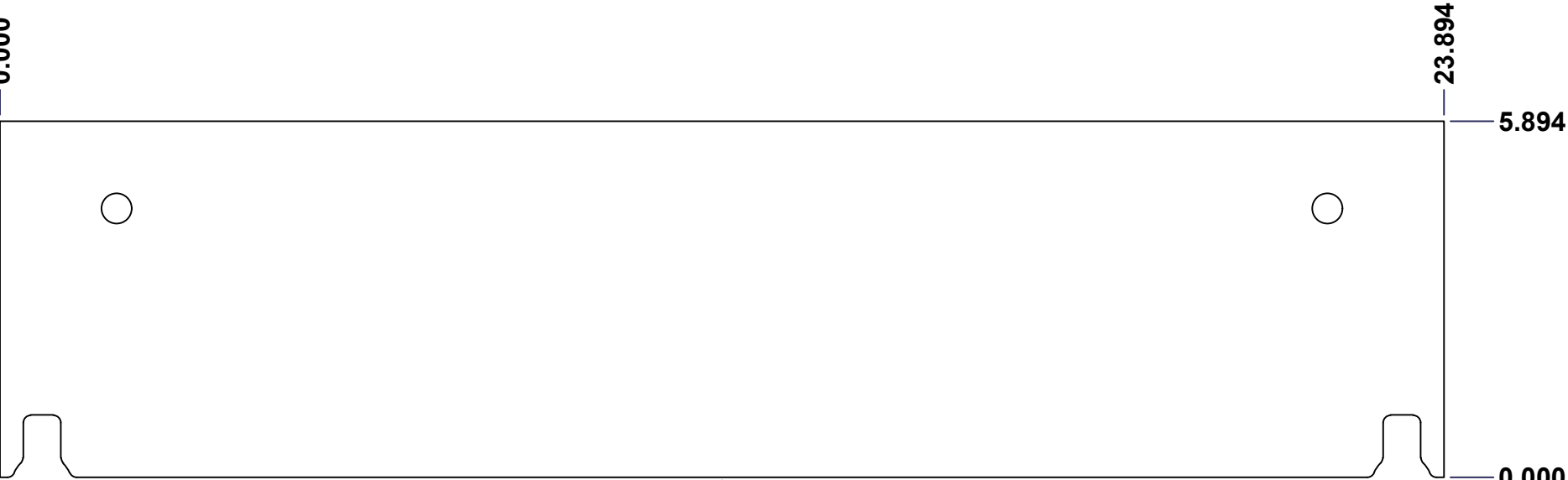
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU122406THNOIP\5412ESBU122406THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

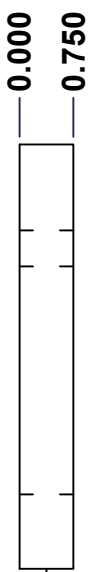
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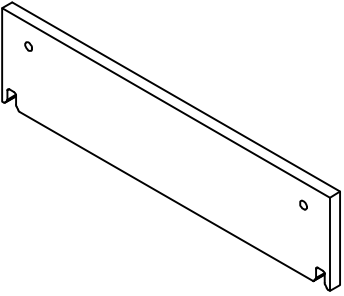
TOP



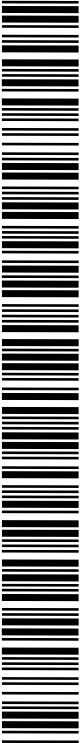
FRONT



RIGHT



Isometric View

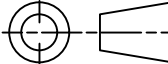


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESBU 12" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 15

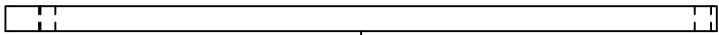
SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU122406THNOIP-BT 0

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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU122406THNOIP\5412ESBU122406THNOIP.idw

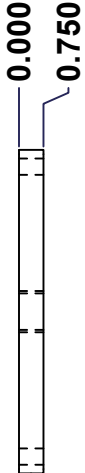
Tolérance $\pm 1/32$ " sauf spécification contraire



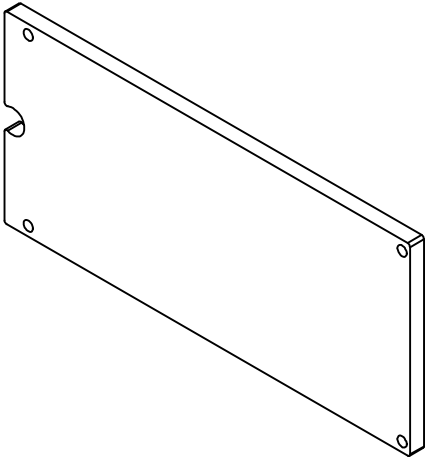
TOP



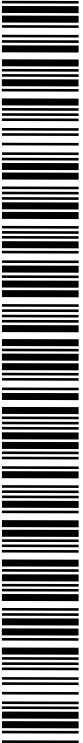
FRONT



RIGHT



Isometric View



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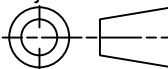


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESBU 12" x 24" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESBU122406THNOIP-C

Rev.

16

0

16

SEE BILL OF MATERIAL ON LAST PAGE