



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Max 3.0mm

Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
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Color	Finish
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Description	Detail Rev.
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Part Number	Rev.	1
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5412ESBU242416NOIP	0	9
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SEE BILL OF MATERIAL ON LAST PAGE

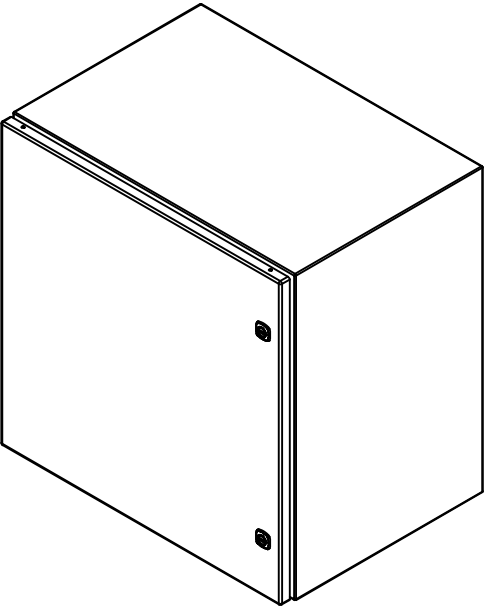
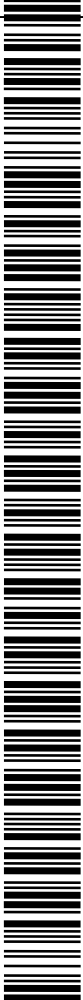


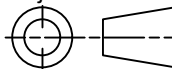
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par	
<div><p>Isometric View</p></div>			<div></div>	
<div><div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div></div>		<div>Flatness Aplatissement  Max 3.0mm</div> <div>Projection </div>		
Customer Client		Date		
Drawn By Dessiné Par BoxCad: BoxCad		Date 05-Apr-23		
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)				
Color Couleur Asa-61 Grey		Finish Fin Smooth		
Description 5412ESBU 24" x 24" x 16" Assembly			Detail Rev.	
Part Number Numéro Pièce 5412ESBU242416NOIP			Rev. 0	<div>2 9</div>

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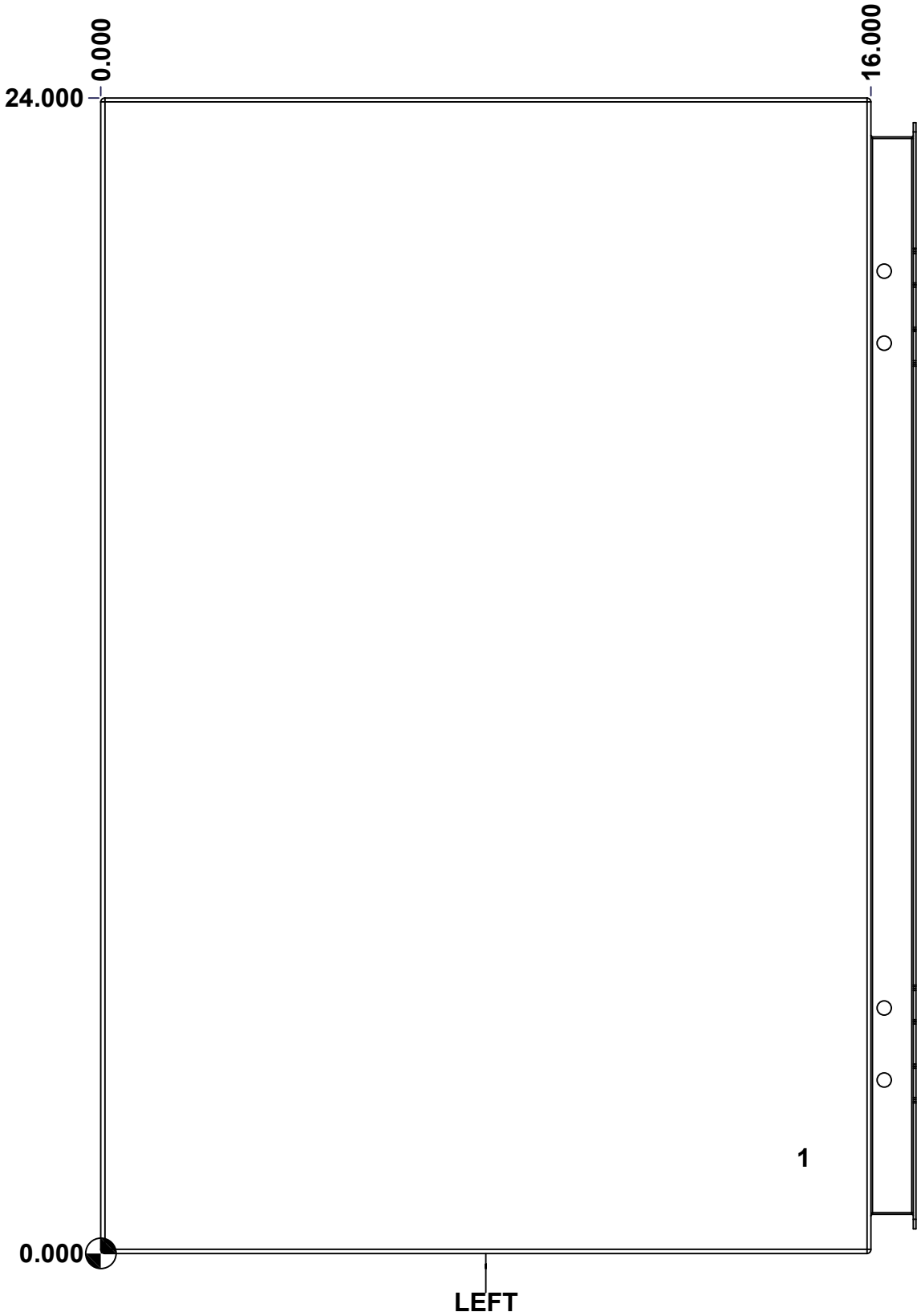
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU242416NOIPC	0	5412ESBU 24" x 24" Cover
1	5412ESBU242416NOIPB	0	5412ESBU 24" x 24" x 16" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESBU 24" x 24" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESBU242416NOIPB	0	9

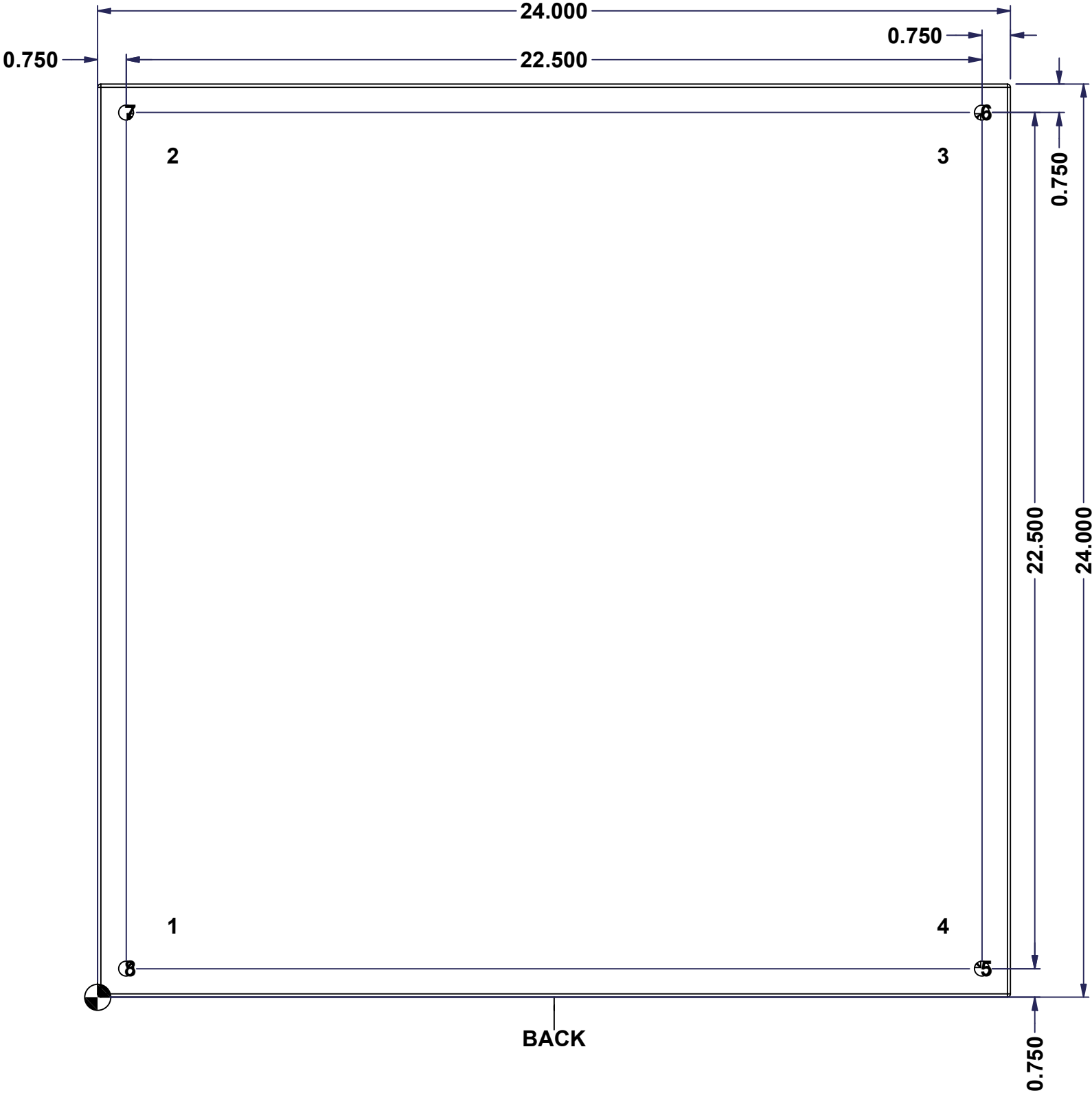
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Tolérance ±1/32" sauf spécification contraire

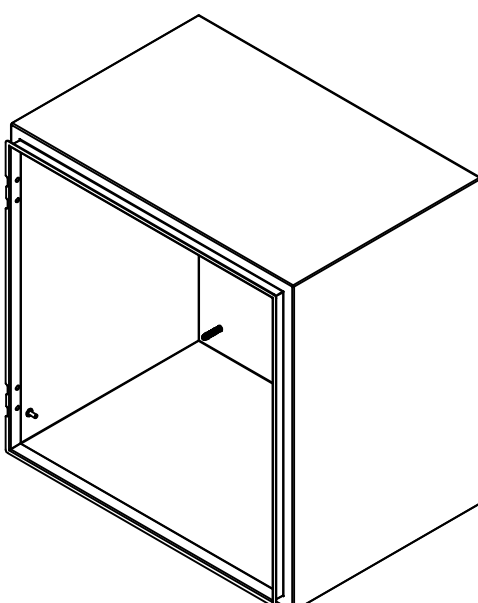


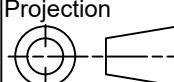
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESBU 24" x 24" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESBU242416NOIPB	0	9

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No.	Revisions	Date	By/Par
 <p style="text-align: center;">Isometric View</p>			
 <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		<p>Flatness Aplatissement</p> <p>Max 3.0mm</p> <p>Projection</p> 	
Customer Client		Date	
Drawn By Dessiné Par		Date 05-Apr-23	
Material Matière		BoxCad: BoxCad	
		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Finish Fini	
Asa-61 Grey		Smooth	
Description		Detail Rev.	
5412ESBU 24" x 24" x 16" Body			
Part Number Numéro Pièce		Rev.	6
5412ESBU242416NOIPB		0	9

1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU242416NOIPB-P	0	5412ESBU 24" x 24" x 16" Body Part
Qty	Part Number	Rev	Description
Parts List			

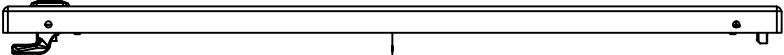
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Tolerance ±1/32" unless otherwise specified

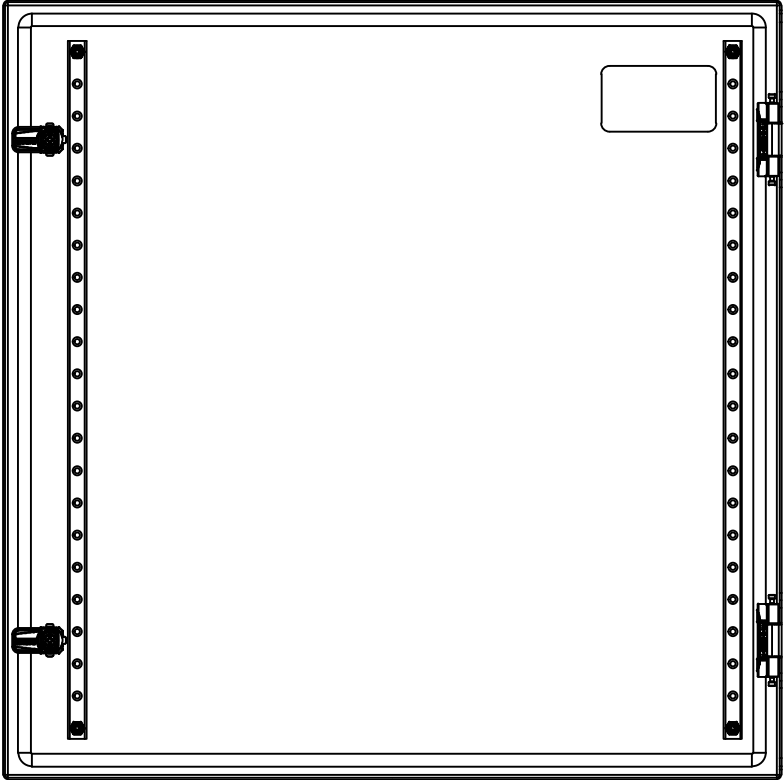
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Tolérance ±1/32" sauf spécification contraire

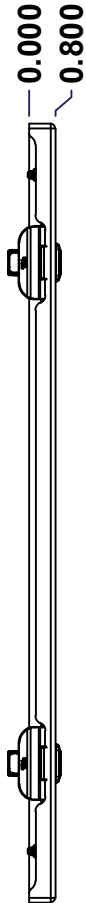
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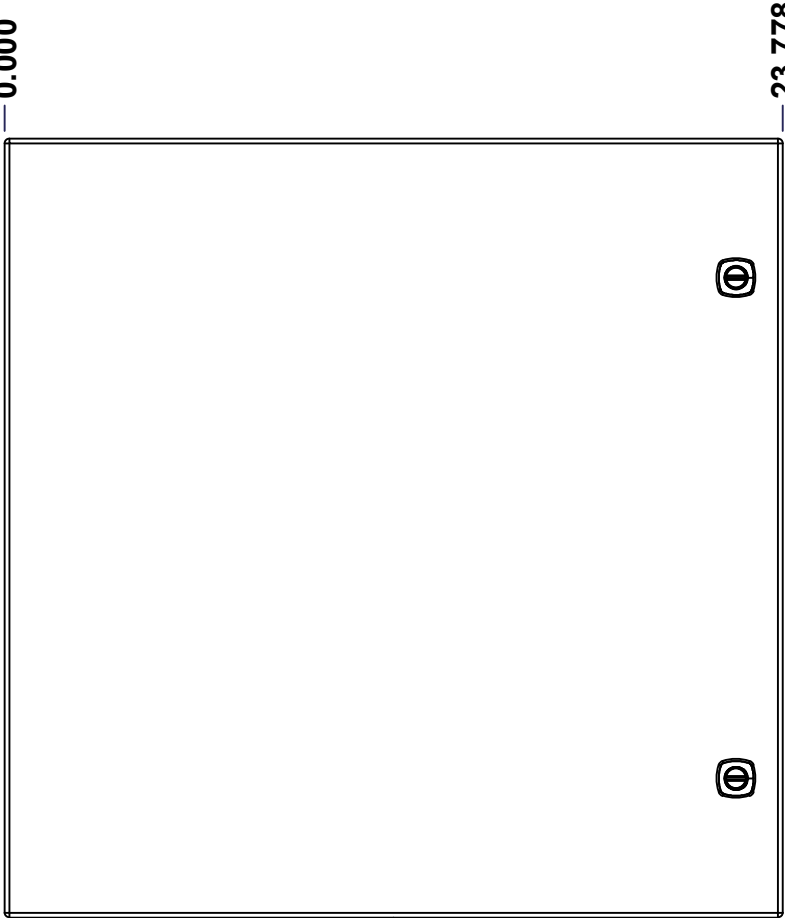
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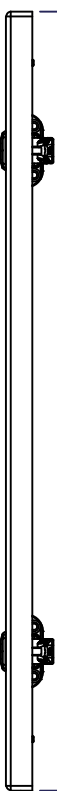
BACK



LEFT



FRONT



RIGHT

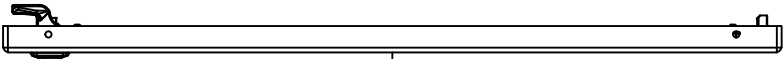
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0.000

0.000
0.800

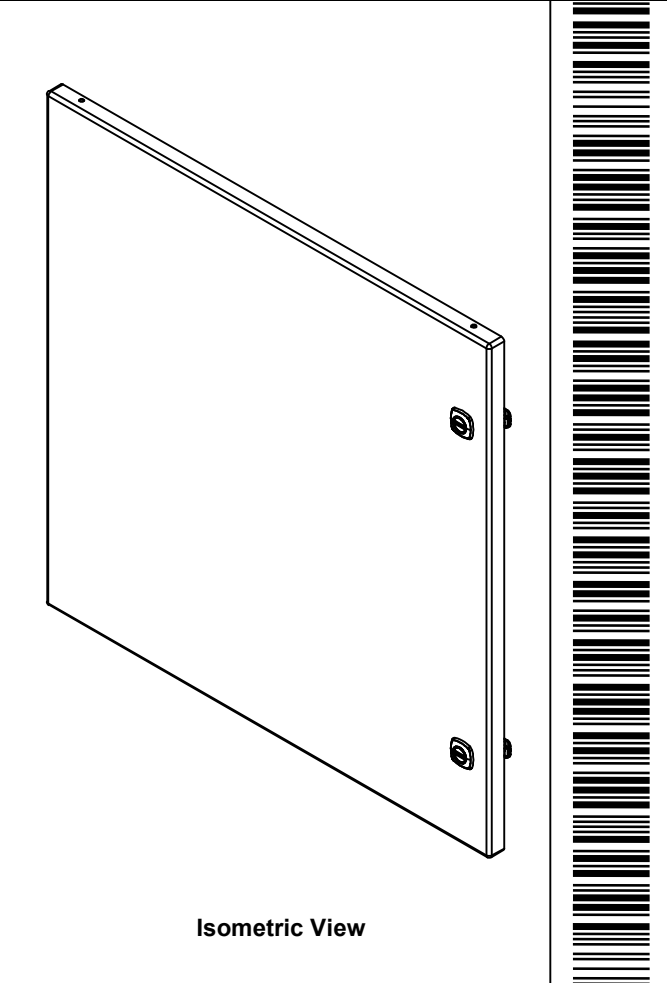
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23.778



BOTTOM

No.	Revisions	Date	By/Par

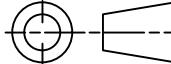


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad
Date	05-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)
Color Couleur	Asa-61 Grey
Finish Fin	Smooth
Description	Detail Rev.
5412ESBU 24" x 24" Cover	
Part Number Numéro Pièce	Rev.
5412ESBU242416NOIPC	0
	7
	9

SEE BILL OF MATERIAL ON LAST PAGE

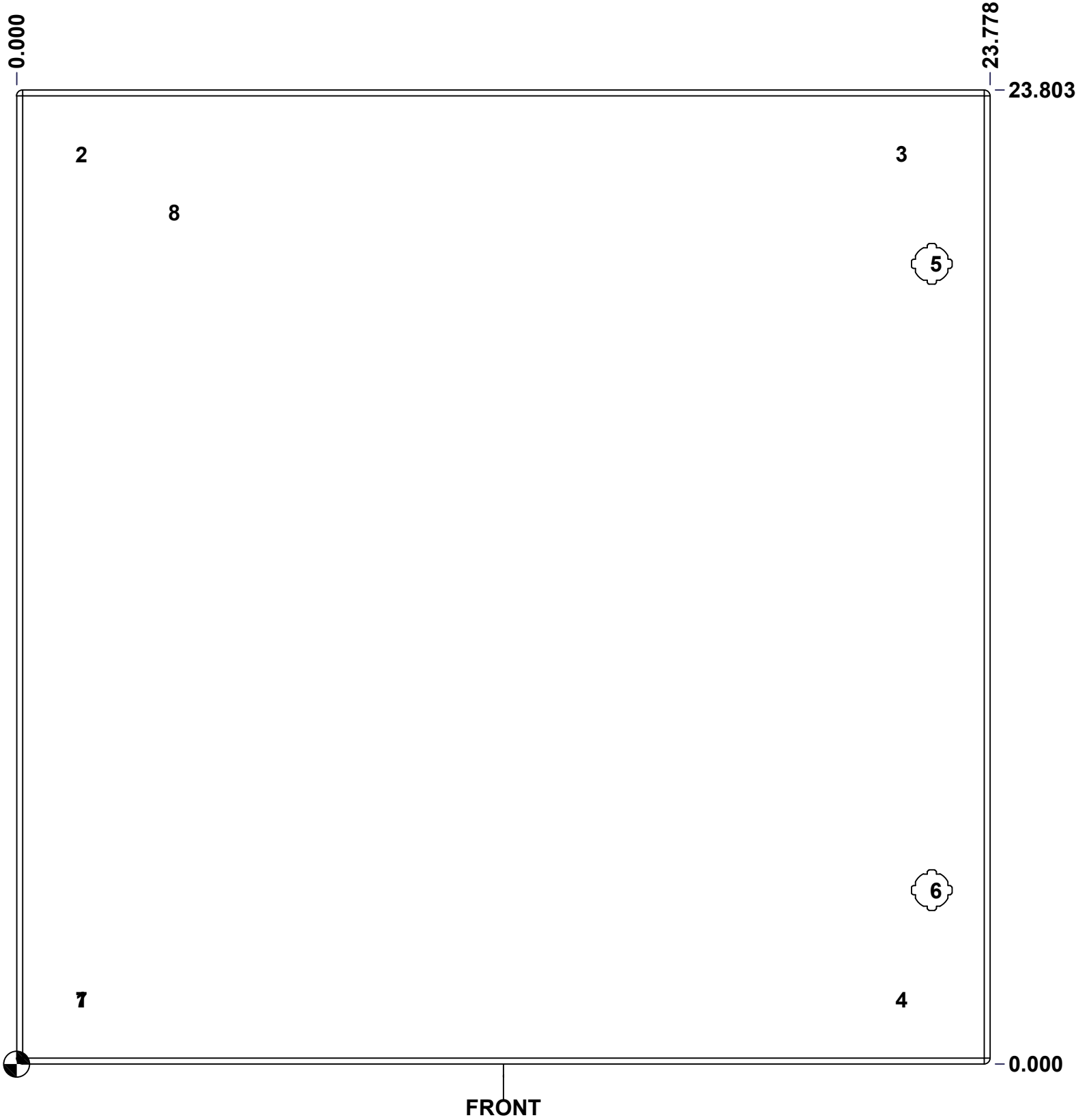
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
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5	22.354	19.553	880 SCQ4-SL
6	22.354	4.250	880 SCQ4-SL
7	1.486	1.567	GND STUD M6 x 16mm (Inside)
8	3.750	20.803	LABEL_EXM (Inside)



	Description	Status	
	5412ESBU 24" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	5412ESBU242416NOIPC	0	9

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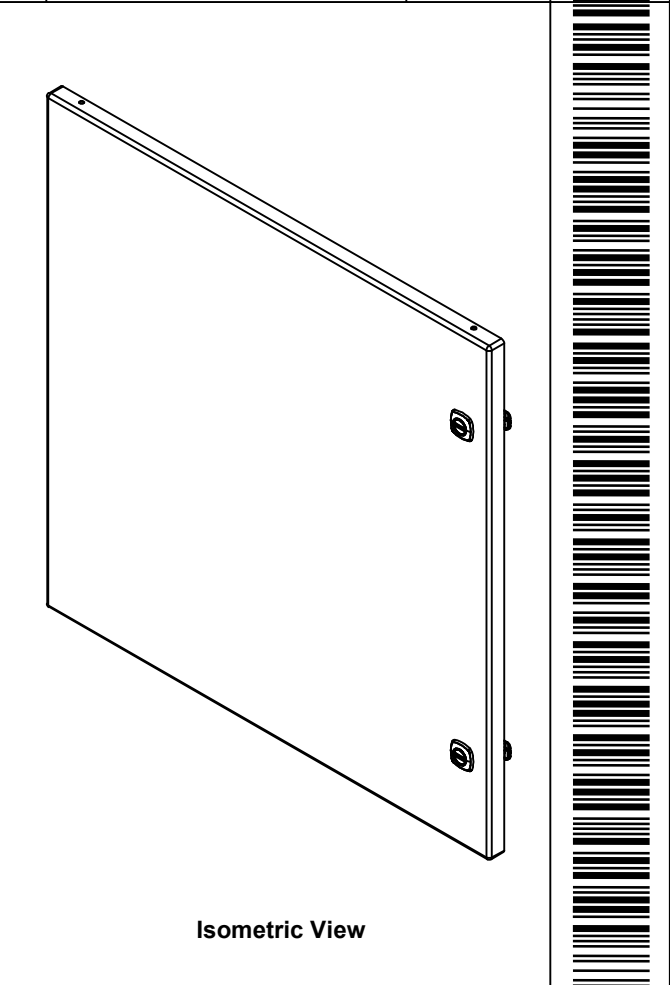
Tolerance ±1/32" unless otherwise specified


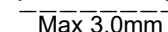
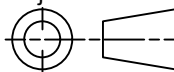
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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		<div>Flatness Aplatissement</div> <div></div> <div>Max 3.0mm</div> <div>Projection</div> <div></div>	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 05-Apr-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 5412ESBU 24" x 24" Cover				Detail Rev.	
Part Number Numéro Pièce 5412ESBU242416NOIPC				Rev. 0	<div>9</div> <div>9</div>

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU242416NOIPG	0	5412ESBU 24" x 24" Cover Gasket Part
1	5412ESBU242416NOIPC-P	0	5412ESBU 24" x 24" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			