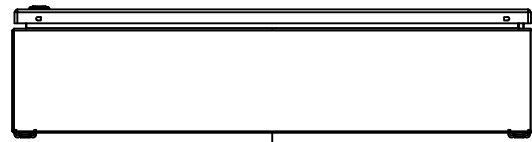
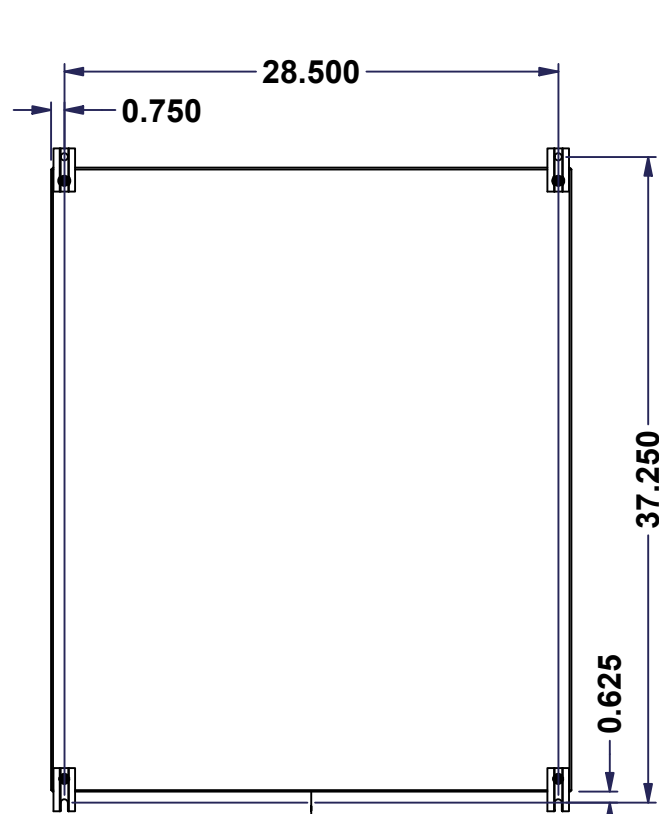


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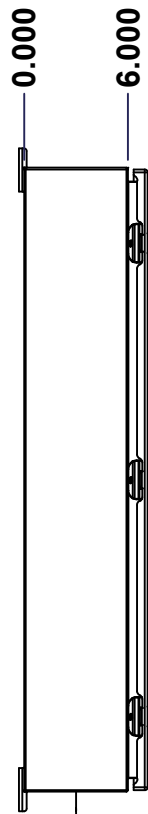
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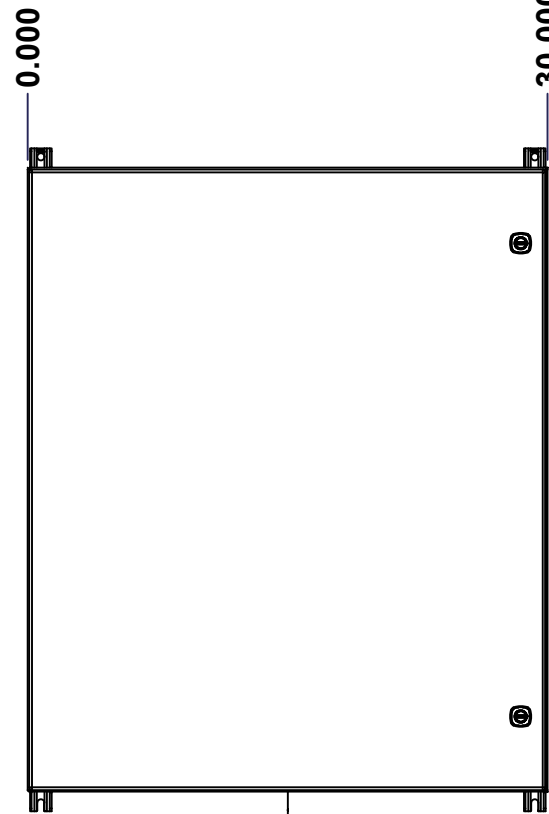
TOP



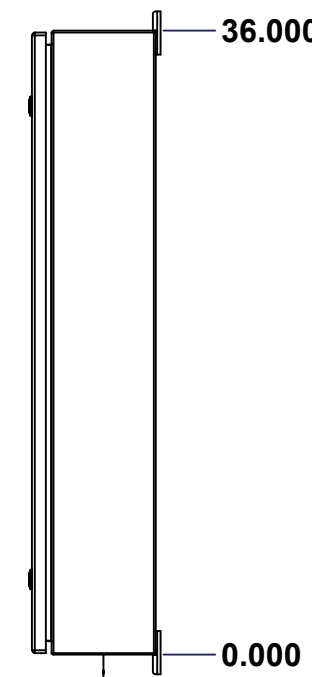
BACK



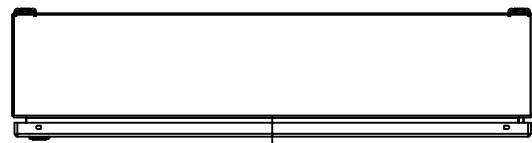
LEFT



FRONT

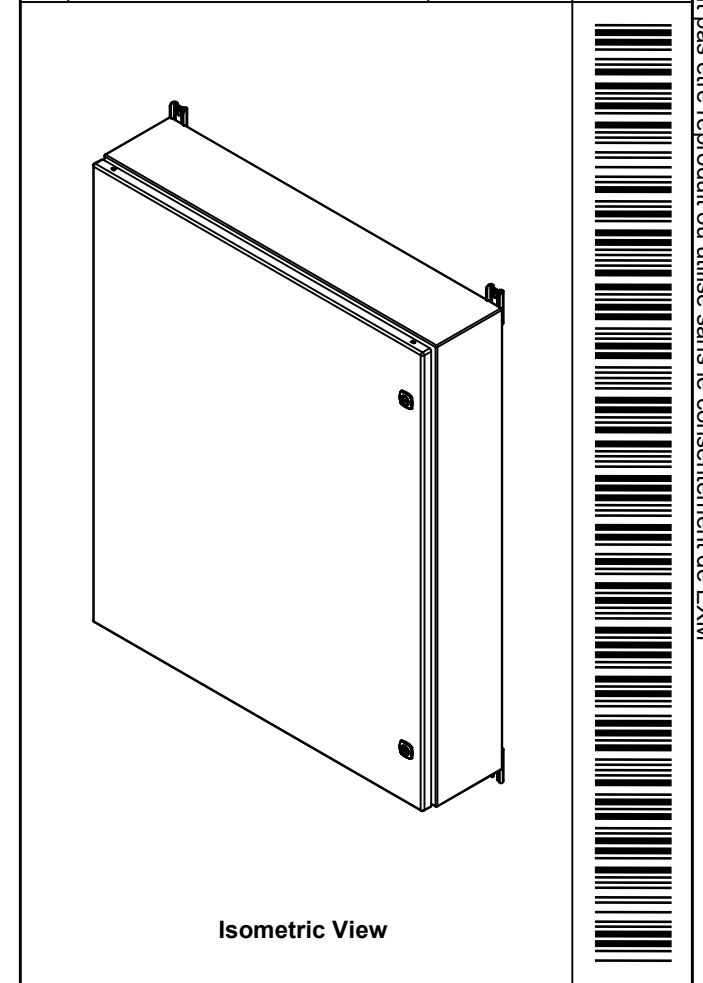


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Apr-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 36" x 30" x 6" Assembly	
Detail Rev.	
Part Number Numéro Pièce 5412ESBU363006TH	Rev. 0

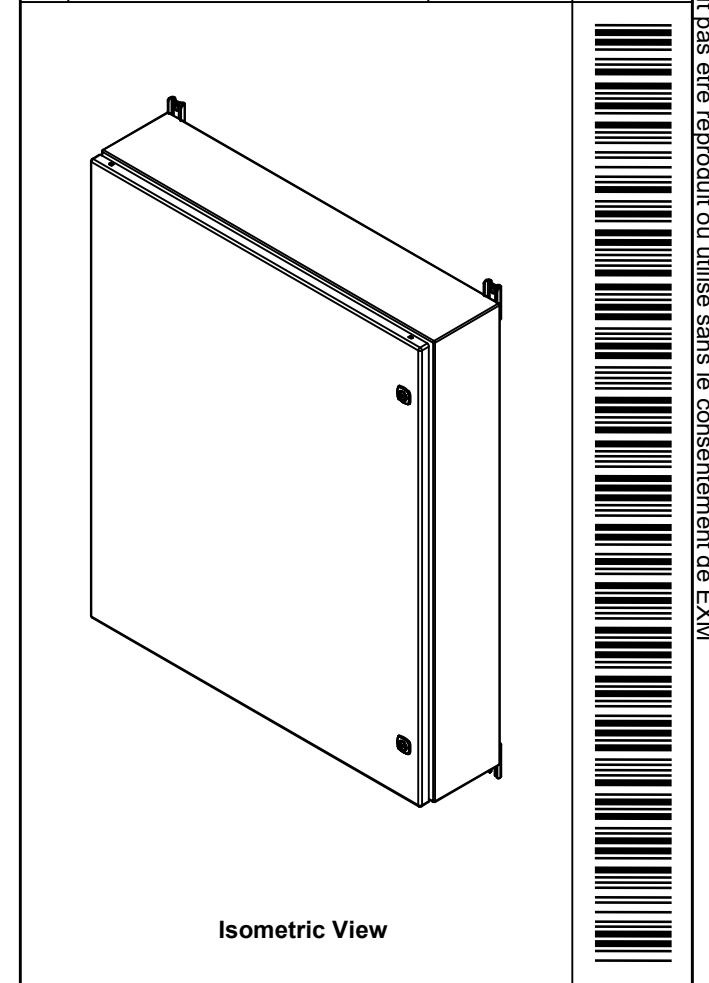
SEE BILL OF MATERIAL ON LAST PAGE


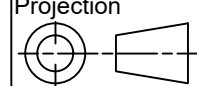
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Apr-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

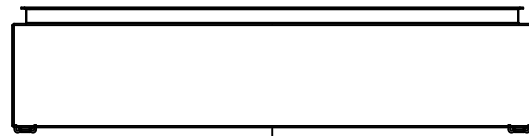
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3630G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU363006THC	0	5412ESBU 36" x 30" Cover
1	5412ESBU363006THB	0	5412ESBU 36" x 30" x 6" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

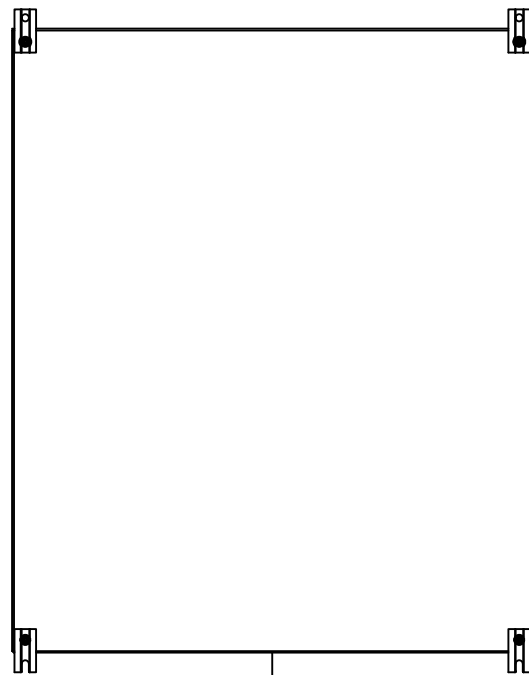
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESBU 36" x 30" x 6" Assembly		
Part Number Numéro Pièce	5412ESBU363006TH		Rev. 2
			0
			16

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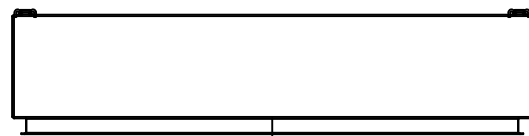
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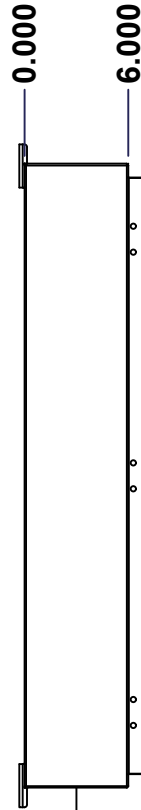
TOP



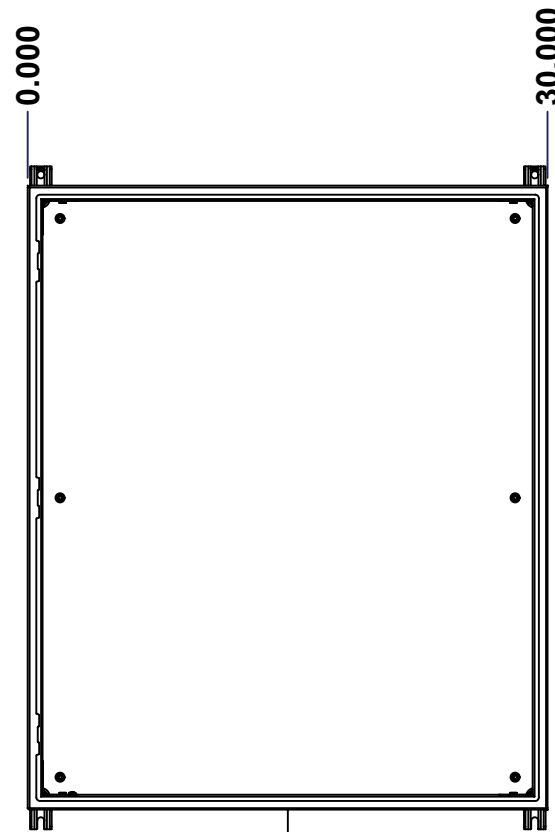
BACK



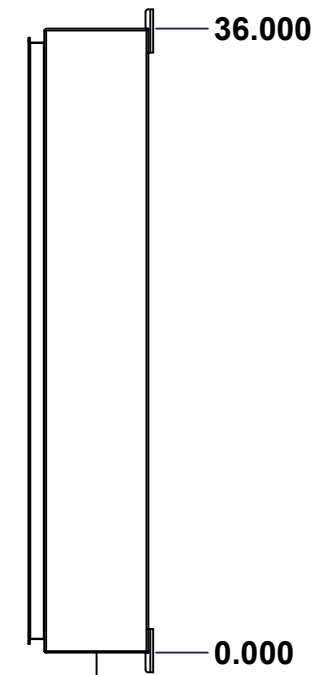
BOTTOM



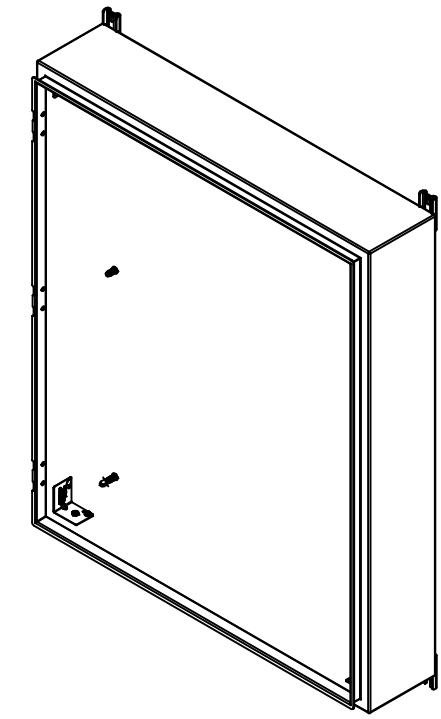
LEFT



FRONT




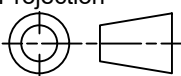
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Apr-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESBU 36" x 30" x 6" Body		
Part Number Numéro Pièce	Rev. 0	3 / 16

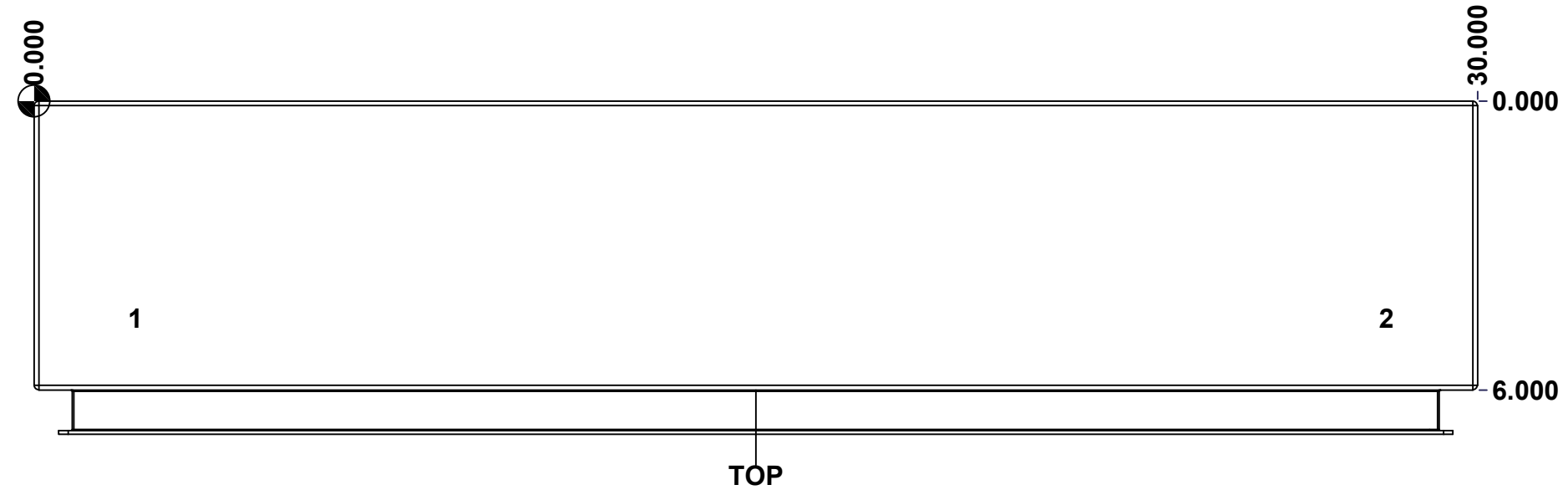
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5412ESBU363006THB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	4.500	INSUL. STUD M6 x 18mm (Inside)

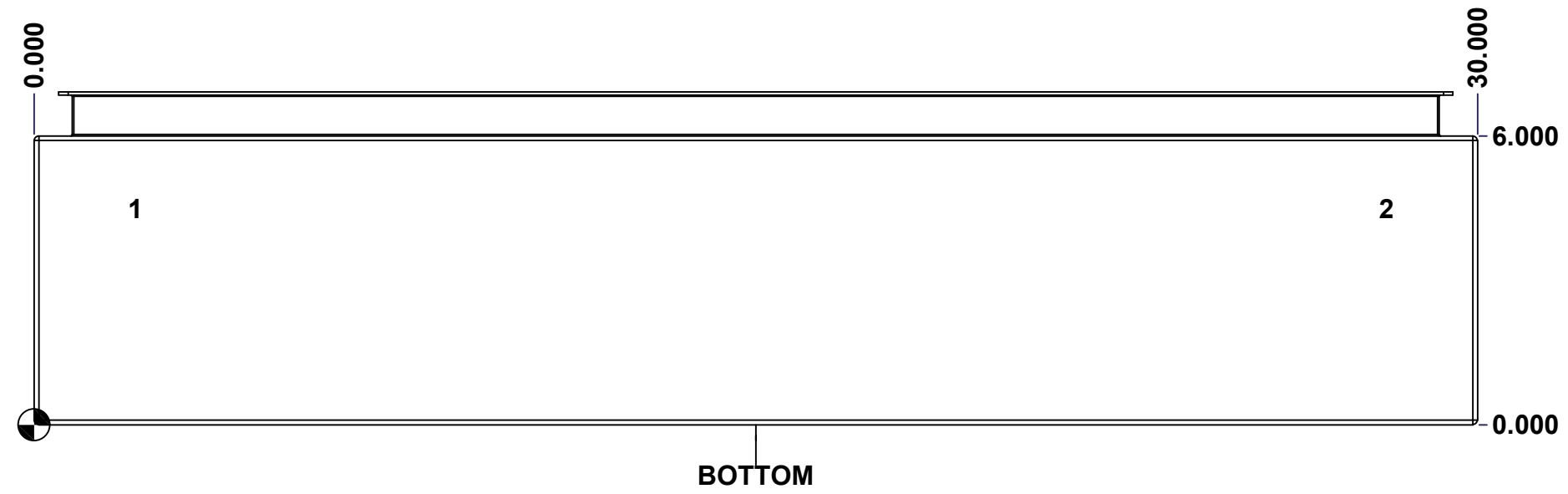


	Description	Status
	5412ESBU 36" x 30" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESBU363006THB	0
		4
		16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESBU 36" x 30" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESBU363006THB	0 / 5
		16

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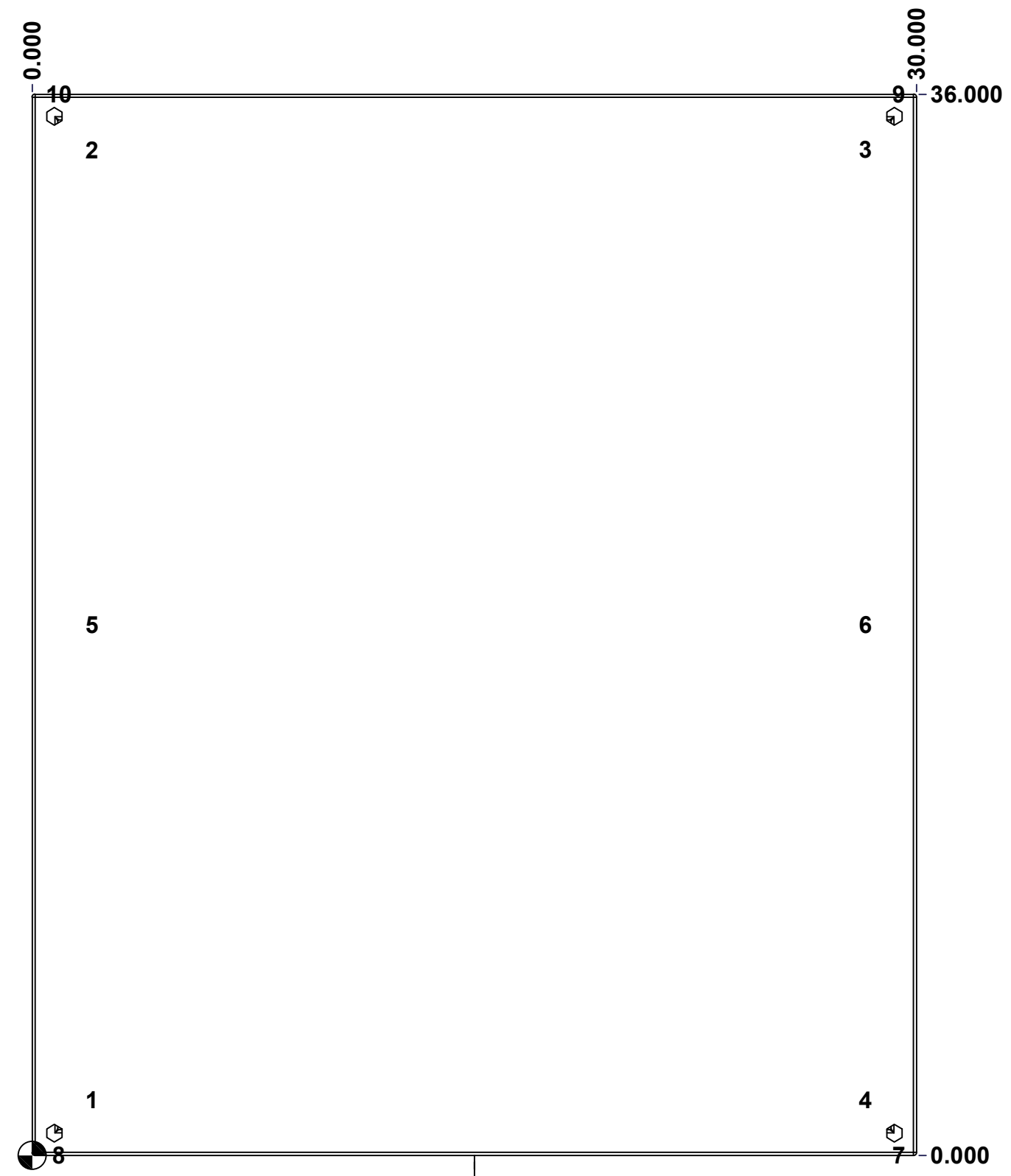
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	36.000	FOOT 885 ESMF3_CLOSE
10	0.750	36.000	FOOT 885 ESMF3_CLOSE



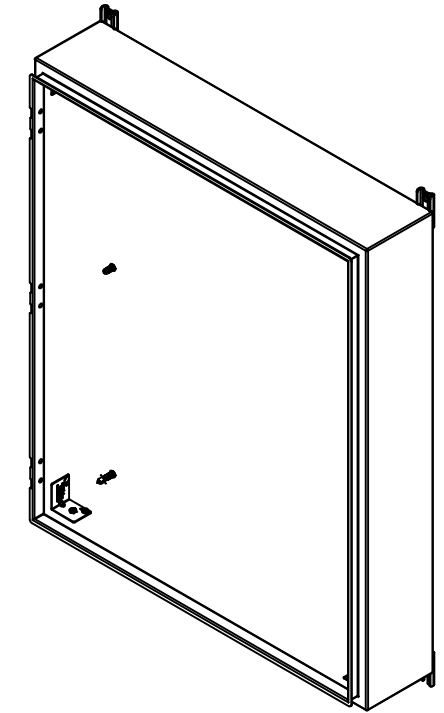
BACK

	Description	Status
	5412ESBU 36" x 30" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESBU363006THB	0 / 6
		16

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No.	Revisions	Date	By/Par


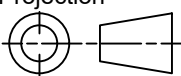


Isometric View



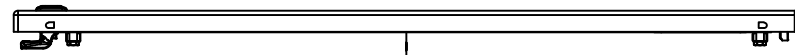
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESBU363006THI-RS	0	5412ESBU 36" x 30" Right Insulation
1	5412ESBU363006THI-LS	0	5412ESBU 36" x 30" Left Insulation
1	5412ESBU363006THI-BT	0	5412ESBU 36" x 30" Top and Bottom Insulation
1	5412ESBU363006THI-TP	0	5412ESBU 36" x 30" Top and Bottom Insulation
1	5412ESBU363006THI-B	0	5412ESBU 36" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU363006THB-P	0	5412ESBU 36" x 30" x 6" Body Part

Qty	Part Number	Rev	Description
Parts List			

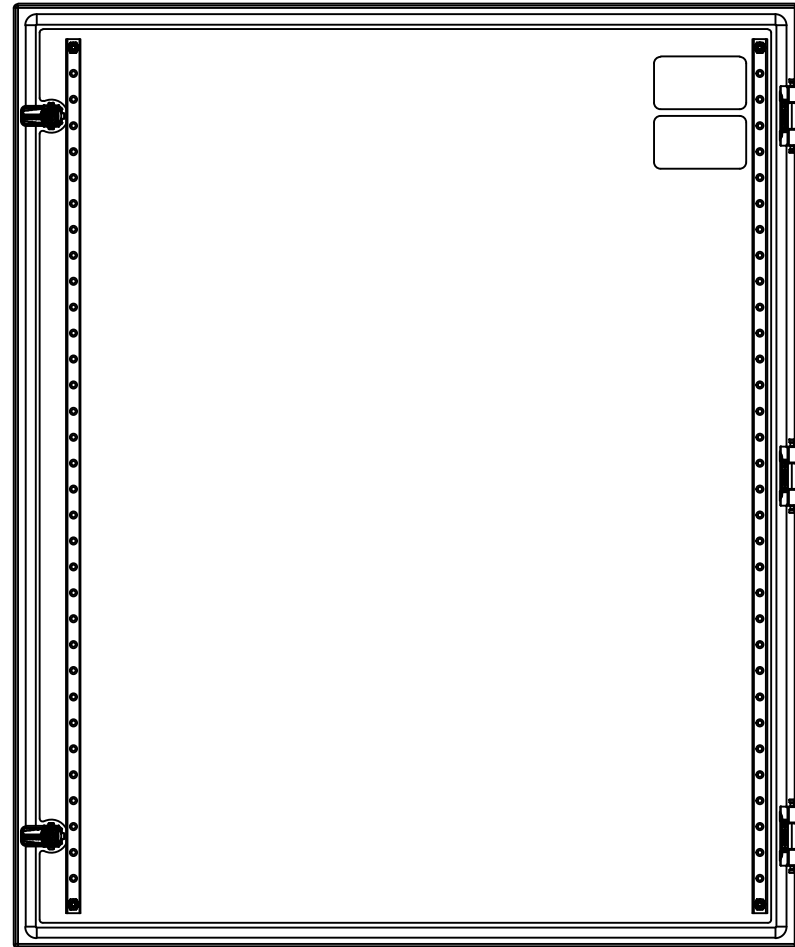
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 11-Apr-23
Customer Client	BoxCad: BoxCad	Date
Drawn By Dessiné Par	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	Date
Material Matière	Color Couleur	Finish Fini
	Asa-61 Grey	Smooth
Description 5412ESBU 36" x 30" x 6" Body		Detail Rev.
Part Number Numéro Pièce		Rev.
5412ESBU363006THB		0
		7
		16

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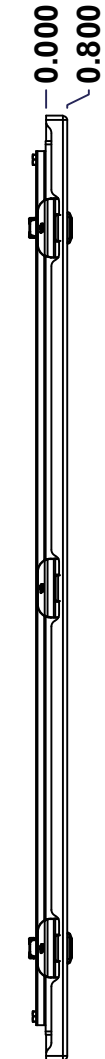
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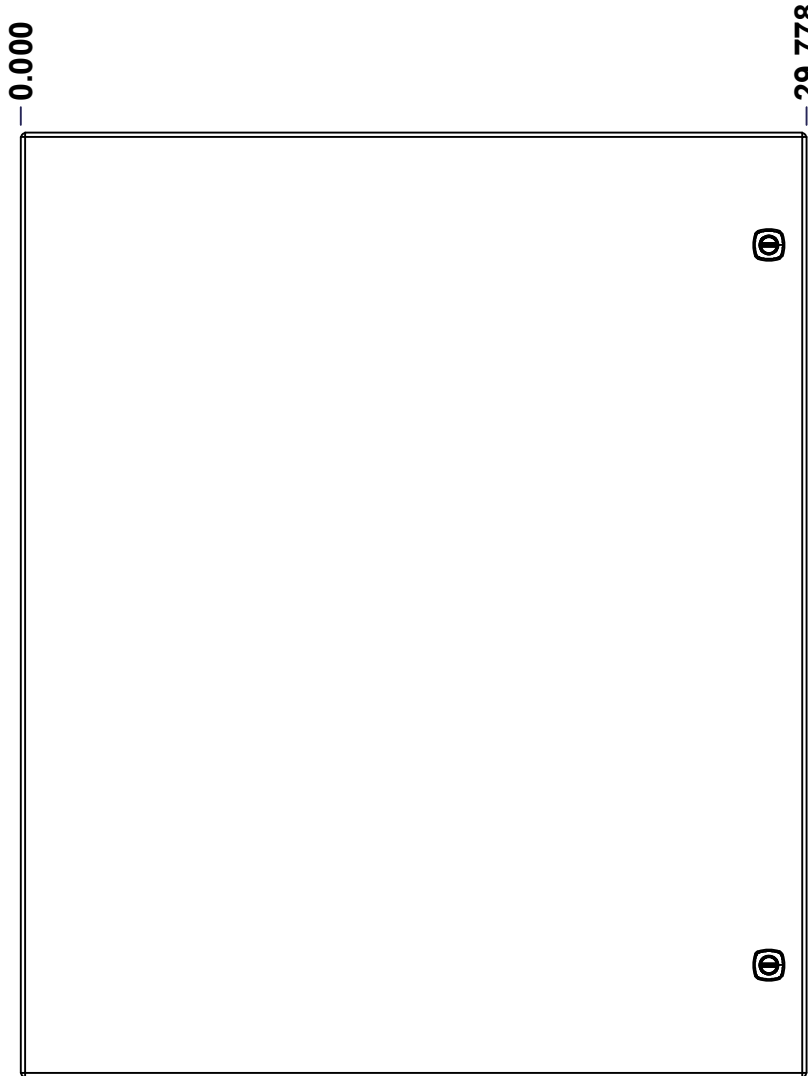
TOP



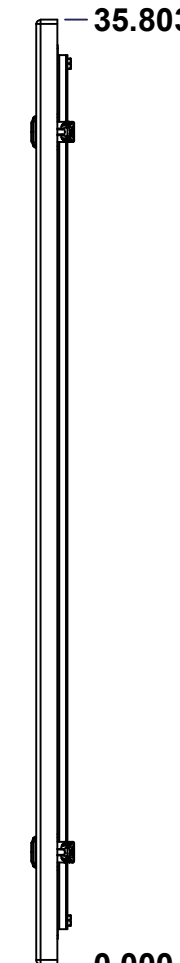
BACK



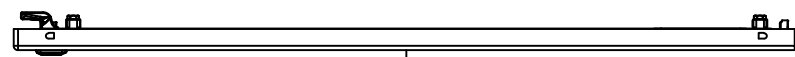
LEFT



FRONT

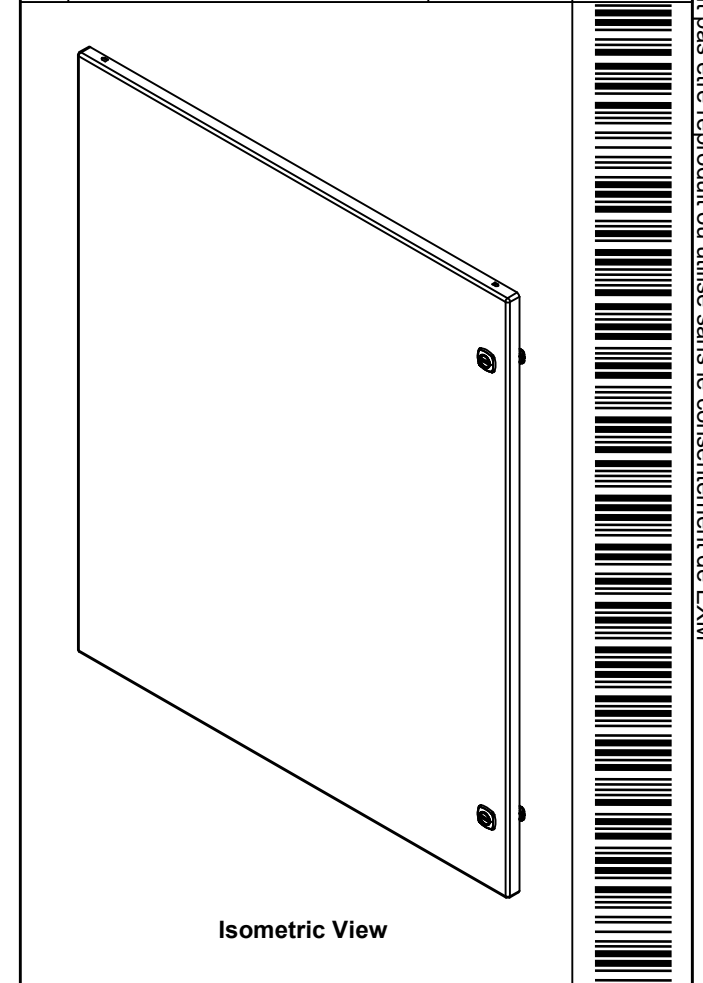



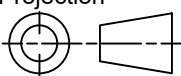
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Apr-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESBU 36" x 30" Cover		
Part Number Numéro Pièce	Rev. 0	8 / 16

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5412ESBU363006THC

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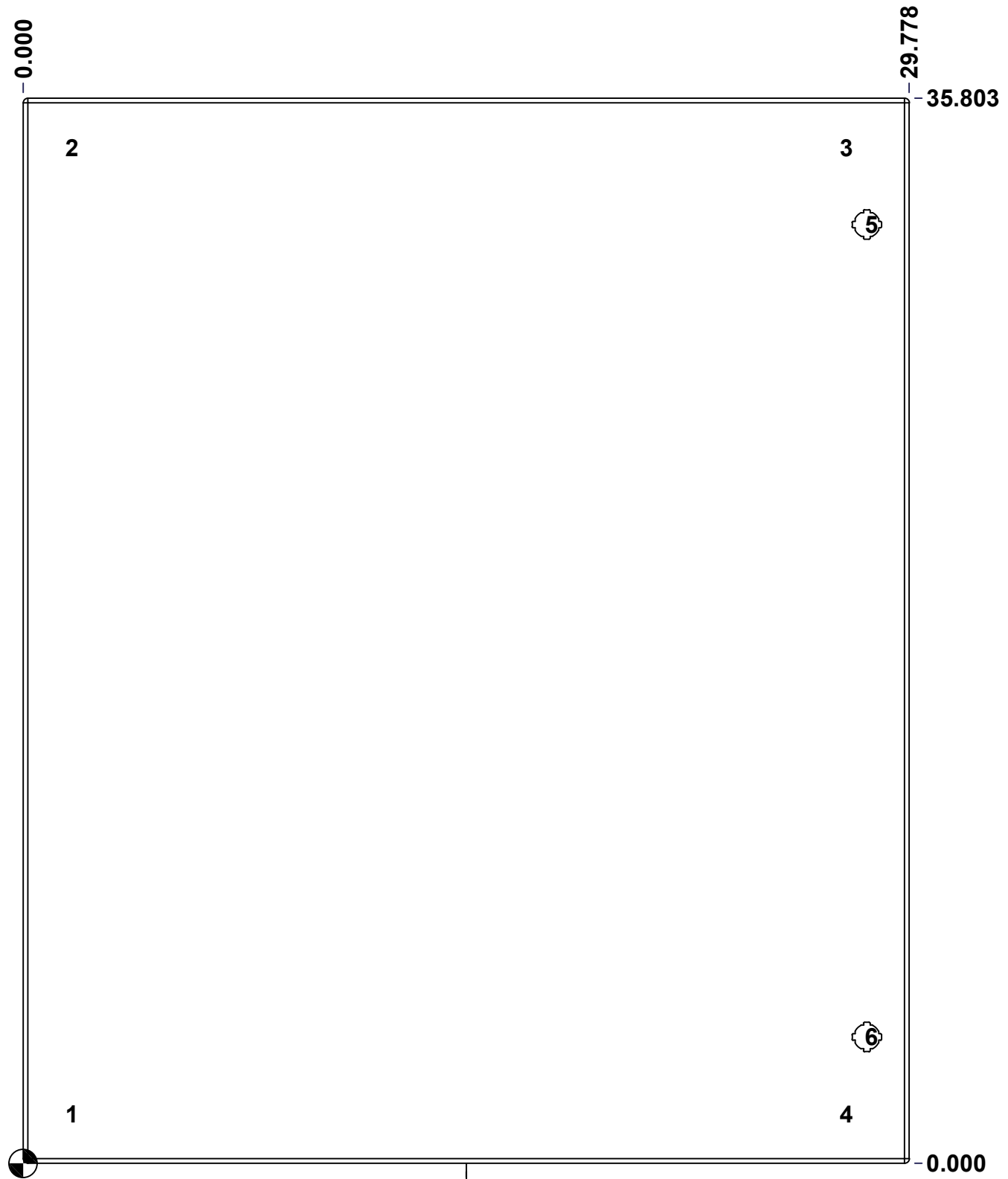
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)

5	28.354	31.553	880 SCQ4-SL
6	28.354	4.250	880 SCQ4-SL



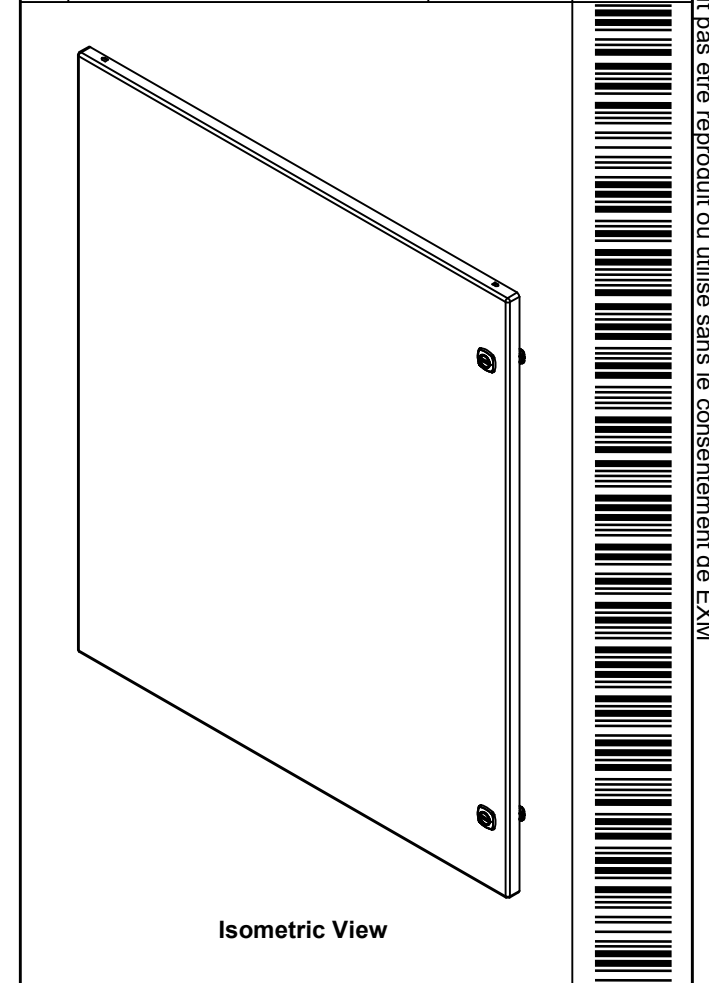
FRONT

	Description	Status
	5412ESBU 36" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESBU363006THC	0 / 9
		16

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No.	Revisions	Date	By/Par



Isometric View


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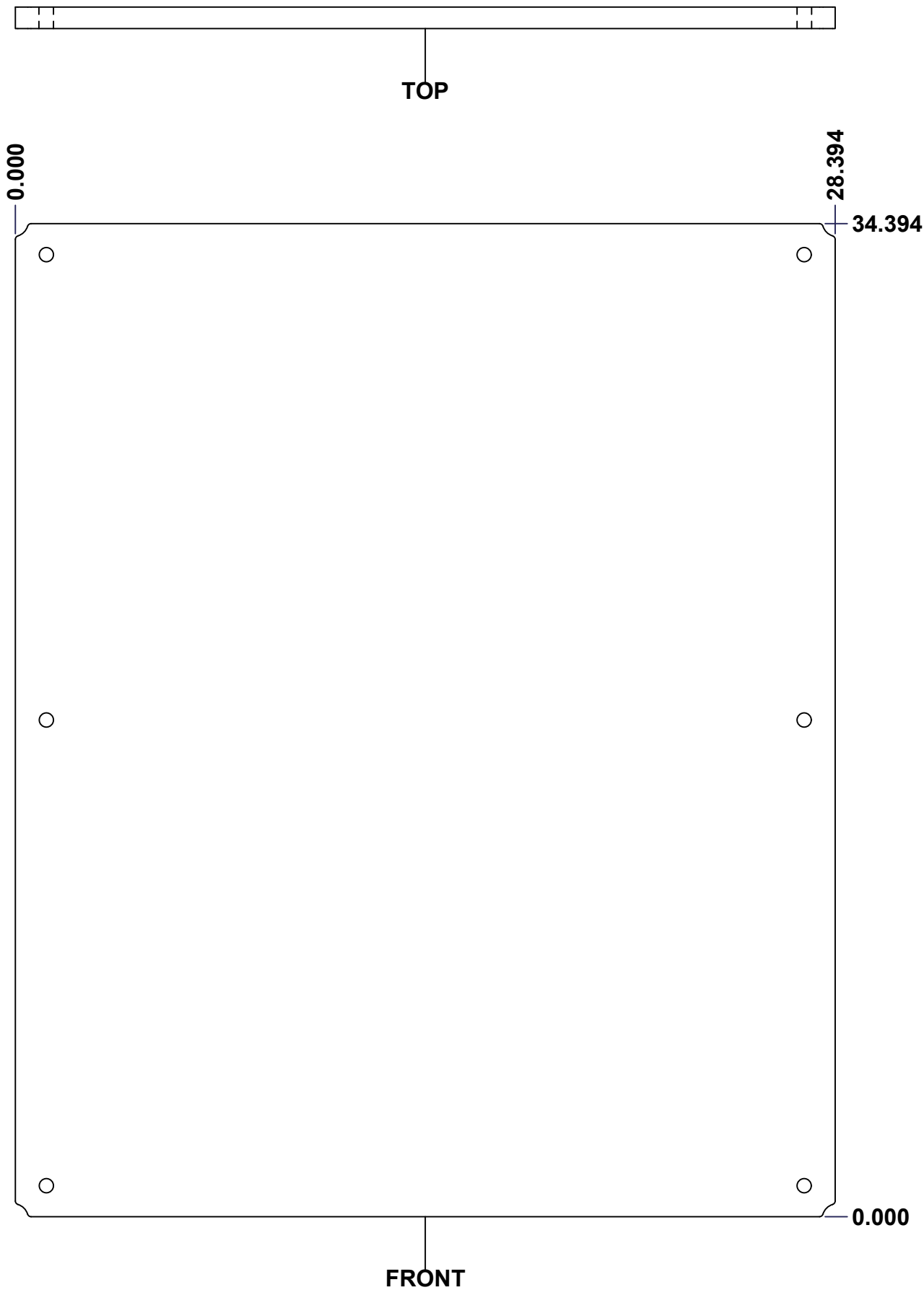
Flatness
 Aplatissement
 Max 3.0mm
 Projection


2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESBU363006THI-C	0	5412ESBU 36" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU363006THG	0	5412ESBU 36" x 30" Cover Gasket Part
1	5412ESBU363006THC-P	0	5412ESBU 36" x 30" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By Dessiné Par	Date 11-Apr-23
Material Matière	BoxCad: BoxCad
Color Couleur	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Asa-61 Grey	Finish Fini
Smooth	Detail Rev.
Description	5412ESBU 36" x 30" Cover
Part Number Numéro Pièce	Rev. 10
5412ESBU363006THC	0 16

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No.	Revisions	Date	By/Par

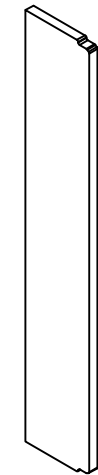
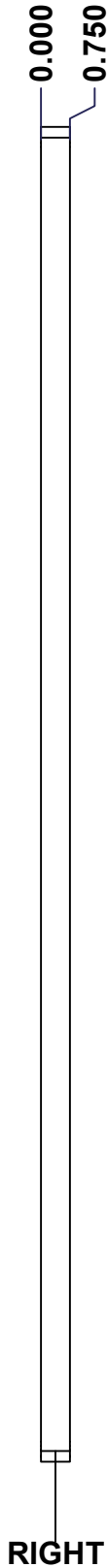
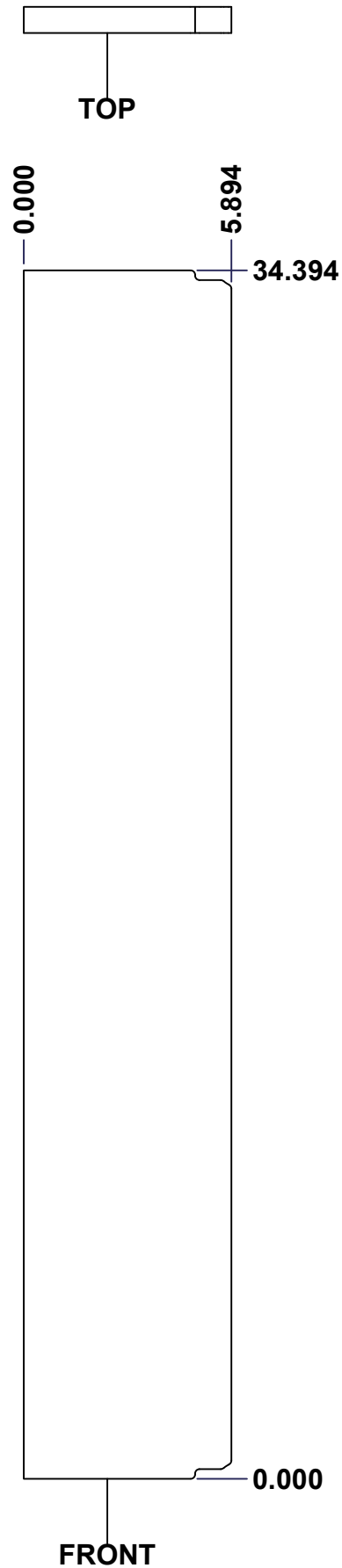
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
5412ESBU 36" x 30" Back Insulation			
Part Number Numéro Pièce		Rev.	
5412ESBU363006THI-B		0	11 16

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Isometric View

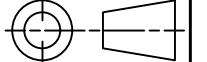


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Flatness
Aplatissement

Max 3.0mm

Projection

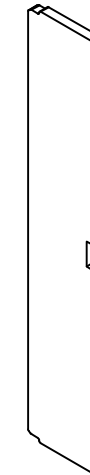
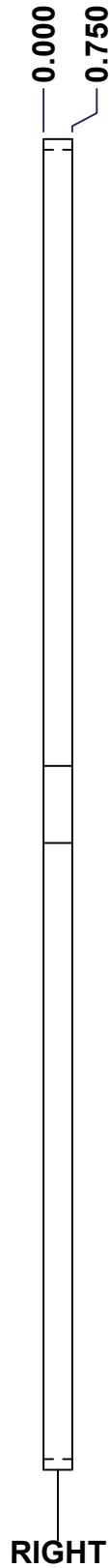
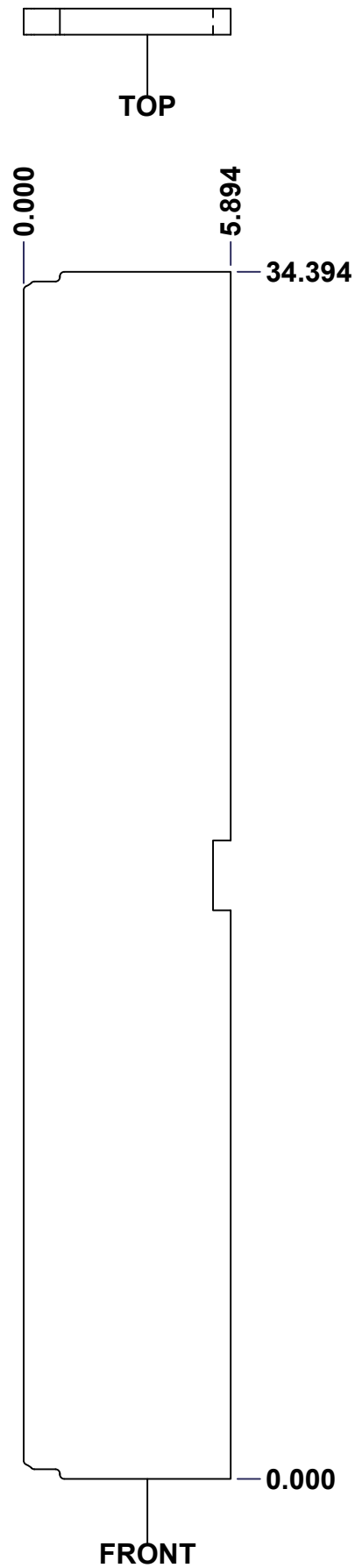


Customer Client	Date
Drawn By Dessiné Par	Date
BoxCad: Patrick Deschenes	23-Jan-07
Material Matière	Polyisocyanurate
Color Couleur	Aluminum
Finish Fini	N/A
Description	Detail Rev.
5412ESBU 36" x 30" Left Insulation	
Part Number Numéro Pièce	Rev.
5412ESBU363006THI-LS	0
	12
	16

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Isometric View

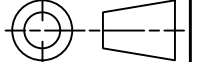


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 23-Jan-07
Material Matière	Polyisocyanurate
Color Couleur	Aluminum
Finish Fini	N/A

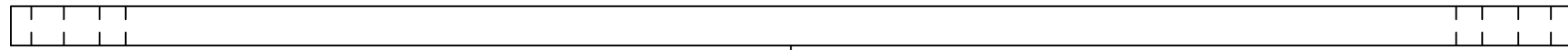
Description	Detail Rev.
5412ESBU 36" x 30" Right Insulation	

Part Number Numéro Pièce	Rev.	13
5412ESBU363006THI-RS	0	16

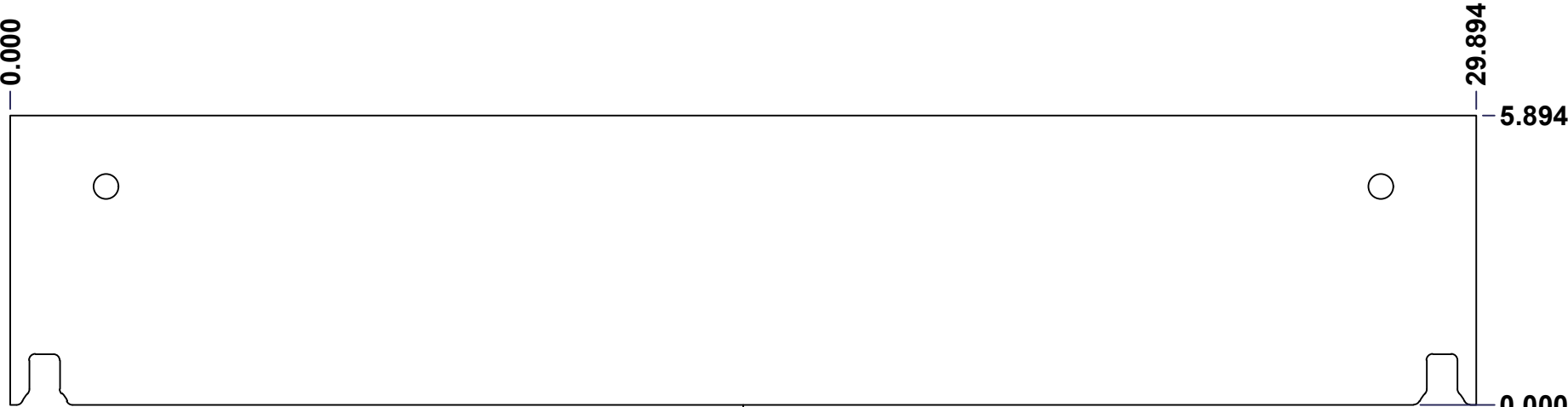
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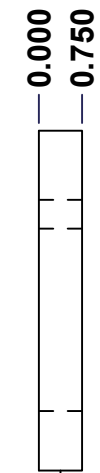
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TOP

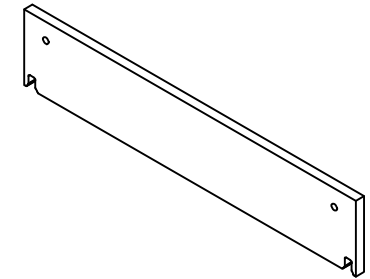


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

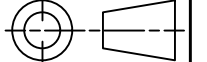


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

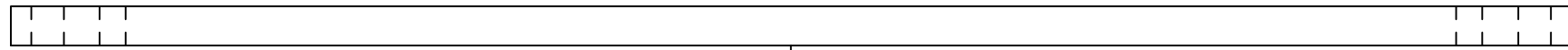
Description: 5412ESBU 36" x 30" Top and Bottom Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESBU363006THI-TP	Rev. 0	14	16
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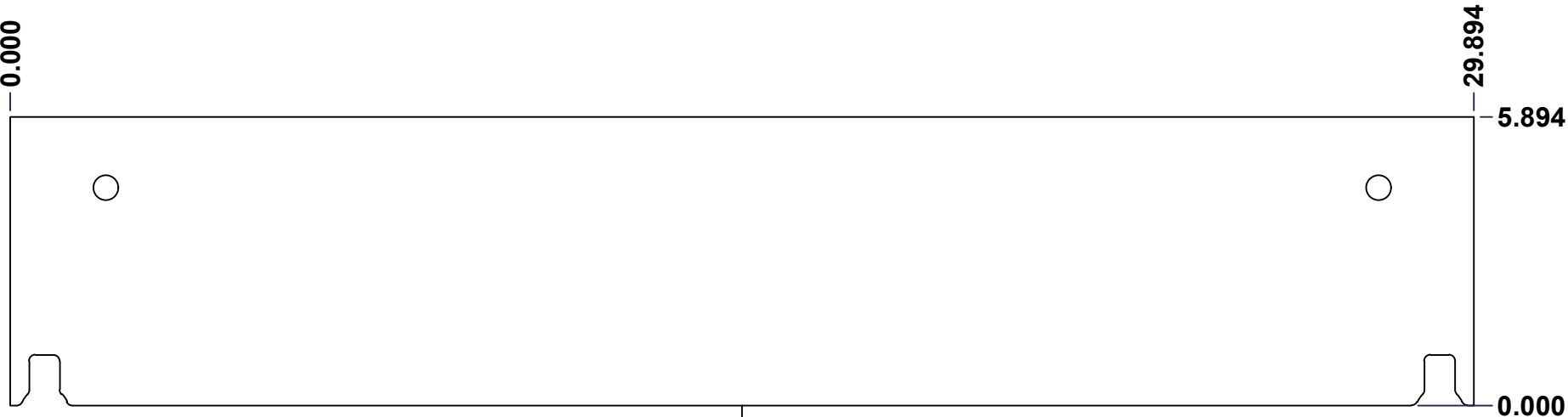
SEE BILL OF MATERIAL ON LAST PAGE

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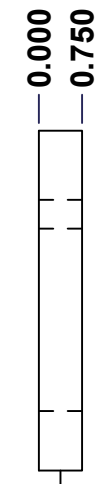
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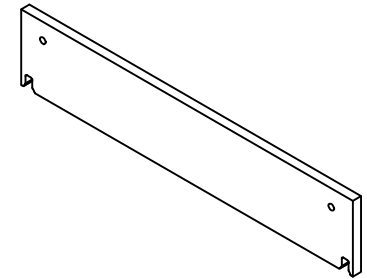
TOP



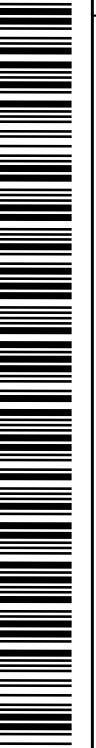
FRONT



RIGHT



Isometric View

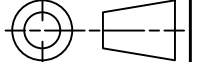


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Flatness
Aplatissement

Max 3.0mm

Projection

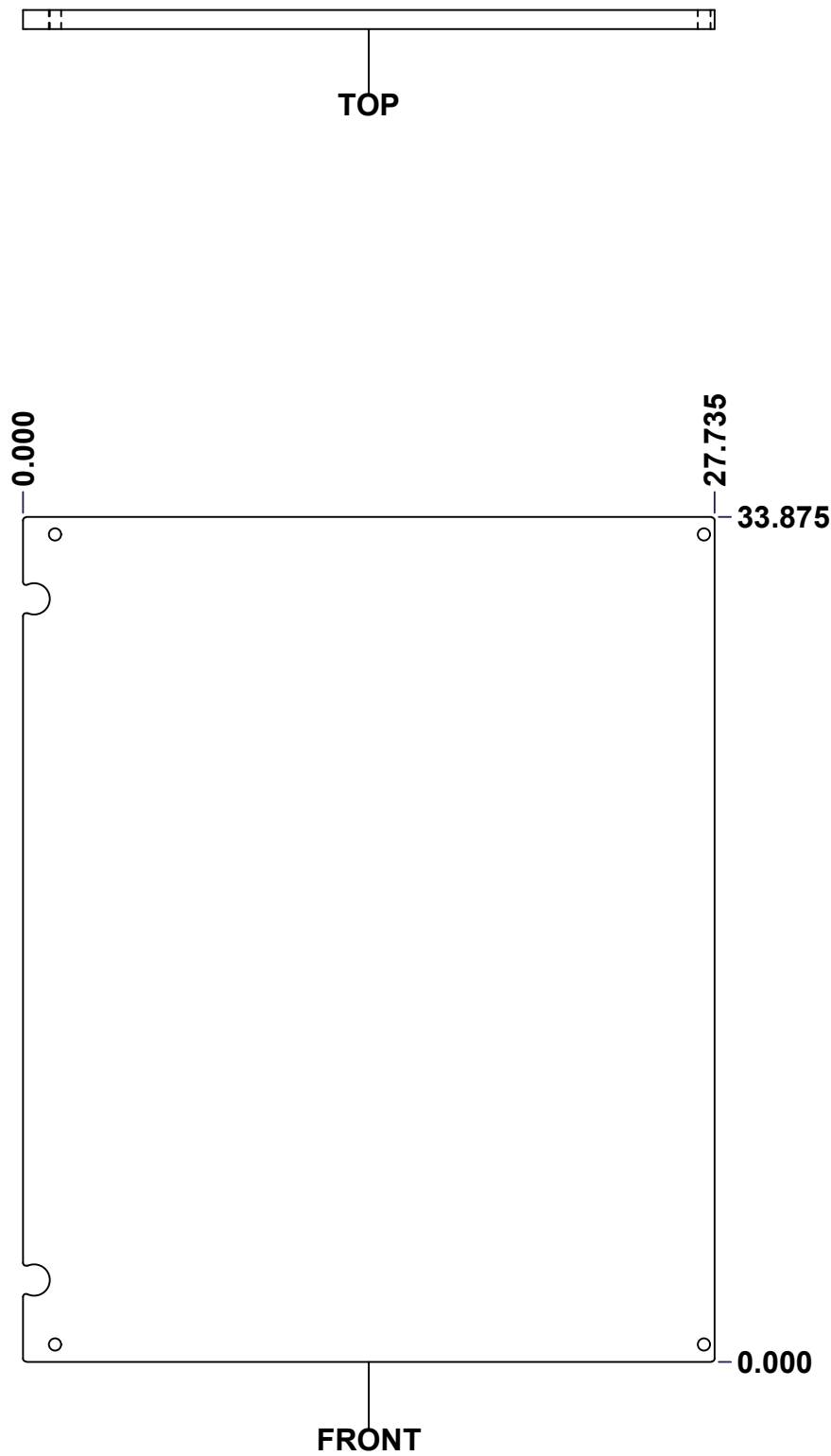


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESBU 36" x 30" Top and Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESBU363006THI-BT	Rev. 0

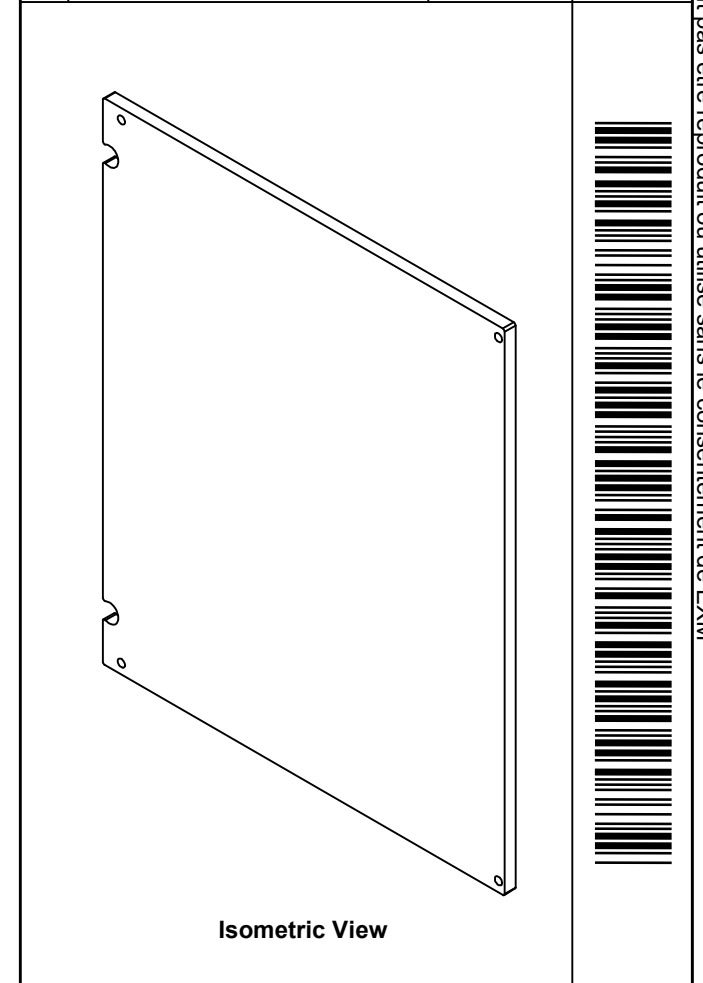
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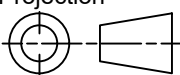
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No.	Revisions	Date	By/Par

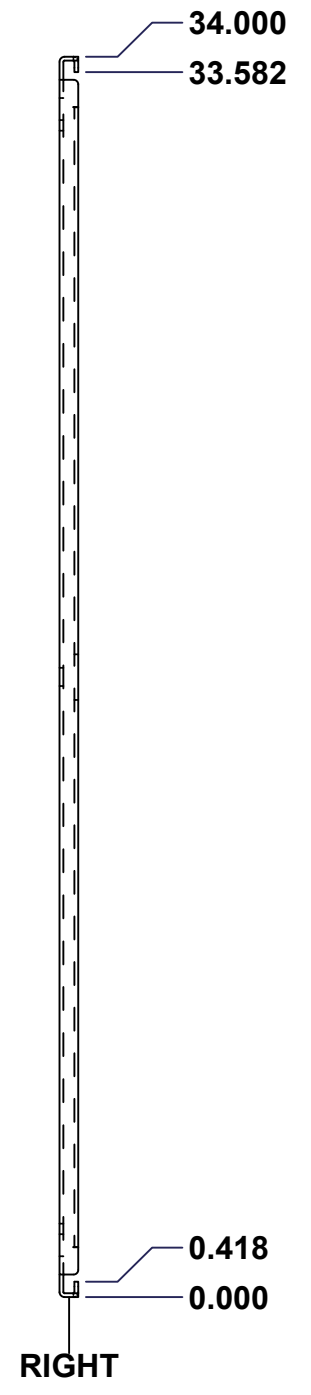
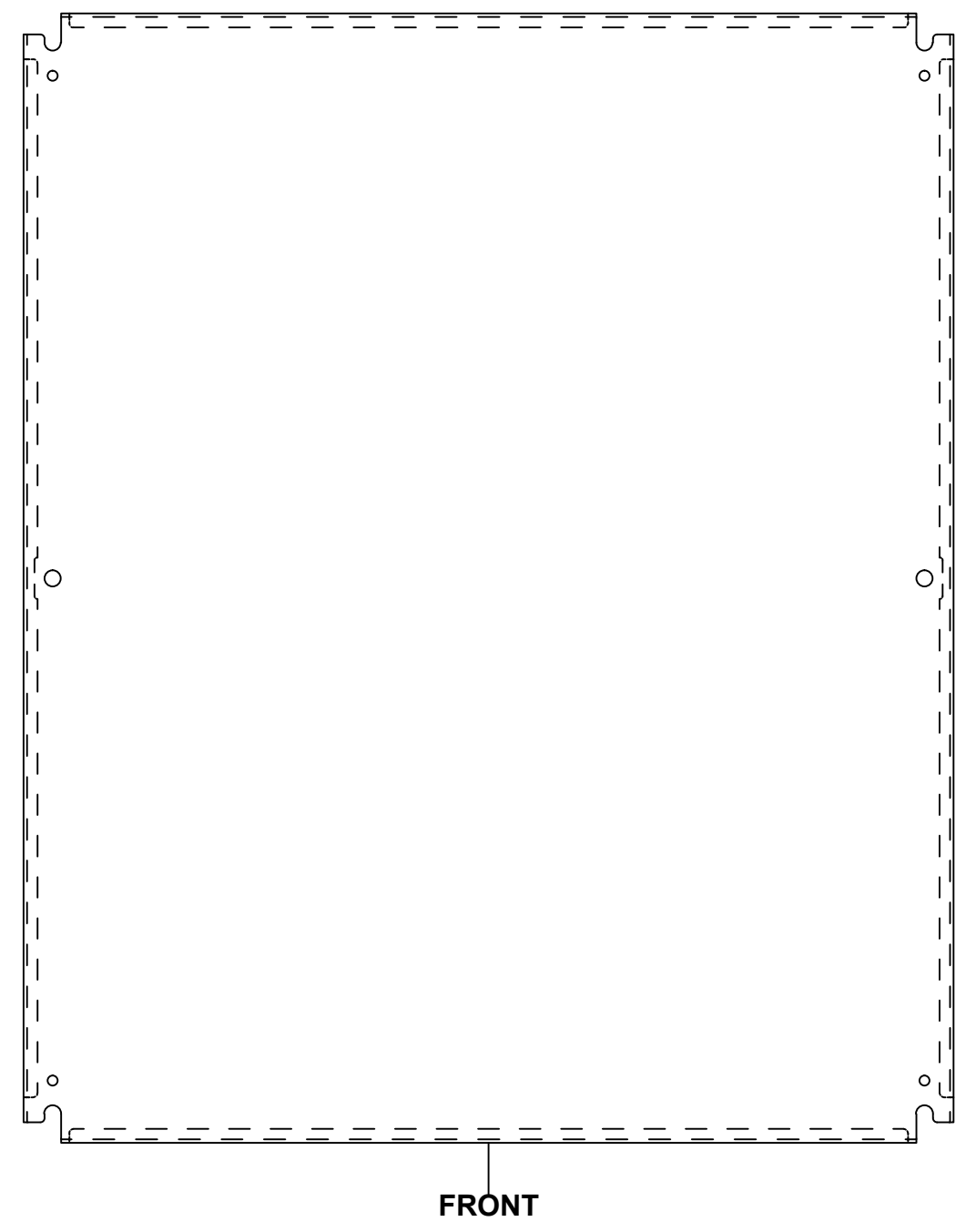
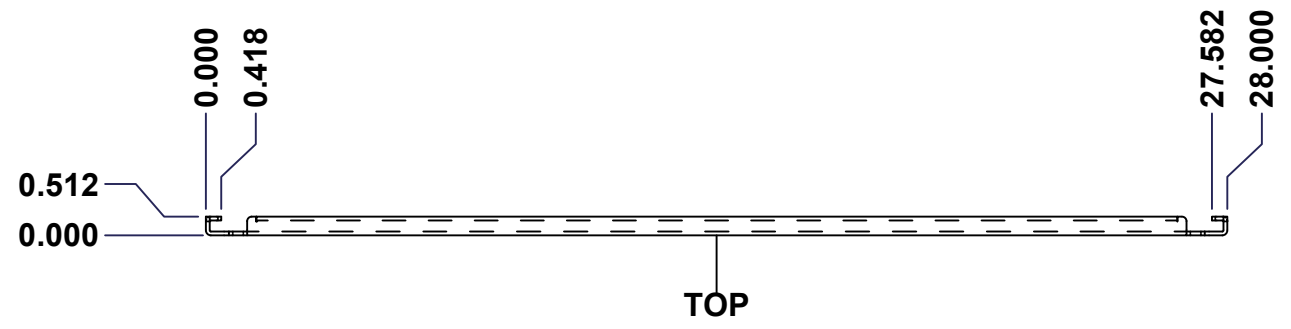


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Customer Client		Projection 
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESBU 36" x 30" Cover Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESBU363006THI-C		Rev. 16 0

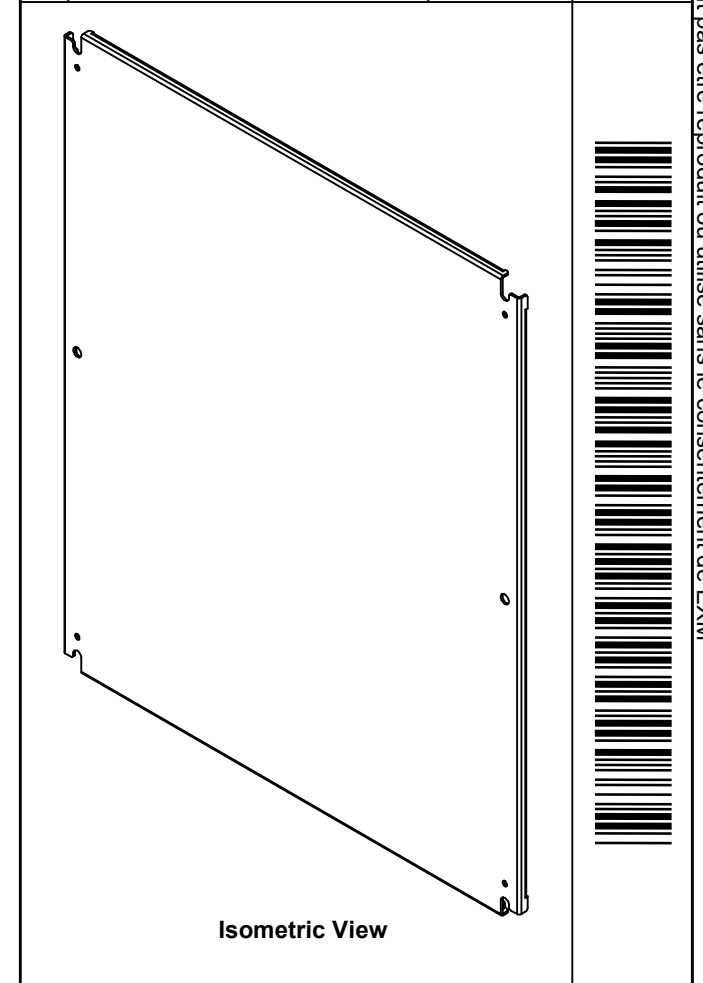
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	Projection
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce: 881 SP3630G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

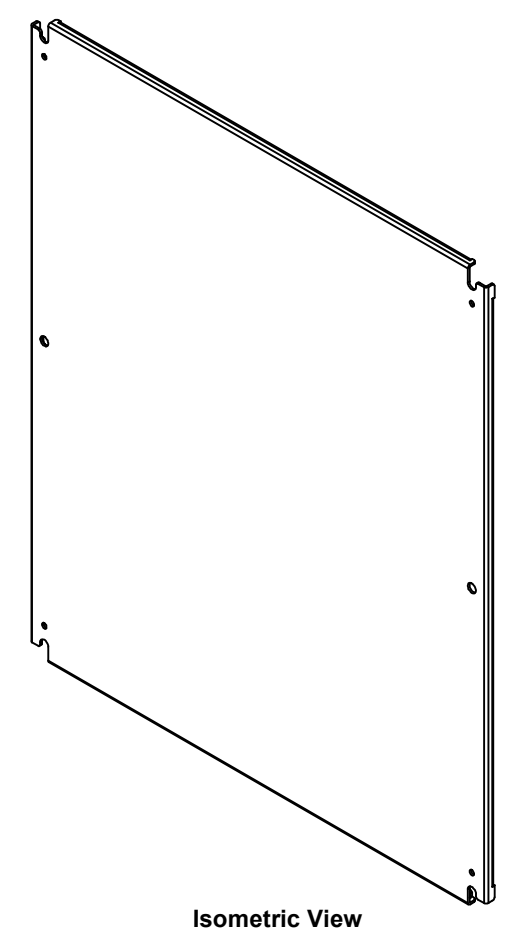
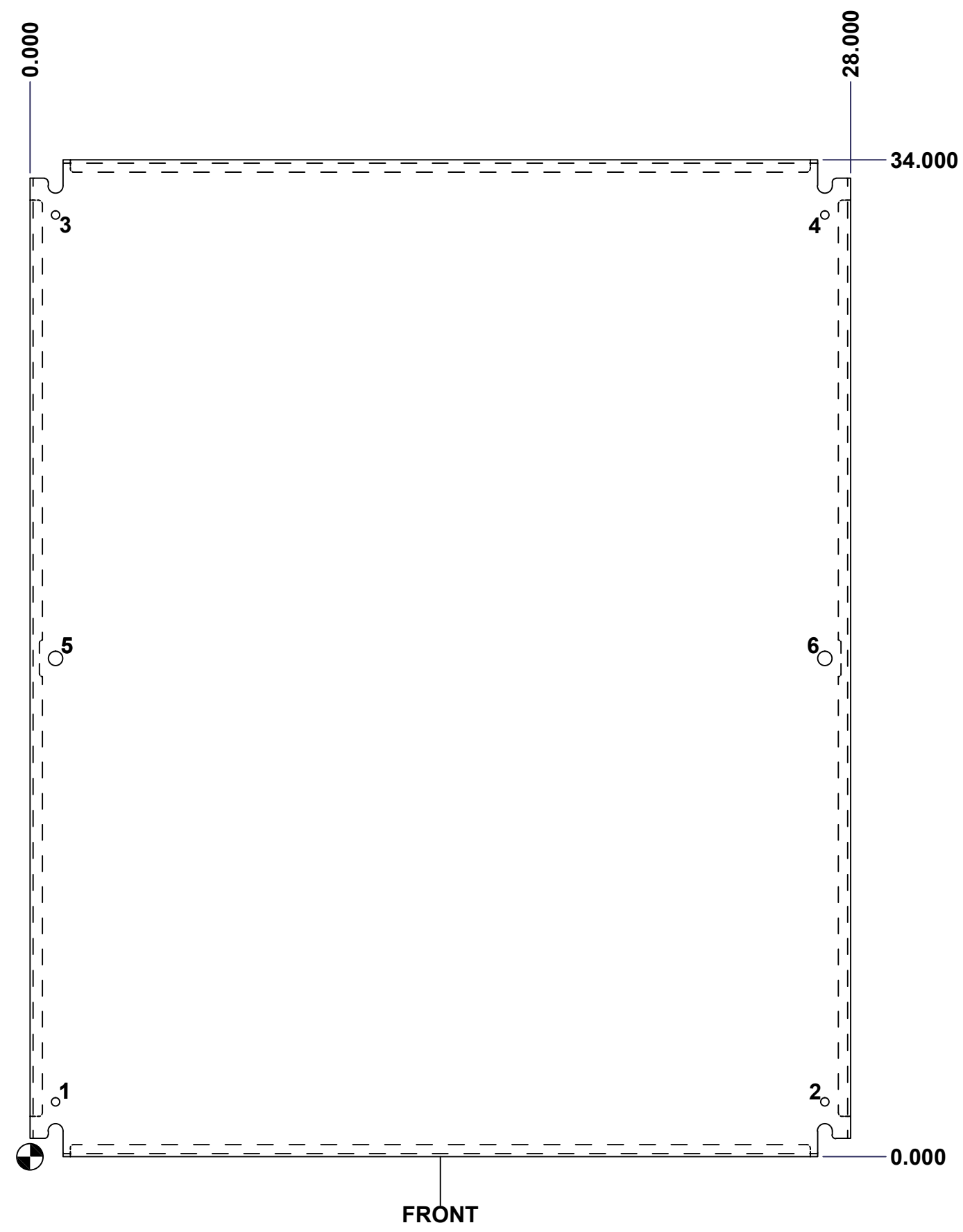
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



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		Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP3630G	Rev. 2 0