

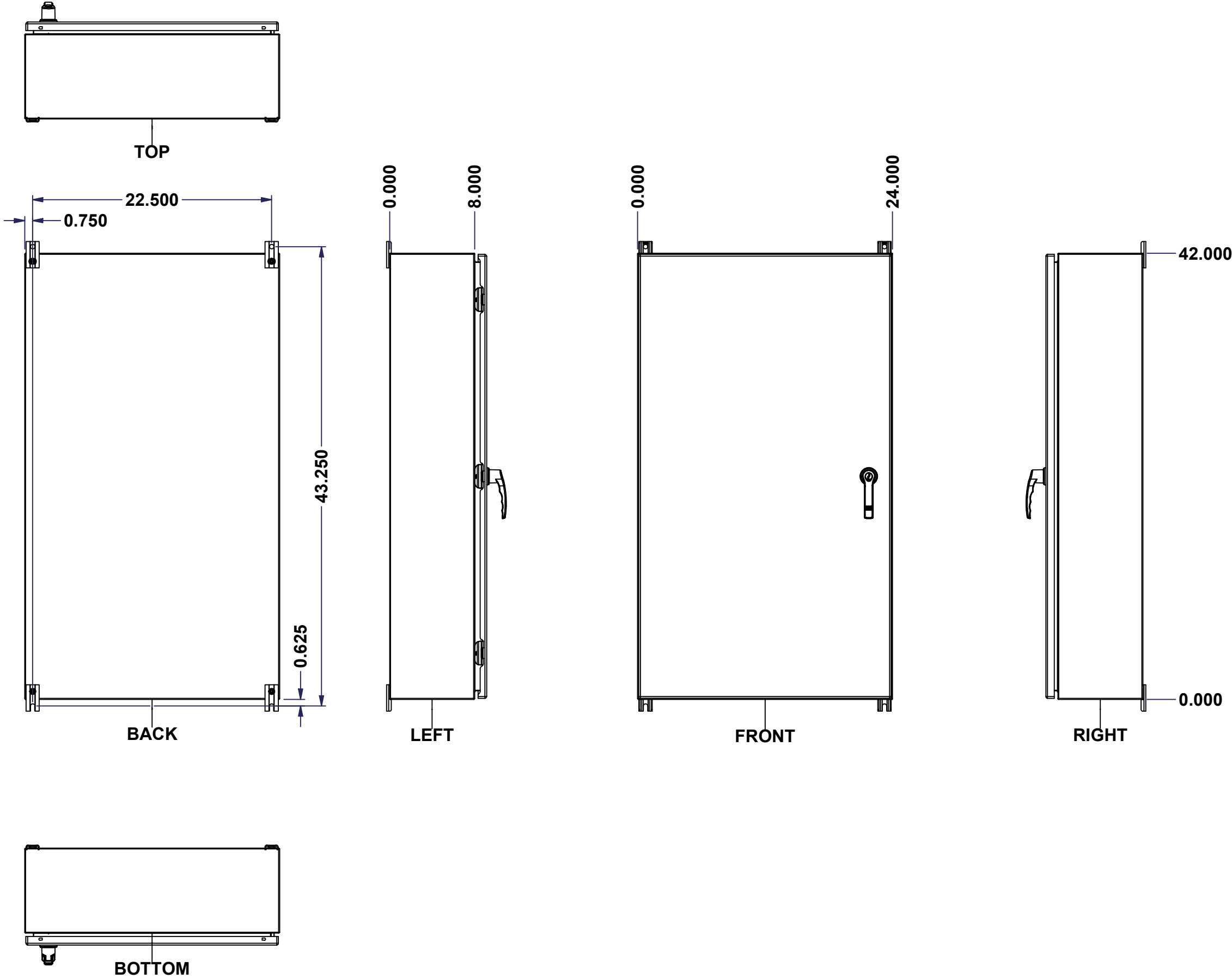
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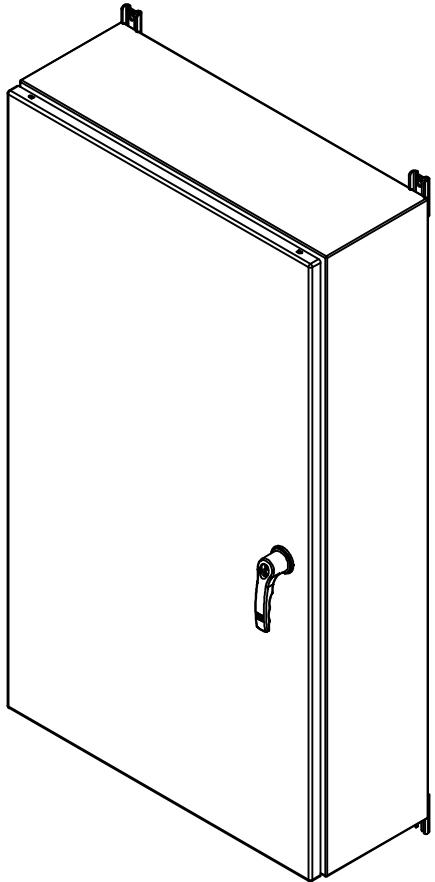
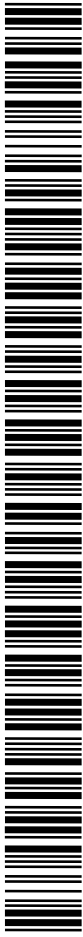
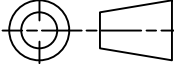
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 12-Apr-23	
Material Matière		BoxCad: BoxCad	
		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	
		Finish Fini	
		Smooth	
Description		Detail Rev.	
5412ESBU 42" x 24" x 8" Assembly			
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESBU422408TH			

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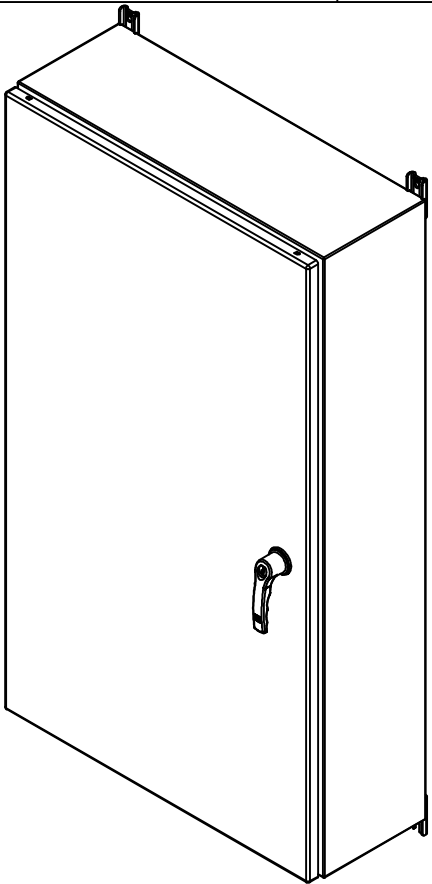
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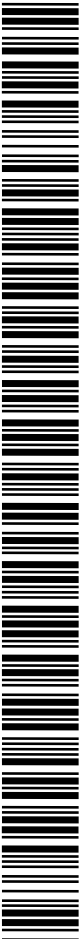
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_CLOSE Sold separately (Installed)
7	C/W 885 ESMF3_OPEN Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



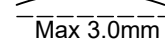
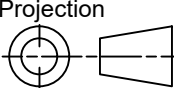
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4224G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU422408THC	0	5412ESBU 42" x 24" Cover
1	5412ESBU422408THB	0	5412ESBU 42" x 24" x 8" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 12-Apr-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)					
Color Couleur Asa-61 Grey		Finish Fini Smooth			
Description 5412ESBU 42" x 24" x 8" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ESBU422408TH				Rev. 0	2 16

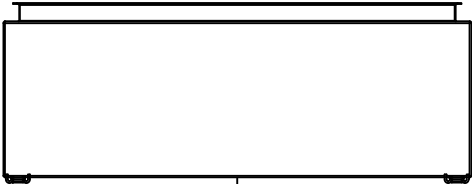
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Tolerance ±1/32" unless otherwise specified

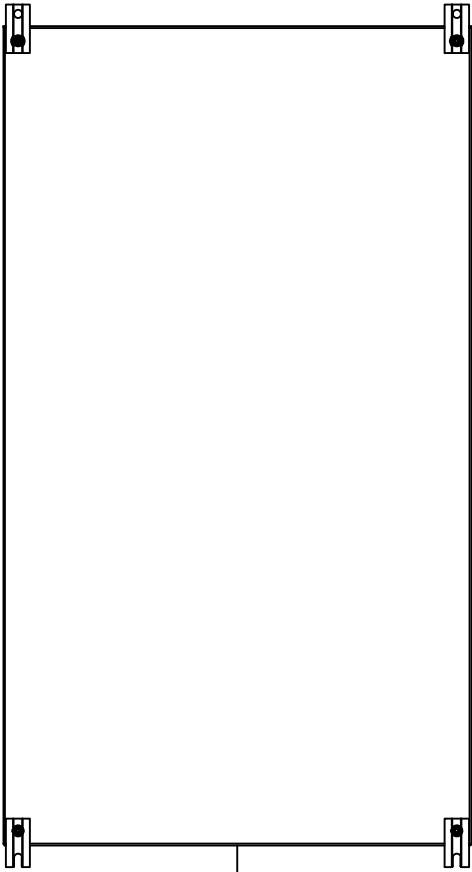
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Tolérance ±1/32" sauf spécification contraire

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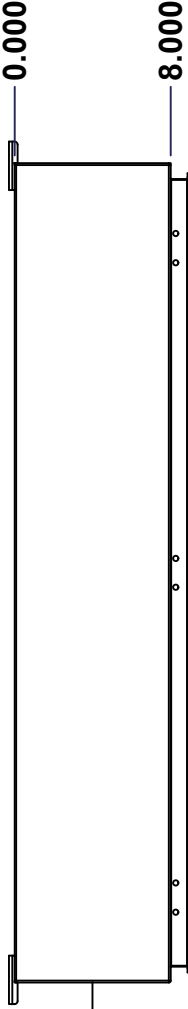
TOP



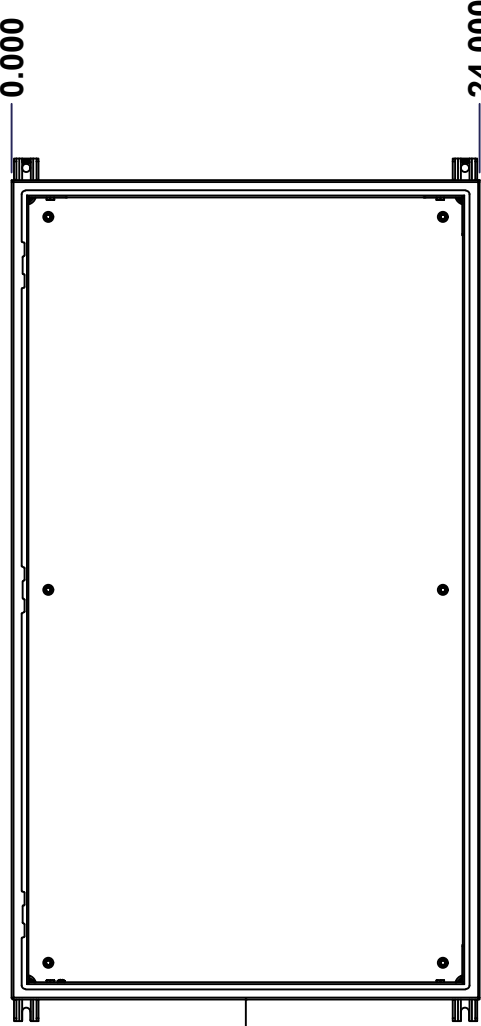
BACK



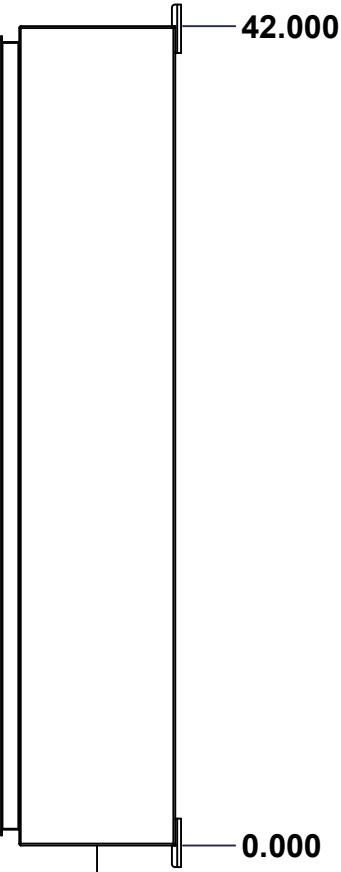
BOTTOM



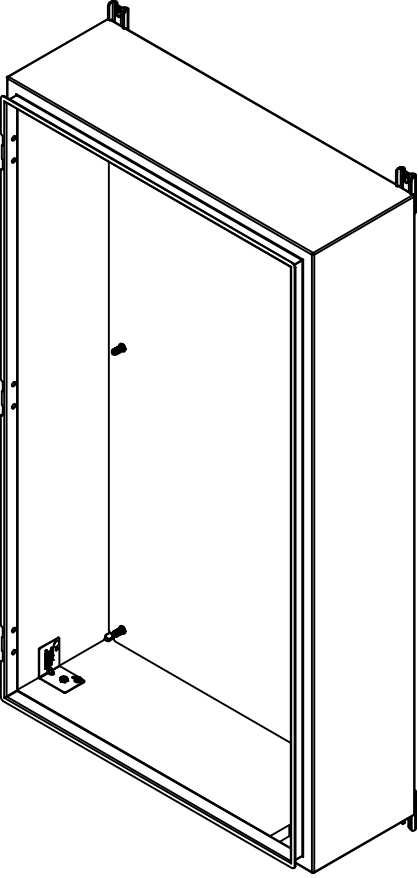
LEFT



FRONT



RIGHT



Isometric View

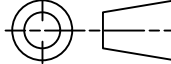


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Apr-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESBU 42" x 24" x 8" Body

Detail Rev.

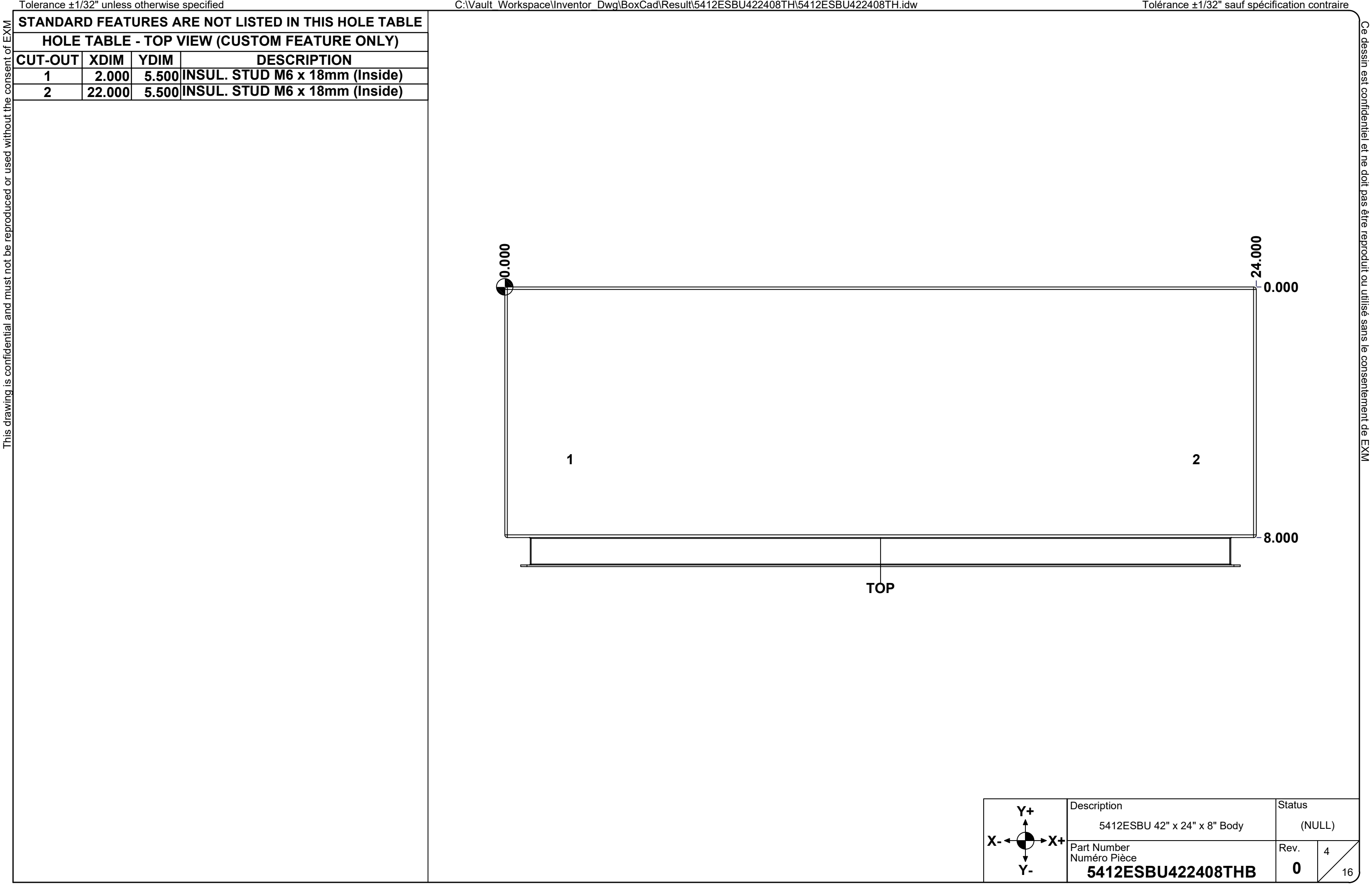
Part Number
Numéro Pièce

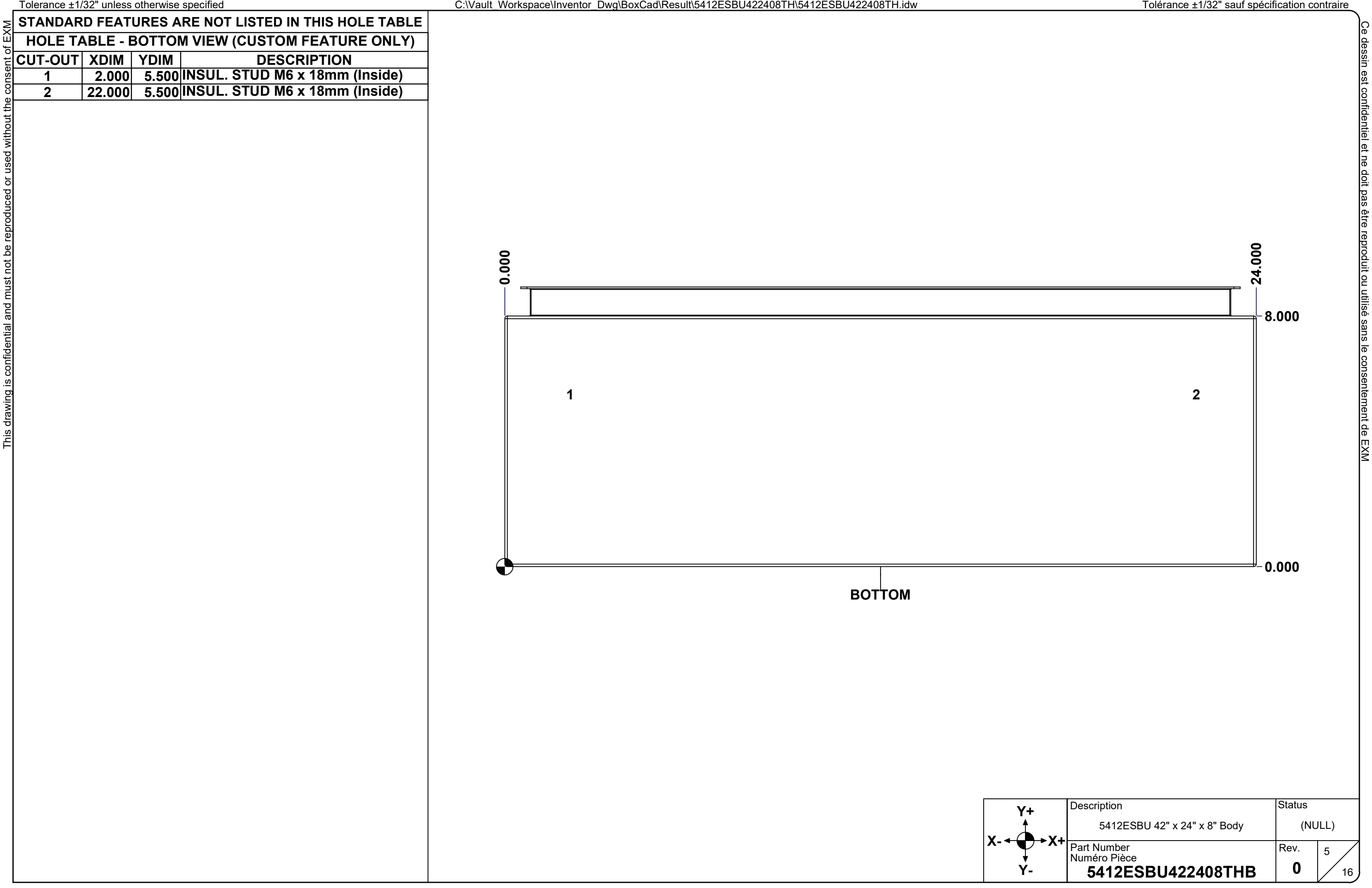
5412ESBU422408THB

Rev.
0

3

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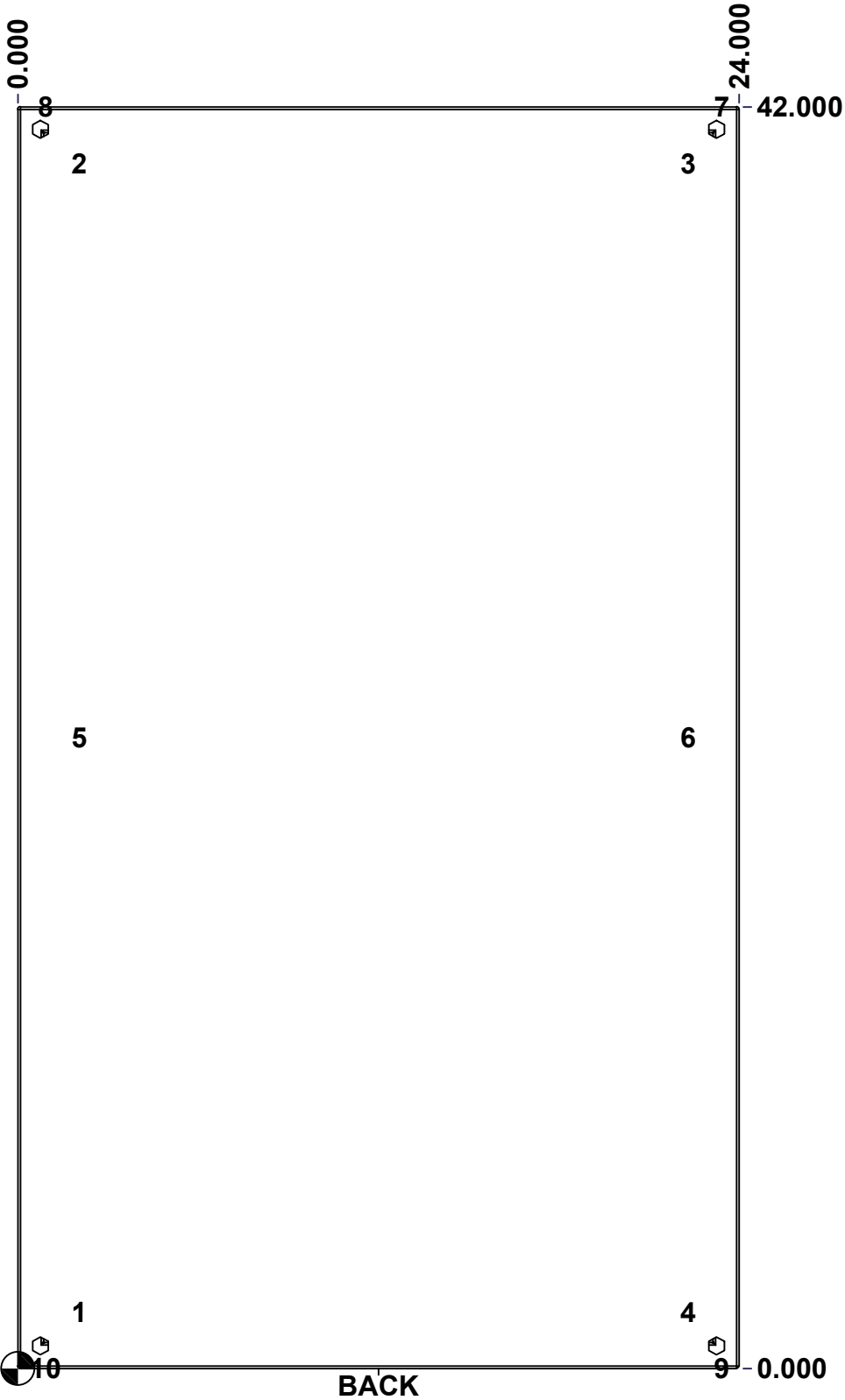
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	42.000	FOOT 885 ESMF3_CLOSE
8	0.750	42.000	FOOT 885 ESMF3_CLOSE
9	23.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN



	Description	Status	
	5412ESBU 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESBU422408THB	0	16

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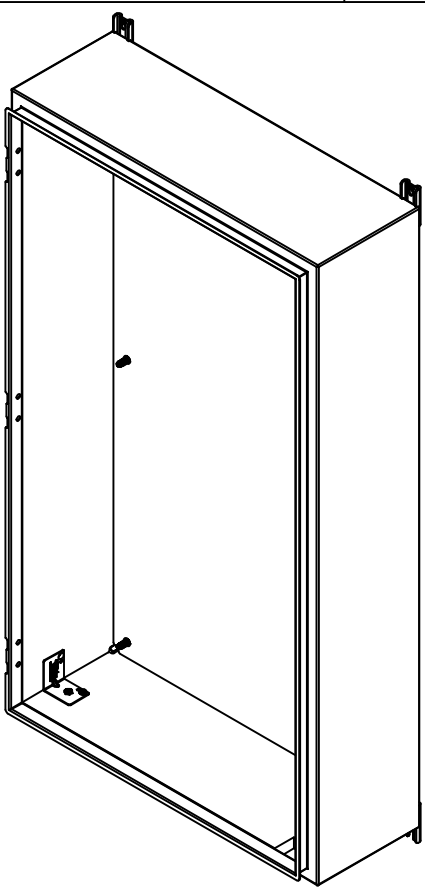
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



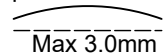
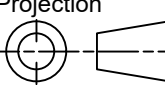
Isometric View



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2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESBU422408THI-RS	0	5412ESBU 42" x 24" Right Insulation
1	5412ESBU422408THI-LS	0	5412ESBU 42" x 24" Left Insulation
1	5412ESBU422408THI-BT	0	5412ESBU 42" x 24" Top and Bottom Insulation
1	5412ESBU422408THI-TP	0	5412ESBU 42" x 24" Top and Bottom Insulation
1	5412ESBU422408THI-B	0	5412ESBU 42" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU422408THB-P	0	5412ESBU 42" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

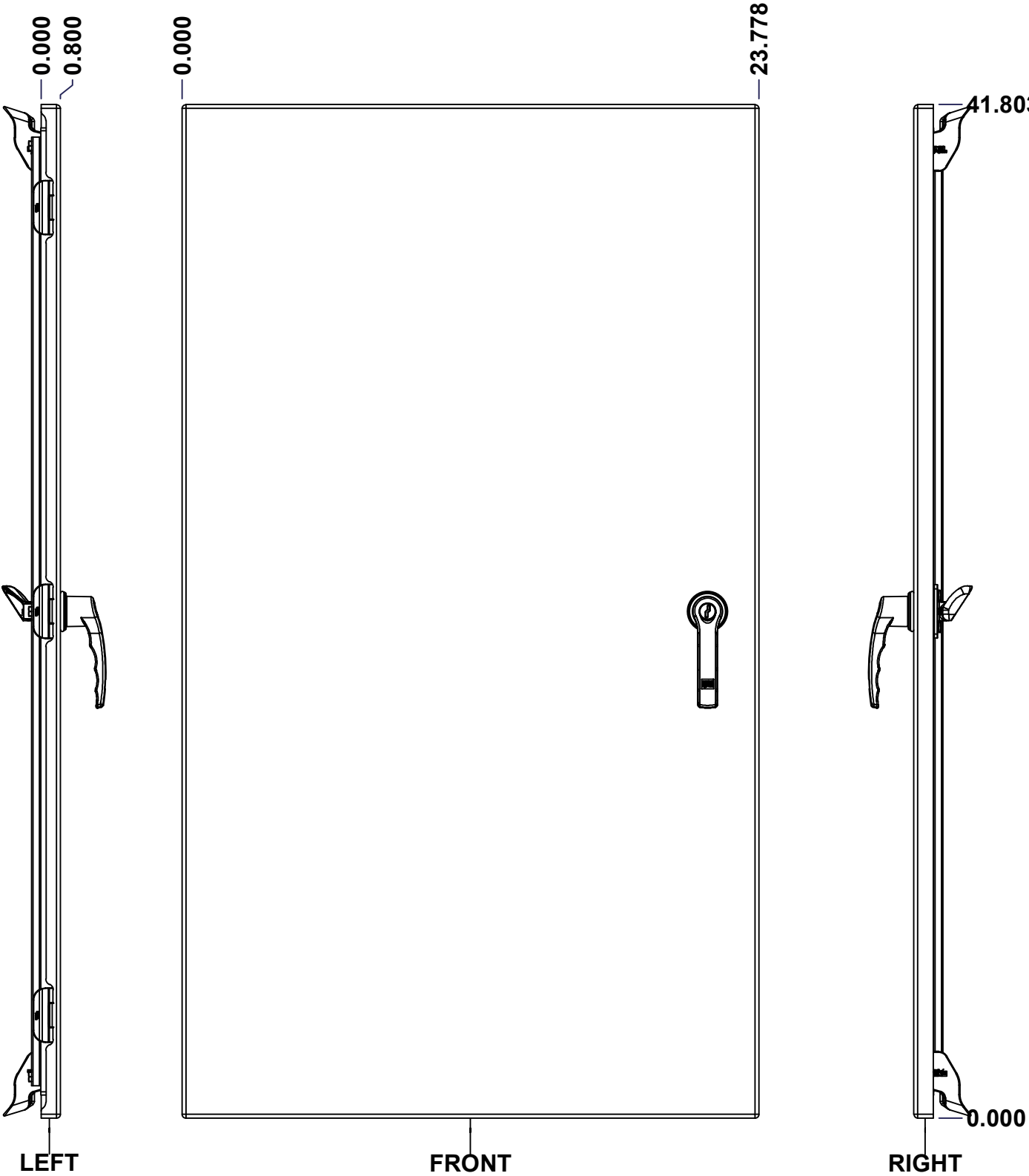
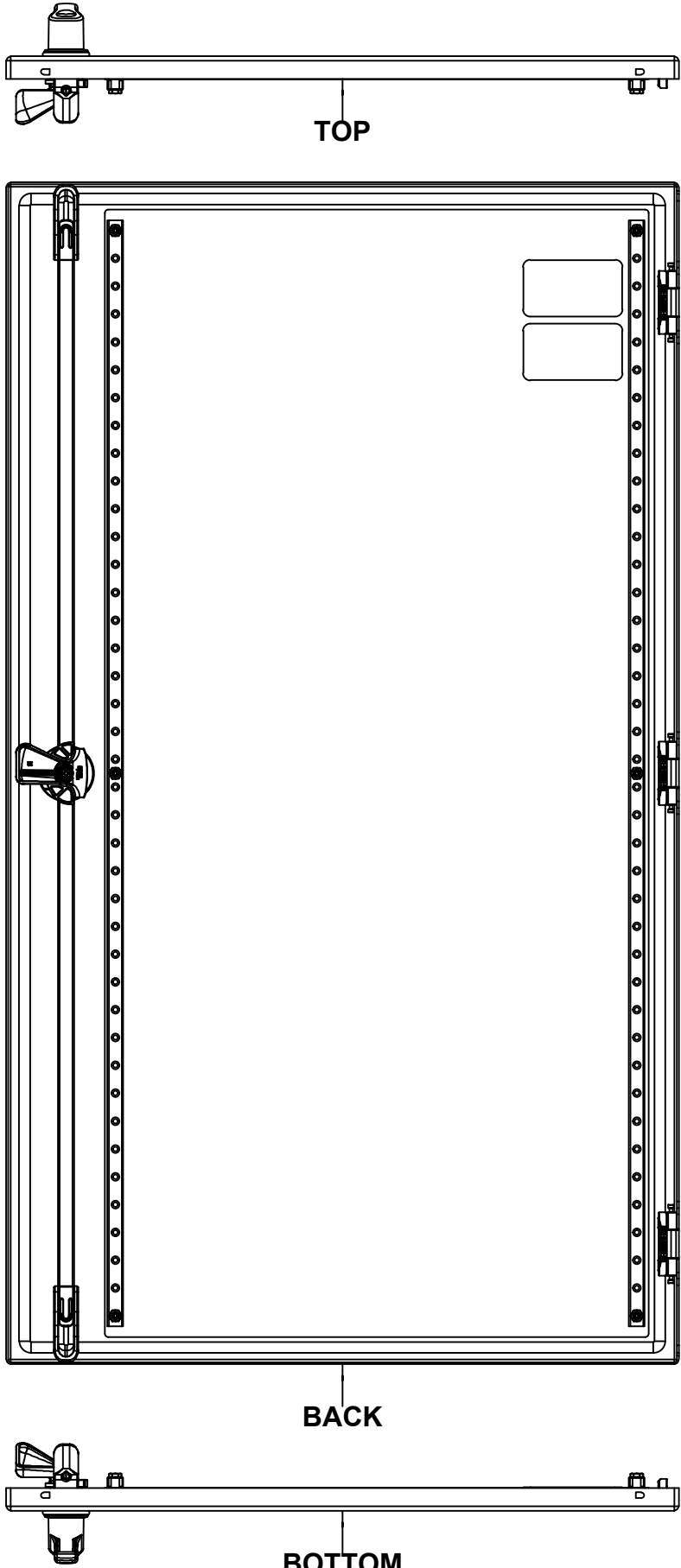
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 12-Apr-23	
Material Matière		BoxCad: BoxCad 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 42" x 24" x 8" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	7
5412ESBU422408THB		0	16

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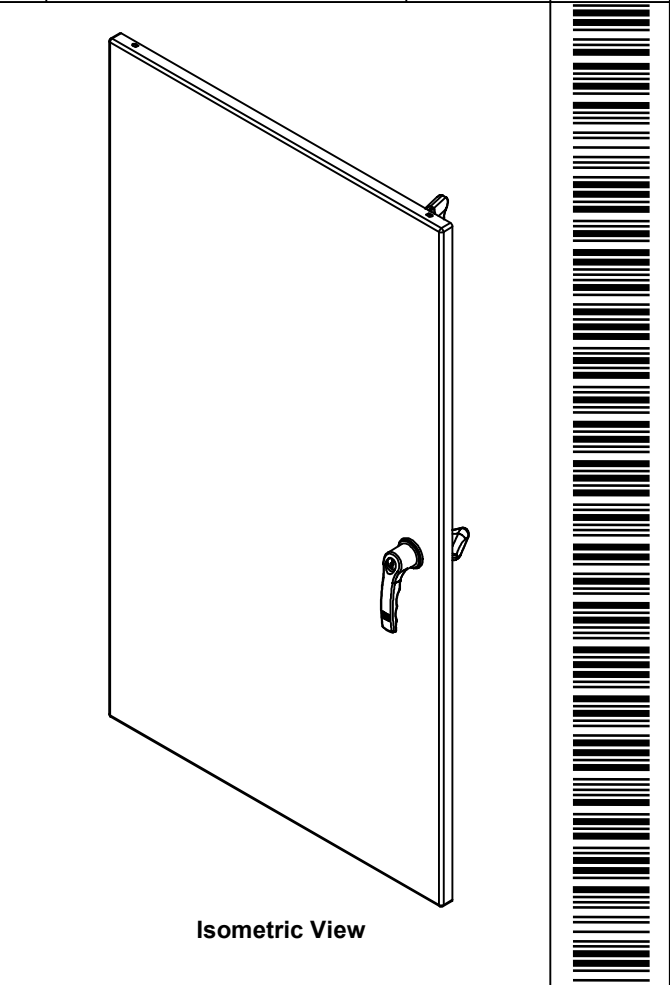
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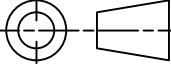
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Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 12-Apr-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 42" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16

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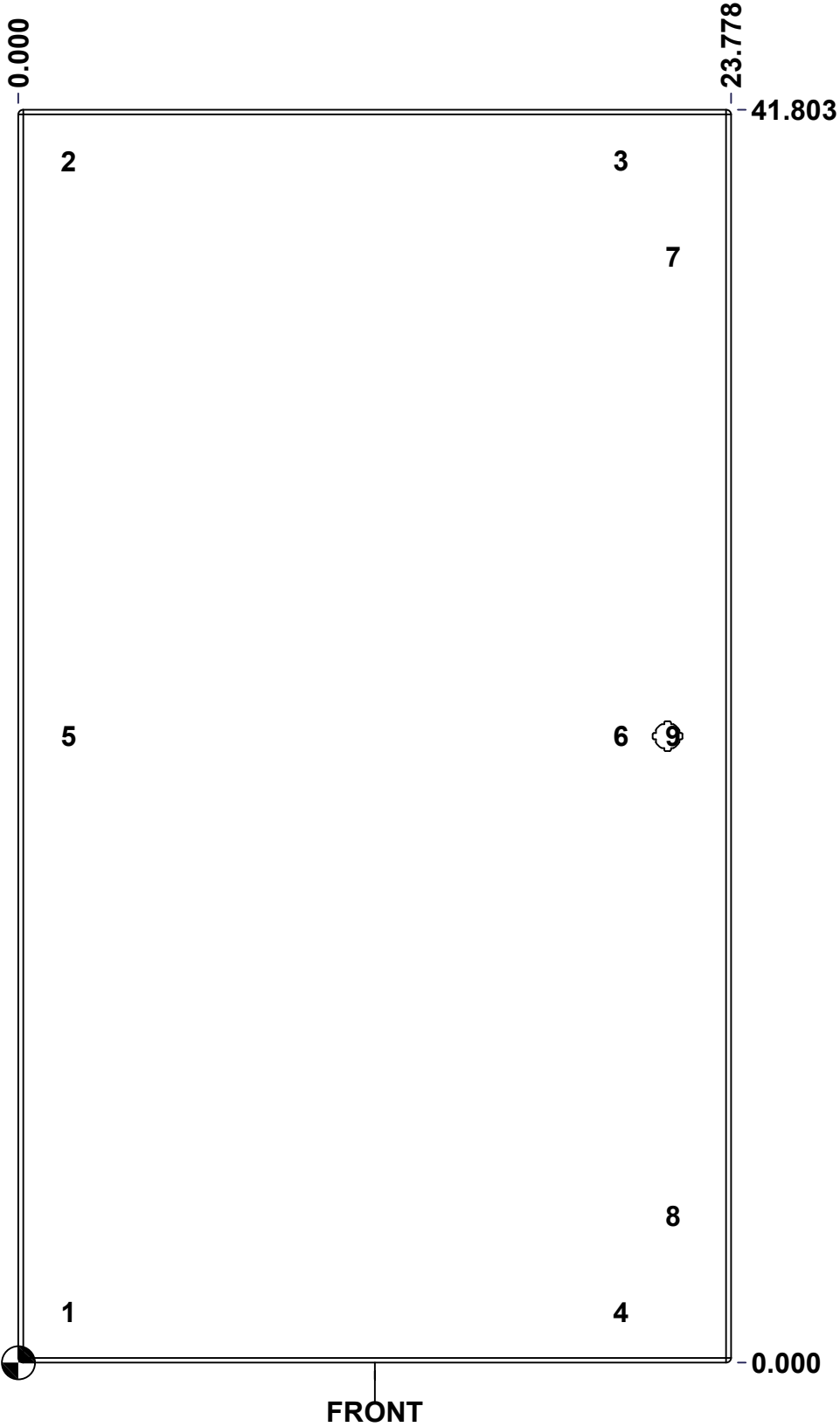
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	19.923	40.094	STUD M6 x 18mm (Inside)
4	19.923	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	19.923	20.902	STUD M6 x 18mm (Inside)
7	21.663	36.896	CLOSING BAR STUD (Inside)
8	21.663	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	21.663	20.902	885 ESL2A

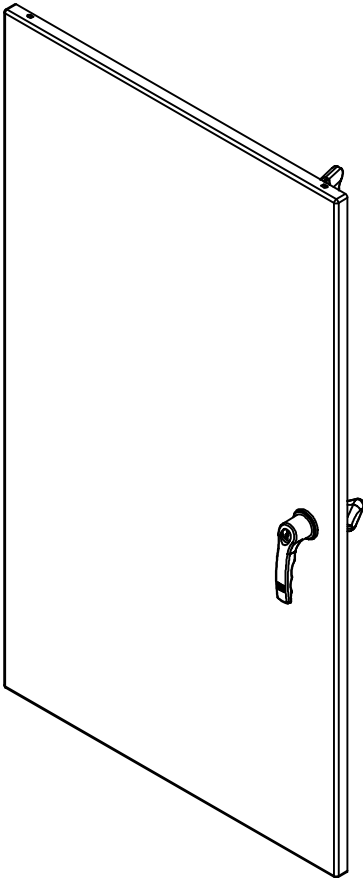


	Description	Status	
	5412ESBU 42" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESBU422408THC	0	16

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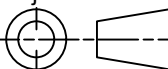
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No.	Revisions	Date	By/Par



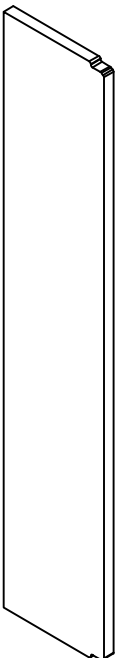
Isometric View



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	Drawn By BoxCad: BoxCad		Date 12-Apr-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESBU 42" x 24" Cover		Detail Rev.	
		Rev. 0	10
Part Number Numéro Pièce 5412ESBU422408THC		16	

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Isometric View

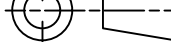


Isometric View

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Max 3.0mm



Material Matière	Polyisocyanurate
---------------------	------------------

Description	Detail Rev.
-------------	-------------

Numéro Pièce 5412ESBU422408THI-LS	0	
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SEE BILL OF MATERIAL ON LAST PAGE

TOP

0.000

7.864

40.364

FRONT

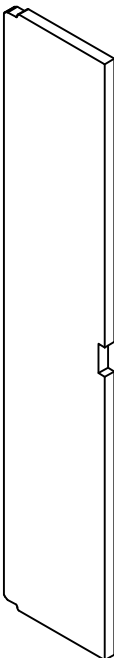
0.000

0.750

RIGHT

0.000

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Isometric View



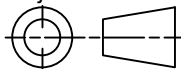
Isometric View

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Flatness
Aplatissement

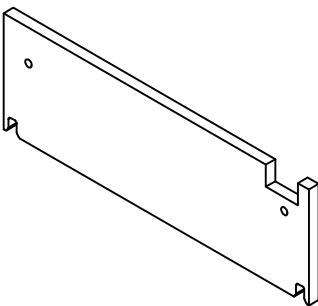
Max 3.0mm

Projection



5412ESBU422408THI-RS	0	16
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Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

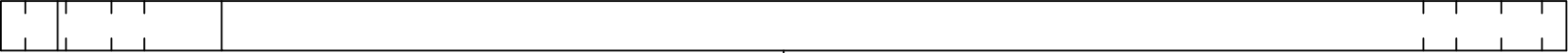


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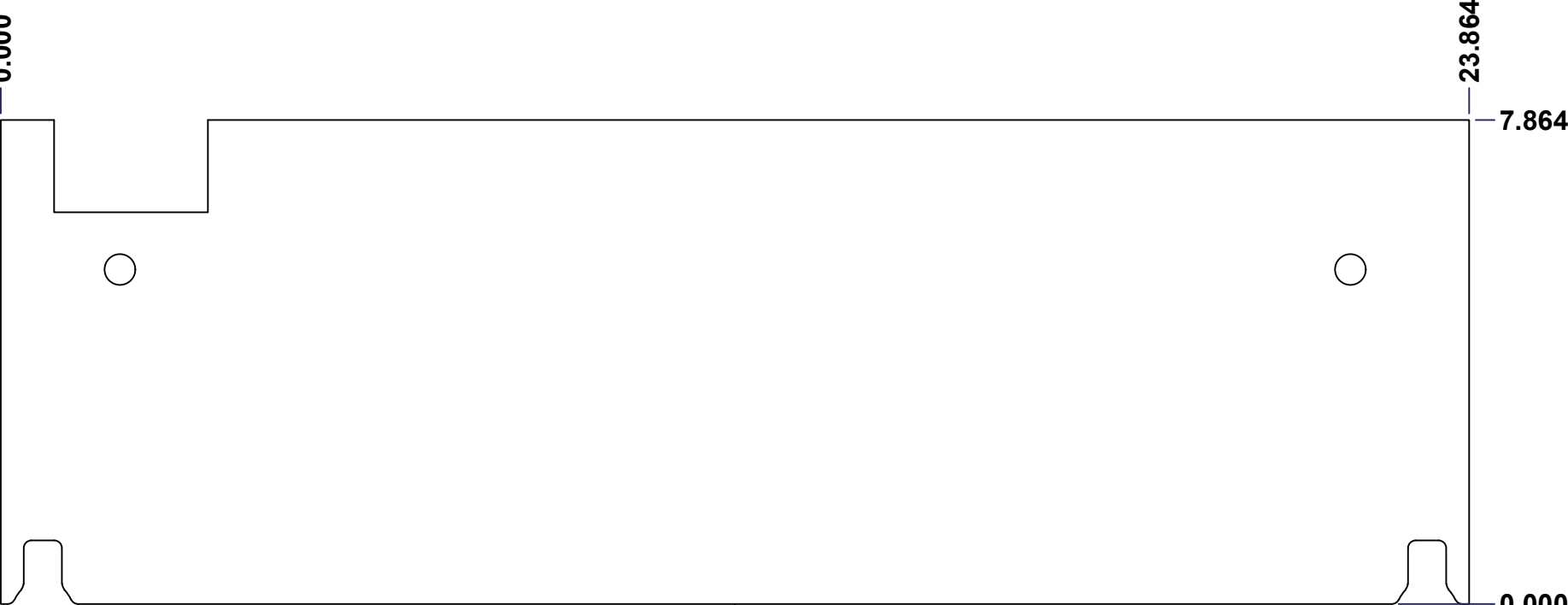
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



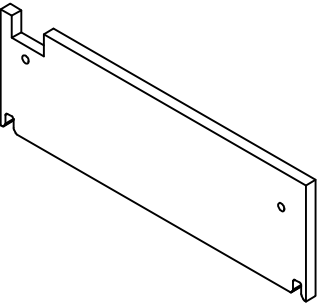
TOP



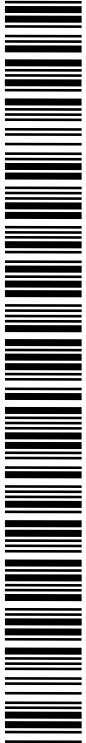
FRONT



RIGHT



Isometric View



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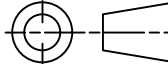


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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESBU 42" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESBU422408THI-BT

Rev. 15

0

16

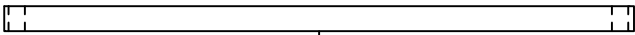
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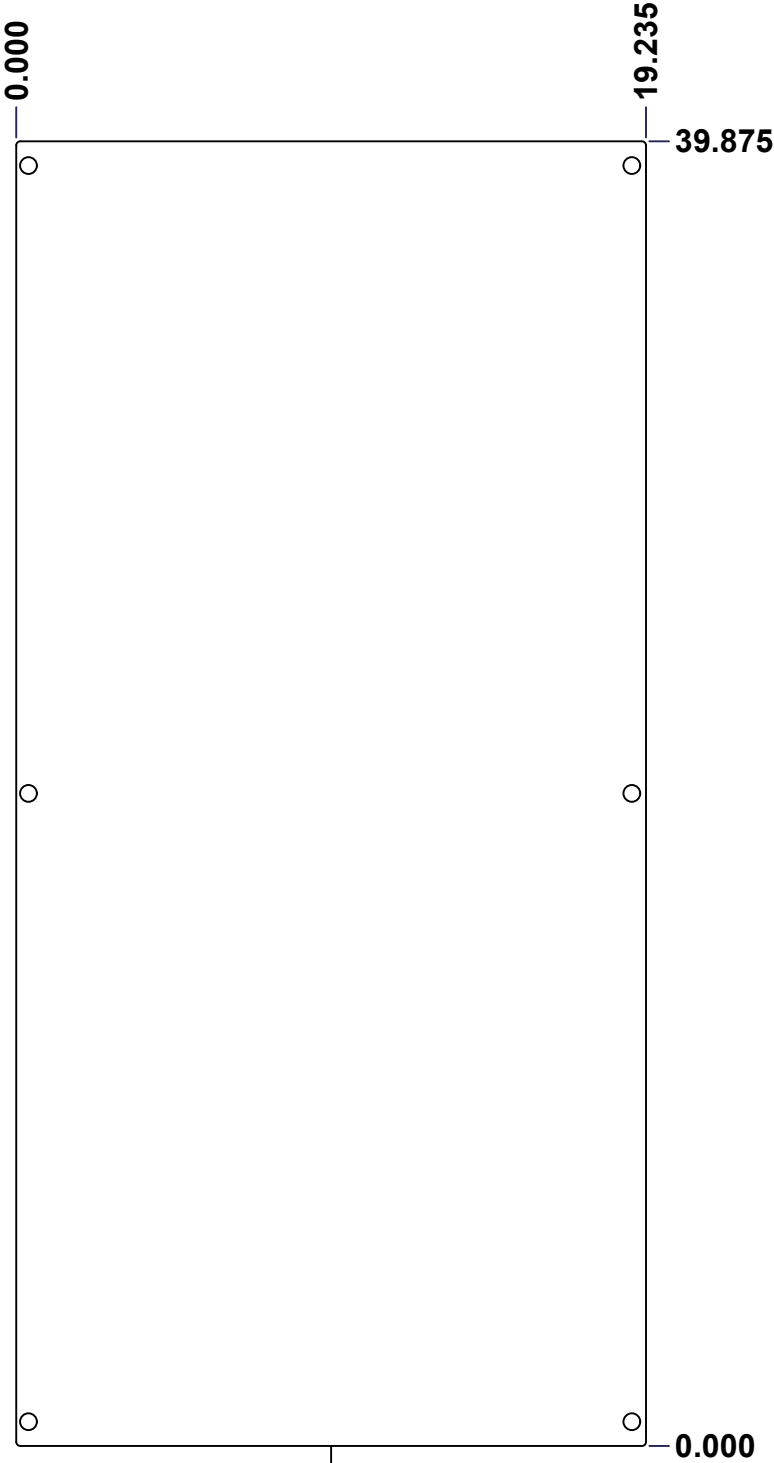
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

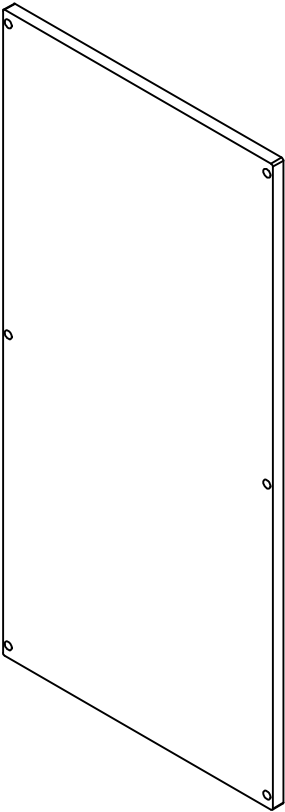


FRONT

0.000
0.750



RIGHT



Isometric View



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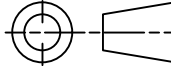


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESBU 42" x 24" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESBU422408THI-C

Rev. 16

0

16

SEE BILL OF MATERIAL ON LAST PAGE

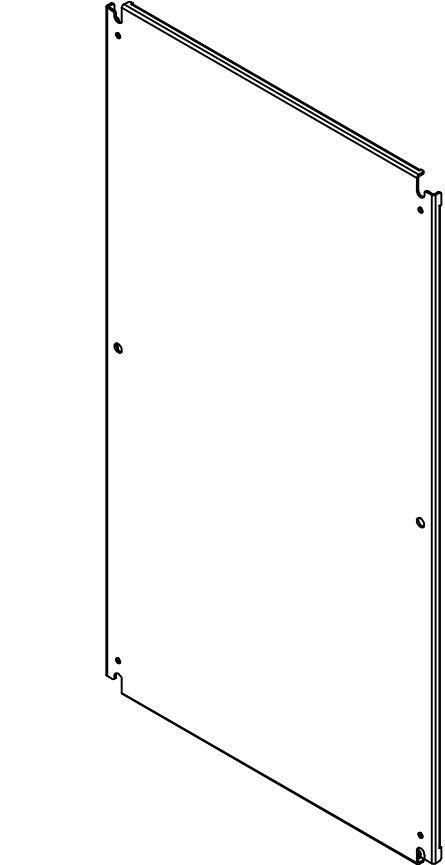
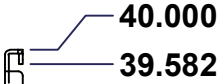
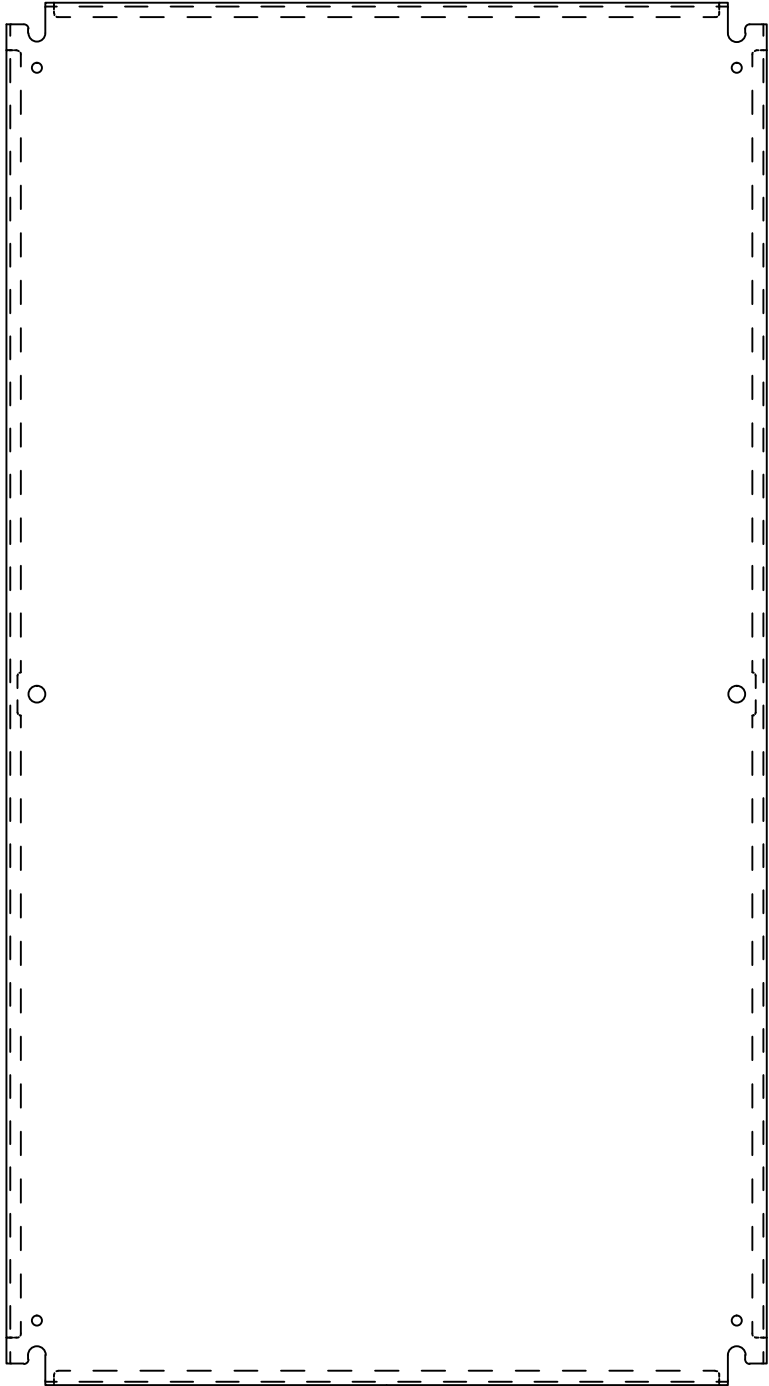
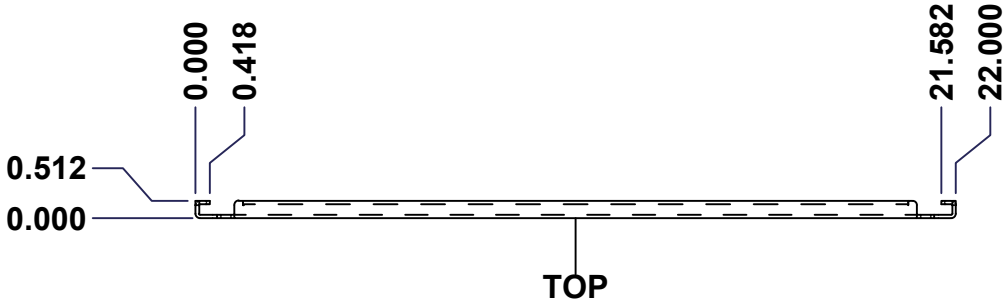
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Tolerance ±1/32" unless otherwise specified

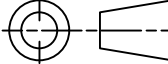
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4224G.idw

Tolérance ±1/32" sauf spécification contraire

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1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 			
Customer Client			Date
Drawn By Dessiné Par BoxCad			Date 23-Jan-07
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP4224G			Rev. 0
			1 2

