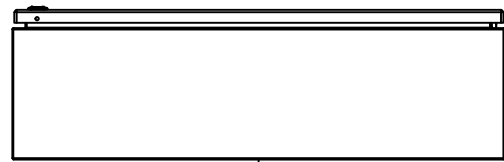


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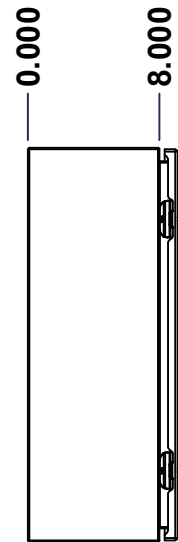
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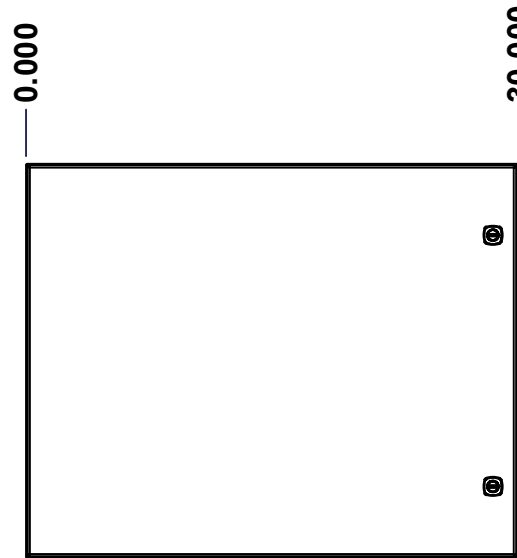
TOP



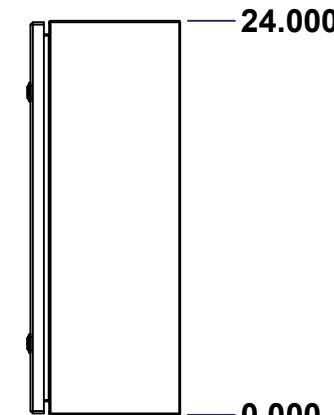
BACK



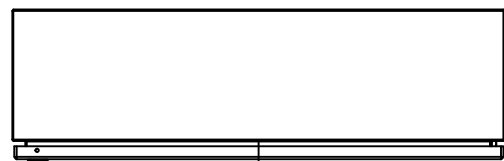
LEFT



FRONT

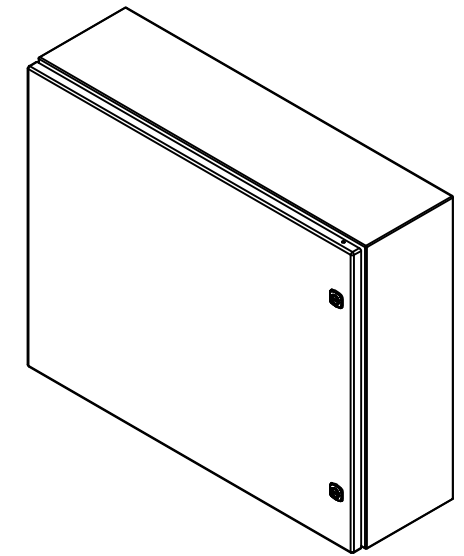


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

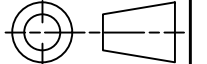


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 3/5/2014
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 24" x 30" x 8" Assembly	Detail Rev.
Part Number Numéro Pièce 5412ESBU243008	Rev. 0

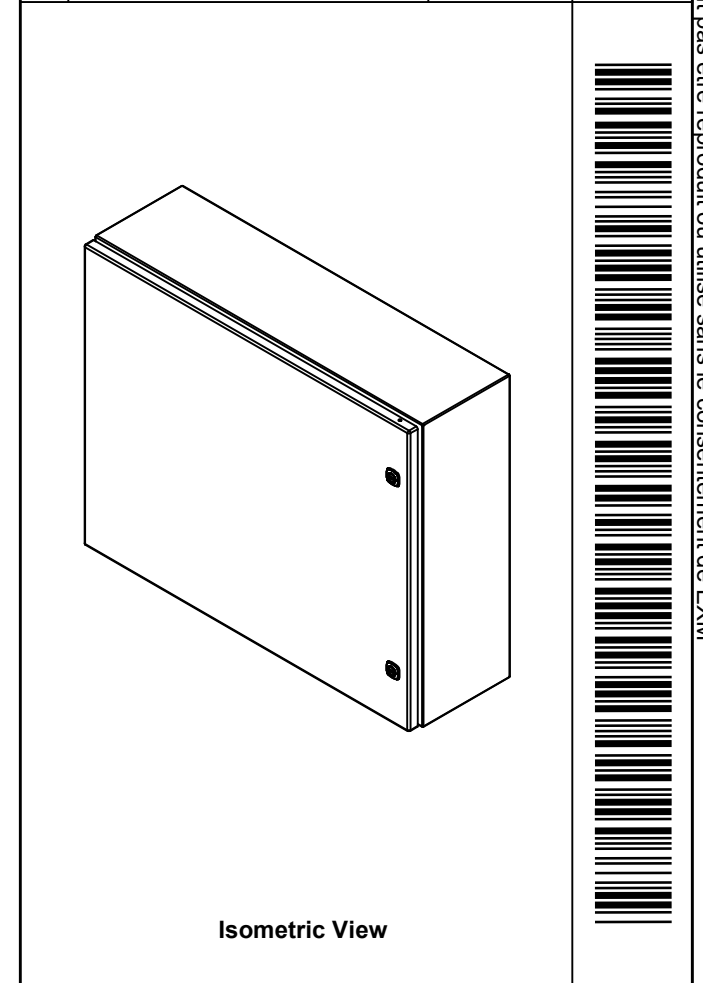
SEE BILL OF MATERIAL ON LAST PAGE


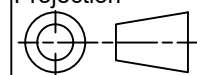
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 3/5/2014
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

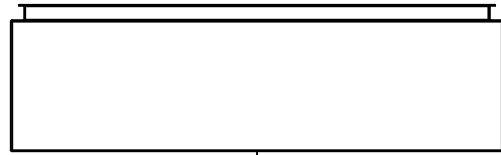
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	881 SP3024G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU243008C	0	5412ESBU 24" x 30" Cover
1	5412ESBU243008B	0	5412ESBU 24" x 30" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

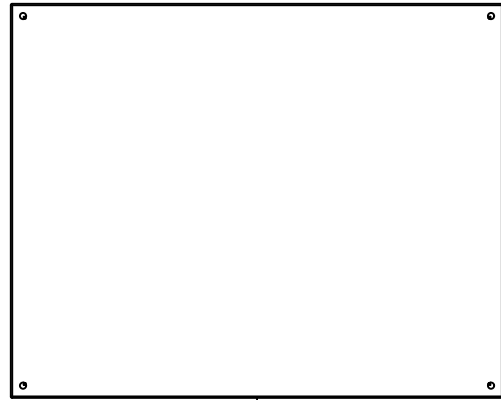
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESBU 24" x 30" x 8" Assembly		Detail Rev.
Part Number Numéro Pièce	5412ESBU243008		Rev. 0
			2 9

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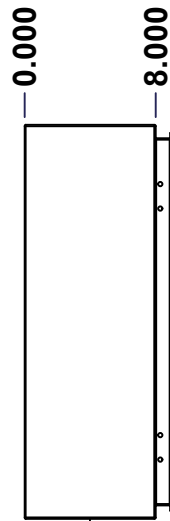
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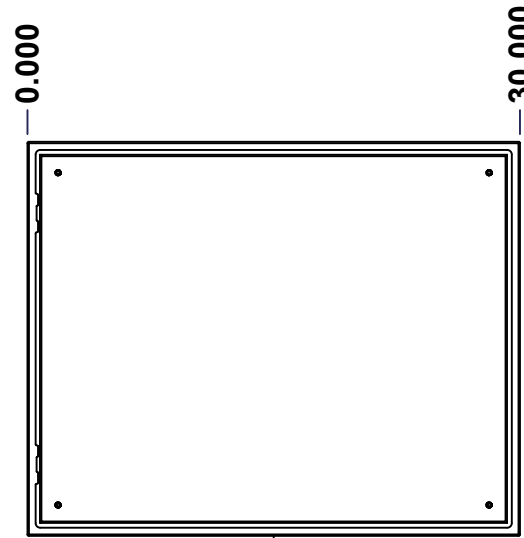
TOP



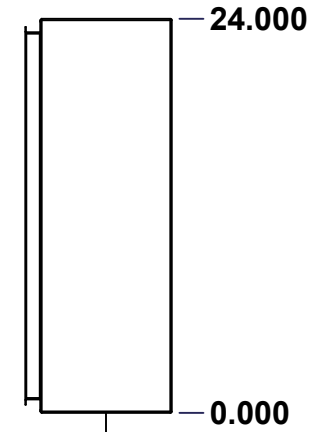
BACK



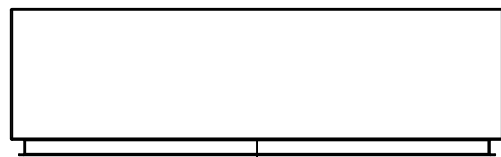
LEFT



FRONT

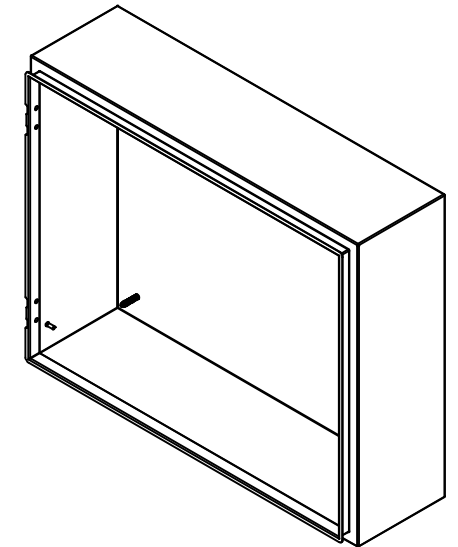


RIGHT




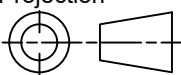
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/5/2014
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESBU 24" x 30" x 8" Body		
Part Number Numéro Pièce	Rev. 0	3 9

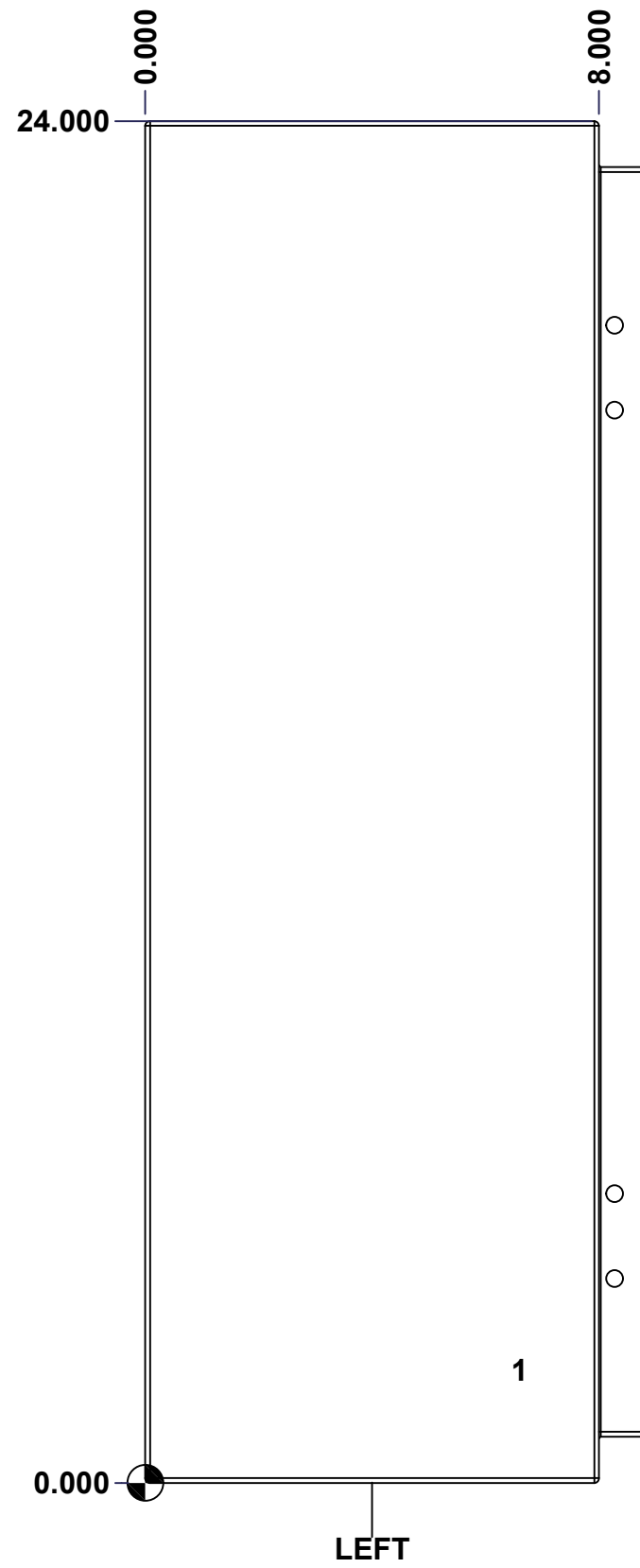
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5412ESBU243008B

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESBU 24" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESBU243008B	0	4 9

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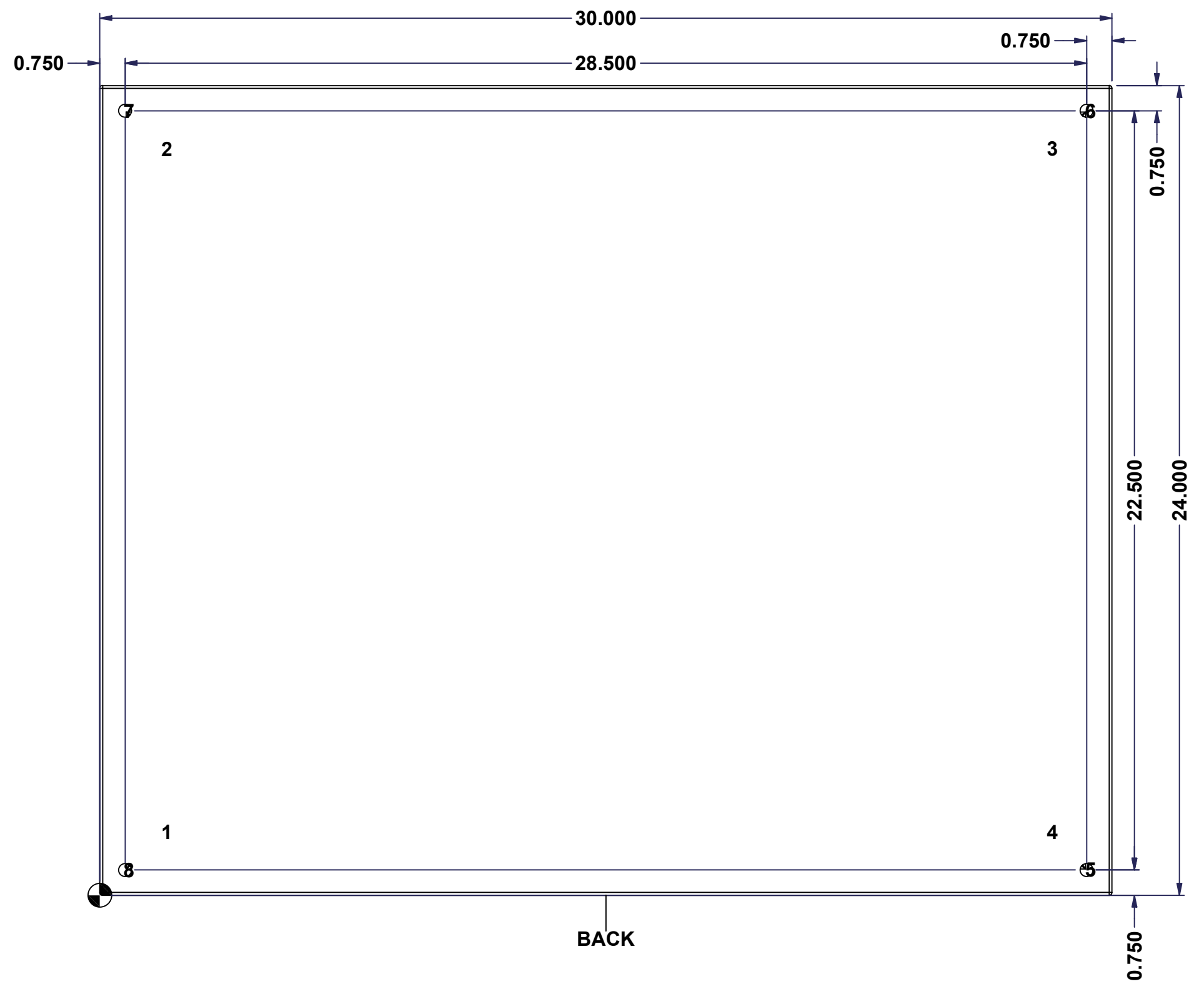
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	28.125	22.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)

5	29.250	0.750	RND Ø0.390
6	29.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



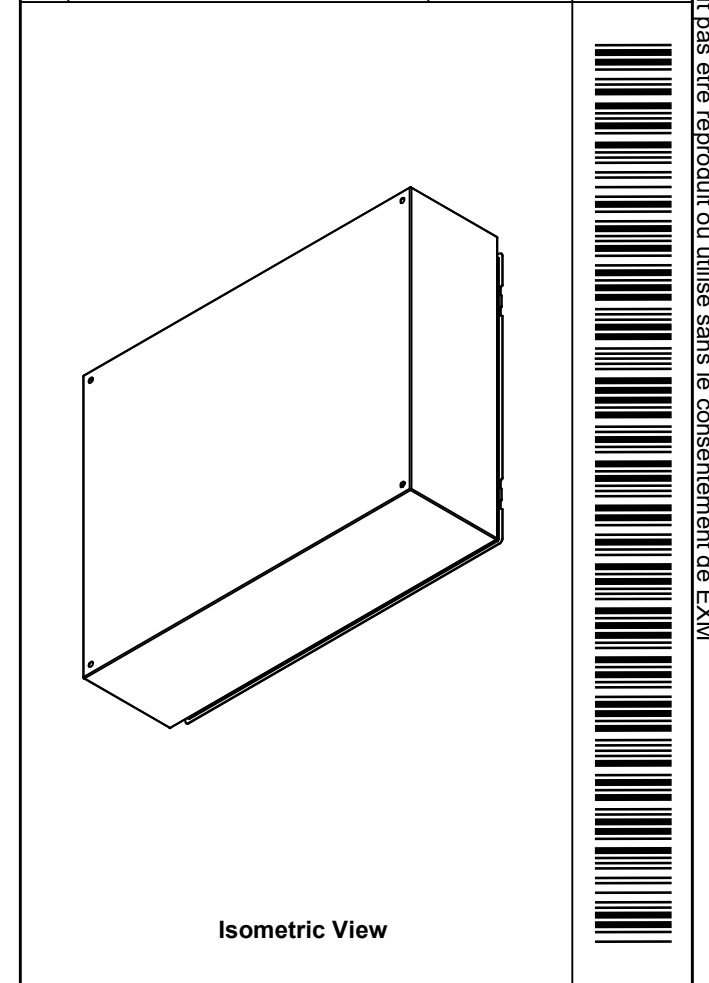
BACK


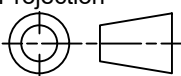
	Description	Status	
	5412ESBU 24" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESBU243008B	0	5 9

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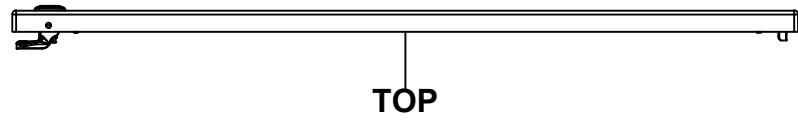


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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 3/5/2014	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	Color / Couleur: Asa-61 Grey	
	Finish / Fini: Smooth	
Description: 5412ESBU 24" x 30" x 8" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ESBU243008B		Rev. 6
		9

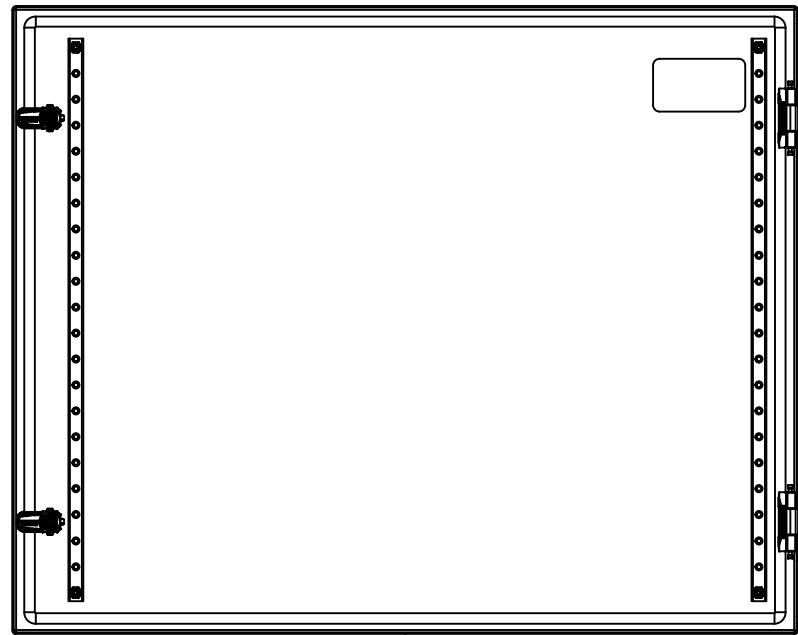
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	5412ESBU243008B-P	0	5412ESBU 24" x 30" x 8" Body Part
Parts List			

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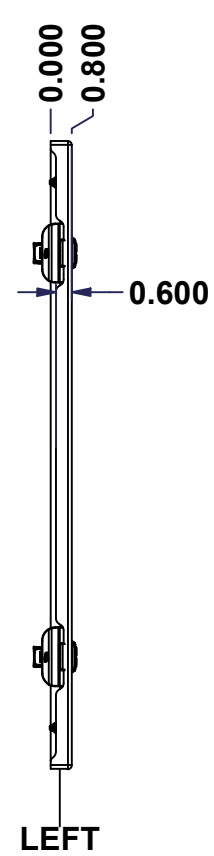
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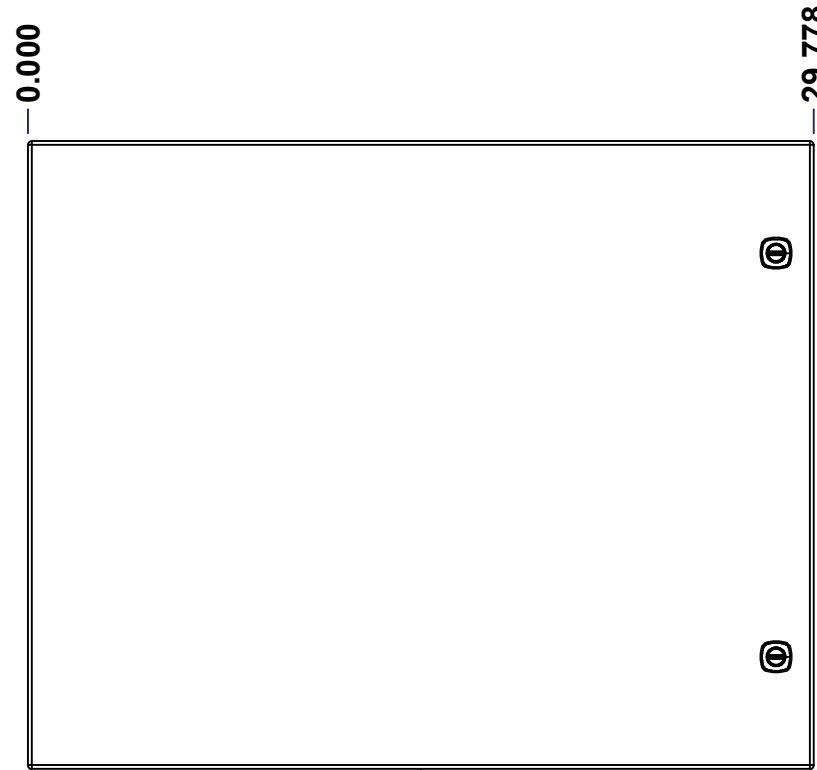
TOP



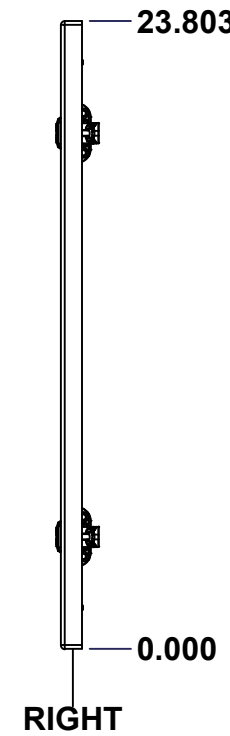
BACK



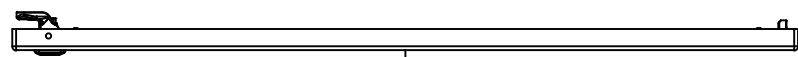
LEFT



FRONT

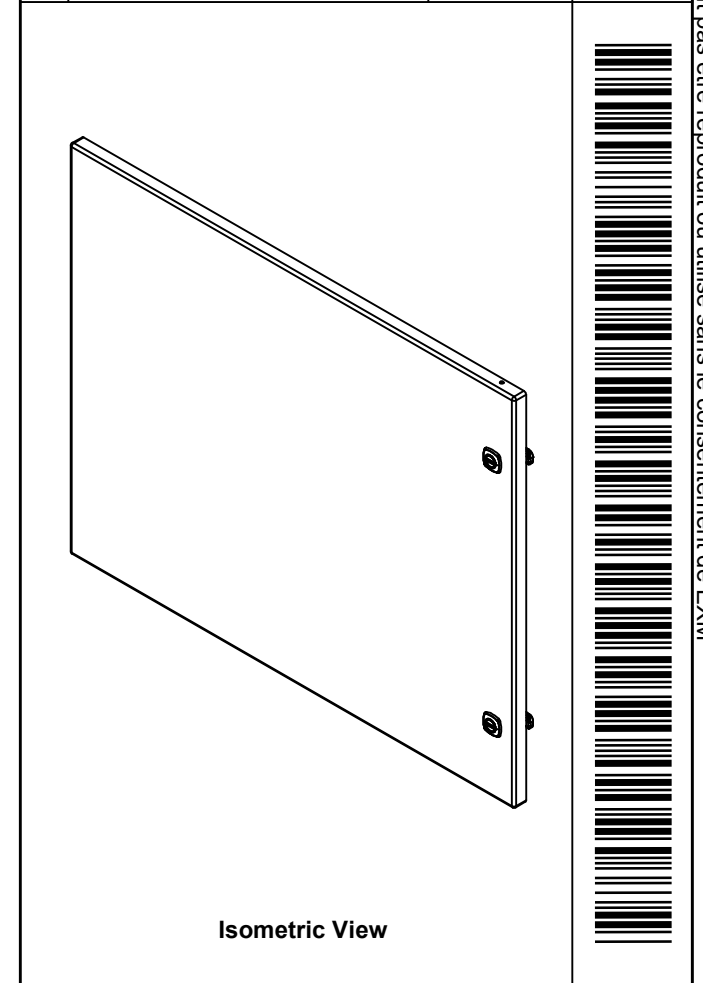


RIGHT


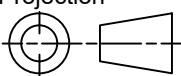


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 3/5/2014	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESBU 24" x 30" Cover		Detail Rev.
Part Number / Numéro Pièce: 5412ESBU243008C	Rev.: 0	7/9

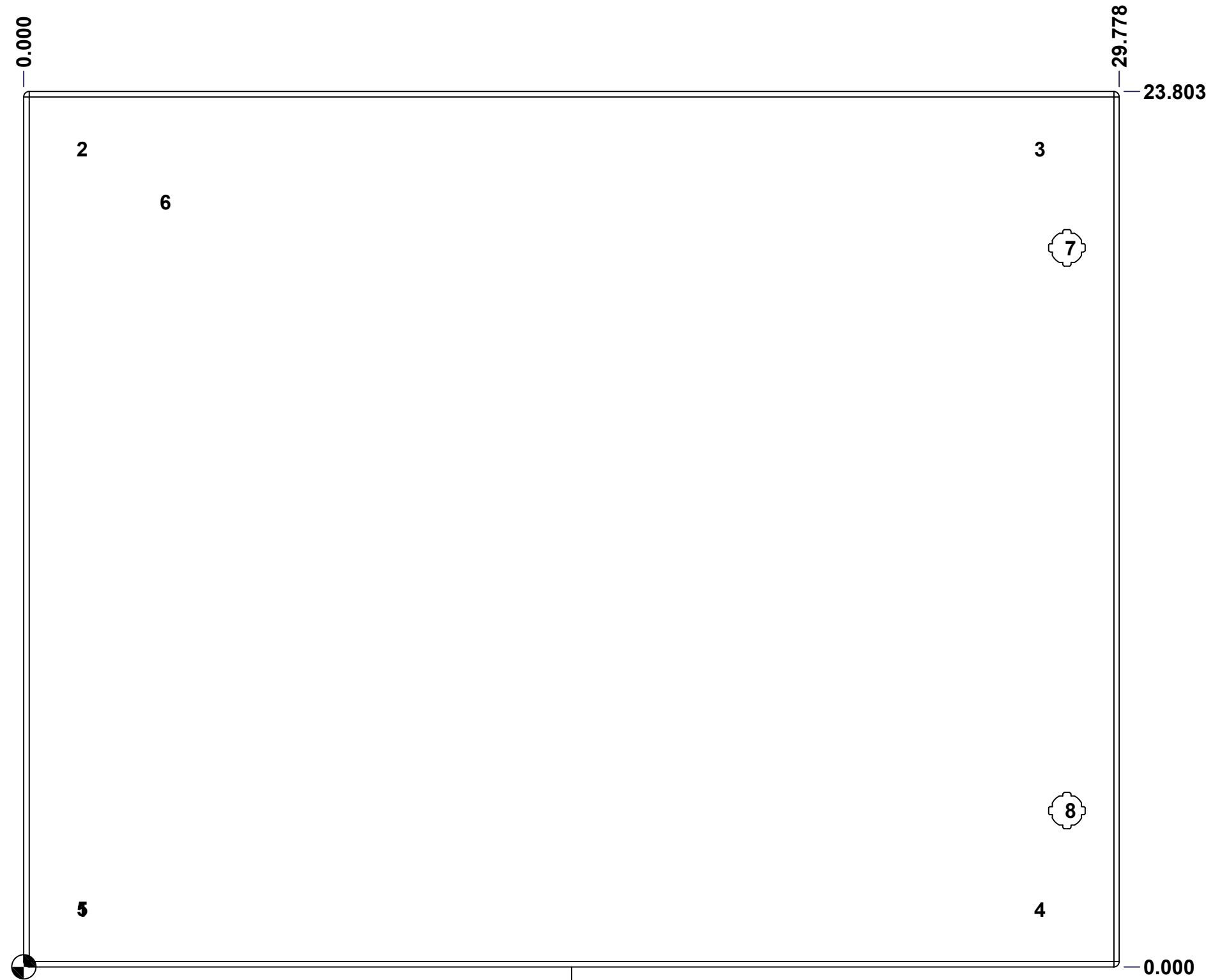
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	27.517	22.236	STUD M6 x 18mm (Inside)
4	27.517	1.567	STUD M6 x 18mm (Inside)

5	1.486	1.567	GND STUD M6 x 16mm (Inside)
6	3.750	20.803	LABEL_EXM (Inside)
7	28.354	19.553	LOCK 880 SCQ4-SL @ 0.0°
8	28.354	4.250	LOCK 880 SCQ4-SL @ 0.0°



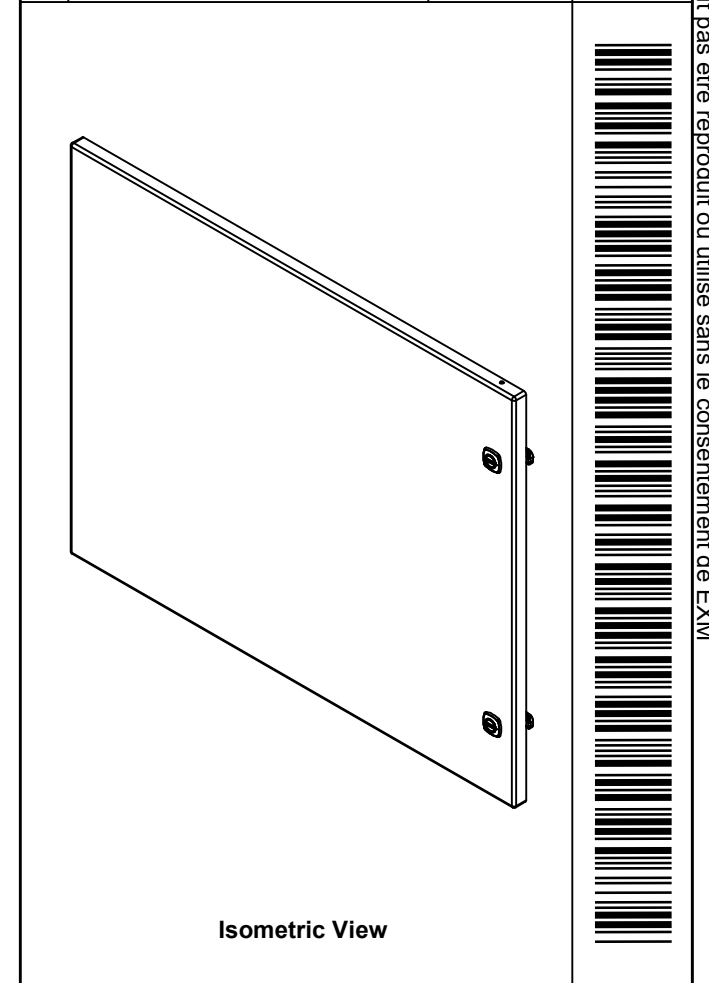
FRONT

	Description	Status	
	5412ESBU 24" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESBU243008C	0	8 9

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No.	Revisions	Date	By/Par




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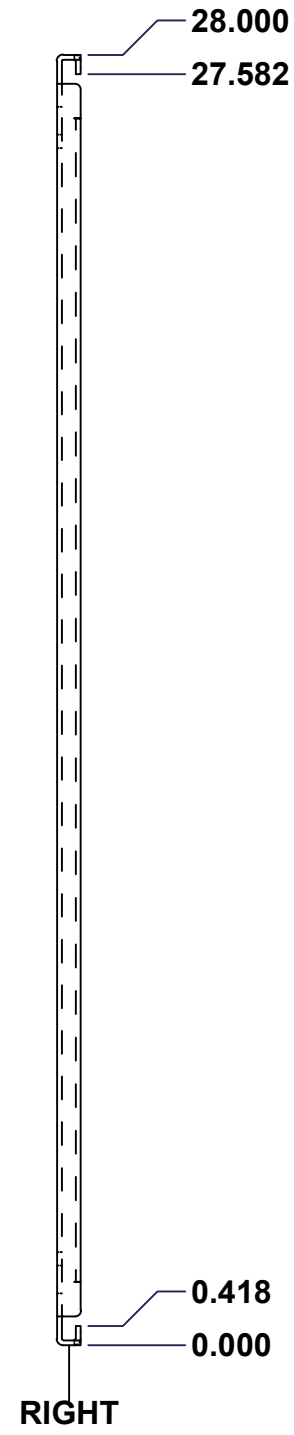
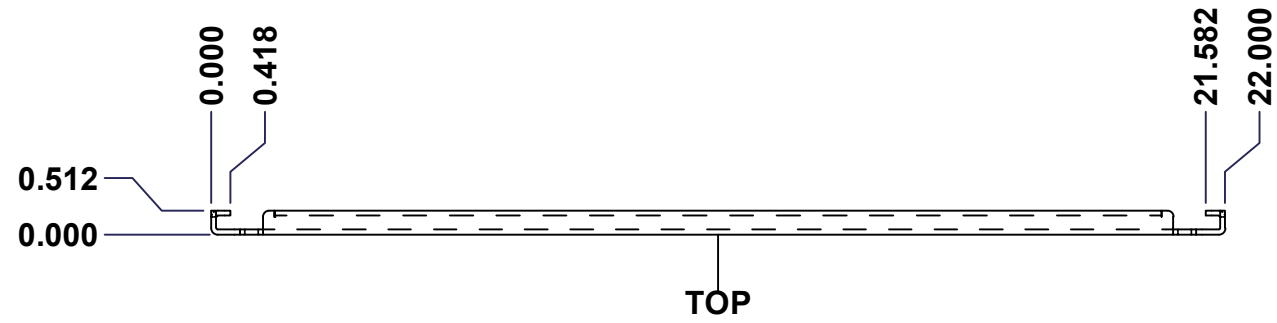
Flatness
 Aplatissement
 Max 3.0mm
Projection


2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU243008G	0	5412ESBU 24" x 30" Cover Gasket Part
1	5412ESBU243008C-P	0	5412ESBU 24" x 30" Cover Part
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 3/5/2014
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 24" x 30" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESBU243008C	Rev. 9 0

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No.	Revisions	Date	By/Par

Isometric View

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	Projection
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07
Material Matière: See Part List	
Color Couleur: See Part List	Finish Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number Numéro Pièce: 881 SP3024G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

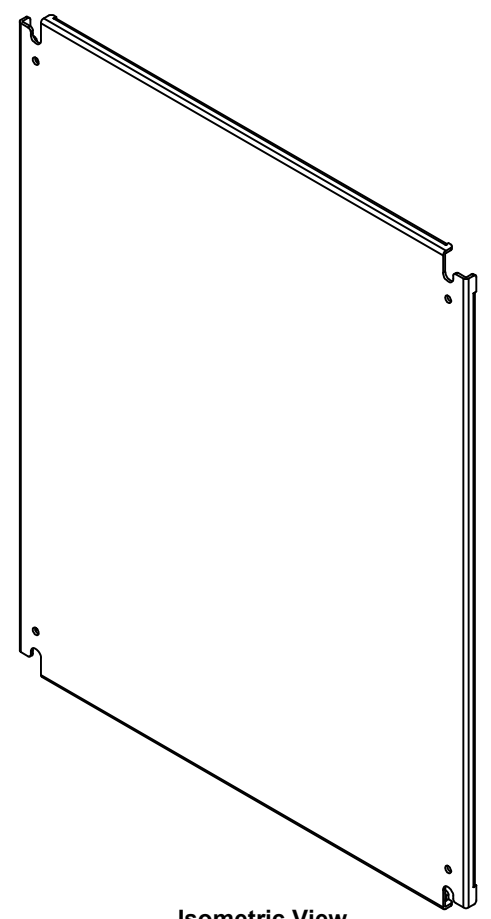
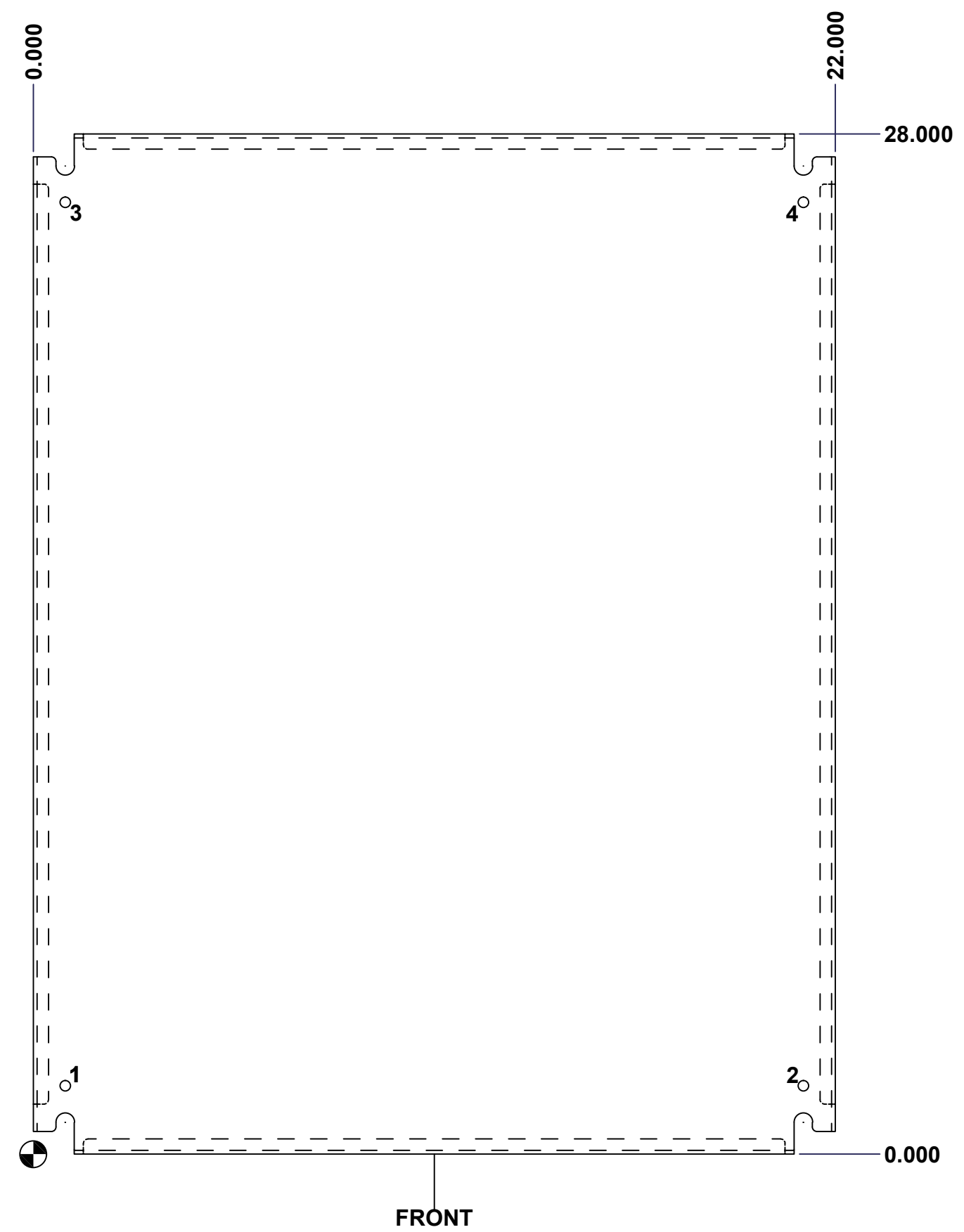
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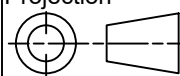
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	21.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev. 0	2 / 2
881 SP3024G		