

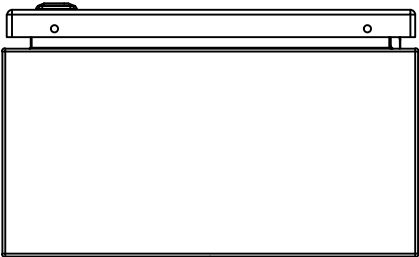
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Tolerance ±1/32" unless otherwise specified

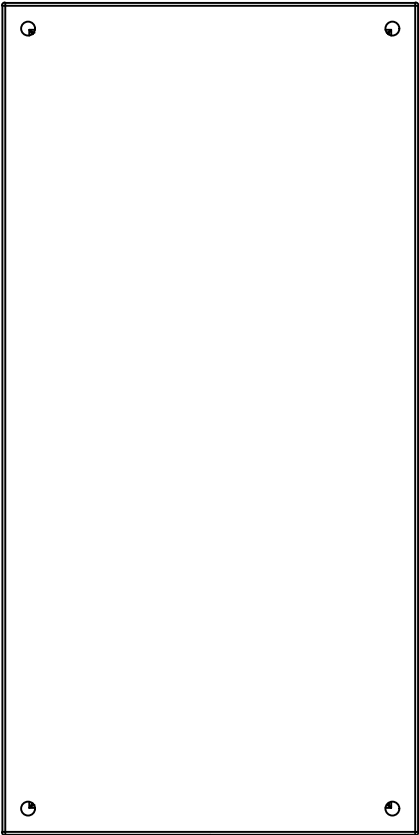
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Tolérance ±1/32" sauf spécification contraire

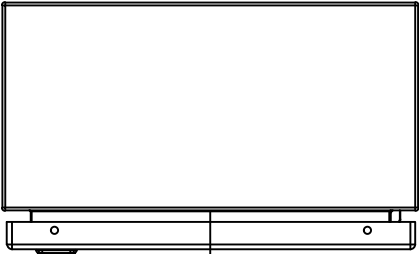
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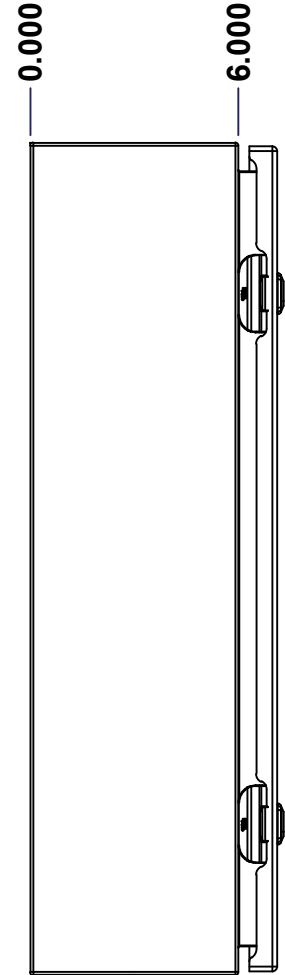
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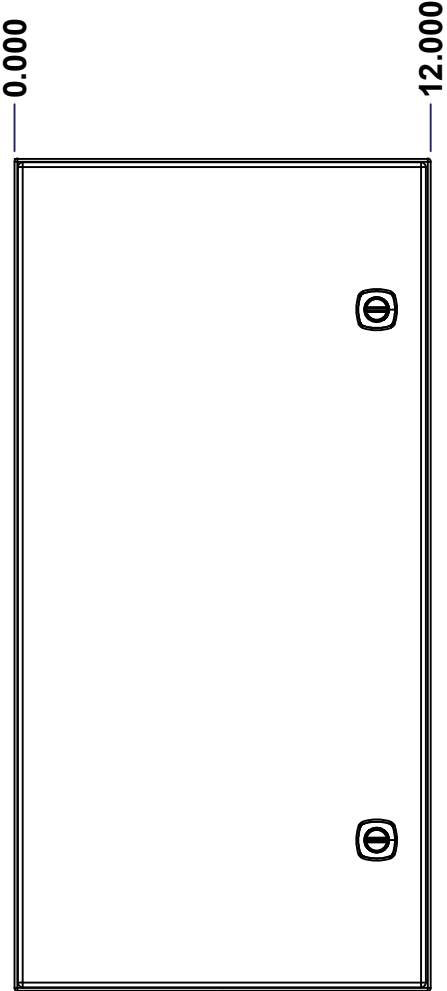
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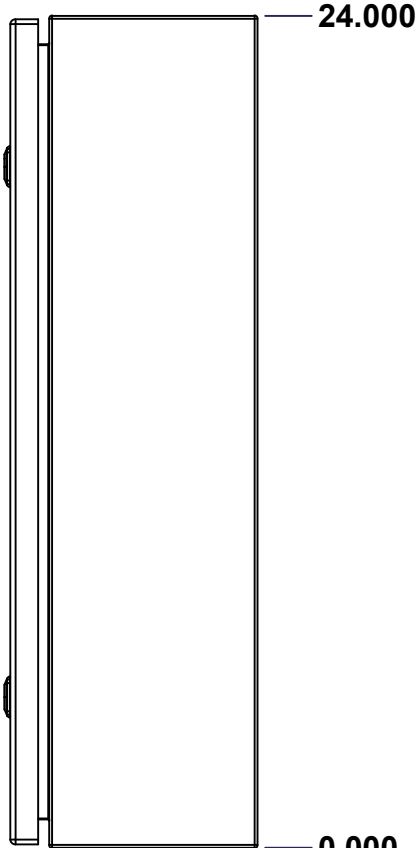
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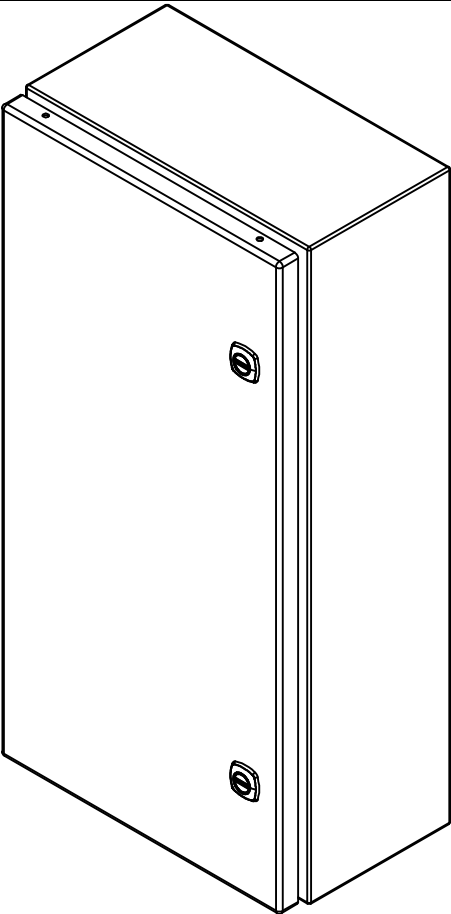
LEFT



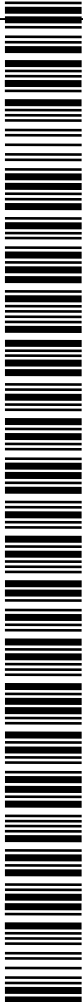
FRONT



RIGHT



Isometric View

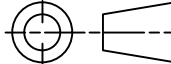


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 04-Apr-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESBU 24" x 12" x 6" Assembly Detail Rev.

Part Number Numéro Pièce 5412ESBU241206NOIP Rev. 0 1 9

SEE BILL OF MATERIAL ON LAST PAGE

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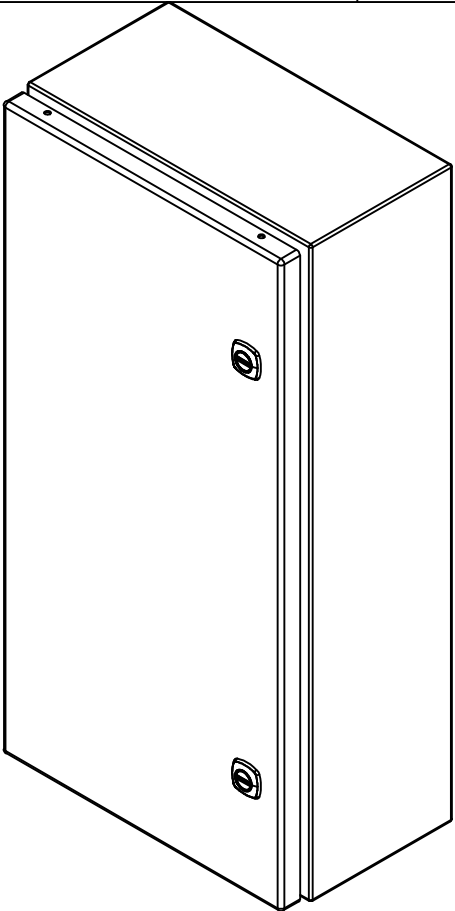
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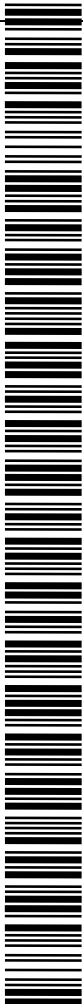
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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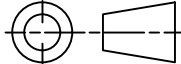


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 04-Apr-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.		
5412ESBU 24" x 12" x 6" Assembly			

Part Number Numéro Pièce	Rev.	2
5412ESBU241206NOIP	0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU241206NOIPC	0	5412ESBU 24" x 12" Cover
1	5412ESBU241206NOIPB	0	5412ESBU 24" x 12" x 6" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

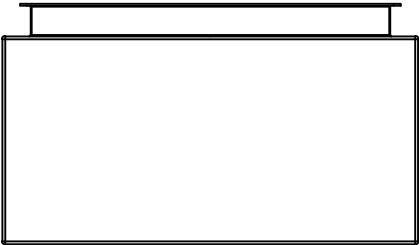
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Tolerance ±1/32" unless otherwise specified

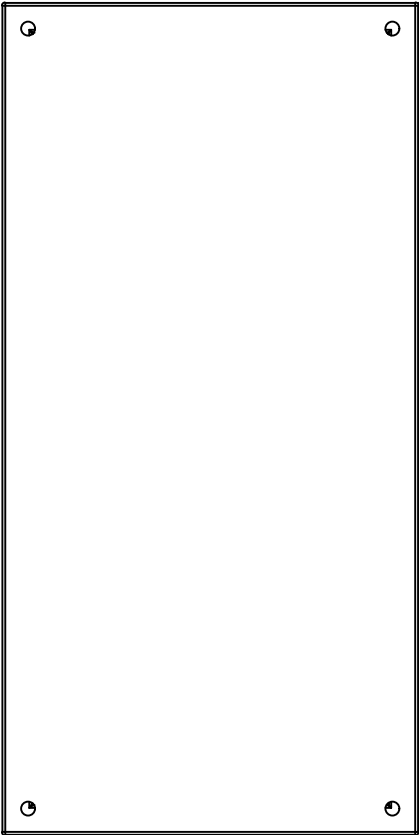
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Tolérance ±1/32" sauf spécification contraire

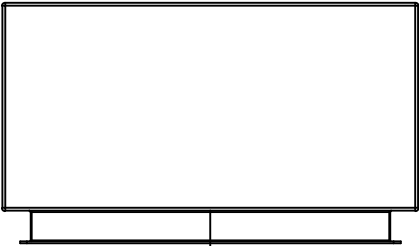
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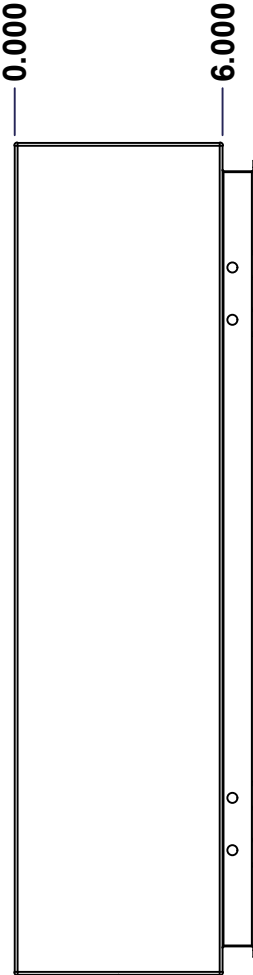
TOP



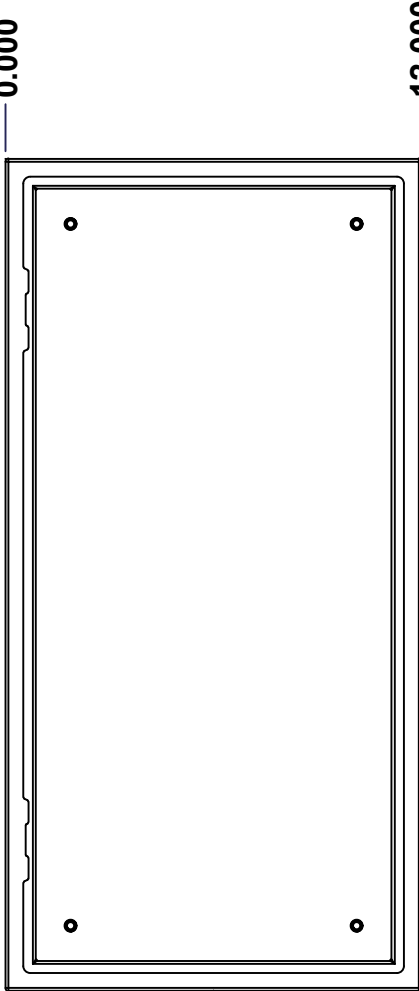
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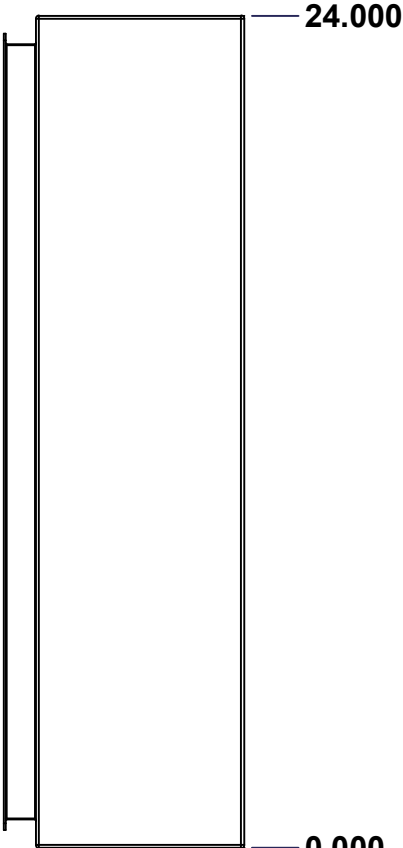
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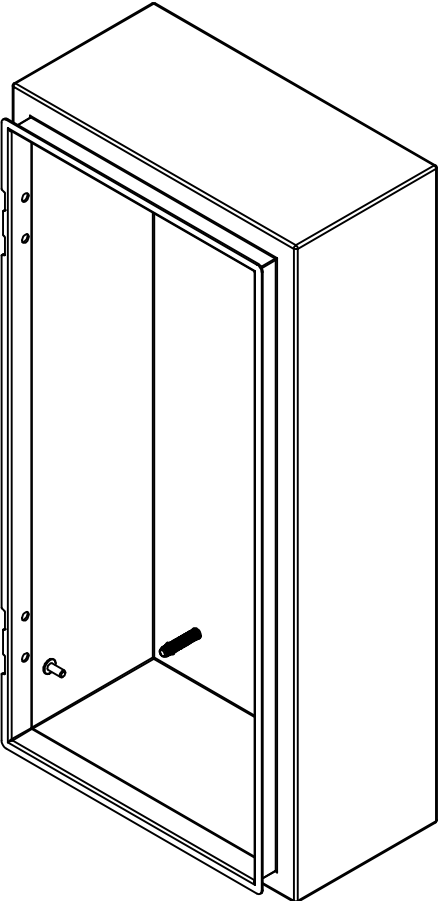
LEFT



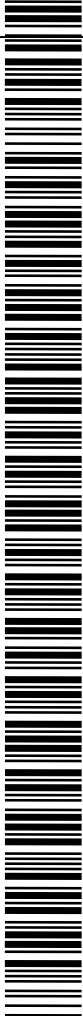
FRONT



RIGHT



Isometric View

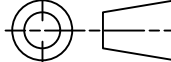


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Apr-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESBU 24" x 12" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESBU241206NOIPB

Rev.

3
9

SEE BILL OF MATERIAL ON LAST PAGE

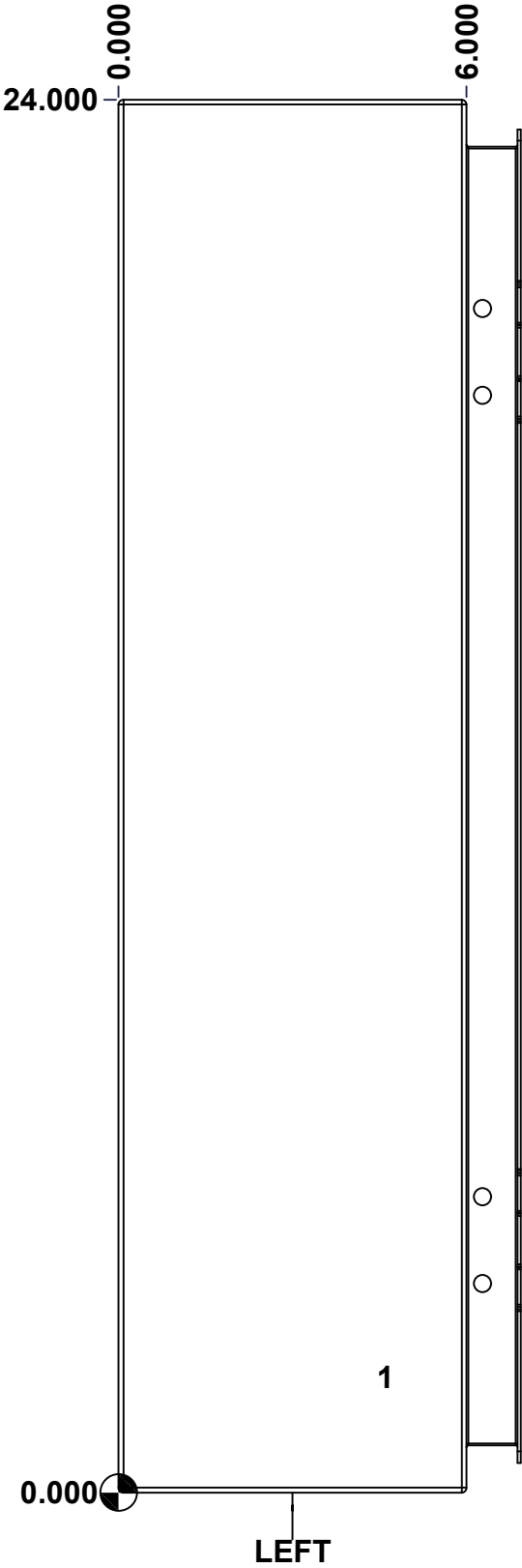
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5412ESBU 24" x 12" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESBU241206NOIPB	Rev. 0	4 9

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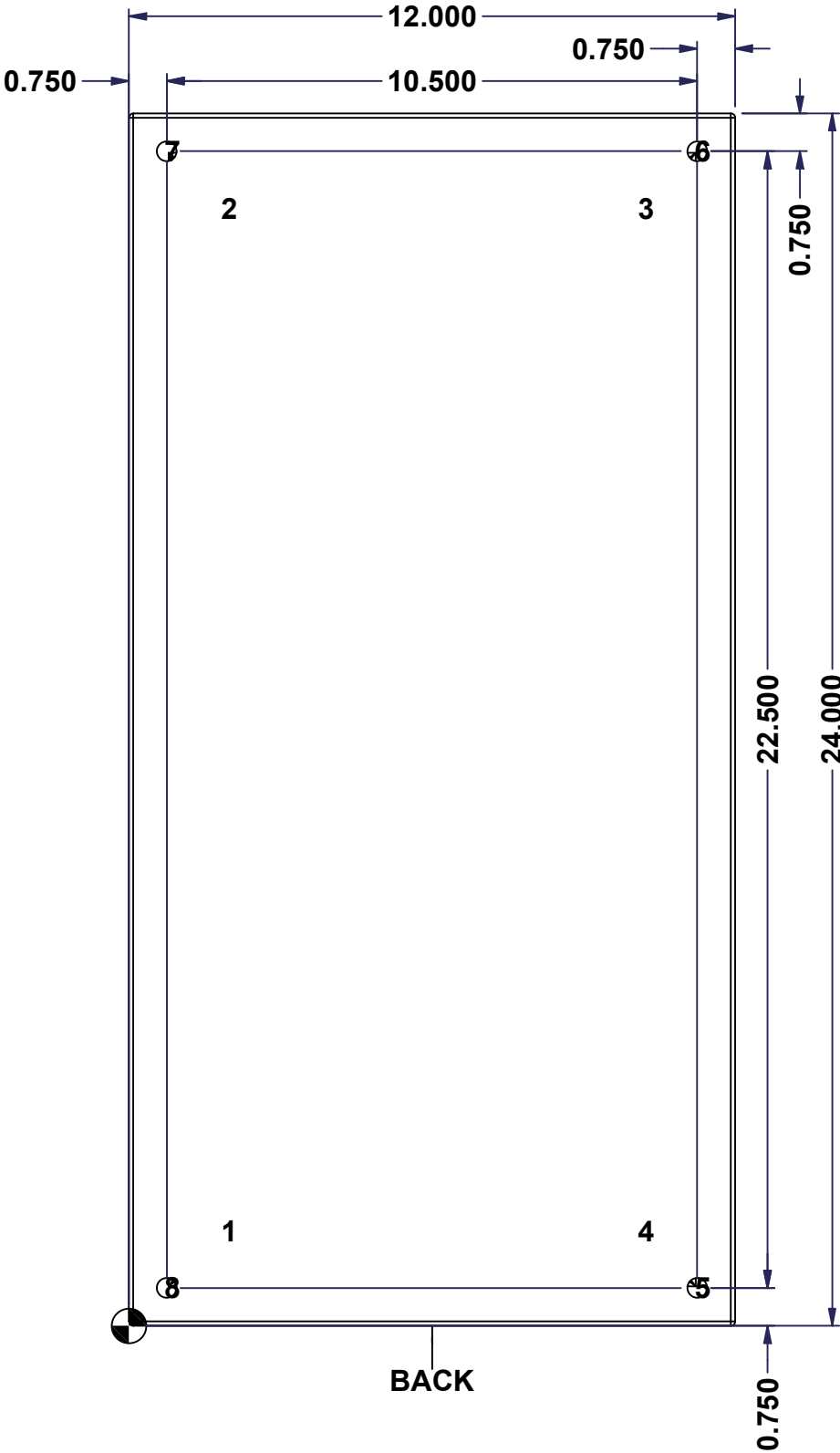
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.750	RND Ø0.390
6	11.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESBU 24" x 12" x 6" Body		(NULL)	
	Part Number Numéro Pièce 5412ESBU241206NOIPB		Rev. 0	5 9

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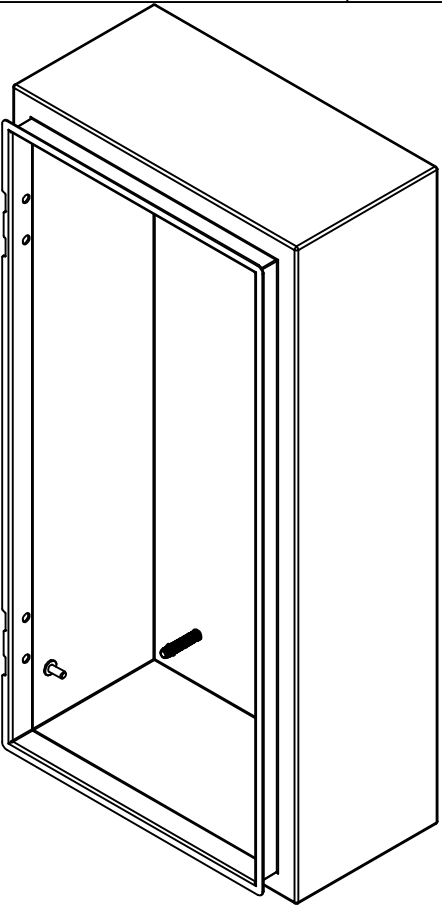
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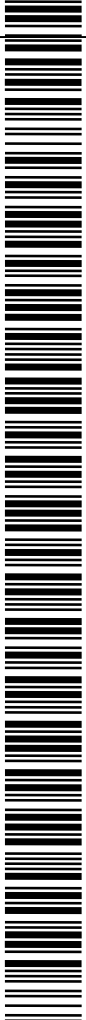
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

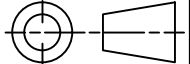


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 04-Apr-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESBU 24" x 12" x 6" Body			
Part Number Numéro Pièce			Rev. 6
5412ESBU241206NOIPB			0 9

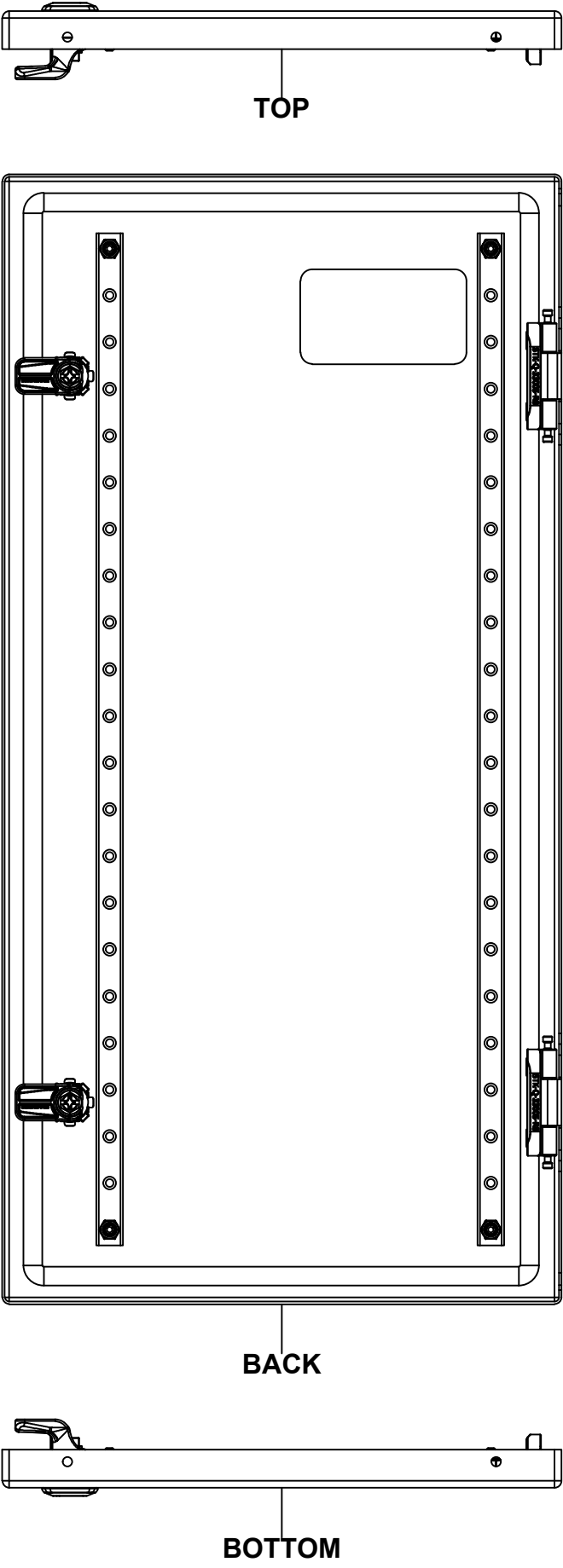
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU241206NOIPB-P	0	5412ESBU 24" x 12" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



0.000
0.800
LEFT

0.000
11.778
FRONT

23.803
0.000
RIGHT

No.	Revisions	Date	By/Par

Isometric View

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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 04-Apr-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESBU 24" x 12" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESBU241206NOIPC			Rev. 7
SEE BILL OF MATERIAL ON LAST PAGE			09

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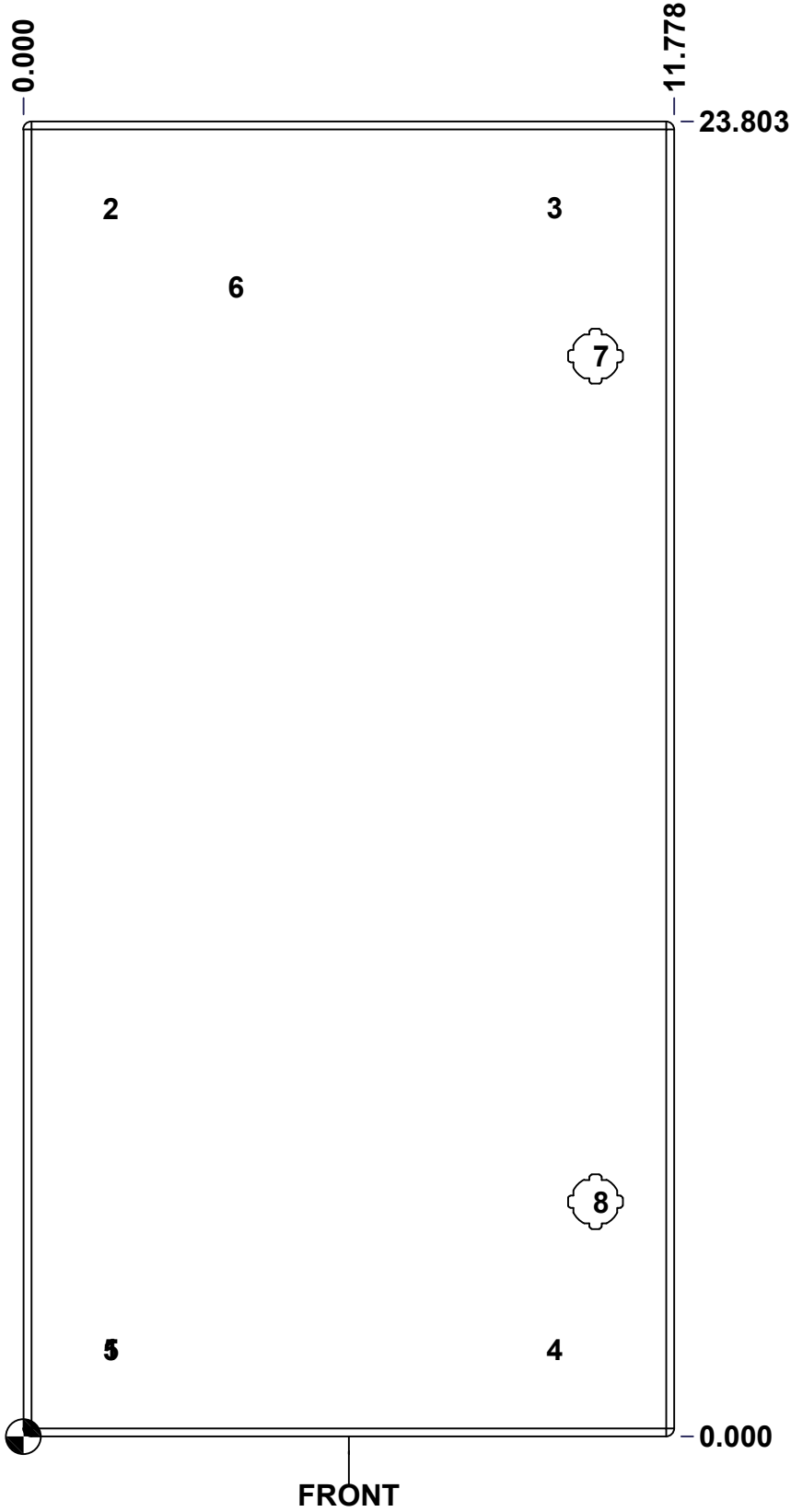
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	1.486	1.567	GND STUD M6 x 16mm (Inside)
6	3.750	20.803	LABEL_EXM (Inside)
7	10.354	19.553	880 SCQ4-SL
8	10.354	4.250	880 SCQ4-SL



	Description	Status	
	5412ESBU 24" x 12" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ESBU241206NOIPC	0	9

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Tolerance ±1/32" unless otherwise specified

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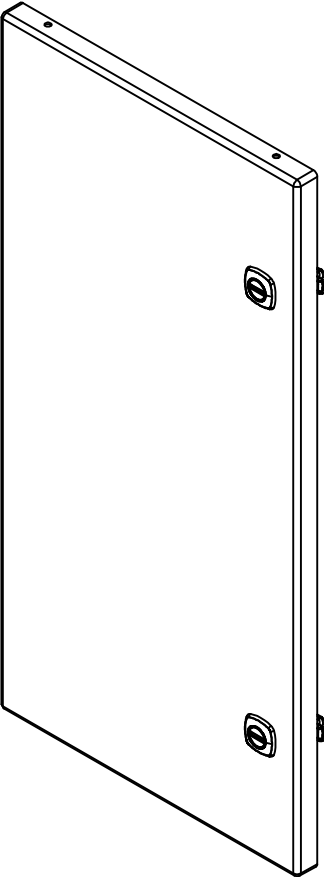
Tolérance ±1/32" sauf spécification contraire

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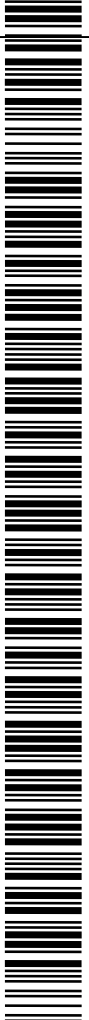
Revisions

Date

By/Par



Isometric View





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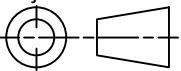
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 04-Apr-23

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESBU 24" x 12" Cover

Detail Rev.

Part Number Numéro Pièce

5412ESBU241206NOIPC

Rev. 0

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU241206NOIPG	0	5412ESBU 24" x 12" Cover Gasket Part
1	5412ESBU241206NOIPC-P	0	5412ESBU 24" x 12" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

9

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