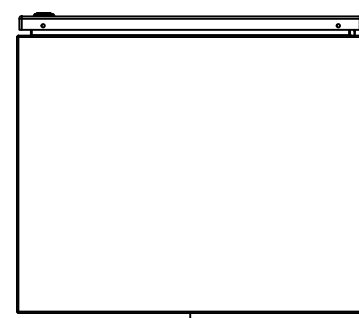
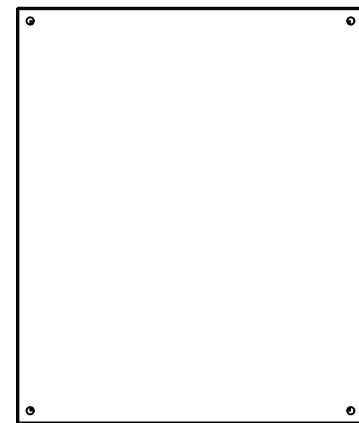


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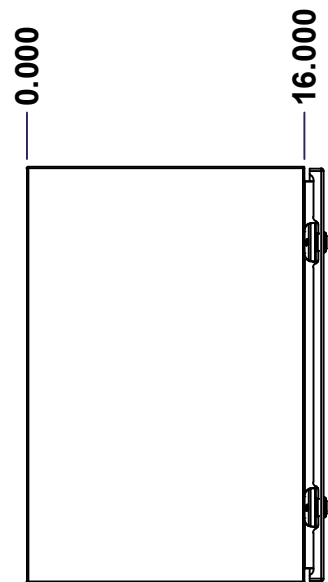
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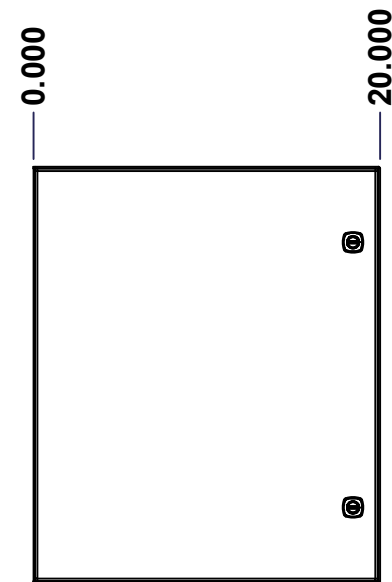
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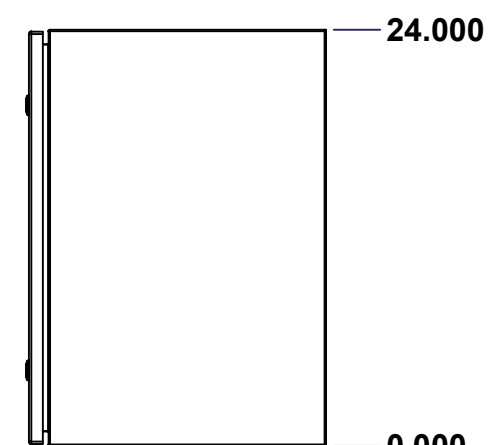
BACK



LEFT



FRONT

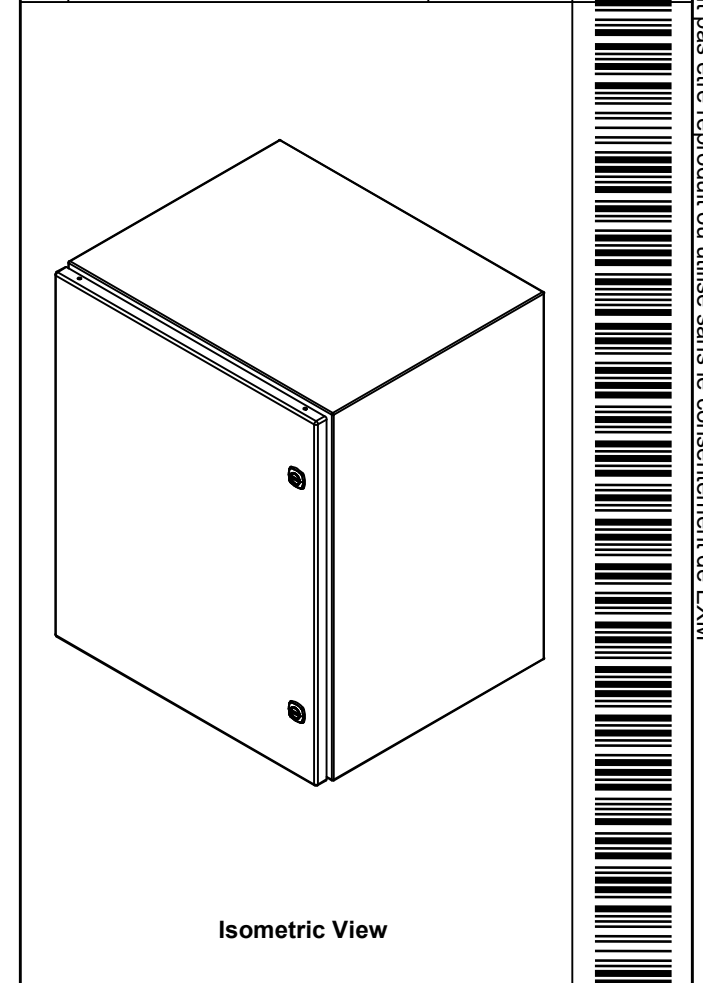


RIGHT




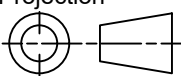
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 24" x 20" x 16" Assembly		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 9

SEE BILL OF MATERIAL ON LAST PAGE

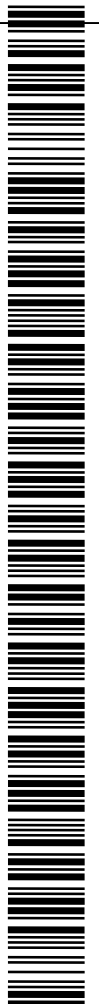
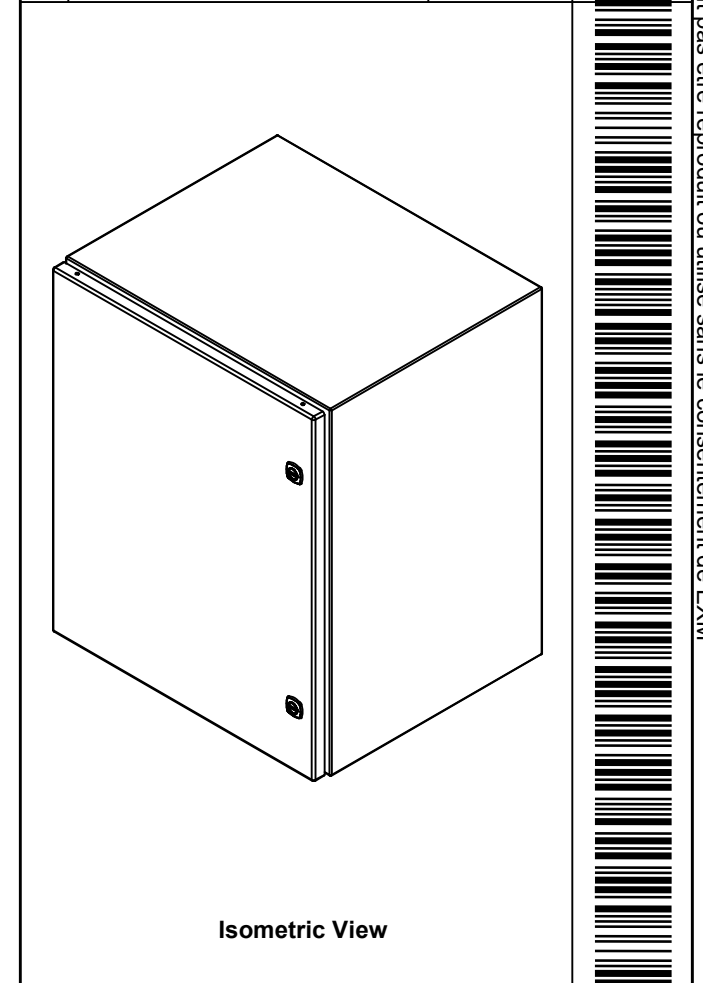
**5412ESBU242016NOIP**


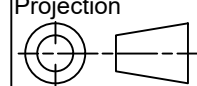
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



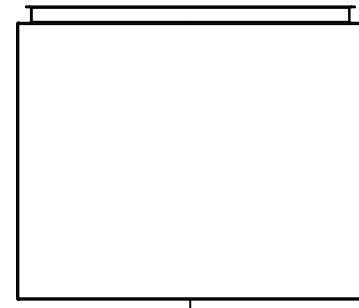
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESBU 24" x 20" x 16" Assembly		
Part Number Numéro Pièce	Rev. 0	2 / 9
<b>5412ESBU242016NOIP</b>		

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

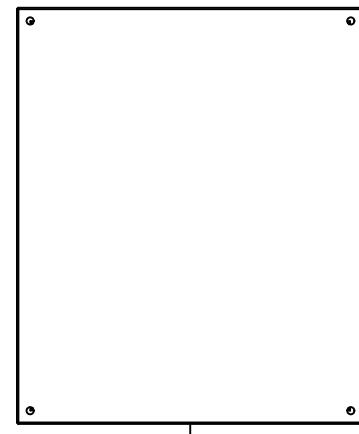
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU242016NOIPC	0	5412ESBU 24" x 20" Cover
1	5412ESBU242016NOIPB	0	5412ESBU 24" x 20" x 16" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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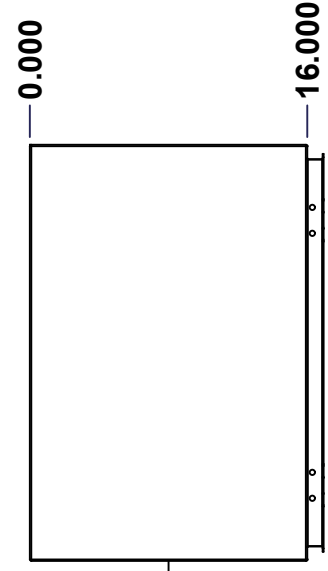
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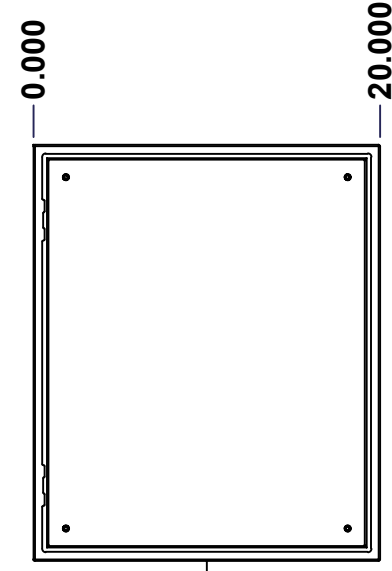
TOP



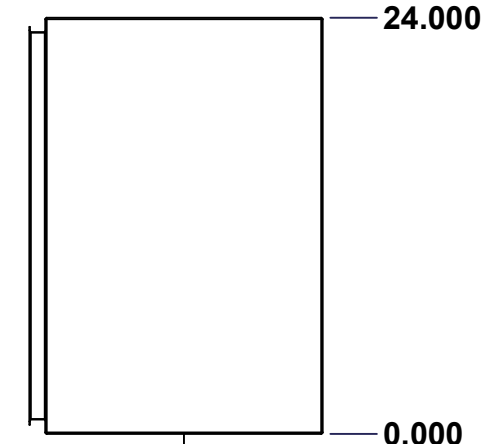
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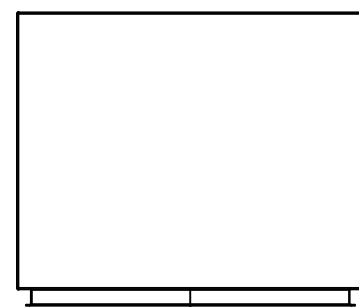
LEFT



FRONT

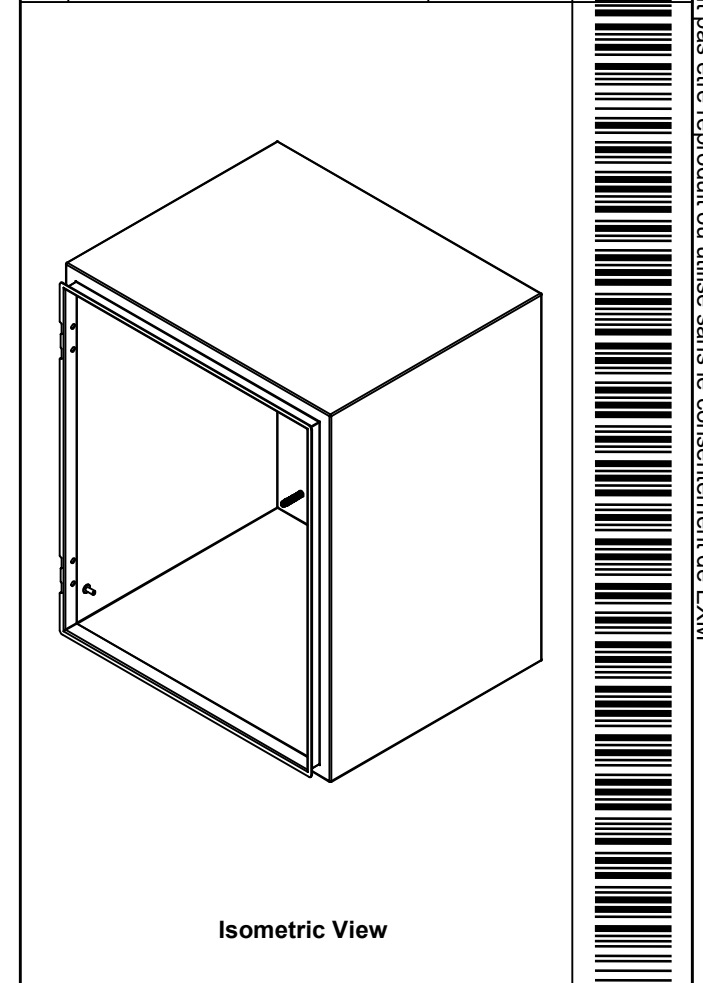


RIGHT




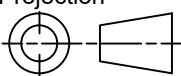
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 24" x 20" x 16" Body		Detail Rev.
Part Number Numéro Pièce	Rev. 0	3 9

SEE BILL OF MATERIAL ON LAST PAGE

**5412ESBU242016NOIPB**

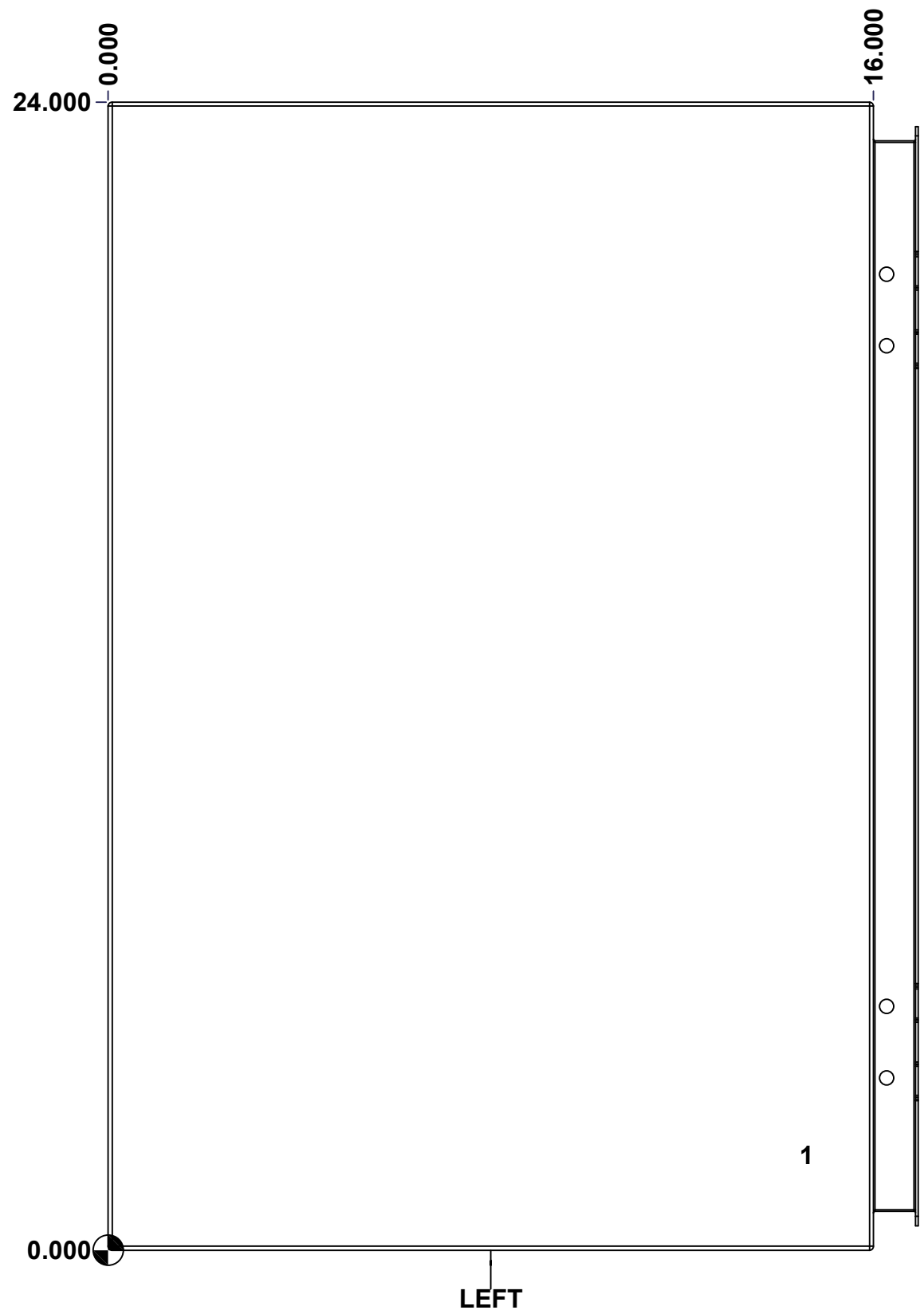
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESBU 24" x 20" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESBU242016NOIPB</b>	<b>0</b> / 4 9

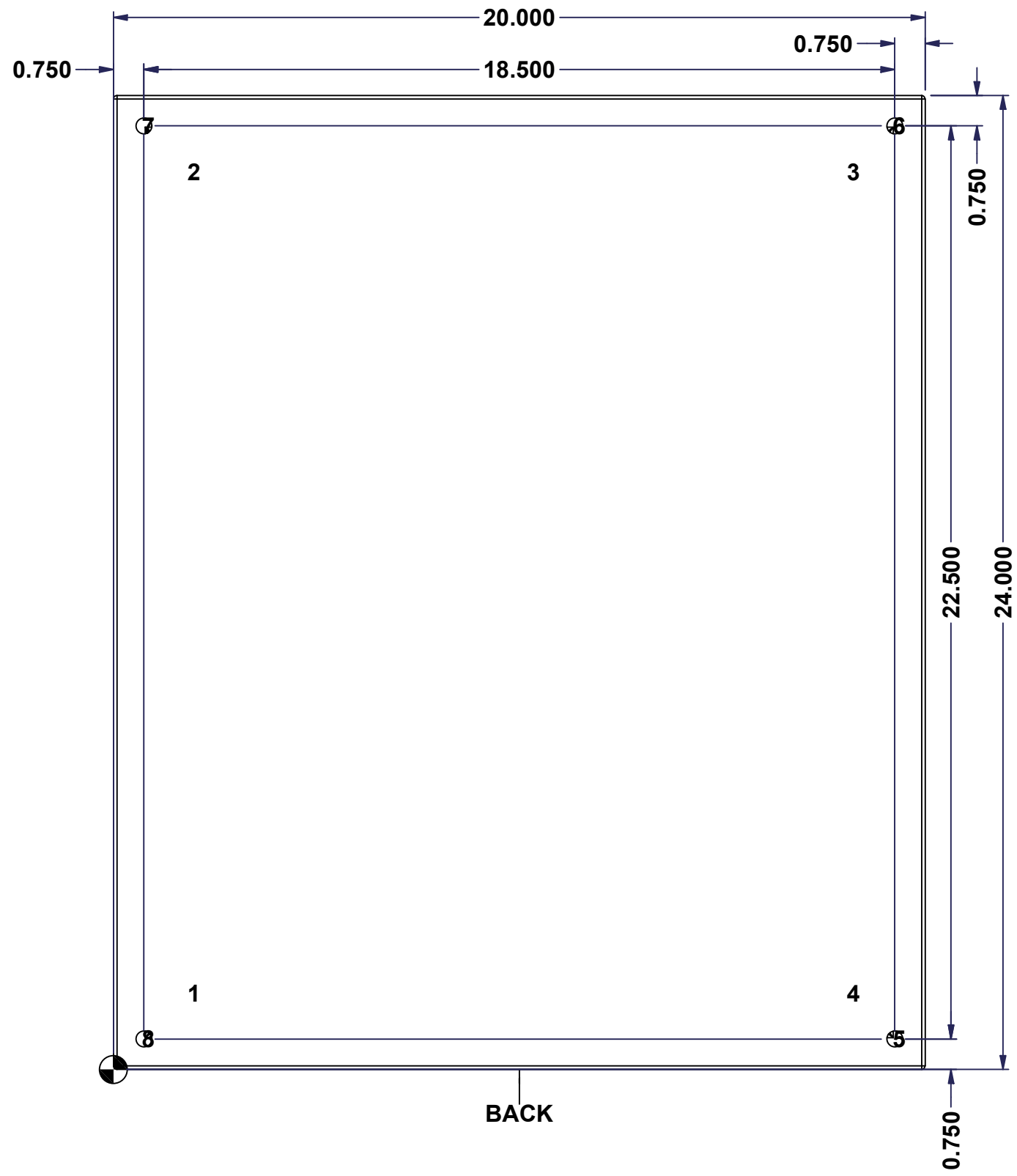
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



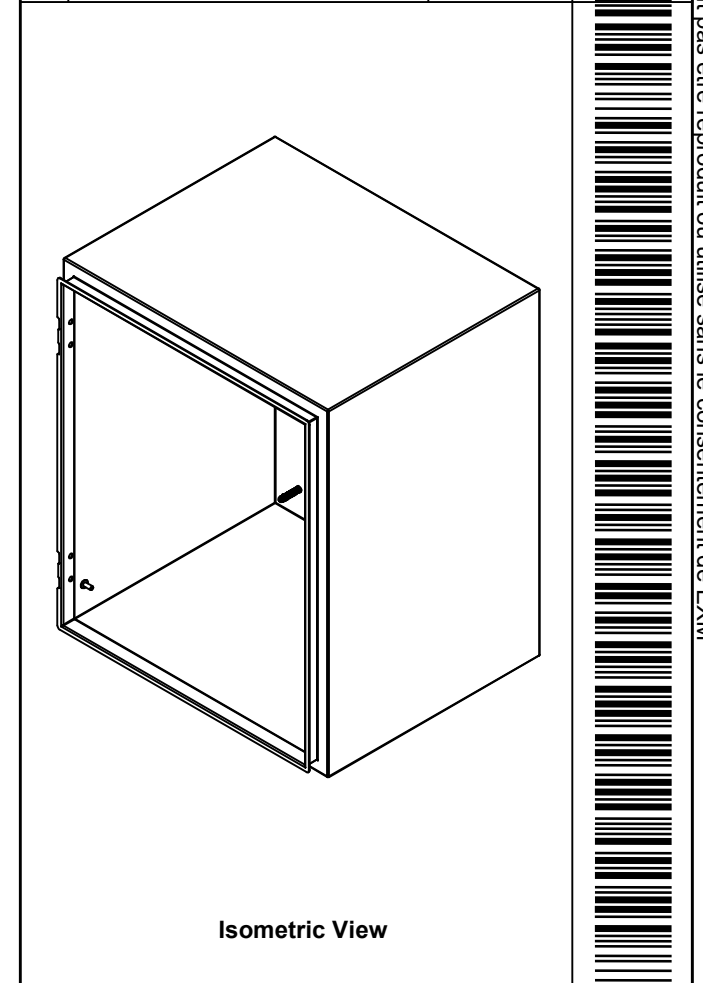
BACK

	Description	Status
	5412ESBU 24" x 20" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESBU242016NOIPB</b>	<b>0</b> / 5 9

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No.	Revisions	Date	By/Par



Isometric View

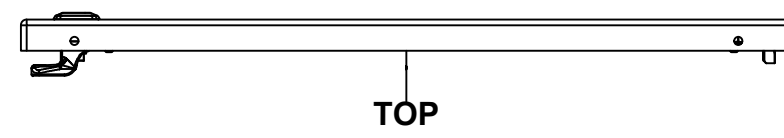


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 05-Apr-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 24" x 20" x 16" Body		Detail Rev.
Part Number Numéro Pièce <b>5412ESBU242016NOIPB</b>		Rev. 6 <b>0</b>

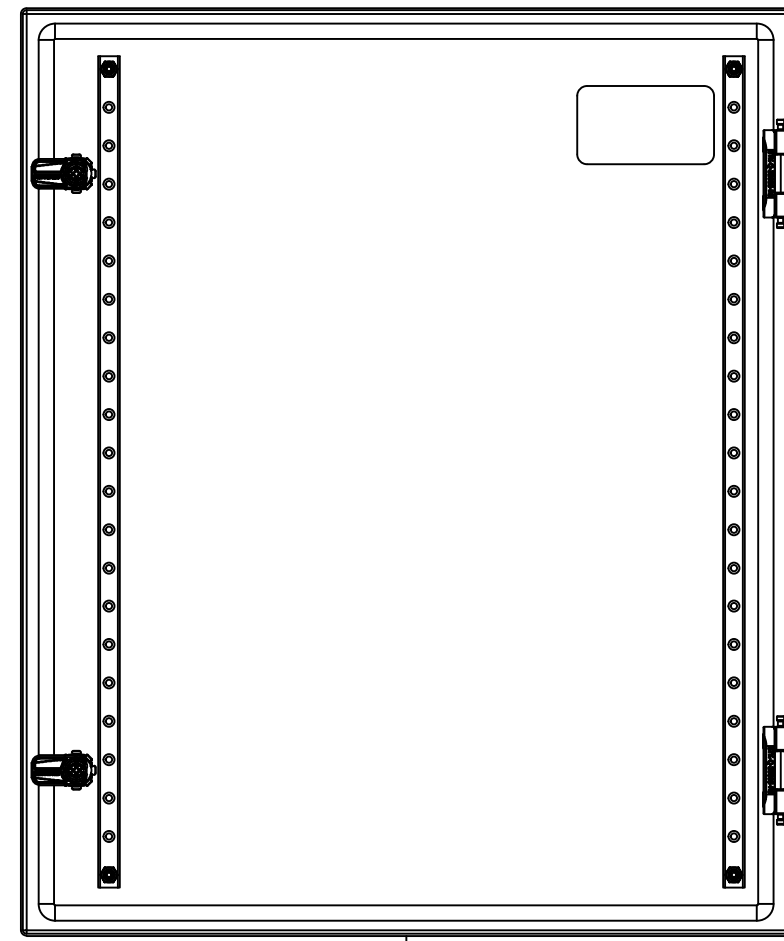
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU242016NOIPB-P	0	5412ESBU 24" x 20" x 16" Body Part
Parts List			

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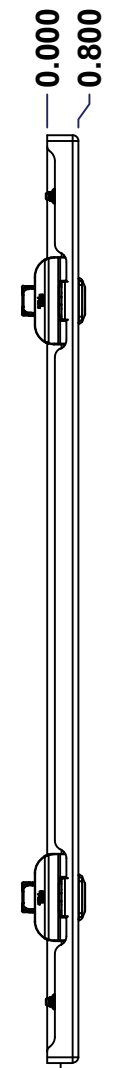
TOP



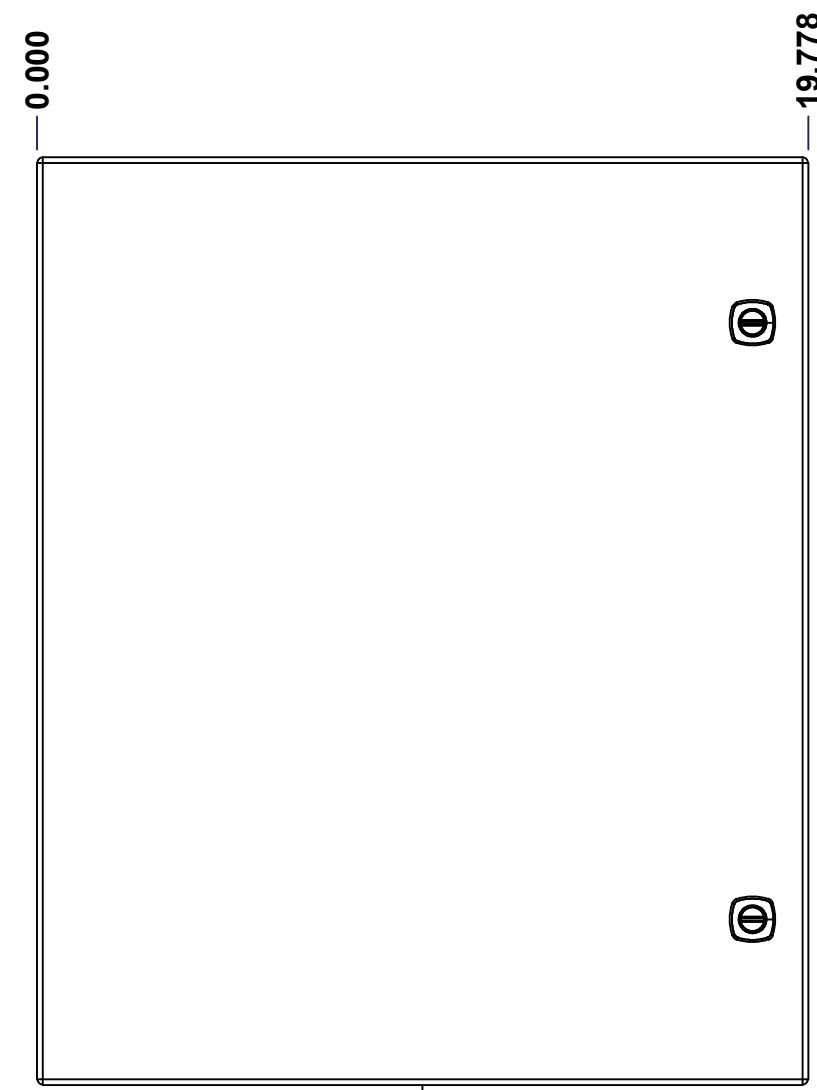
BACK



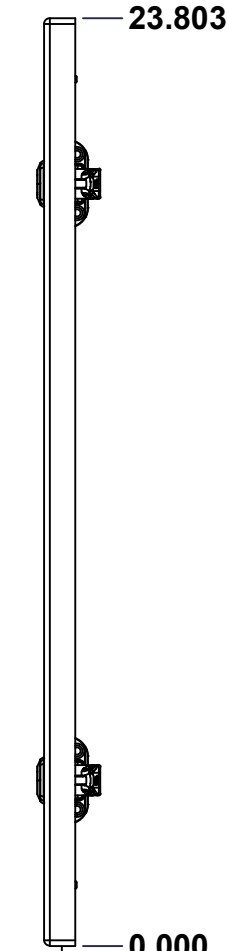
BOTTOM



LEFT

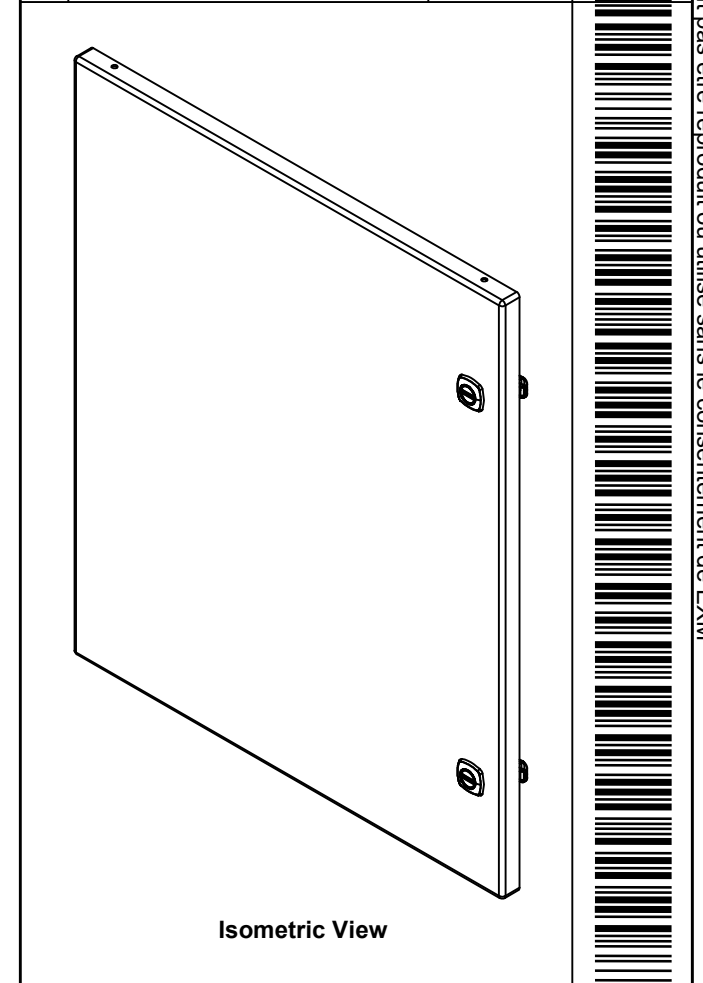


FRONT




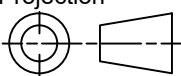
RIGHT

No.	Revisions	Date	By/Par



Isometric View



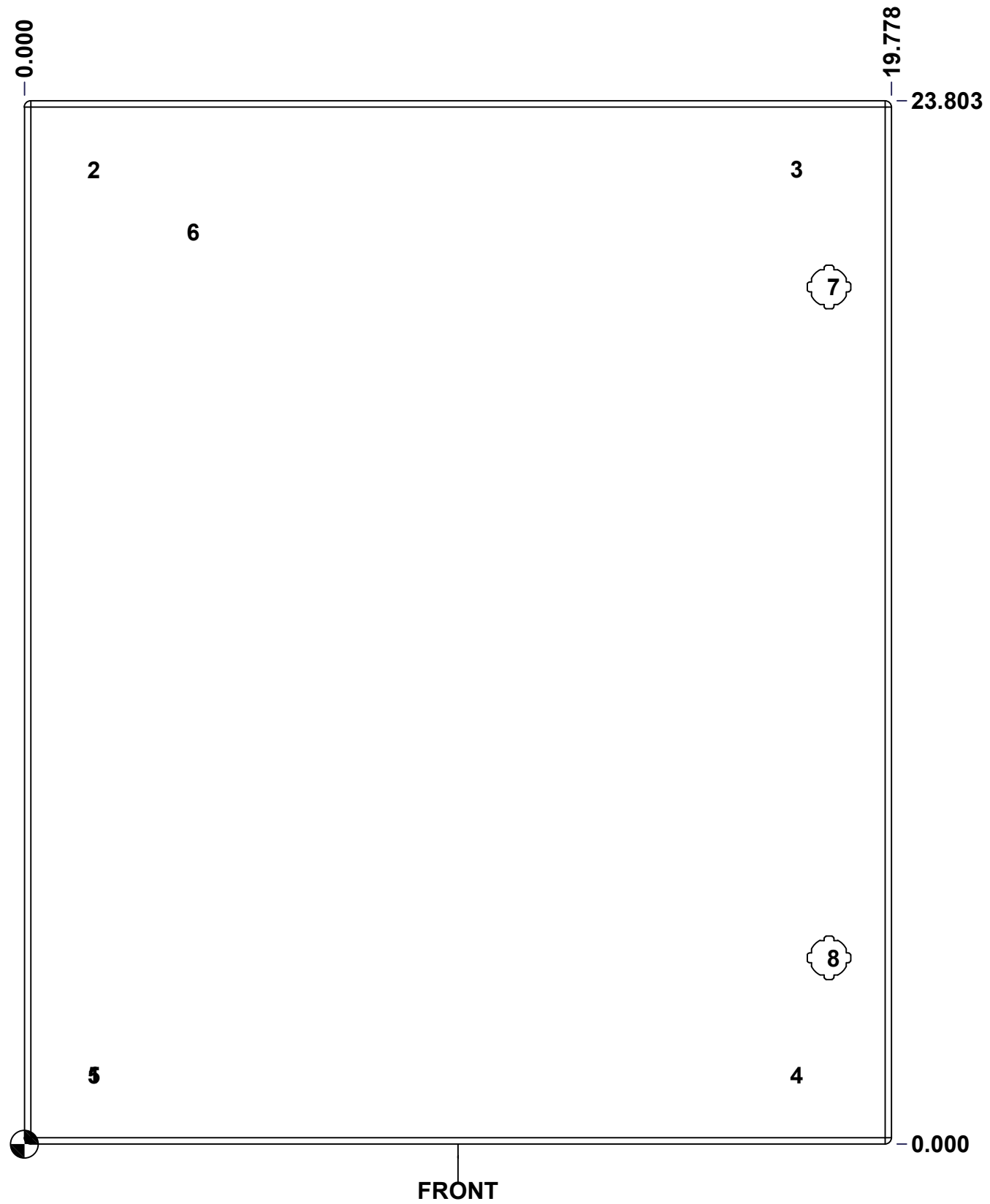
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESBU 24" x 20" Cover		
Part Number Numéro Pièce	Rev. 7	9
SEE BILL OF MATERIAL ON LAST PAGE		0

SEE BILL OF MATERIAL ON LAST PAGE **5412ESBU242016NOIPC**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----			
5	1.486	1.567	GND STUD M6 x 16mm (Inside)
6	3.750	20.803	LABEL_EXM (Inside)
7	18.354	19.553	880 SCQ4-SL
8	18.354	4.250	880 SCQ4-SL



FRONT

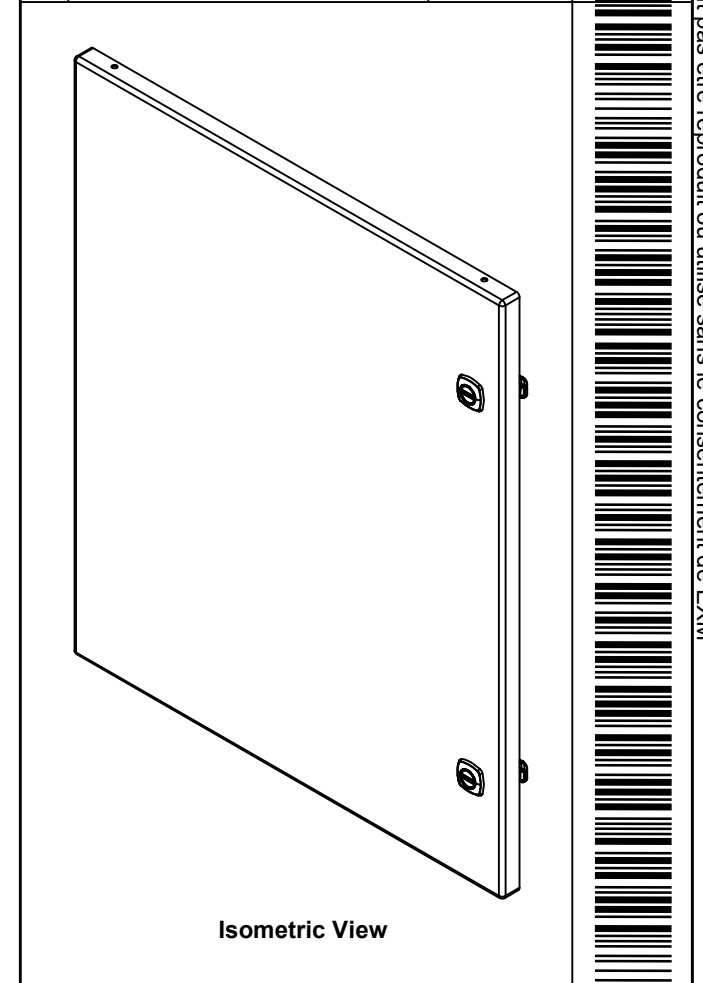
	Description	Status
	5412ESBU 24" x 20" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESBU242016NOIPC</b>	<b>0</b>
		8 9



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No.	Revisions	Date	By/Par




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 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness / Aplatissement: Max 3.0mm  
 Projection: 

QTY	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU242016NOIPG	0	5412ESBU 24" x 20" Cover Gasket Part
1	5412ESBU242016NOIPC-P	0	5412ESBU 24" x 20" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

Customer / Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 05-Apr-23
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESBU 24" x 20" Cover	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESBU242016NOIPC</b>	Rev. 0