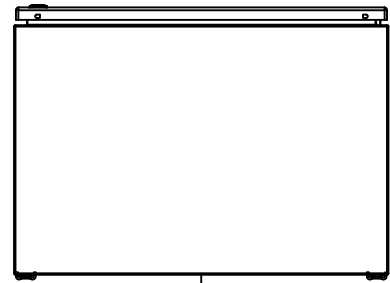
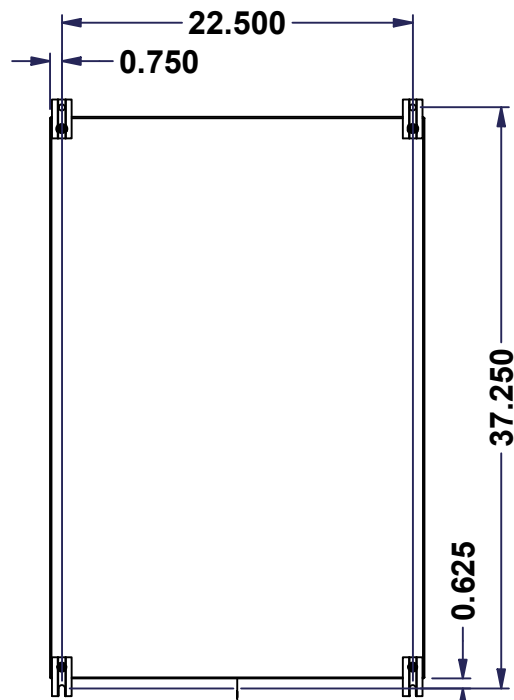


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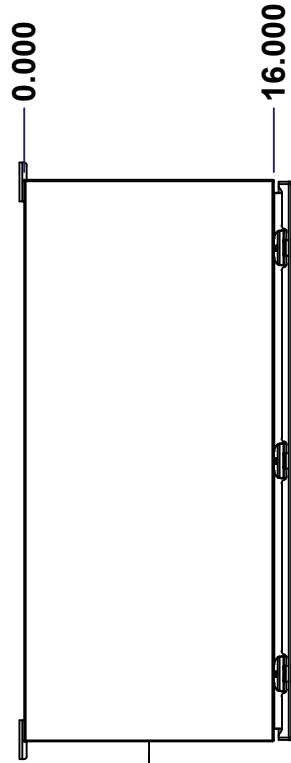
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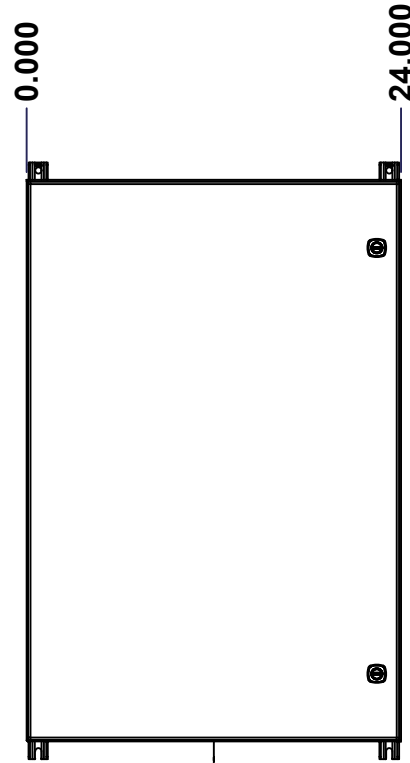
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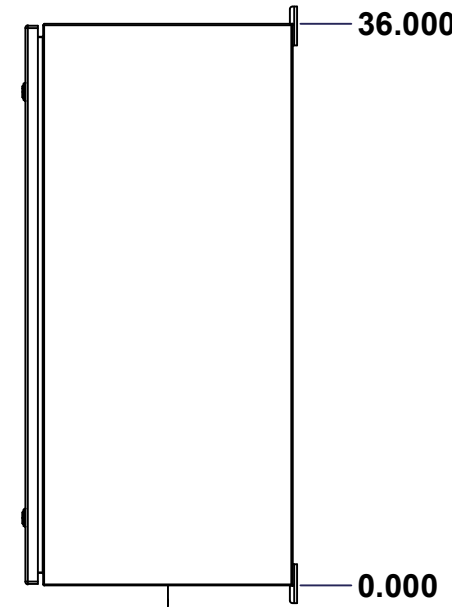
BACK



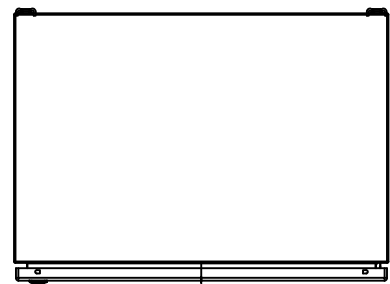
LEFT



FRONT

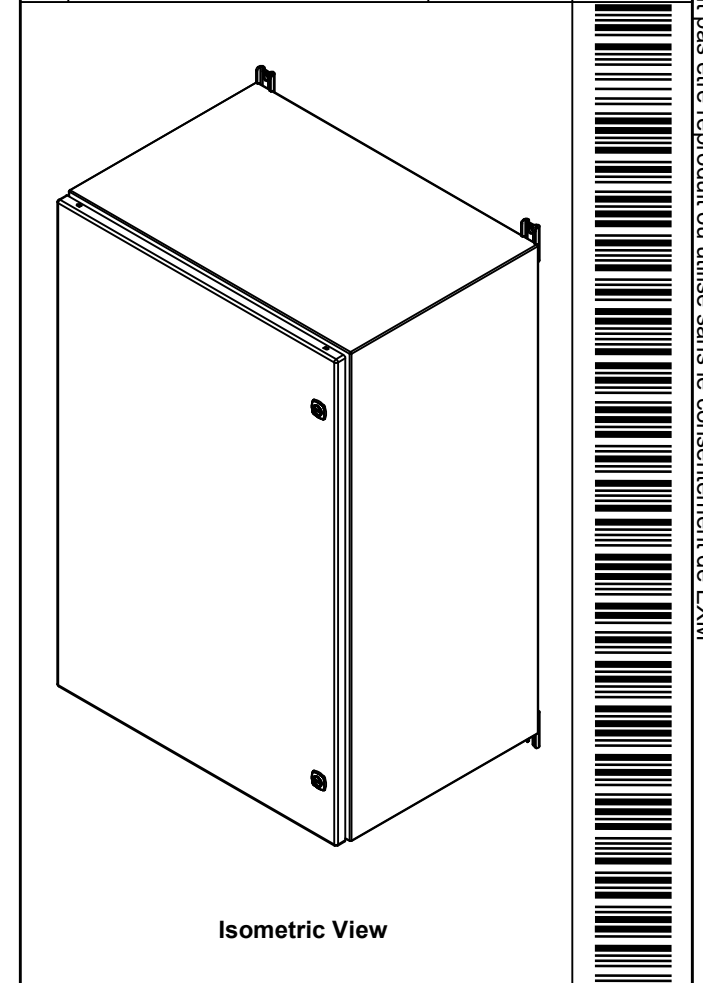


RIGHT




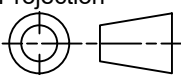
BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 11-Apr-23 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description 5412ESBU 36" x 24" x 16" Assembly | | Detail Rev. |
| Part Number Numéro Pièce | Rev. 0 | 1 / 16 |

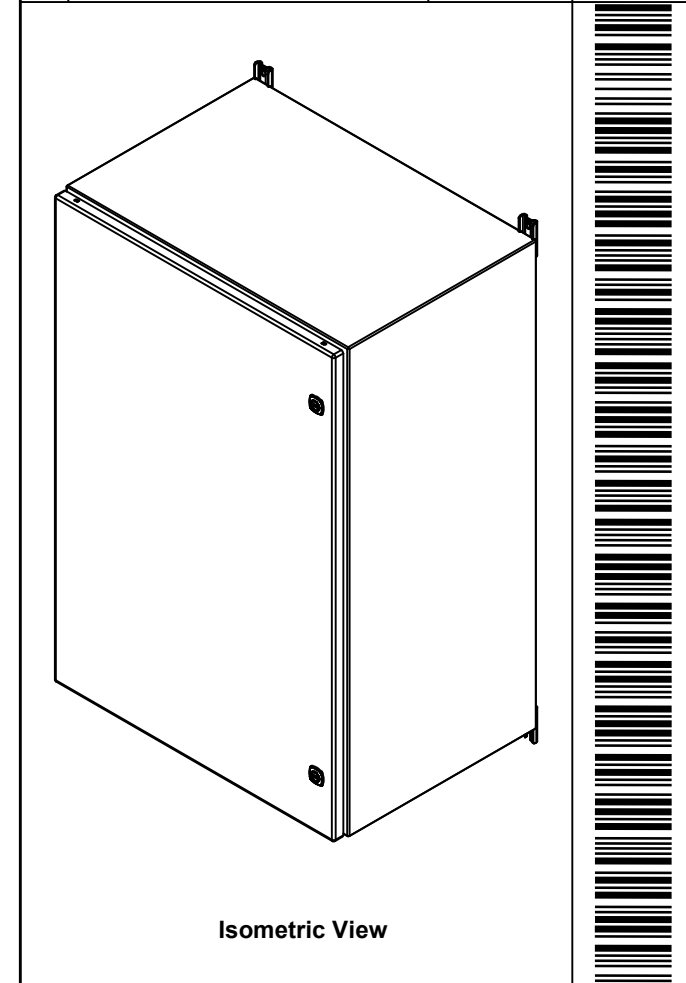
SEE BILL OF MATERIAL ON LAST PAGE **5412ESBU362416THNOIP**


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| NOTE | |
|------|---|
| ITEM | DESCRIPTION |
| 1 | NEMA 4/12 Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | W/O Inner panel |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 885 ESMF3_OPEN Sold separately (Installed) |
| 7 | C/W 885 ESMF3_CLOSE Sold separately (Installed) |
| 8 | C/W R5 Insulation (Installed by EXM) |

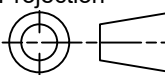
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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection


| | |
|---|----------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 11-Apr-23 |
| Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |

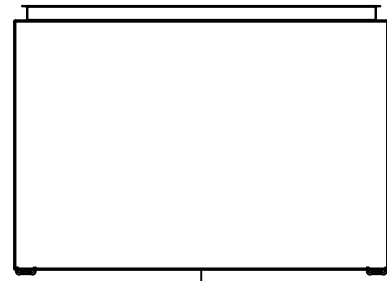
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 1 | White label with product number |

| | | | |
|------------|---------------------------|-----|--|
| 6 | STK-Q-00600 | 2 | M12 to M8 Adaptor |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESBU362416THNOI PC | 0 | 5412ESBU 36" x 24" Cover |
| 1 | 5412ESBU362416THNOI PB | 0 | 5412ESBU 36" x 24" x 16" Body |
| 6 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

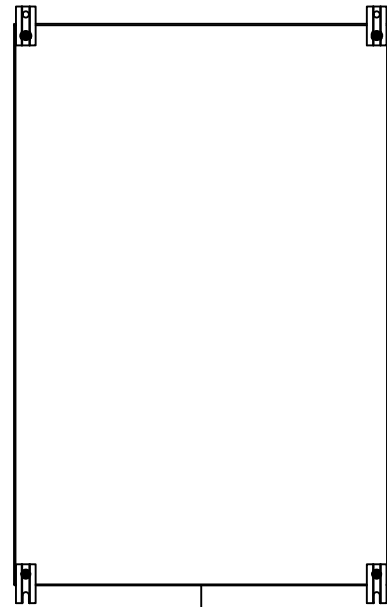
| | | | |
|-----------------------------|-----------------------------------|----------------|---------------|
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
| Description | 5412ESBU 36" x 24" x 16" Assembly | | |
| Part Number Numéro Pièce | 5412ESBU362416THNOIP | | Rev. 0 |
| | | | 2 16 |

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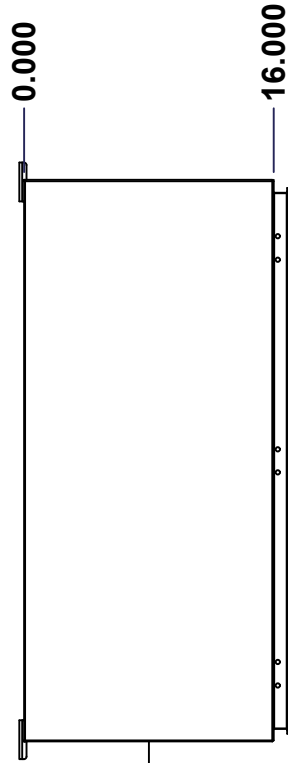
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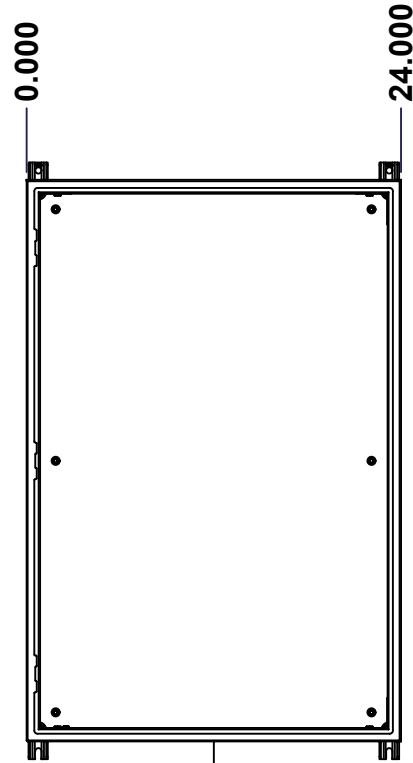
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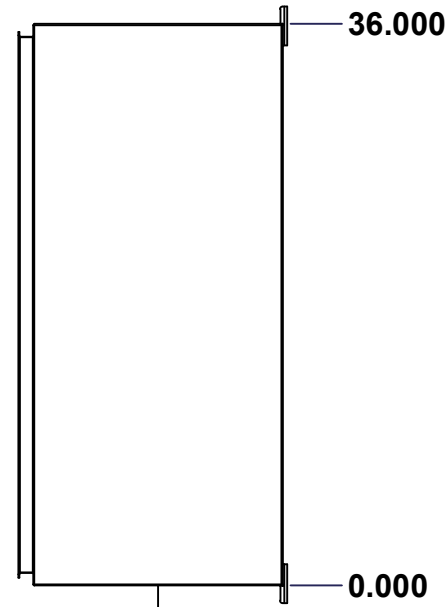
BACK



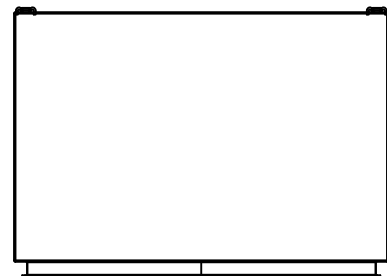
LEFT



FRONT

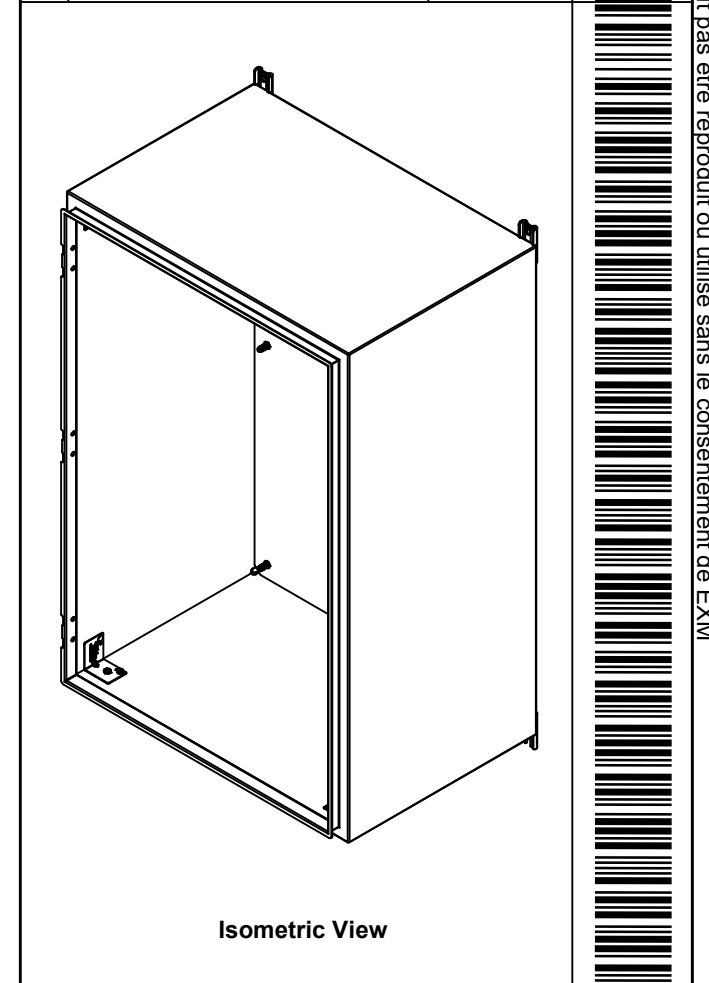


RIGHT





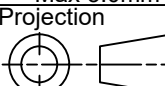
BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement  Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 11-Apr-23 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESBU 36" x 24" x 16" Body | | |
| Part Number Numéro Pièce | Rev. 0 | 3 |

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU362416THNOIPB

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 14.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 22.000 | 14.500 | INSUL. STUD M6 x 18mm (Inside) |

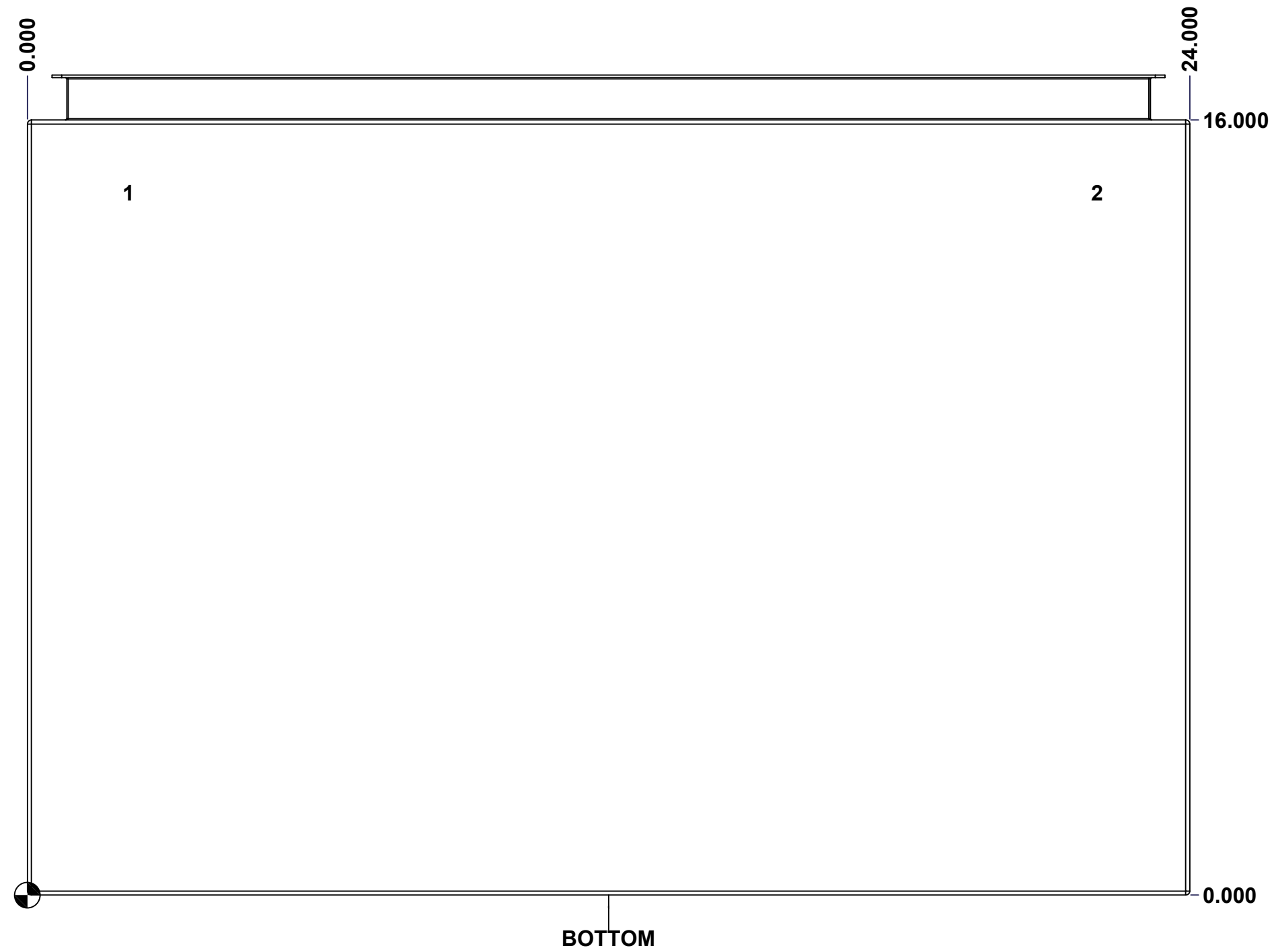


| | | |
|--|-------------------------------|----------|
| | Description | Status |
| | 5412ESBU 36" x 24" x 16" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESBU362416THNOIPB | 0 |
| | | 4 |
| | | 16 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 14.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 22.000 | 14.500 | INSUL. STUD M6 x 18mm (Inside) |



| | | |
|--|-------------------------------|----------|
| | Description | Status |
| | 5412ESBU 36" x 24" x 16" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESBU362416THNOIPB | 0 |
| | | 5 |
| | | 16 |

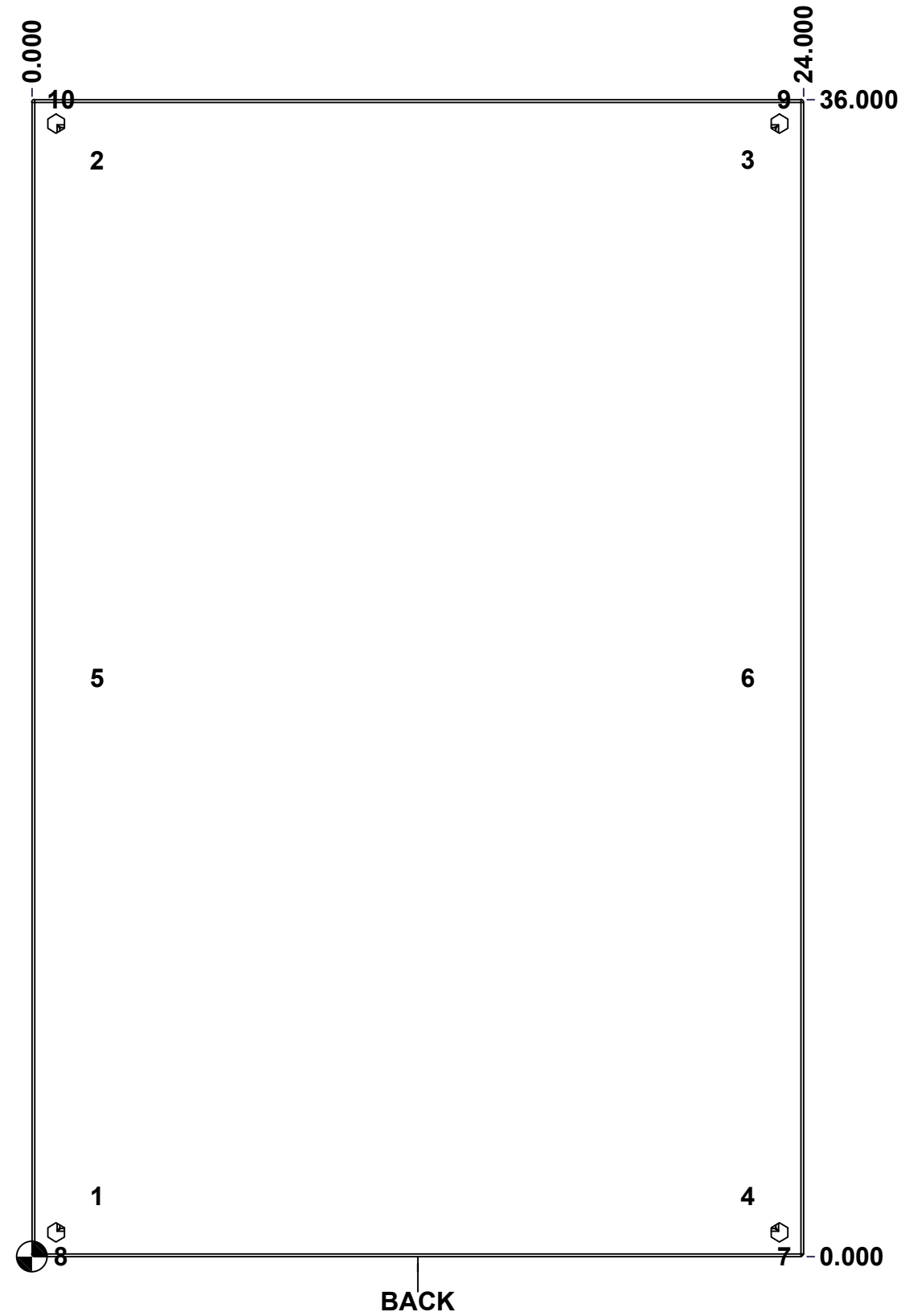
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 34.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 22.125 | 34.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 22.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 18.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 22.125 | 18.000 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 7 | 23.250 | 0.000 | FOOT 885 ESMF3_OPEN |
| 8 | 0.750 | 0.000 | FOOT 885 ESMF3_OPEN |
| 9 | 23.250 | 36.000 | FOOT 885 ESMF3_CLOSE |
| 10 | 0.750 | 36.000 | FOOT 885 ESMF3_CLOSE |



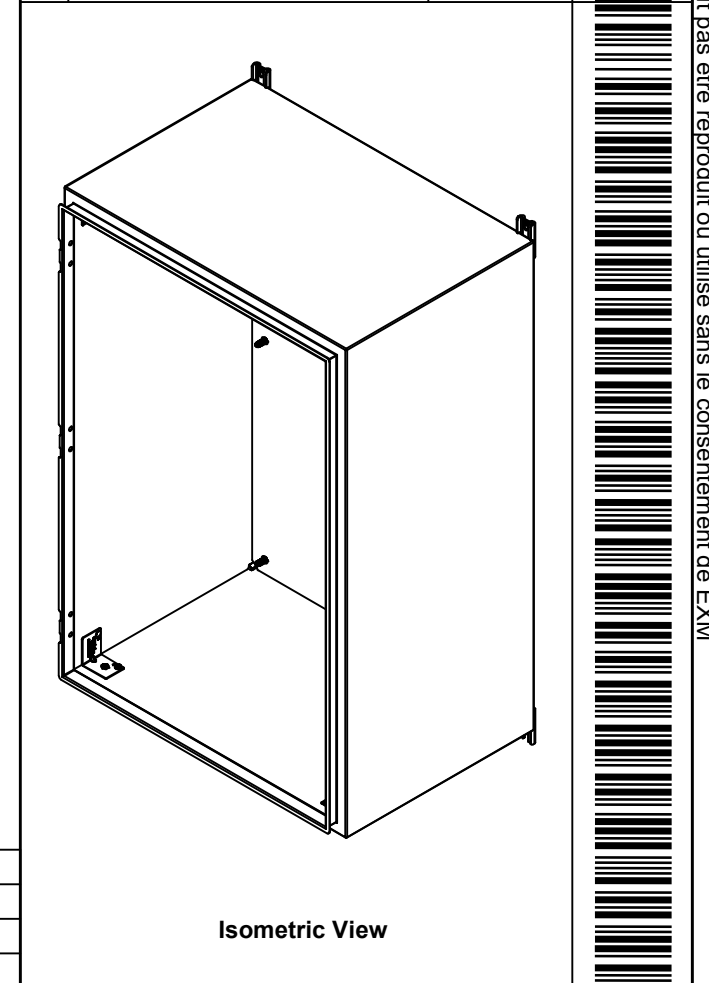
BACK

| | | |
|---|-------------------------------|--------|
| | Description | Status |
| | 5412ESBU 36" x 24" x 16" Body | (NULL) |
| Part Number Numéro Pièce 5412ESBU362416THNOIPB | Rev. | 6 |
| | 0 | 16 |

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| No. | Revisions | Date | By/Par |
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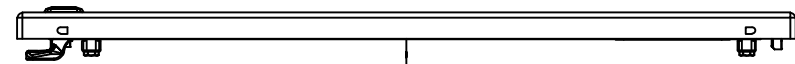
| | | | |
|---|------------------------------|---|--|
| 2 | 885ESMF3-FEET | 0 | 885 ESMF3 Mounting Foot |
| 4 | RIVET_NUT_M10_FH_CE | 0 | Rivet Nut M10 (Low Profile Close End) |
| 4 | STK-Q-06660 | 2 | M10 x 16mm Machine Screw |
| 2 | 885ESMF3-FEET-A | 0 | 885 ESMF3 Mounting Foot (Opened Slot) |
| 1 | STK-K-70554 | 3 | 5412 ESTH Accessory Kit |
| 1 | 5412ESBU362416THNOI PI-RS | 0 | 5412ESBU 36" x 24" Right Insulation |
| 1 | 5412ESBU362416THNOI PI-LS | 0 | 5412ESBU 36" x 24" Left Insulation |
| 1 | 5412ESBU362416THNOI PI-BT | 0 | 5412ESBU 36" x 24" Top and Bottom Insulation |
| 1 | 5412ESBU362416THNOI PI-TP | 0 | 5412ESBU 36" x 24" Top and Bottom Insulation |
| 1 | 5412ESBU362416THNOI PI-B | 0 | 5412ESBU 36" x 24" Back Insulation |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 6 | STK-Q-16005 | 1 | Stud M8 x 35 (No Paint Cap Required) |
| 1 | 5412ESBU362416THNOI PB-P | 0 | 5412ESBU 36" x 24" x 16" Body Part |

| Qty | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List | | | |

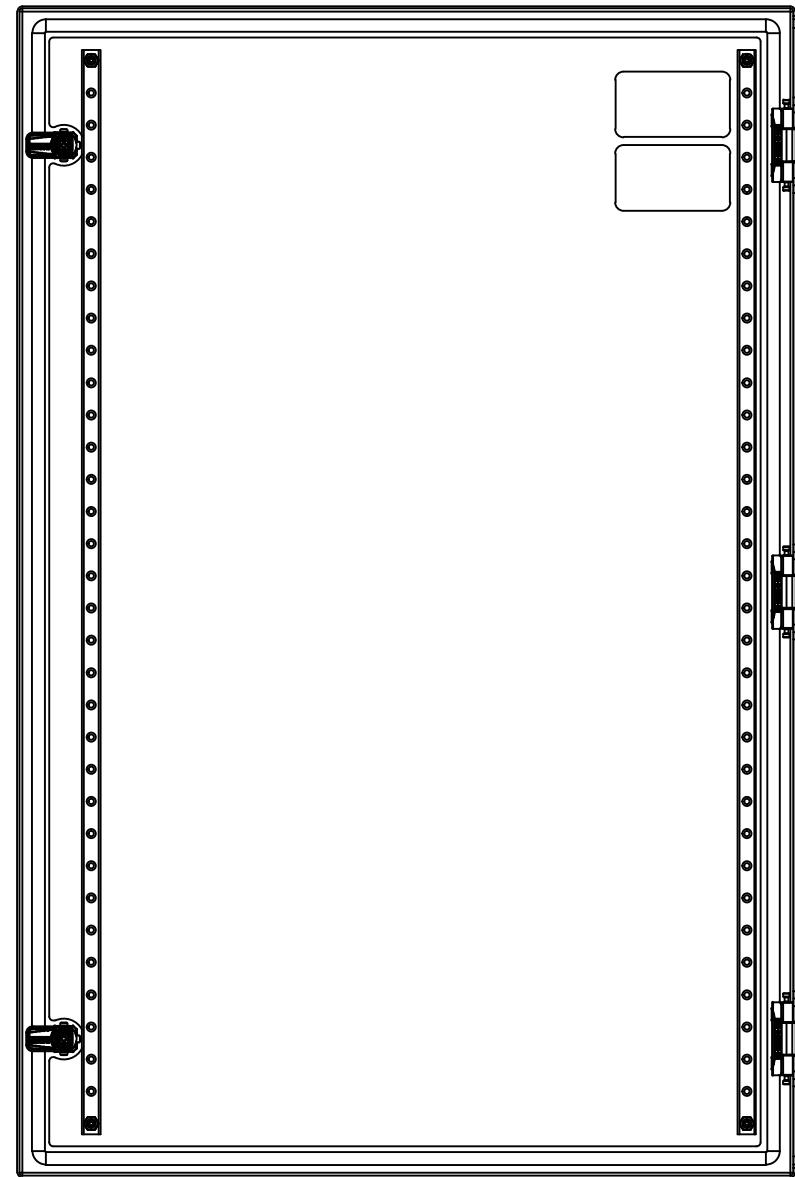
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| | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement Max 3.0mm | |
| | Projection | Customer Client | Date |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 11-Apr-23 | |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | | |
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
| Description 5412ESBU 36" x 24" x 16" Body | | Detail Rev. | |
| Part Number Numéro Pièce | | Rev. | 7 |
| 5412ESBU362416THNOIPB | | 0 | 16 |

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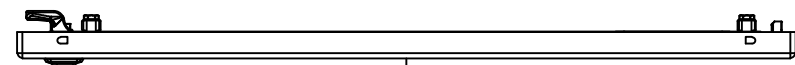
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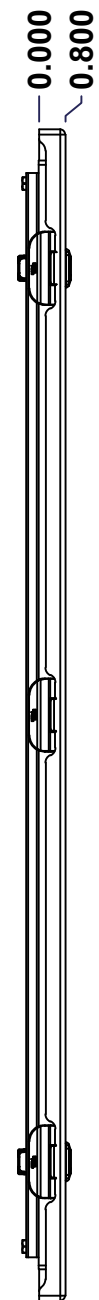
TOP



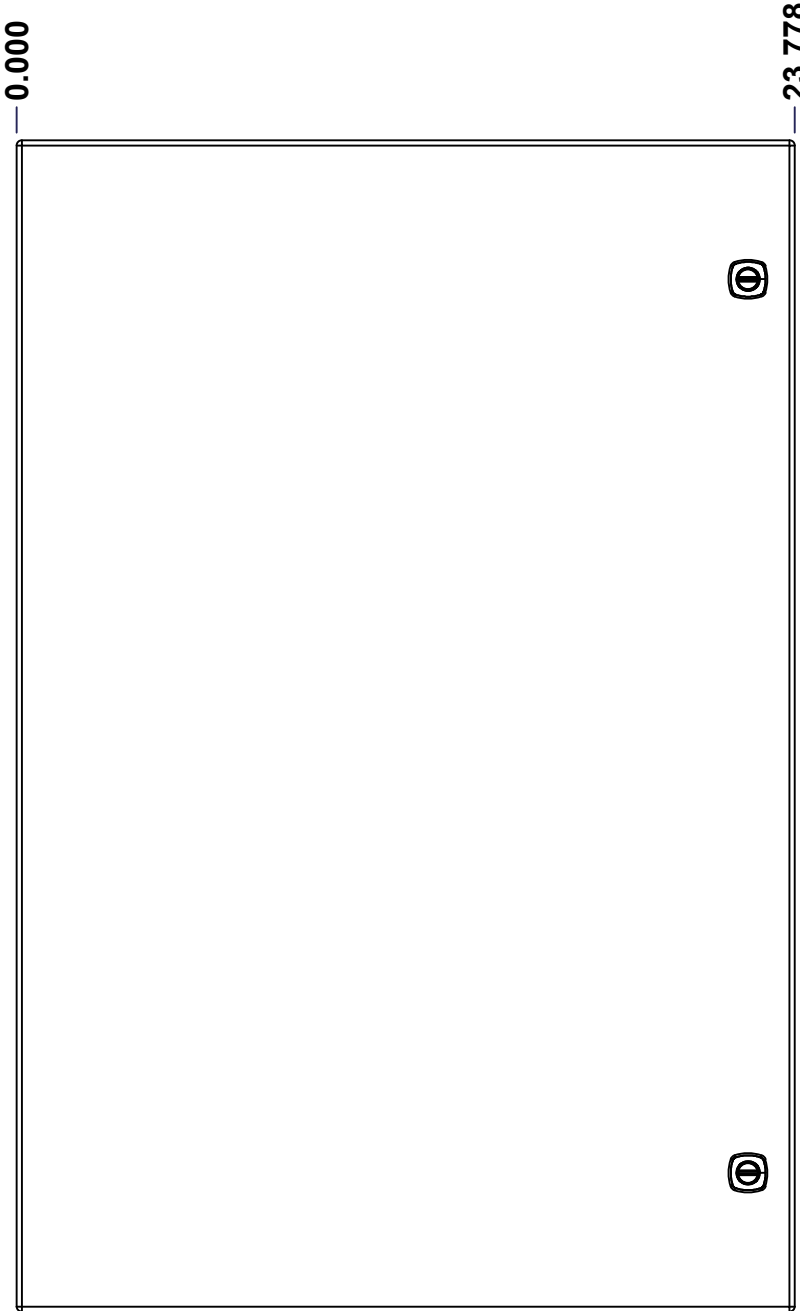
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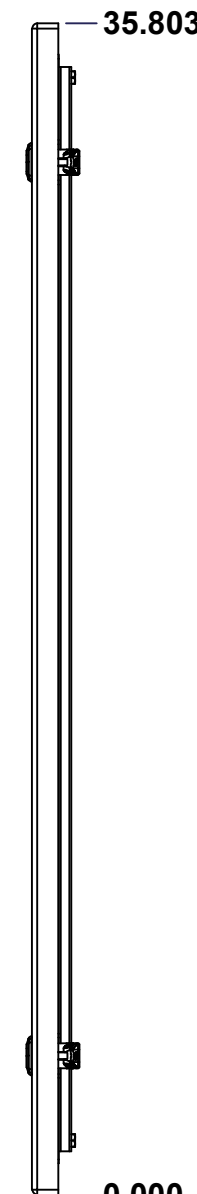
BOTTOM



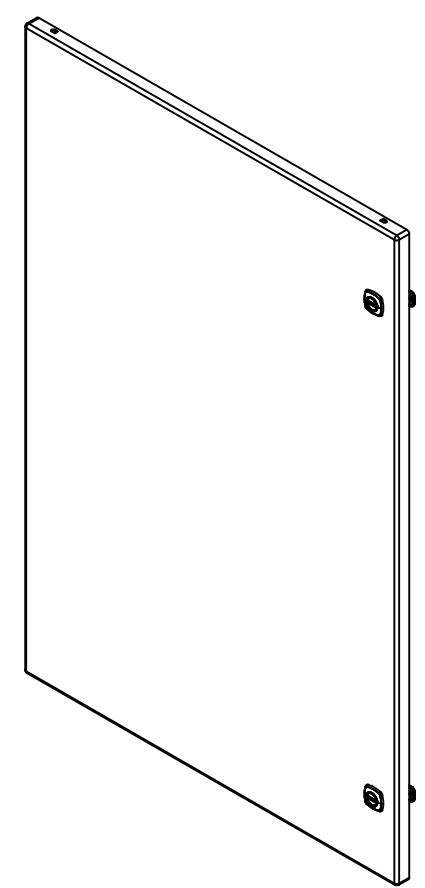
LEFT



FRONT





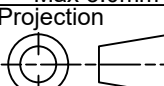
RIGHT



Isometric View



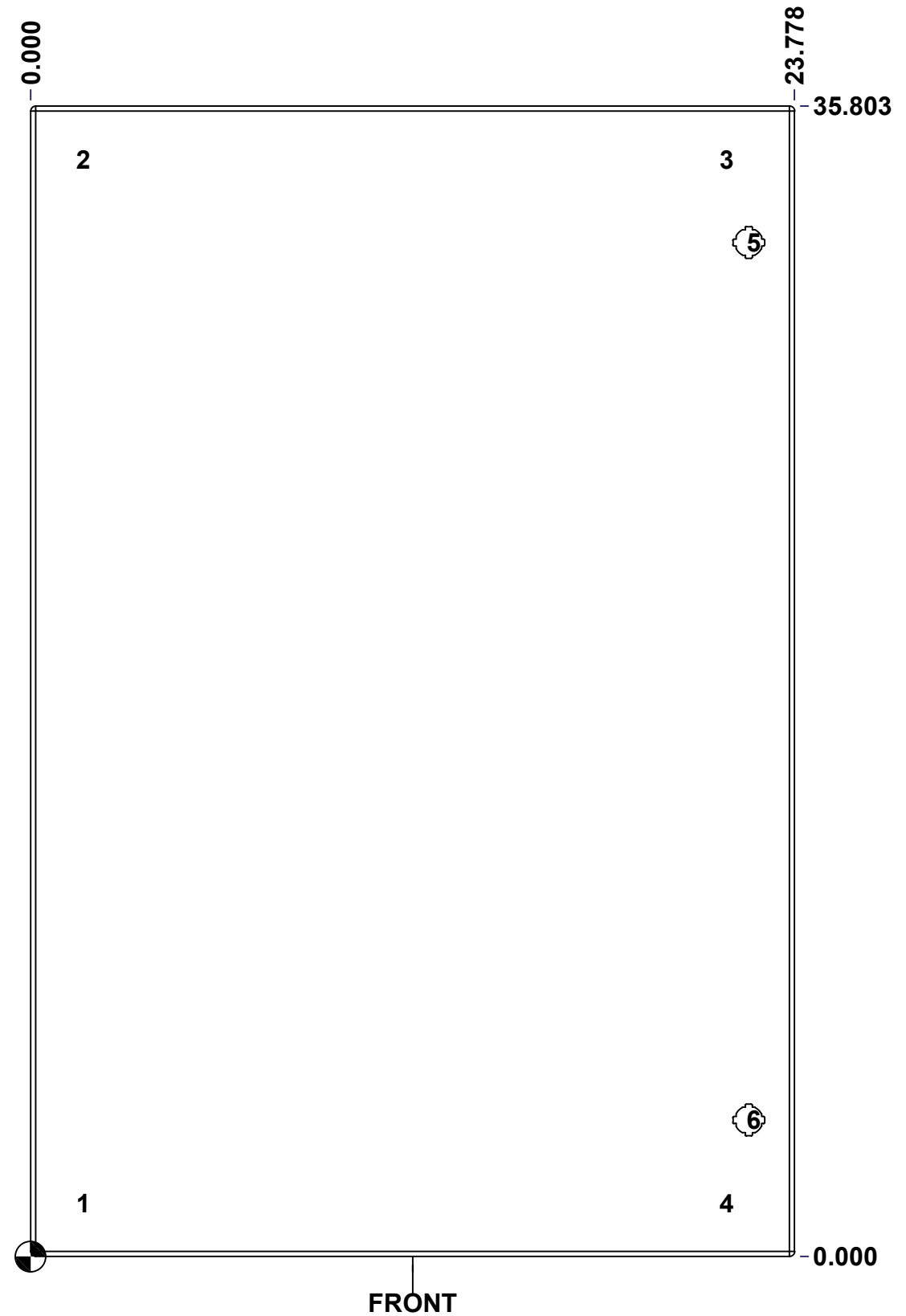
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 11-Apr-23 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESBU 36" x 24" Cover | | |
| Part Number Numéro Pièce | Rev. 8 | |
| SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU362416THNOIPC | | 0 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 1.486 | 1.661 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 34.142 | STUD M6 x 18mm (Inside) |
| 3 | 21.517 | 34.142 | STUD M6 x 18mm (Inside) |
| 4 | 21.517 | 1.661 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 5 | 22.354 | 31.553 | 880 SCQ4-SL |
| 6 | 22.354 | 4.250 | 880 SCQ4-SL |

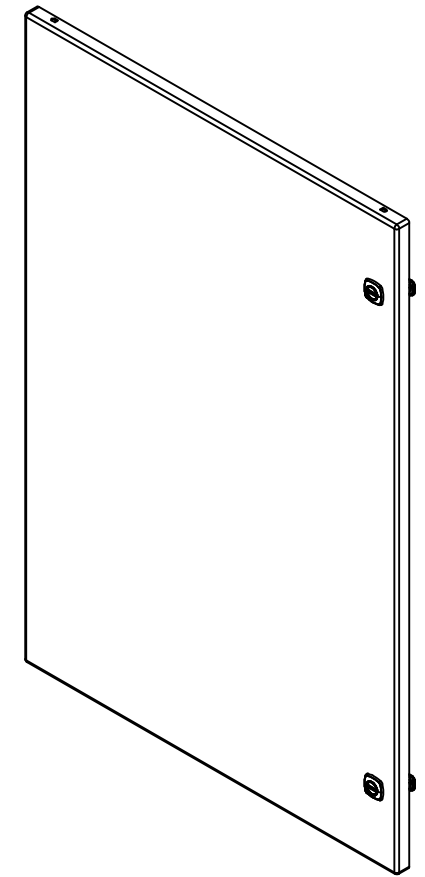


| | | |
|--|---|--------------------|
| | Description 5412ESBU 36" x 24" Cover | Status (NULL) |
| | Part Number Numéro Pièce 5412ESBU362416THNOIPC | Rev. 9 0 |

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| No. | Revisions | Date | By/Par |
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Isometric View



| QTY | Part Number | Rev | Description |
|-----|-----------------------------|-----|--|
| 2 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 4 | STK-Q-07250 | 2 | M6 x 16mm Collar Nut |
| 2 | STK-Q-46020-36 | 5 | 5412 ES Vertical Door Stiffener 36" |
| 1 | 5412ESBU362416THNOI PI-C | 0 | 5412ESBU 36" x 24" Cover Insulation |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 3 | STK-A-33005 | 4 | 5412 ESBU Hinge 180° (Body Part) |
| 1 | 5412ESBU362416THNOI PG | 0 | 5412ESBU 36" x 24" Cover Gasket Part |
| 1 | 5412ESBU362416THNOI PC-P | 0 | 5412ESBU 36" x 24" Cover Part |
| 2 | STK-K-12500 | 16 | 5412 ES 1/4 Turn Lock |
| | | | |
| | | | |



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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 11-Apr-23

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description

5412ESBU 36" x 24" Cover

Detail Rev.

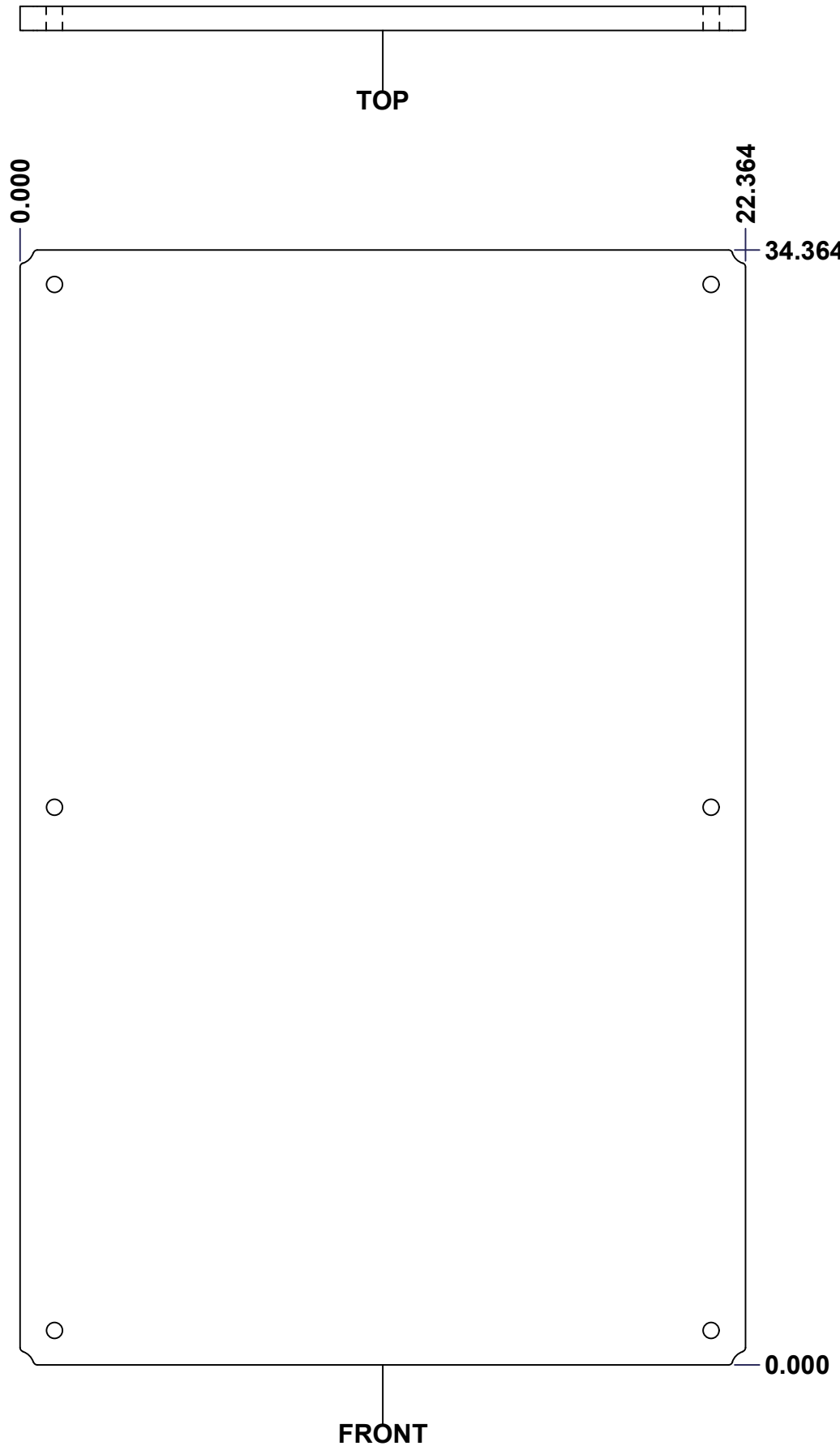
Part Number
Numéro Pièce

5412ESBU362416THNOIPC

Rev. 0

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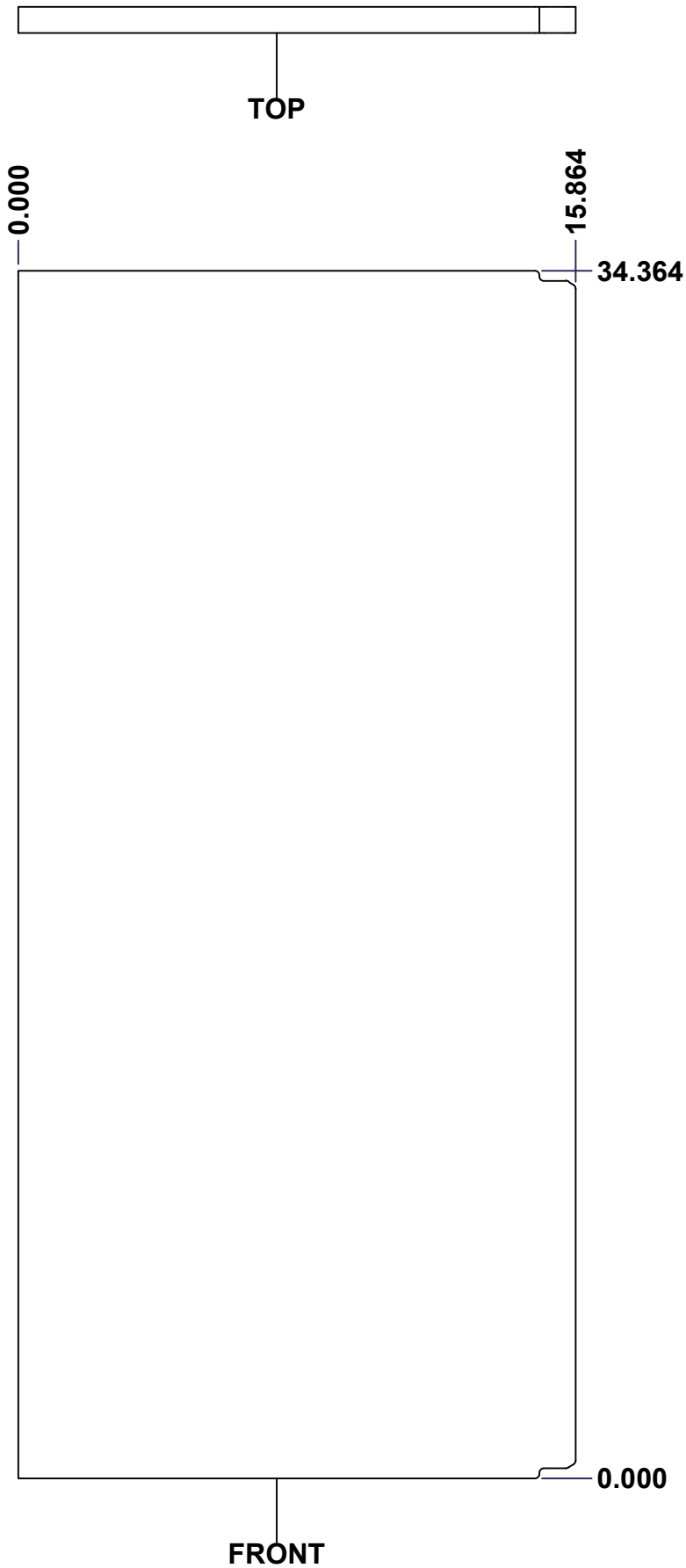
| No. | Revisions | Date | By/Par |
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Isometric View

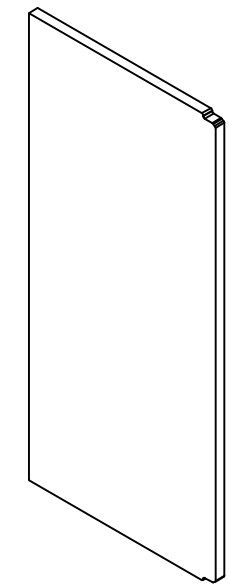
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|---|---------------------------|--|
| <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini N/A |
| Description | | Detail Rev. |
| 5412ESBU 36" x 24" Back Insulation | | |
| Part Number Numéro Pièce | Rev. | 11 |
| SEE BILL OF MATERIAL ON LAST PAGE | | 0 |

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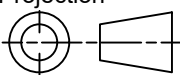


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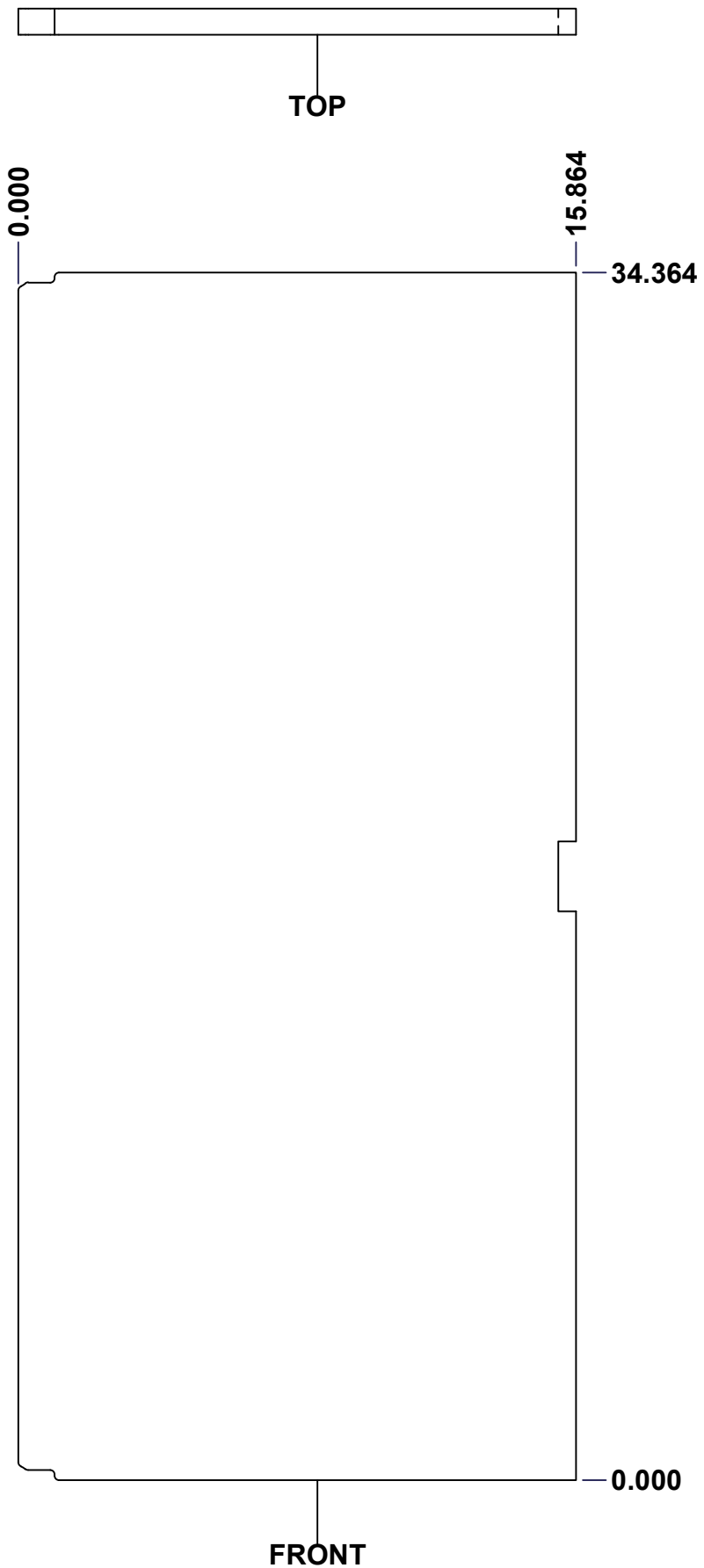
Isometric View



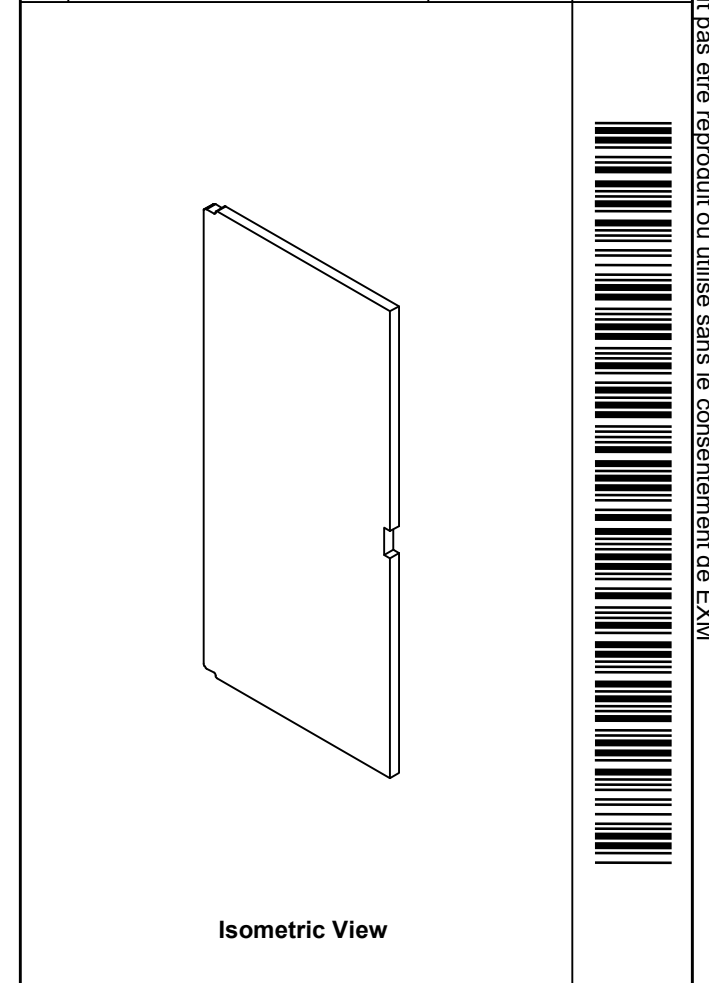
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Projection  | | Date 23-Jan-07 |
| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 | |
| Material / Matière: Polyisocyanurate | | |
| Color / Couleur: Aluminum | Finish / Fini: N/A | |
| Description: 5412ESBU 36" x 24" Left Insulation | Detail Rev. | |
| Part Number / Numéro Pièce: 5412ESBU362416THNOIPI-LS | Rev.: | 12 |
| SEE BILL OF MATERIAL ON LAST PAGE | | 16 |


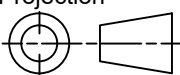
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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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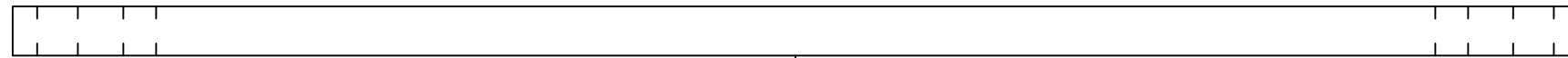


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|--|--------------------|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 | |
| Material / Matière: Polyisocyanurate | | |
| Color / Couleur: Aluminum | Finish / Fini: N/A | |
| Description: 5412ESBU 36" x 24" Right Insulation | | Detail Rev. |
| Part Number / Numéro Pièce | Rev. 13 | 16 |

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU362416THNOIPI-RS 0

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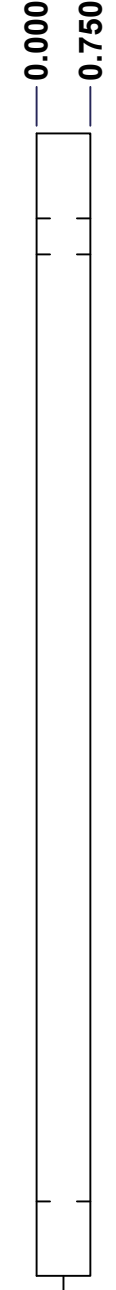
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TOP

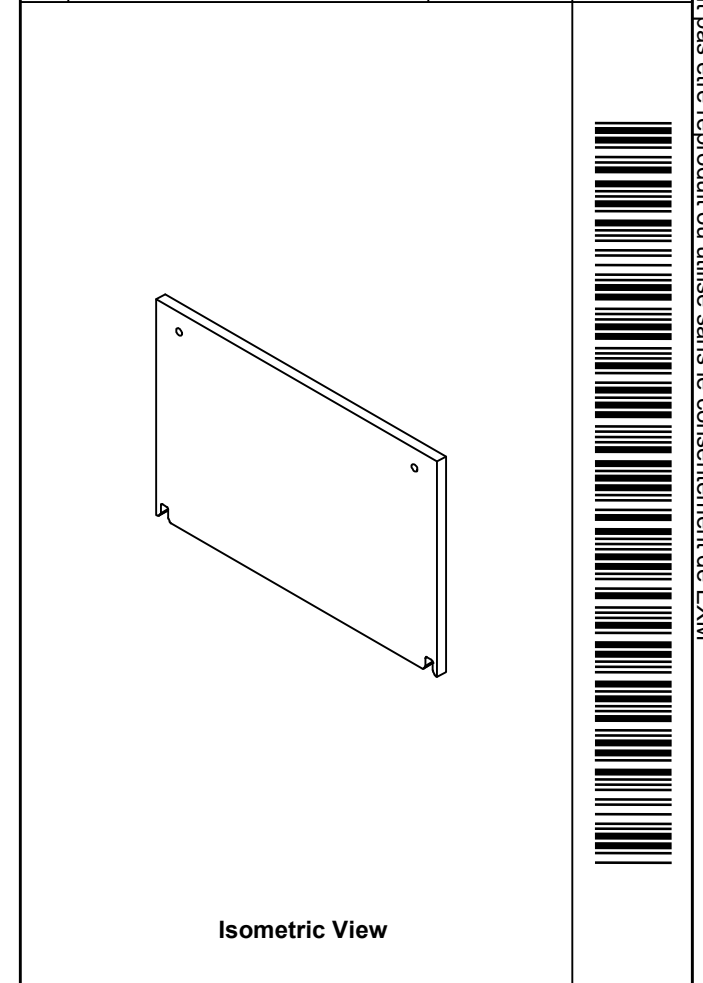


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

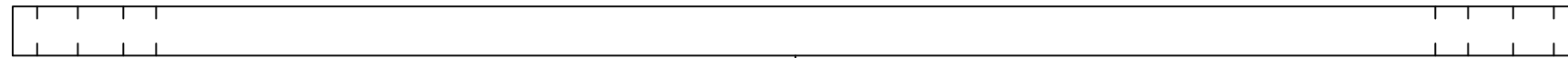
| | |
|---|--------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 |
| Material / Matière: Polyisocyanurate | |
| Color / Couleur: Aluminum | Finish / Fini: N/A |

| | |
|---|-------------|
| Description: 5412ESBU 36" x 24" Top and Bottom Insulation | Detail Rev. |
| Part Number / Numéro Pièce | Rev. 14 |

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU362416THNOIPI-TP 0

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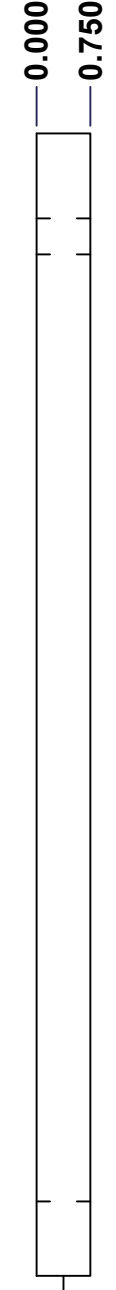
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TOP

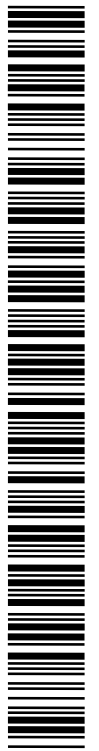
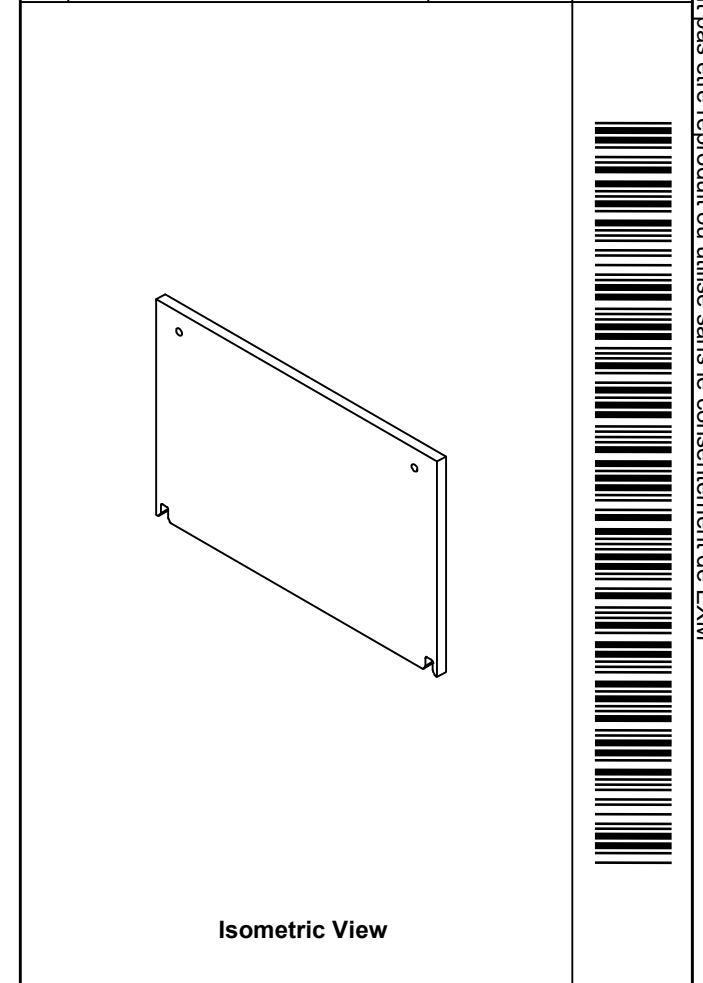



FRONT



RIGHT

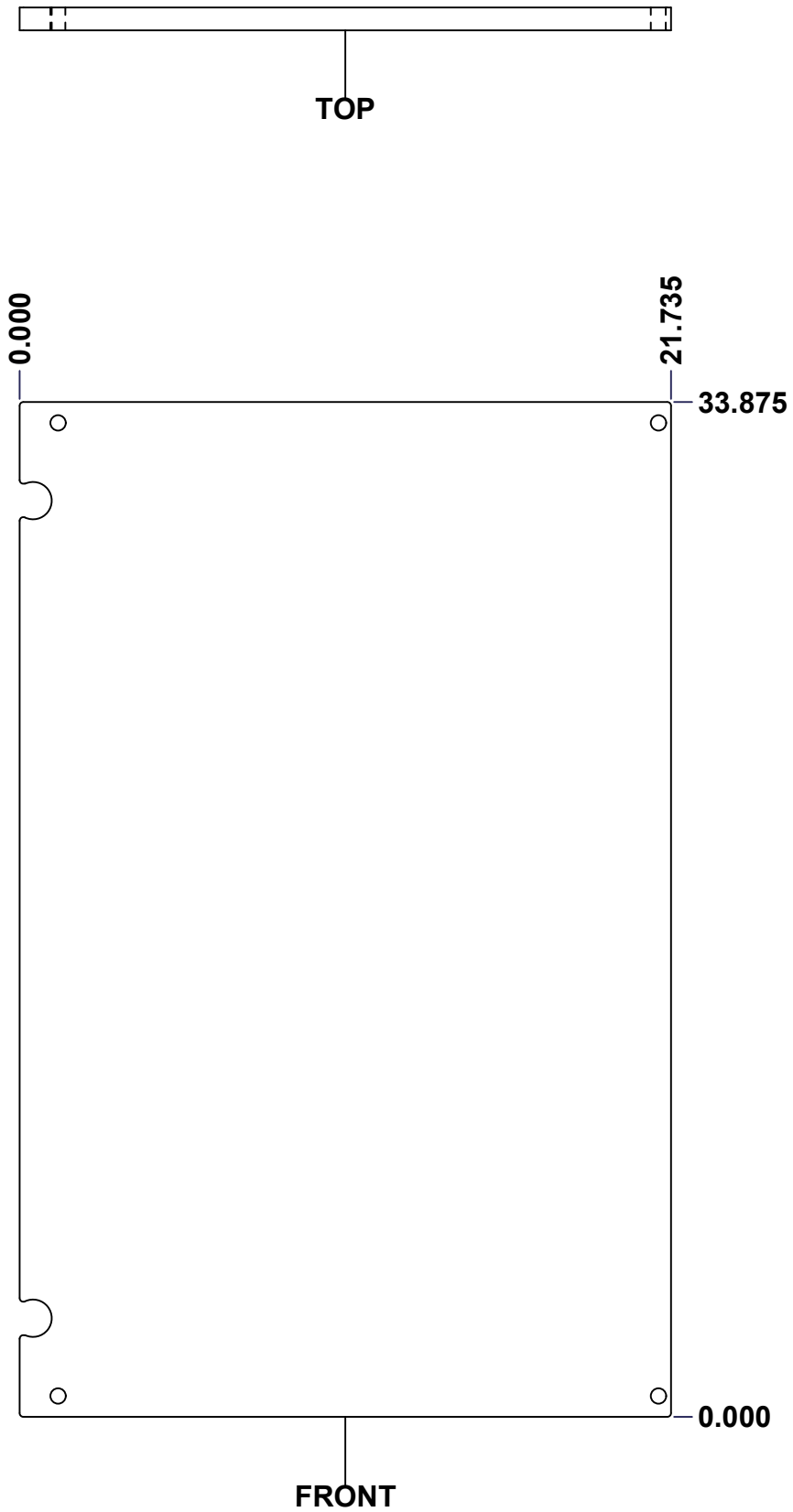
| No. | Revisions | Date | By/Par |
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|--|--|---------------------------|-------------|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement | |
| | | Max 3.0mm | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date | |
| Material Matière | | Polyisocyanurate | |
| Color Couleur | | Finish Fini | |
| Aluminum | | N/A | |
| Description | | | Detail Rev. |
| 5412ESBU 36" x 24" Top and Bottom Insulation | | | |
| Part Number Numéro Pièce | | Rev. | 15 |
| SEE BILL OF MATERIAL ON LAST PAGE | | 5412ESBU362416THNOIPI-BT | 0 |

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| No. | Revisions | Date | By/Par |
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Isometric View

| | | |
|--|---------------------------|--|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini N/A |
| Description | | Detail Rev. |
| 5412ESBU 36" x 24" Cover Insulation | | |
| Part Number Numéro Pièce | Rev. | 16 |
| SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU362416THNOIPI-C 0 | | 16 |