

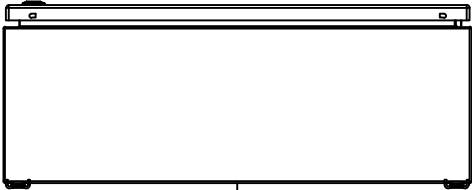
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Tolerance $\pm 1/32$ " unless otherwise specified

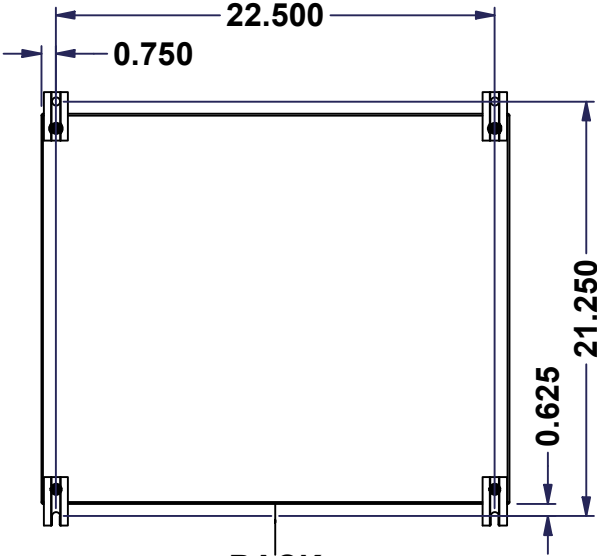
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Tolérance $\pm 1/32$ " sauf spécification contraire

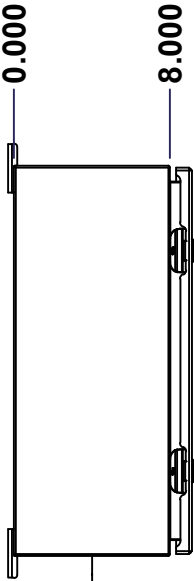
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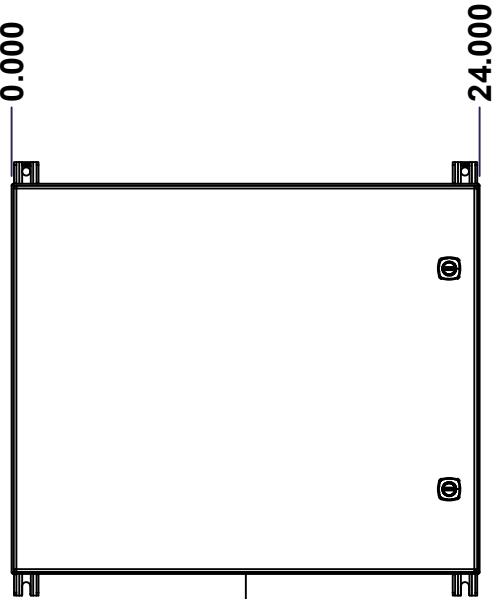
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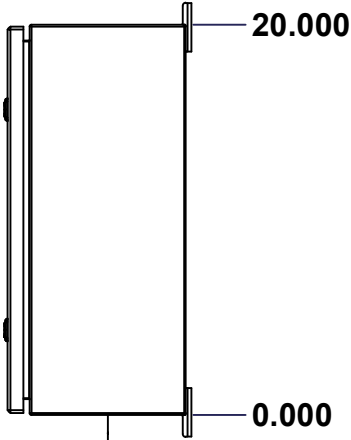
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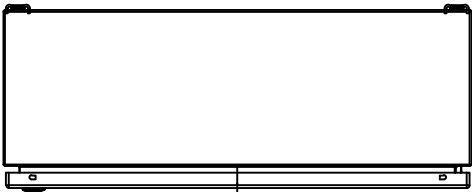
LEFT



FRONT

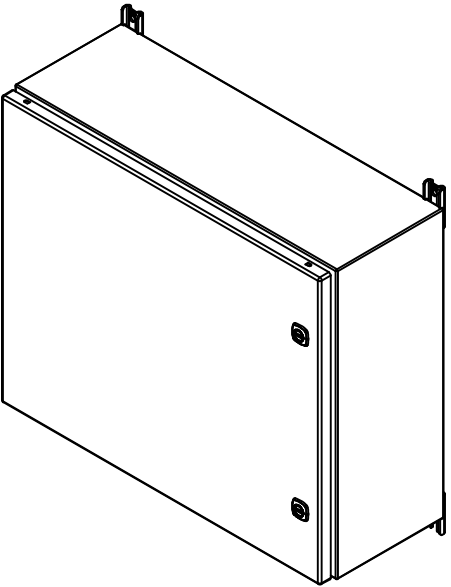


RIGHT



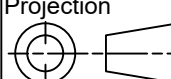
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date 10-Apr-23	
Material Matière				BoxCad: BoxCad	
				16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey		Finish Finis Smooth	
Description 5412ESBU 20" x 24" x 8" Assembly				Detail Rev.	
Part Number Numéro Pièce				Rev.	
5412ESBU202408TH				0	
				1 16	

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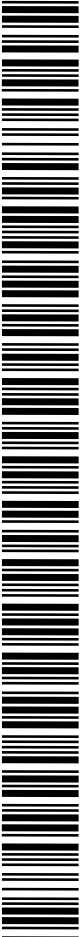
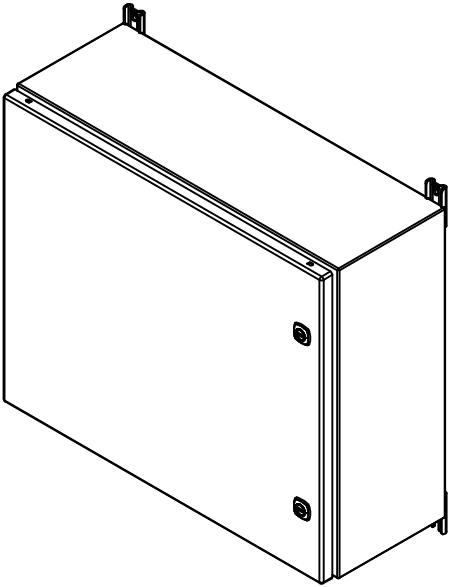
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

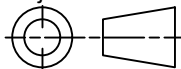


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad
Date	10-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	Detail Rev.
5412ESBU 20" x 24" x 8" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESBU202408TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP2420G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU202408THC	0	5412ESBU 20" x 24" Cover
1	5412ESBU202408THB	0	5412ESBU 20" x 24" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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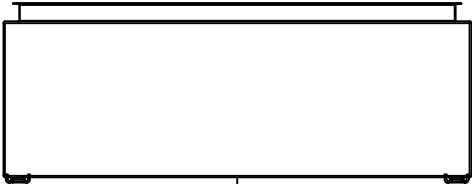
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Tolerance $\pm 1/32$ " unless otherwise specified

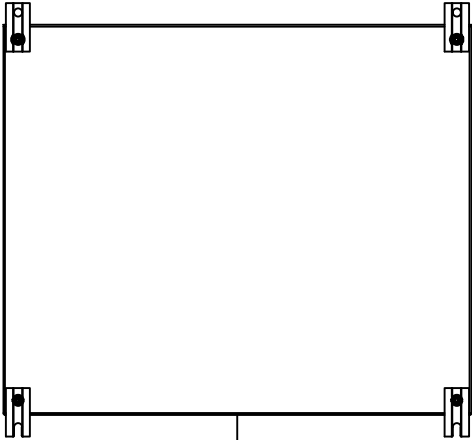
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Tolérance $\pm 1/32$ " sauf spécification contraire

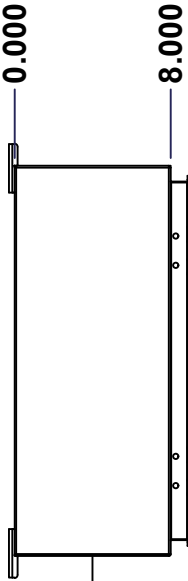
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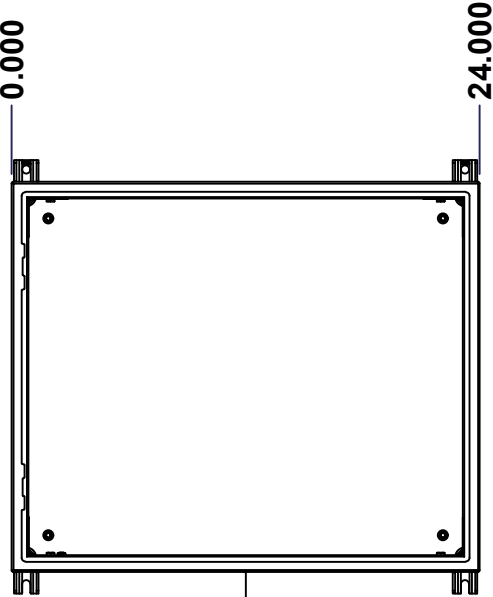
TOP



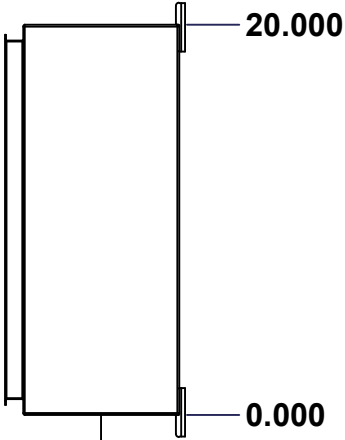
BACK



LEFT



FRONT

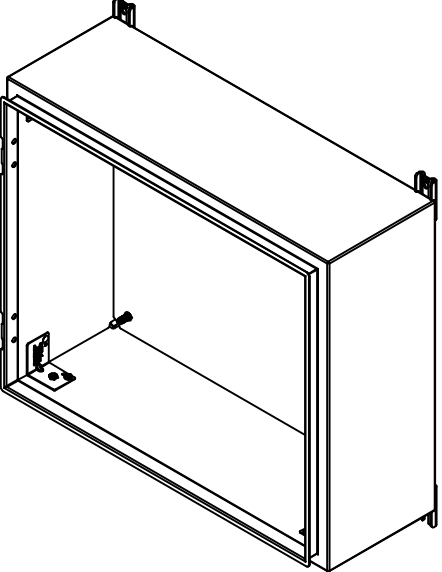


RIGHT



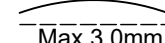
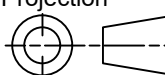
BOTTOM

No.	Revisions	Date	By/Par



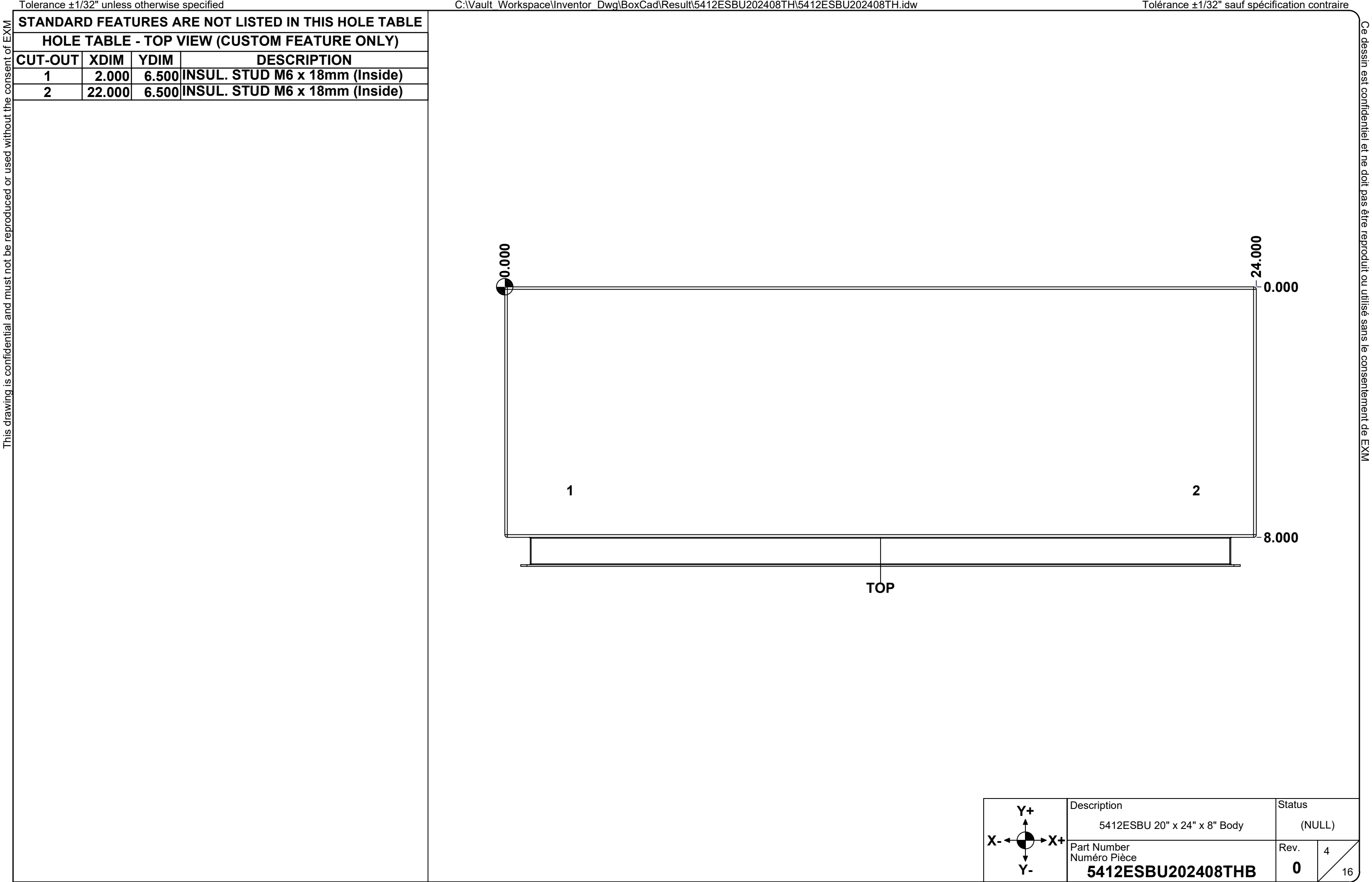
Isometric View

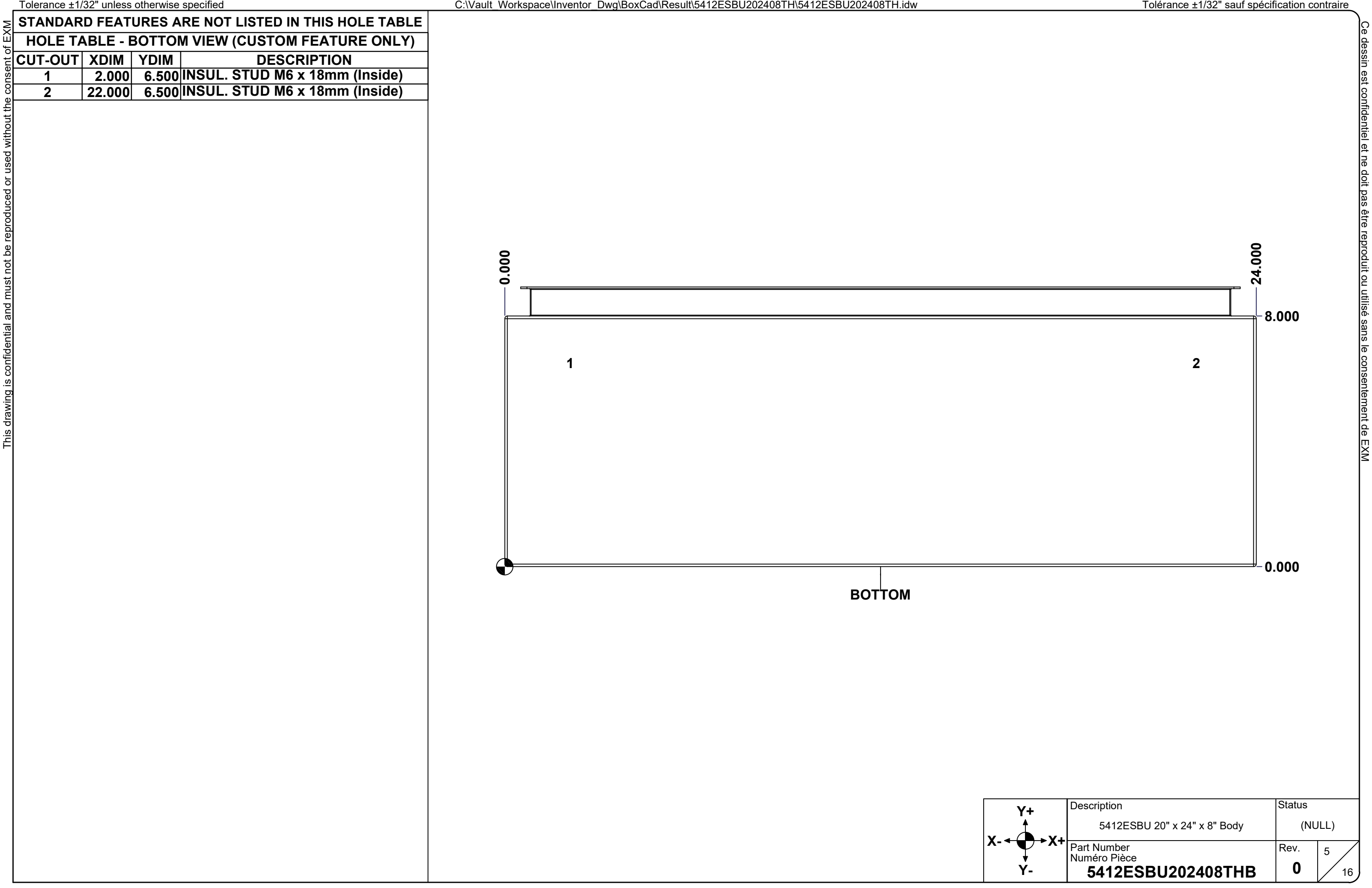


		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date 10-Apr-23	
Material Matière				16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 5412ESBU 20" x 24" x 8" Body				Detail Rev.	
Part Number Numéro Pièce				Rev.	
5412ESBU202408THB				0	
				3 16	

SEE BILL OF MATERIAL ON LAST PAGE

5412ESBU202408THB





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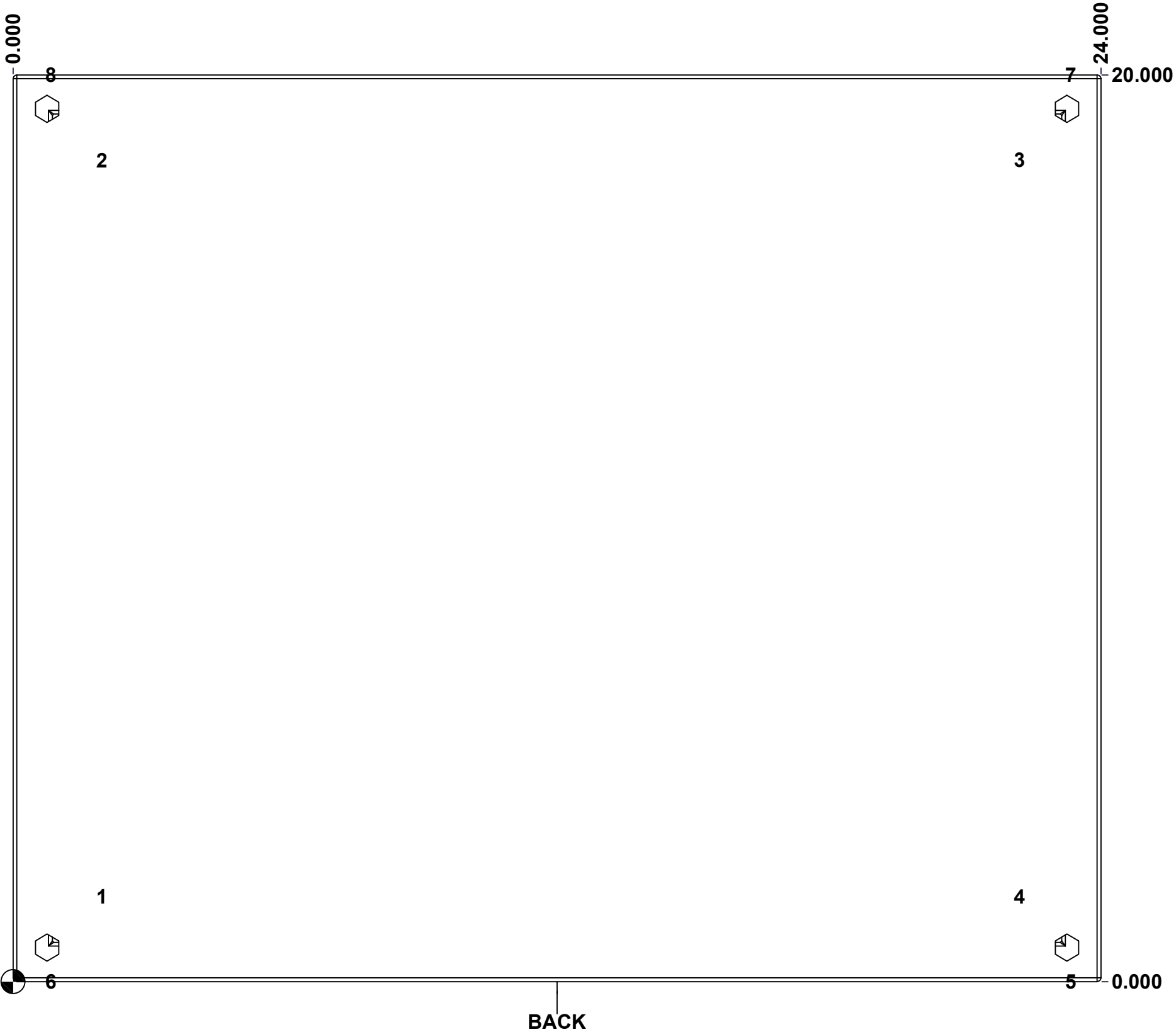
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

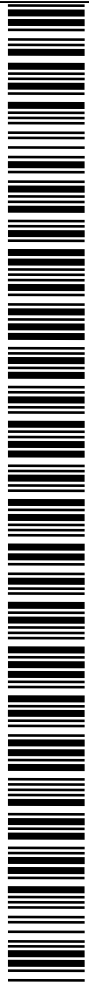
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	22.125	18.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	23.250	20.000	FOOT 885 ESMF3_CLOSE
8	0.750	20.000	FOOT 885 ESMF3_CLOSE

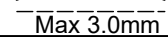
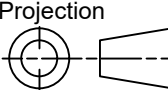


	Description		Status	
	5412ESBU 20" x 24" x 8" Body		(NULL)	
	Part Number Numéro Pièce 5412ESBU202408THB		Rev. 0	6 16

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No.	Revisions	Date	By/Par



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 					
Customer Client			Date						
Drawn By Dessiné Par			BoxCad: BoxCad Date 10-Apr-23						
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)									
Color Couleur			Asa-61 Grey Finish Fini Smooth						
Description 5412ESBU 20" x 24" x 8" Body				Detail Rev.					
Part Number Numéro Pièce 5412ESBU202408THB				<table border="1"> <tr> <td>Rev.</td> <td>7</td> </tr> <tr> <td>0</td> <td>16</td> </tr> </table>		Rev.	7	0	16
Rev.	7								
0	16								

Parts List

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Tolerance ±1/32" unless otherwise specified

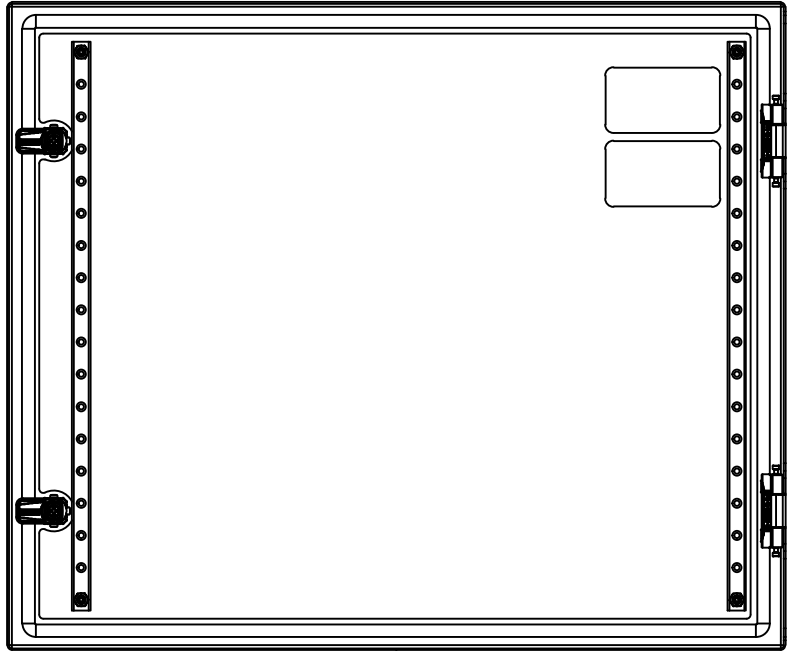
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Tolérance ±1/32" sauf spécification contraire

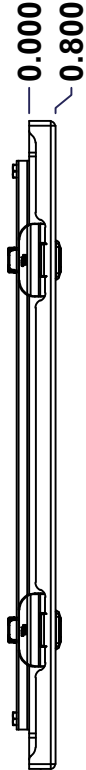
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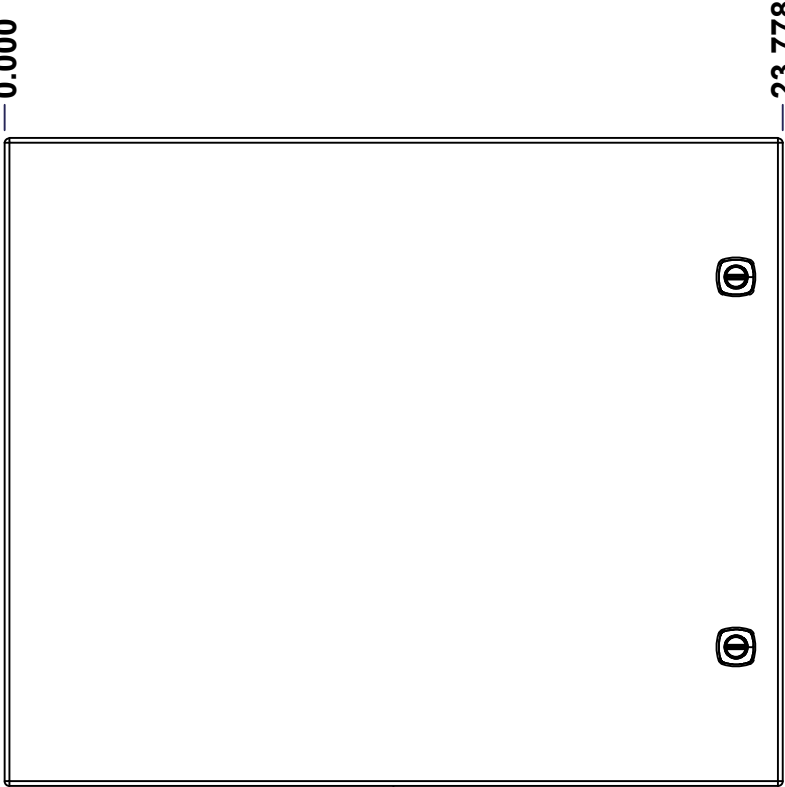
TOP



BACK



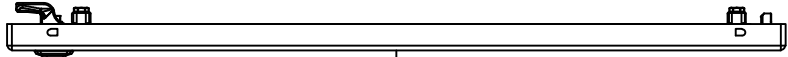
LEFT



FRONT

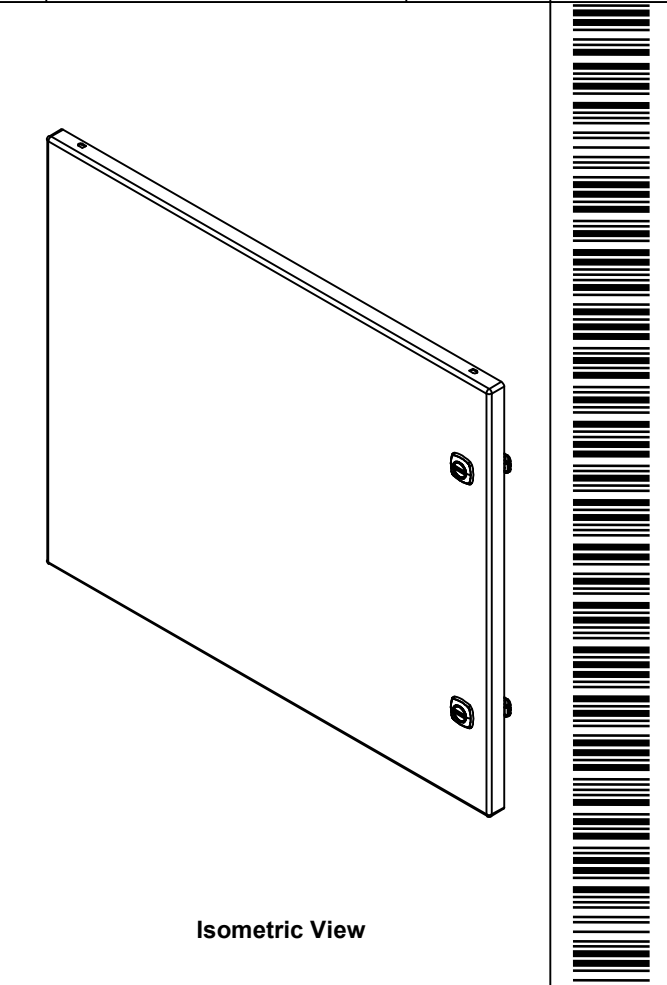


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

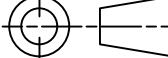


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 10-Apr-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESBU 20" x 24" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESBU202408THC			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	21.517	18.268	STUD M6 x 18mm (Inside)
4	21.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	22.354	15.553	880 SCQ4-SL
6	22.354	4.250	880 SCQ4-SL



	Description	Status	
	5412ESBU 20" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESBU202408THC	0	16

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Tolerance ±1/32" unless otherwise specified

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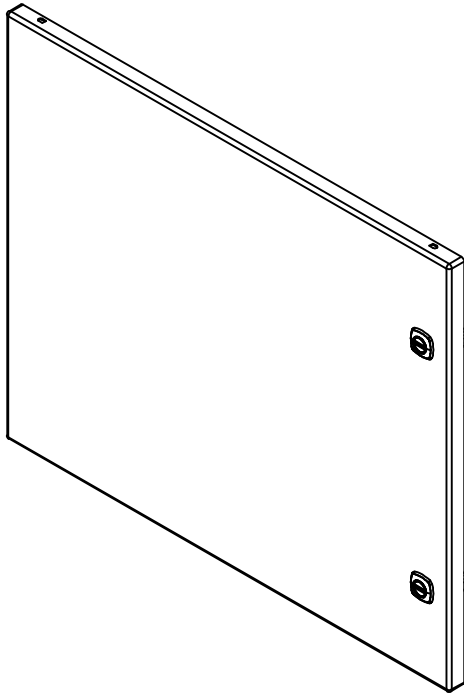
Tolérance ±1/32" sauf spécification contraire

No.

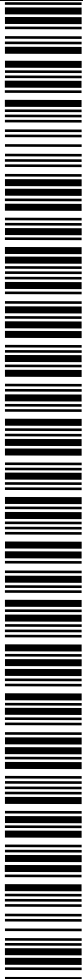
Revisions

Date

By/Par



Isometric View





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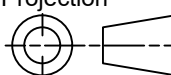
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 10-Apr-23

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESBU 20" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESBU202408THC

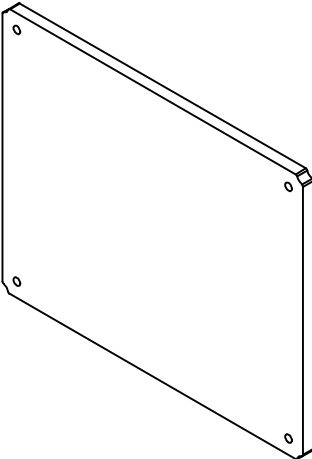
Rev.

10

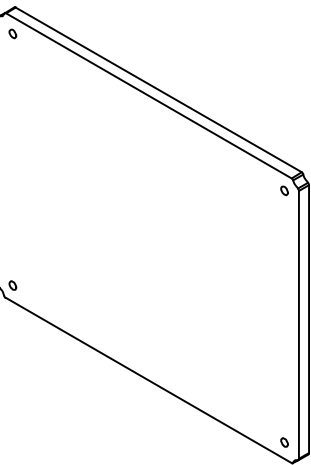
0

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
1	5412ESBU202408THI-C	0	5412ESBU 20" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU202408THG	0	5412ESBU 20" x 24" Cover Gasket Part
1	5412ESBU202408THC-P	0	5412ESBU 20" x 24" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			



Isometric View



Isometric View



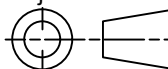
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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection

Projection

Customer
Client

Date _____

Drawn By
Dessiné Par

BoxCad: Patrick Deschene.

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color	Couleur
-------	---------

Aluminum

Finish
Fini

N/A

Description

Detail Rev.

5412ESBU 20" x 24" Back Insulation

Part Number
Numéro Pièce

Rev.

11

5412ESBU202408THI-B

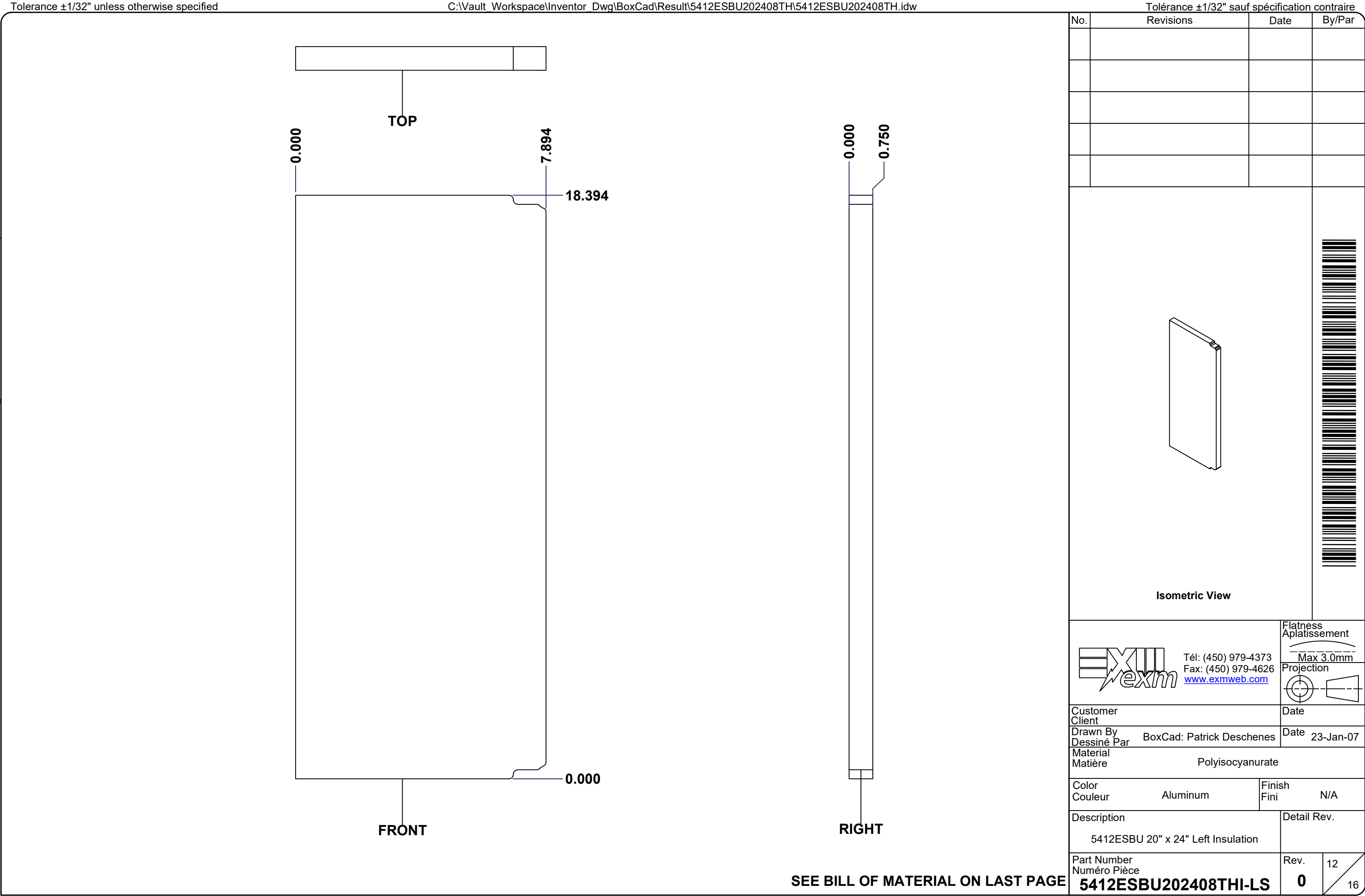
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16

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0.000

7.894

18.394

0.000

TOP

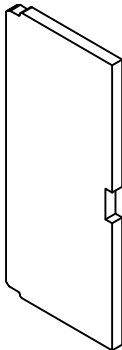
FRONT

0.000

0.750

RIGHT

SEE BILL OF MATERIAL ON LAST PAGE



Isometric View



Isometric View

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Max 3.0mm

Material Matière	Polyisocyanurate
---------------------	------------------

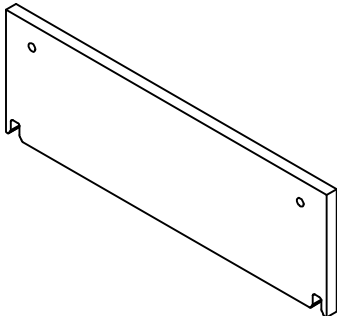
Description	Detail Rev.

Part Number	Rev.	13
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0712E0B0262100THH RS		☒
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SEE BILL OF MATERIAL ON LAST PAGE

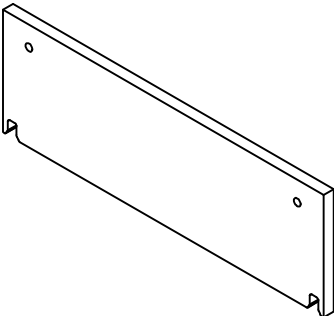
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Isometric View

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Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

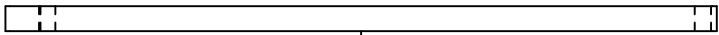


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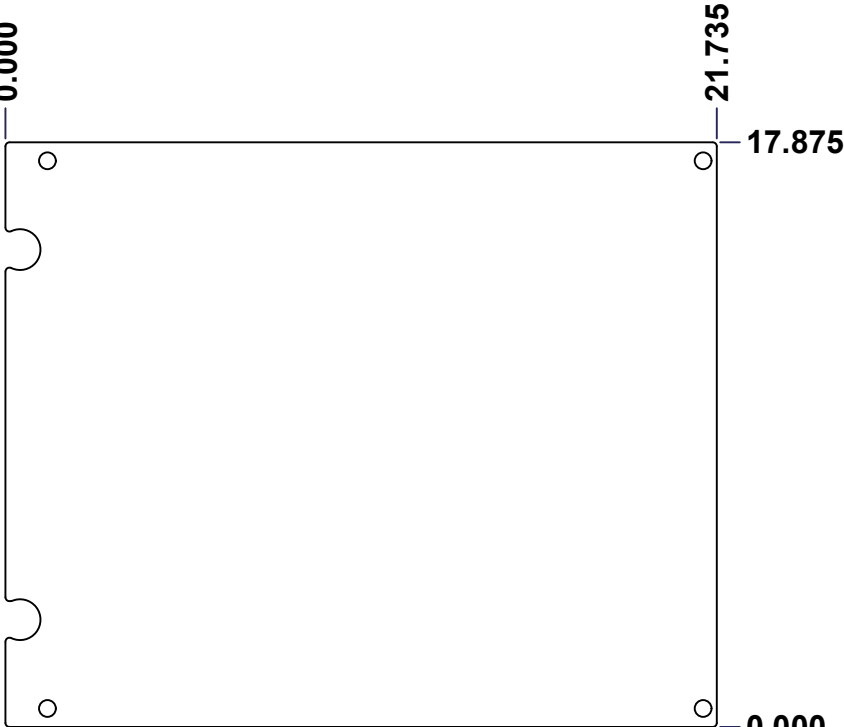
Tolerance $\pm 1/32$ " unless otherwise specified

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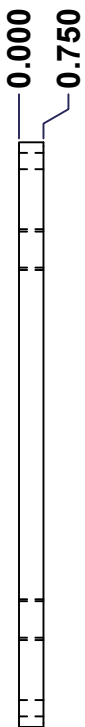
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

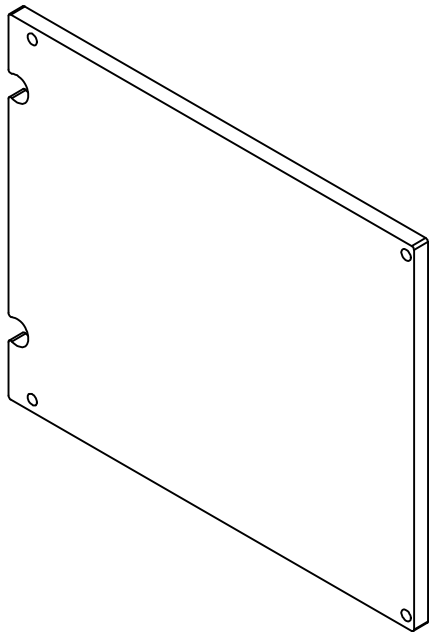


FRONT



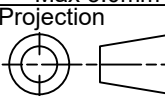
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESBU 20" x 24" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESBU202408THI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

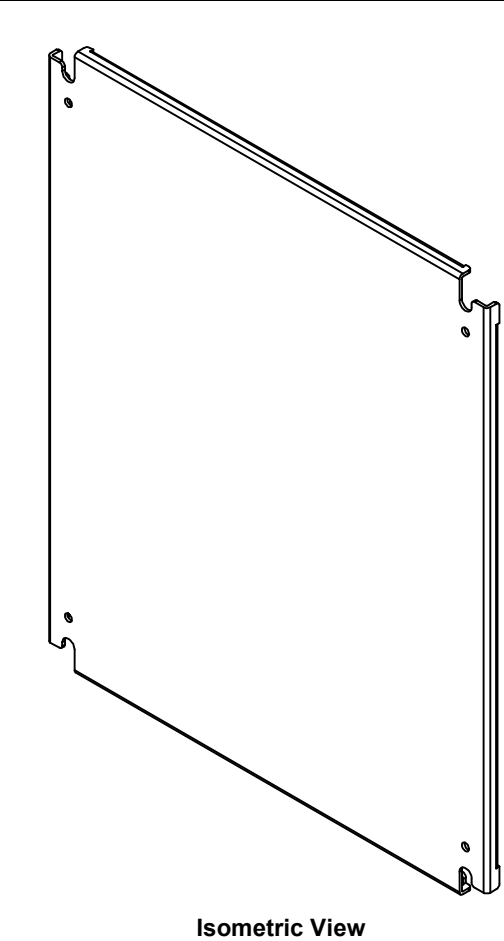
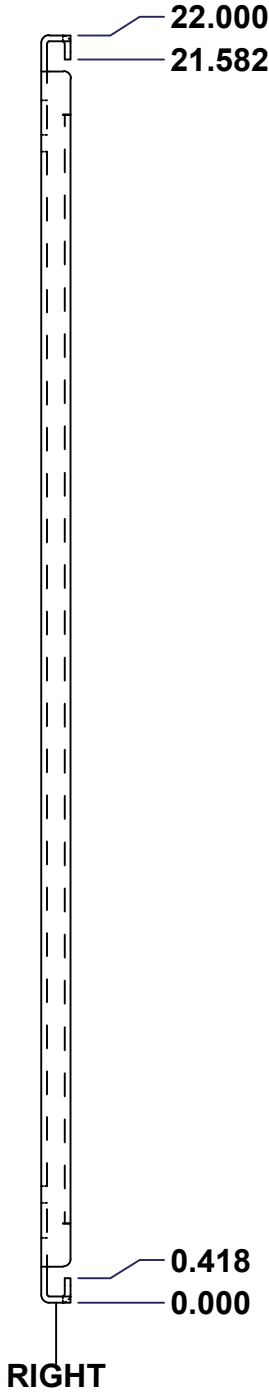
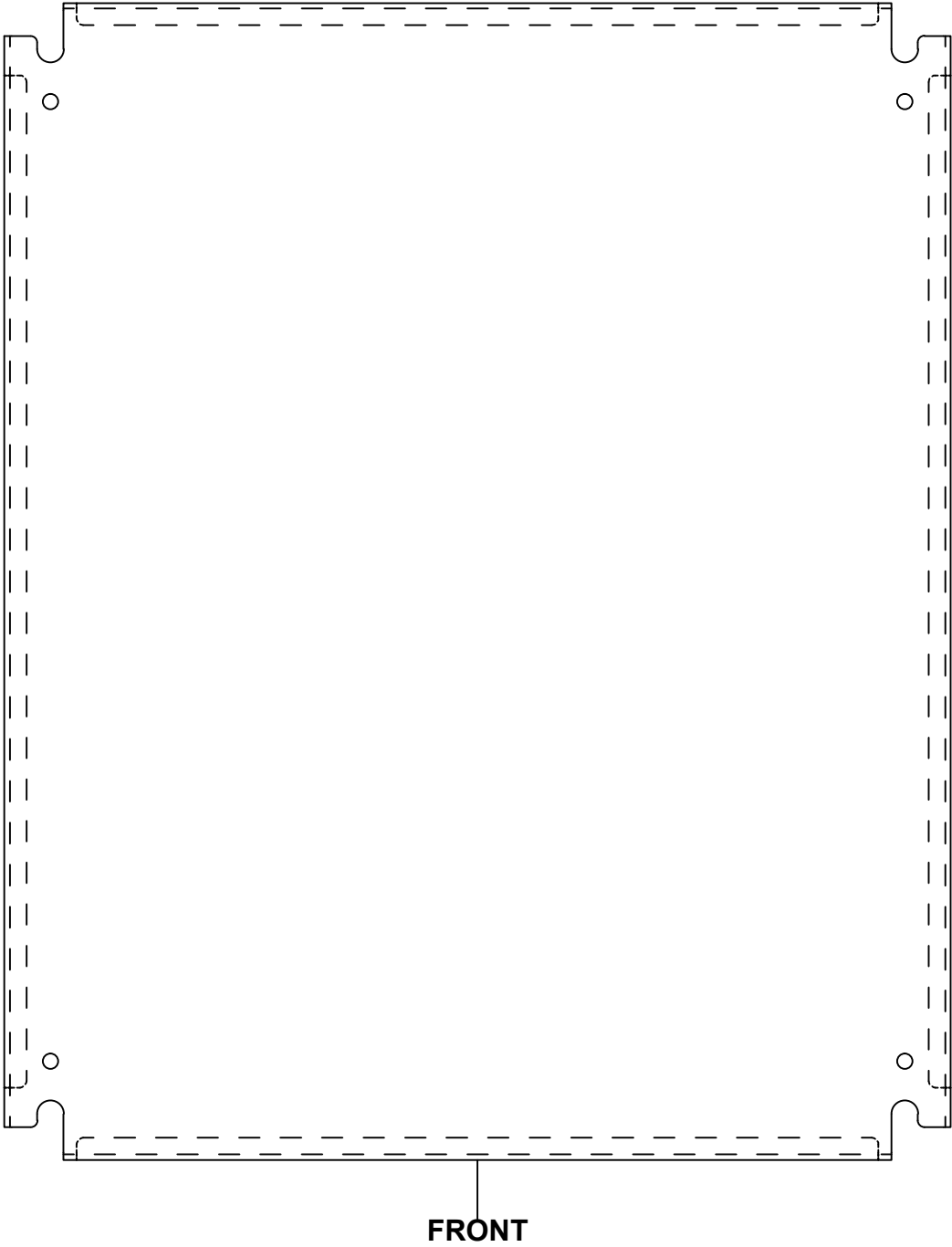
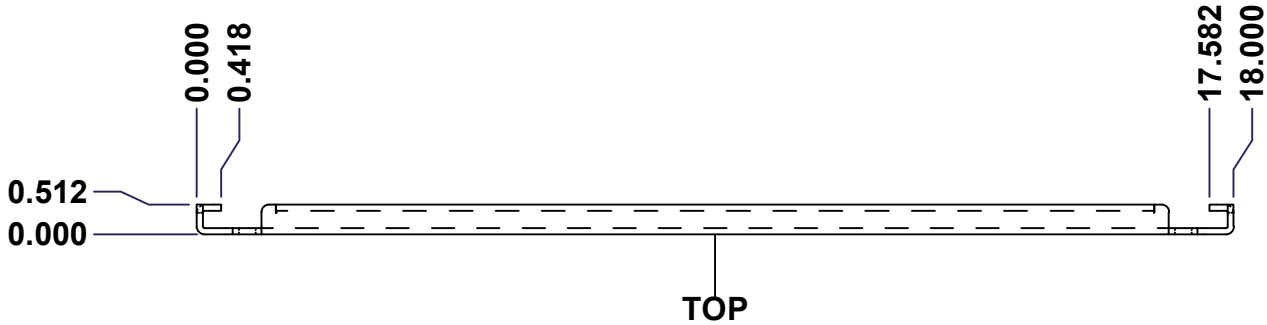
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Tolerance ±1/32" unless otherwise specified

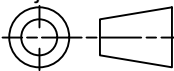
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Tolérance ±1/32" sauf spécification contraire



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1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
			
			Flatness Aplatissement Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad			Date 23-Jan-07
Material Matière			See Part List
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2420G			Rev. 0
			1 2

