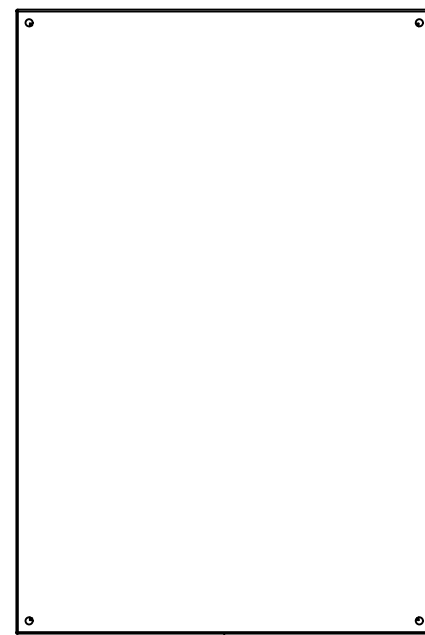


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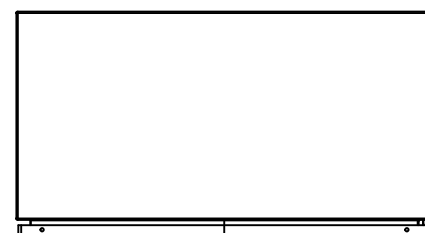
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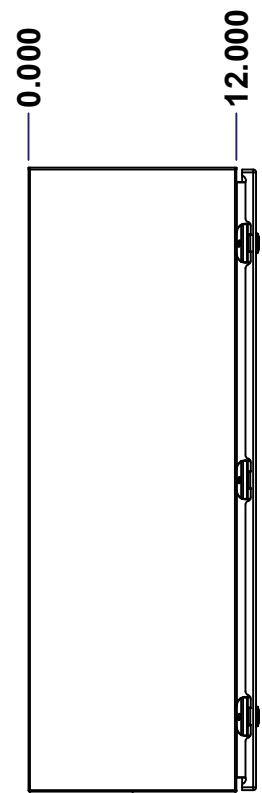
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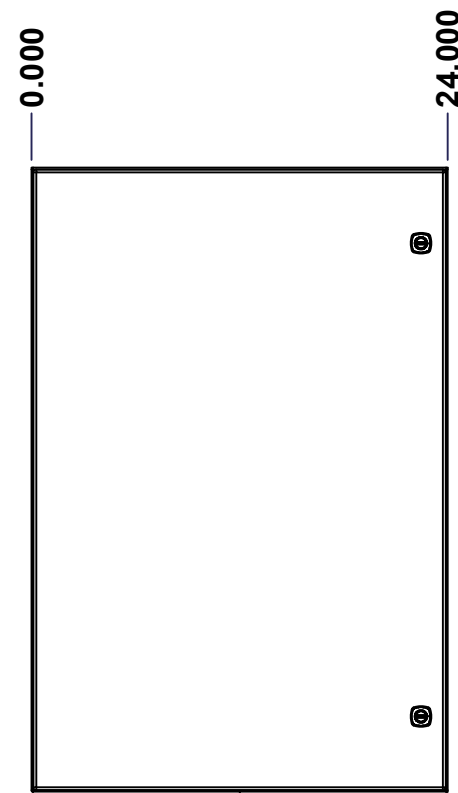
BACK



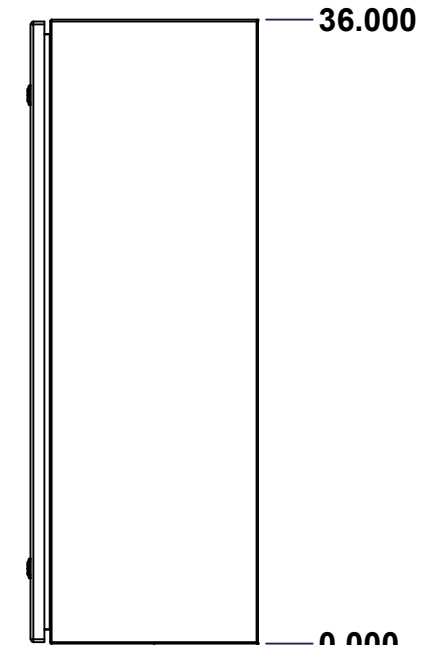
BOTTOM



LEFT

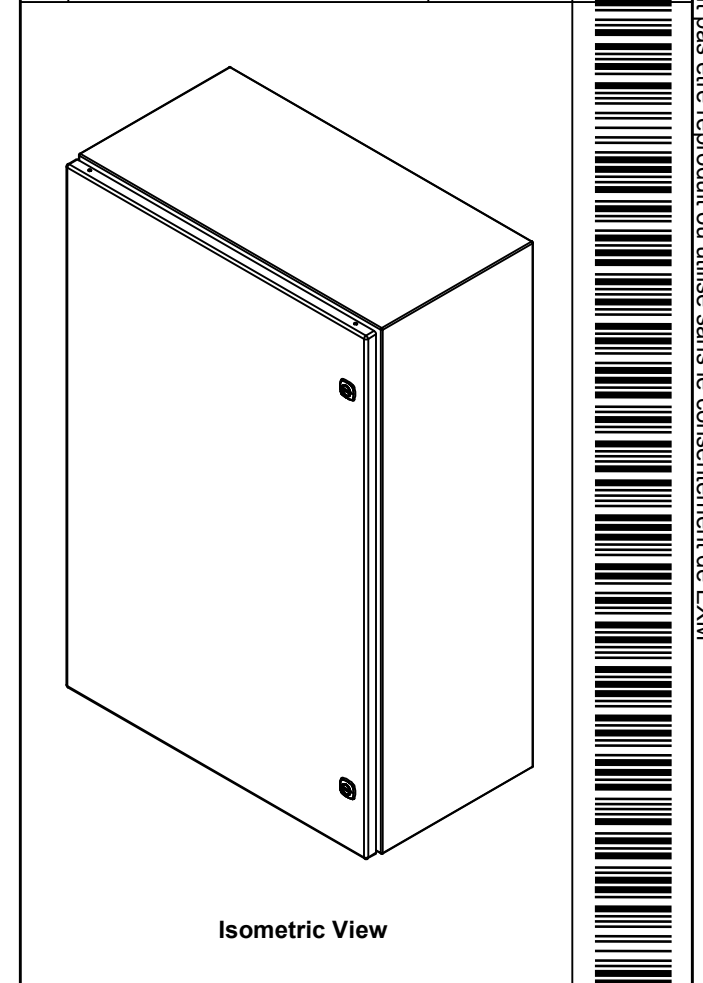


FRONT

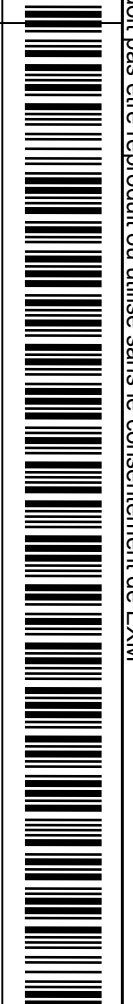



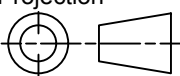
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESBU 36" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	1 9
5412ESBU362412NOIP		

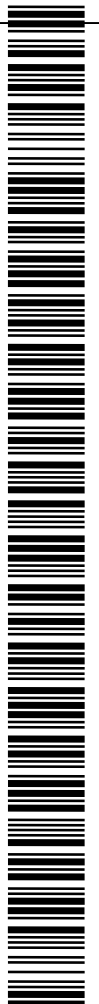
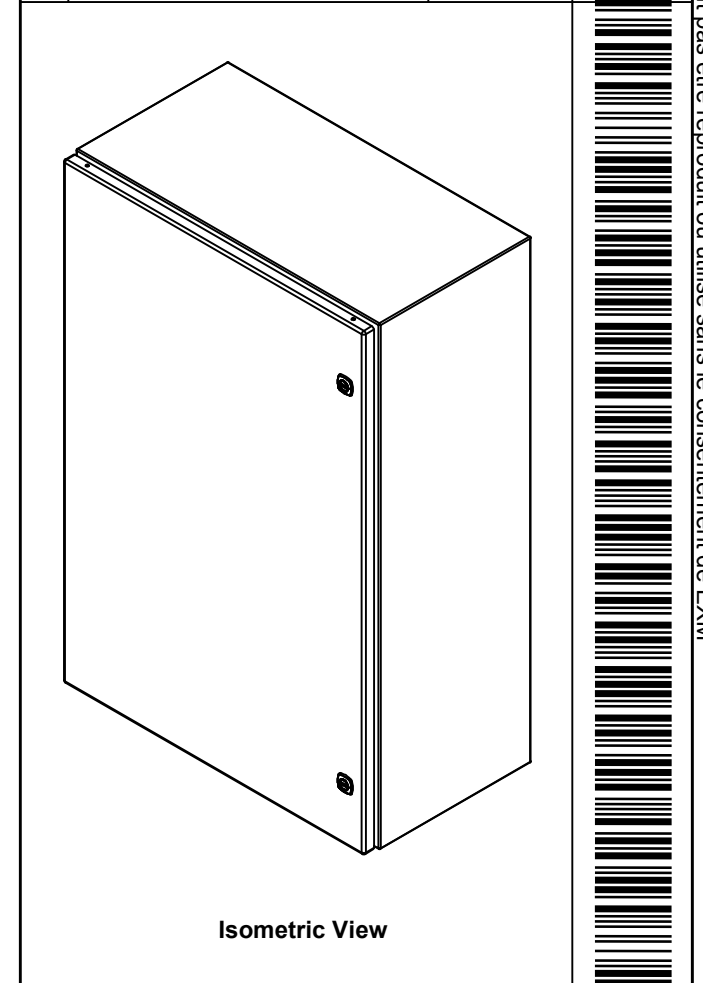
SEE BILL OF MATERIAL ON LAST PAGE


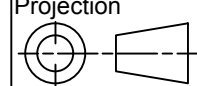
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



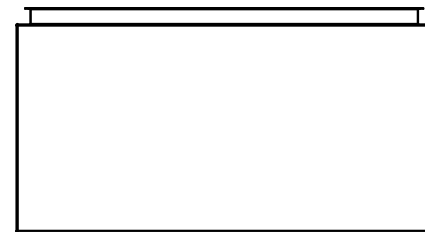
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESBU 36" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	2 9
5412ESBU362412NOIP		

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

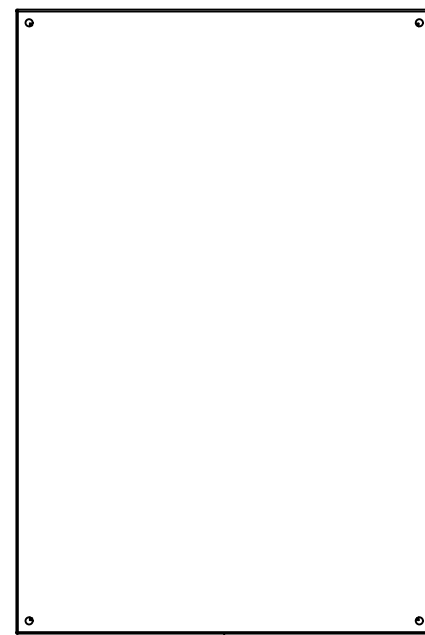
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU362412NOIPC	0	5412ESBU 36" x 24" Cover
1	5412ESBU362412NOIPB	0	5412ESBU 36" x 24" x 12" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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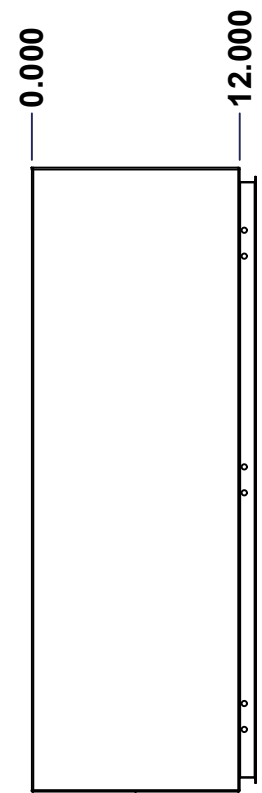
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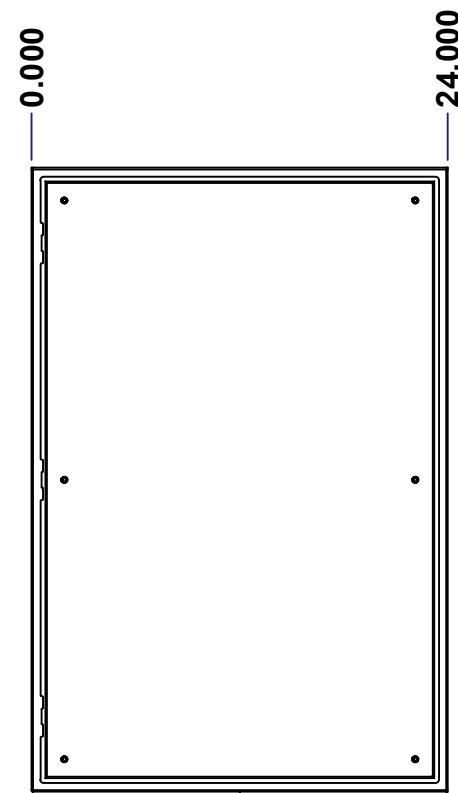
TOP



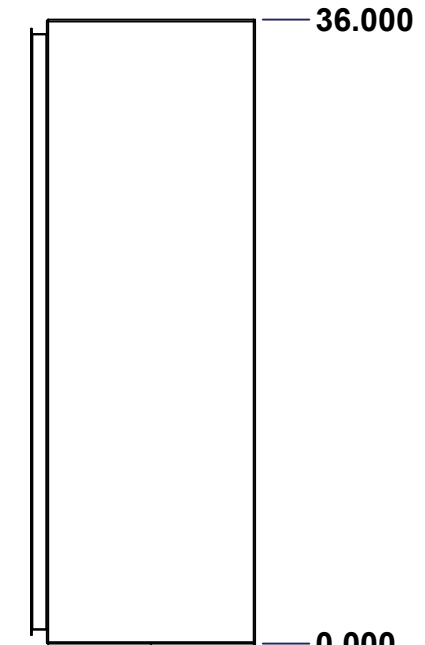
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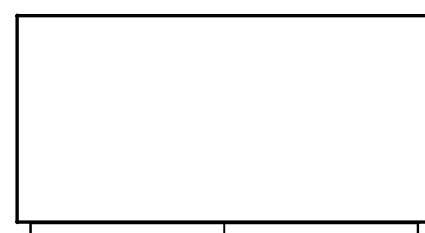
LEFT



FRONT

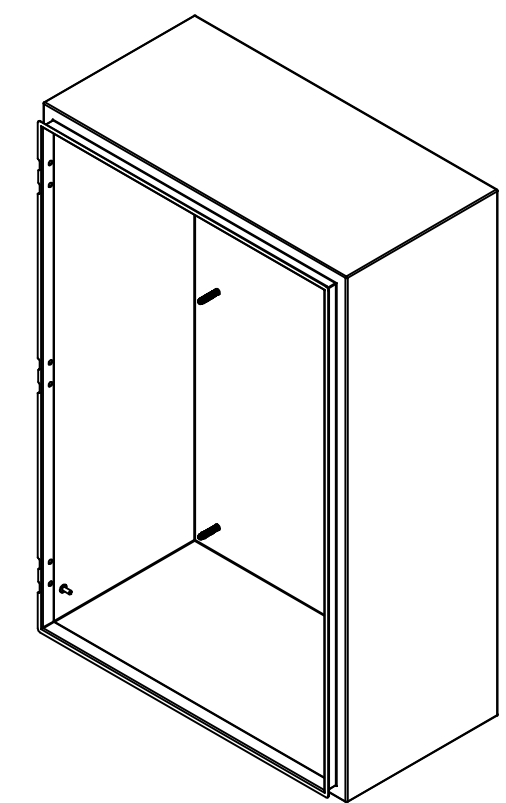


RIGHT




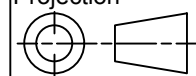
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 36" x 24" x 12" Body		Detail Rev.
Part Number Numéro Pièce	Rev. 0	3 9

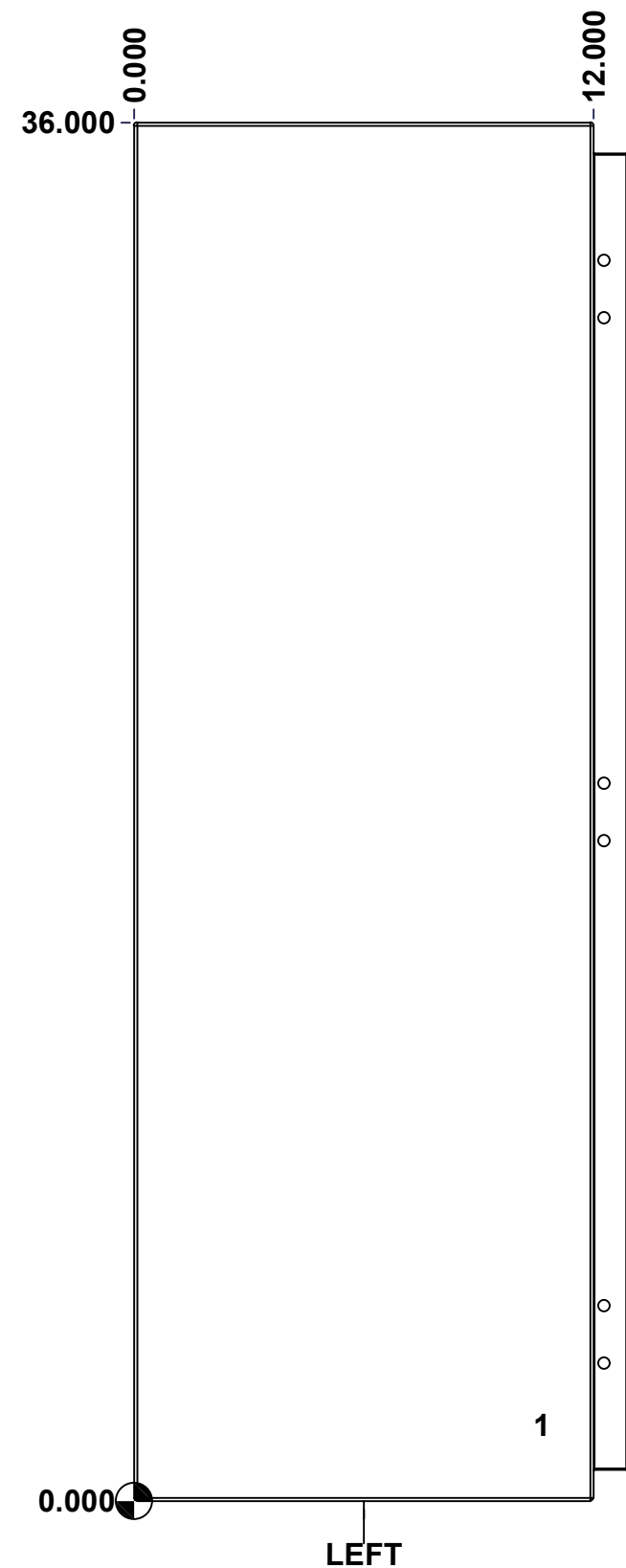
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5412ESBU362412NOIPB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status
	5412ESBU 36" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESBU362412NOIPB	0 / 4 9

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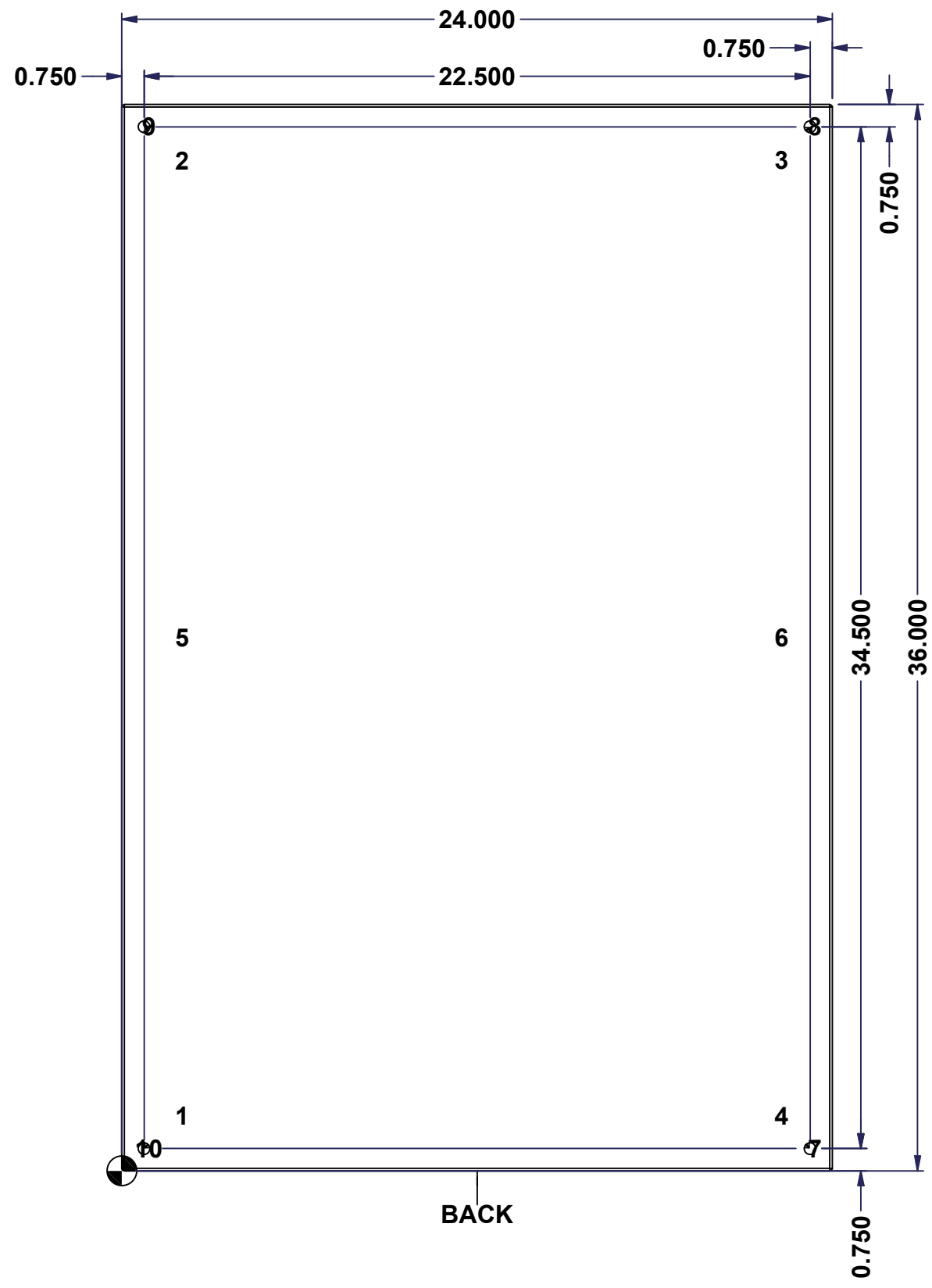
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



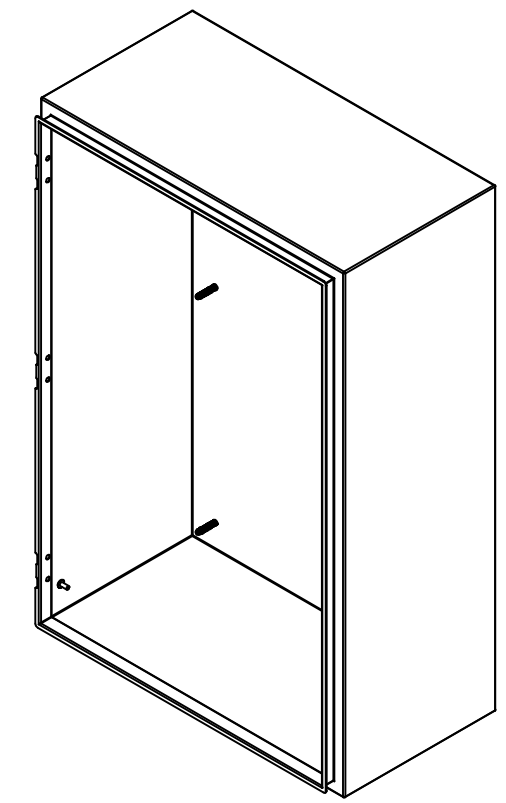
BACK

	Description	Status
	5412ESBU 36" x 24" x 12" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	5
	5412ESBU362412NOIPB	0
		9

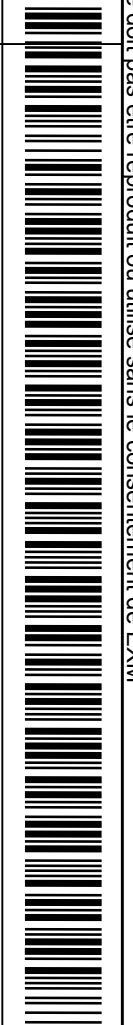
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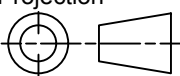
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No.	Revisions	Date	By/Par



Isometric View

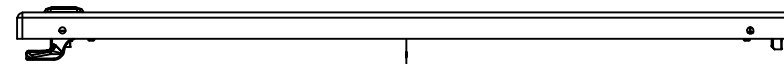


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESBU 36" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	6
5412ESBU362412NOIPB	0	9

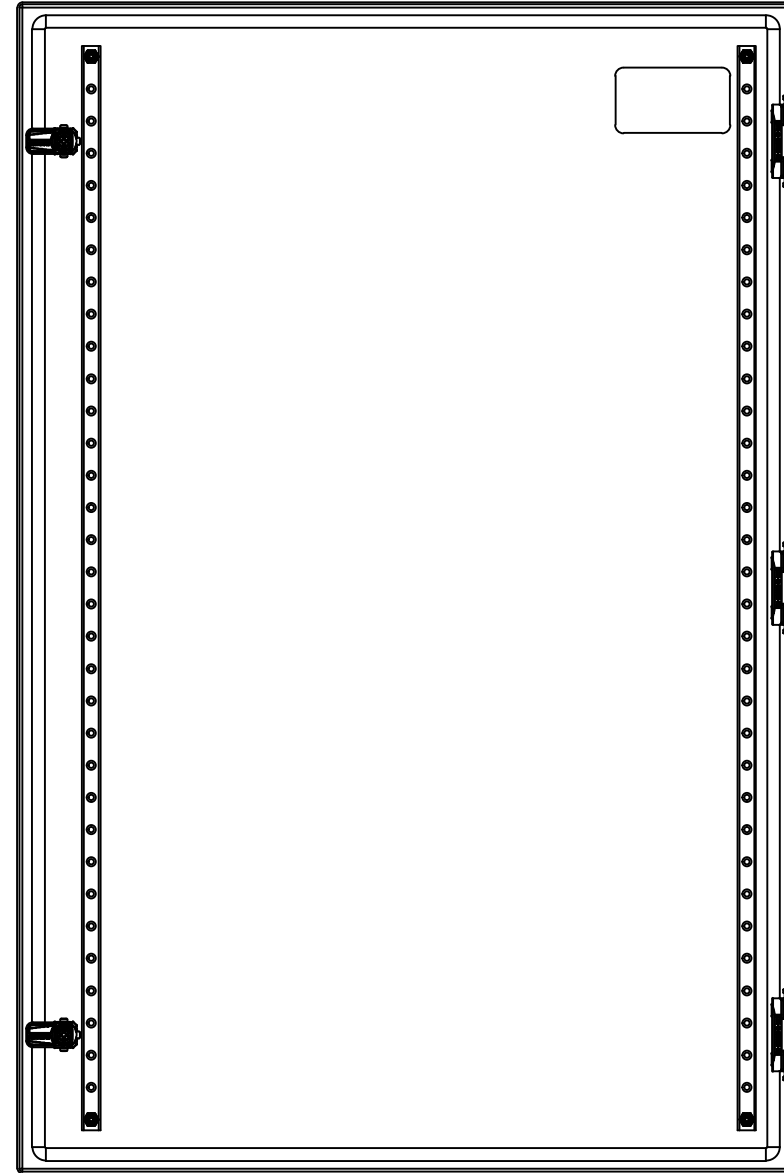
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU362412NOIPB-P	0	5412ESBU 36" x 24" x 12" Body Part
Parts List			

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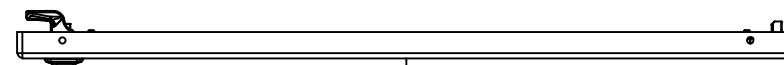
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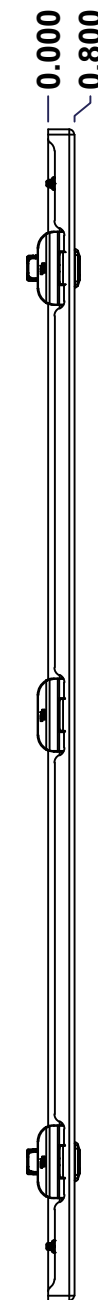
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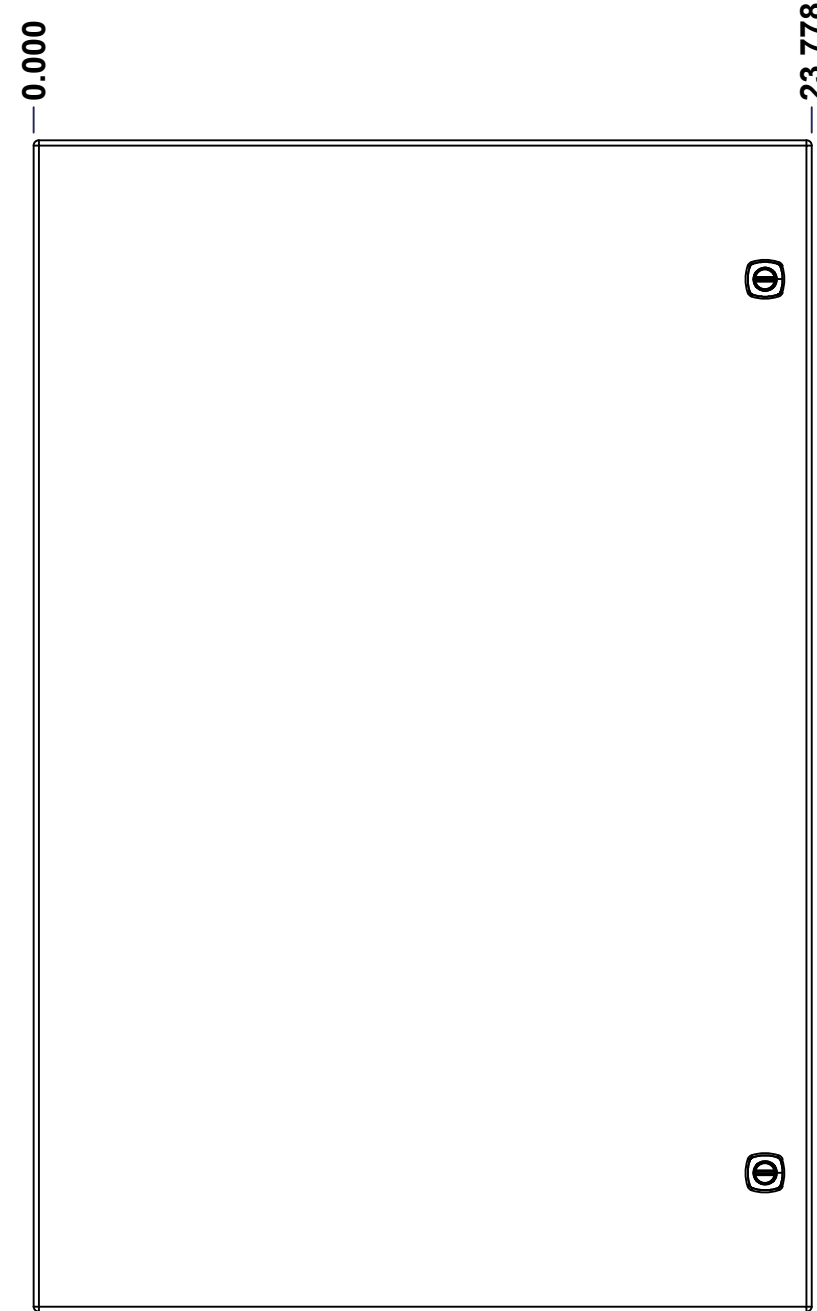
BACK



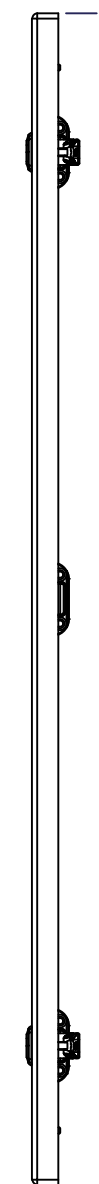
BOTTOM



LEFT



FRONT



RIGHT

0.000
0.800

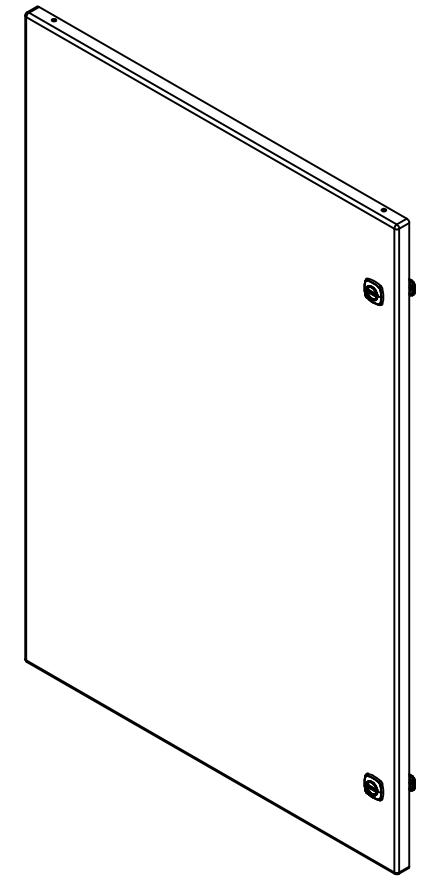
0.000

23.778

35.803

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
Date
Drawn By / Dessiné Par: BoxCad: BoxCad
Date: 05-Apr-23

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Asa-61 Grey
Finish / Fini: Smooth

Description: 5412ESBU 36" x 24" Cover
Detail Rev.

Part Number / Numéro Pièce: 5412ESBU362412NOIPC
Rev. 0
7
9

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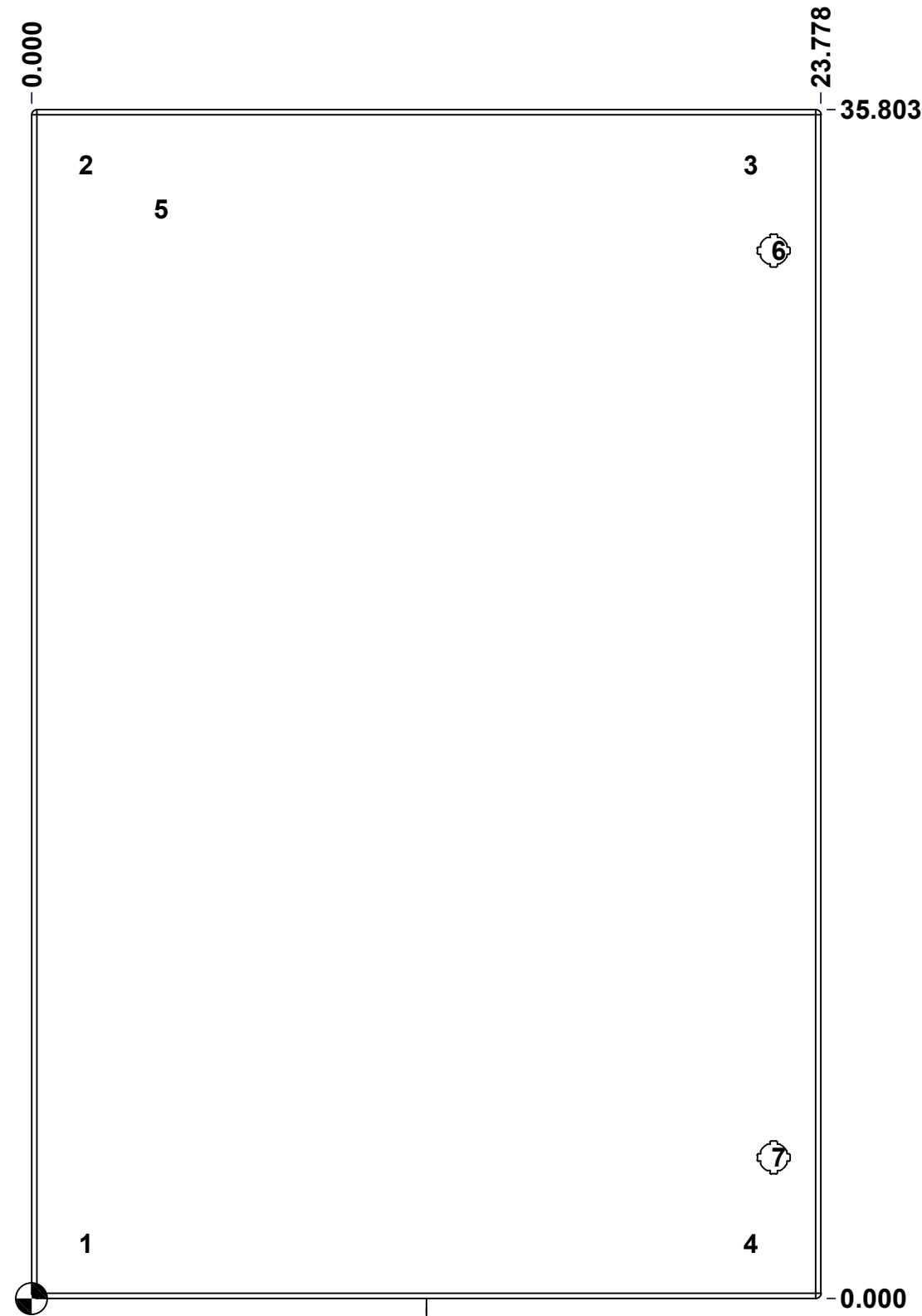
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)

5	3.750	32.803	LABEL_EXM (Inside)
6	22.354	31.553	880 SCQ4-SL
7	22.354	4.250	880 SCQ4-SL



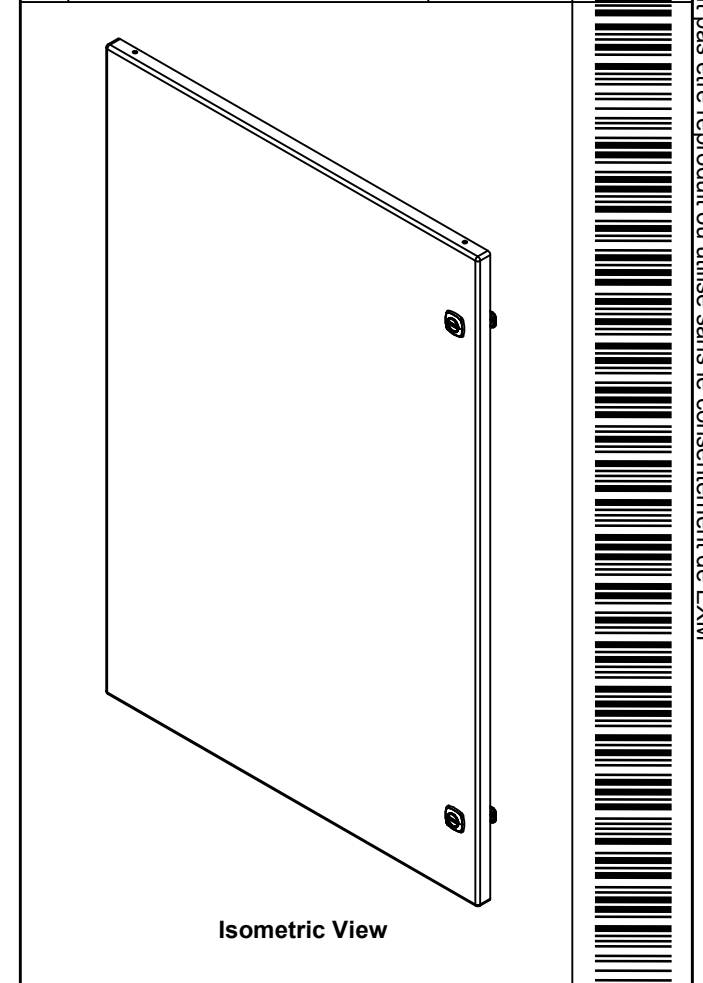
FRONT

	Description	Status
	5412ESBU 36" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESBU362412NOIPC	0 / 8 / 9

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No.	Revisions	Date	By/Par




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Flatness / Aplatissement: Max 3.0mm
 Projection: 

QTY	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU362412NOIPG	0	5412ESBU 36" x 24" Cover Gasket Part
1	5412ESBU362412NOIPC-P	0	5412ESBU 36" x 24" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 05-Apr-23
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESBU 36" x 24" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESBU362412NOIPC	Rev. 0 / 9