

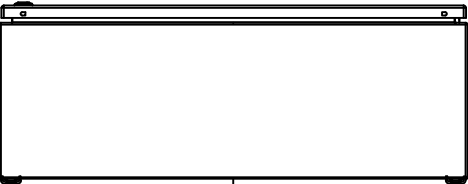
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Tolerance ±1/32" unless otherwise specified

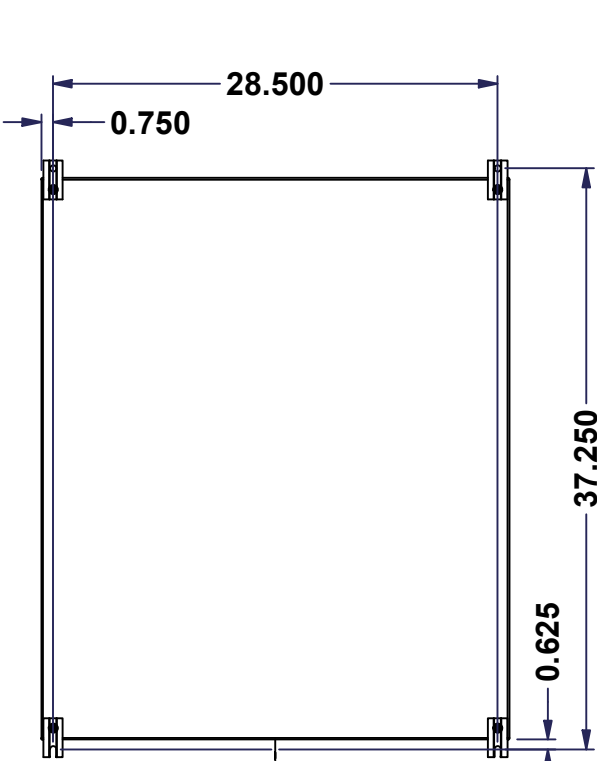
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Tolérance ±1/32" sauf spécification contraire

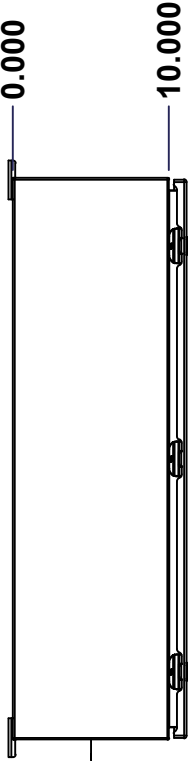
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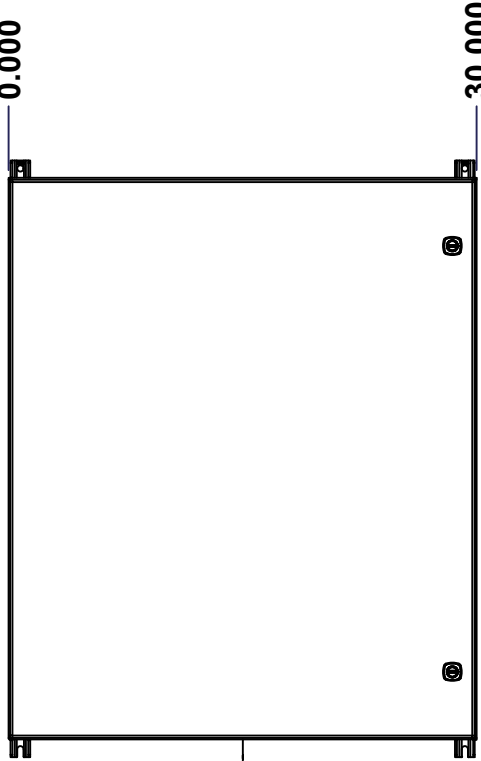
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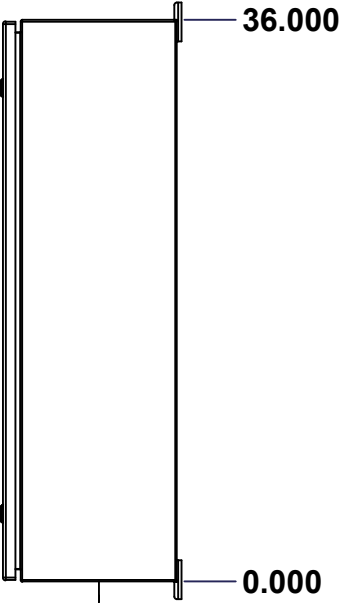
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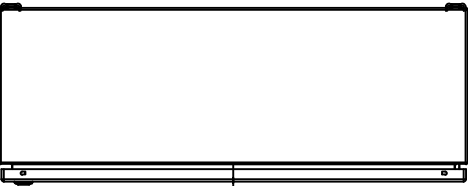
LEFT



FRONT

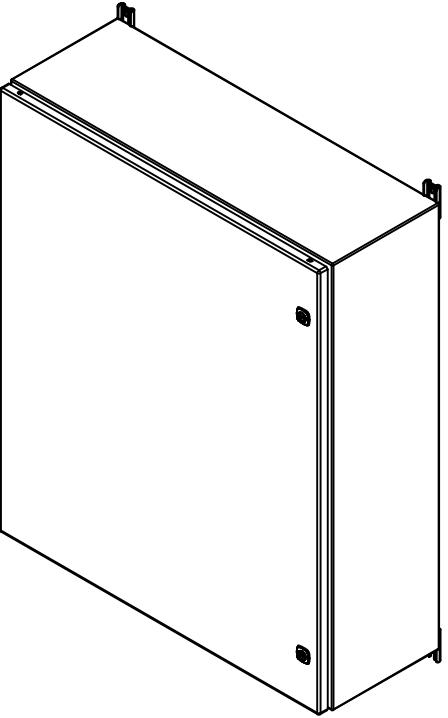


RIGHT

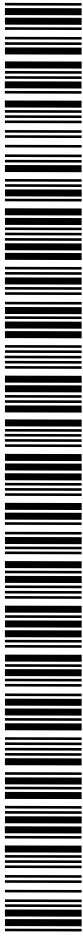


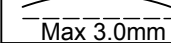
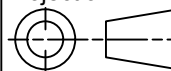
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection	
			
Customer Client		Date	
Drawn By Dessiné Par		Date 11-Apr-23	
BoxCad: BoxCad			
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.	
5412ESBU 36" x 30" x 10" Assembly			
Part Number Numéro Pièce		Rev.	1
5412ESBU363010TH		0	16

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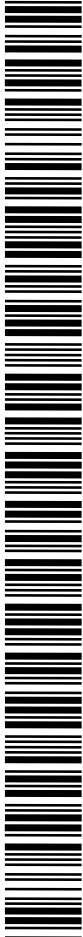
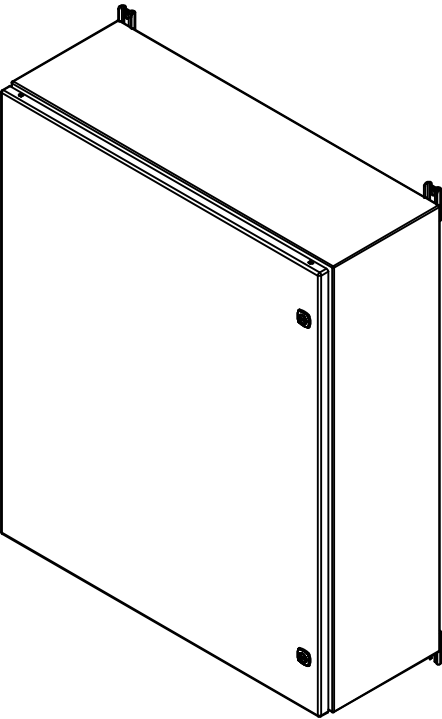
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

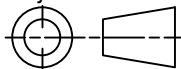


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 11-Apr-23
Material Matière	BoxCad: BoxCad
	14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESBU 36" x 30" x 10" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESBU363010TH		0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3630G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU363010THC	0	5412ESBU 36" x 30" Cover
1	5412ESBU363010THB	0	5412ESBU 36" x 30" x 10" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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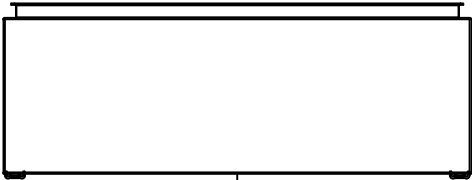
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Tolerance ±1/32" unless otherwise specified

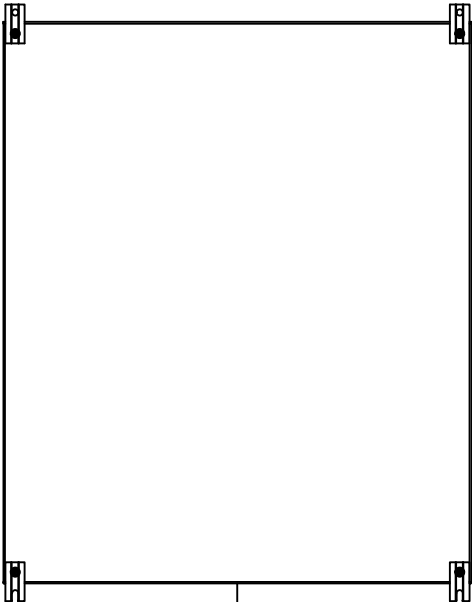
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Tolérance ±1/32" sauf spécification contraire

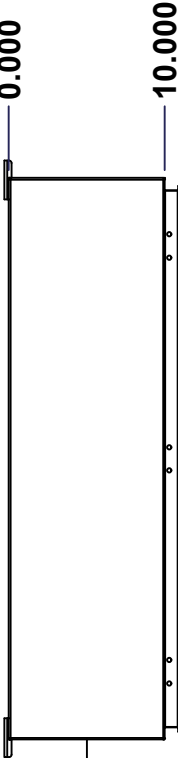
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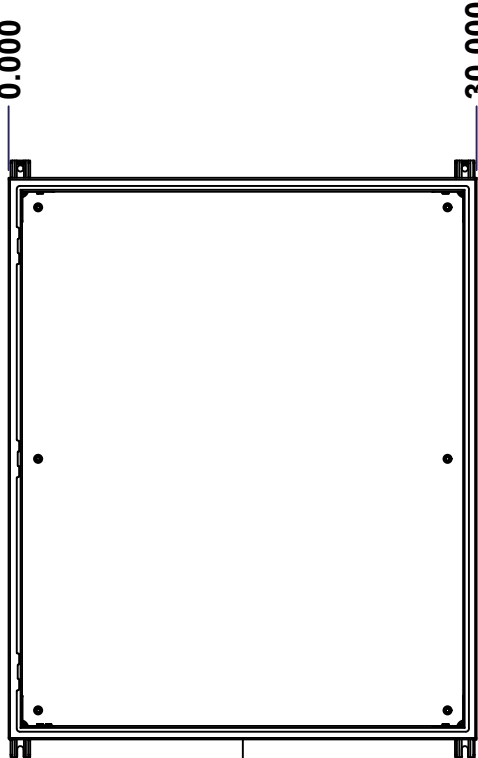
TOP



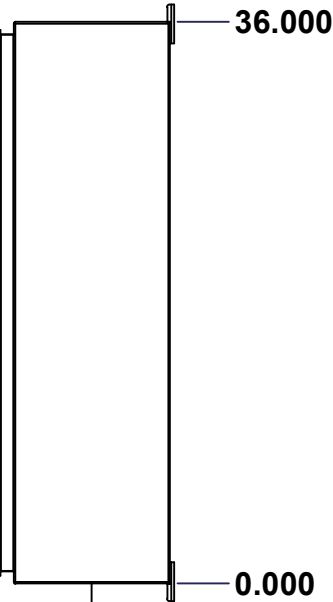
BACK



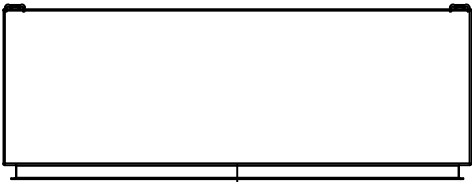
LEFT



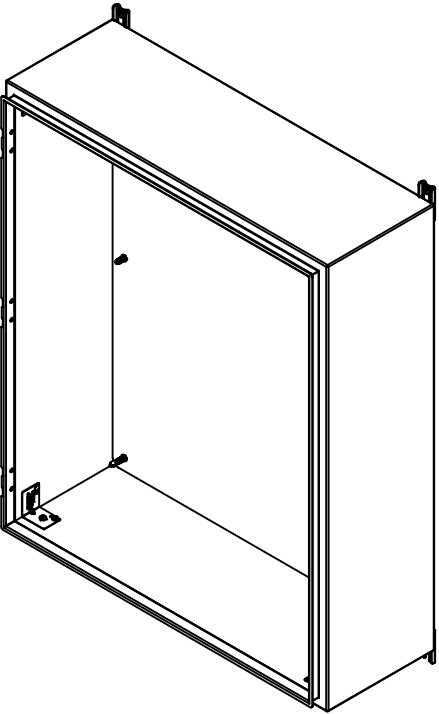
FRONT



RIGHT



BOTTOM



Isometric View

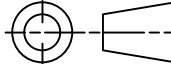


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-Apr-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESBU 36" x 30" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESBU363010THB

Rev.

3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

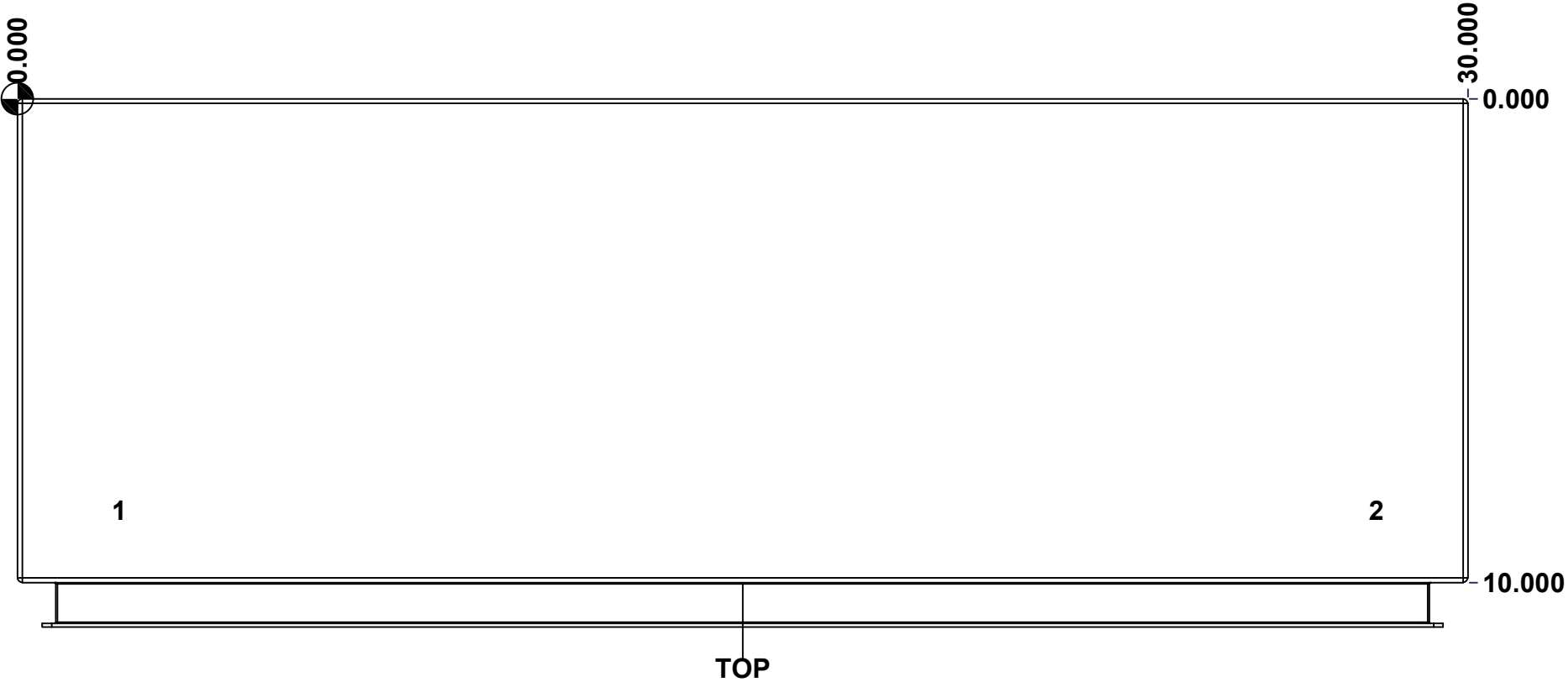
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESBU 36" x 30" x 10" Body	(NULL)	
	Part Number	Rev.	4 16
	Numéro Pièce 5412ESBU363010THB	0	

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESBU 36" x 30" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESBU363010THB	0	16

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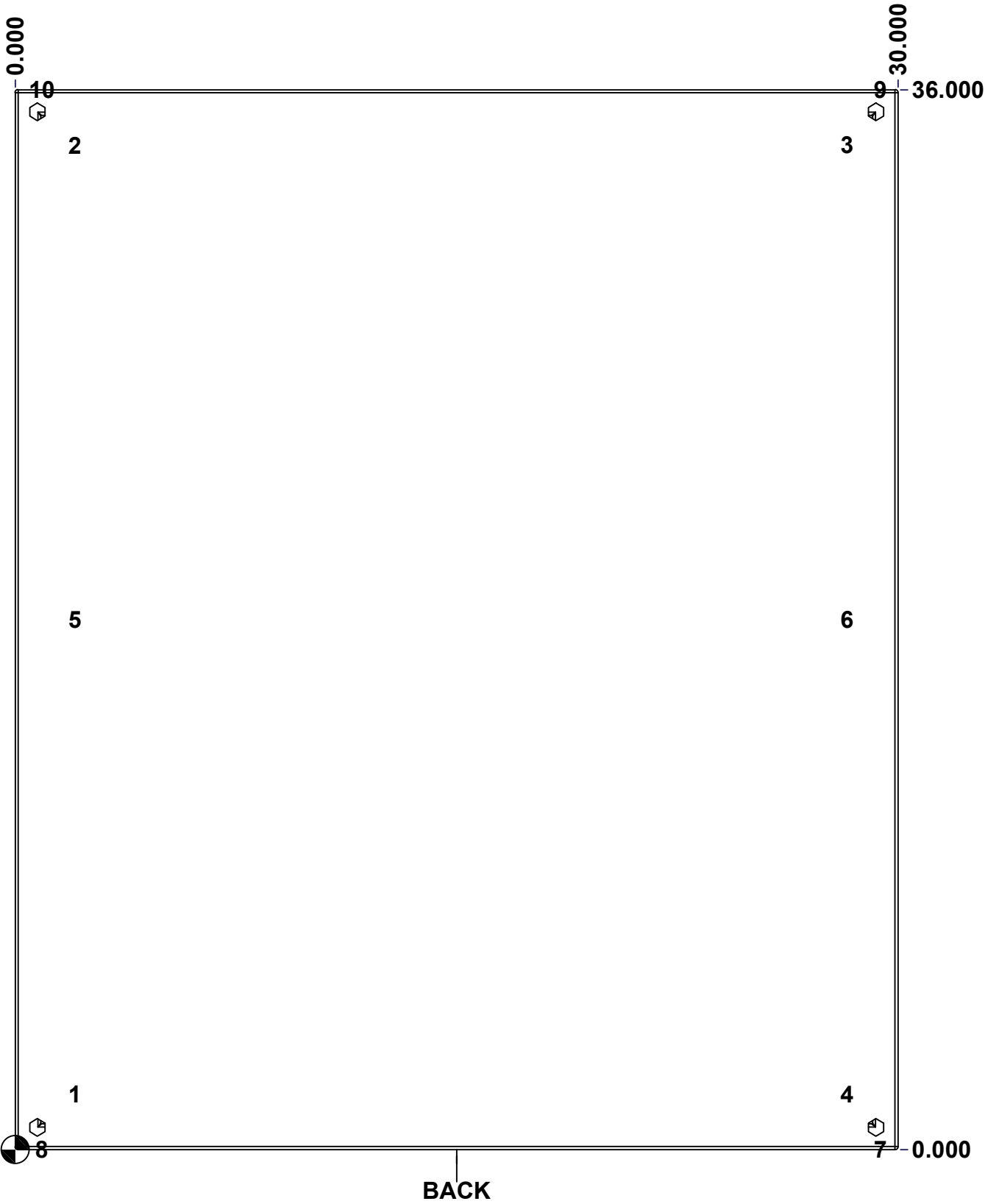
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	36.000	FOOT 885 ESMF3_CLOSE
10	0.750	36.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESBU 36" x 30" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESBU363010THB	0	16

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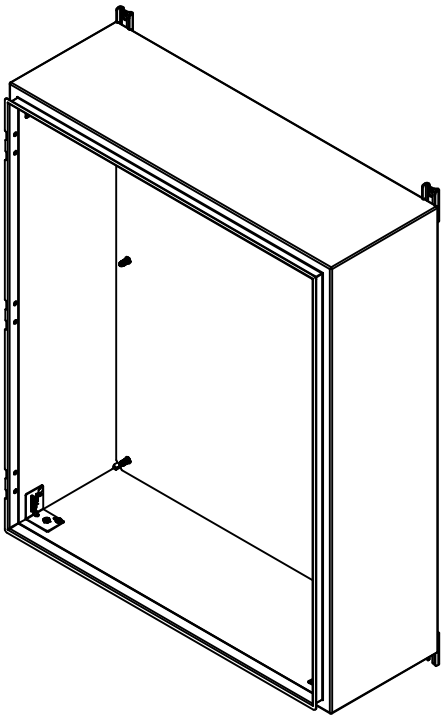
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESBU363010THI-RS	0	5412ESBU 36" x 30" Right Insulation
1	5412ESBU363010THI-LS	0	5412ESBU 36" x 30" Left Insulation
1	5412ESBU363010THI-BT	0	5412ESBU 36" x 30" Top and Bottom Insulation
1	5412ESBU363010THI-TP	0	5412ESBU 36" x 30" Top and Bottom Insulation
1	5412ESBU363010THI-B	0	5412ESBU 36" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU363010THB-P	0	5412ESBU 36" x 30" x 10" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Customer Client

Drawn By
Dessiné Par

Material
Matière

Color
Couleur

Description

Part Number
Numéro Pièce

BoxCad: BoxCad

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Asa-61 Grey

5412ESBU 36" x 30" x 10" Body

Flatness
Aplatissement

Max 3.0mm

Projection

Date

Date 11-Apr-23

Detail Rev.

Rev. 0

7

16

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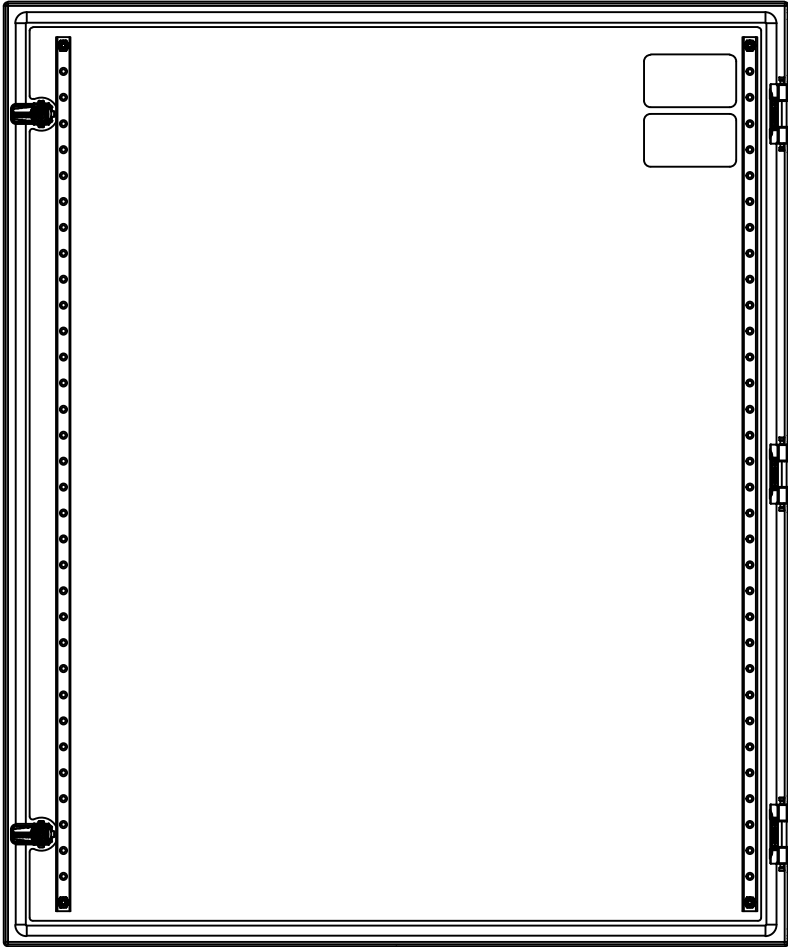
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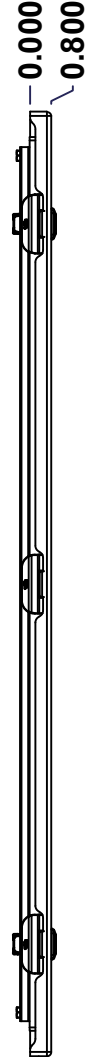
Tolérance ±1/32" sauf spécification contraire



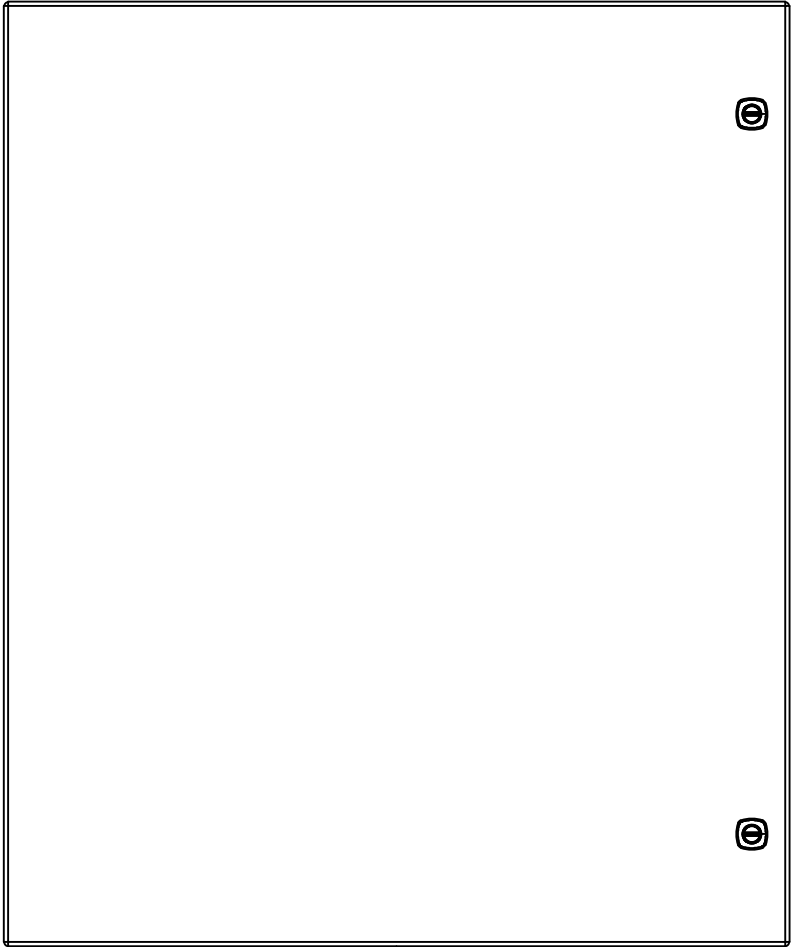
TOP



BACK



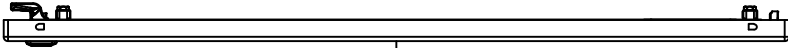
LEFT



FRONT

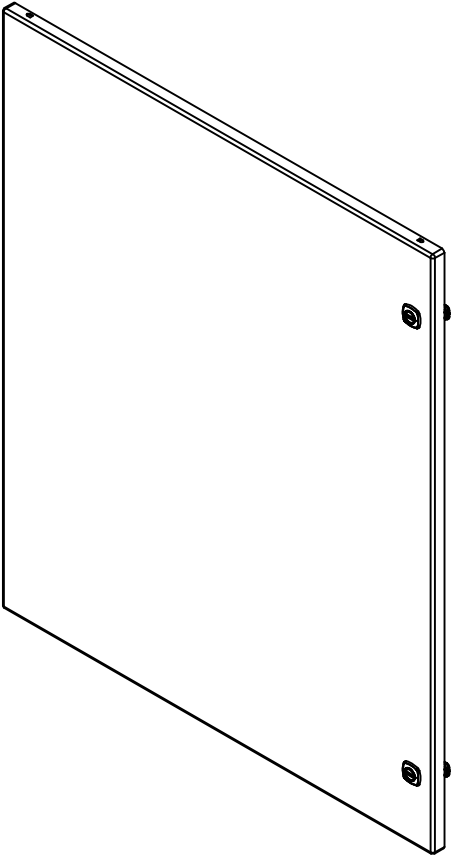


RIGHT

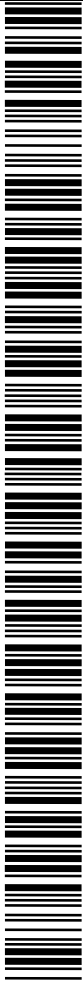


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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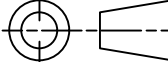


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11-Apr-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESBU 36" x 30" Cover			
Part Number Numéro Pièce		Rev.	8
5412ESBU363010THC		0	16

SEE BILL OF MATERIAL ON LAST PAGE

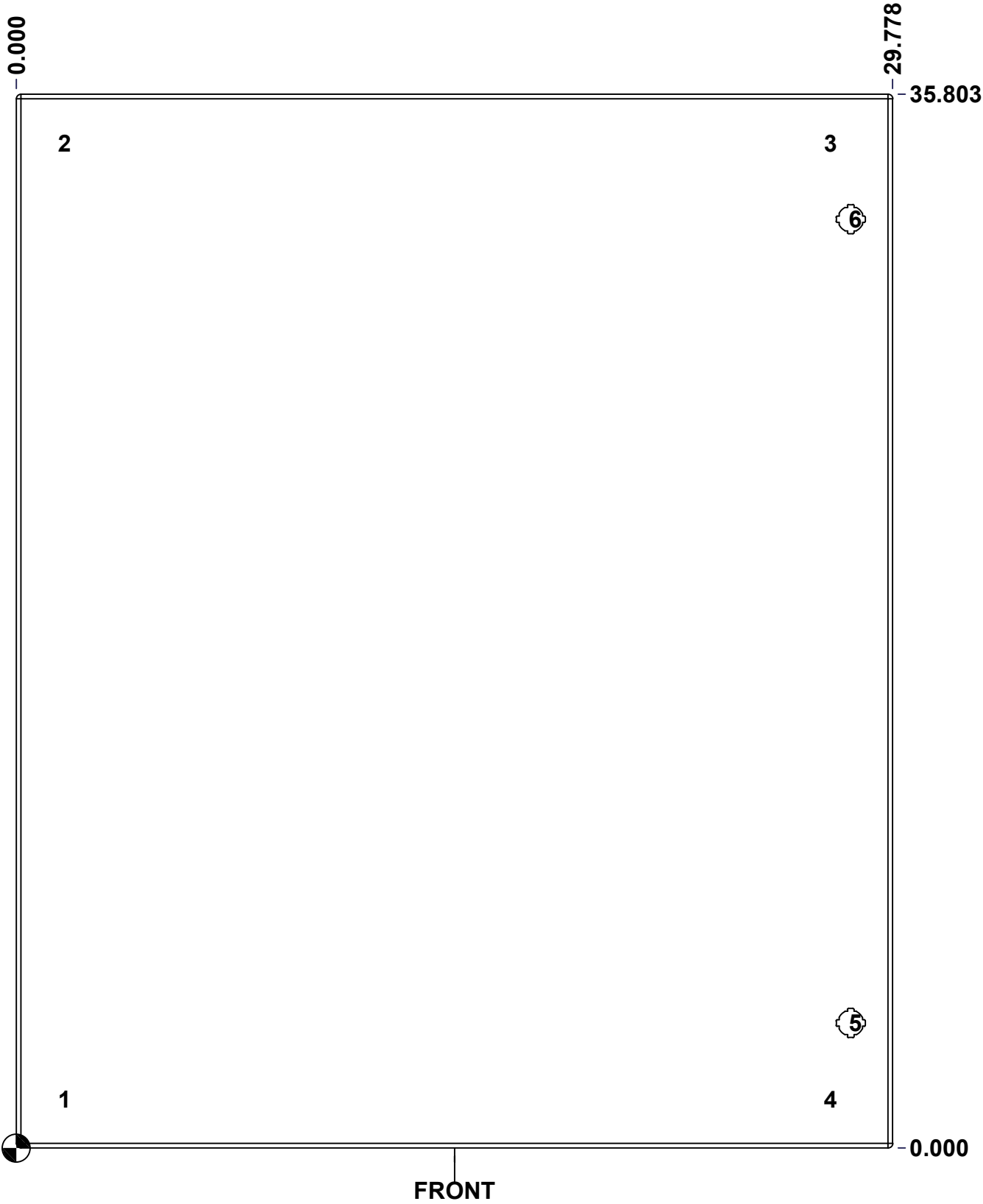
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	28.354	4.250	880 SCQ4-SL
6	28.354	31.553	880 SCQ4-SL



	Description 5412ESBU 36" x 30" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESBU363010THC	Rev. 0	9 16

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Tolerance ±1/32" unless otherwise specified

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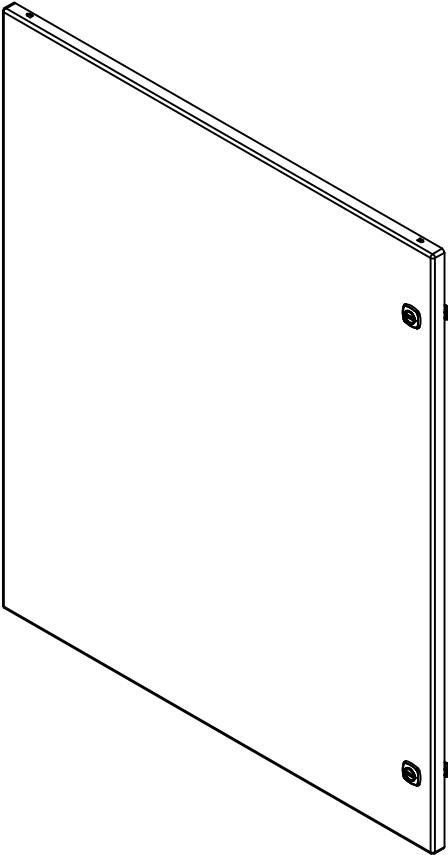
Tolérance ±1/32" sauf spécification contraire

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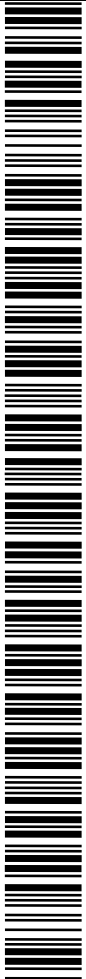
Revisions

Date

By/Par



Isometric View





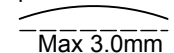
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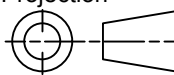
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 11-Apr-23

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

Detail Rev.

5412ESBU 36" x 30" Cover

Part Number

Numéro Pièce

5412ESBU363010THC

Rev.

10

0

16

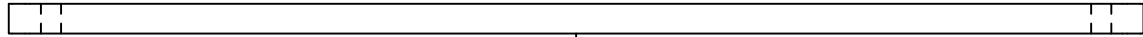
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESBU363010THI-C	0	5412ESBU 36" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU363010THG	0	5412ESBU 36" x 30" Cover Gasket Part
1	5412ESBU363010THC-P	0	5412ESBU 36" x 30" Cover Part
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

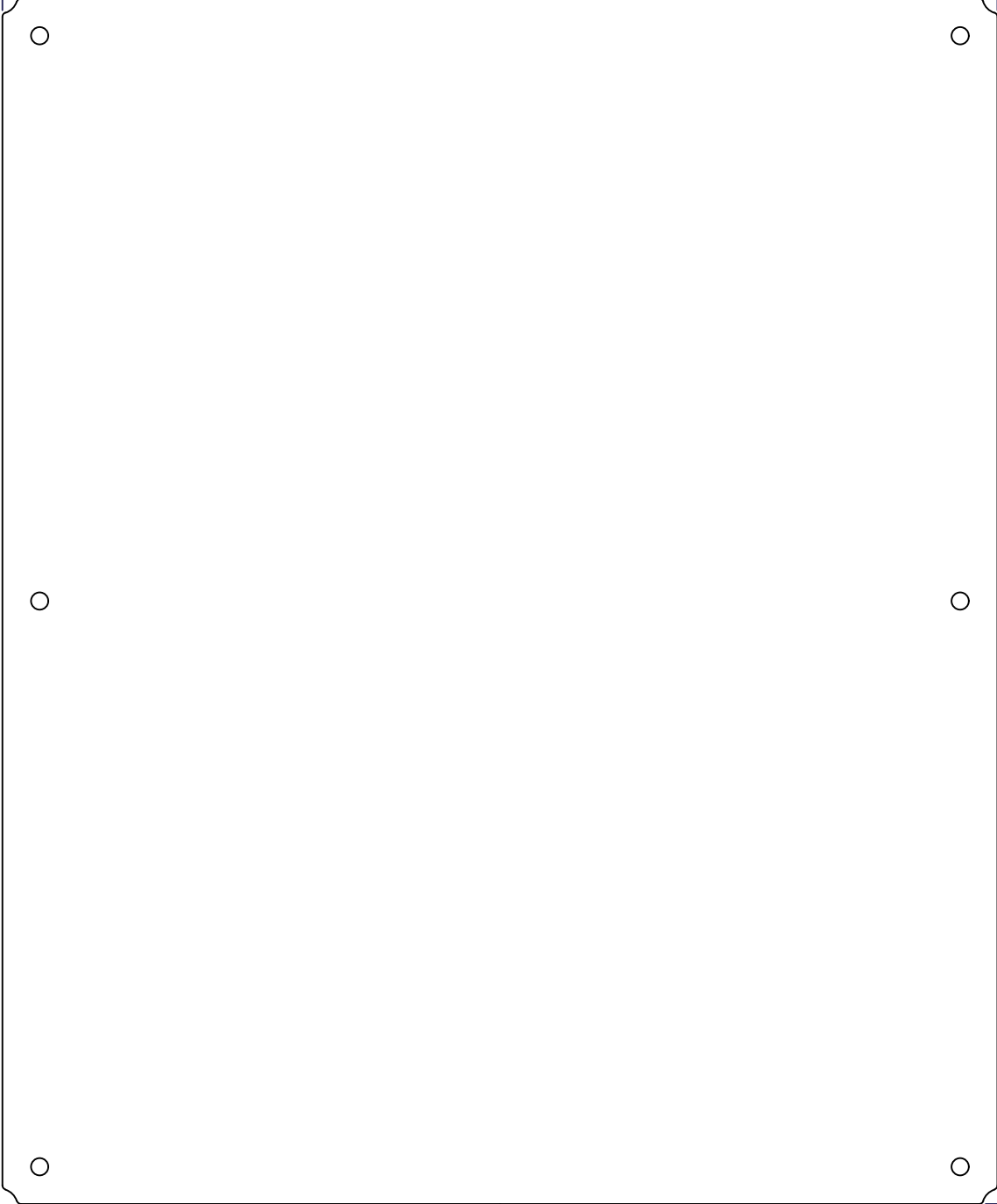


TOP

0.000

28.364

34.364

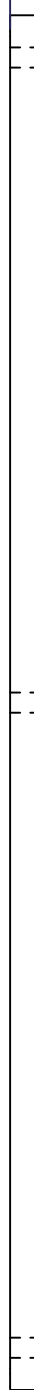


FRONT

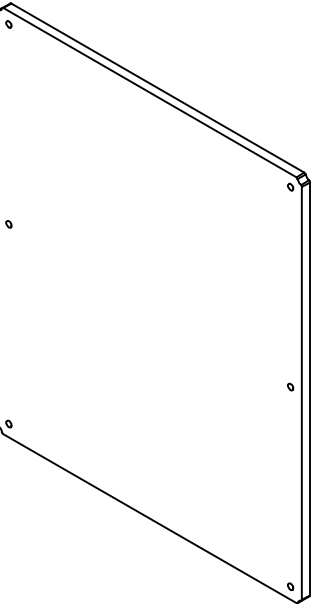
0.000

0.000

0.750



RIGHT



Isometric View

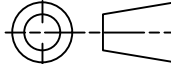


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESBU 36" x 30" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESBU363010THI-B

Rev.

11

0

16

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ESBU363010TH\5412ESBU363010TH.idw

Tolérance ±1/32" sauf spécification contraire

0.000

9.864

34.364

0.000

TOP

FRONT

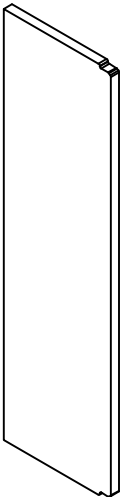
RIGHT

0.000

0.750

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No.	Revisions	Date	By/Par



Isometric View





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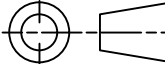
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date

23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESBU 36" x 30" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESBU363010THI-LS

Rev.

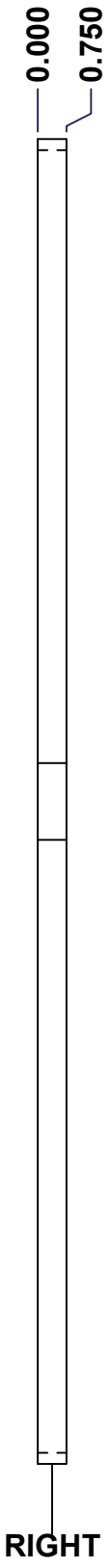
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12

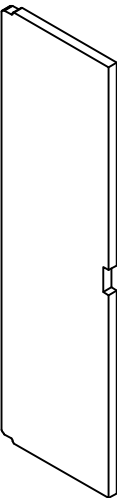
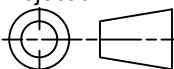
16

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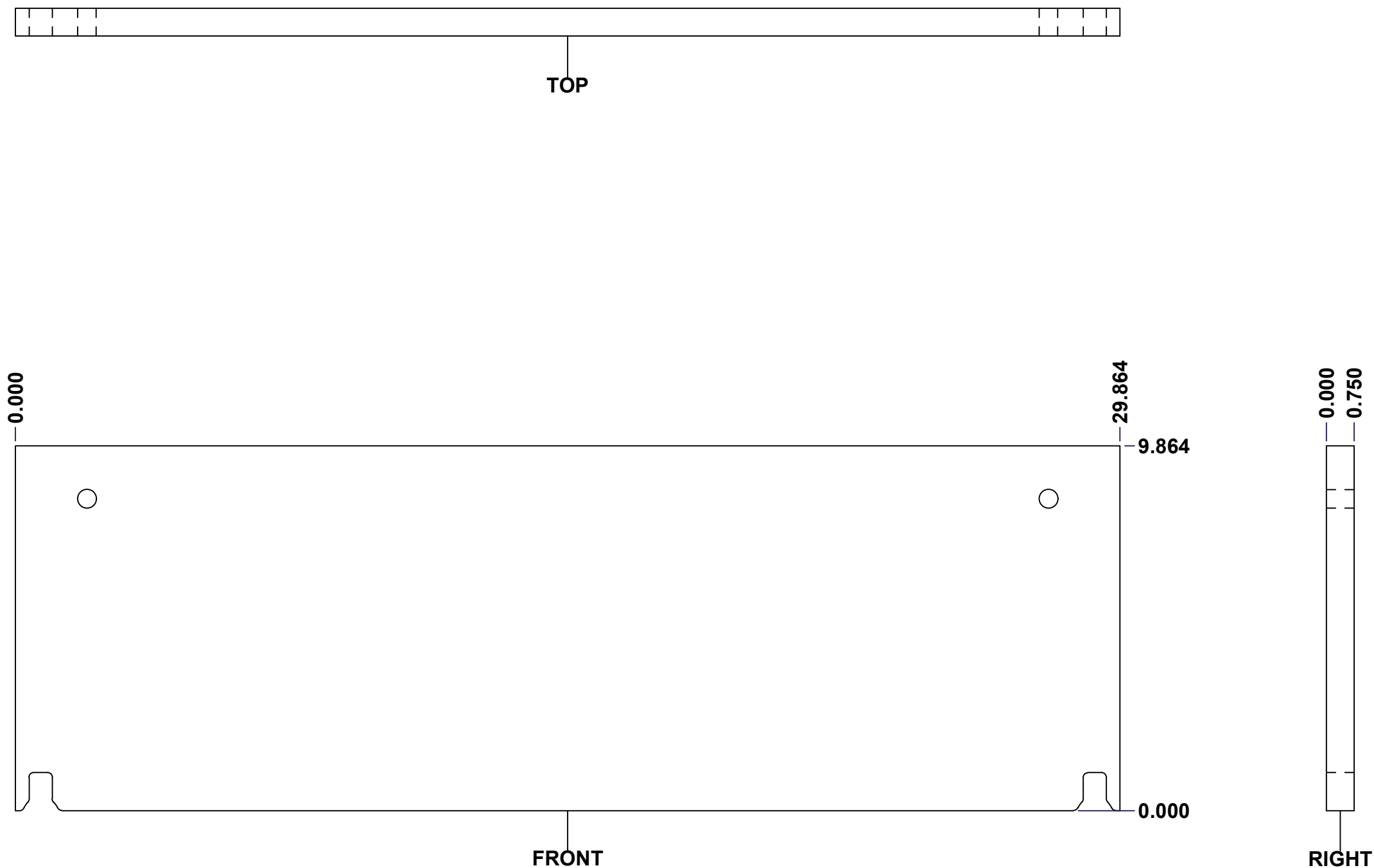
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No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		BoxCad: Patrick Deschenes Polyisocyanurate	
Color Couleur		Aluminum N/A	
Description		Detail Rev.	
5412ESBU 36" x 30" Right Insulation		Rev. 13	
Part Number Numéro Pièce		Rev. 0	
5412ESBU363010THI-RS		16	

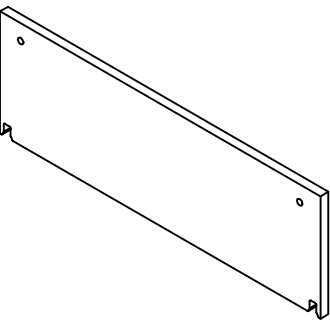
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Isometric View



Isometric View

The logo for EXM (Exotic Music) features the letters 'EXM' in a bold, stylized font. The 'E' is composed of three horizontal bars. Below the 'EXM' text is a stylized lightning bolt graphic. To the right of the lightning bolt, the word 'exm' is written in a lowercase, italicized, sans-serif font.

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Flatness	Aplatissement
----------	---------------

Max 3.0mm

Projection

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Material	
Matière	Polyisocyanurate

Color Couleur	Aluminum	Finish Fin	N/A
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Description	Detail Rev.
5412ESBU 36" x 30" Top and Bottom Insulation	

Part Number Numéro Pièce 5412ESBU363010THI-BT	Rev. 0	15 16
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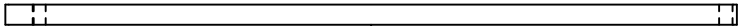
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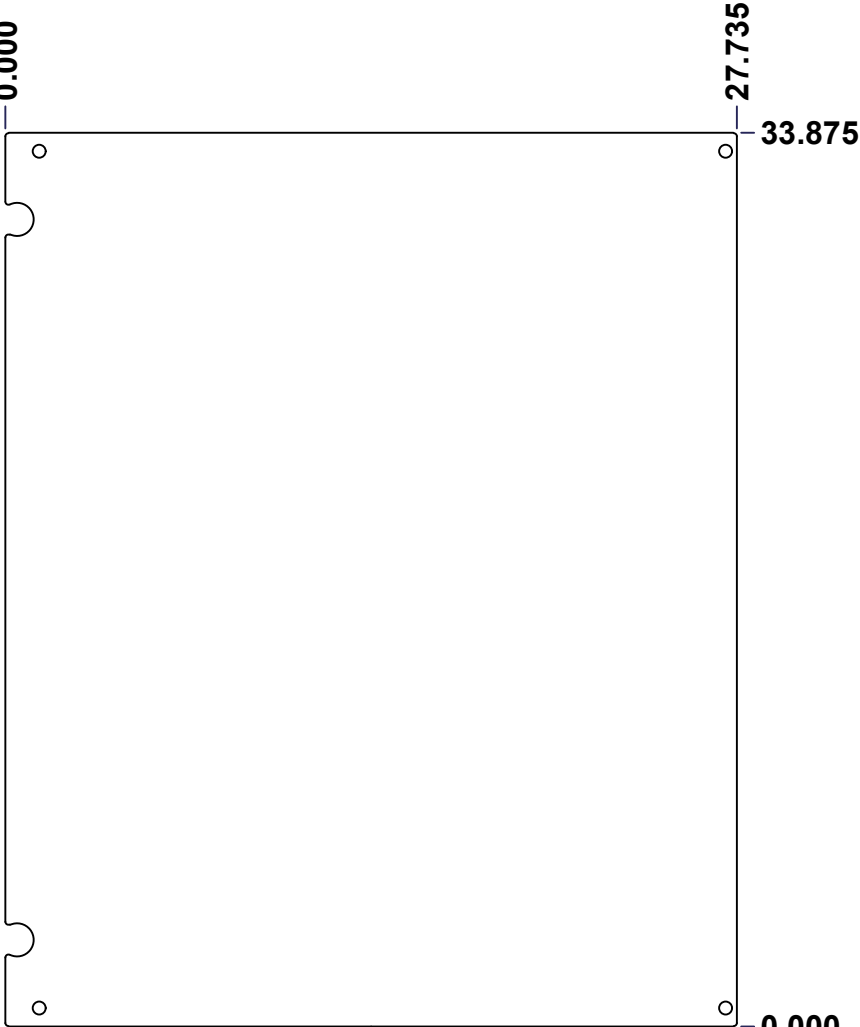
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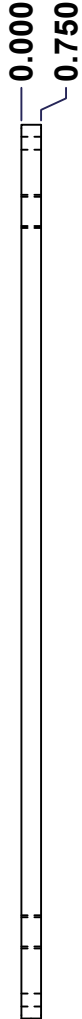
Tolérance ±1/32" sauf spécification contraire



TOP

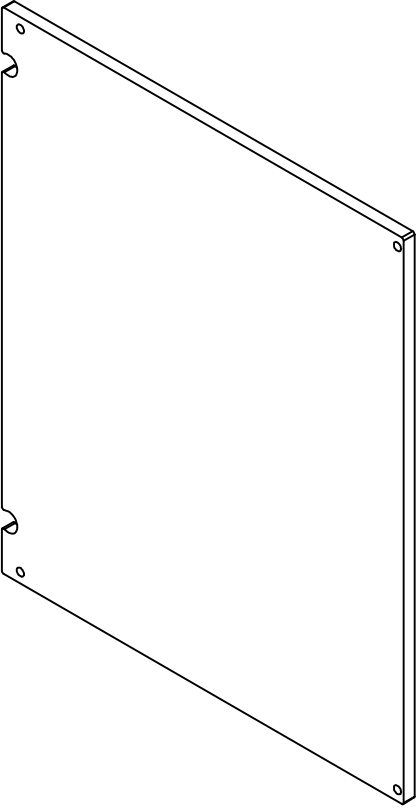


FRONT



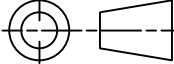
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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	Projection 	
Customer Client	Date	
Drawn By Dessiné Par	Date 23-Jan-07	
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESBU 36" x 30" Cover Insulation	Detail Rev.	
Part Number Numéro Pièce	Rev.	16
5412ESBU363010THI-C	0	16

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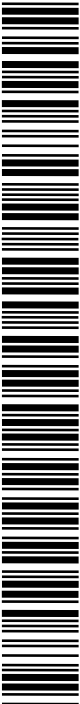
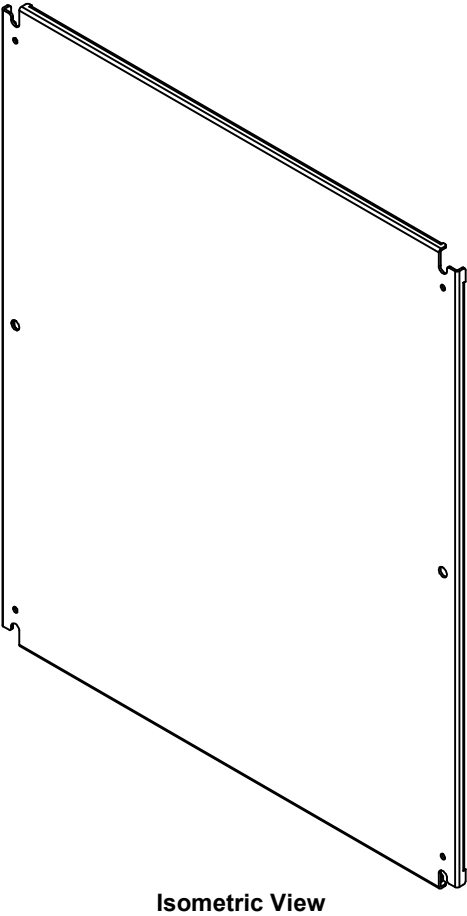
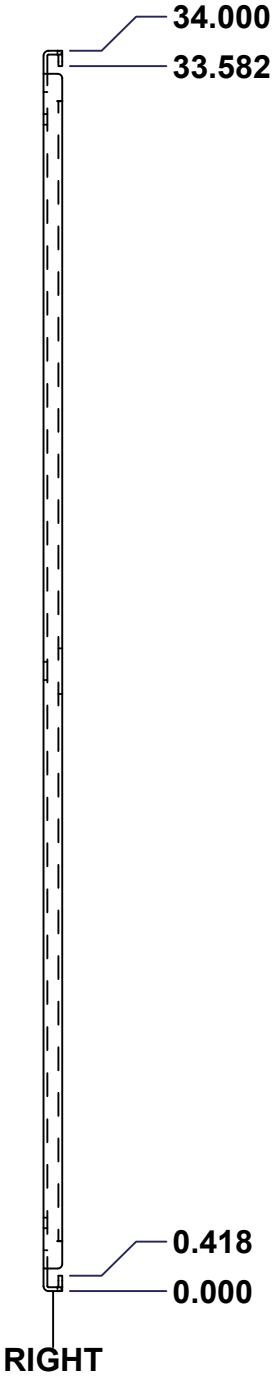
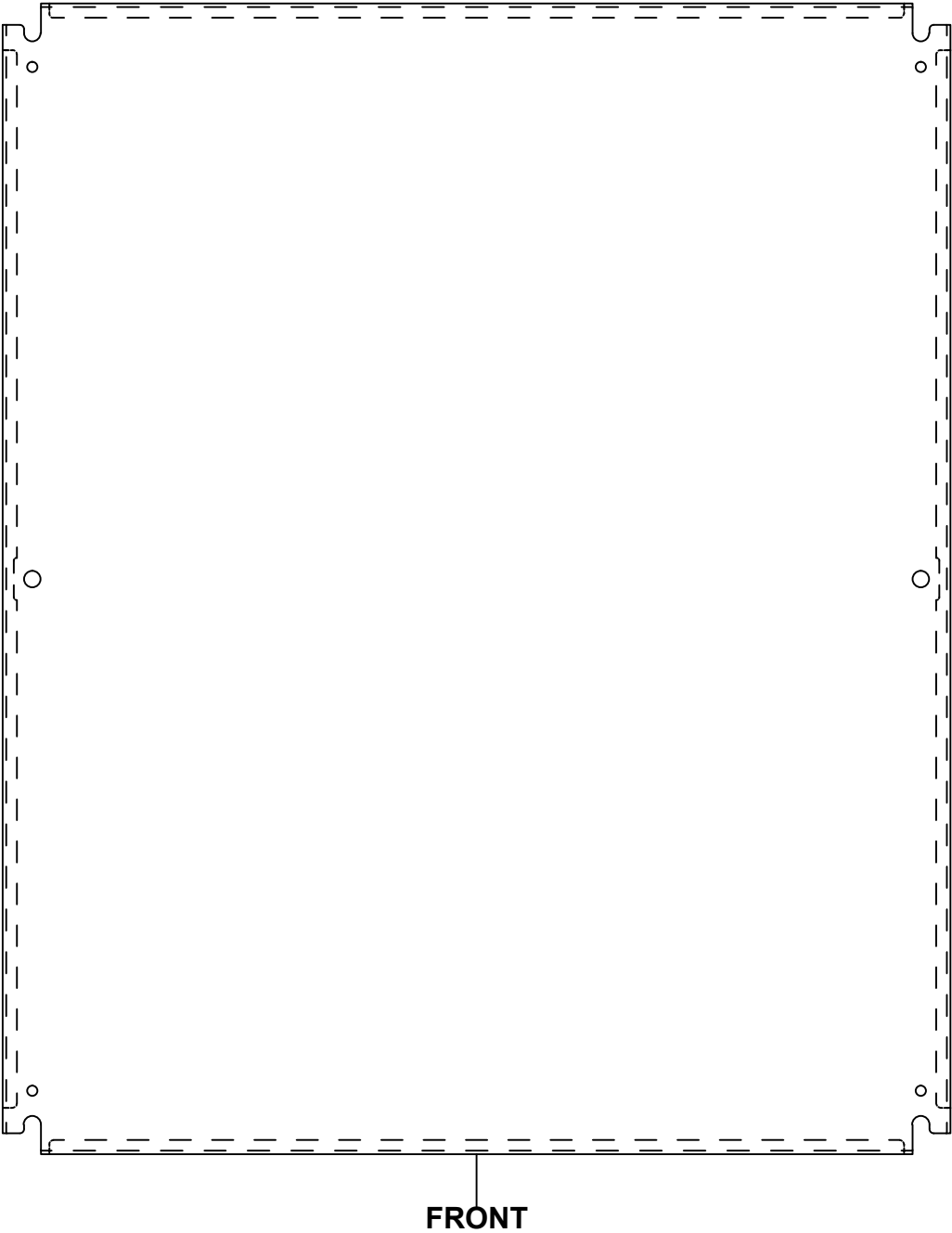
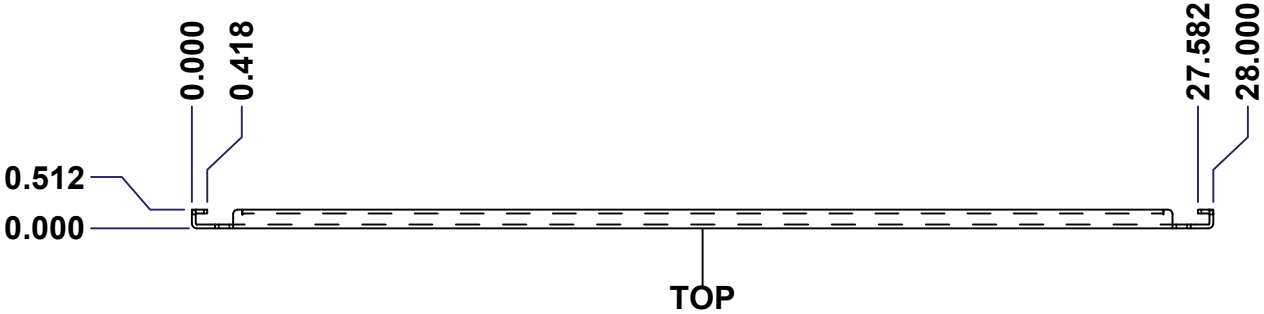
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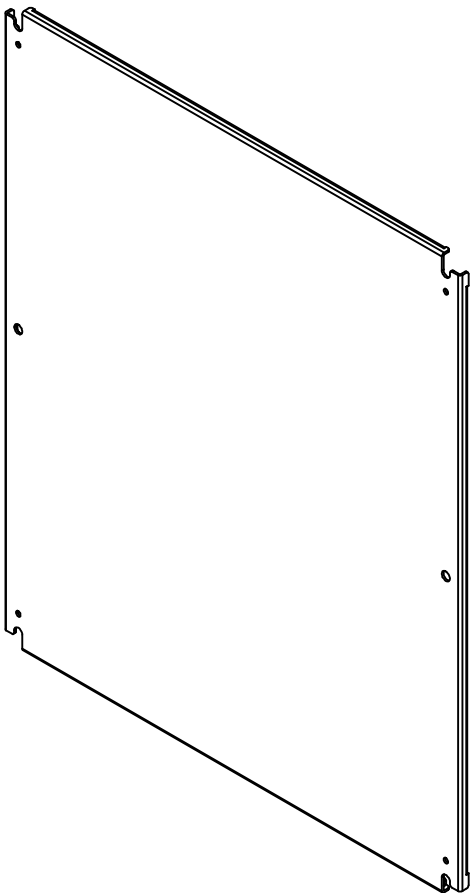
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3630G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire

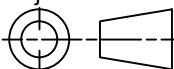


No.	Revisions	Date	By/Par

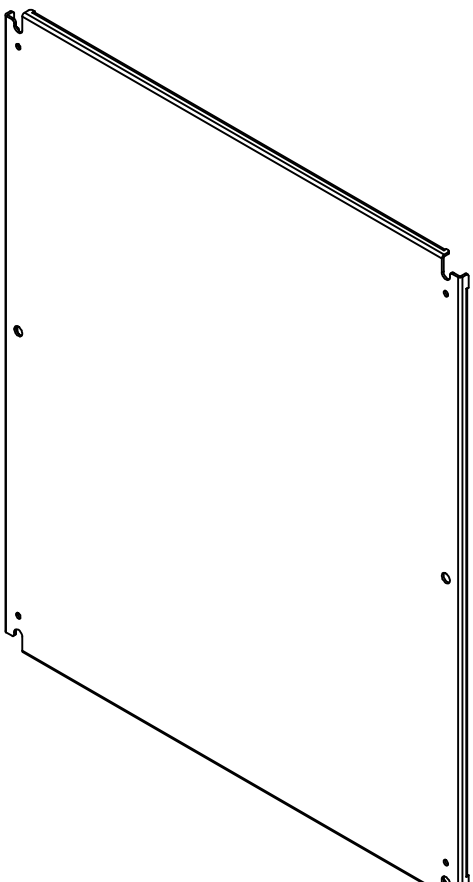
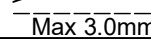
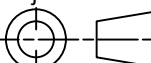


Isometric View



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Drawn By Dessiné Par BoxCad		Date 23-Jan-07
Material Matière See Part List		
Color Couleur See Part List	Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP3630G		Rev. 0 1 2

Tolérance $\pm 1/32"$ sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière See Part List			
Color Couleur See Part List		Finish Fin See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP3630G		Rev. 0	2 2

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