

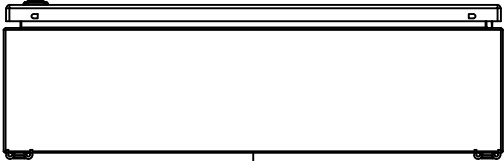
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Tolerance  $\pm 1/32$ " unless otherwise specified

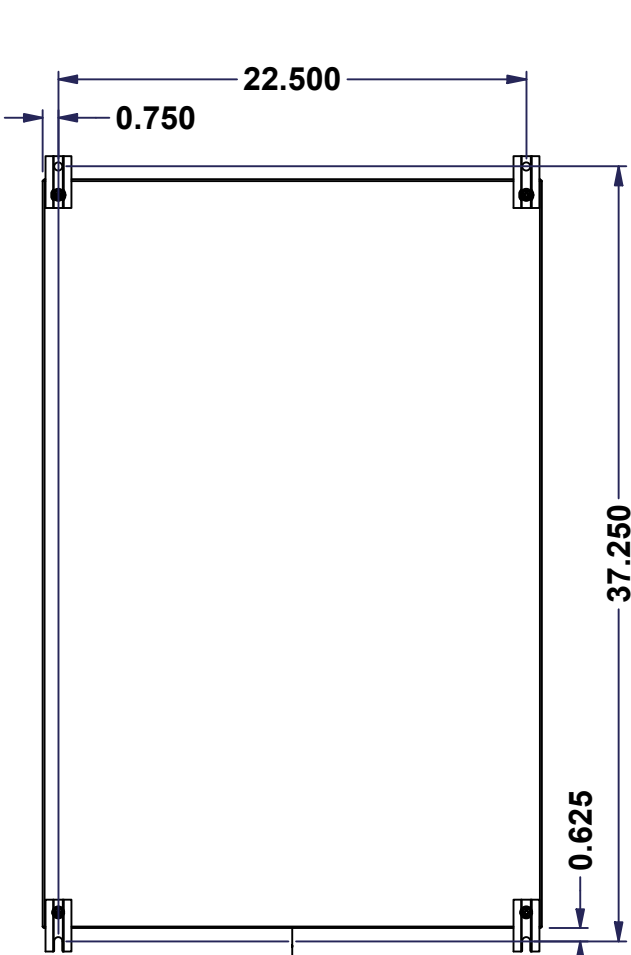
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU362406THNOIP\5412ESBU362406THNOIP.idw

Tolérance  $\pm 1/32$ " sauf spécification contraire

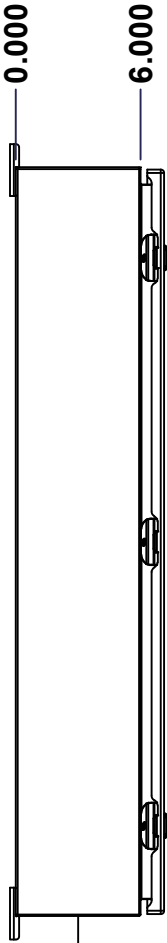
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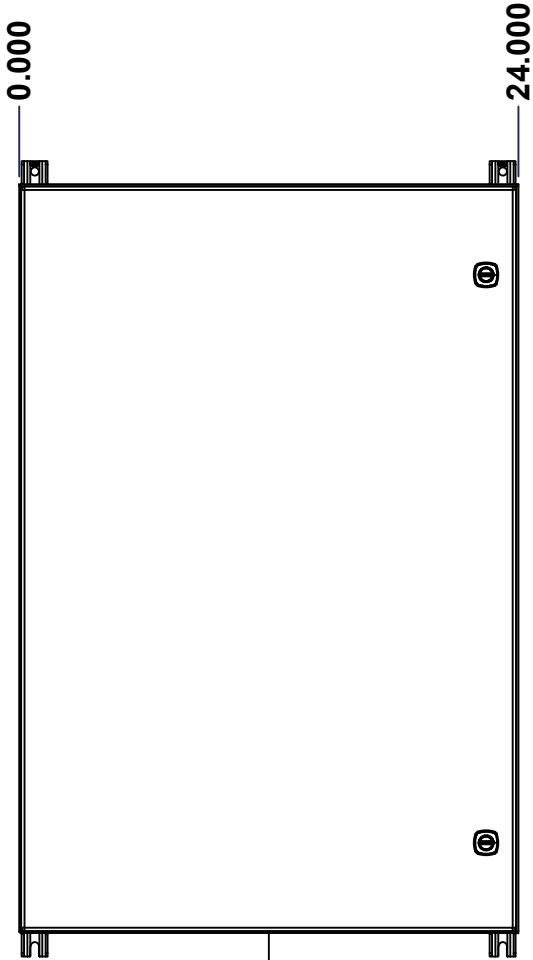
TOP



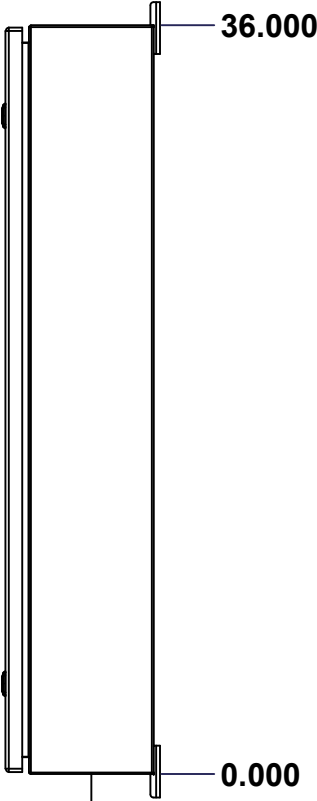
BACK



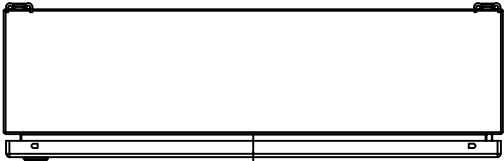
LEFT



FRONT

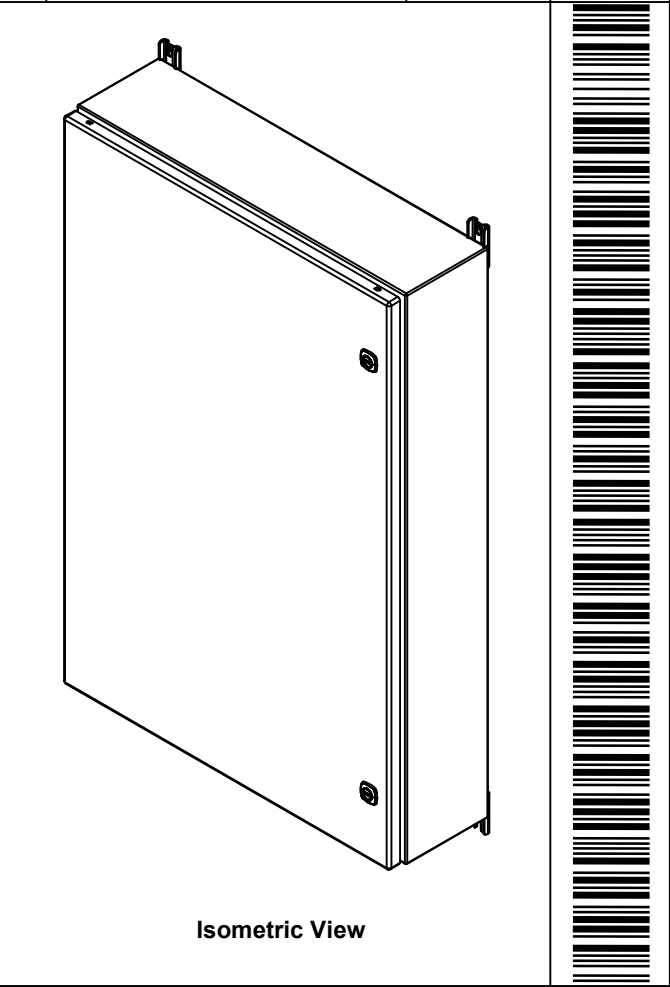


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View

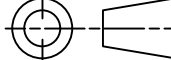


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                                   |  |                                           |                       |
|-----------------------------------|--|-------------------------------------------|-----------------------|
| Customer Client                   |  | Date                                      |                       |
| Drawn By<br>Dessiné Par           |  | BoxCad: BoxCad                            |                       |
| Material<br>Matière               |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                       |
| Color<br>Couleur                  |  | Asa-61 Grey                               | Finish<br>Fini Smooth |
| Description                       |  |                                           | Detail Rev.           |
| 5412ESBU 36" x 24" x 6" Assembly  |  |                                           |                       |
| Part Number<br>Numéro Pièce       |  | Rev.                                      | 1                     |
| SEE BILL OF MATERIAL ON LAST PAGE |  | 0                                         | 16                    |

5412ESBU362406THNOIP

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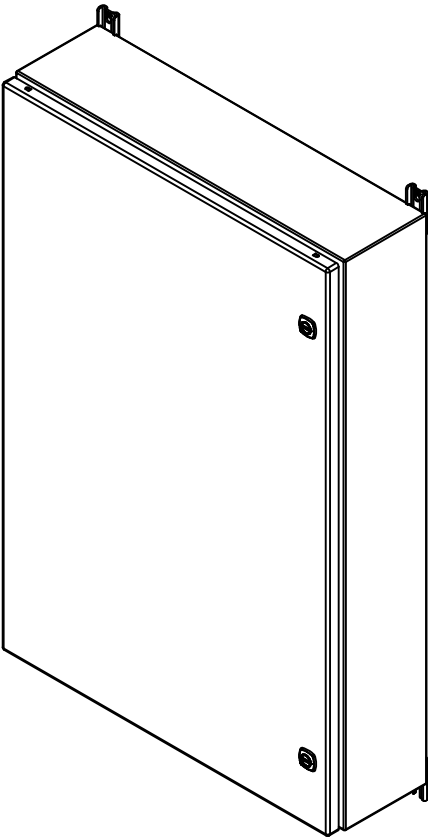
Tolerance  $\pm 1/32"$  unless otherwise specified

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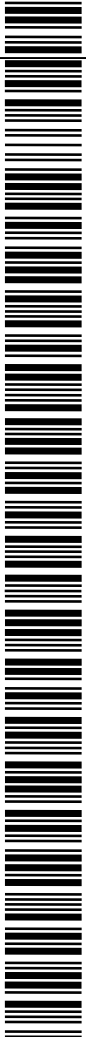
Tolérance  $\pm 1/32"$  sauf spécification contraire

| NOTE |                                                 |
|------|-------------------------------------------------|
| ITEM | DESCRIPTION                                     |
| 1    | NEMA 4/12 Enclosure                             |
| 2    | C/W Standard ground studs on box and cover      |
| 3    | C/W Standard door stiffener                     |
| 4    | W/O Inner panel                                 |
| 5    | C/W Standard inner panel mounting studs         |
| 6    | C/W 885 ESMF3_CLOSE Sold separately (Installed) |
| 7    | C/W 885 ESMF3_OPEN Sold separately (Installed)  |
| 8    | C/W R5 Insulation (Installed by EXM)            |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



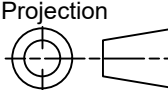
## Isometric View



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Flatness  
Aplatissement

Max 3.0mm



|                                                            |                |
|------------------------------------------------------------|----------------|
| Customer Client                                            | Date           |
| Drawn By Dessiné Par BoxCad: BoxCad                        | Date 11-Apr-23 |
| Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                |

|                  |             |                |        |
|------------------|-------------|----------------|--------|
| Color<br>Couleur | Asa-61 Grey | Finish<br>Fini | Smooth |
|------------------|-------------|----------------|--------|

|                                  |             |
|----------------------------------|-------------|
| Description                      | Detail Rev. |
| 5412ESBU 36" x 24" x 6" Assembly |             |

|                                                            |                  |         |
|------------------------------------------------------------|------------------|---------|
| Part Number<br>Numéro Pièce<br><b>5412ESBU362406THNOIP</b> | Rev.<br><b>0</b> | 2<br>16 |
|------------------------------------------------------------|------------------|---------|

| PACKING               |     |                                            |
|-----------------------|-----|--------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                |
| Cardboard sleeve      | 2   | Top and Bottom                             |
| Cardboard strip       | 2   | Between back of enclosure and inner panel  |
| Plastic bag           | 1   | To protect cover surface and inside gasket |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together |
| Packaging label       | 1   | White label with product number            |

|            |                           |     |                                            |
|------------|---------------------------|-----|--------------------------------------------|
| 6          | STK-Q-00600               | 2   | M12 to M8 Adaptor                          |
| 1          | STK-K-01800               | 5   | 5412 ES Accessory Kit                      |
| 1          | 5412ESBU362406THNOI<br>PC | 0   | 5412ESBU 36" x 24" Cover                   |
| 1          | 5412ESBU362406THNOI<br>PB | 0   | 5412ESBU 36" x 24" x 6" Body               |
| 6          | STK-Q-04050-08            | 0   | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty        | Part Number               | Rev | Description                                |
| Parts List |                           |     |                                            |

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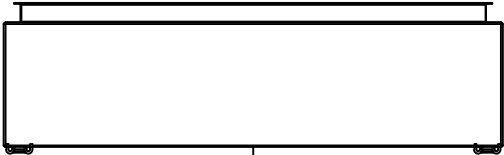
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Tolerance ±1/32" unless otherwise specified

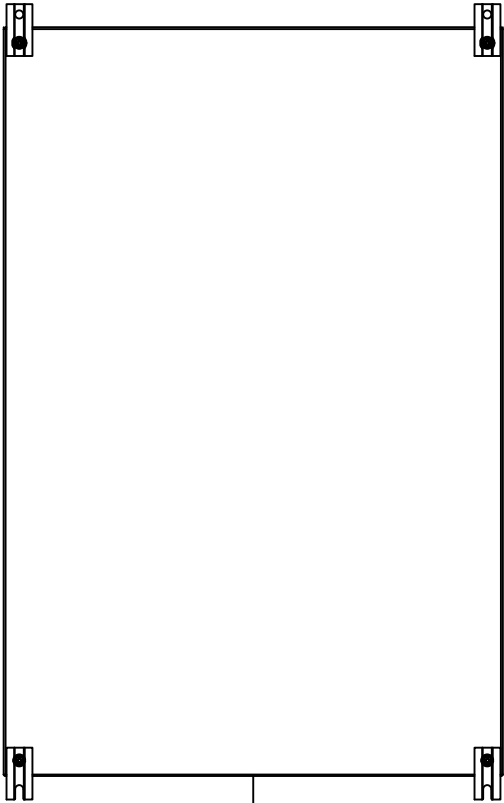
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Tolérance ±1/32" sauf spécification contraire

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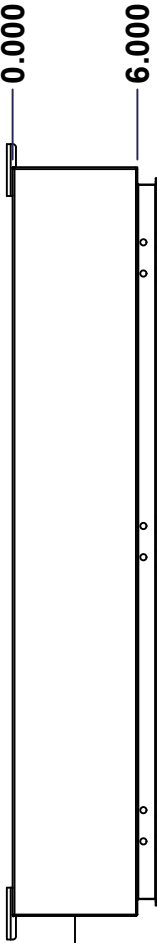
TOP



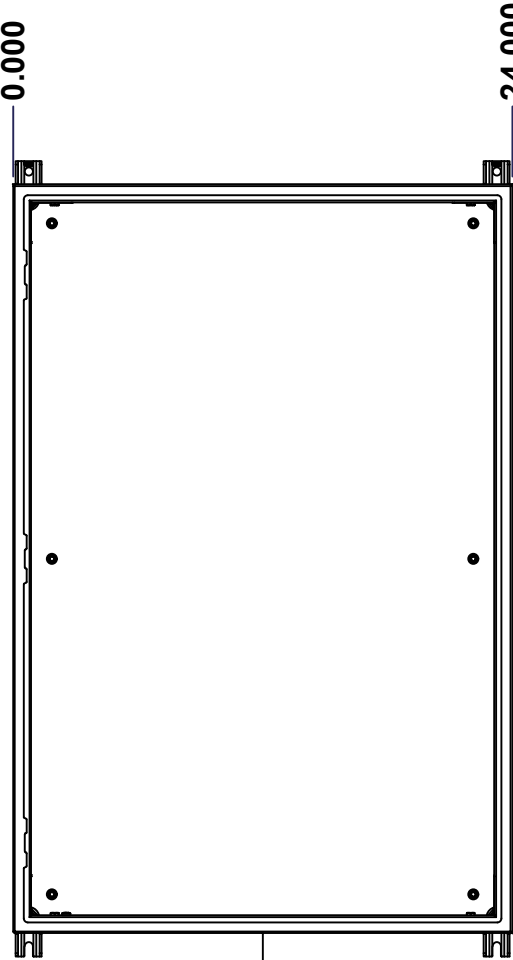
BACK



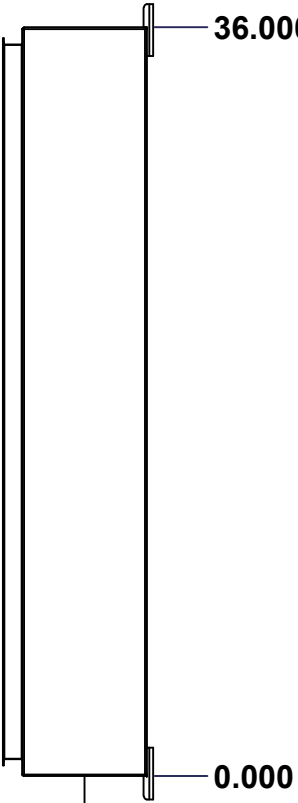
BOTTOM



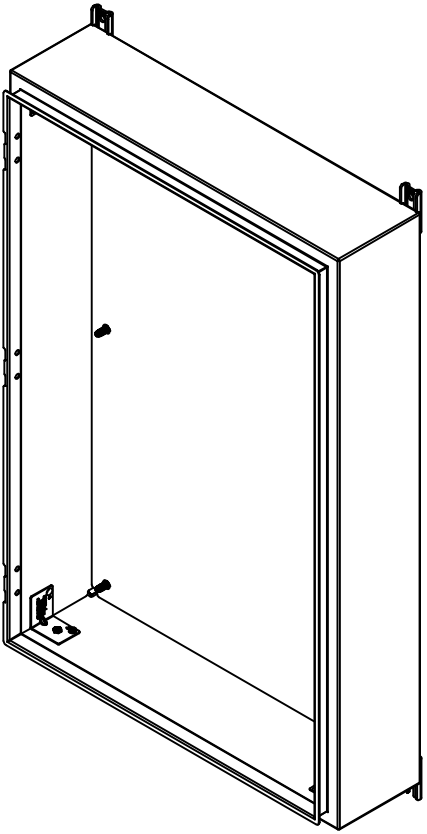
LEFT



FRONT



RIGHT



Isometric View

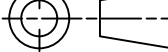


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 11-Apr-23

Material  
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

5412ESBU 36" x 24" x 6" Body

Detail Rev.

Part Number  
Numéro Pièce

5412ESBU362406THNOIPB

Rev.

3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

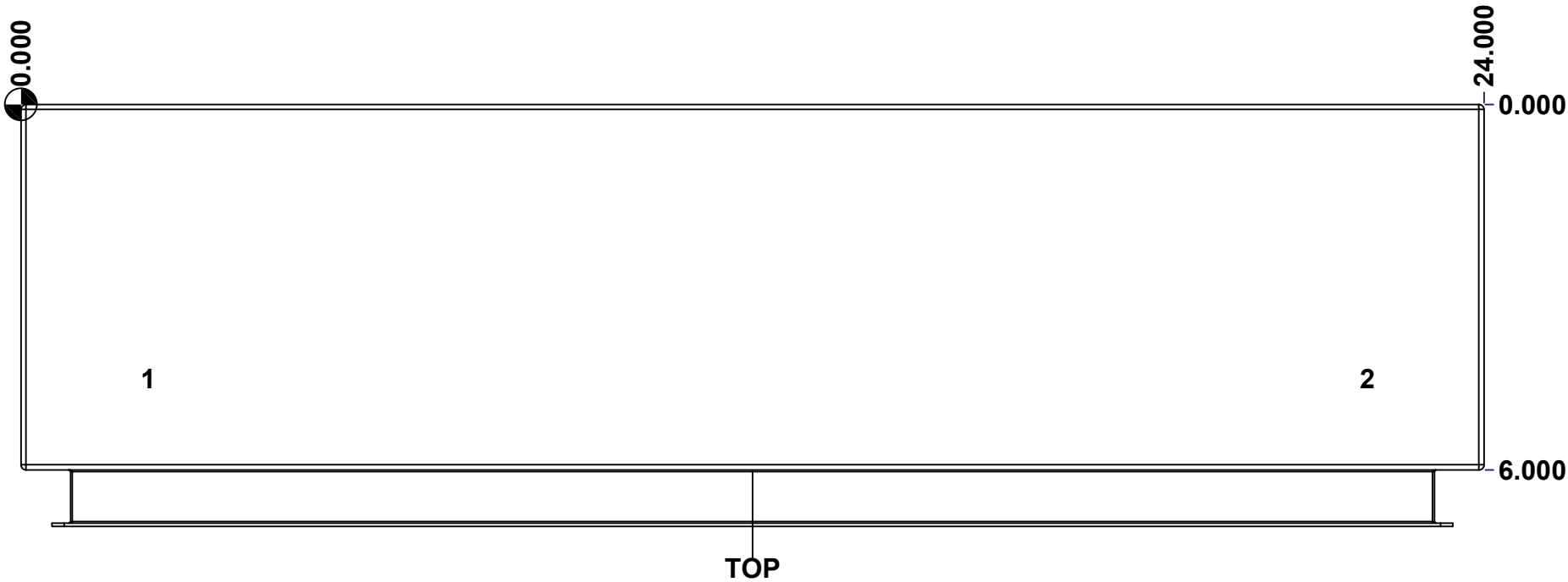
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                                |
|-----------------------------------------------------|--------|-------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)         |        |       |                                |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                    |
| 1                                                   | 2.000  | 4.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2                                                   | 22.000 | 4.500 | INSUL. STUD M6 x 18mm (Inside) |

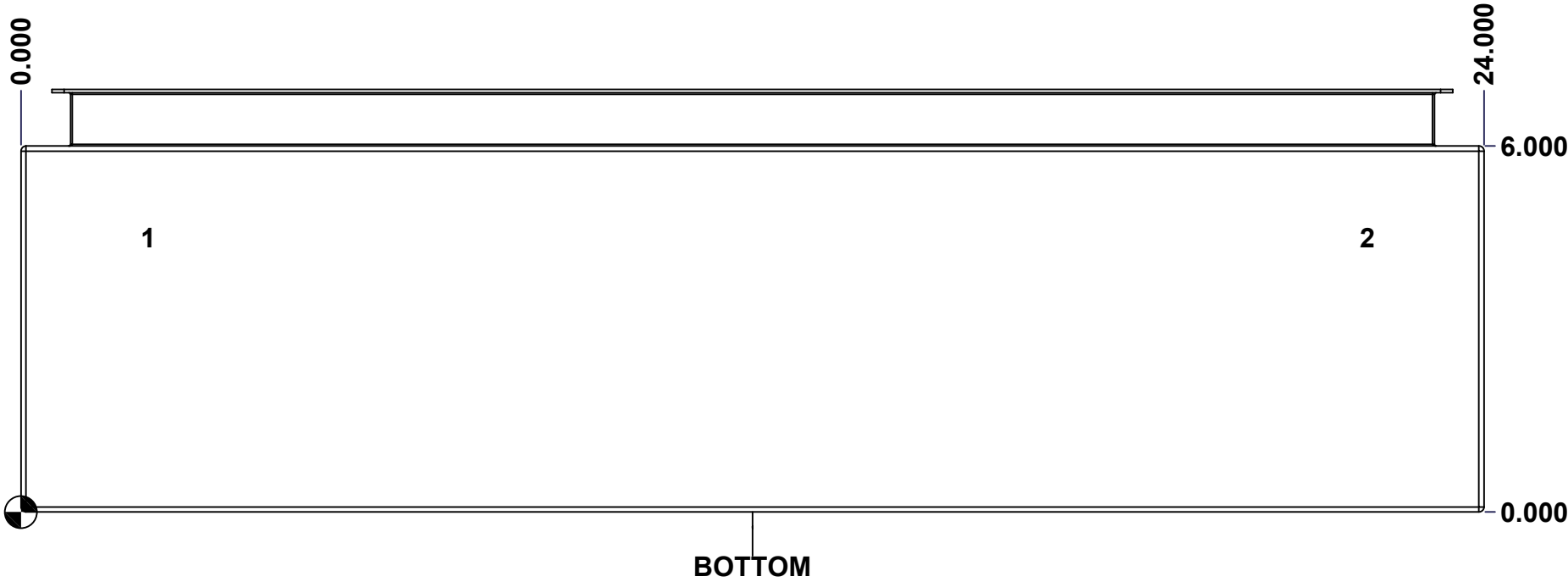


|  |                                                             |                  |         |
|--|-------------------------------------------------------------|------------------|---------|
|  | Description<br>5412ESBU 36" x 24" x 6" Body                 | Status<br>(NULL) |         |
|  | Part Number<br>Numéro Pièce<br><b>5412ESBU362406THNOIPB</b> | Rev.<br><b>0</b> | 4<br>16 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                                |
|-----------------------------------------------------|--------|-------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)      |        |       |                                |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                    |
| 1                                                   | 2.000  | 4.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2                                                   | 22.000 | 4.500 | INSUL. STUD M6 x 18mm (Inside) |



|                       |                              |        |    |
|-----------------------|------------------------------|--------|----|
|                       | Description                  | Status |    |
|                       | 5412ESBU 36" x 24" x 6" Body | (NULL) |    |
|                       | Part Number<br>Numéro Pièce  | Rev.   | 5  |
| 5412ESBU362406THNOIPB |                              | 0      | 16 |

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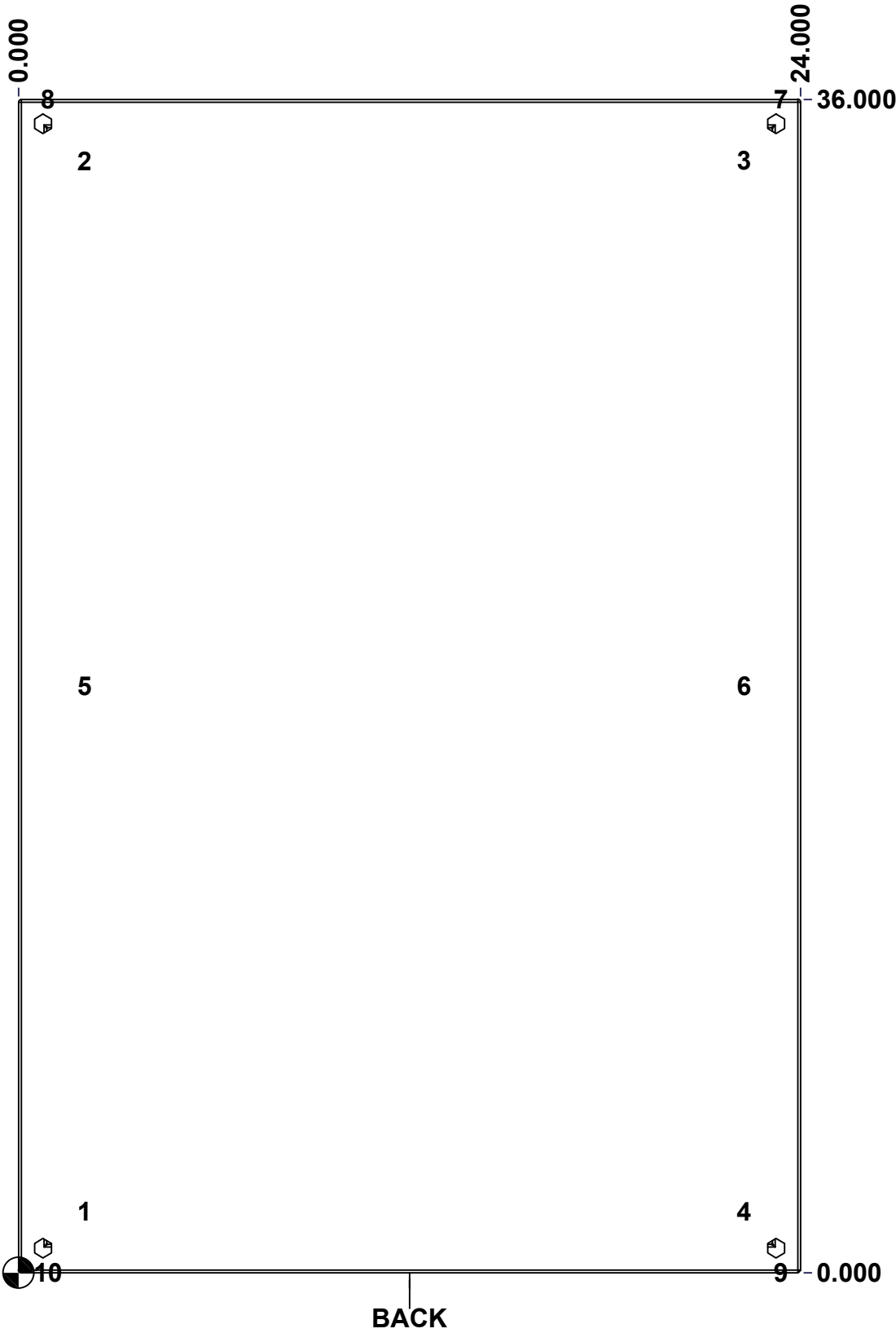
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY) |        |        |                            |
|----------------------------------------------|--------|--------|----------------------------|
| CUT-OUT                                      | XDIM   | YDIM   | DESCRIPTION                |
| 1                                            | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                            | 1.875  | 34.125 | IP STUD M8 x 35mm (Inside) |
| 3                                            | 22.125 | 34.125 | IP STUD M8 x 35mm (Inside) |
| 4                                            | 22.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5                                            | 1.875  | 18.000 | IP STUD M8 x 35mm (Inside) |
| 6                                            | 22.125 | 18.000 | IP STUD M8 x 35mm (Inside) |
| -----                                        | -----  | -----  | -----                      |
| 7                                            | 23.250 | 36.000 | FOOT 885 ESMF3_CLOSE       |
| 8                                            | 0.750  | 36.000 | FOOT 885 ESMF3_CLOSE       |
| 9                                            | 23.250 | 0.000  | FOOT 885 ESMF3_OPEN        |
| 10                                           | 0.750  | 0.000  | FOOT 885 ESMF3_OPEN        |

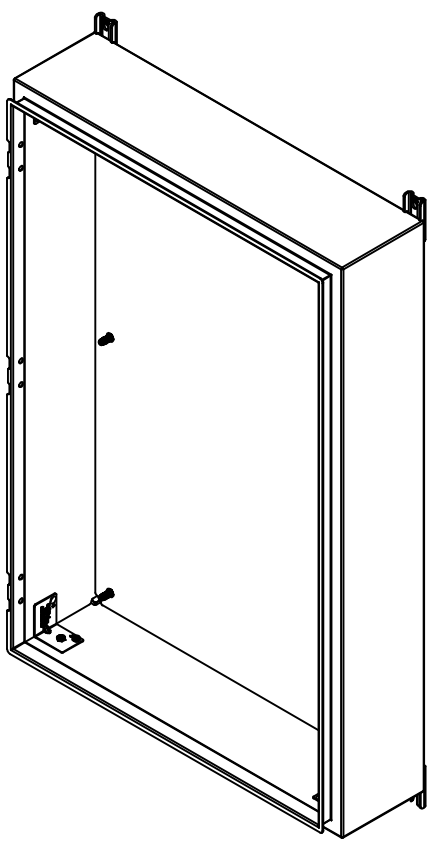


|  |                              |        |    |
|--|------------------------------|--------|----|
|  | Description                  | Status |    |
|  | 5412ESBU 36" x 24" x 6" Body | (NULL) |    |
|  | Part Number<br>Numéro Pièce  | Rev.   | 6  |
|  | 5412ESBU362406THNOIPB        | 0      | 16 |

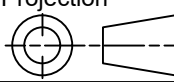
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|-----|-----------|------|--------|
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|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |




**Isometric View**

|                                                                                                                                                                                           |                          |                                                                                       |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|---------------------------------------------------------------------------------------|
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|                                                                                                                                                                                           | Max 3.0mm                |                                                                                       |
|                                                                                                                                                                                           | Projection               |                                                                                       |
| Customer / Client                                                                                                                                                                         | Date                     |                                                                                       |
| Drawn By / Dessiné Par     BoxCad: BoxCad                                                                                                                                                 | Date    11-Apr-23        |                                                                                       |
| Material / Matière     16 Ga Cold Rolled A1008 CS Type B (1.4mm)                                                                                                                          |                          |                                                                                       |
| Color / Couleur     Asa-61 Grey                                                                                                                                                           | Finish / Fini     Smooth |                                                                                       |
| Description                                                                                                                                                                               | Detail Rev.              |                                                                                       |
| 5412ESBU 36" x 24" x 6" Body                                                                                                                                                              |                          |                                                                                       |
| Part Number / Numéro Pièce                                                                                                                                                                | Rev.                     | 7                                                                                     |
| <b>5412ESBU362406THNOIPB</b>                                                                                                                                                              | <b>0</b>                 | <b>16</b>                                                                             |

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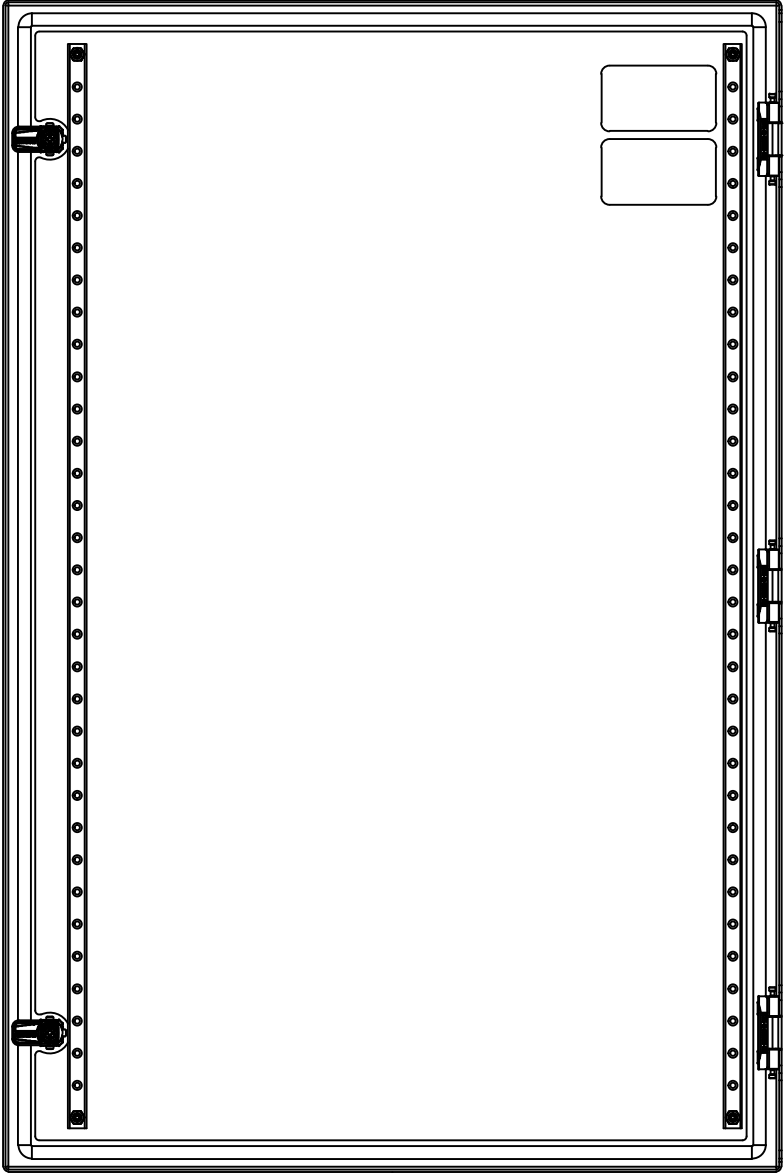
Tolerance ±1/32" unless otherwise specified

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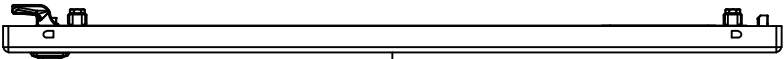
Tolérance ±1/32" sauf spécification contraire



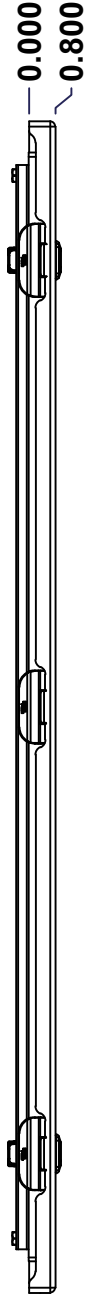
TOP



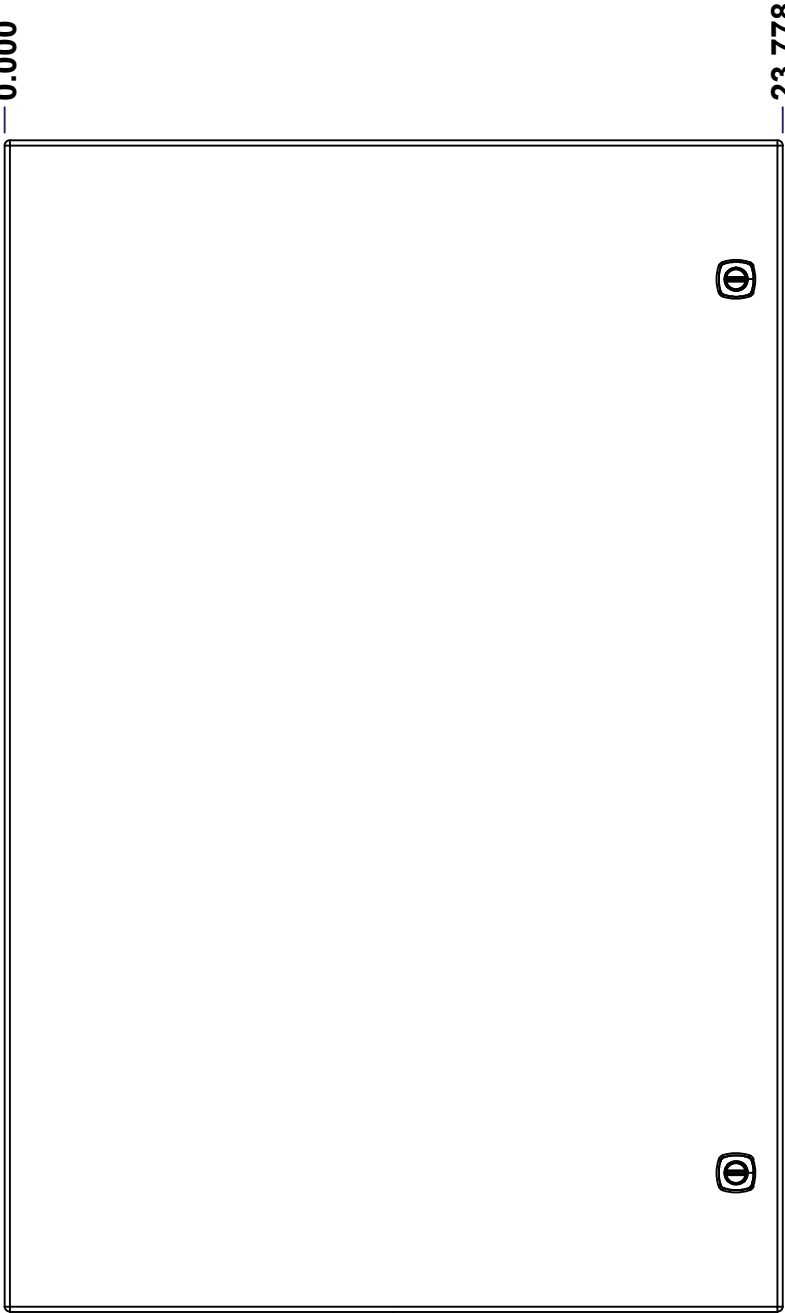
BACK



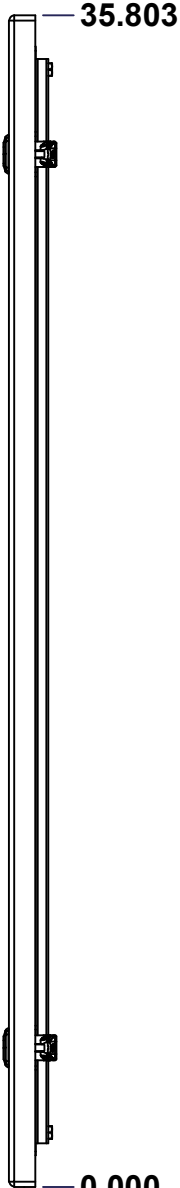
BOTTOM



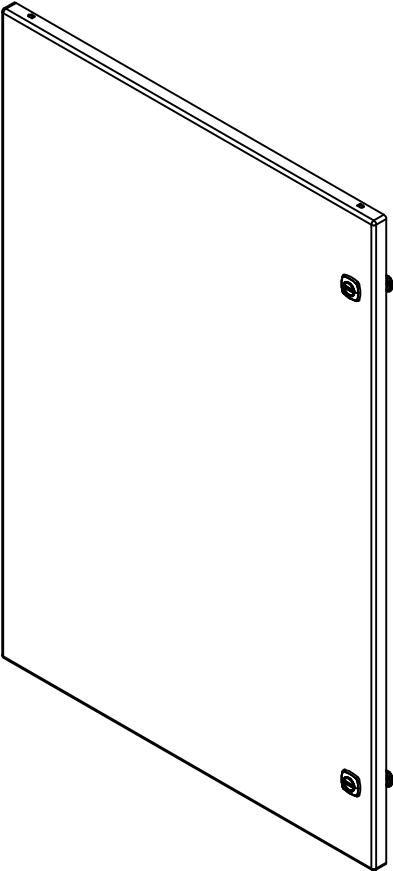
LEFT



FRONT



RIGHT



Isometric View

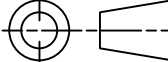


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 11-Apr-23

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description  
5412ESBU 36" x 24" Cover

Detail Rev.

Part Number  
Numéro Pièce

Rev. 8

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU362406THNOIPC

0

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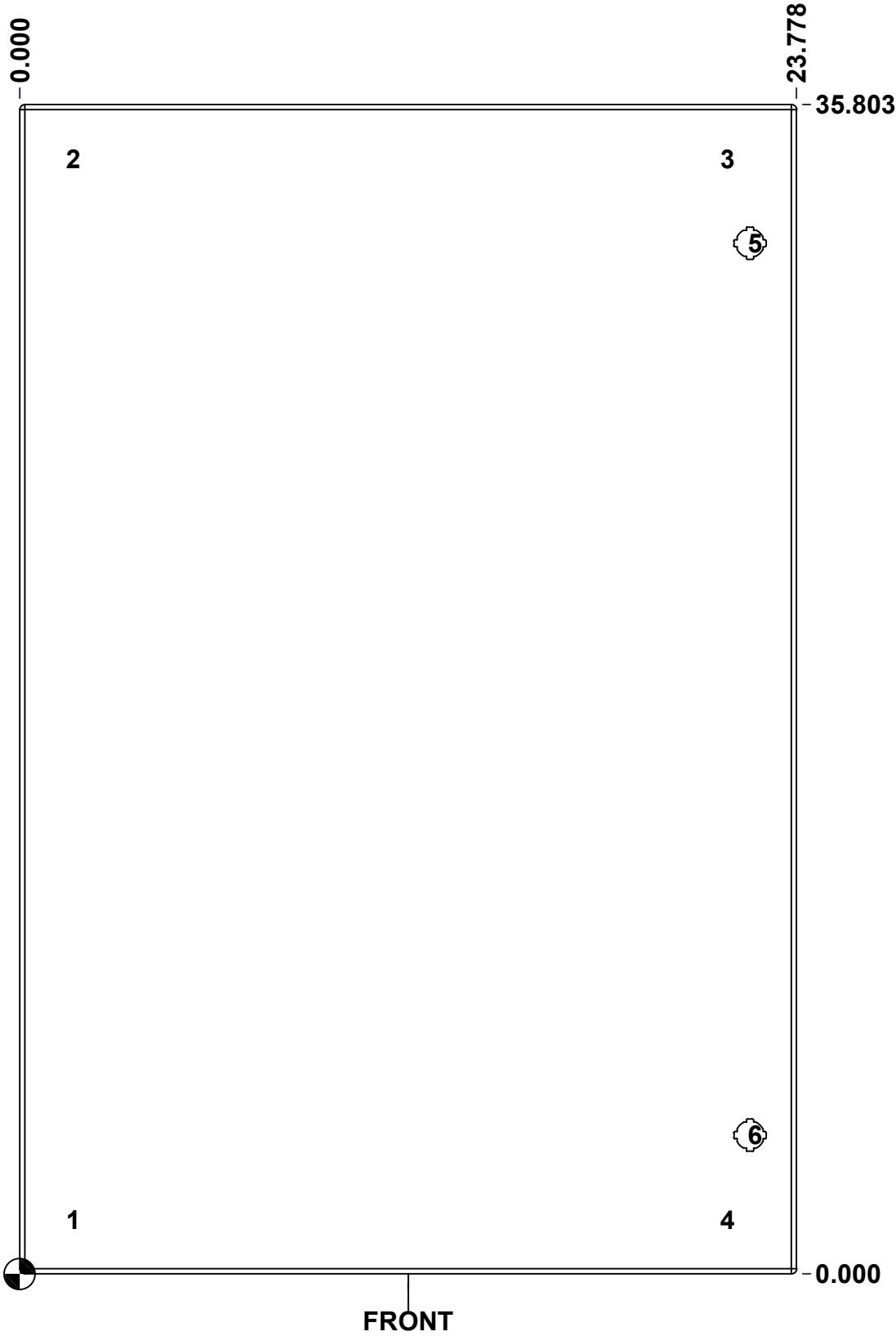
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU362406THNOIP\5412ESBU362406THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                         |
|-----------------------------------------------------|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                         |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION             |
| 1                                                   | 1.486  | 1.661  | STUD M6 x 18mm (Inside) |
| 2                                                   | 1.486  | 34.142 | STUD M6 x 18mm (Inside) |
| 3                                                   | 21.517 | 34.142 | STUD M6 x 18mm (Inside) |
| 4                                                   | 21.517 | 1.661  | STUD M6 x 18mm (Inside) |
| -----                                               | -----  | -----  | -----                   |
| 5                                                   | 22.354 | 31.553 | 880 SCQ4-SL             |
| 6                                                   | 22.354 | 4.250  | 880 SCQ4-SL             |



|  |                             |        |    |
|--|-----------------------------|--------|----|
|  | Description                 | Status |    |
|  | 5412ESBU 36" x 24" Cover    | (NULL) |    |
|  | Part Number<br>Numéro Pièce | Rev.   | 9  |
|  | 5412ESBU362406THNOIPC       | 0      | 16 |

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU362406THNOIP\5412ESBU362406THNOIP.idw

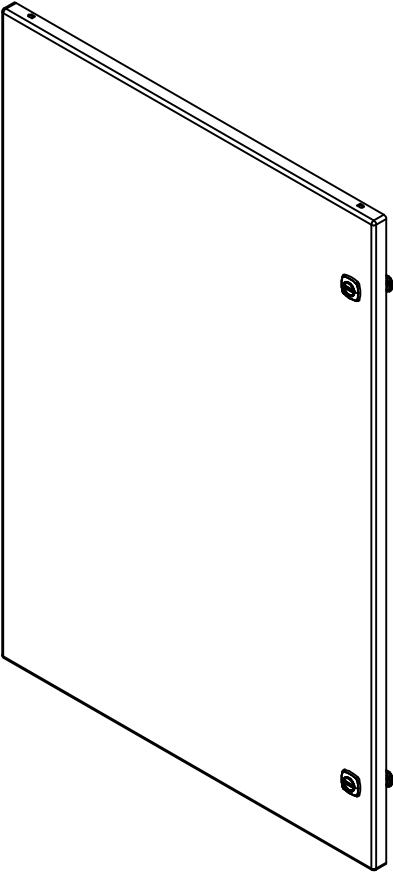
Tolérance ±1/32" sauf spécification contraire

No.

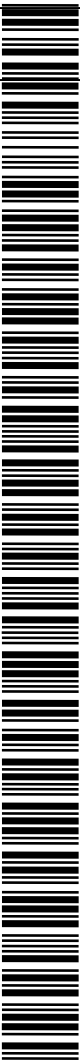
Revisions

Date

By/Par



Isometric View





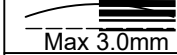
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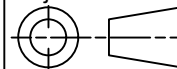
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 11-Apr-23

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

Detail Rev.

Part Number Numéro Pièce

5412ESBU362406THNOIPC

Rev.

10

0

16

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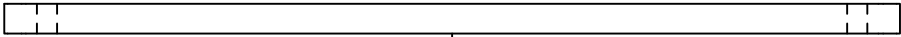
|            |                             |     |                                        |
|------------|-----------------------------|-----|----------------------------------------|
| 2          | STK-S-00100                 | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 4          | STK-Q-07250                 | 2   | M6 x 16mm Collar Nut                   |
| 2          | STK-Q-46020-36              | 5   | 5412 ES Vertical Door Stiffener 36"    |
| 1          | 5412ESBU362406THNOI<br>PI-C | 0   | 5412ESBU 36" x 24" Cover Insulation    |
| 1          | STK-P-02400S                | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 4          | STK-Q-16055                 | 1   | M6 x 18mm Stud (No Paint Cap Required) |
| 3          | STK-A-33005                 | 4   | 5412 ESBU Hinge 180° (Body Part)       |
| 1          | 5412ESBU362406THNOI<br>PG   | 0   | 5412ESBU 36" x 24" Cover Gasket Part   |
| 1          | 5412ESBU362406THNOI<br>PC-P | 0   | 5412ESBU 36" x 24" Cover Part          |
| 2          | STK-K-12500                 | 16  | 5412 ES 1/4 Turn Lock                  |
| QTY        | Part Number                 | Rev | Description                            |
| Parts List |                             |     |                                        |

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Tolerance  $\pm 1/32$ " unless otherwise specified

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Tolérance  $\pm 1/32$ " sauf spécification contraire

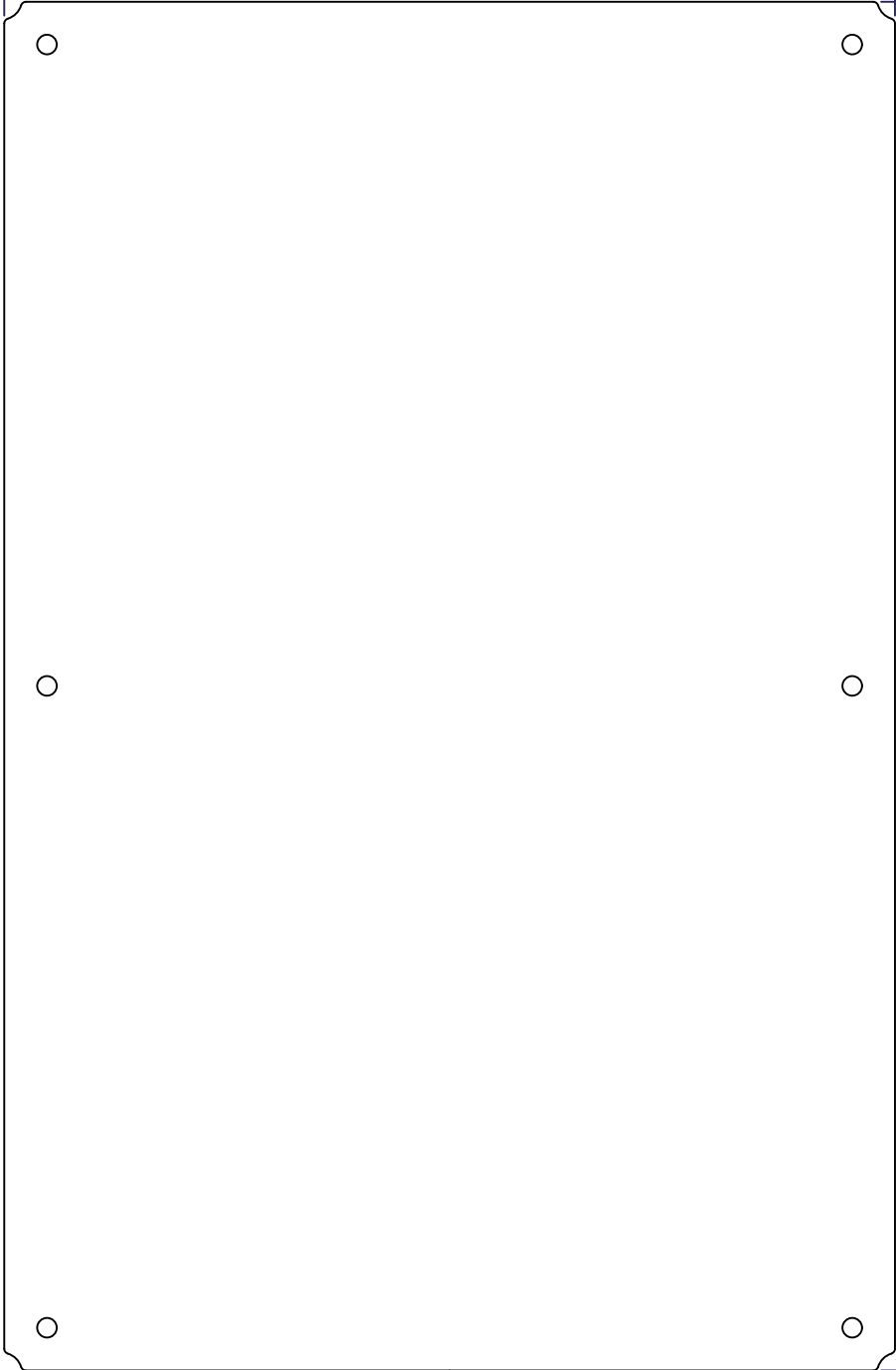


TOP

0.000

22.394

34.394

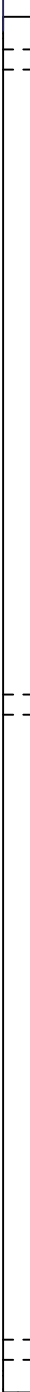


FRONT

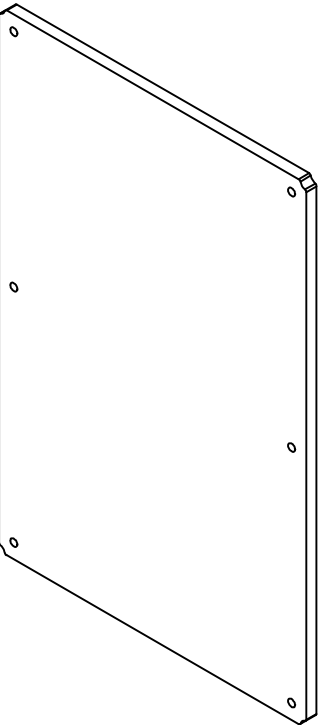
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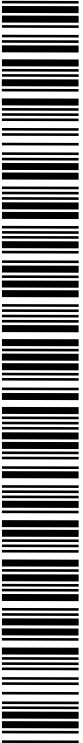
0.750



RIGHT



Isometric View



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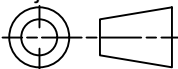


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material  
Matière

Polyisocyanurate

Color  
Couleur

Aluminum

Finish  
Fini

N/A

Description

5412ESBU 36" x 24" Back Insulation

Detail Rev.

Part Number  
Numéro Pièce

5412ESBU362406THNOIP-B 0

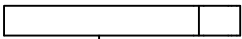
Rev.

11

16

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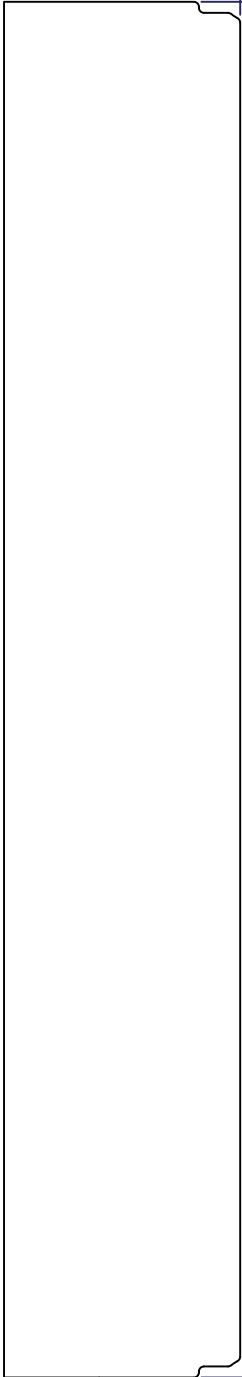


TOP

0.000

5.894

34.394

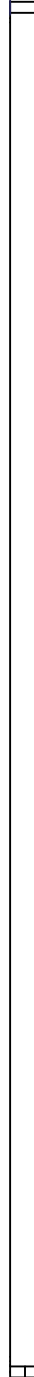


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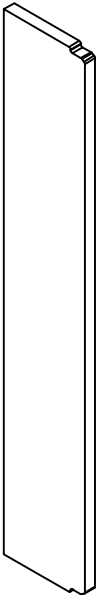
FRONT

0.000

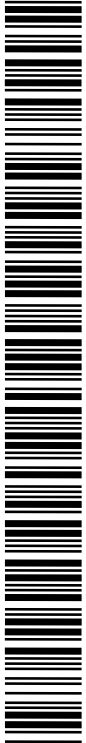
0.750



RIGHT



Isometric View

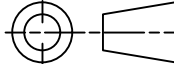


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material  
Matière

Polyisocyanurate

Color  
Couleur

Aluminum

Finish  
Fin

N/A

Description

5412ESBU 36" x 24" Left Insulation

Detail Rev.

Part Number  
Numéro Pièce

5412ESBU362406THNOIP-LS 0

Rev.

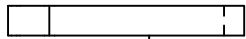
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16

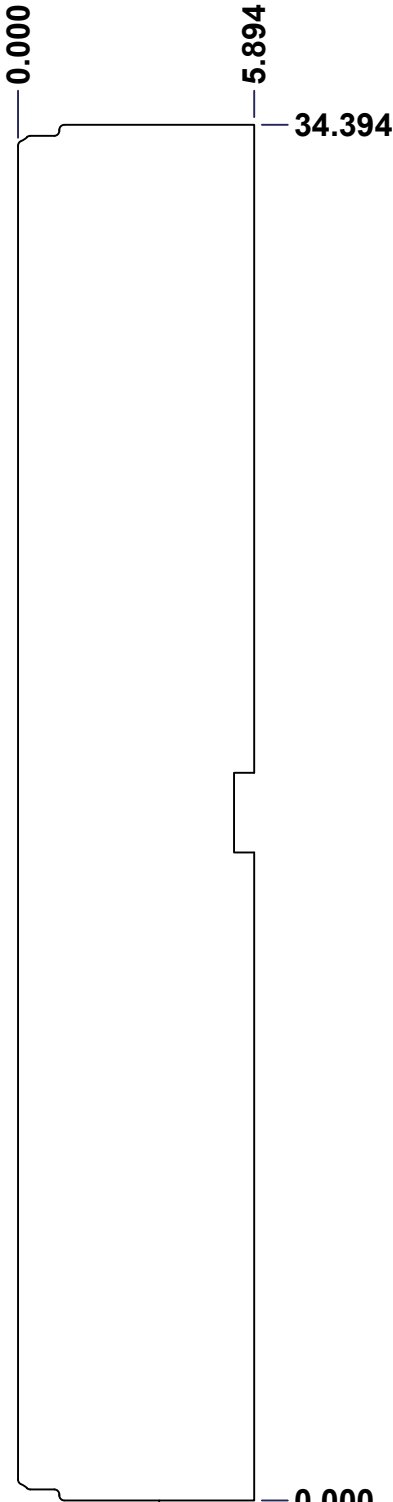
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TOP

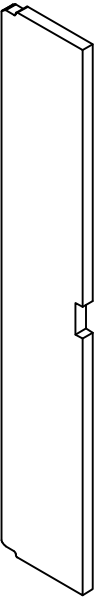


FRONT

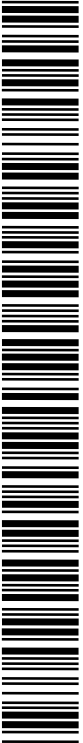
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0.750



RIGHT



Isometric View

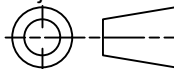


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description  
5412ESBU 36" x 24" Right Insulation

Detail Rev.

Part Number  
Numéro Pièce

Rev. 13

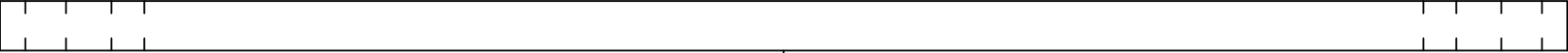
SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU362406THNOIP-RS 0

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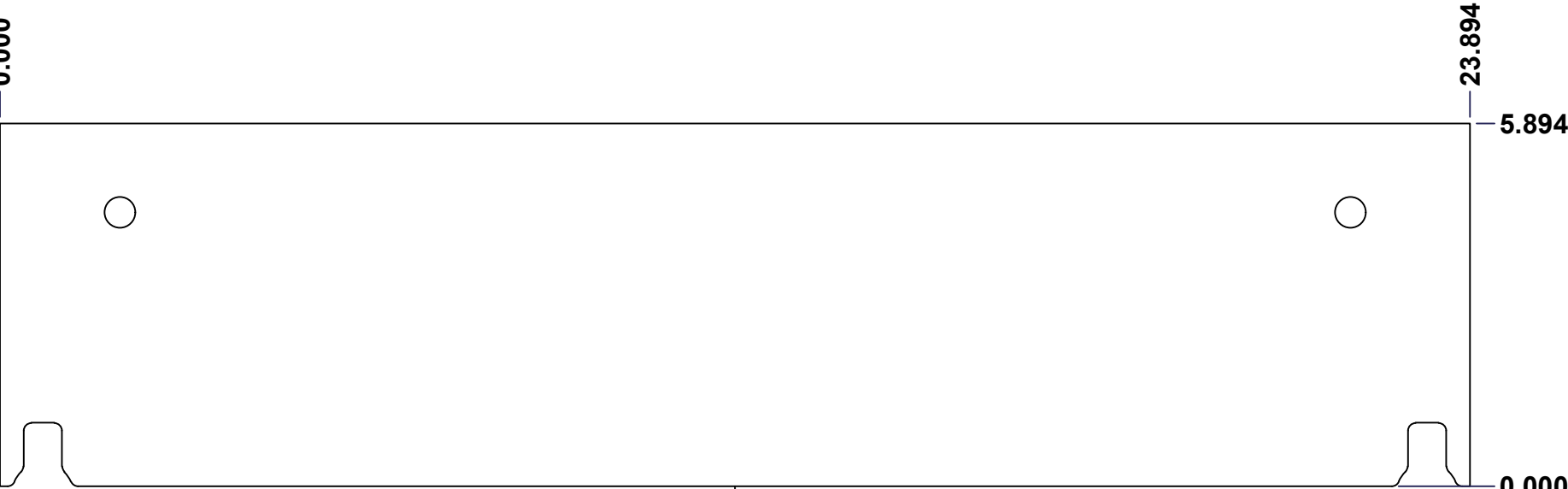
Tolerance ±1/32" unless otherwise specified

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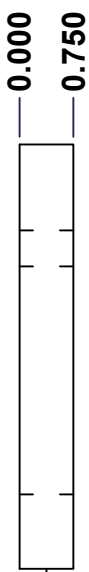
Tolérance ±1/32" sauf spécification contraire



TOP



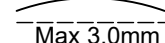
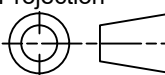
FRONT



RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View

|                                                                                                                                                                                                     |  |                                                                                                                                 |             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------|-------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |  | Flatness<br>Aplatissement<br><br>Max 3.0mm |             |
|                                                                                                                                                                                                     |  | Projection<br>                             |             |
| Customer<br>Client                                                                                                                                                                                  |  | Date                                                                                                                            |             |
| Drawn By<br>Dessiné Par                                                                                                                                                                             |  | Date 23-Jan-07                                                                                                                  |             |
| Material<br>Matière                                                                                                                                                                                 |  | Polyisocyanurate                                                                                                                |             |
| Color<br>Couleur                                                                                                                                                                                    |  | Finish<br>Fini                                                                                                                  |             |
| Aluminum                                                                                                                                                                                            |  | N/A                                                                                                                             |             |
| Description<br>5412ESBU 36" x 24" Top and Bottom<br>Insulation                                                                                                                                      |  |                                                                                                                                 | Detail Rev. |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |  |                                                                                                                                 | Rev. 14     |
| SEE BILL OF MATERIAL ON LAST PAGE                                                                                                                                                                   |  |                                                                                                                                 | 16          |

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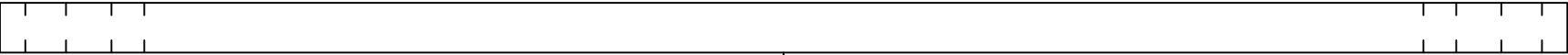
5412ESBU362406THNOIPI-TP 0

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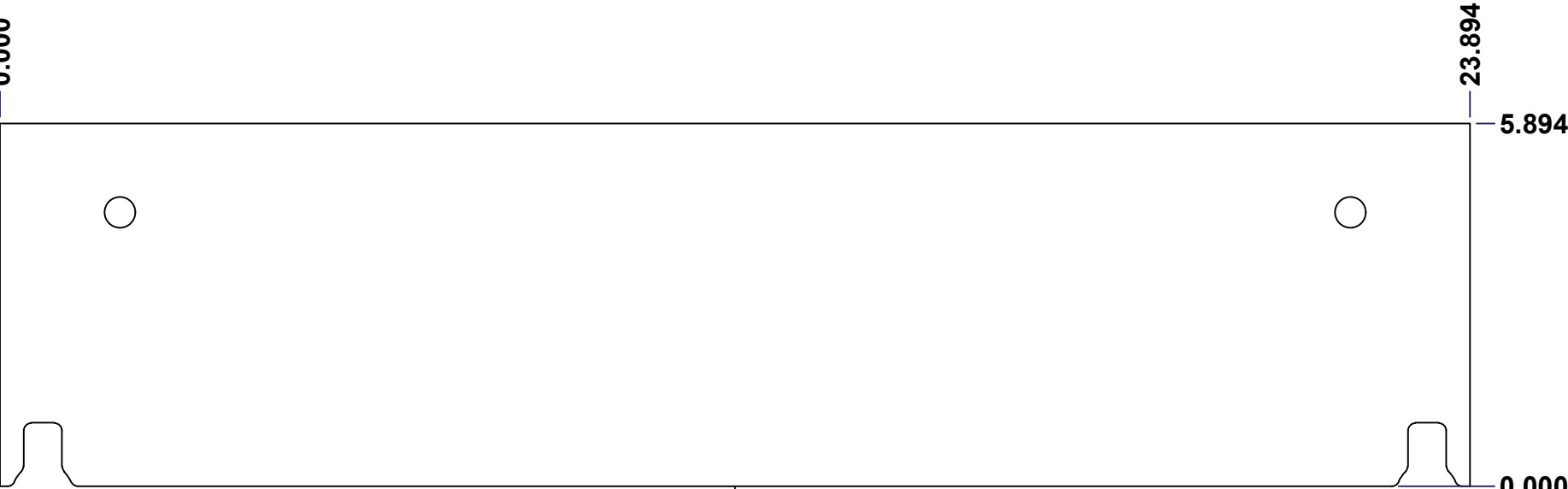
Tolerance ±1/32" unless otherwise specified

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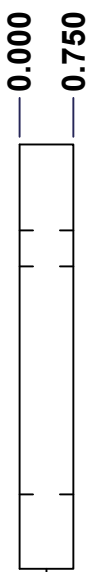
Tolérance ±1/32" sauf spécification contraire



TOP



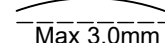
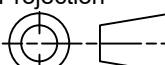
FRONT



RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View

|                                                                                                                                                                                                     |  |                                                                                                                                 |             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------|-------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |  | Flatness<br>Aplatissement<br><br>Max 3.0mm |             |
|                                                                                                                                                                                                     |  | Projection<br>                             |             |
| Customer<br>Client                                                                                                                                                                                  |  | Date                                                                                                                            |             |
| Drawn By<br>Dessiné Par                                                                                                                                                                             |  | Date 23-Jan-07                                                                                                                  |             |
| Material<br>Matière                                                                                                                                                                                 |  | Polyisocyanurate                                                                                                                |             |
| Color<br>Couleur                                                                                                                                                                                    |  | Finish<br>Fini                                                                                                                  |             |
| Aluminum                                                                                                                                                                                            |  | N/A                                                                                                                             |             |
| Description<br>5412ESBU 36" x 24" Top and Bottom<br>Insulation                                                                                                                                      |  |                                                                                                                                 | Detail Rev. |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |  |                                                                                                                                 | Rev. 15     |
| SEE BILL OF MATERIAL ON LAST PAGE                                                                                                                                                                   |  |                                                                                                                                 | 16          |

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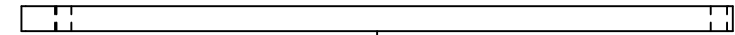
5412ESBU362406THNOIPI-BT 0

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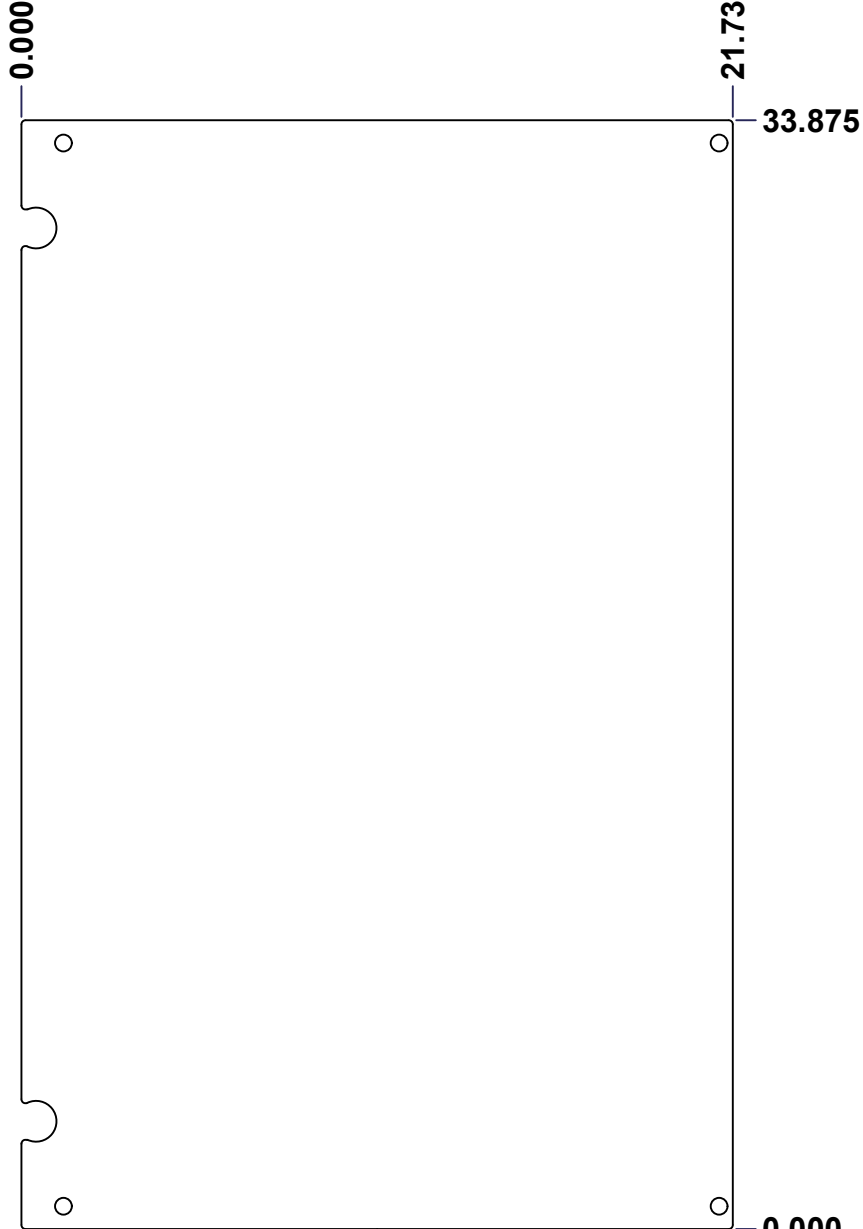
Tolerance ±1/32" unless otherwise specified

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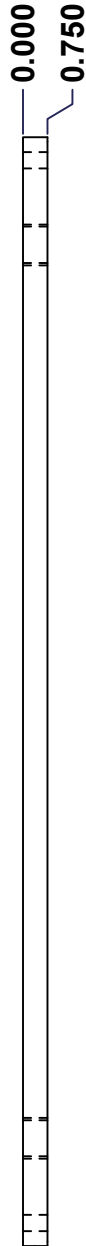
Tolérance ±1/32" sauf spécification contraire



TOP



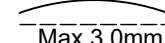
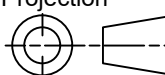
FRONT



RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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|     |           |      |        |
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Isometric View

|                                                                                       |  |                                                                                                  |  |                                                                                                                                 |    |
|---------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------|----|
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|                                                                                       |  |                                                                                                  |  | Projection<br>                             |    |
| Customer<br>Client                                                                    |  |                                                                                                  |  | Date                                                                                                                            |    |
| Drawn By<br>Dessiné Par Patrick Deschenes                                             |  |                                                                                                  |  | Date 23-Jan-07                                                                                                                  |    |
| Material<br>Matière Polyisocyanurate                                                  |  |                                                                                                  |  |                                                                                                                                 |    |
| Color<br>Couleur Aluminum                                                             |  | Finish<br>Fini N/A                                                                               |  |                                                                                                                                 |    |
| Description<br>5412ESBU 36" x 24" Cover Insulation                                    |  |                                                                                                  |  | Detail Rev.                                                                                                                     |    |
| Part Number<br>Numéro Pièce                                                           |  |                                                                                                  |  | Rev.                                                                                                                            | 16 |
| 5412ESBU362406THNOIPI-C                                                               |  |                                                                                                  |  | 0                                                                                                                               | 16 |

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