
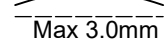
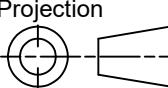


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No.	Revisions	Date	By/Par

		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 11-Mar-14	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESBU 30" x 24" x 12" Assembly			
Part Number Numéro Pièce		Rev.	1 2
5412ESBU302412		0	

SEE BILL OF MATERIAL ON LAST PAGE

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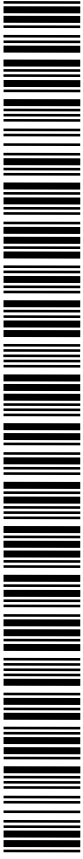
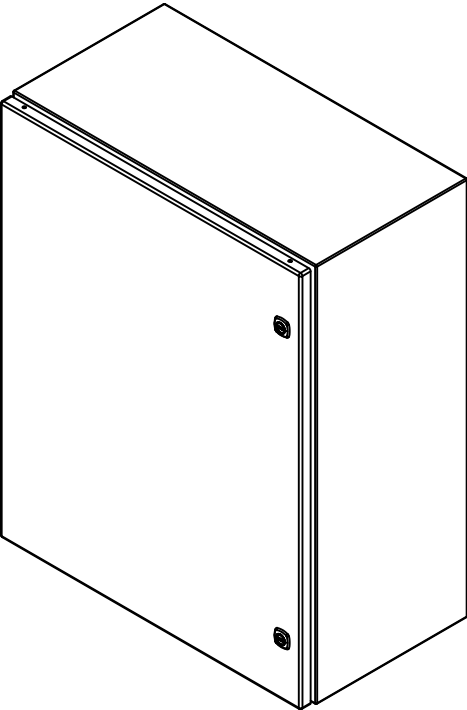
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

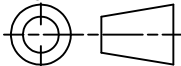


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11-Mar-14	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	5412ESBU 30" x 24" x 12" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESBU302412	0	2

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP3024G	0	881 SP - Inner Panel
1	5412ESBU302412C	0	5412ESBU 30" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESBU302412B	0	5412ESBU 30" x 24" x 12" Body
4	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

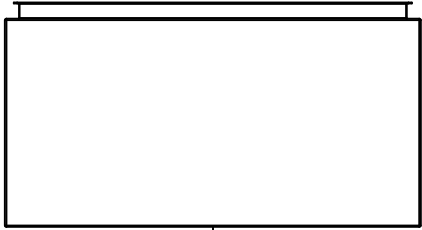
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Tolerance ±1/32" unless otherwise specified

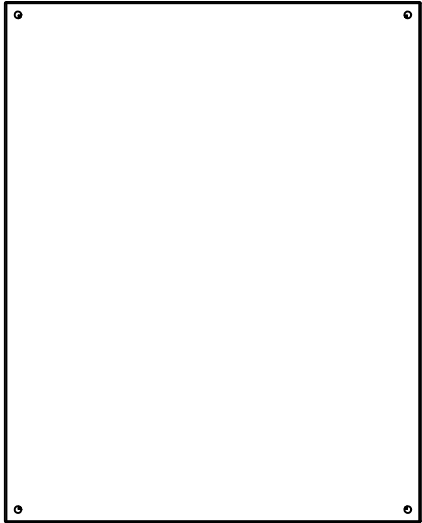
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Tolérance ±1/32" sauf spécification contraire

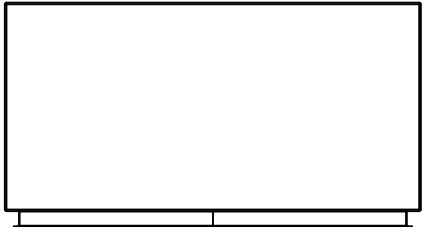
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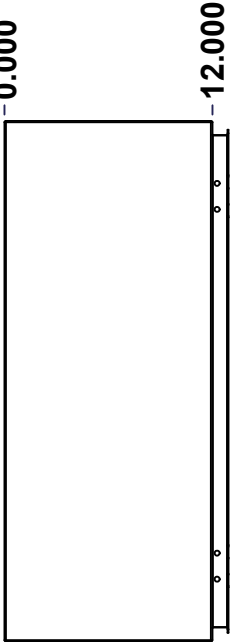
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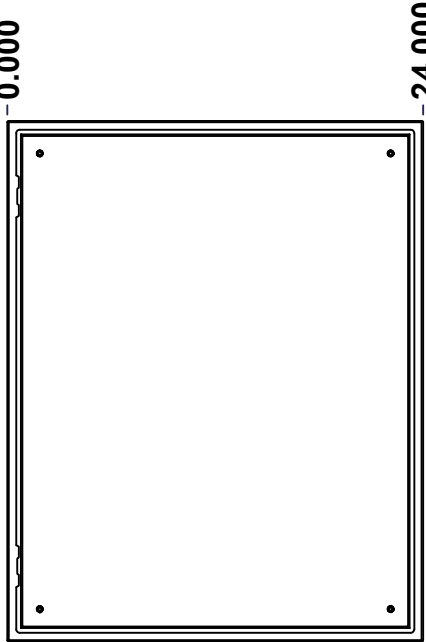
BACK



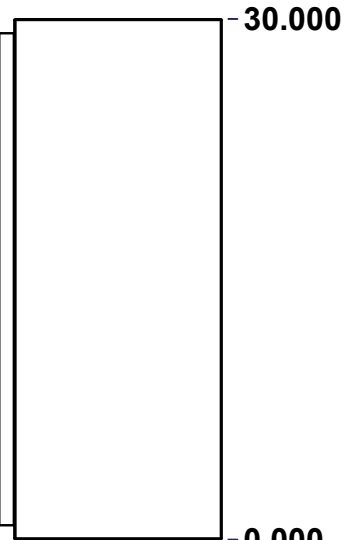
BOTTOM



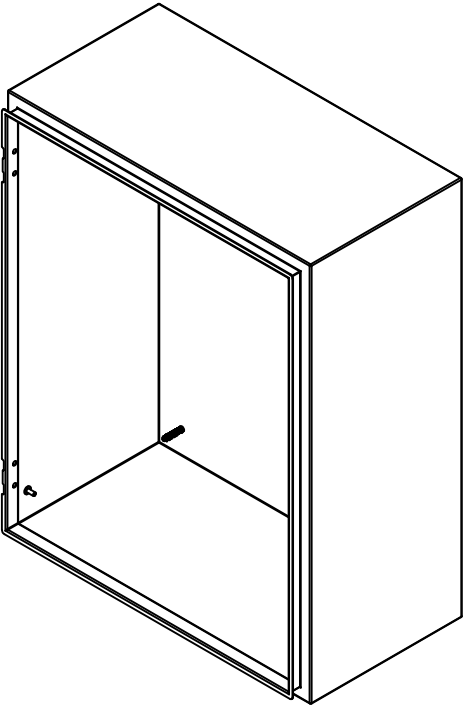
LEFT



FRONT



RIGHT



Isometric View

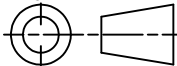


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-Mar-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESBU 30" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESBU302412B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

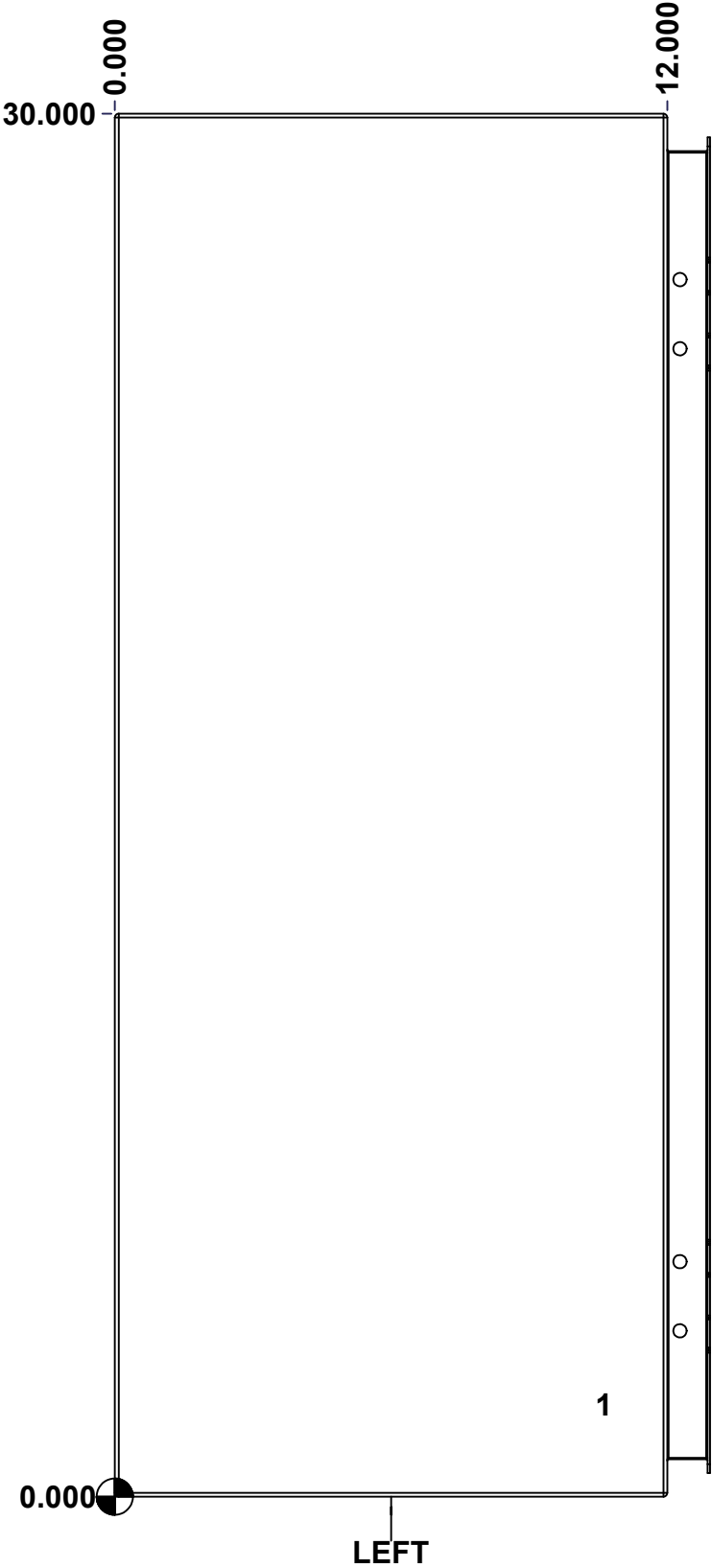
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESBU 30" x 24" x 12" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESBU302412B		0	7

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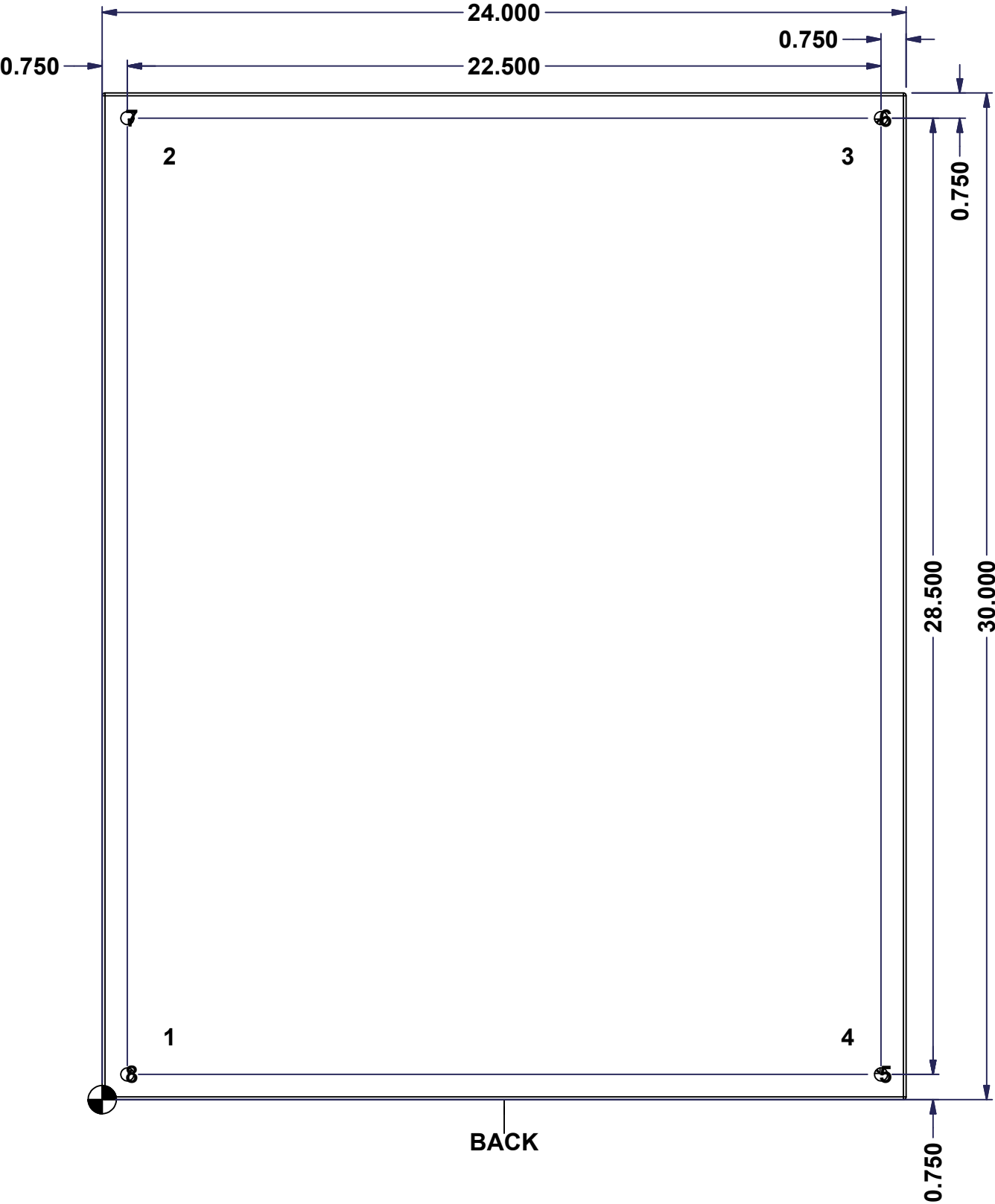
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU302412\5412ESBU302412B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESBU 30" x 24" x 12" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESBU302412B			

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Tolerance ±1/32" unless otherwise specified

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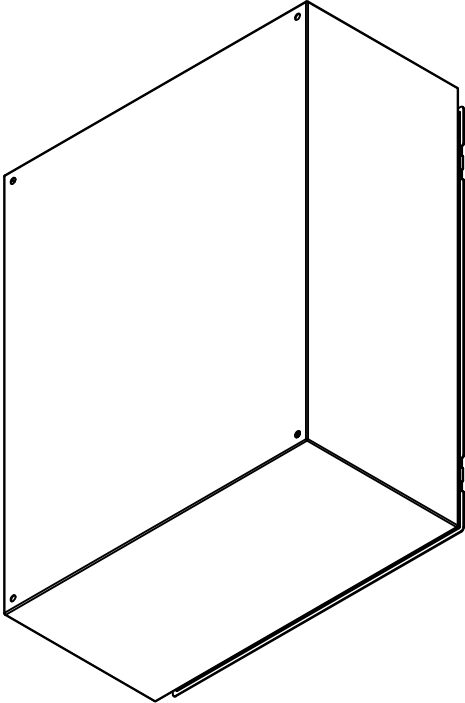
Tolérance ±1/32" sauf spécification contraire

No.


Revisions


Date

By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-Mar-14

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESBU 30" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESBU302412B

Rev. 0

7
7

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU302412B-P	0	5412ESBU 30" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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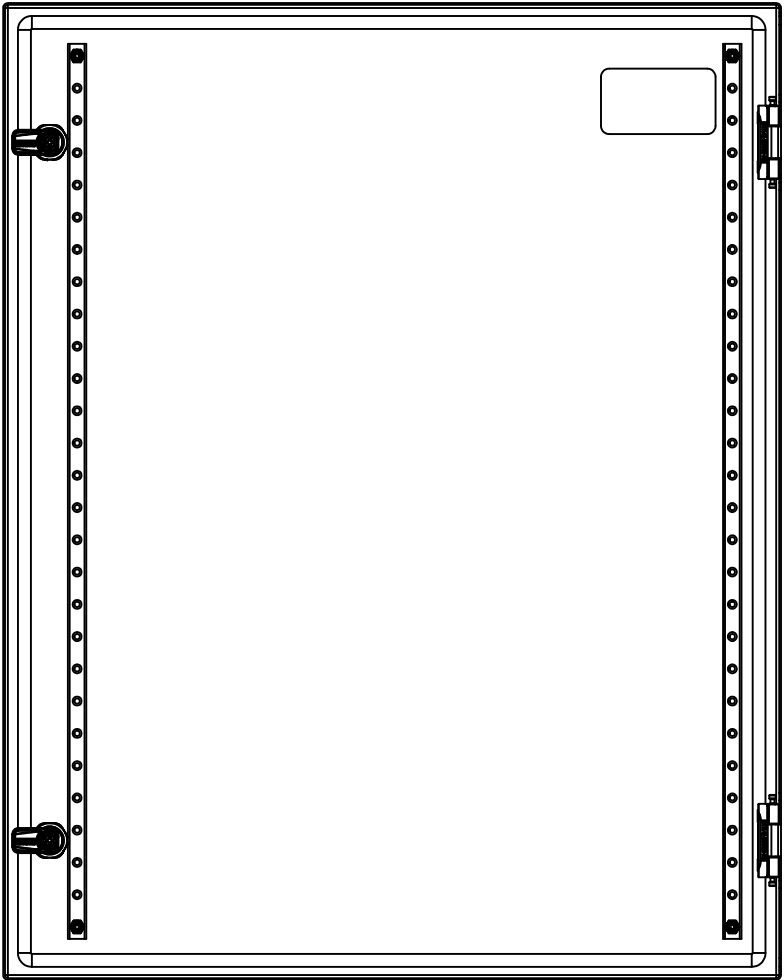
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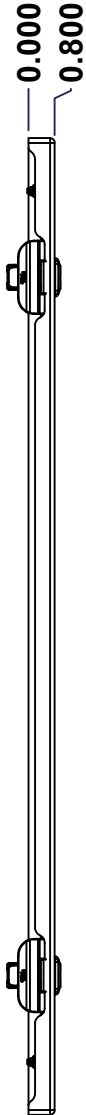
Tolérance ±1/32" sauf spécification contraire



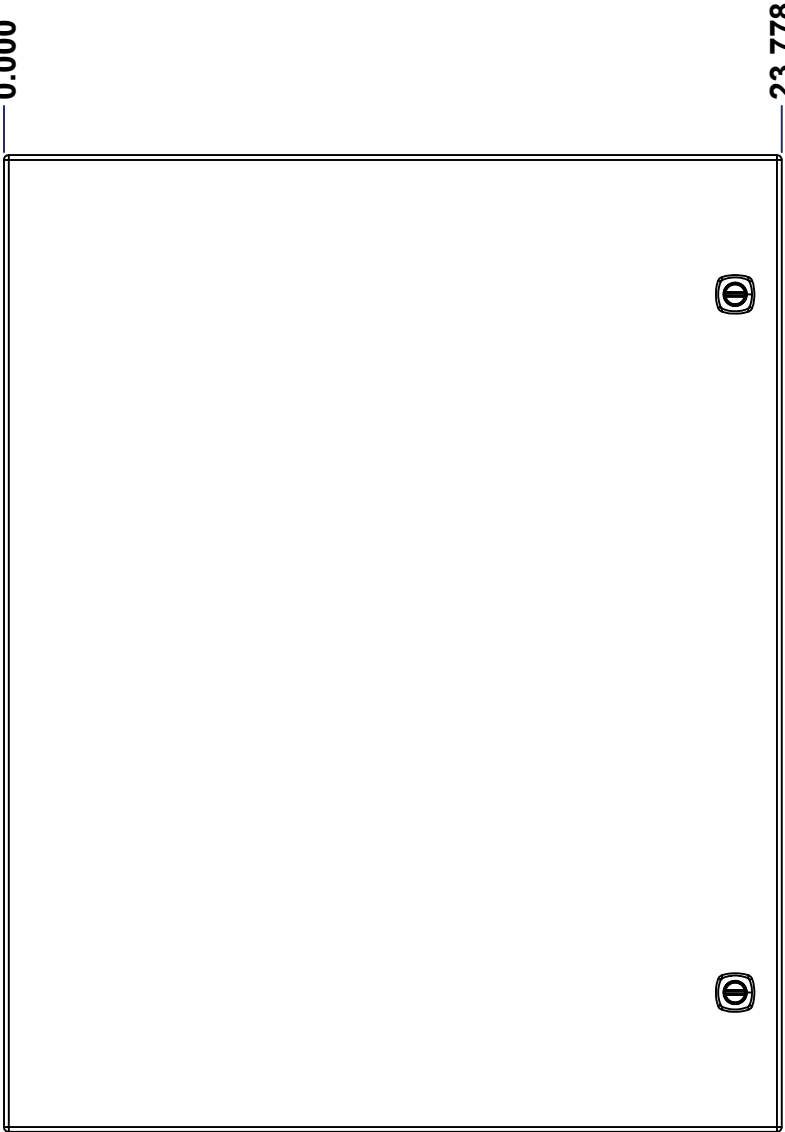
TOP



BACK



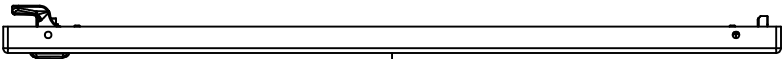
LEFT



FRONT

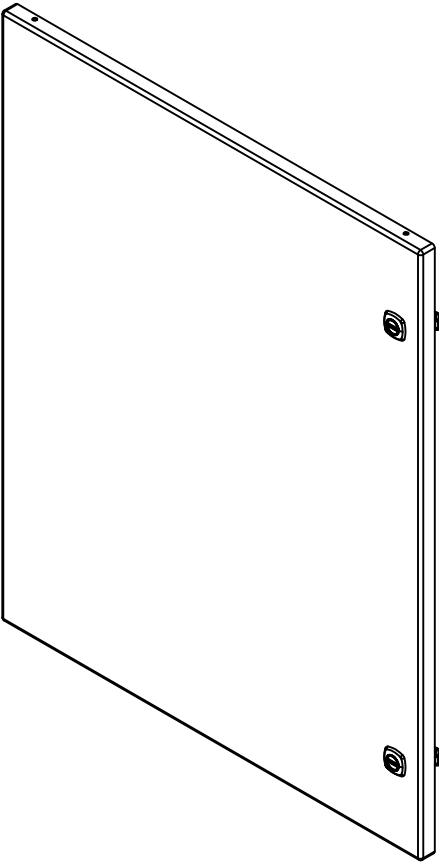


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

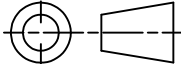


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date	11-Mar-14
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fin	Smooth
Description		Detail Rev.	
5412ESBU 30" x 24" Cover			
Part Number Numéro Pièce		Rev.	1
5412ESBU302412C		0	3

SEE BILL OF MATERIAL ON LAST PAGE

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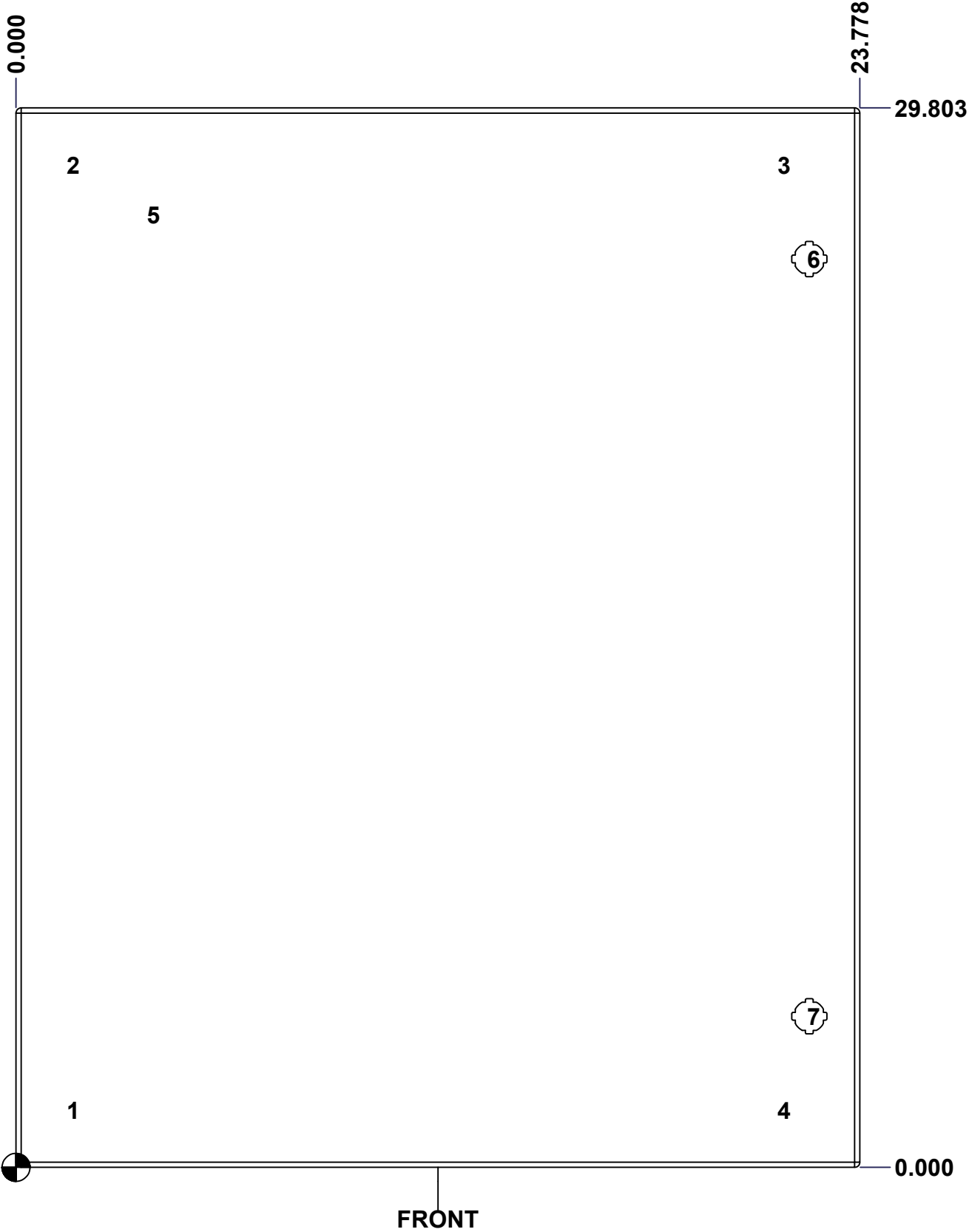
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU302412\5412ESBU302412C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	22.354	25.553	LOCK 880 SCQ4-SL @ 0.0°
7	22.354	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description		Status	
	5412ESBU 30" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESBU302412C		0	3

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Tolerance ±1/32" unless otherwise specified

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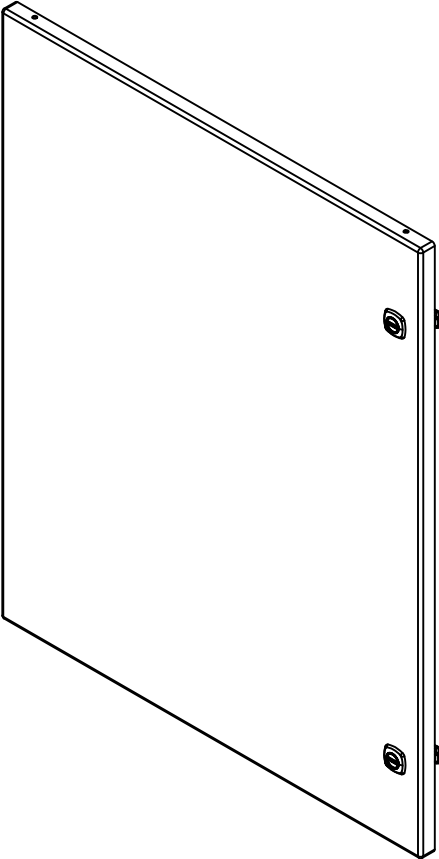
Tolérance ±1/32" sauf spécification contraire

No.

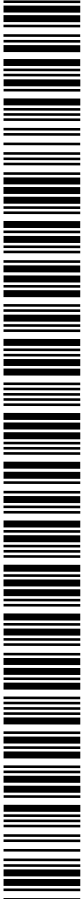
Revisions


Date

By/Par



Isometric View





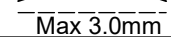
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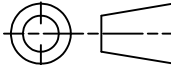
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 11-Mar-14

Material Matière

16 Ga H.R.P. & O. (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESBU 30" x 24" Cover

Detail Rev.

Part Number Numéro Pièce

5412ESBU302412C

Rev. 0

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESBU302412G	0	5412ESBU 30" x 24" Cover Gasket Part
2	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESBU302412C-P	0	5412ESBU 30" x 24" Cover Part
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

Tolerance $\pm 1/32"$ unless otherwise specified

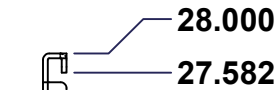
Tolérance $\pm 1/32''$ sauf spécification contraire



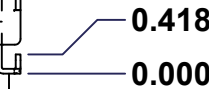
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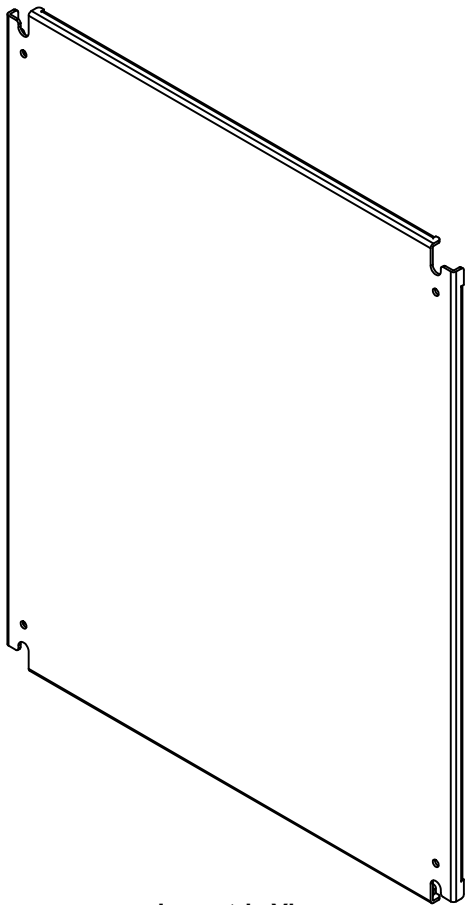
FRONT



RIGHT



No.	Revisions	Date	By/Par



Isometric View

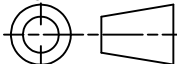


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Flatness	
Aplatissement	

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

1/23/2007

Material
Matière

See Part List

Color	Couleur
-------	---------

[See Part List](#)

Finish	
Fini	

See Part List

Description

Detail Rev.

881 SP - Inner Panel

Rev.

1

2

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

