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Isometric View



SEE BILL OF MATERIAL ON LAST PAGE

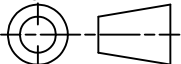


Tél: (450) 979-4373
Fax: (450) 979-462
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Mar-14
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Material	
Matière	14 Ga H.R.P. & O. (1.7mm)

Color	Asa-61 Grey	Finish	Smooth
Couleur		Finis	

Description	Detail Rev.
5412ESBU 36" x 30" x 12" Assembly	

Part Number Numéro Pièce	Rev.	1 2
5412ESBU363012	0	

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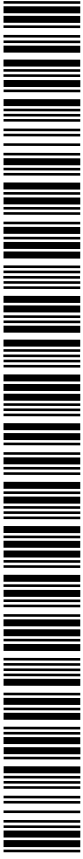
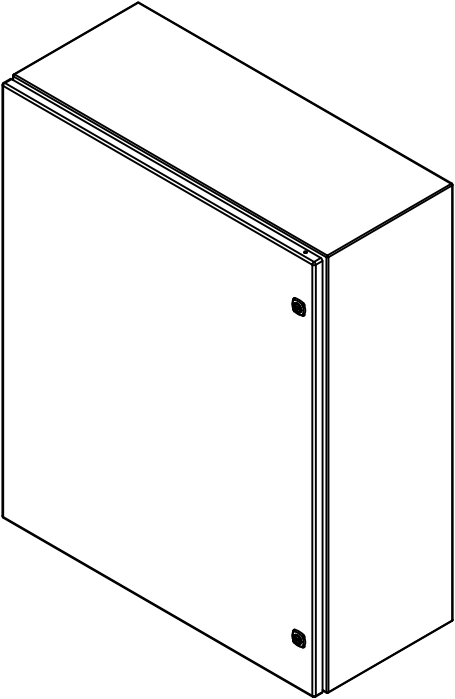
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU363012\5412ESBU363012.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

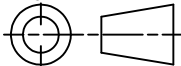


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-Mar-14	
Material Matière		14 Ga H.R.P. & O. (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	5412ESBU 36" x 30" x 12" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESBU363012	0	2

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP3630G	0	881 SP - Inner Panel
1	5412ESBU363012C	0	5412ESBU 36" x 30" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESBU363012B	0	5412ESBU 36" x 30" x 12" Body
6	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

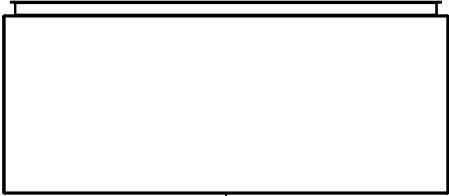
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Tolerance ±1/32" unless otherwise specified

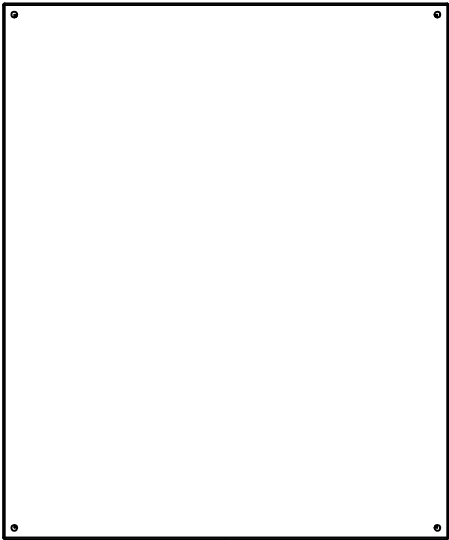
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Tolérance ±1/32" sauf spécification contraire

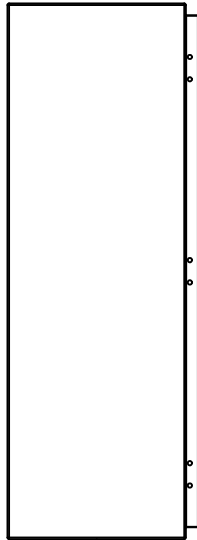
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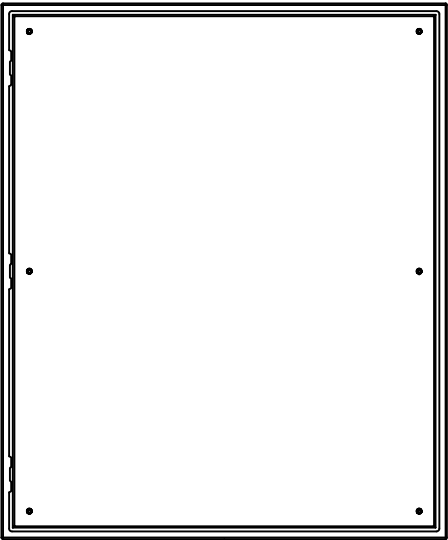
TOP



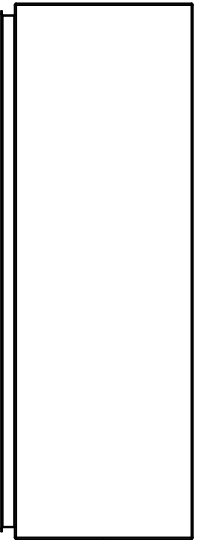
BACK



LEFT



FRONT

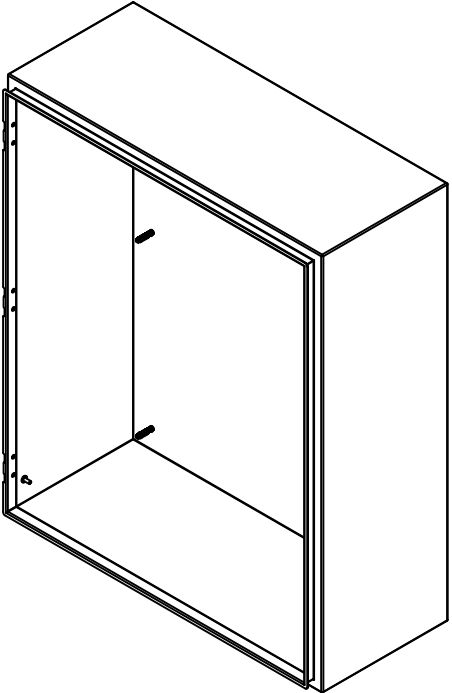


RIGHT



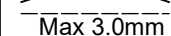
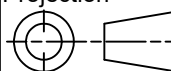
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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				Projection 	
Customer Client				Date	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 17-Mar-14	
Material Matière		14 Ga H.R.P. & O. (1.7mm)			
Color Couleur		Asa-61 Grey		Finish Finis Smooth	
Description 5412ESBU 36" x 30" x 12" Body				Detail Rev.	
Part Number Numéro Pièce 5412ESBU363012B				Rev. 0	1 7

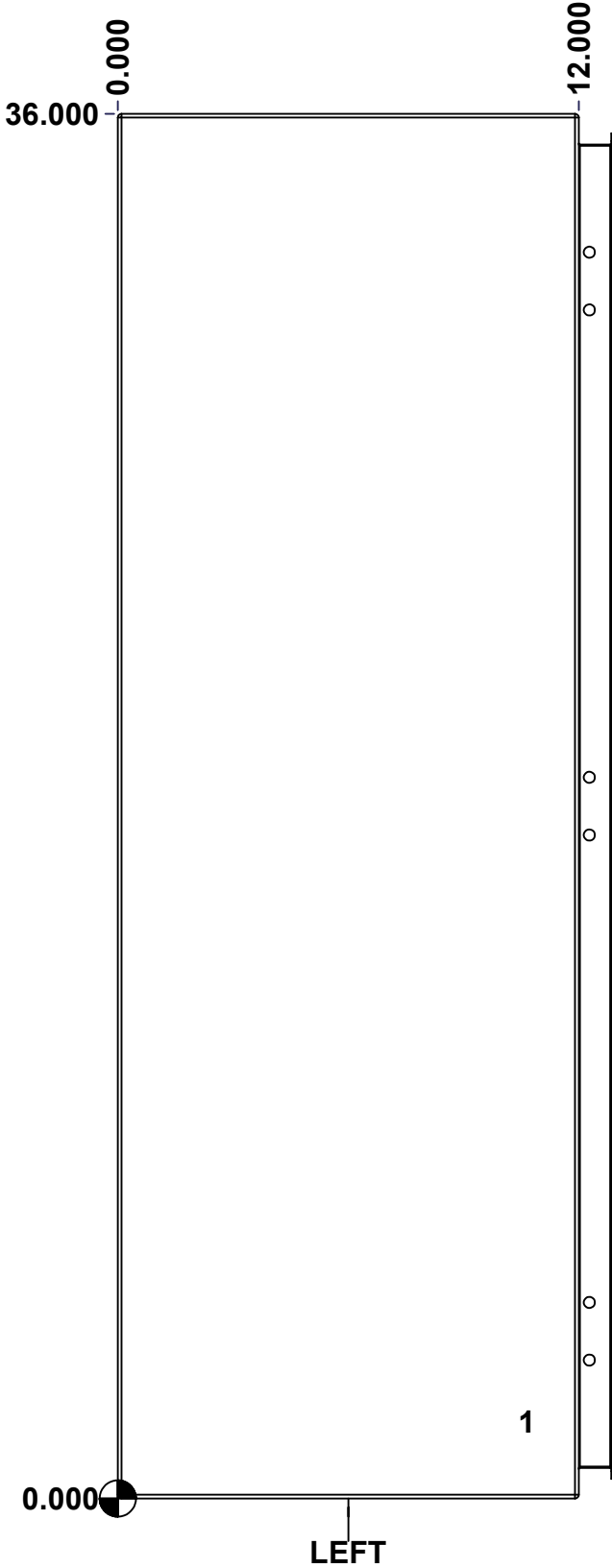
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU363012\5412ESBU363012B5.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESBU 36" x 30" x 12" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESBU363012B		0	7

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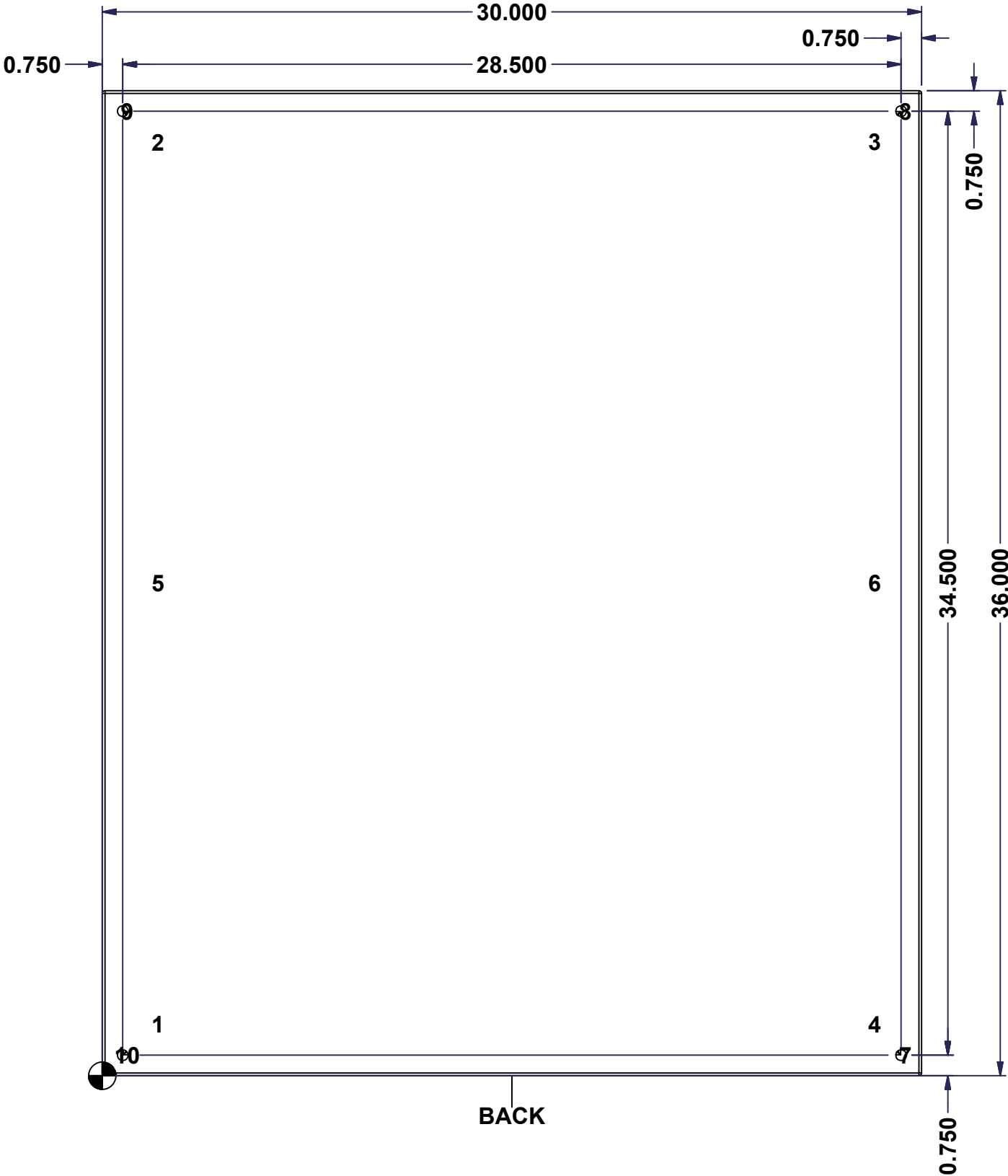
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	35.250	RND Ø0.390
9	0.750	35.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



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	Description	Status	
	5412ESBU 36" x 30" x 12" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESBU363012B			

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Tolerance ±1/32" unless otherwise specified

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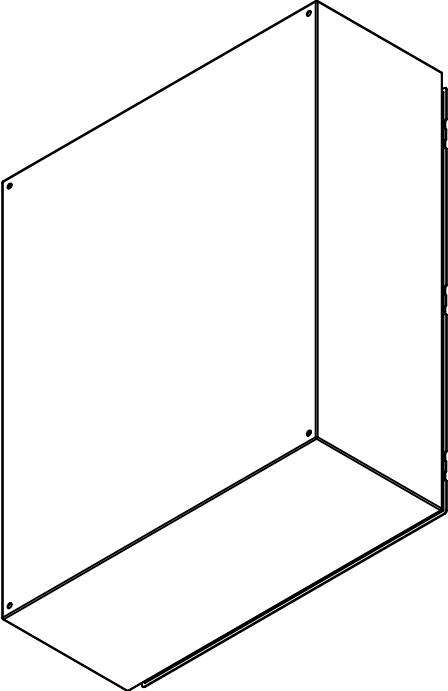
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





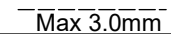
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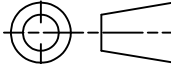
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

17-Mar-14

Material

Matière

14 Ga H.R.P. & O. (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ESBU 36" x 30" x 12" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESBU363012B

Rev.

7

7

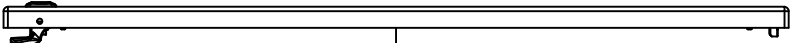
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU363012B-P	0	5412ESBU 36" x 30" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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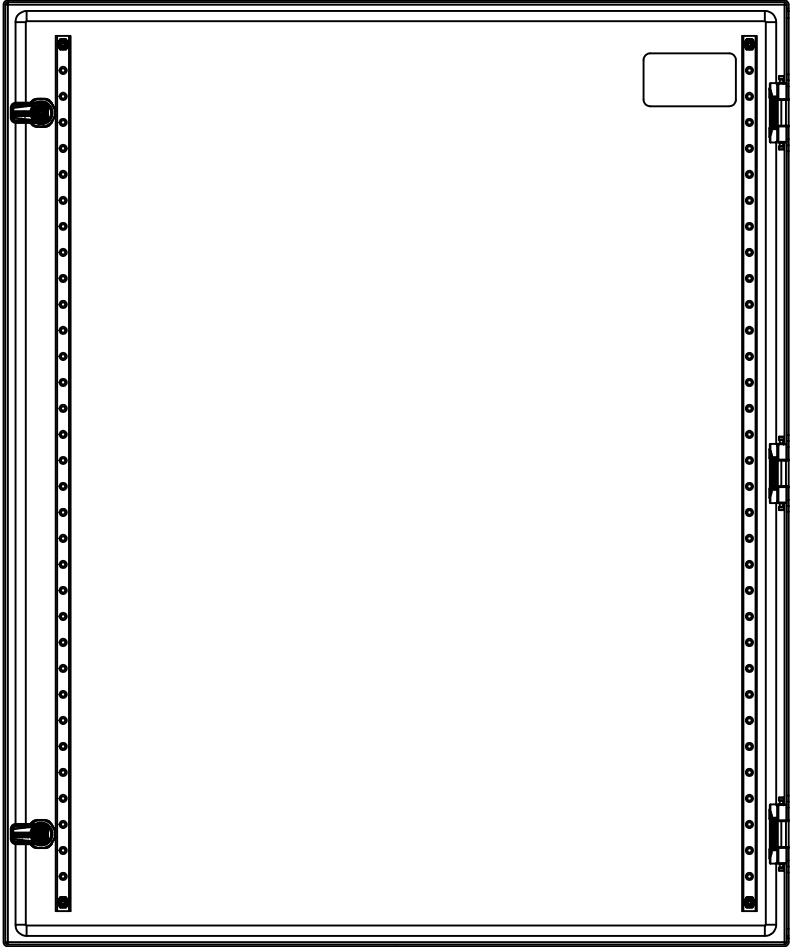
Tolerance ±1/32" unless otherwise specified

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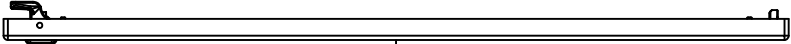
Tolérance ±1/32" sauf spécification contraire



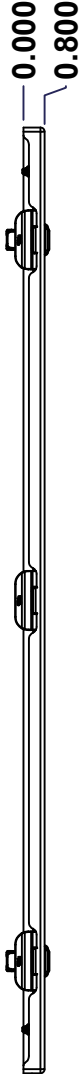
TOP



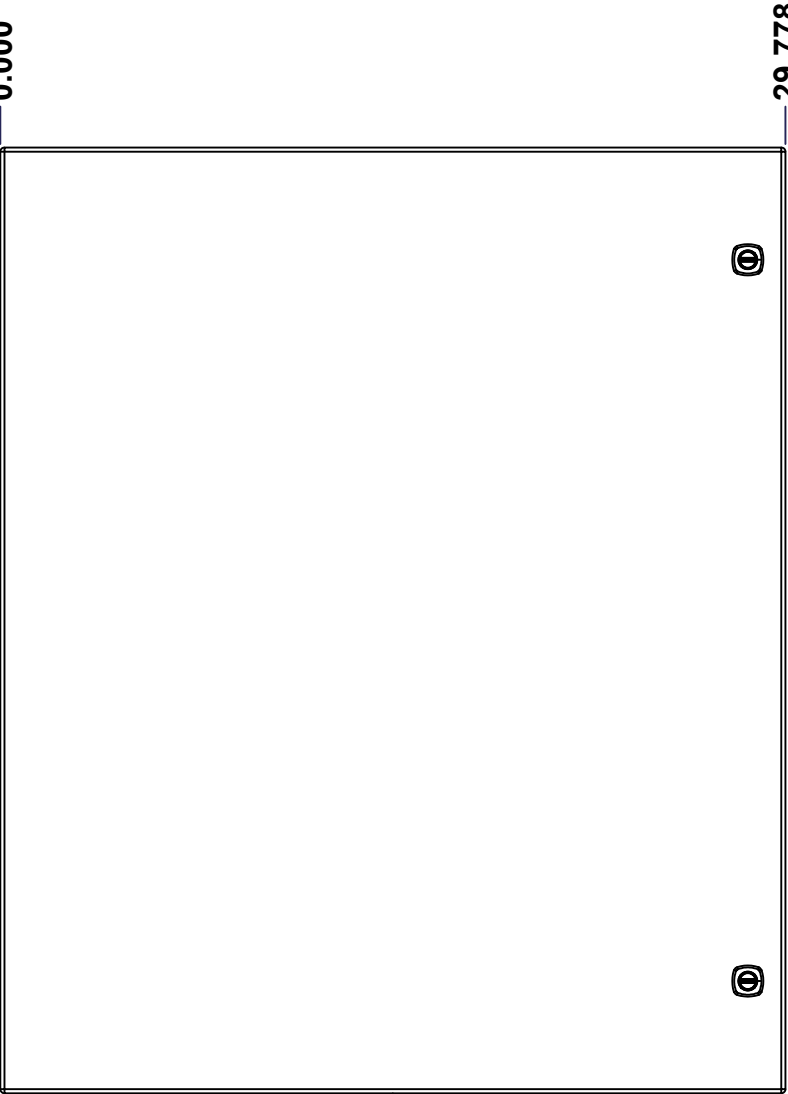
BACK



BOTTOM



LEFT

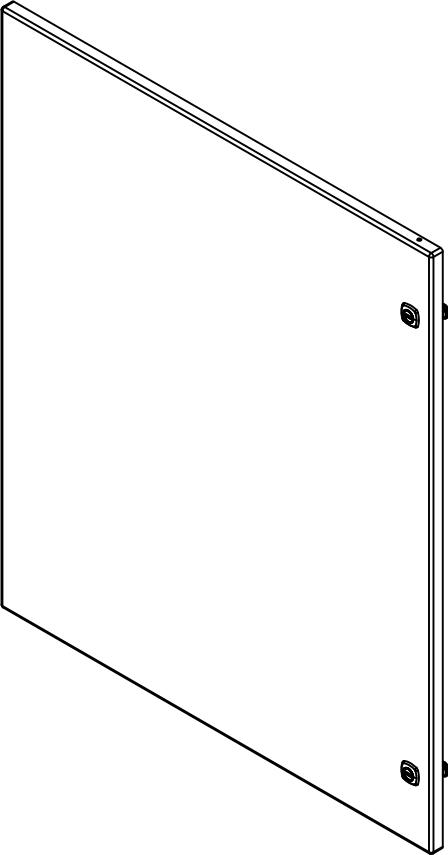


FRONT

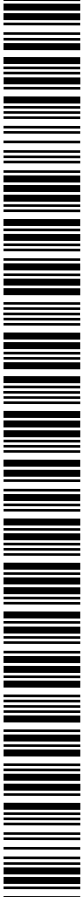


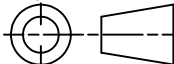
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 17-Mar-14	
Material Matière					

SEE BILL OF MATERIAL ON LAST PAGE

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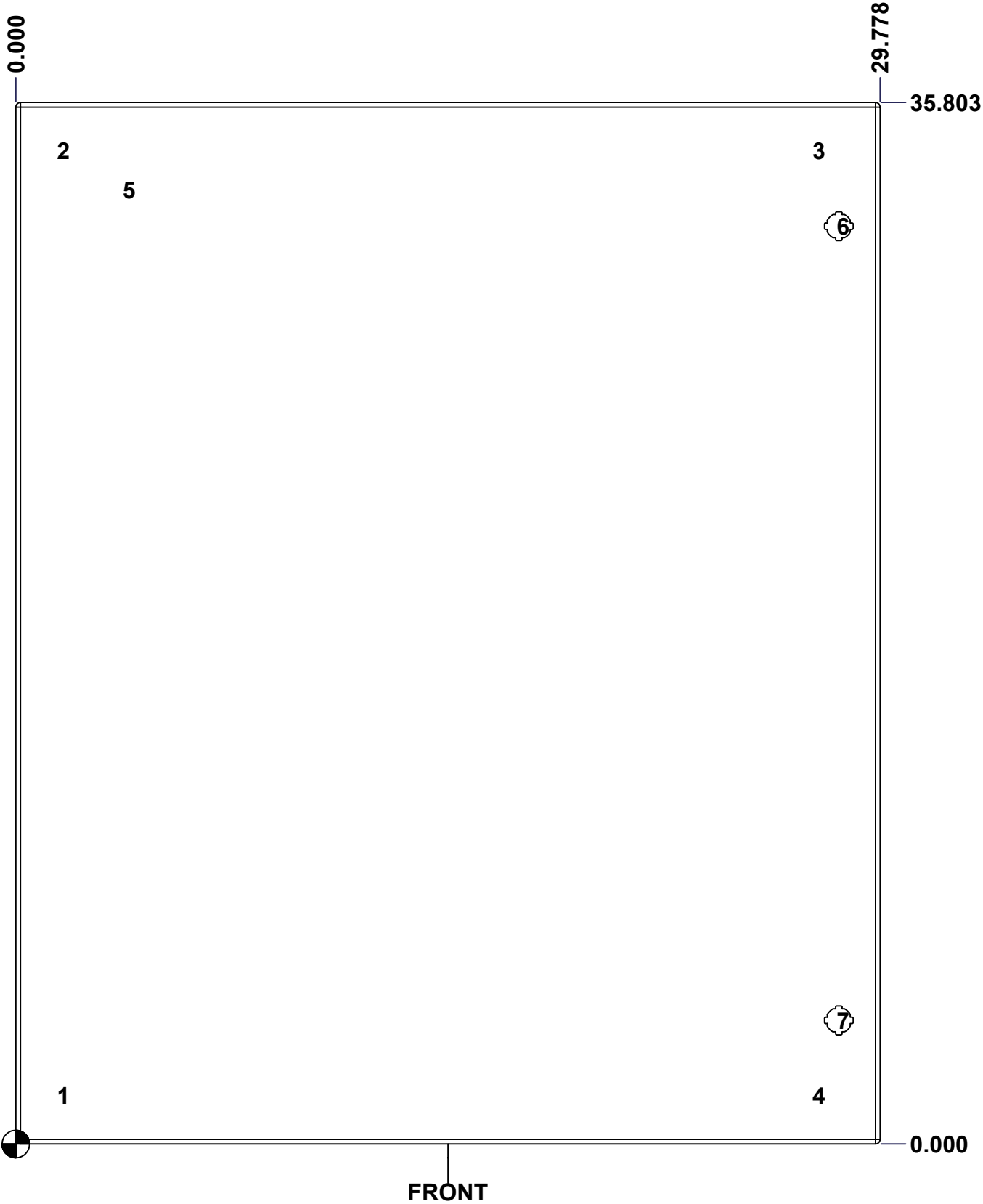
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU363012\5412ESBU363012C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	32.803	LABEL_EXM (Inside)
6	28.354	31.553	LOCK 880 SCQ4-SL @ 0.0°
7	28.354	4.250	LOCK 880 SCQ4-SL @ 0.0°



FRONT

	Description		Status	
	5412ESBU 36" x 30" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESBU363012C		0	3

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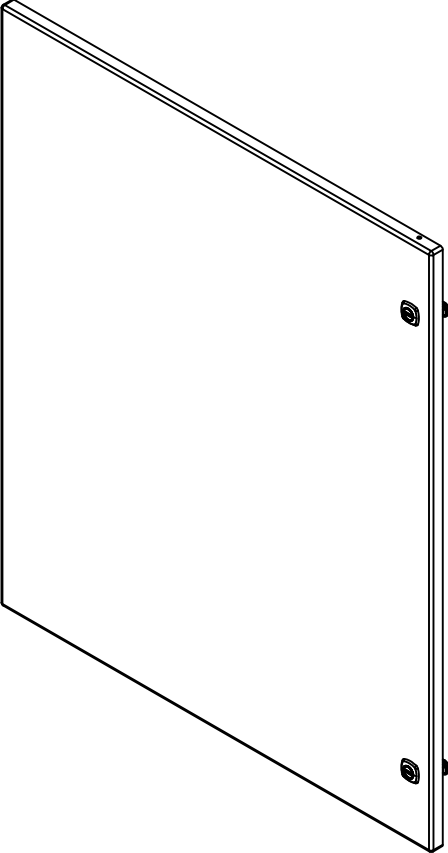
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





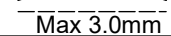
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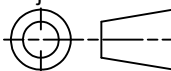
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

17-Mar-14

Material

Matière

14 Ga H.R.P. & O. (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5412ESBU 36" x 30" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESBU363012C

Rev.

3

0

3

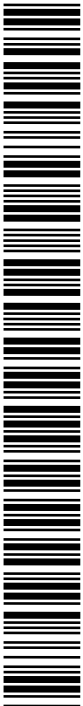
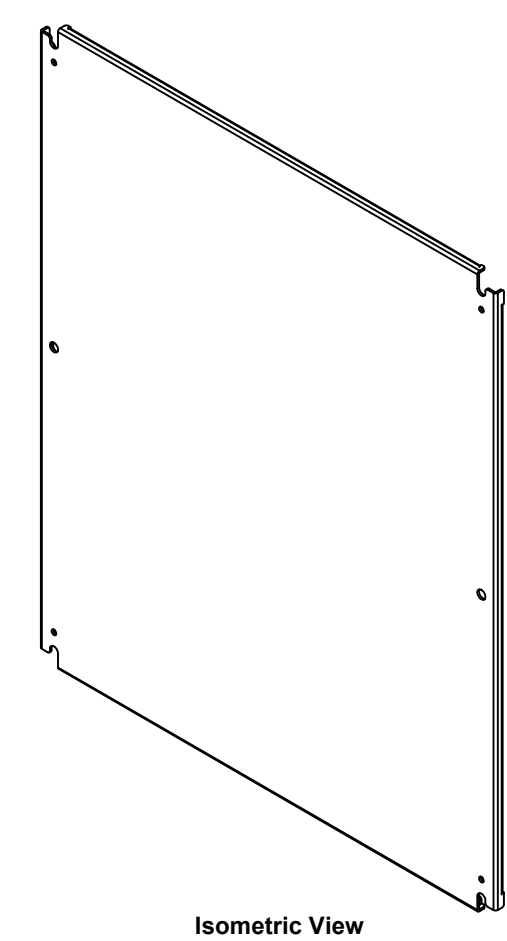
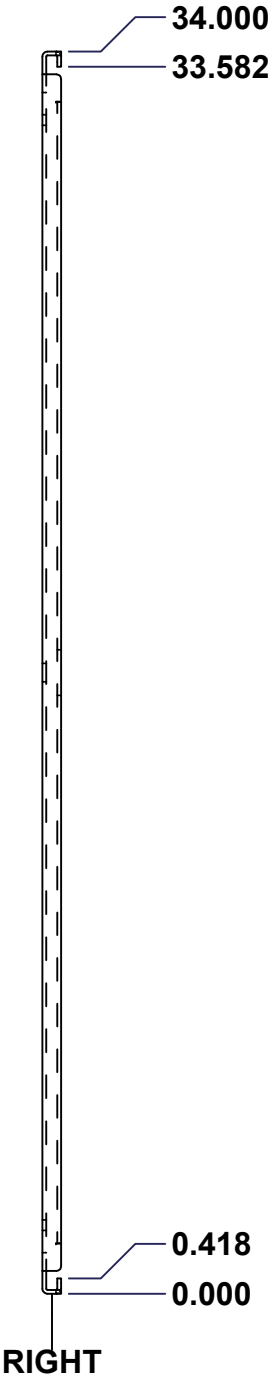
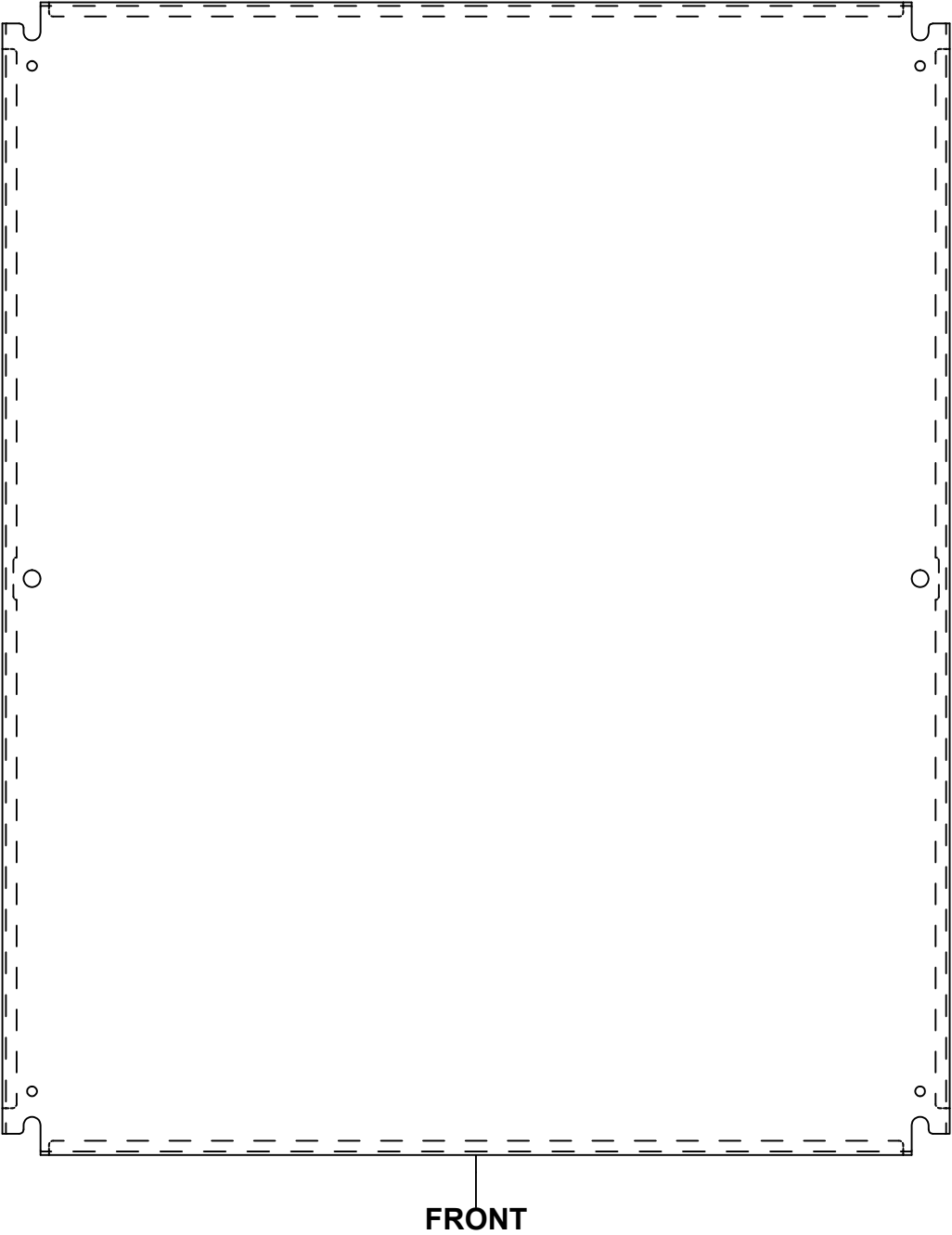
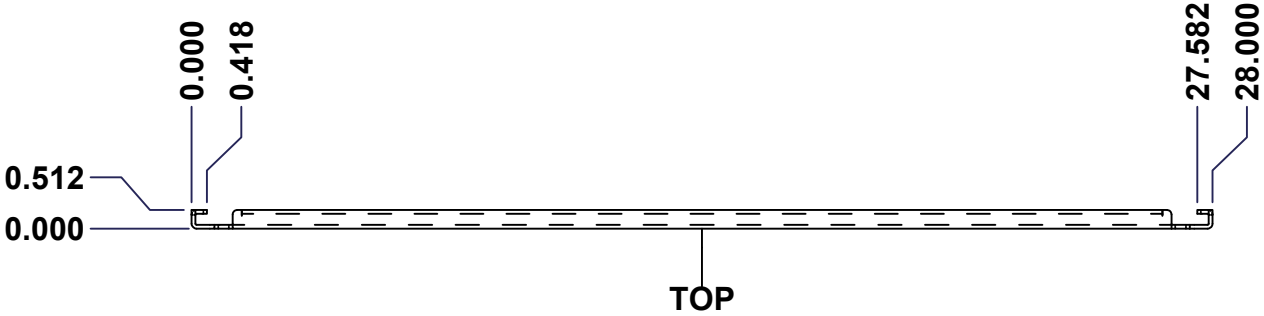
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESBU363012G	0	5412ESBU 36" x 30" Cover Gasket Part
3	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESBU363012C-P	0	5412ESBU 36" x 30" Cover Part
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3630G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

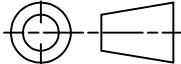


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date 1/23/2007

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP3630G

Rev.

1
2

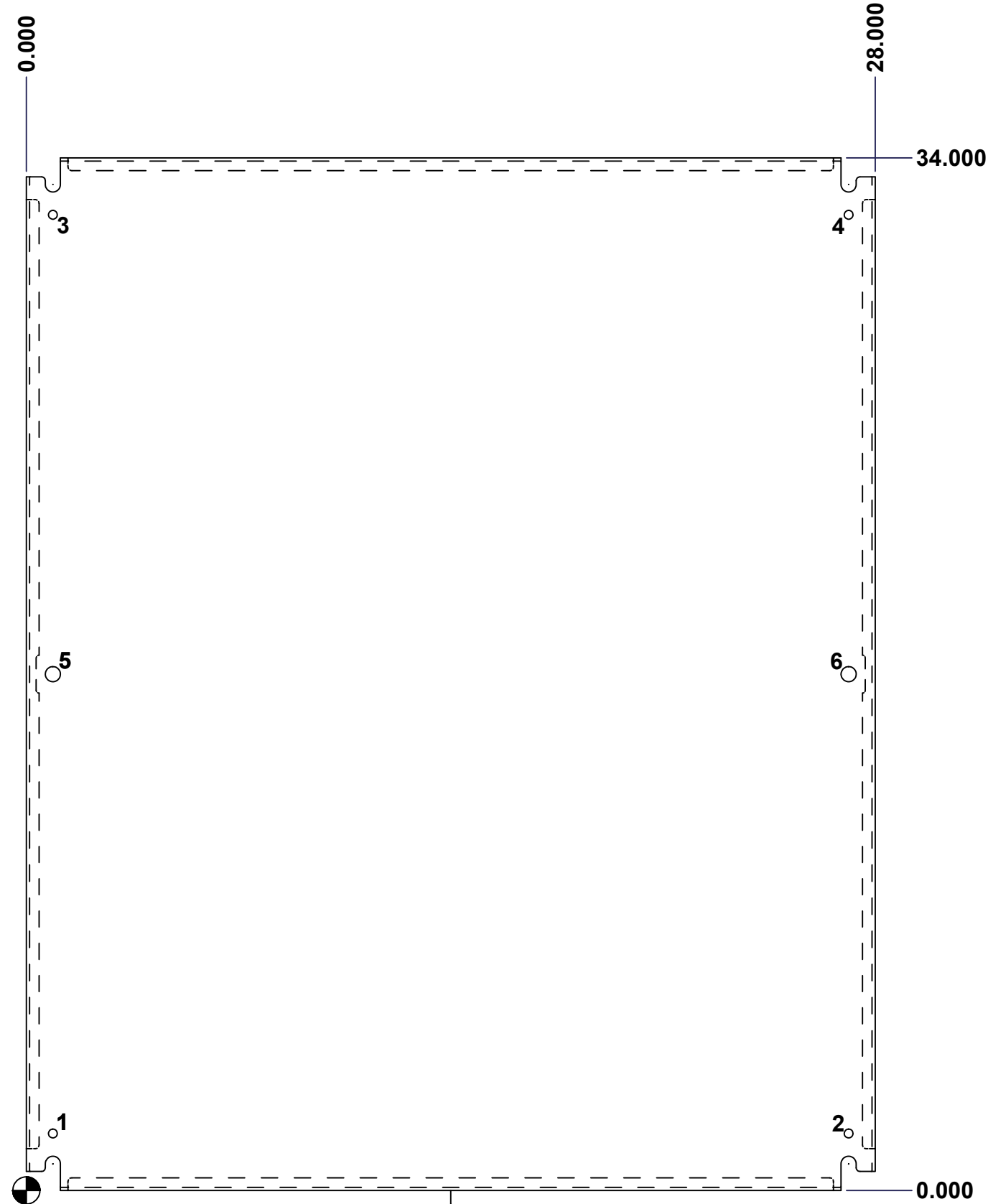
1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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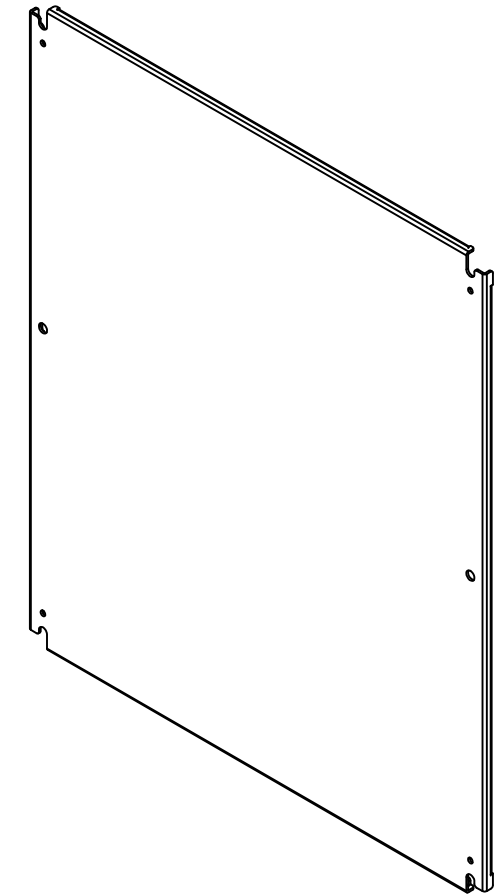
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT



Isometric View

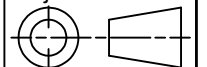


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Flatness	
Aplatissement	

Max 3.0mm

Max 5.0mm
Projection



Customer Client	
--------------------	--

Date	
------	--

Client	
Drawn By	
Dessiné Par	

BoxCad

Date	1/
------	----

1/23/2007

Dessine
Material
Matière

See Part List

Color	
Couleur	

See Part List

Finish	
Finis	S

[See Part List](#)

Description

881 SP - Inner Panel

Detail Rev.

Part Number Numéro Pièce	
-----------------------------	--

881 SP3630G

Rev.	
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0

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