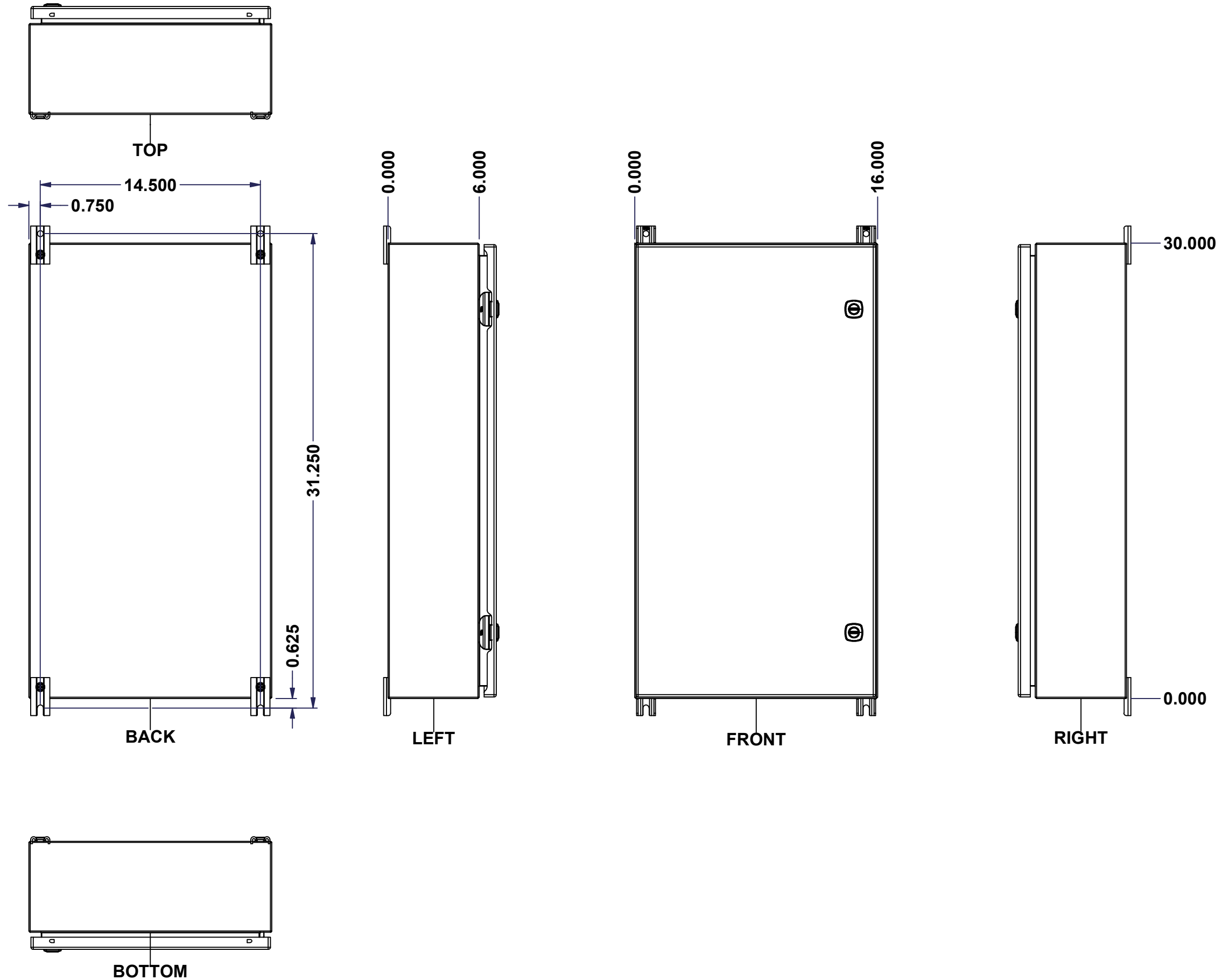
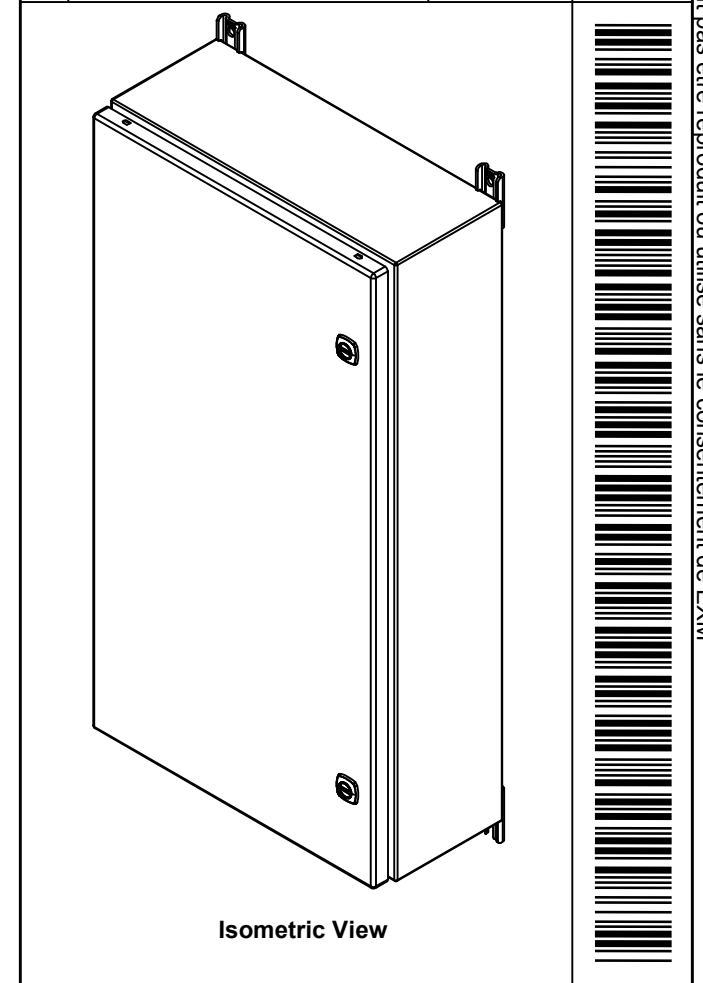


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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 11-Apr-23	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESBU 30" x 16" x 6" Assembly		Detail Rev.
Part Number / Numéro Pièce: 5412ESBU301606TH	Rev. 0	1 / 16

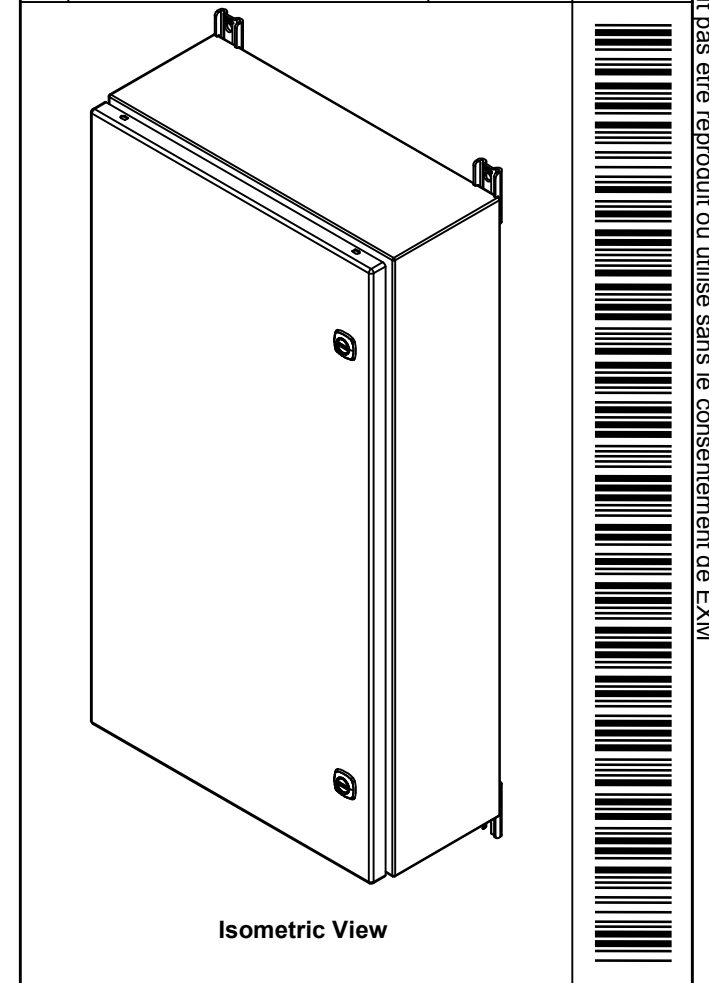
SEE BILL OF MATERIAL ON LAST PAGE


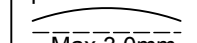
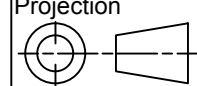
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement  Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Apr-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

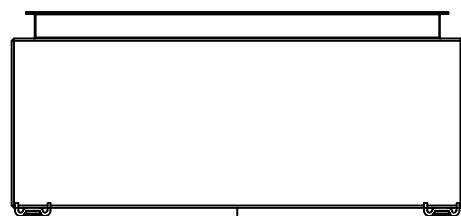
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3016G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU301606THC	0	5412ESBU 30" x 16" Cover
1	5412ESBU301606THB	0	5412ESBU 30" x 16" x 6" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

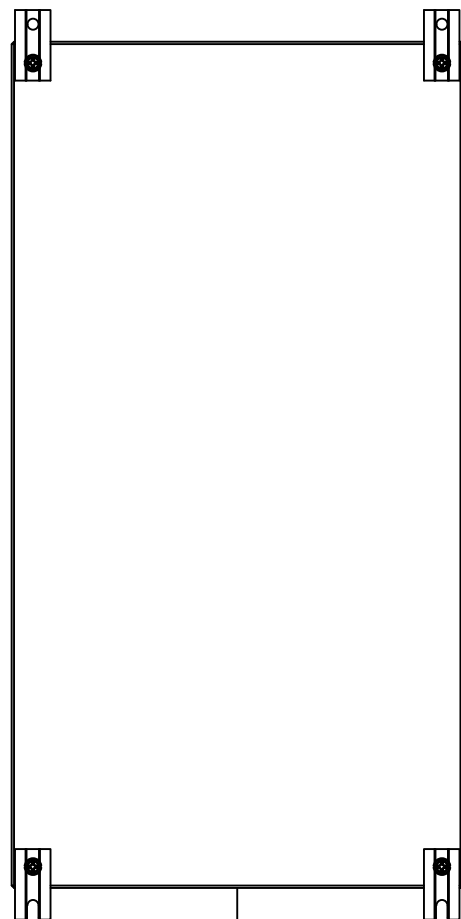
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESBU 30" x 16" x 6" Assembly			
Part Number Numéro Pièce		Rev.	2
<b>5412ESBU301606TH</b>		<b>0</b>	16

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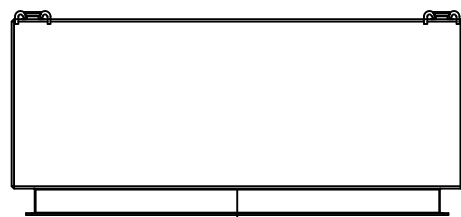
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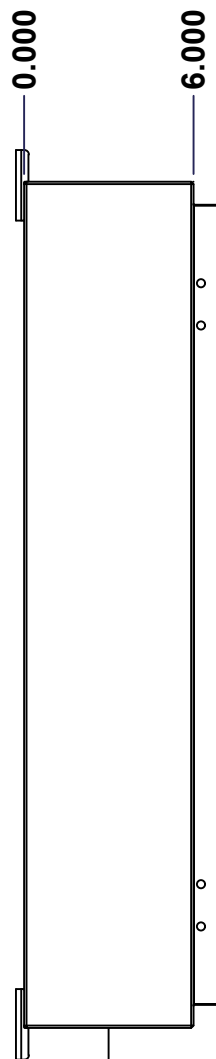
TOP



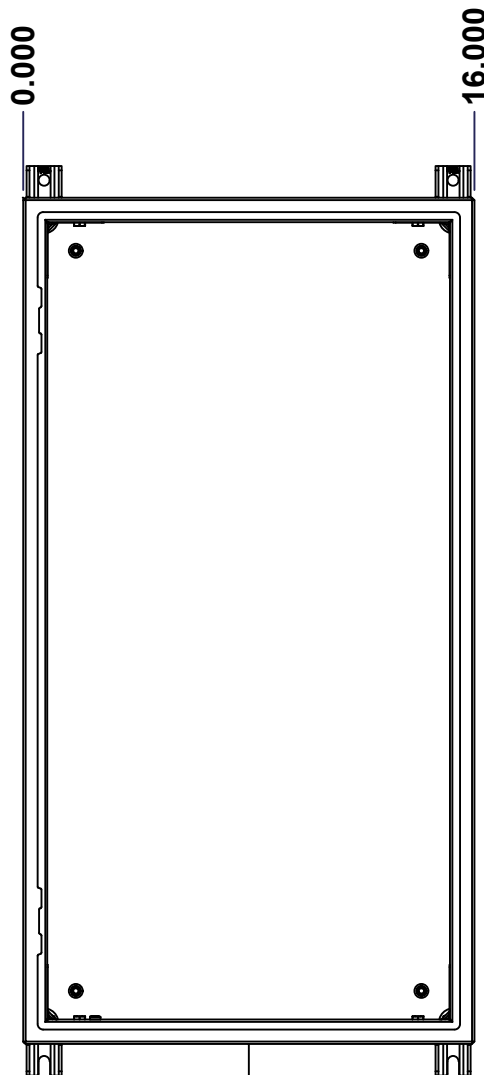
BACK



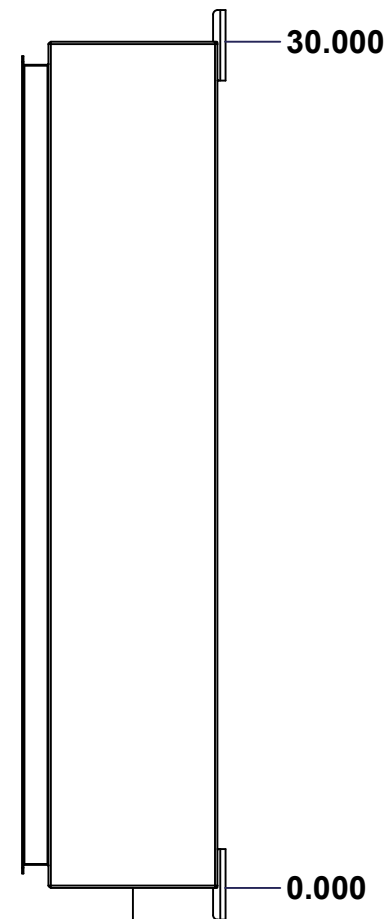
BOTTOM



LEFT

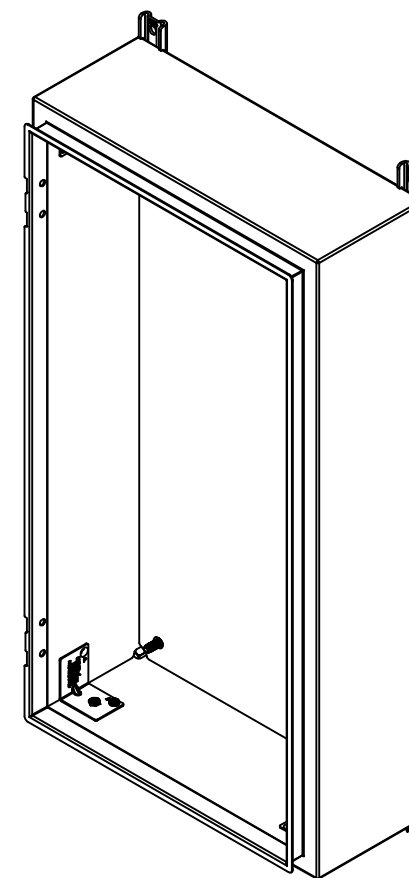


FRONT

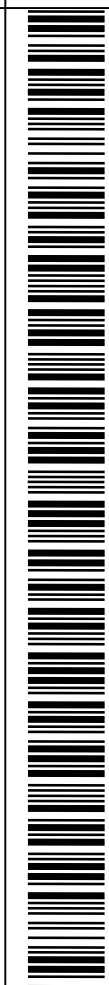


RIGHT

No.	Revisions	Date	By/Par



Isometric View

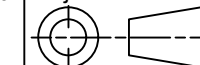


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Flatness  
Aplatissement

Max 3.0mm

Projection



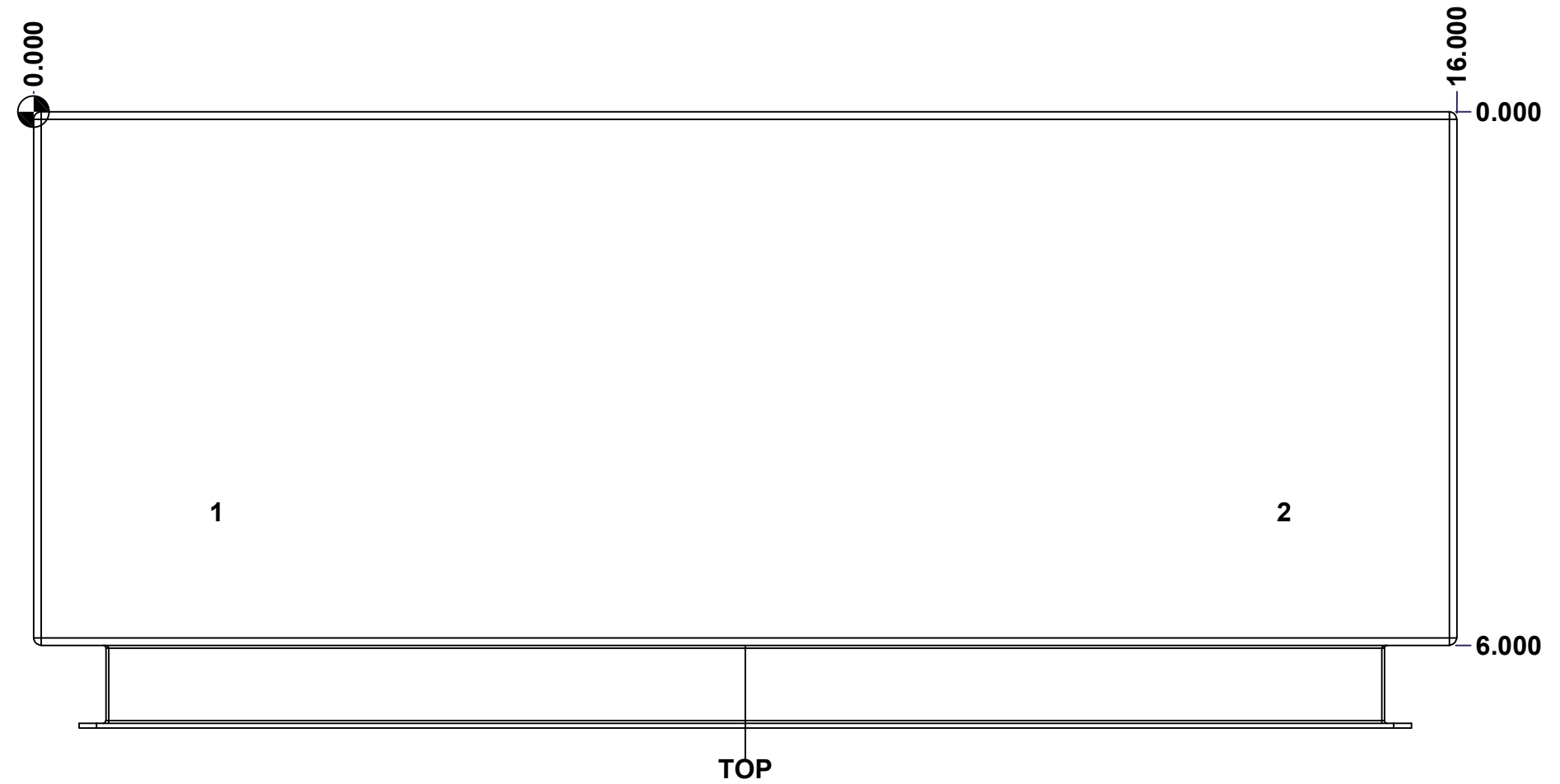
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Apr-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 30" x 16" x 6" Body	Detail Rev.
Part Number Numéro Pièce 5412ESBU301606THB	Rev. 3
	0

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	4.500	INSUL. STUD M6 x 18mm (Inside)



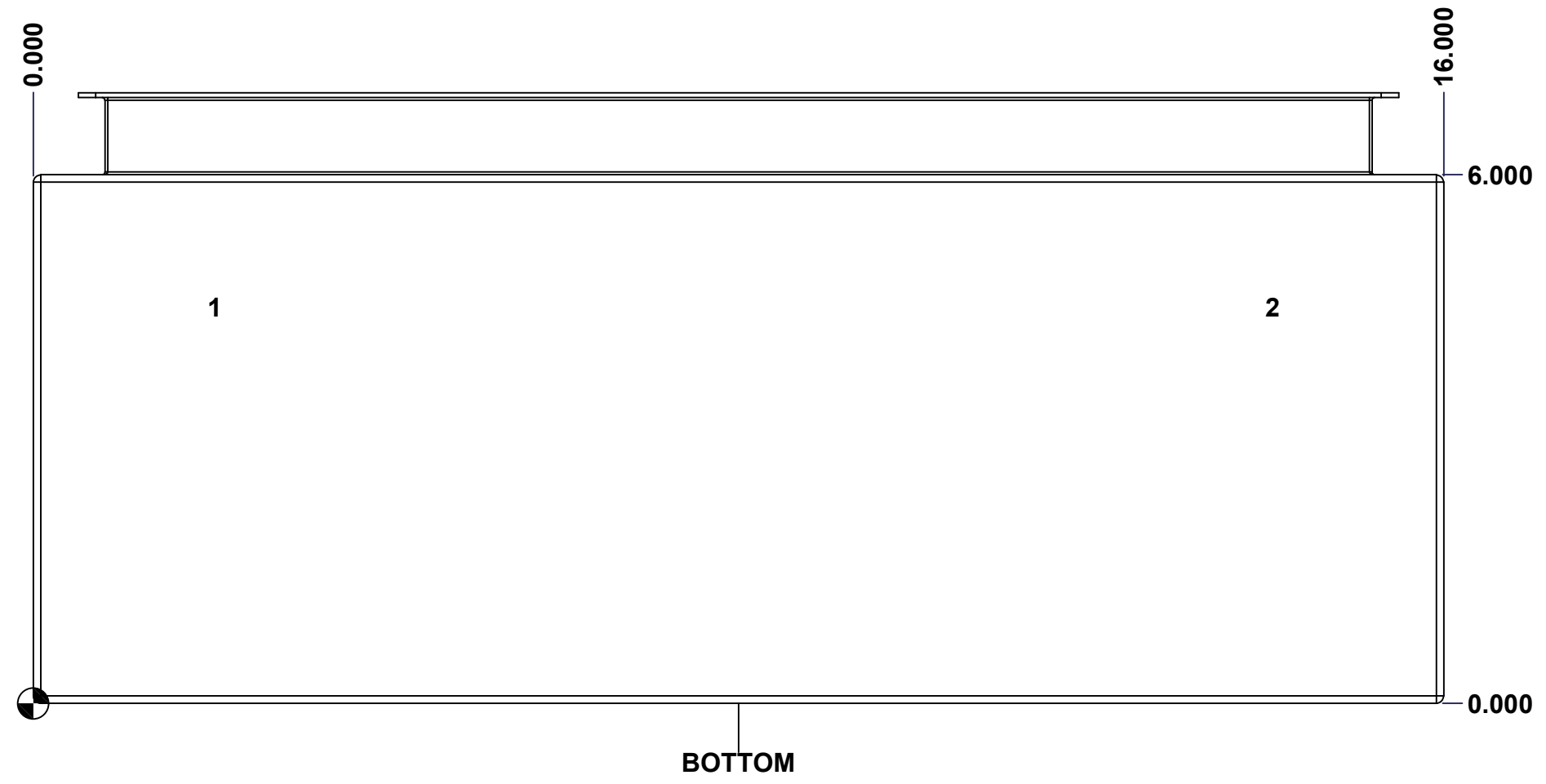
TOP

	Description	Status	
	5412ESBU 30" x 16" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESBU301606THB</b>	<b>0</b>	4 / 16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESBU 30" x 16" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5412ESBU301606THB</b>	<b>0</b>	16

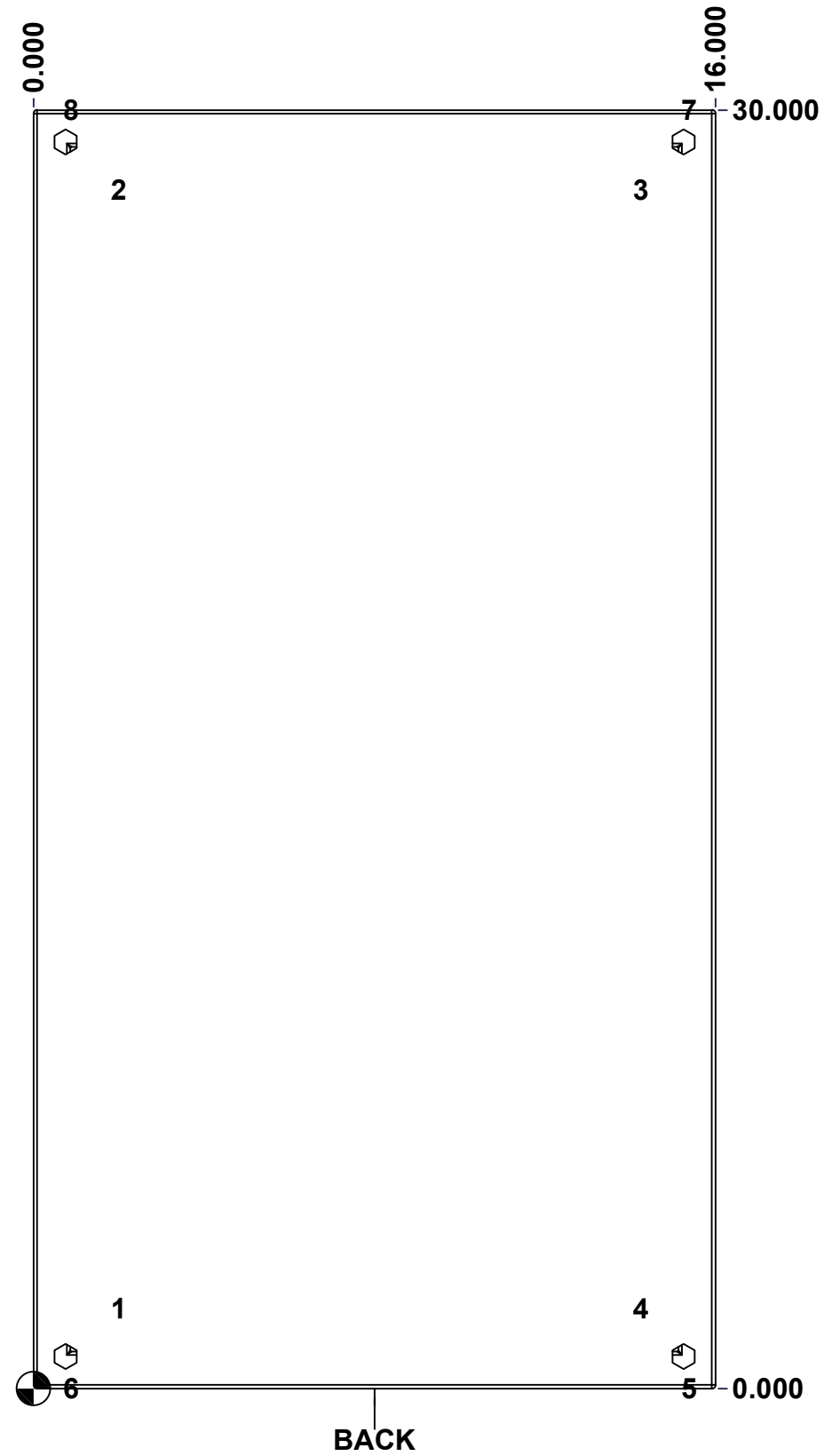
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	14.125	28.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	15.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	15.250	30.000	FOOT 885 ESMF3_CLOSE
8	0.750	30.000	FOOT 885 ESMF3_CLOSE

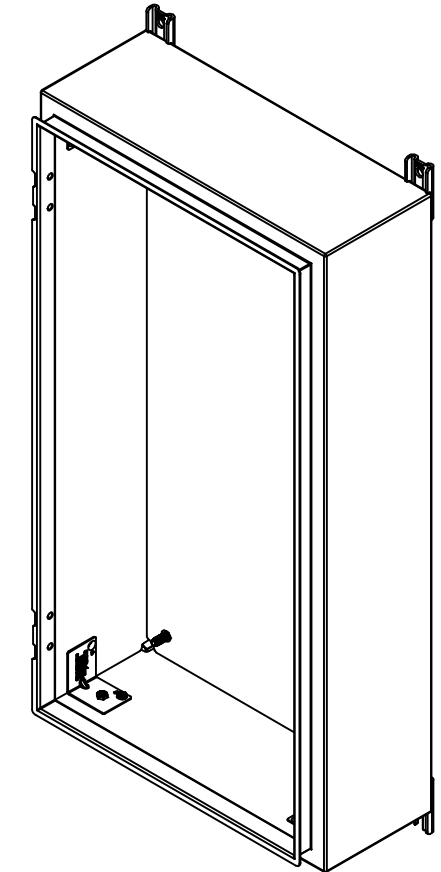


	Description		Status
	5412ESBU 30" x 16" x 6" Body		(NULL)
Part Number Numéro Pièce		Rev.	6
<b>5412ESBU301606THB</b>		<b>0</b>	16

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No.	Revisions	Date	By/Par



Isometric View



2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESBU301606THI-RS	0	5412ESBU 30" x 16" Right Insulation
1	5412ESBU301606THI-LS	0	5412ESBU 30" x 16" Left Insulation
1	5412ESBU301606THI-BT	0	5412ESBU 30" x 16" Top and Bottom Insulation
1	5412ESBU301606THI-TP	0	5412ESBU 30" x 16" Top and Bottom Insulation
1	5412ESBU301606THI-B	0	5412ESBU 30" x 16" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU301606THB-P	0	5412ESBU 30" x 16" x 6" Body Part

Qty	Part Number	Rev	Description
Parts List			

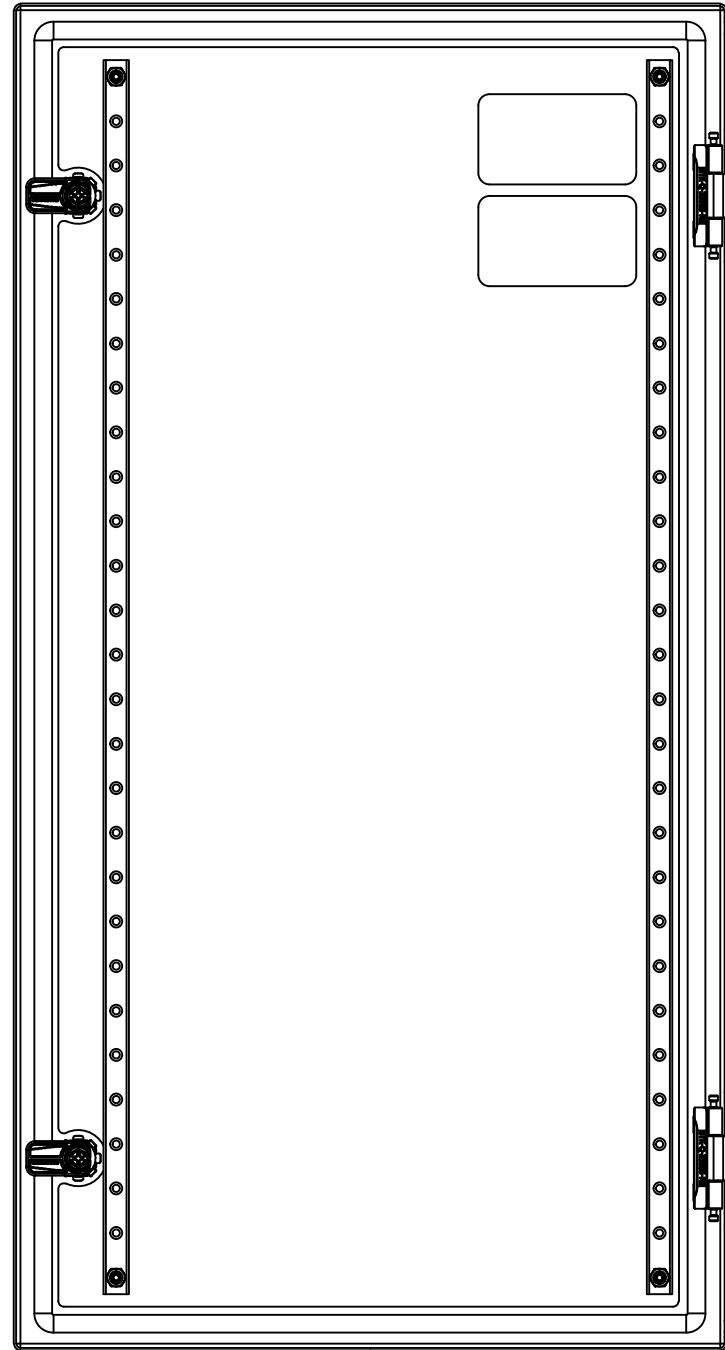
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Date 11-Apr-23
Customer Client	BoxCad: BoxCad	Date
Drawn By / Dessiné Par	BoxCad: BoxCad	Date
Material / Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur	Asa-61 Grey	Finish / Fini: Smooth
Description	5412ESBU 30" x 16" x 6" Body	
Part Number / Numéro Pièce	<b>5412ESBU301606THB</b>	Rev. <b>0</b>
		7 / 16

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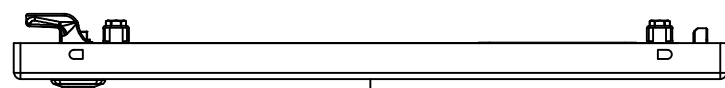
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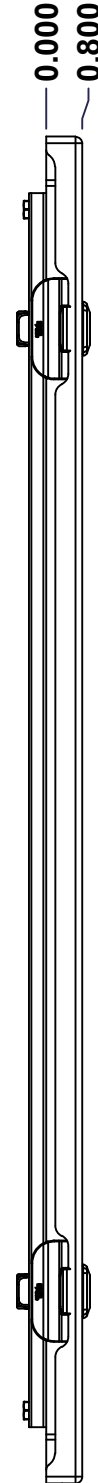
TOP



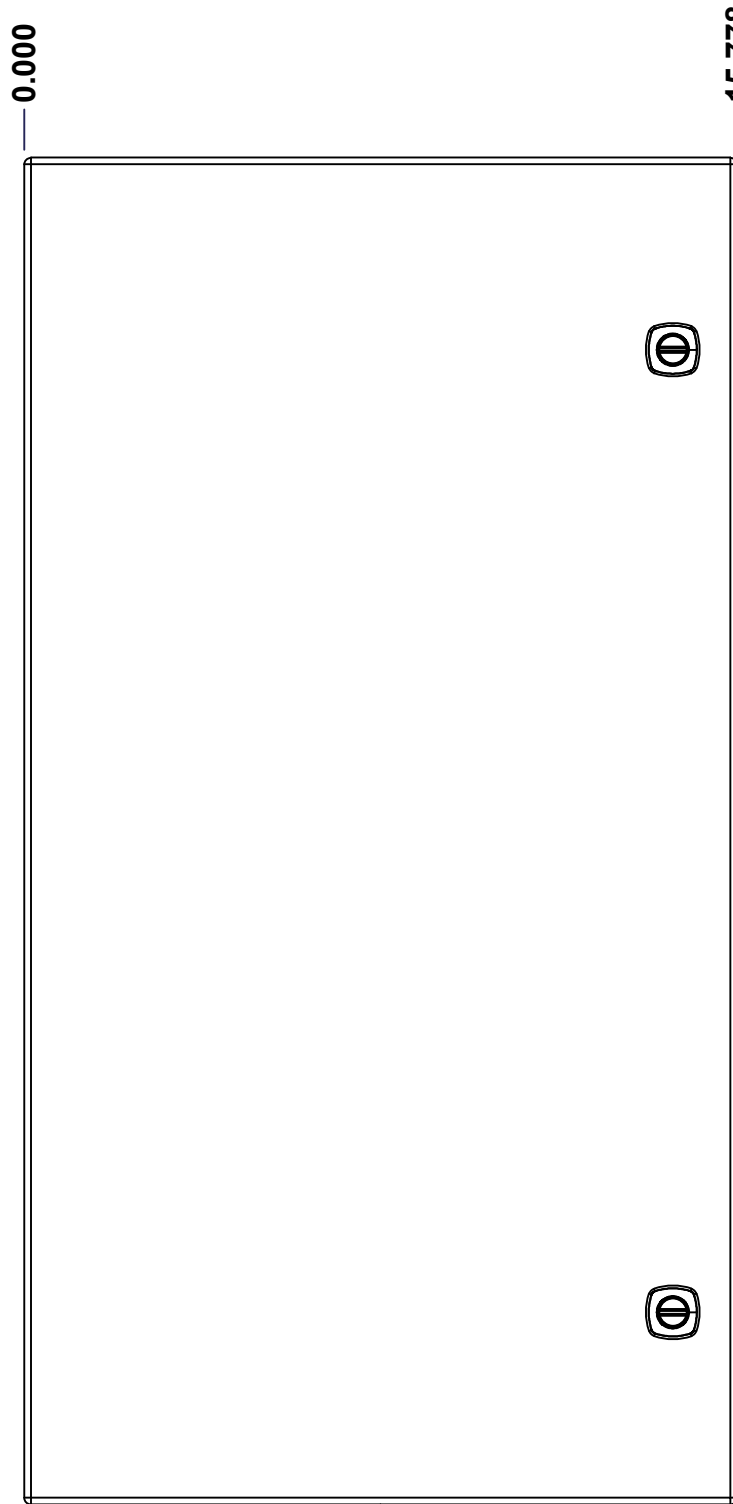
BACK



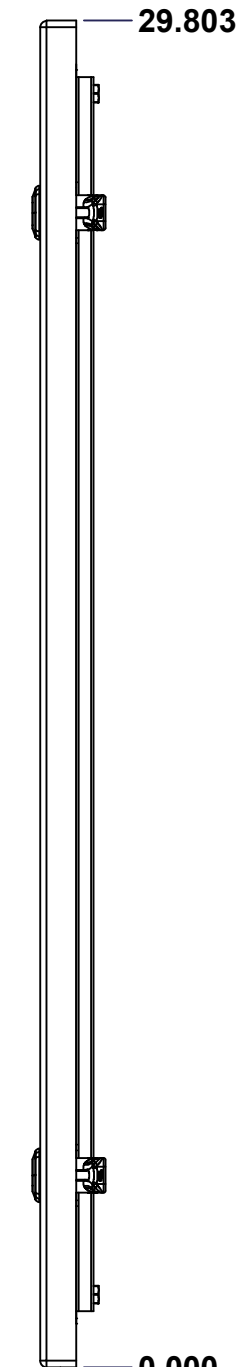
BOTTOM



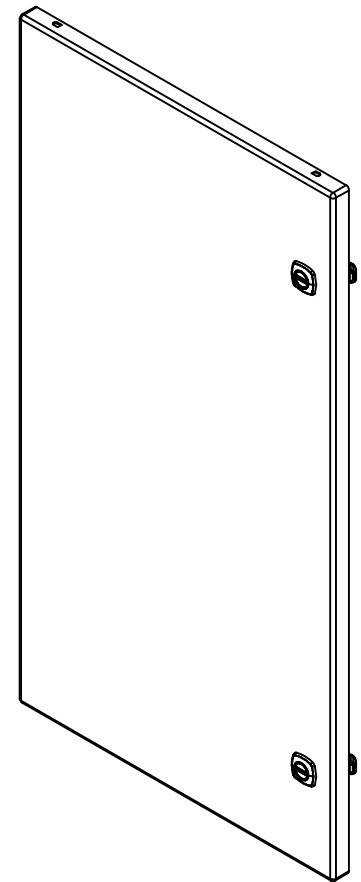
LEFT



FRONT




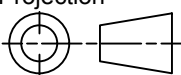
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 30" x 16" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

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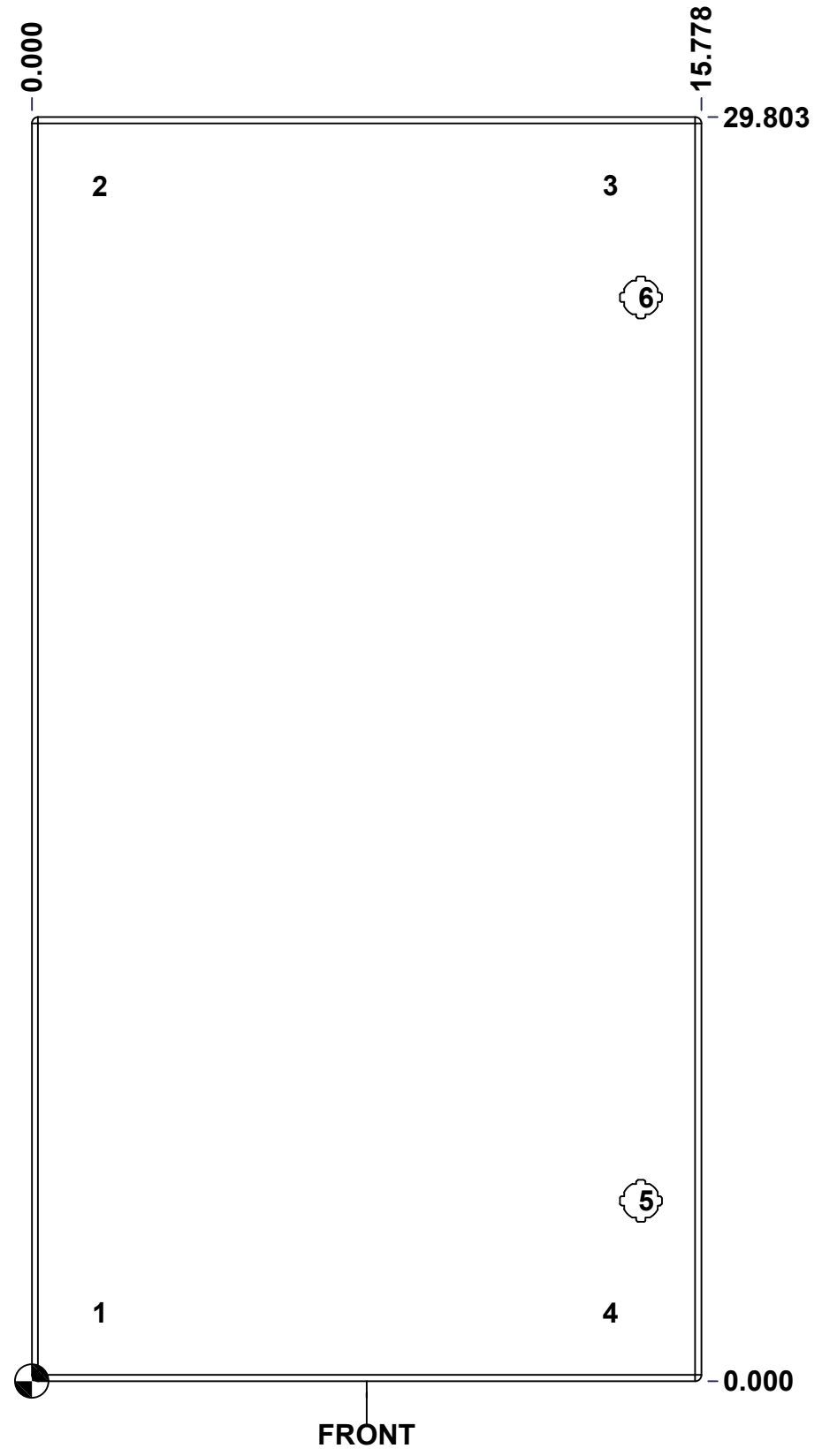
**5412ESBU301606THC**



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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	13.517	28.189	STUD M6 x 18mm (Inside)
4	13.517	1.614	STUD M6 x 18mm (Inside)
-----			
5	14.354	4.250	880 SCQ4-SL
6	14.354	25.553	880 SCQ4-SL



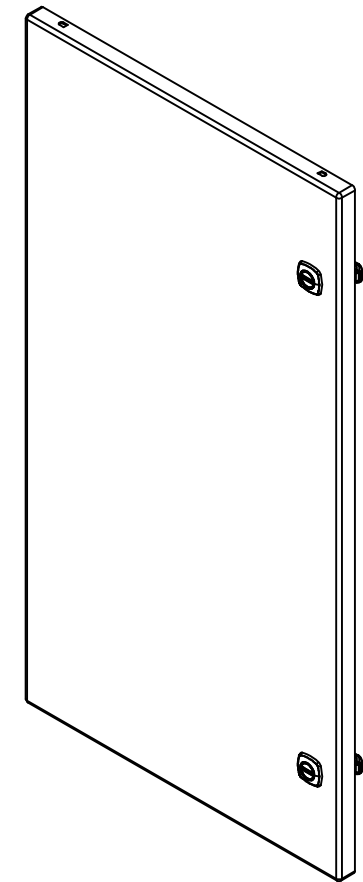
FRONT

	Description	Status
	5412ESBU 30" x 16" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESBU301606THC	0
		9
		16

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Isometric View




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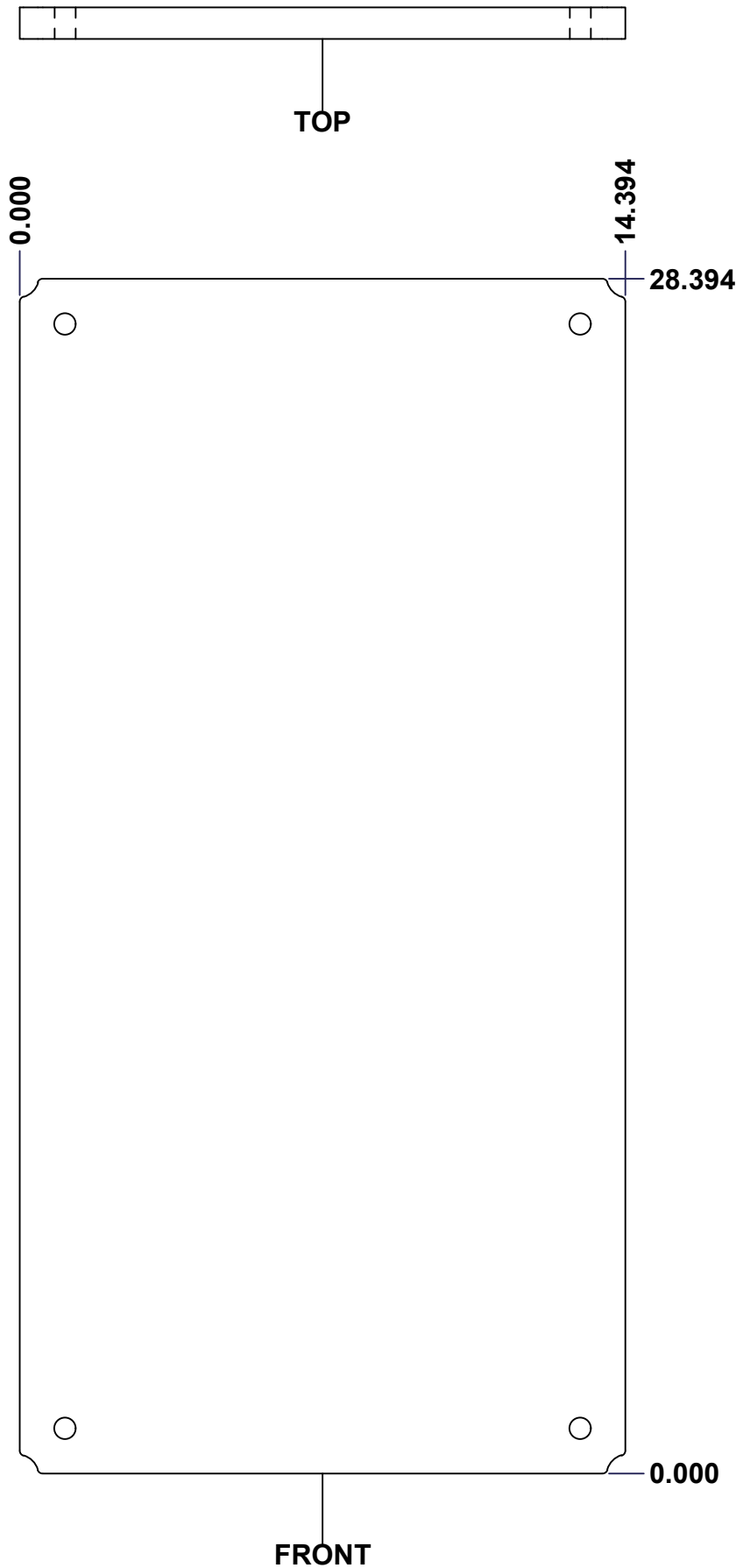
Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection  


2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESBU301606THI-C	0	5412ESBU 30" x 16" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU301606THG	0	5412ESBU 30" x 16" Cover Gasket Part
1	5412ESBU301606THC-P	0	5412ESBU 30" x 16" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

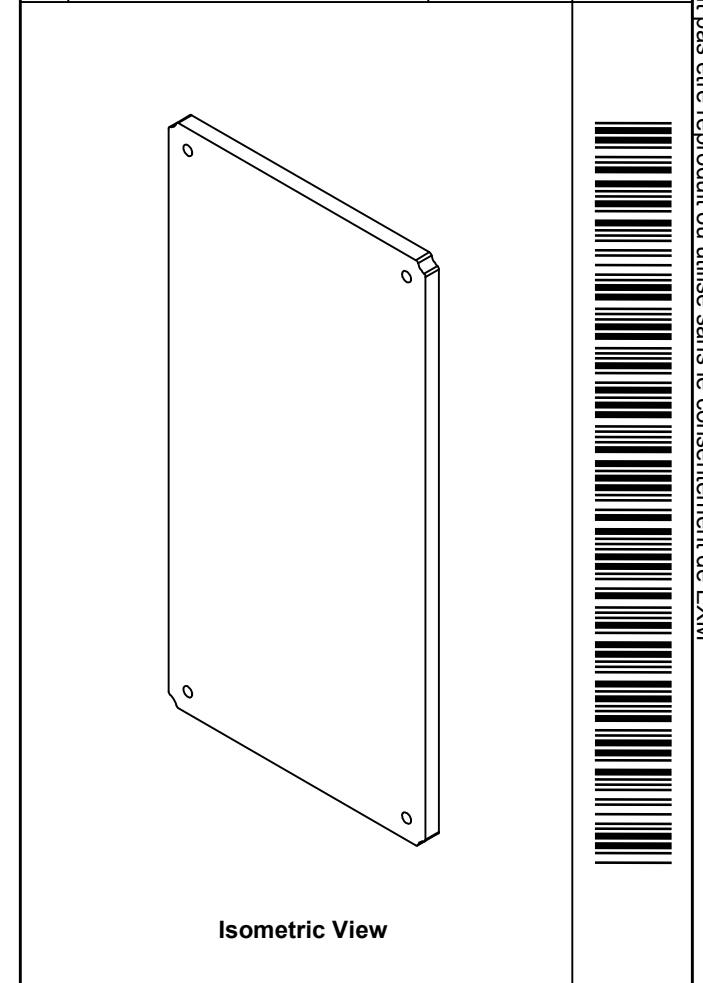
Customer Client	Date
Drawn By Dessiné Par	Date 11-Apr-23
Material Matière	BoxCad: BoxCad
Color Couleur	16 Ga Cold Rolled A1008 CS Type B (1.4mm)
Asa-61 Grey	Finish Fini
Smooth	Detail Rev.
Description	5412ESBU 30" x 16" Cover
Part Number Numéro Pièce	Rev. 10
<b>5412ESBU301606THC</b>	<b>0</b> 16


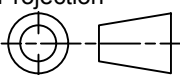
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 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESBU 30" x 16" Back Insulation		
Part Number Numéro Pièce	Rev.	11
<b>5412ESBU301606THI-B</b>	<b>0</b>	16

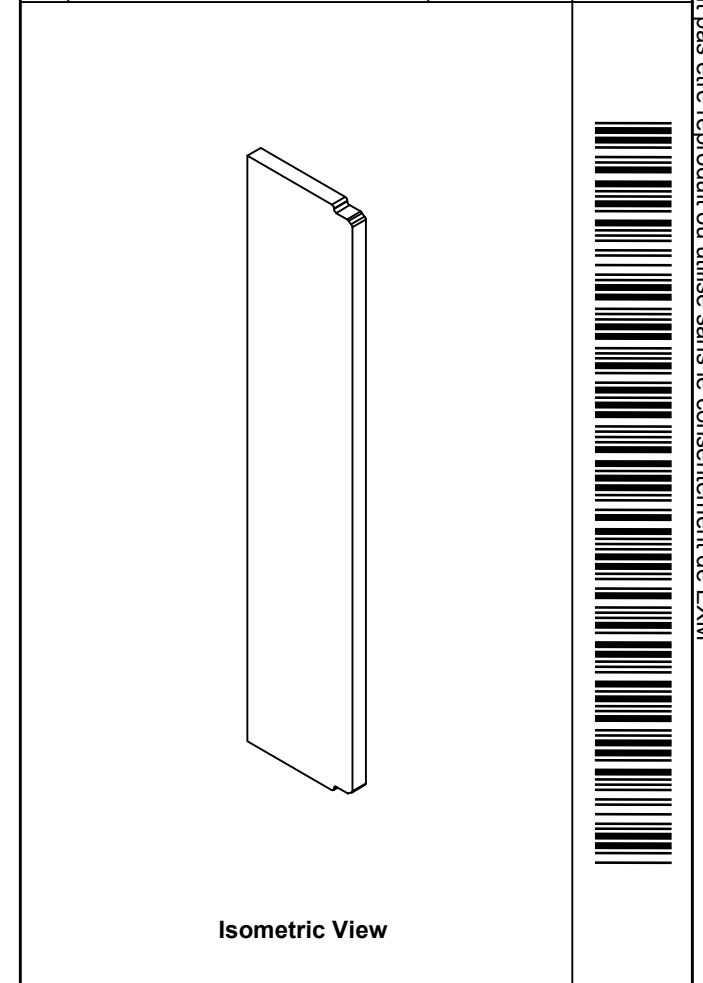
**SEE BILL OF MATERIAL ON LAST PAGE**

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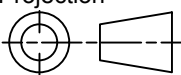
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No.	Revisions	Date	By/Par



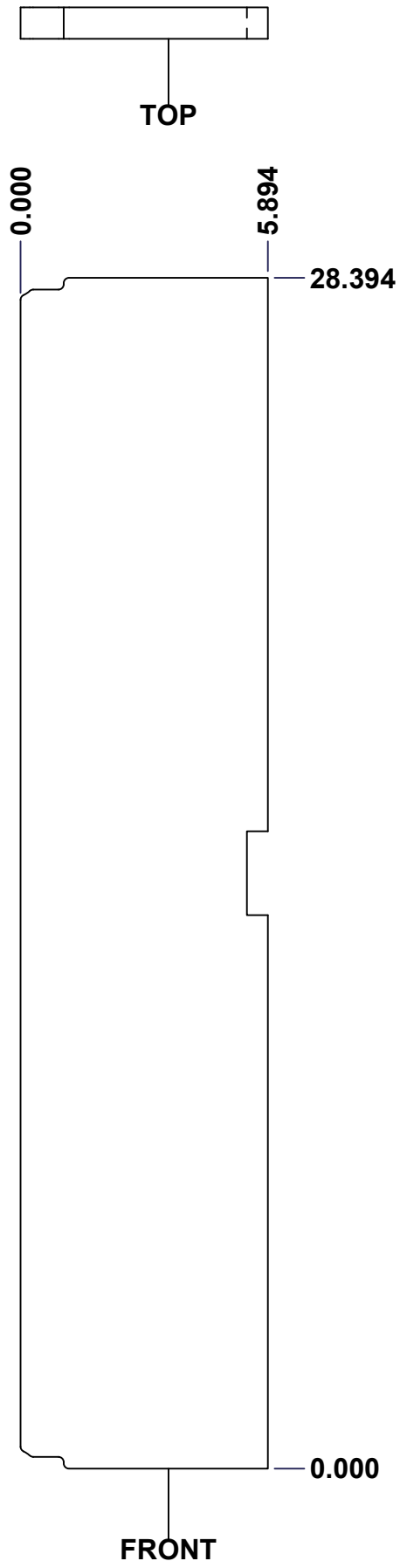
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESBU 30" x 16" Left Insulation		
Part Number Numéro Pièce	Rev. 0	12 / 16
<b>5412ESBU301606THI-LS</b>		

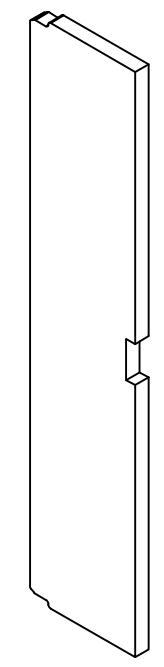
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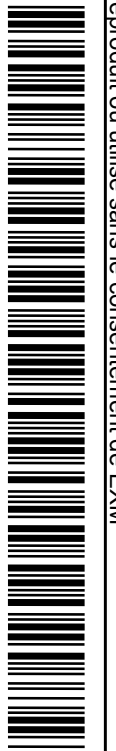
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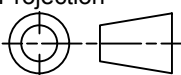


No.	Revisions	Date	By/Par



Isometric View



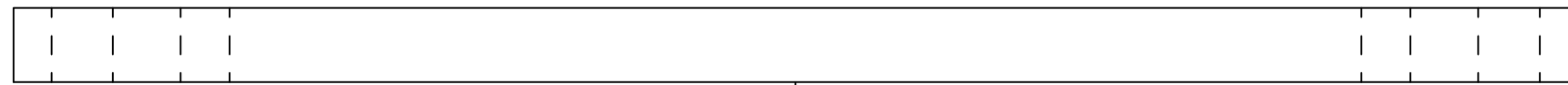
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESBU 30" x 16" Right Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	13 16

SEE BILL OF MATERIAL ON LAST PAGE

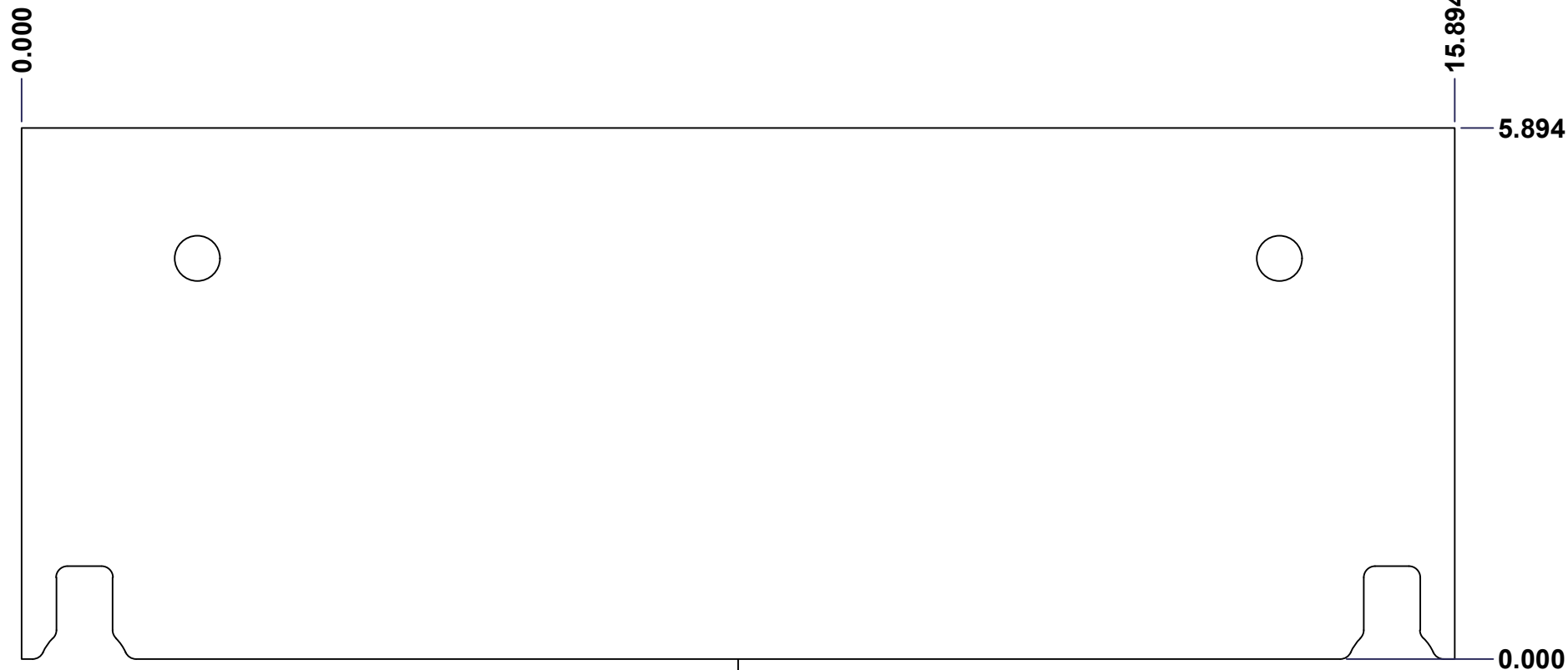
**5412ESBU301606THI-RS**

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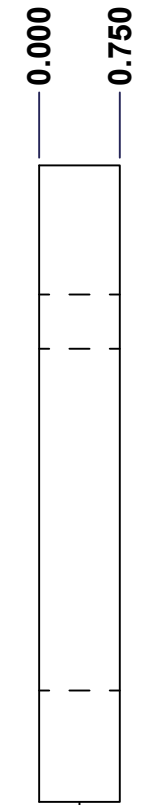
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TOP

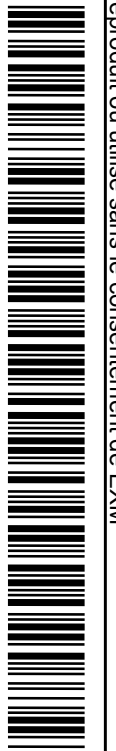
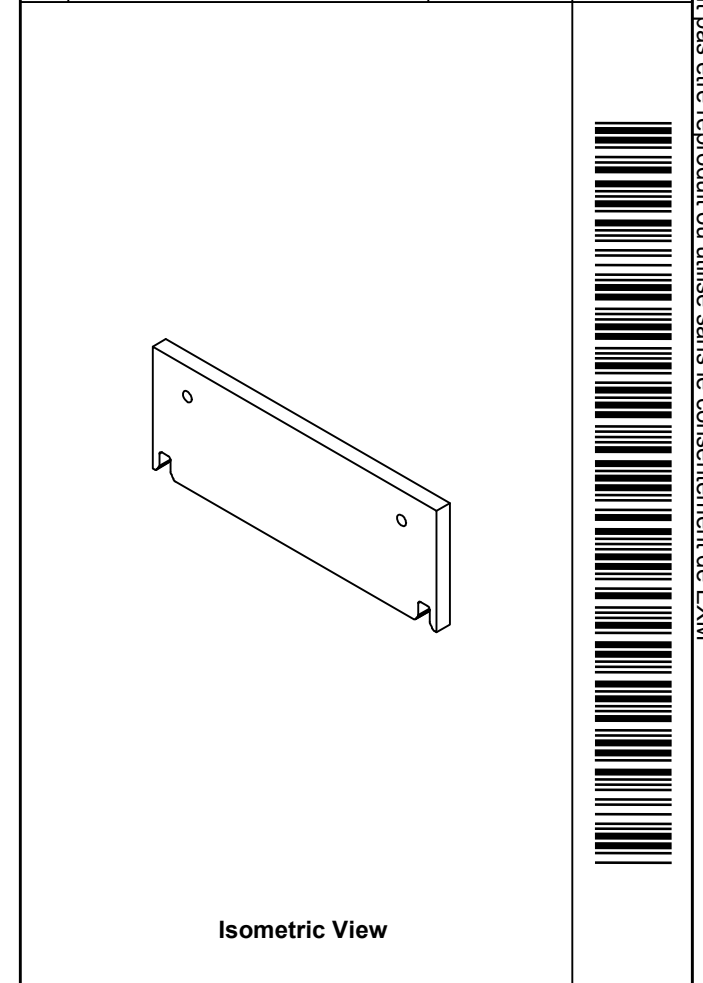



FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	

BoxCad: Patrick Deschenes  
Date 23-Jan-07

Material: Polyisocyanurate

Color: Aluminum, Finish: N/A

Description: 5412ESBU 30" x 16" Top and Bottom Insulation

Part Number: 5412ESBU301606THI-TP, Rev. 0, 14/16

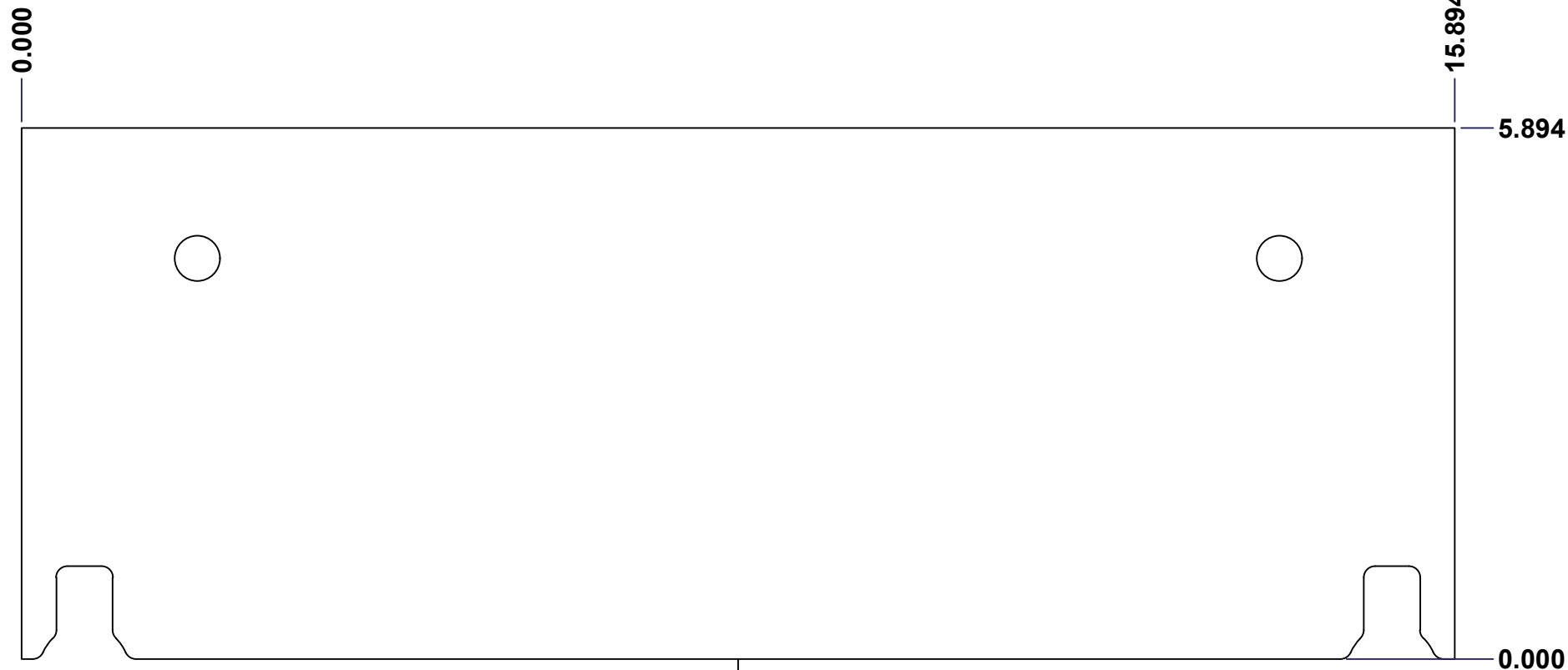
SEE BILL OF MATERIAL ON LAST PAGE

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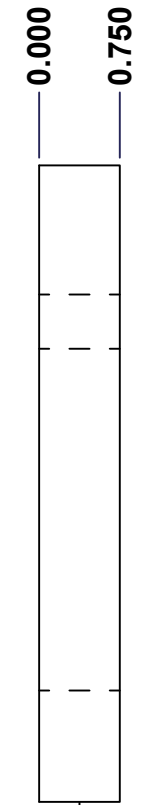
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TOP

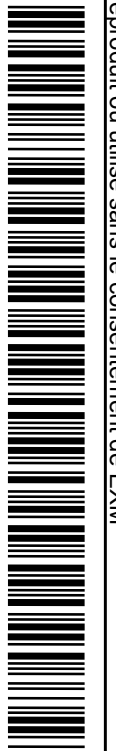
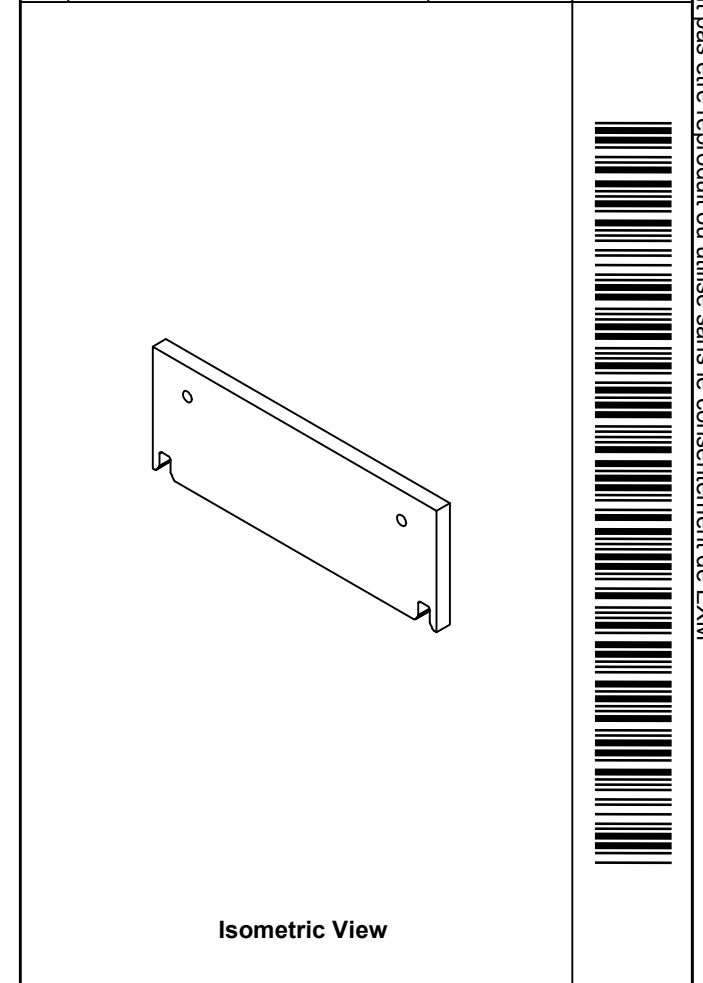



FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	

BoxCad: Patrick Deschenes  
Date 23-Jan-07

Aluminum  
N/A

5412ESBU 30" x 16" Top and Bottom Insulation

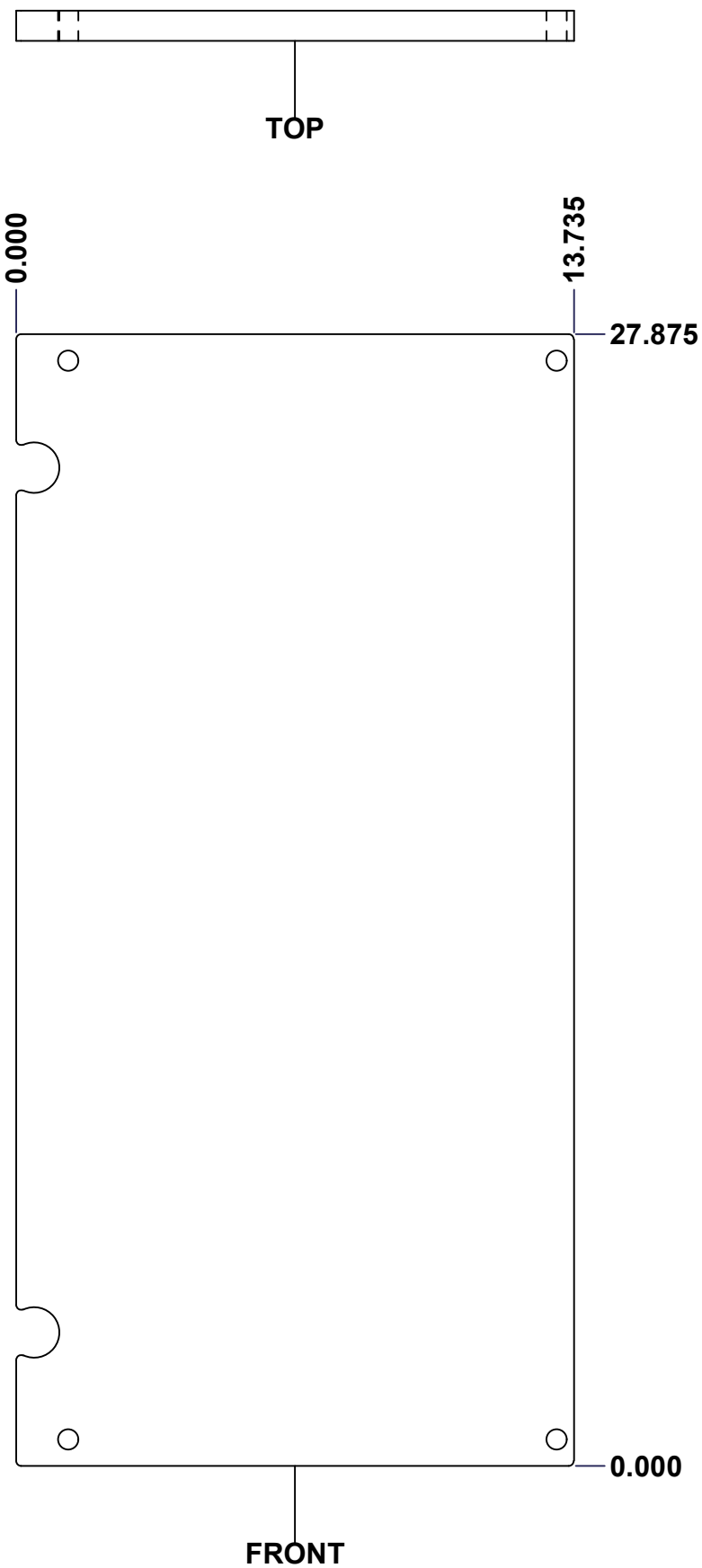
5412ESBU301606THI-BT  
0

15  
16

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No.	Revisions	Date	By/Par

**Isometric View**

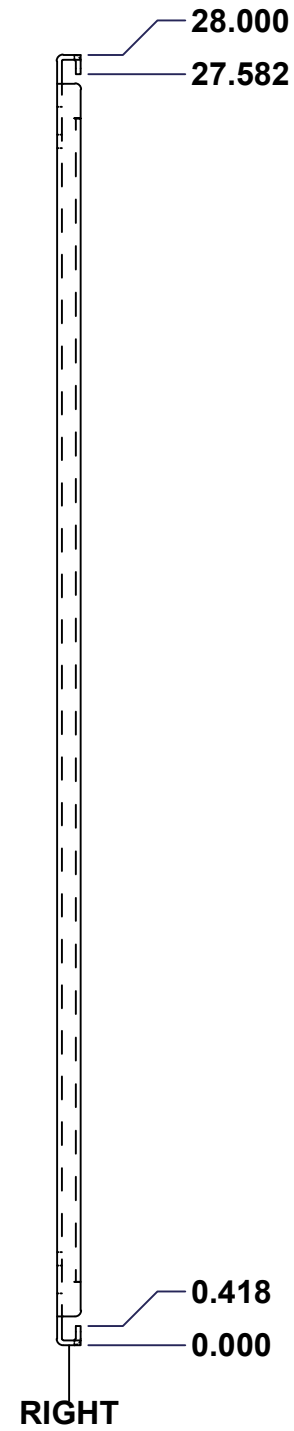
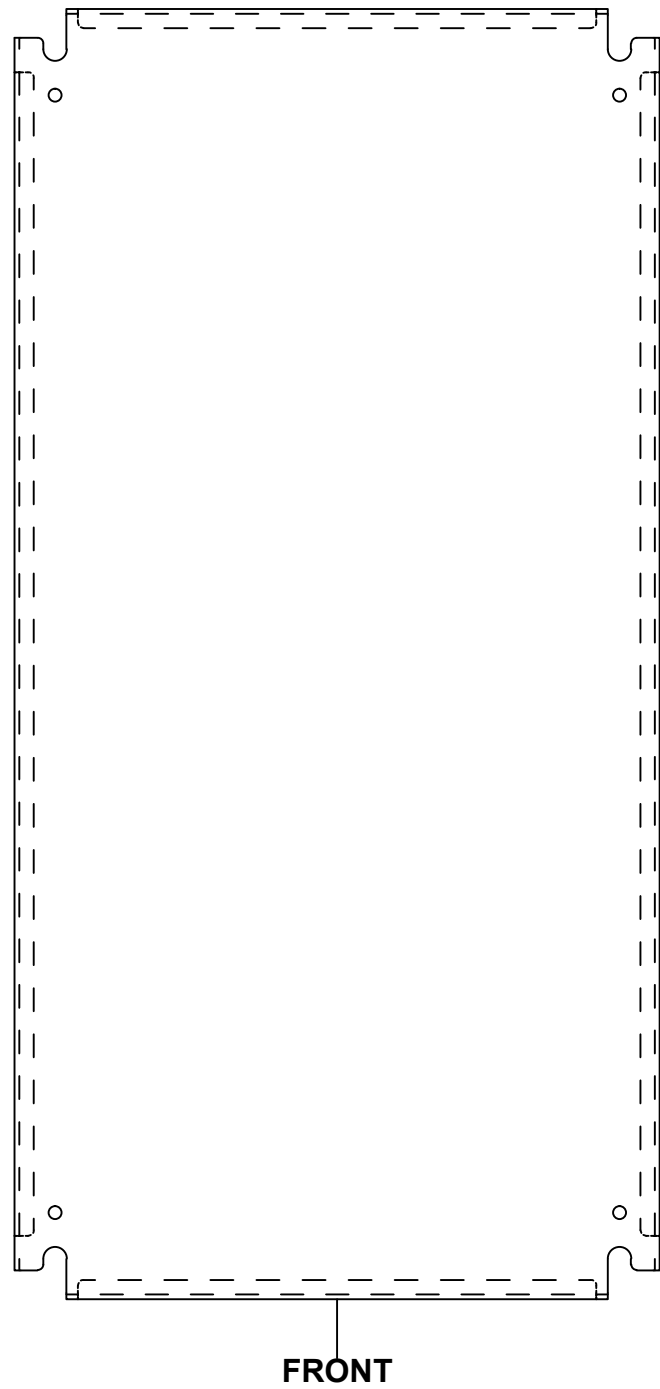
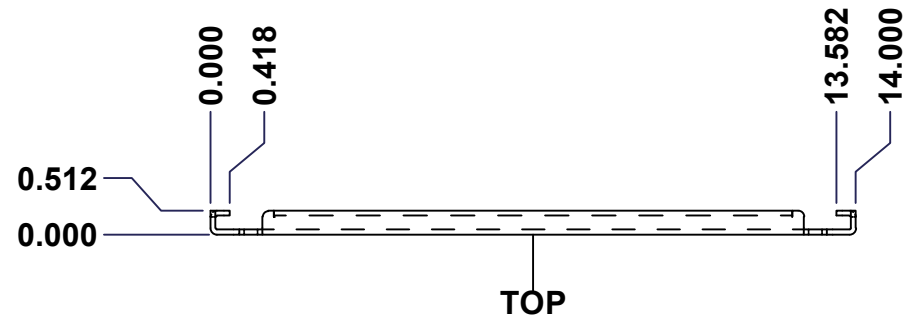
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection		Date
Customer Client	BoxCad: Patrick Deschenes	Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESBU 30" x 16" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
<b>5412ESBU301606THI-C</b>	<b>0</b>	16

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No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP3016G</b>	<b>0</b> 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3016G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

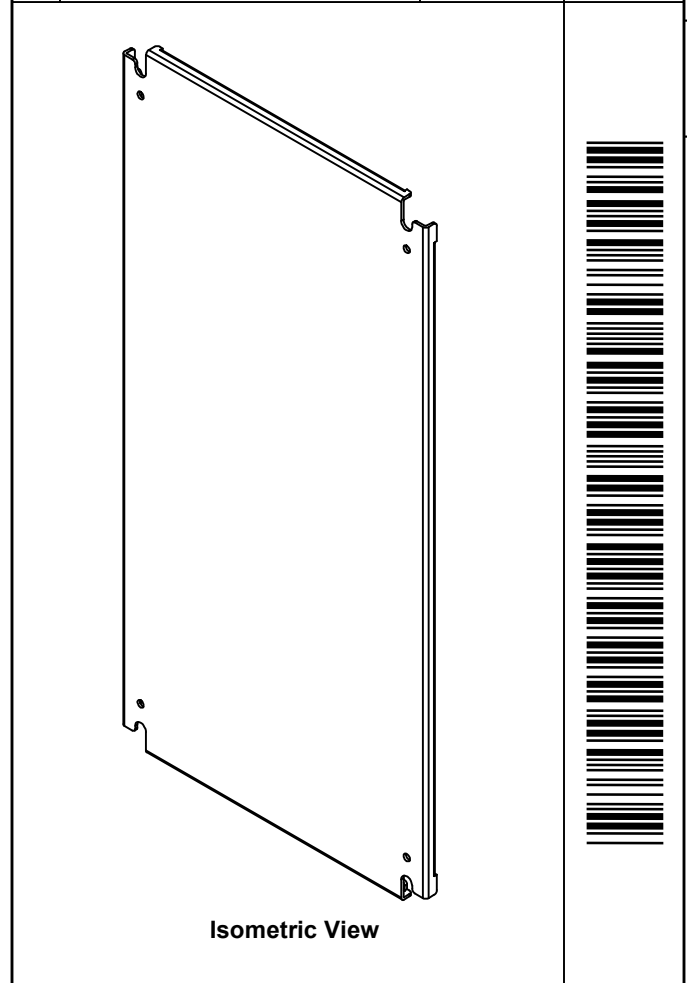
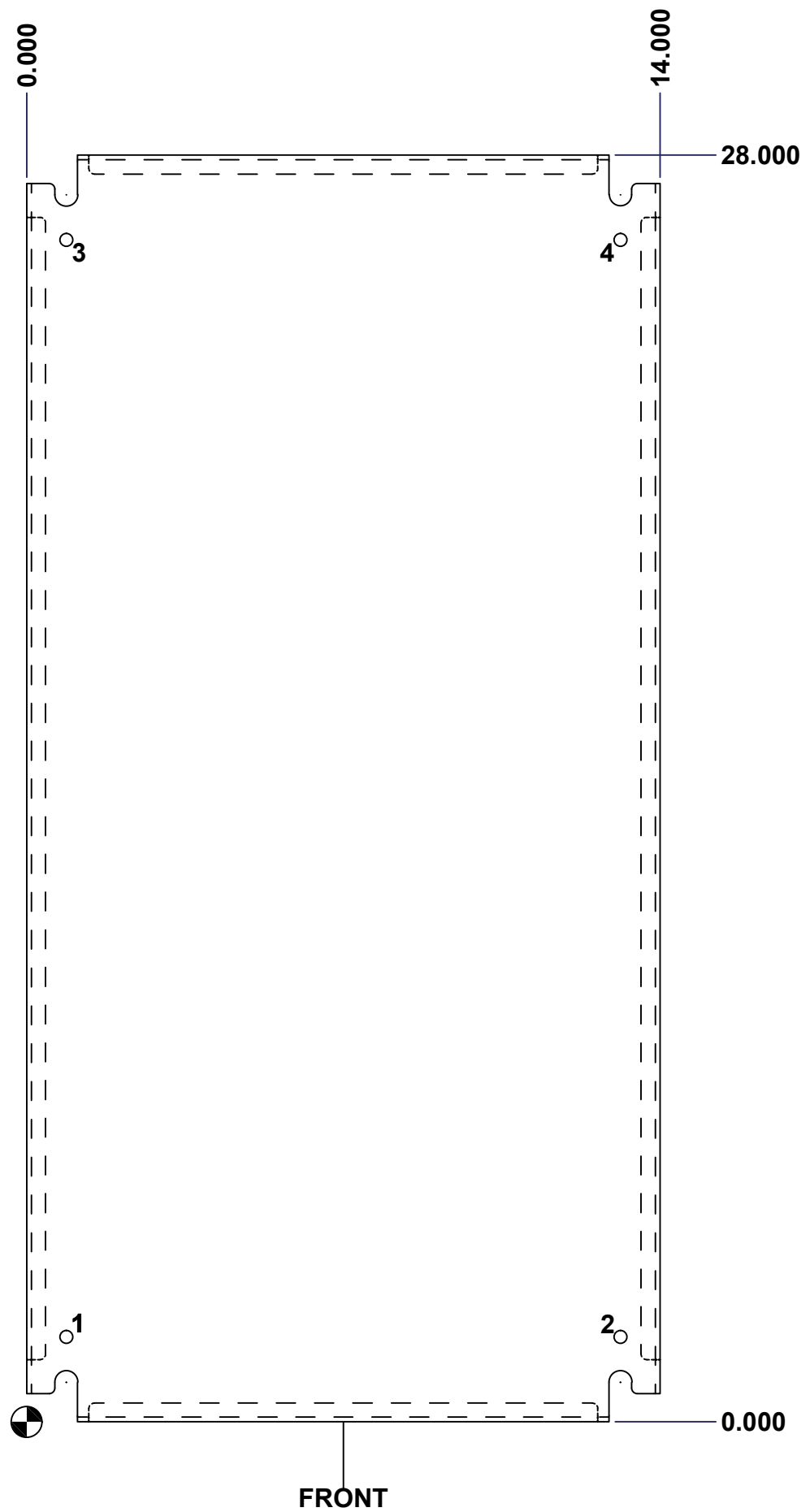
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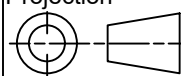
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	13.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	13.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP3016G	Rev. 2 0