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Tolerance $\pm 1/32$ " unless otherwise specified

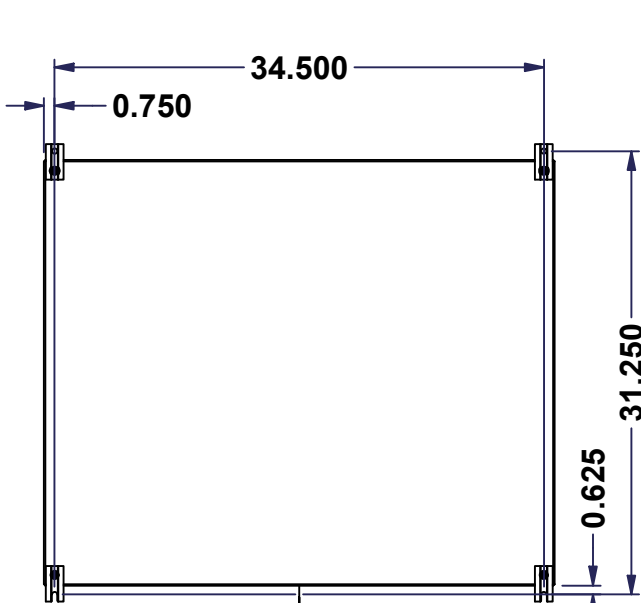
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Tolérance $\pm 1/32$ " sauf spécification contraire

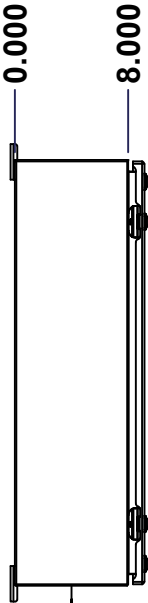
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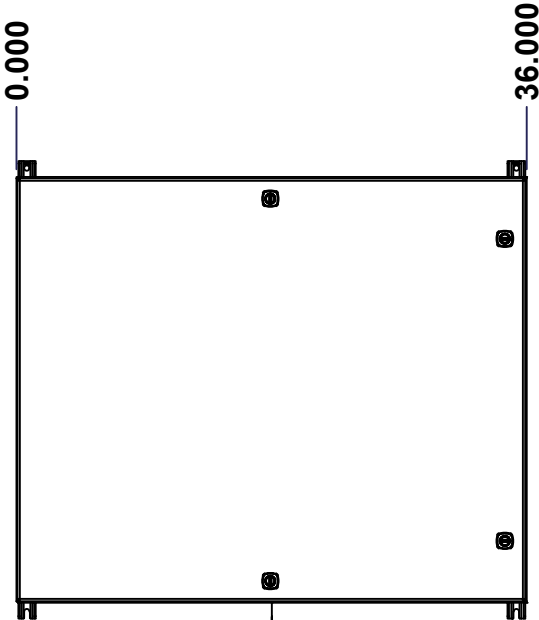
TOP



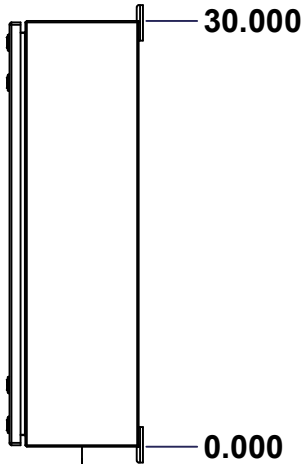
BACK



LEFT



FRONT

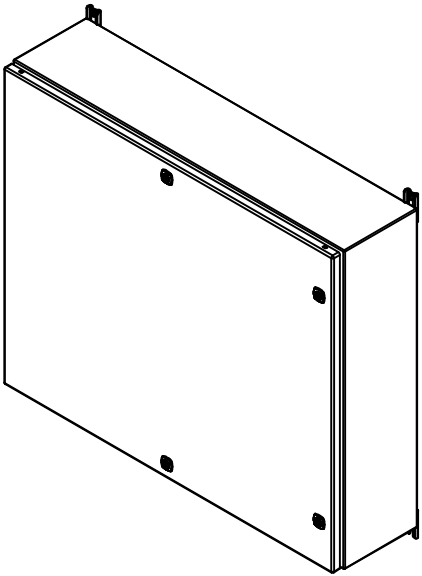


RIGHT

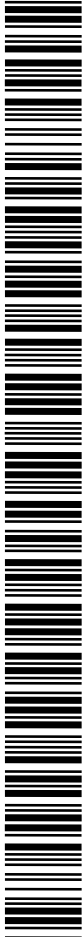


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

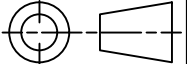


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11-Apr-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESBU 30" x 36" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESBU303608TH			

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU303608TH\5412ESBU303608TH.idw		Tolérance ±1/32" sauf spécification contraire																			
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	No. Revisions Date By/Par	
ITEM	DESCRIPTION																						
1	NEMA 4/12 Enclosure																						
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6	C/W 885 ESMF3_OPEN Sold separately (Installed)																						
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)																						
8	C/W R5 Insulation (Installed by EXM)																						

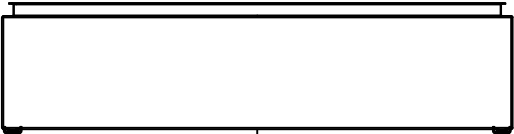
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

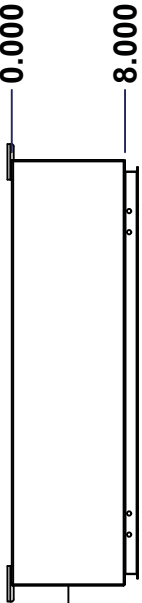
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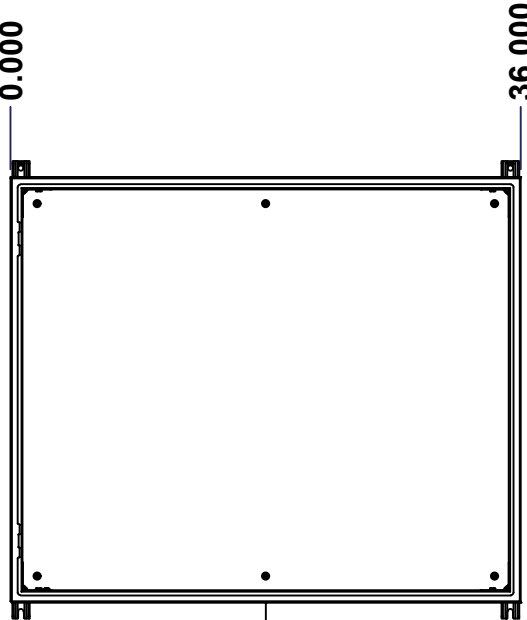
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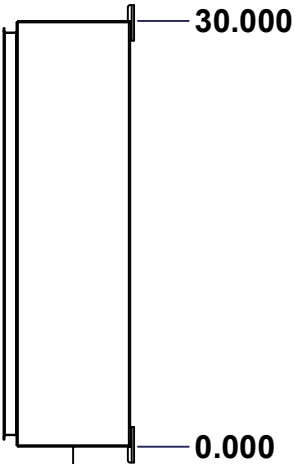
BACK



LEFT



FRONT

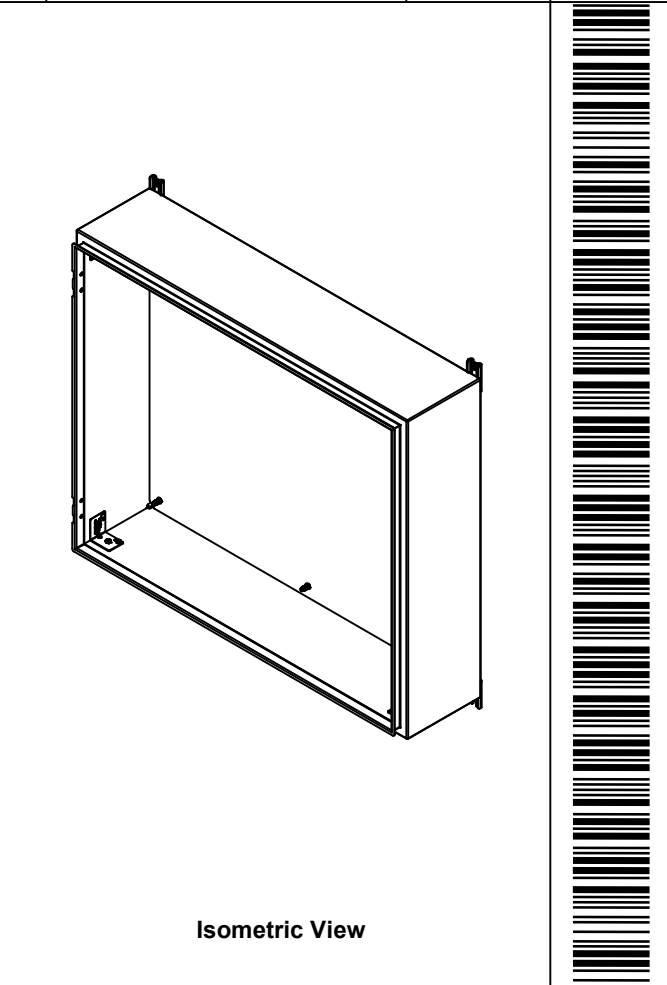


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

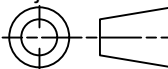


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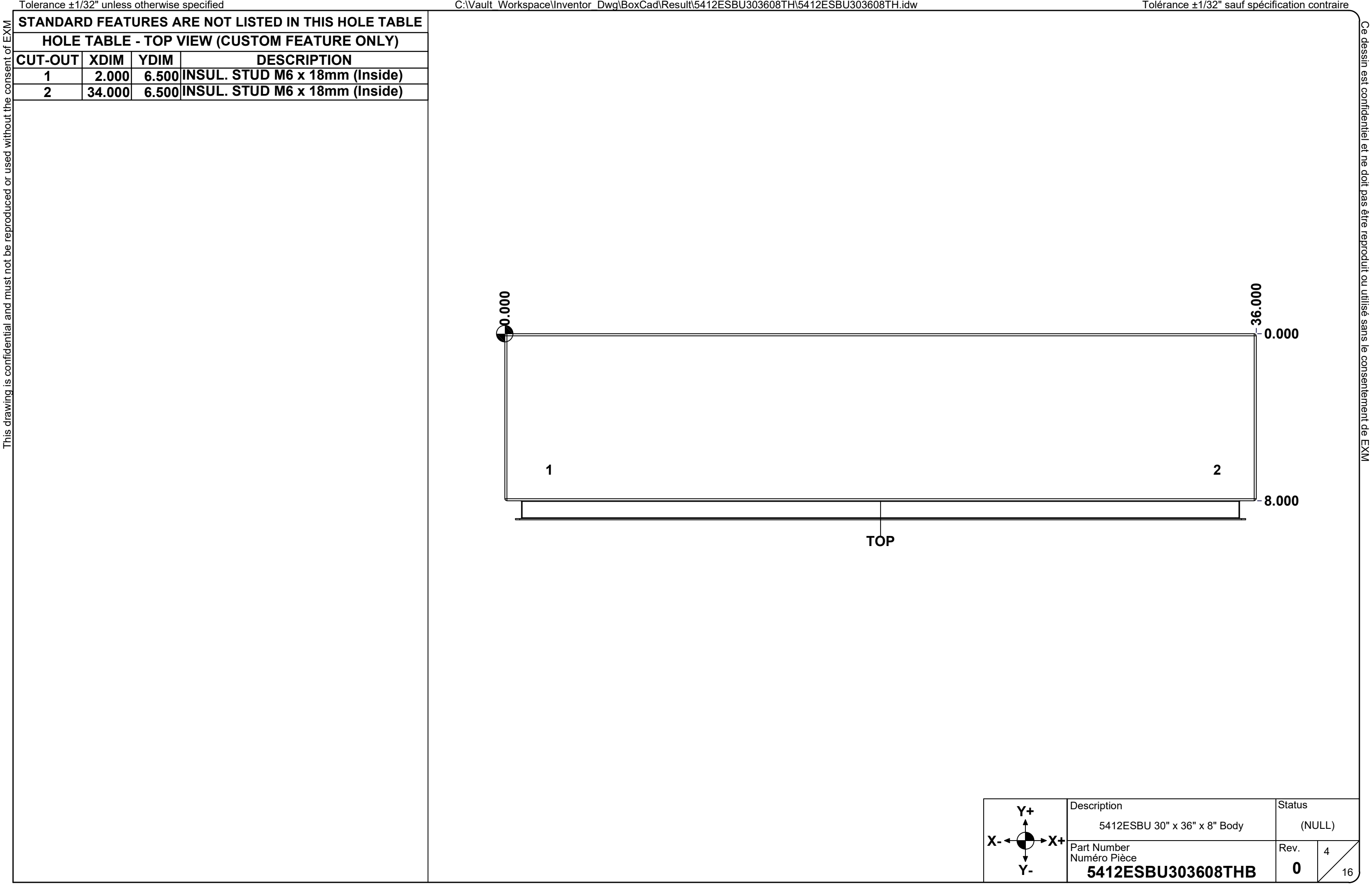
Flatness
Aplatissement

Max 3.0mm

Projection

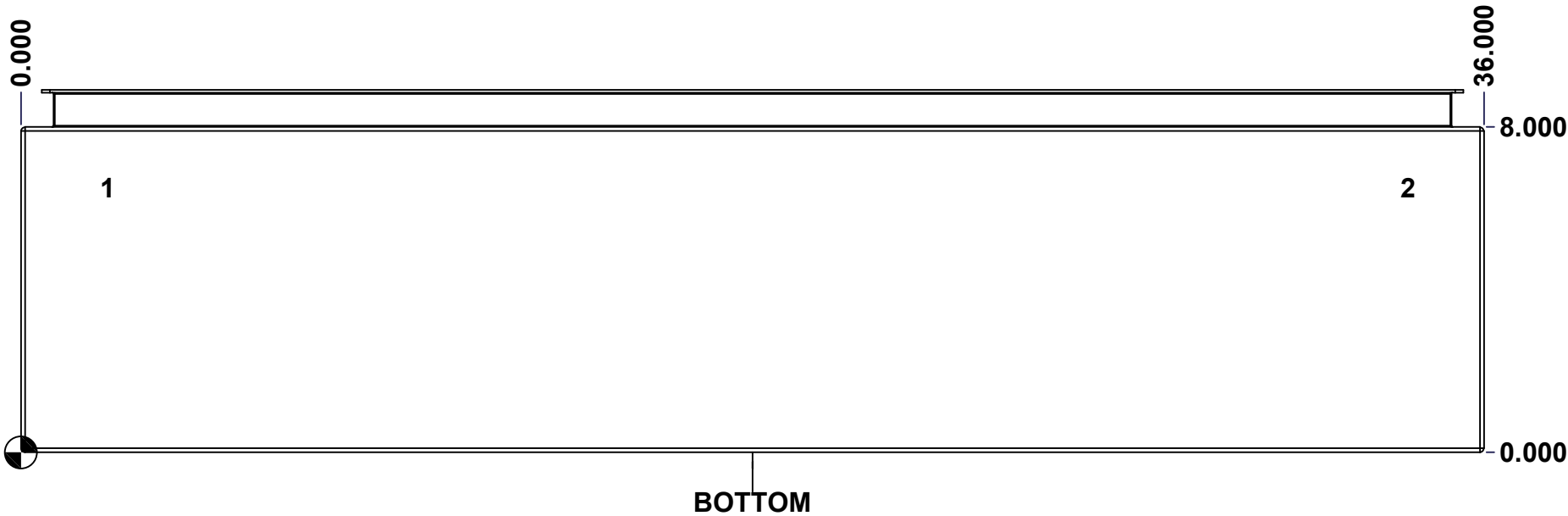


Customer Client		Date	
Drawn By Dessiné Par		Date 11-Apr-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 30" x 36" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESBU303608THB			



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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)



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	Description	Status	
	5412ESBU 30" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESBU303608THB	0	16

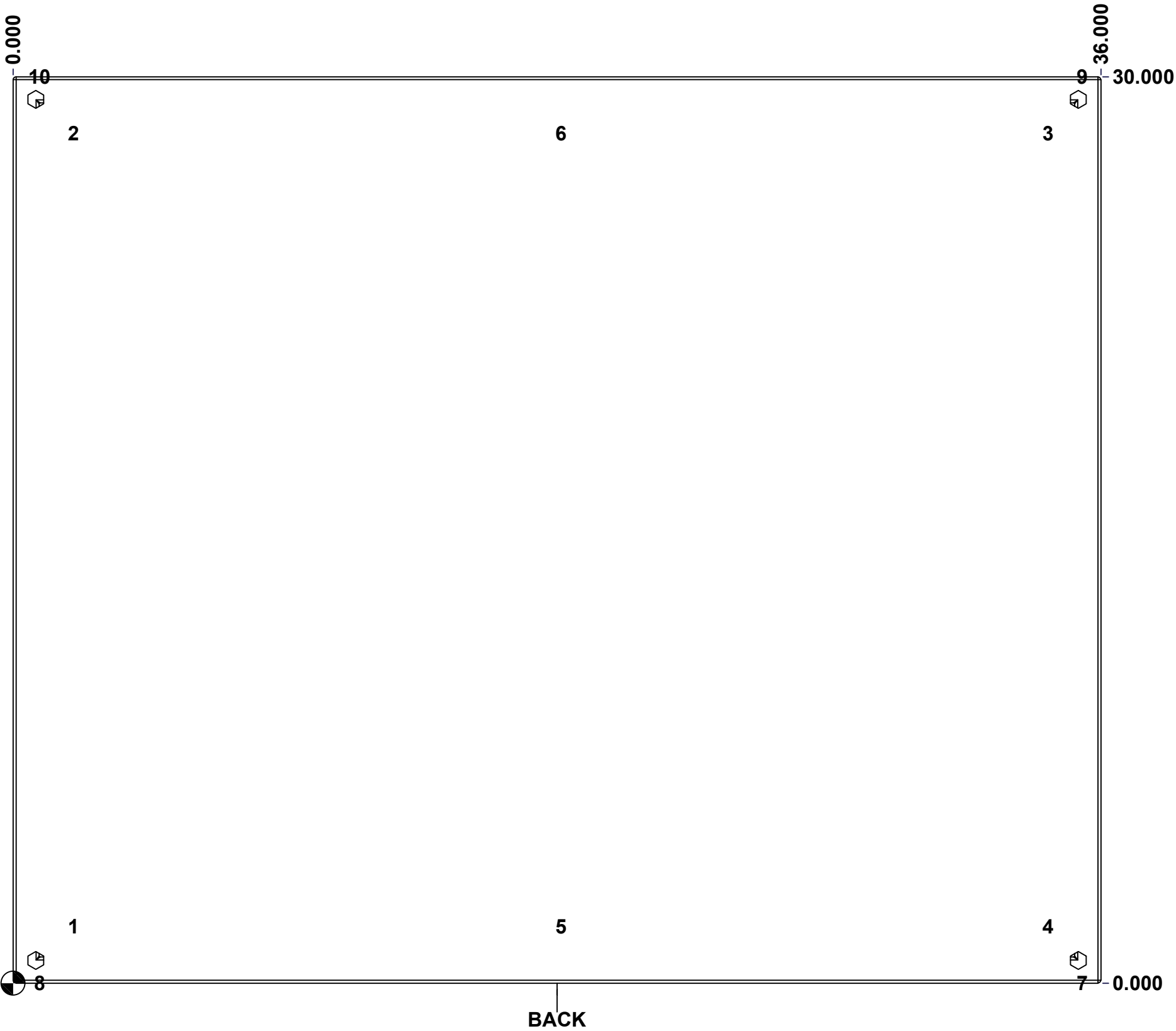
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	34.125	28.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	18.000	1.875	IP STUD M8 x 35mm (Inside)
6	18.000	28.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	35.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	35.250	30.000	FOOT 885 ESMF3_CLOSE
10	0.750	30.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESBU 30" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESBU303608THB	0	16

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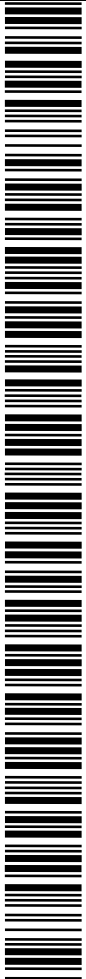
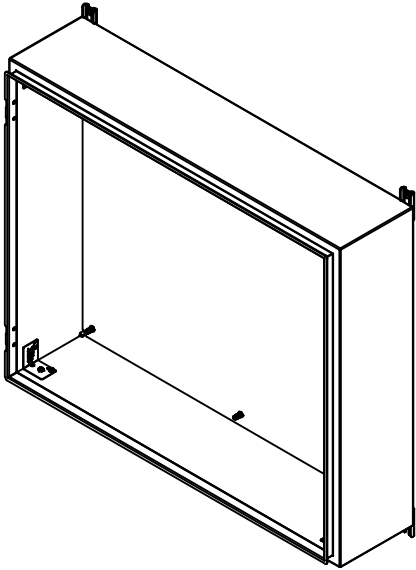
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESBU303608THI-RS	0	5412ESBU 30" x 36" Right Insulation
1	5412ESBU303608THI-LS	0	5412ESBU 30" x 36" Left Insulation
1	5412ESBU303608THI-BT	0	5412ESBU 30" x 36" Top and Bottom Insulation
1	5412ESBU303608THI-TP	0	5412ESBU 30" x 36" Top and Bottom Insulation
1	5412ESBU303608THI-B	0	5412ESBU 30" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU303608THB-P	0	5412ESBU 30" x 36" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Customer Client
Drawn By Dessiné Par BoxCad: BoxCad
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur Asa-61 Grey
Description 5412ESBU 30" x 36" x 8" Body
Part Number Numéro Pièce
5412ESBU303608THB

Flatness Aplatissement
Max 3.0mm
Projection
Date
Date 11-Apr-23
Detail Rev.
Rev. 7

Finish Fini Smooth

0

16

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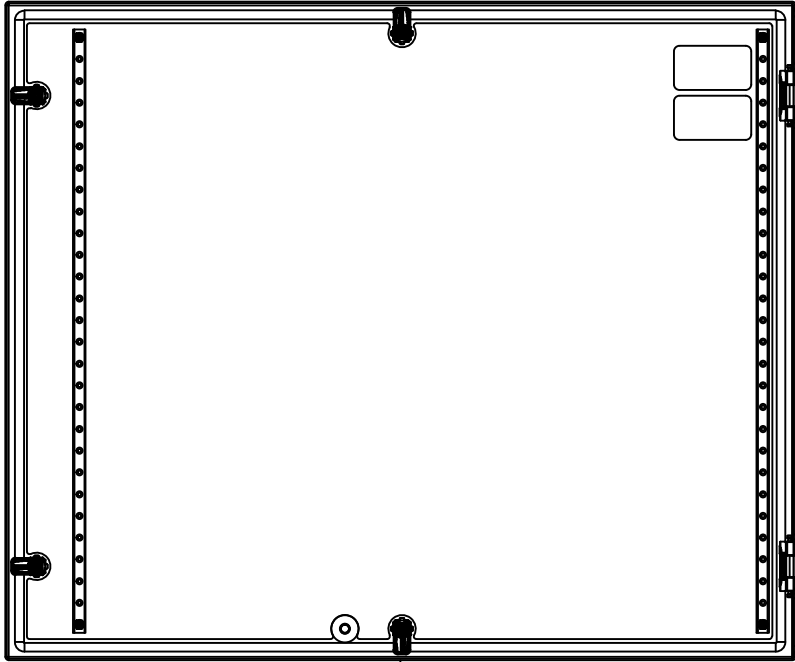
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



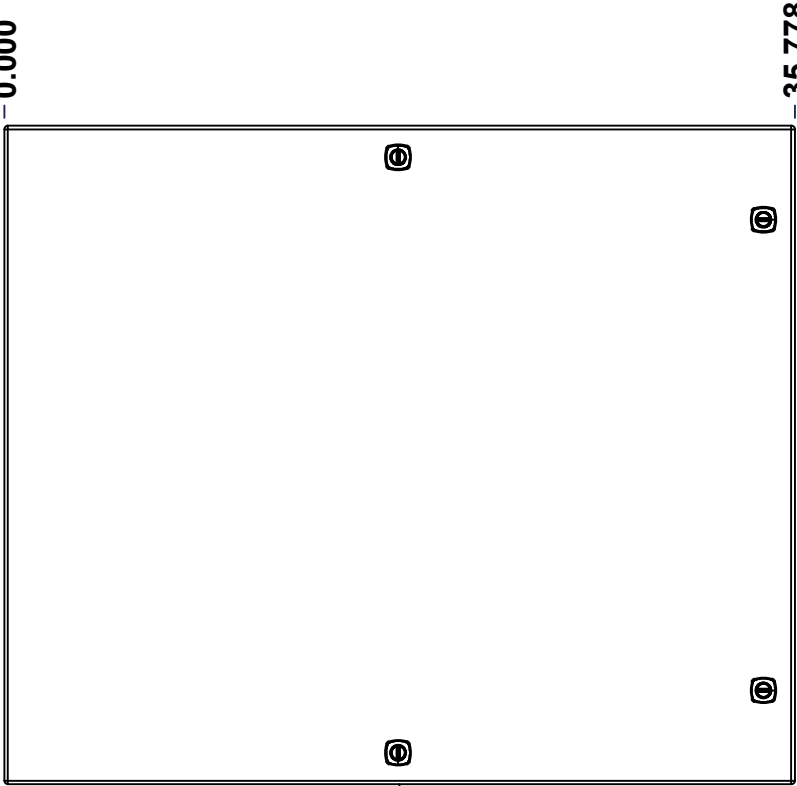
TOP



BACK



LEFT



FRONT

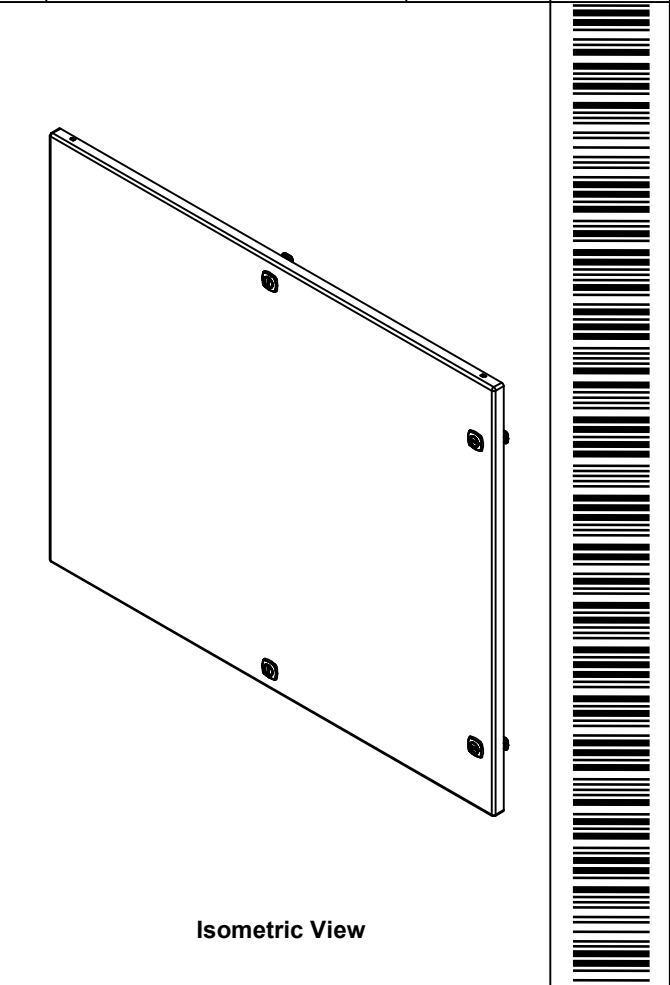


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

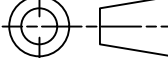


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Flatness
Aplatissement

Max 3.0mm

Projection



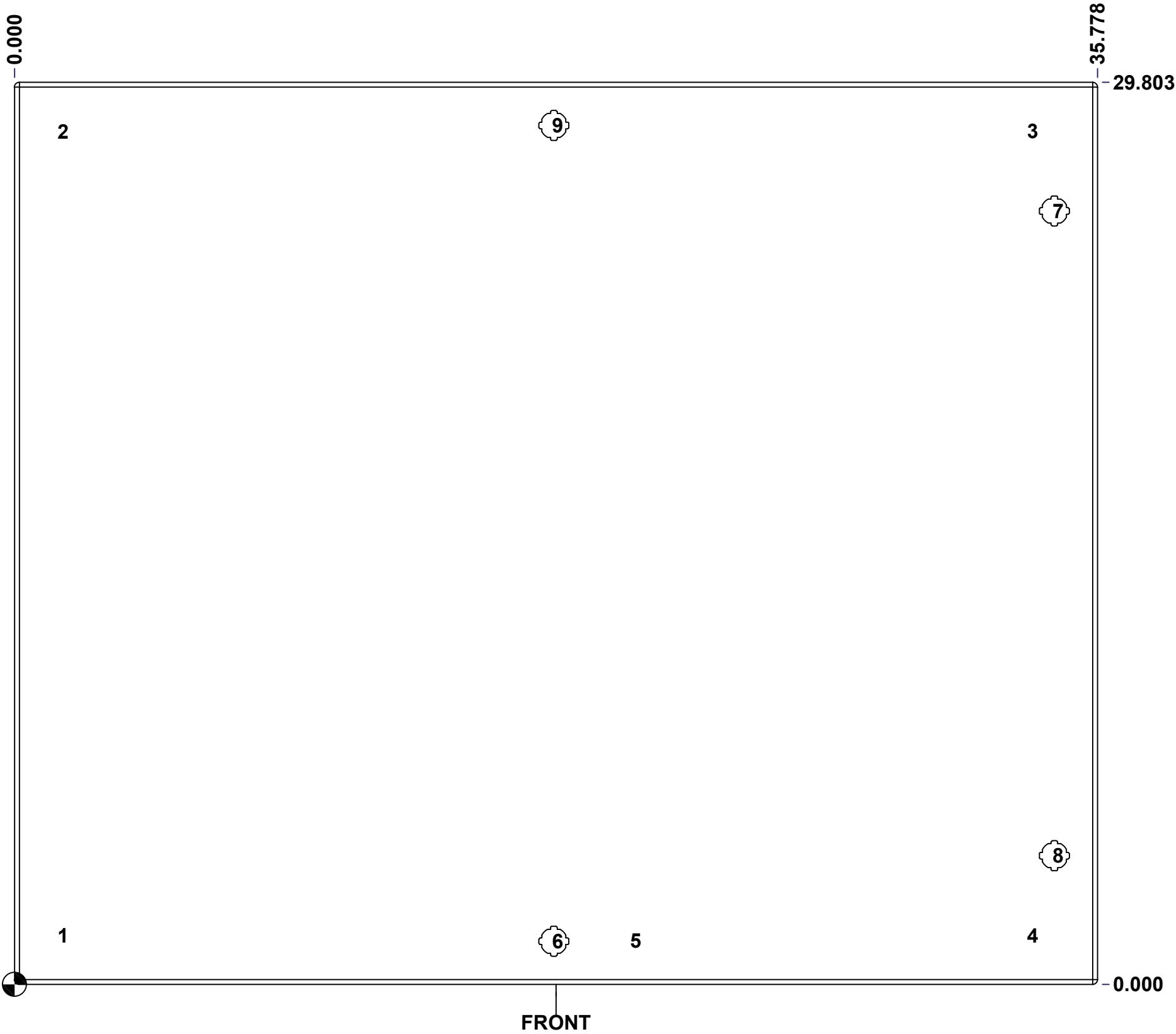
Customer Client		Date	
Drawn By Dessiné Par		Date 11-Apr-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESBU 30" x 36" Cover			
Part Number Numéro Pièce		Rev.	8
5412ESBU303608THC		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	33.517	28.189	STUD M6 x 18mm (Inside)
4	33.517	1.614	STUD M6 x 18mm (Inside)
5	20.389	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
6	17.819	1.424	880 SCQ4-SL
7	34.354	25.553	880 SCQ4-SL
8	34.354	4.250	880 SCQ4-SL
9	17.819	28.379	880 SCQ4-SL



	Description	Status	
	5412ESBU 30" x 36" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	16
5412ESBU303608THC			

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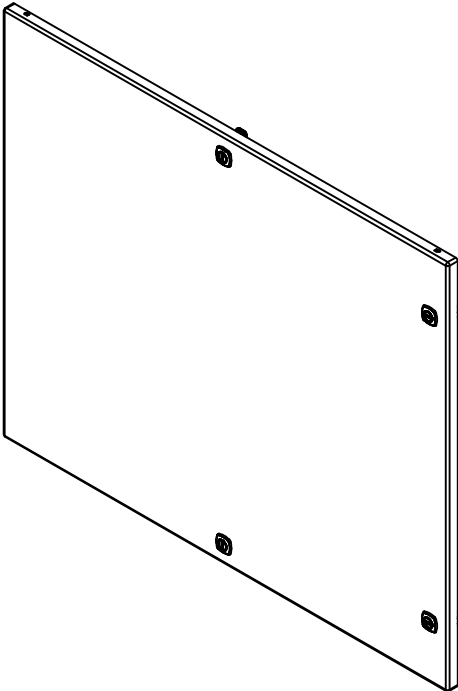
Tolérance ±1/32" sauf spécification contraire

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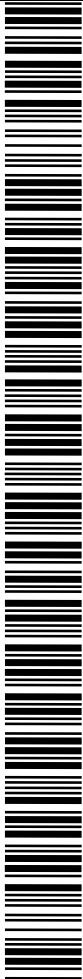
Revisions

Date

By/Par



Isometric View





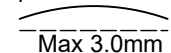
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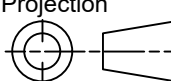
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 11-Apr-23

Material

Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESBU 30" x 36" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESBU303608THC

Rev.

10

16

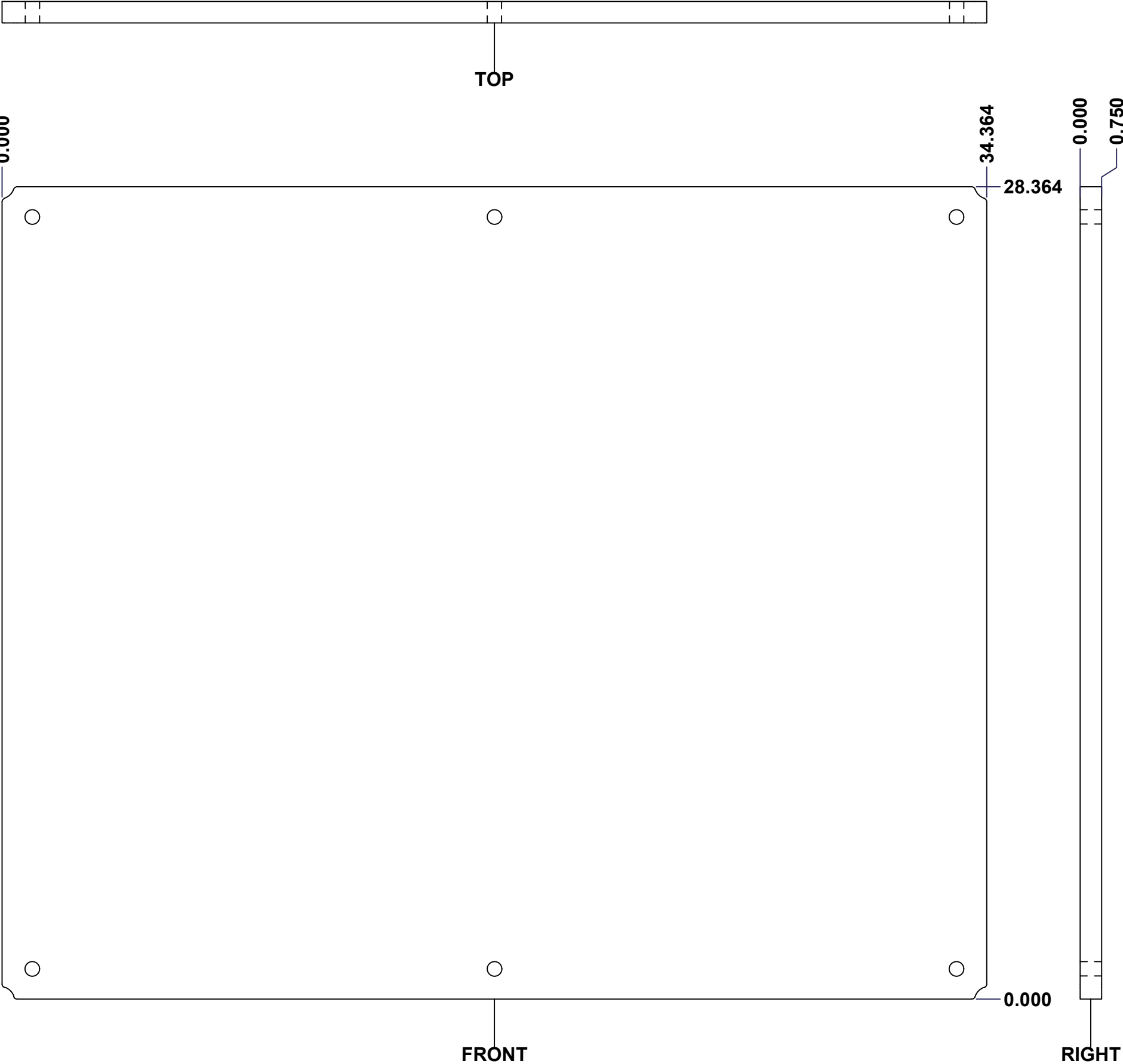
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESBU303608THI-C	0	5412ESBU 30" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
5	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU303608THG	0	5412ESBU 30" x 36" Cover Gasket Part
1	5412ESBU303608THC-P	0	5412ESBU 30" x 36" Cover Part
4	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

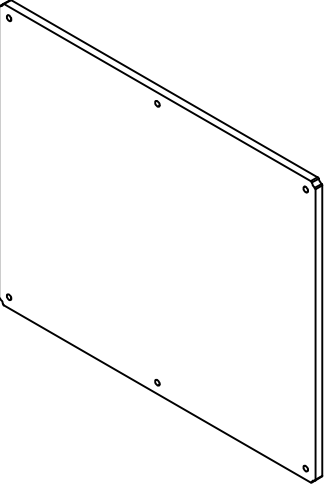
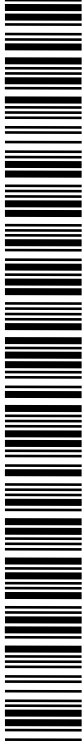
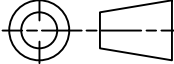
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Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESBU 30" x 36" Back Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESBU303608THI-B			Rev. 11 0 16

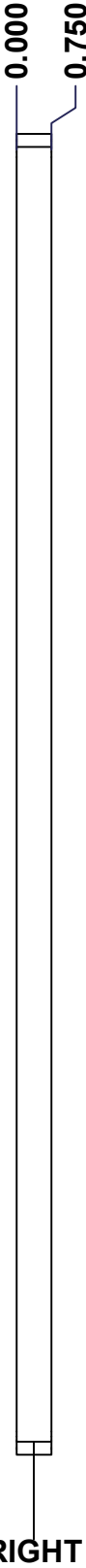
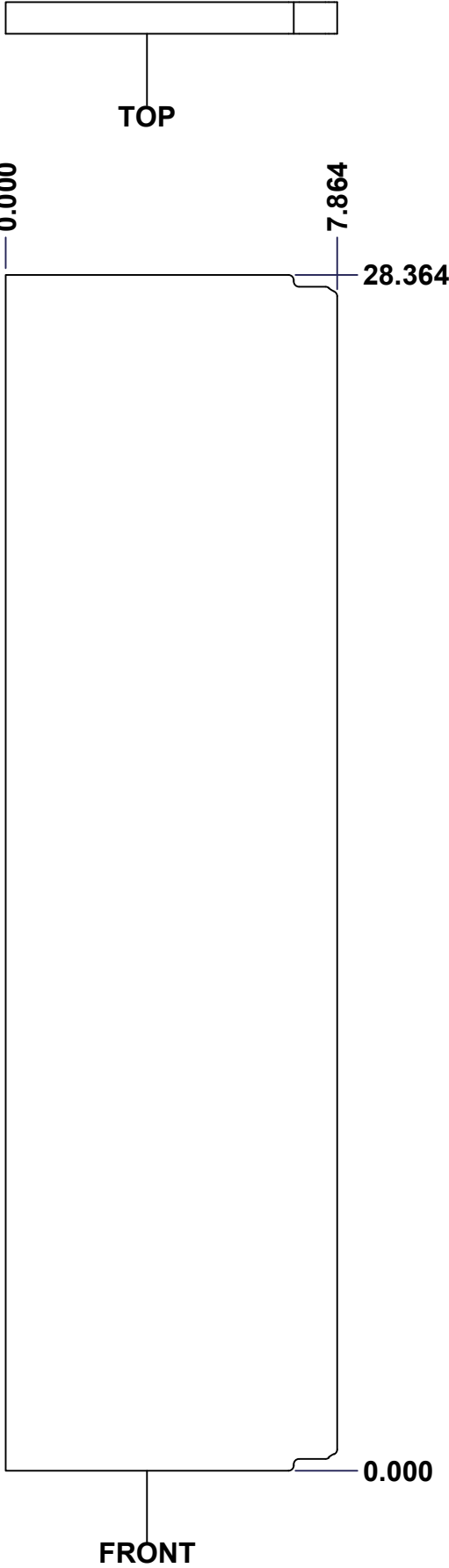
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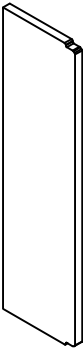
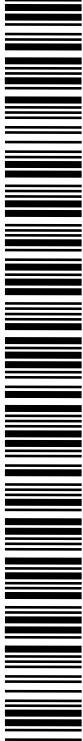
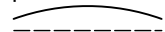
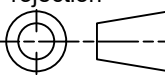
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

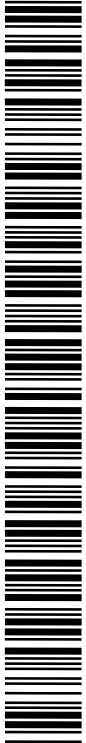
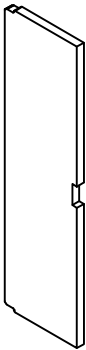
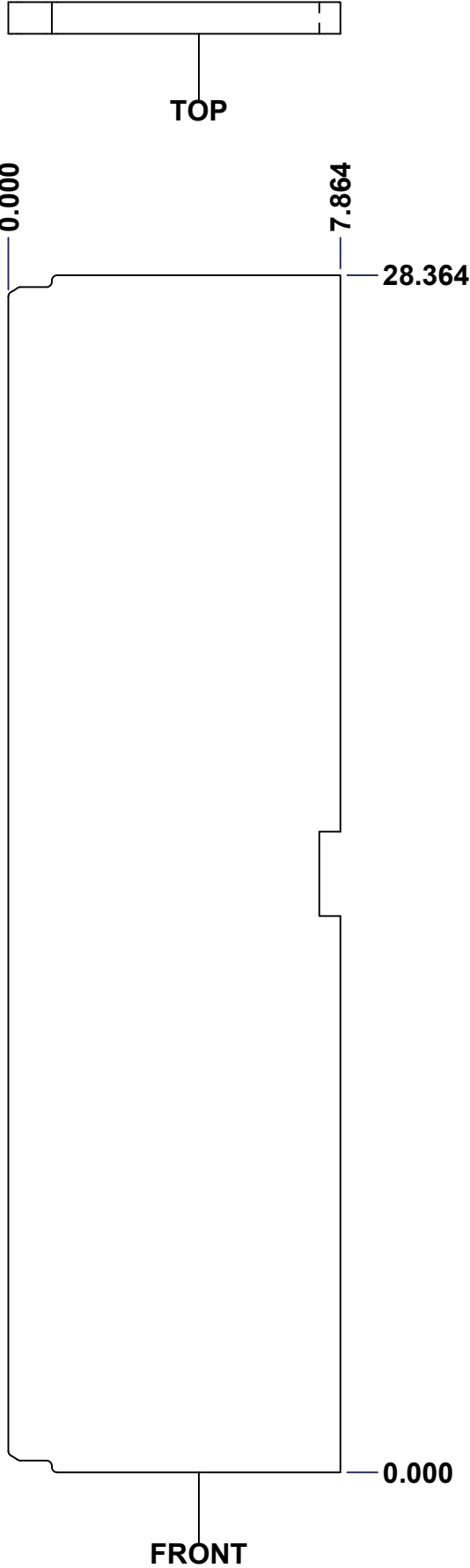


SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Projection 	
Date		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Date		23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	
Finish Fin		N/A	
Description			Detail Rev.
5412ESBU 30" x 36" Left Insulation			
Part Number Numéro Pièce			Rev.
5412ESBU303608THI-LS			12
			16

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Isometric View

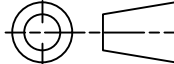


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESBU 30" x 36" Right Insulation

Detail Rev.

Part Number Numéro Pièce
5412ESBU303608THI-RS

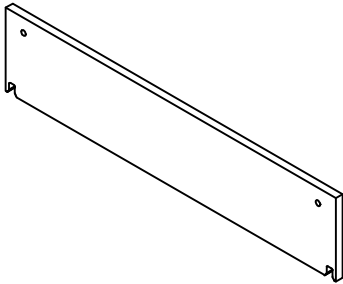
Rev.

13

0

16

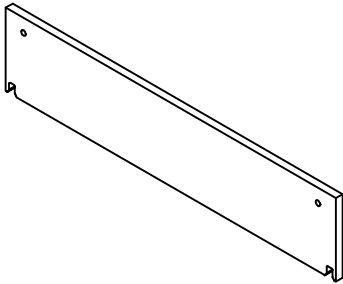
SEE BILL OF MATERIAL ON LAST PAGE



Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

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Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

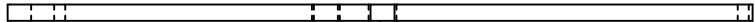
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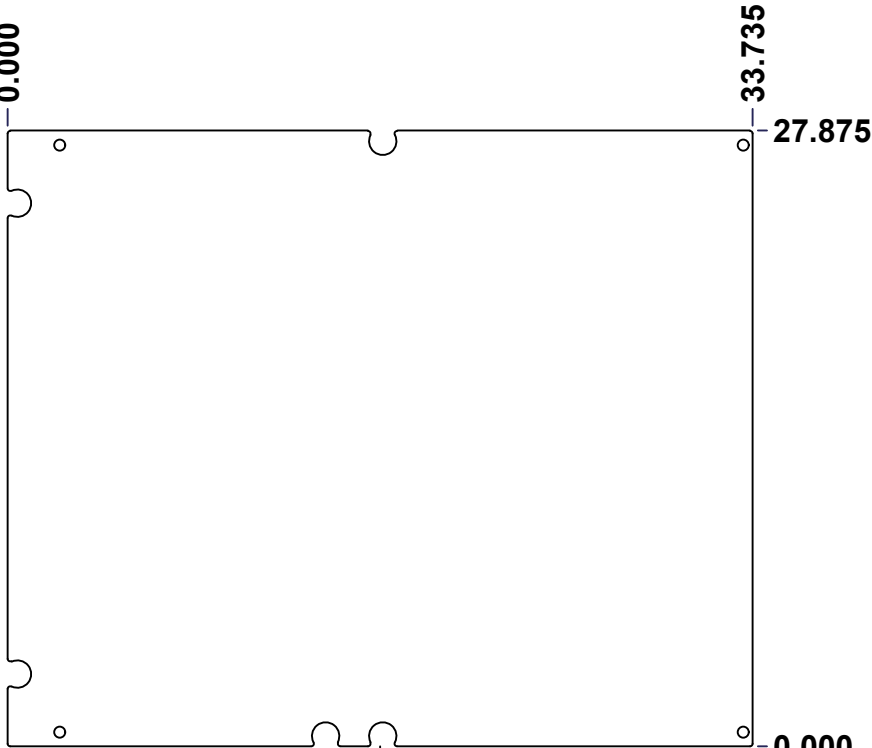
Tolerance $\pm 1/32$ " unless otherwise specified

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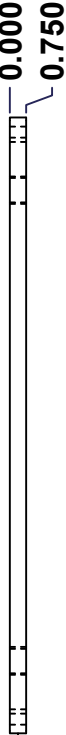
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

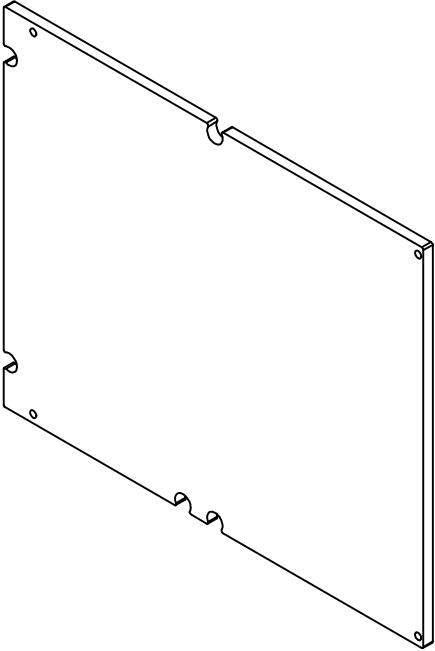


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

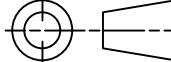


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date	23-Jan-07
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description		Detail Rev.	
5412ESBU 30" x 36" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESBU303608THI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

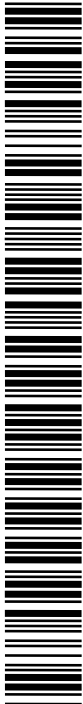
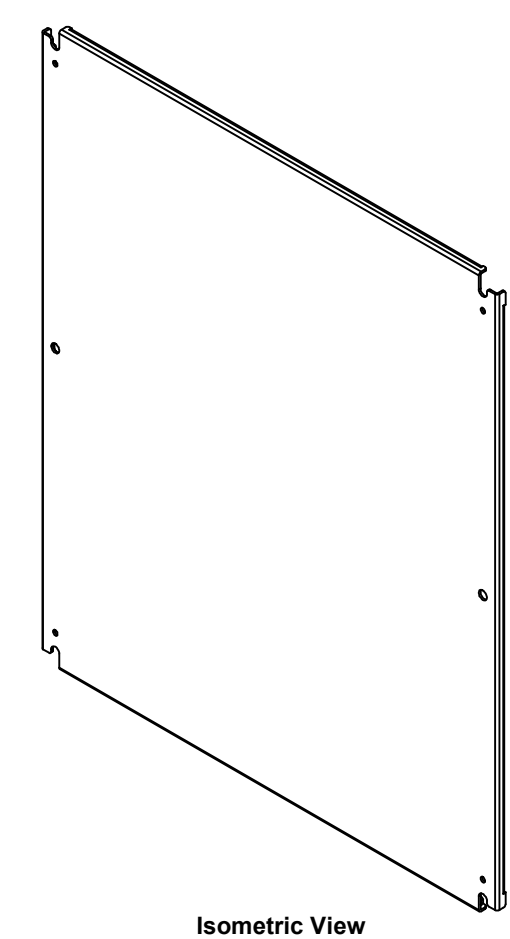
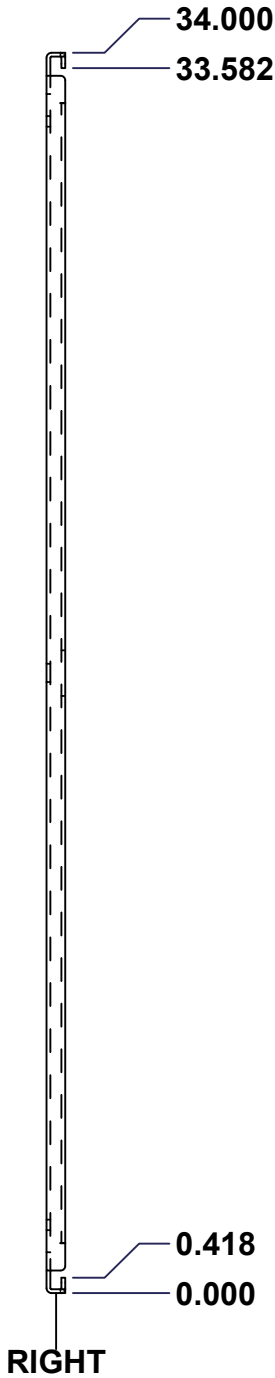
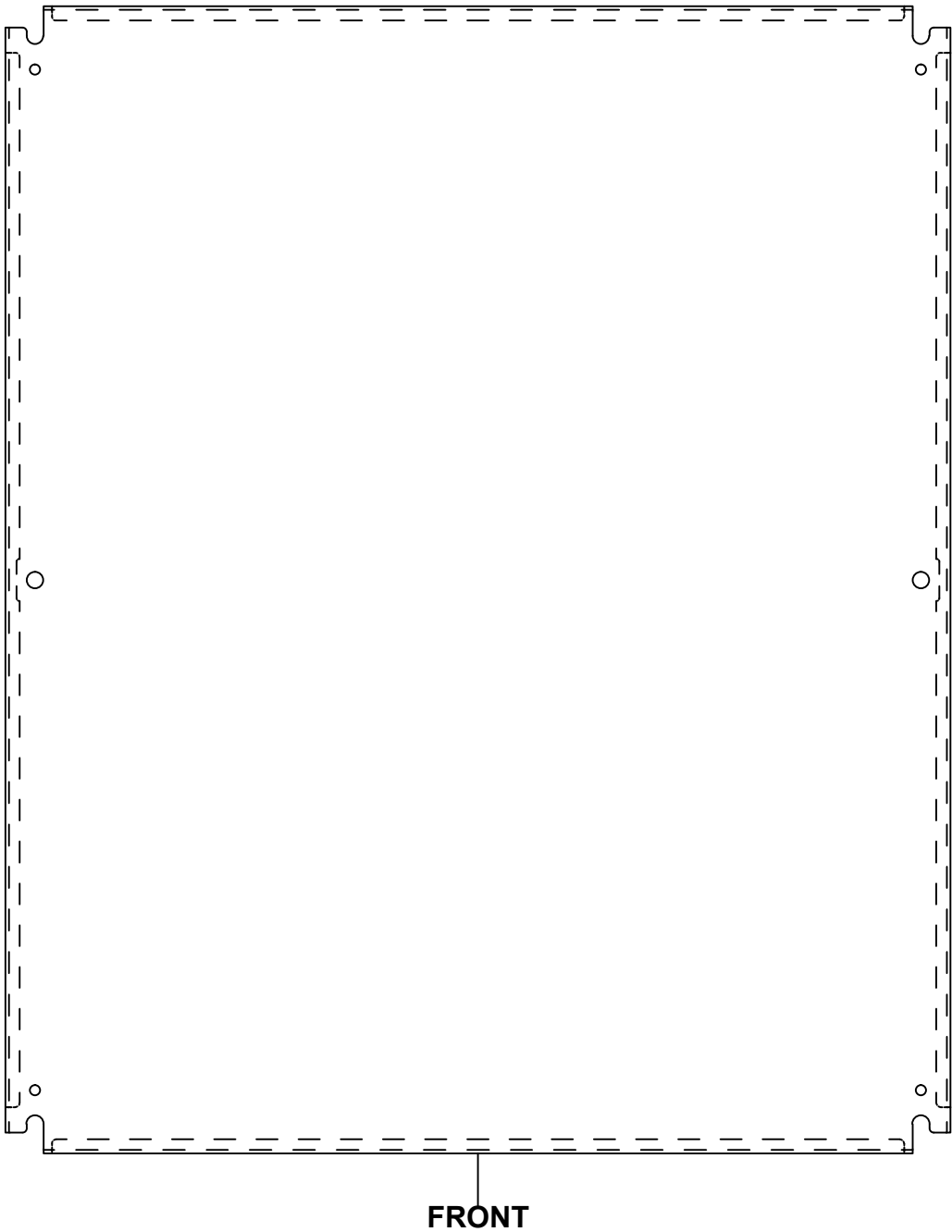
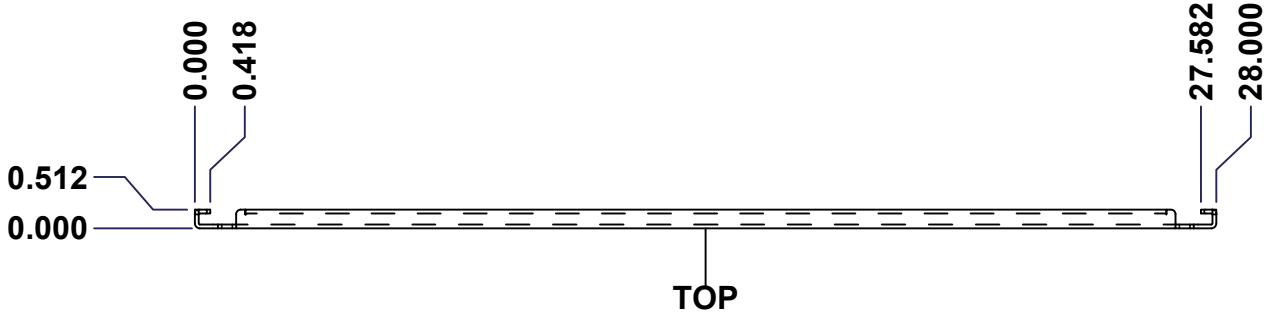
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3630G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

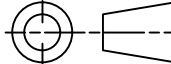


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date 23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP3630G

Rev.

1

2

1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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All knockouts are actual size / Les disques défonçables sont grandeur réel

The diagram shows the front view of a rectangular metal plate. The overall dimensions are 34.000 units in height and 28.000 units in width. The top-left corner is marked with a coordinate of 0.000, and the top-right corner is marked with 28.000. The bottom-right corner is marked with 0.000. The word "FRONT" is centered below the plate. Six numbered knockouts are indicated: 1 and 2 are at the bottom corners, 3 and 4 are at the top corners, and 5 and 6 are on the left and right vertical edges respectively. A circular feature with a crosshair is located at the bottom-left corner.