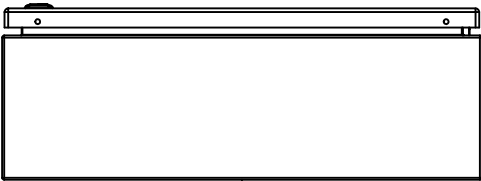


This drawing is confidential and must not be reproduced or used without the consent of EXM

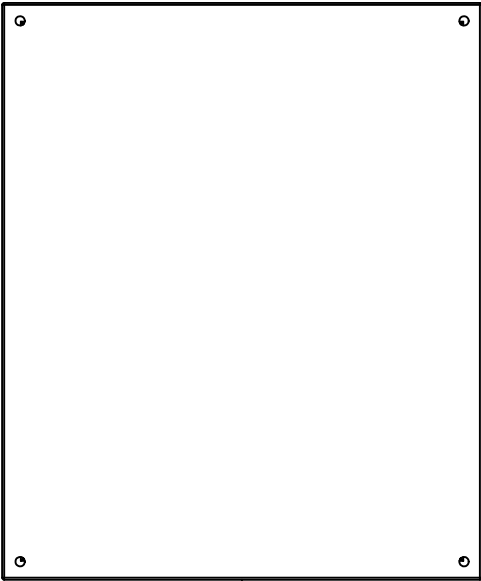
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU242006\5412ESBU242006.idw

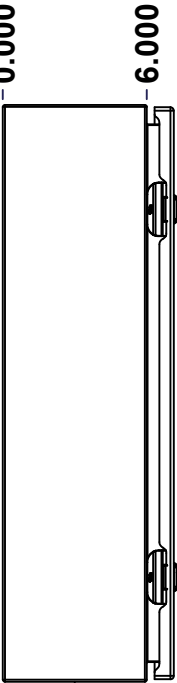
Tolérance ±1/32" sauf spécification contraire



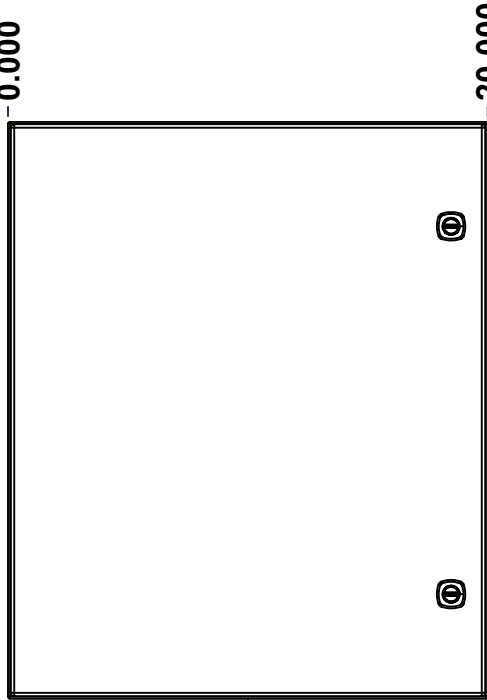
TOP



BACK



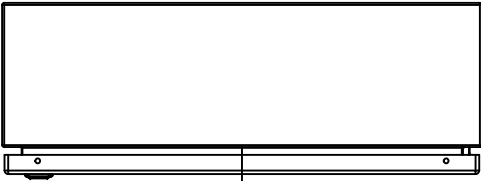
LEFT



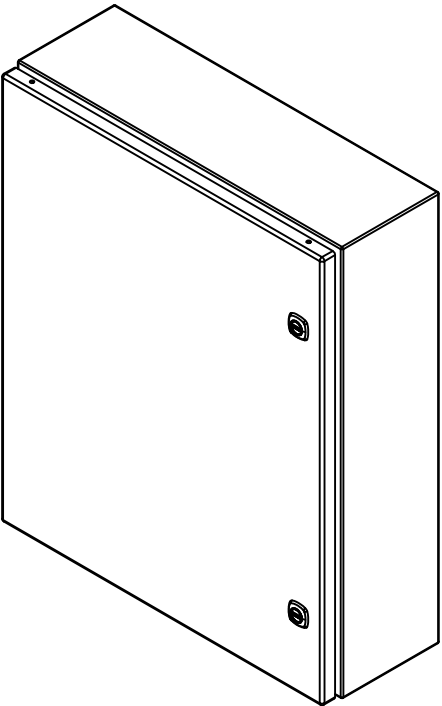
FRONT



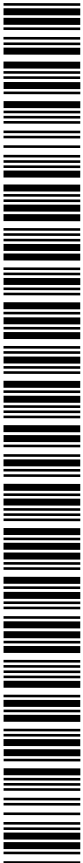
RIGHT



BOTTOM



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

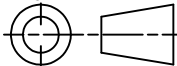


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Mar-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESBU 24" x 20" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESBU242006

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

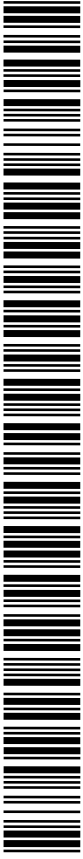
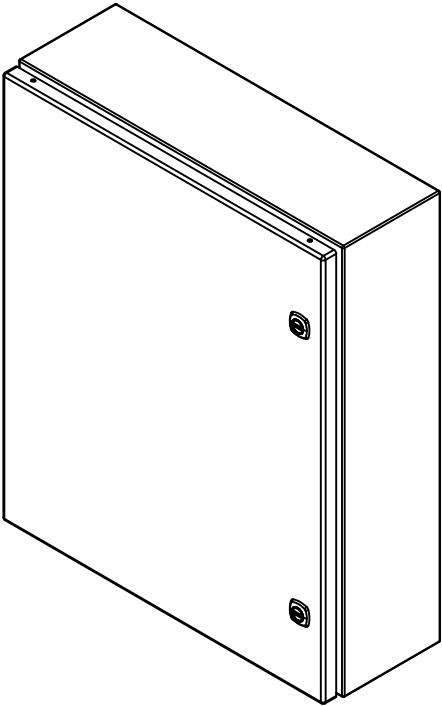
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU242006\5412ESBU242006.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	

BoxCad: BoxCad

04-Mar-14

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	5412ESBU 24" x 20" x 6" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESBU242006	0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESBU242006C	0	5412ESBU 24" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESBU242006B	0	5412ESBU 24" x 20" x 6" Body
4	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

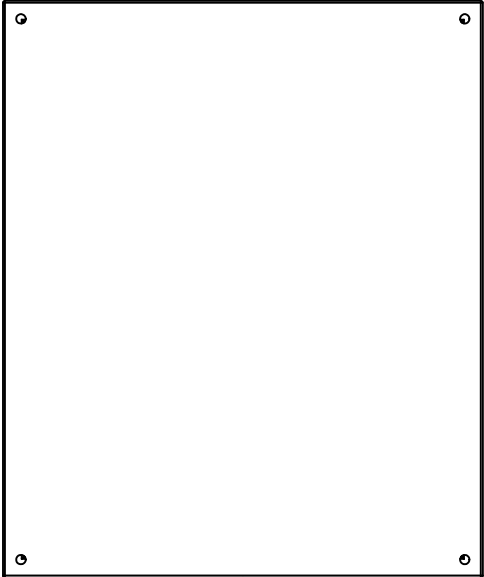
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU242006\5412ESBU242006B.idw

Tolérance ±1/32" sauf spécification contraire



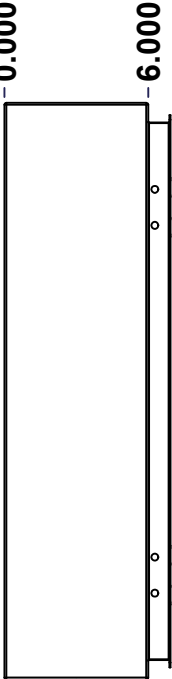
TOP



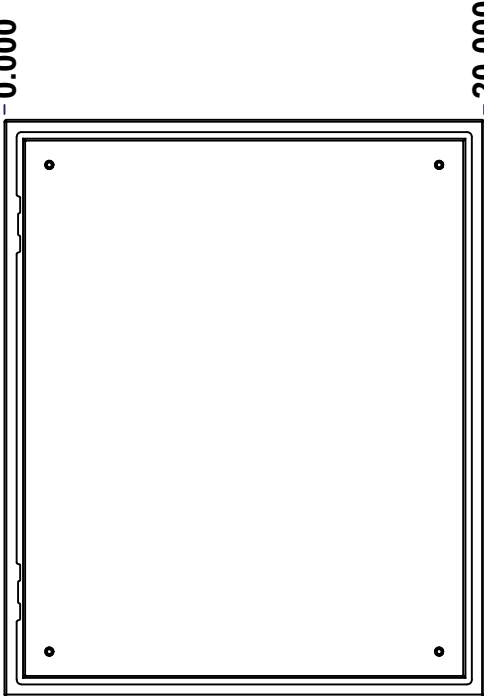
BACK



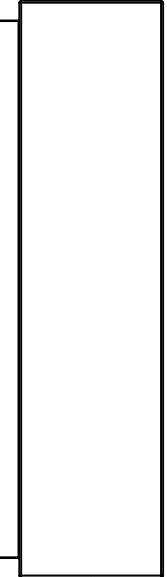
BOTTOM



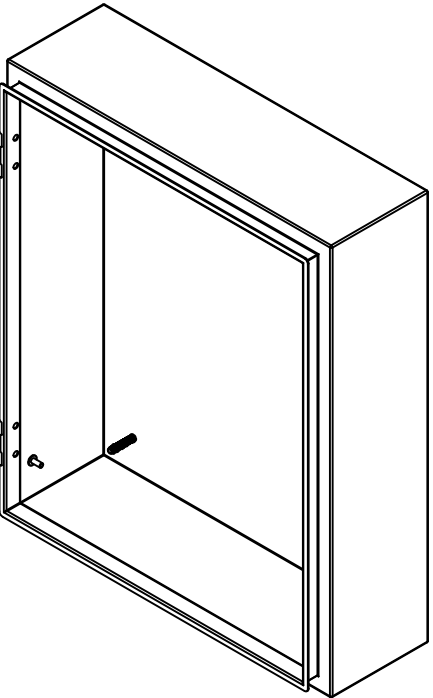
LEFT



FRONT



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

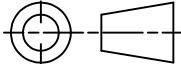


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Mar-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESBU 24" x 20" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESBU242006B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

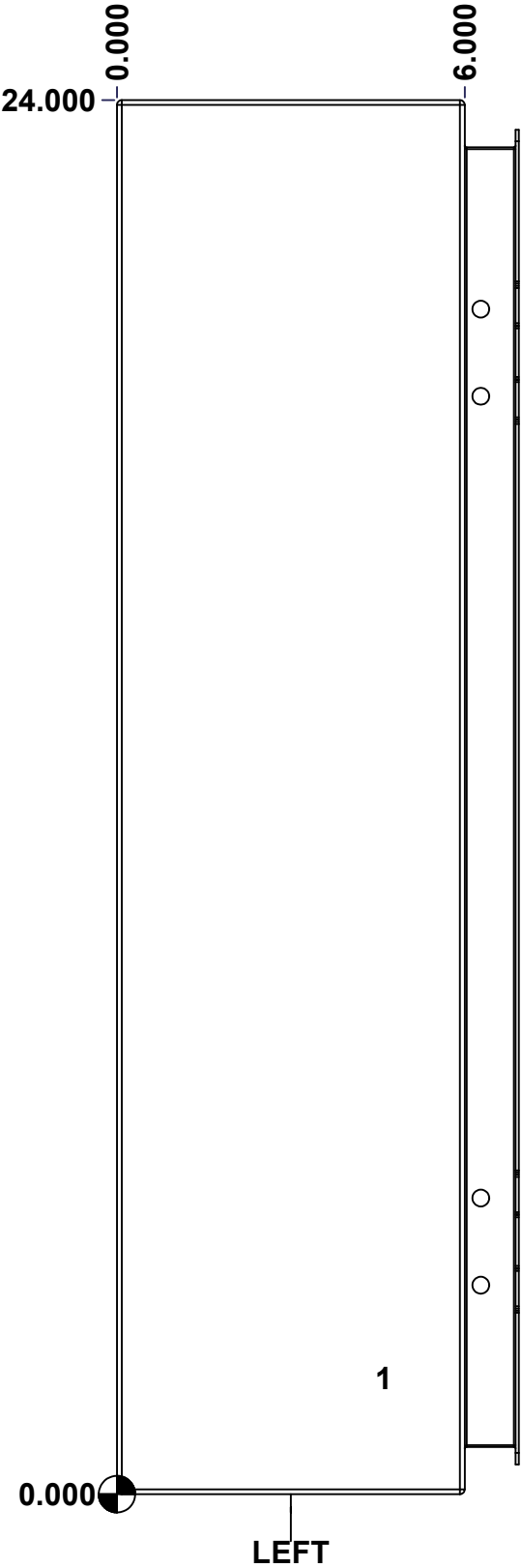
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU242006\5412ESBU242006B5.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESBU 24" x 20" x 6" Body		
	Part Number Numéro Pièce	Rev.	5 7
	5412ESBU242006B	0	

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

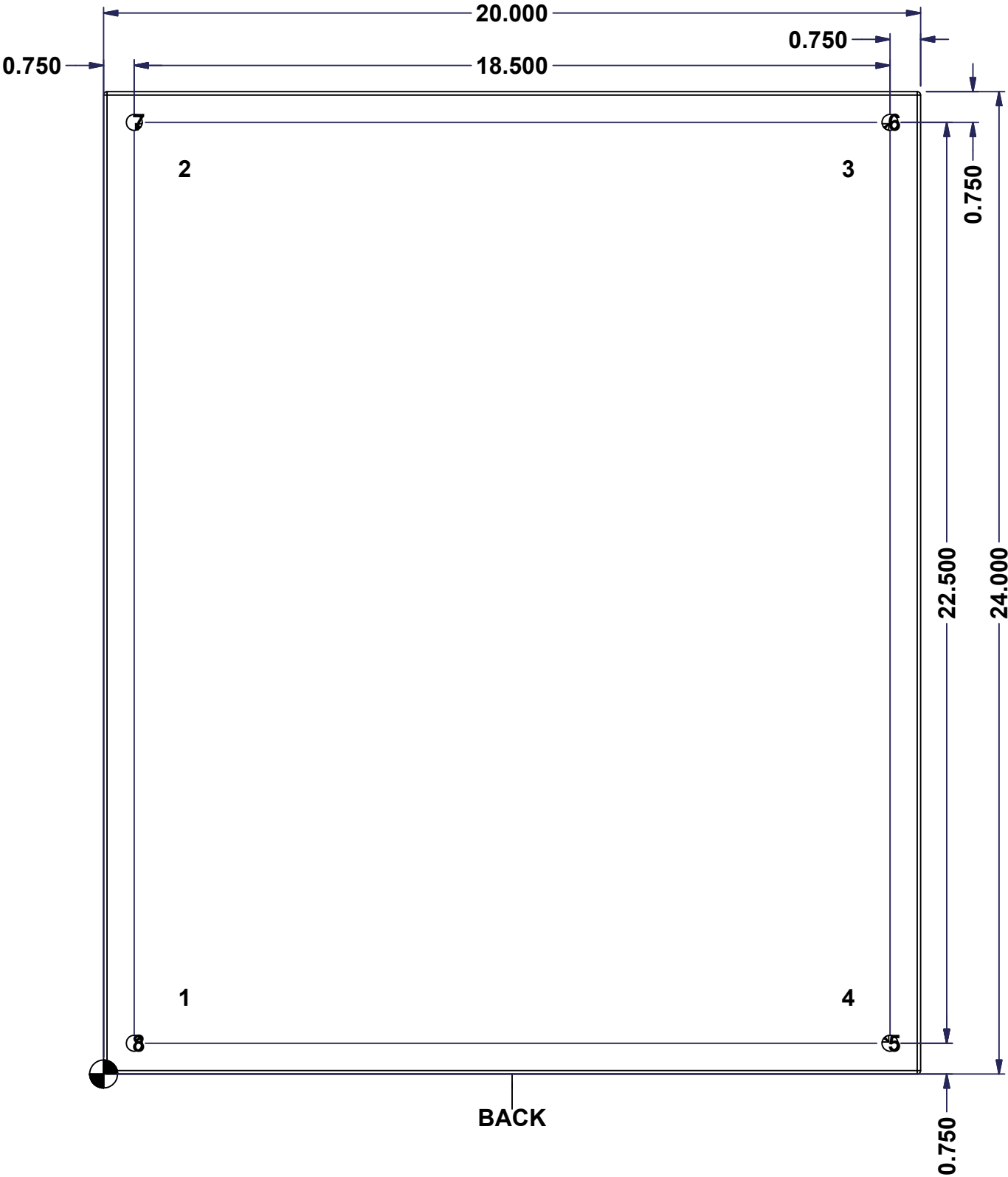
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU242006\5412ESBU242006B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESBU 24" x 20" x 6" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESBU242006B		0	7

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 04-Mar-14
Material Matière 16 Ga H.R.P. & O. (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fin Smooth
Description	Detail Rev.
5412ESBU 24" x 20" x 6" Body	
Part Number Noméro Pièce 5412ESBU242006B	Rev. 0
	7 / 7

This drawing is confidential and must not be reproduced or used without the consent of EXM

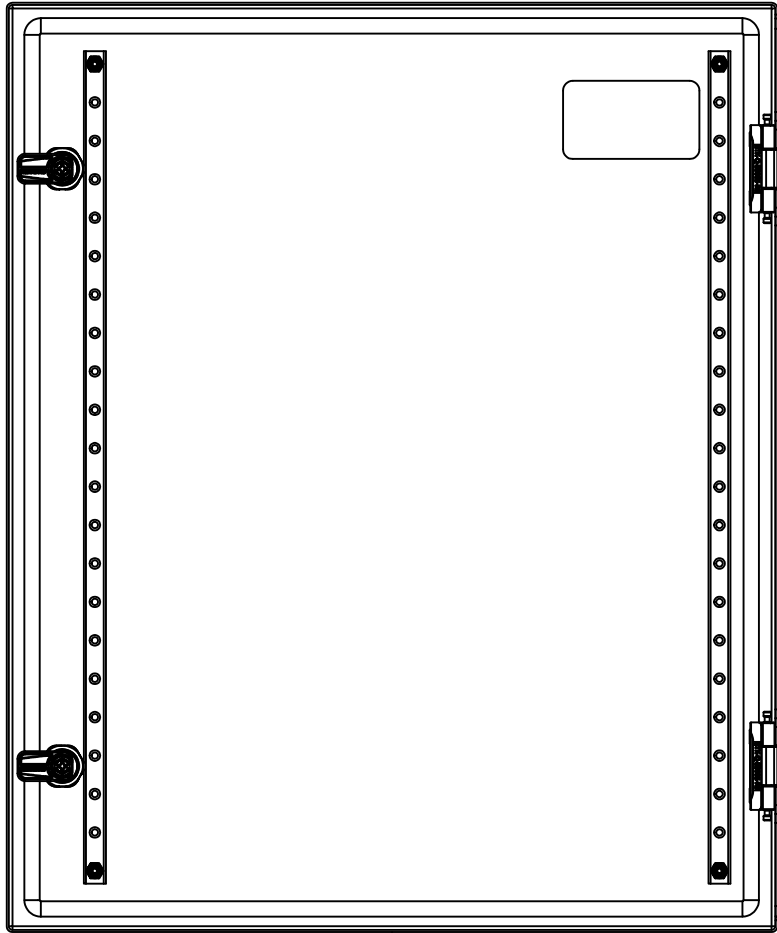
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU242006\5412ESBU242006C.idw

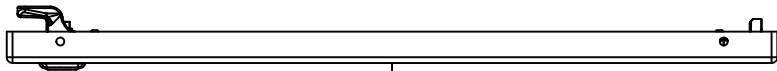
Tolérance ±1/32" sauf spécification contraire



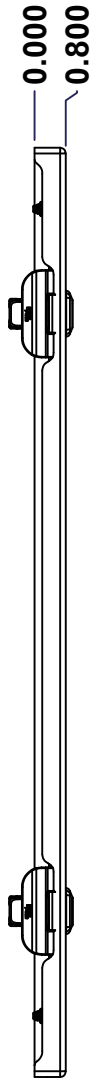
TOP



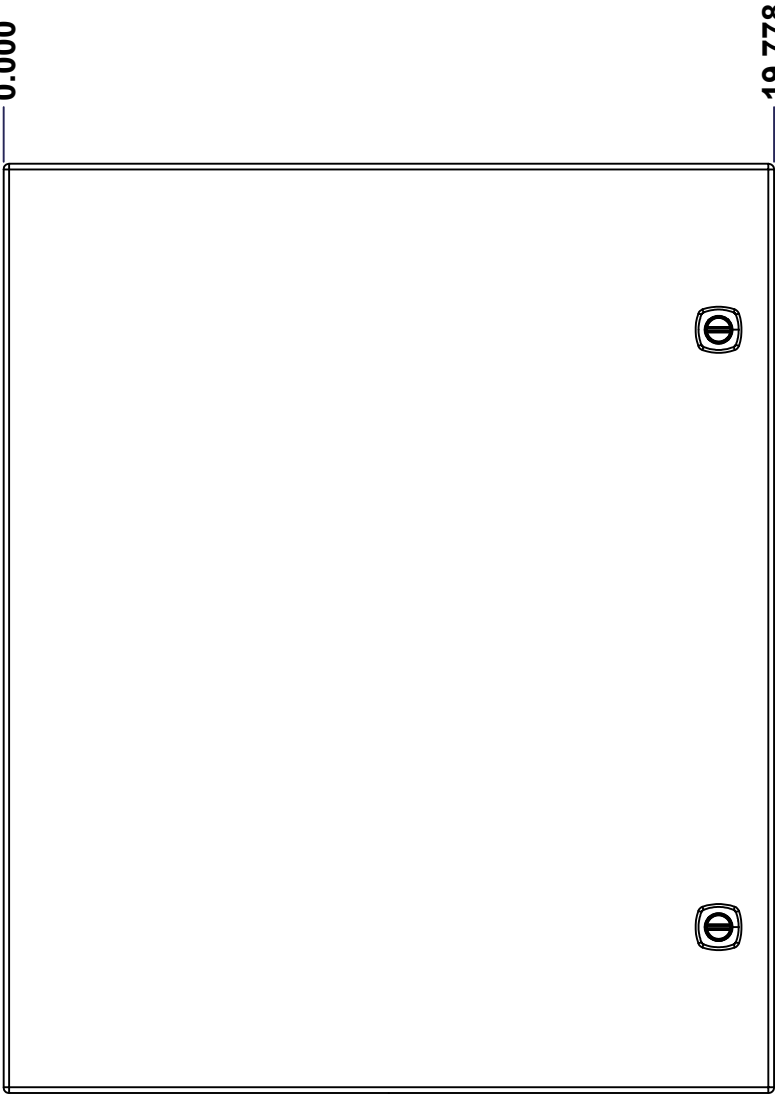
BACK



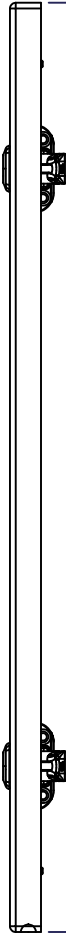
BOTTOM



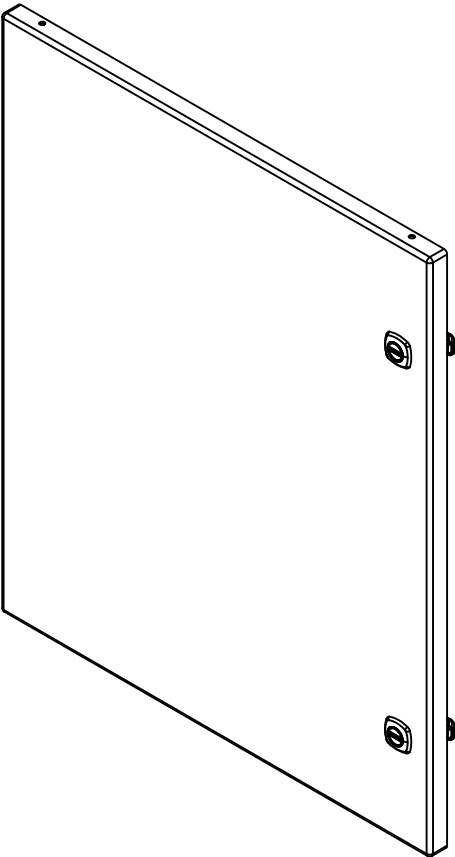
LEFT



FRONT



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Tél: (450) 979-4373

Fax: (450) 979-4626

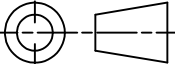
www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By / Dessiné Par BoxCad: BoxCad		Date 04-Mar-14	
Material / Matière 16 Ga H.R.P. & O. (1.4mm)			
Color / Couleur Asa-61 Grey		Finish / Fini Smooth	
Description 5412ESBU 24" x 20" Cover			Detail Rev.
Part Number / Numéro Pièce 5412ESBU242006C		Rev. 0	1 / 3

SEE BILL OF MATERIAL ON LAST PAGE

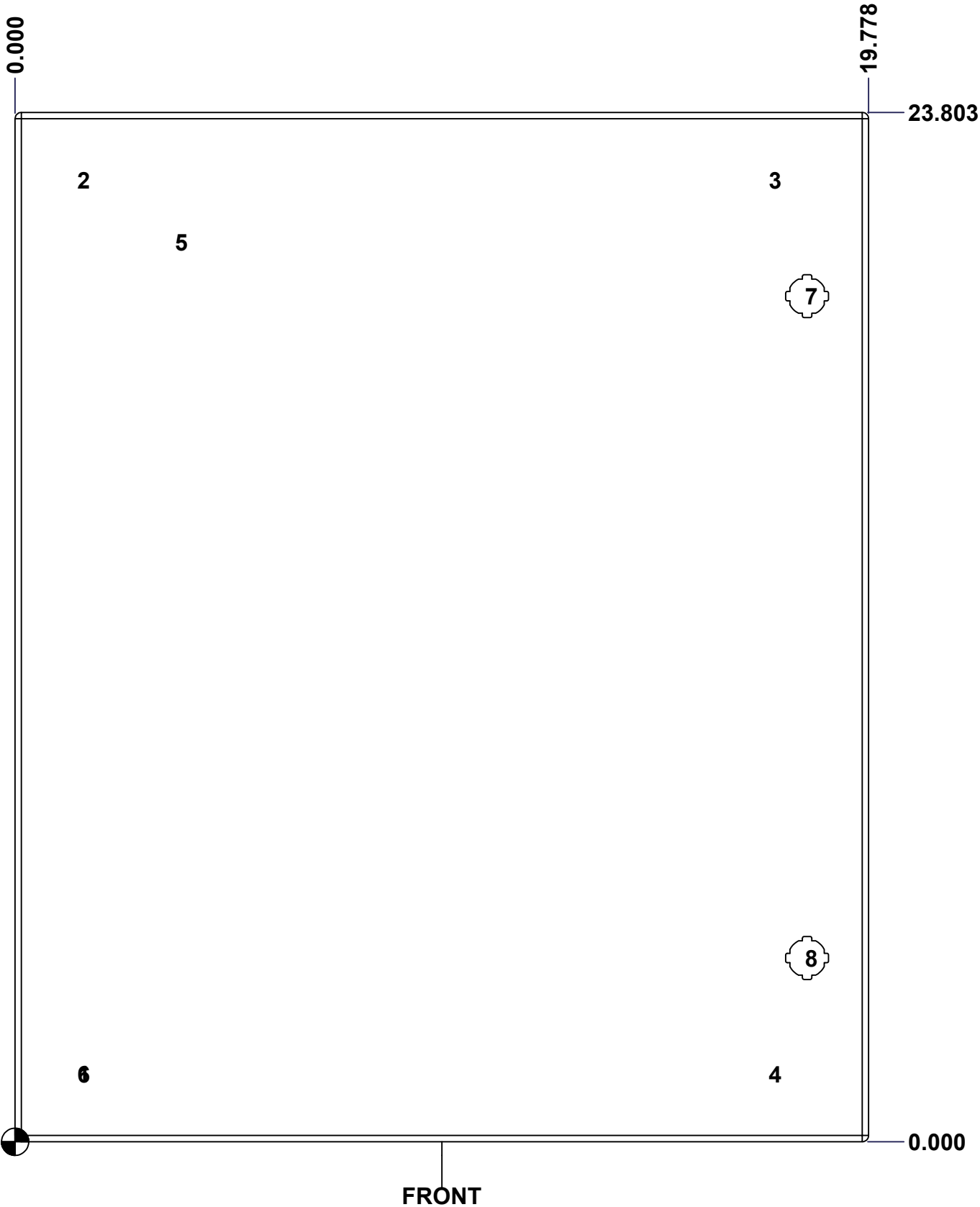
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU242006\5412ESBU242006C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	20.803	LABEL_EXM (Inside)
6	1.486	1.567	GND STUD M6 x 16mm (Inside)
7	18.354	19.553	LOCK 880 SCQ4-SL @ 0.0°
8	18.354	4.250	LOCK 880 SCQ4-SL @ 0.0°

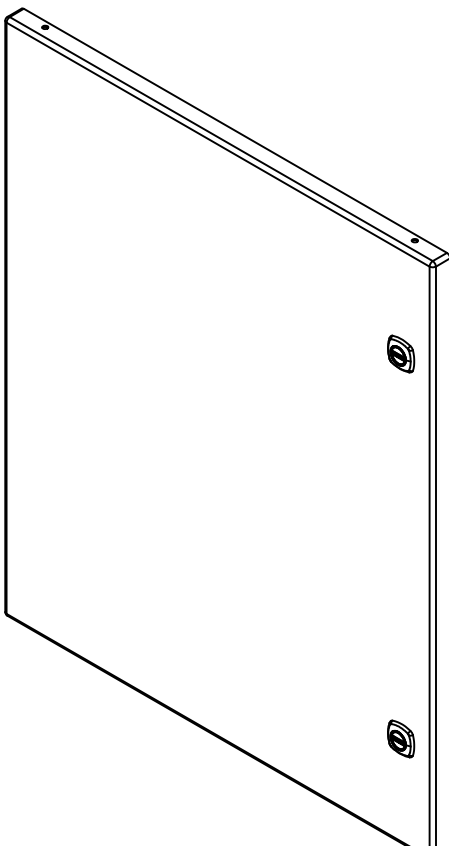


	Description		Status	
	5412ESBU 24" x 20" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESBU242006C		0	3

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

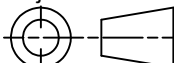
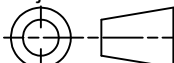
This drawing is confidential and must not be reproduced or used without the consent of EXM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Flatness Aplatissement Max 3.0mm Projection 	
		Customer Client Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 04-Mar-14	
Material Matière 16 Ga H.R.P. & O. (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fin Smooth	
Description 5412ESBU 24" x 20" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESBU242006C			Rev. 0
3			3

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Isometric View

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

This drawing is confidential and must not be reproduced or used without the consent of EXM

