

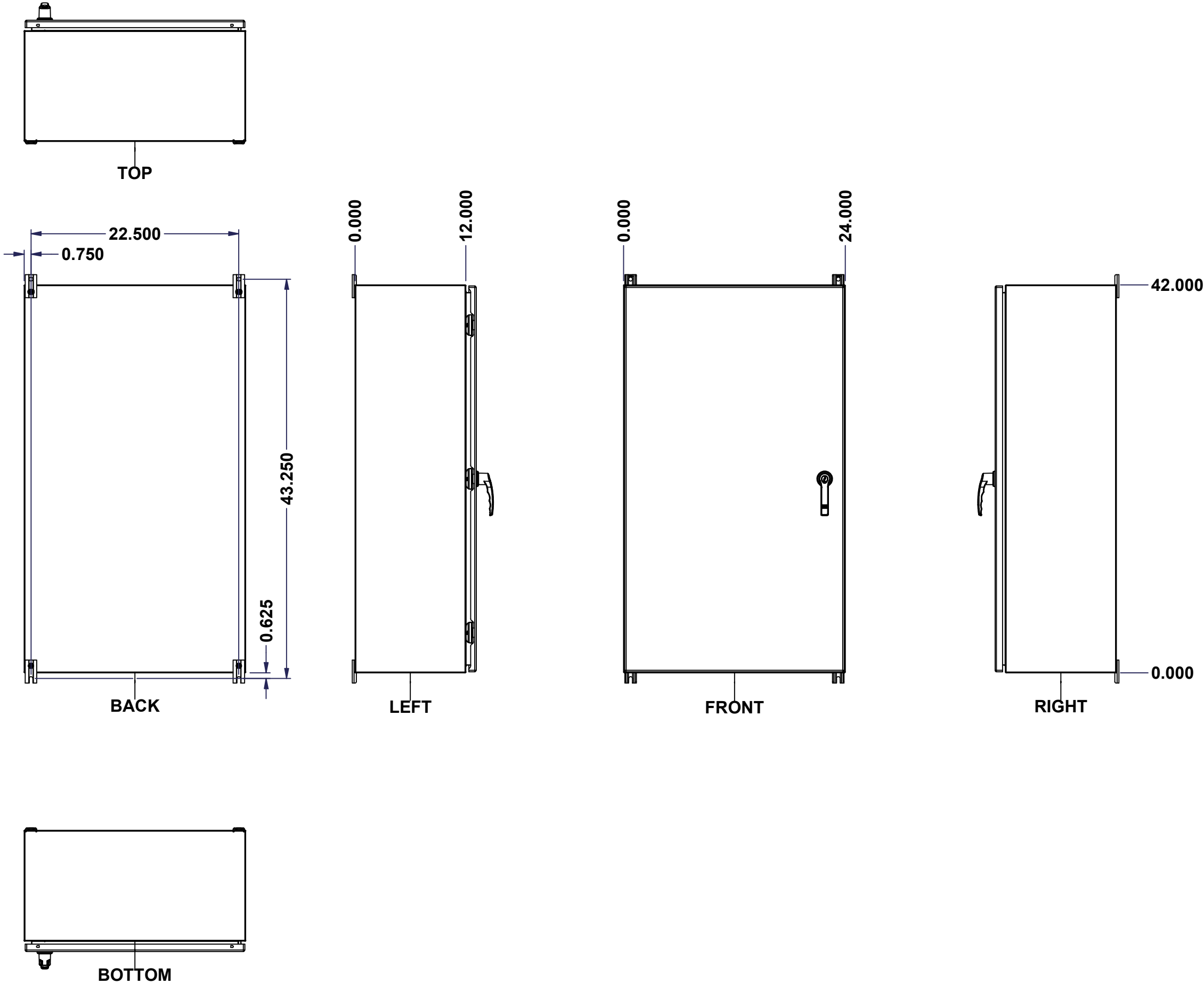
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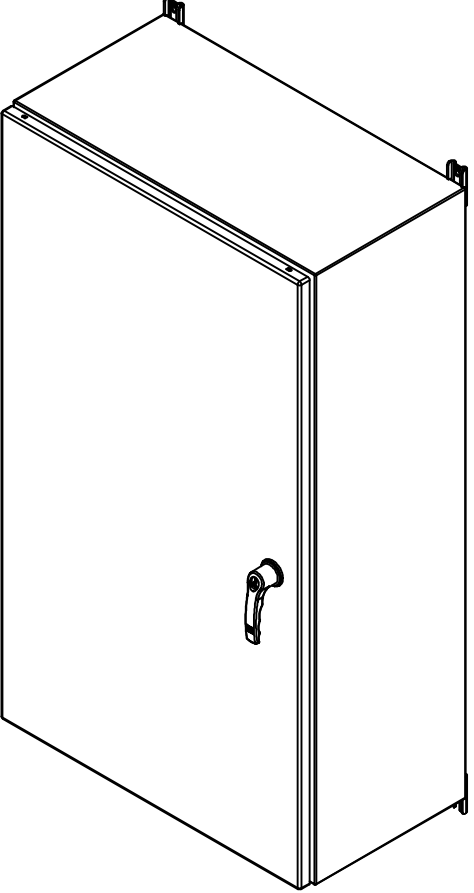
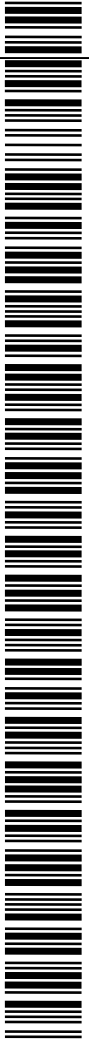
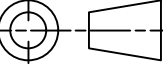
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

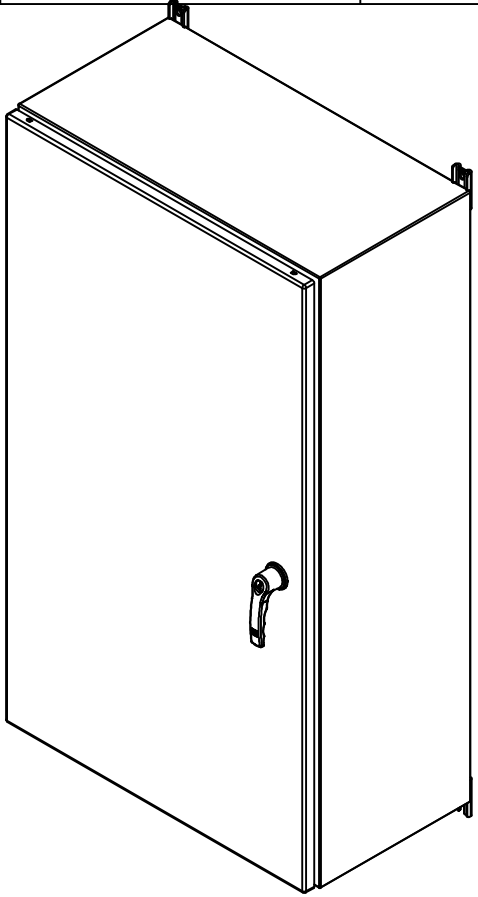
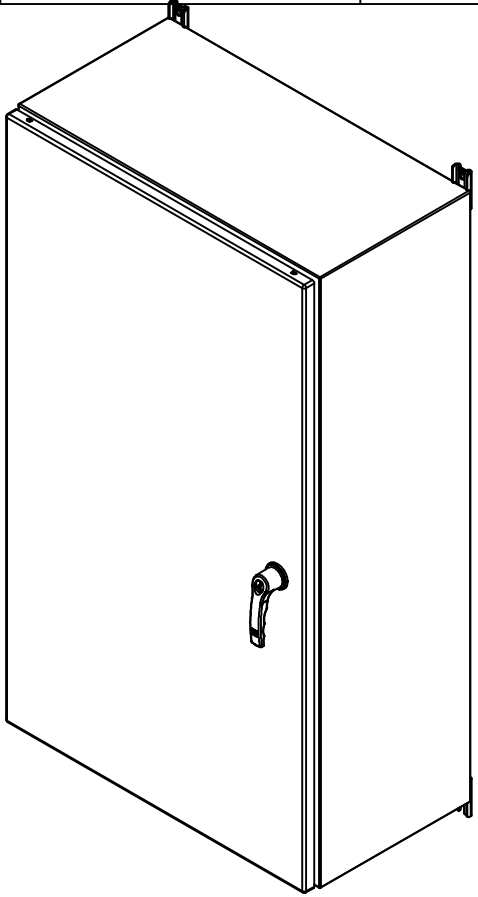
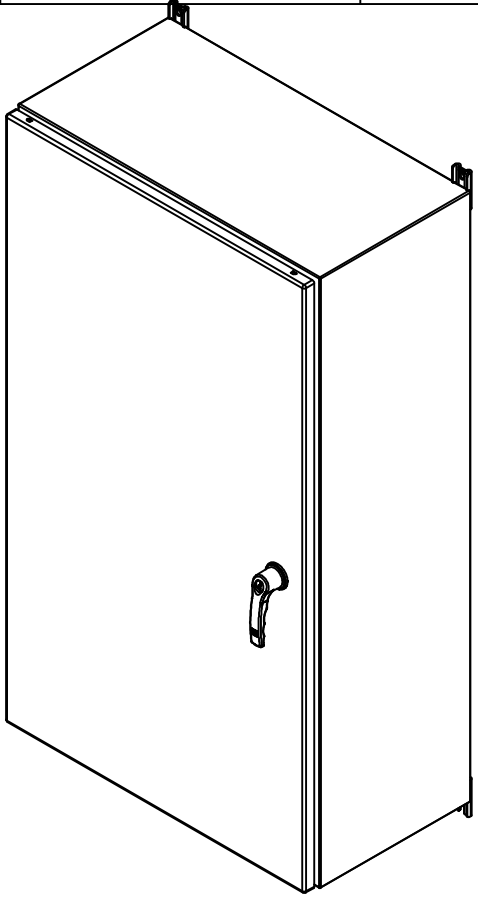
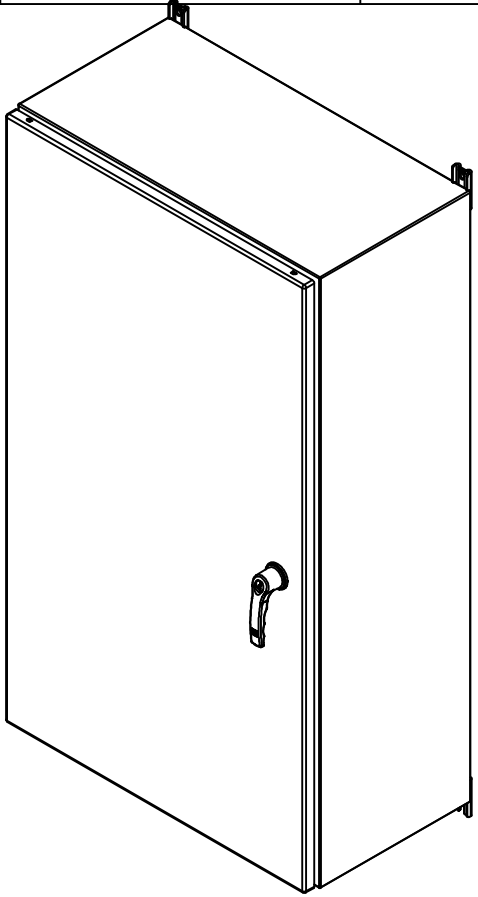
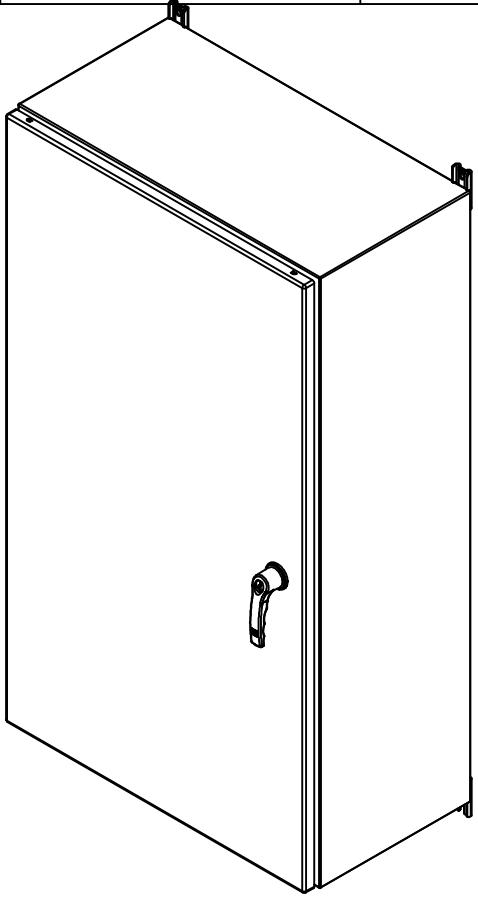
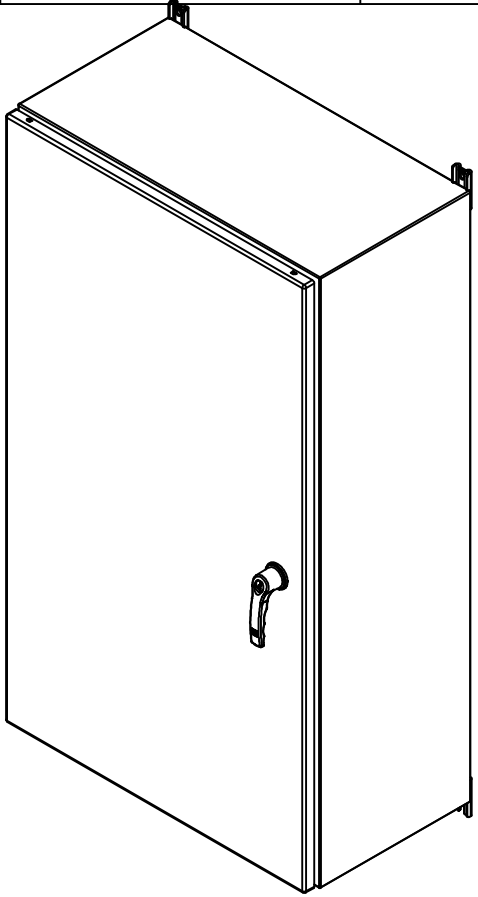
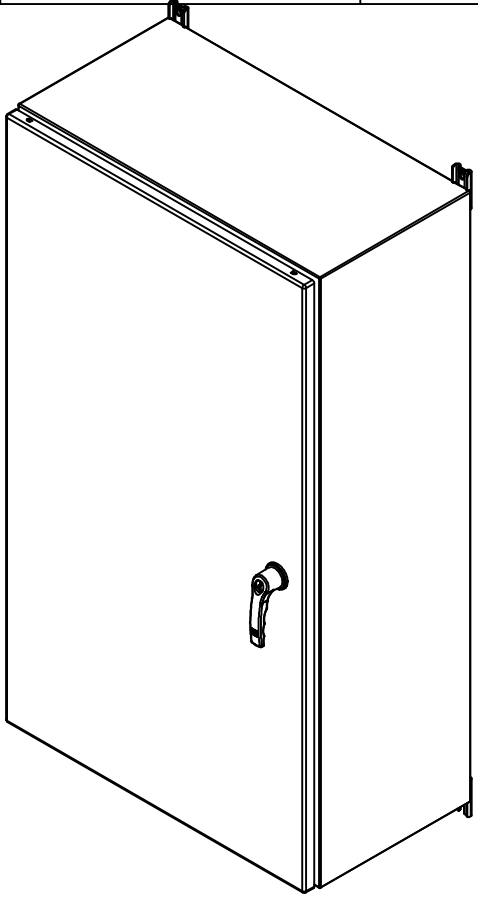
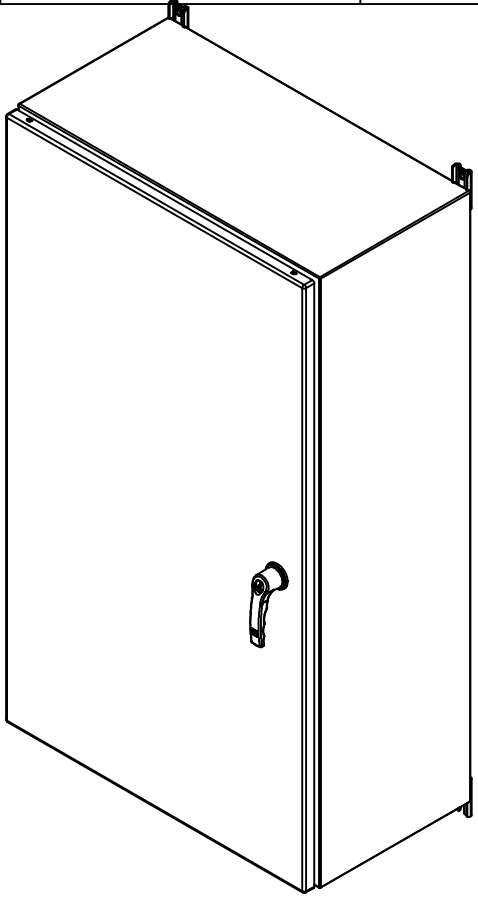
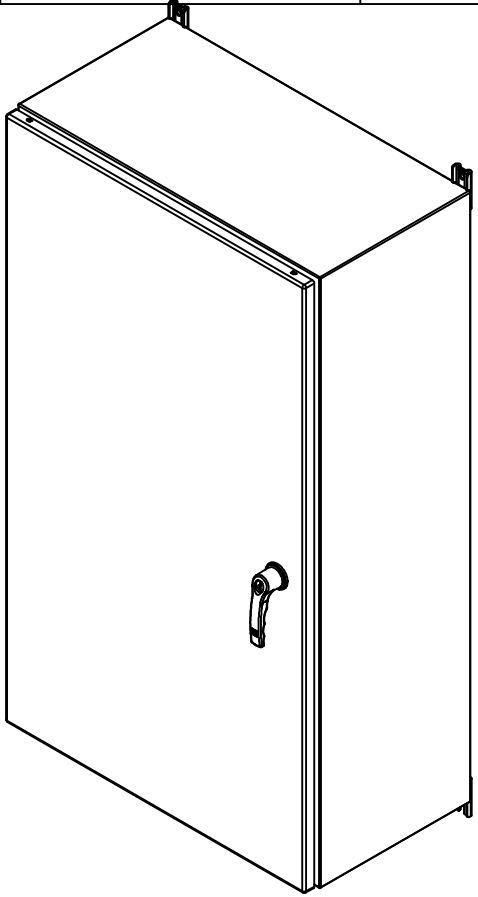
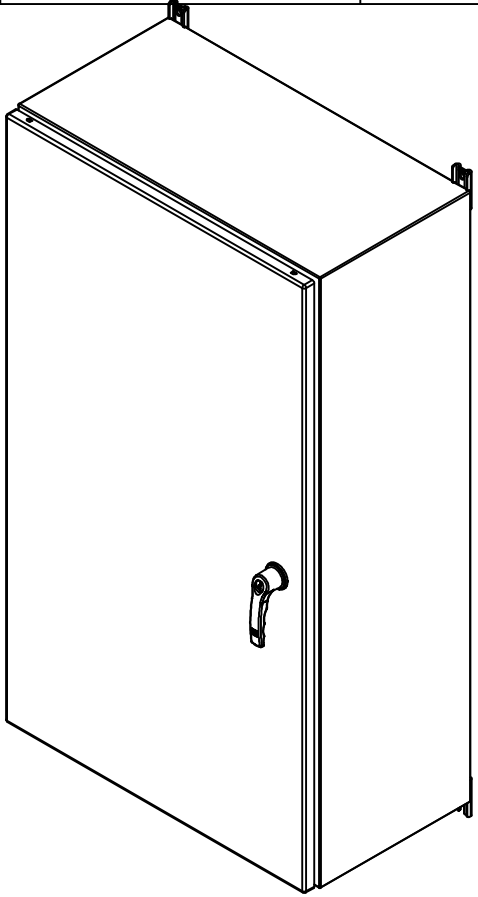
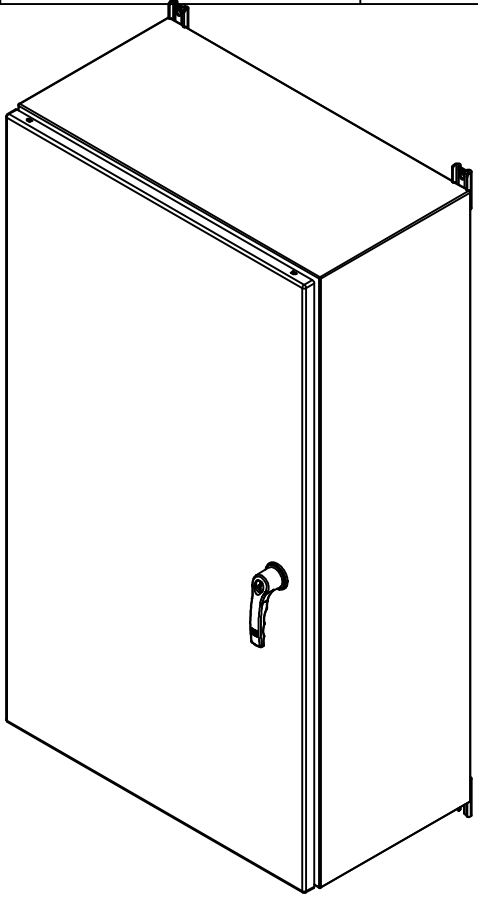
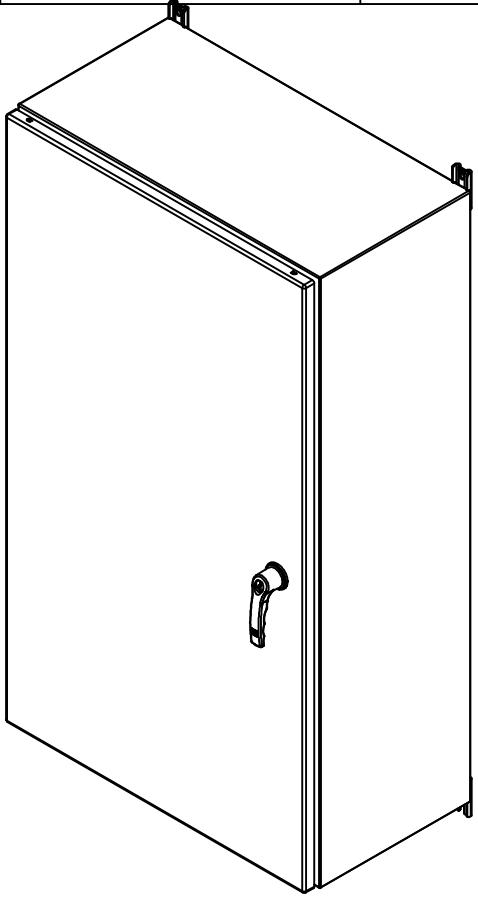
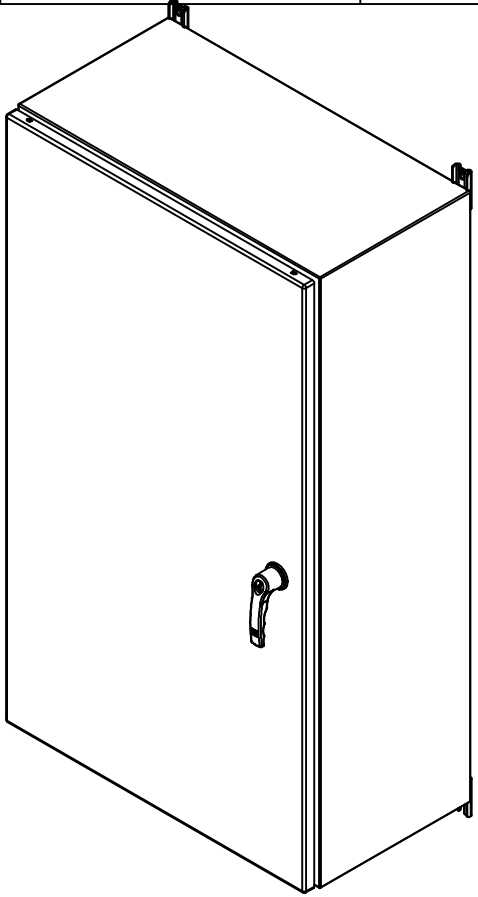
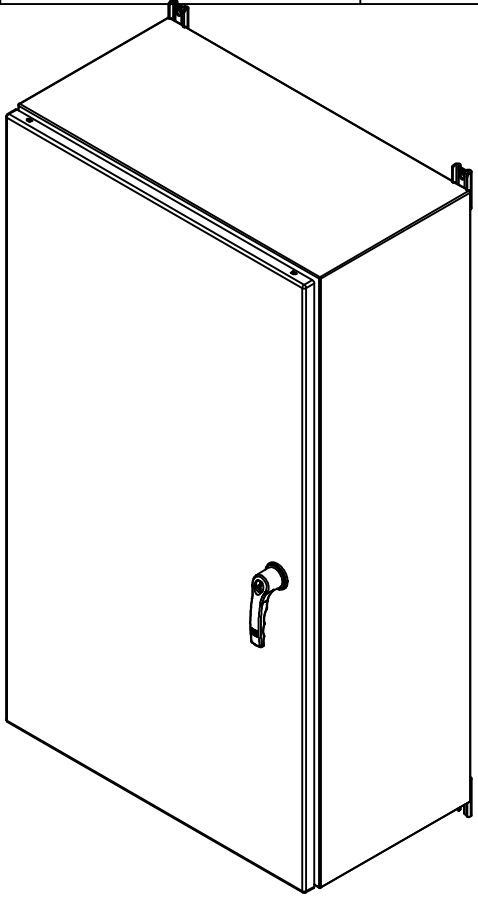
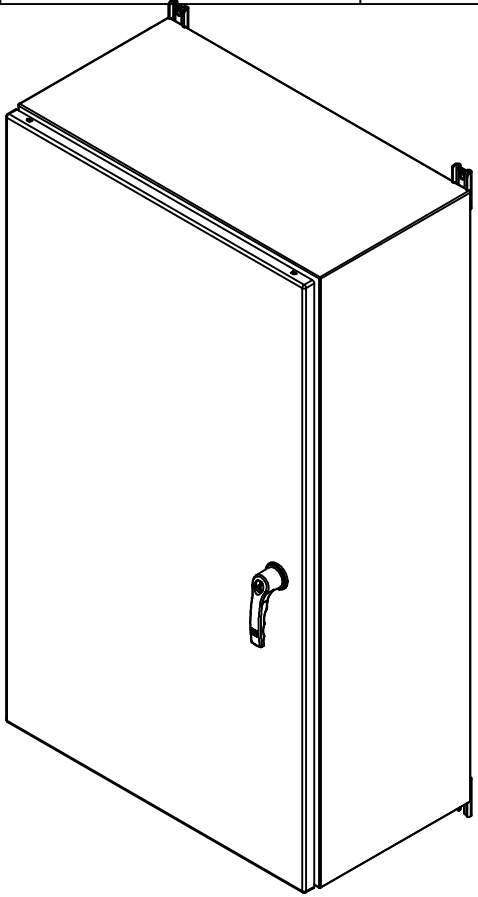
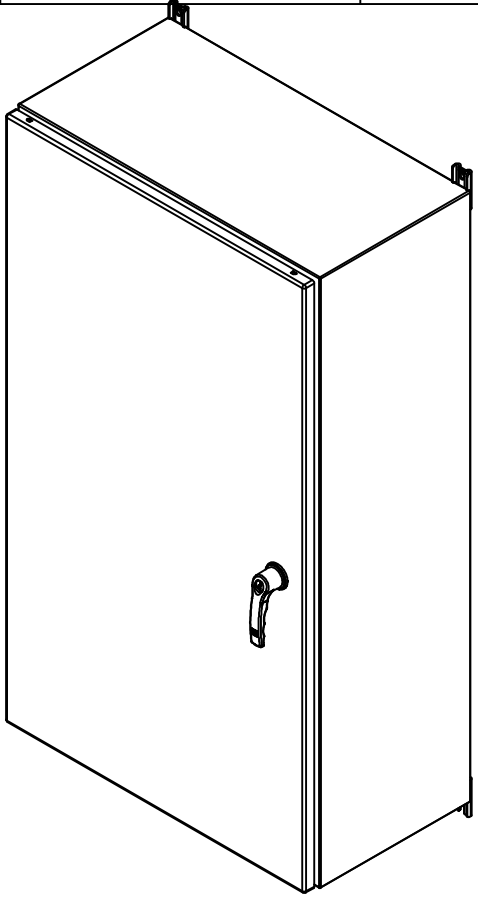
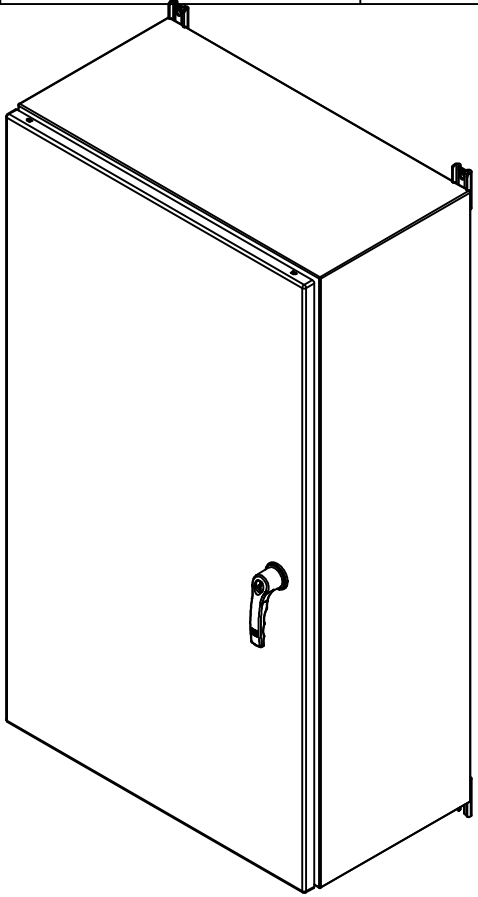
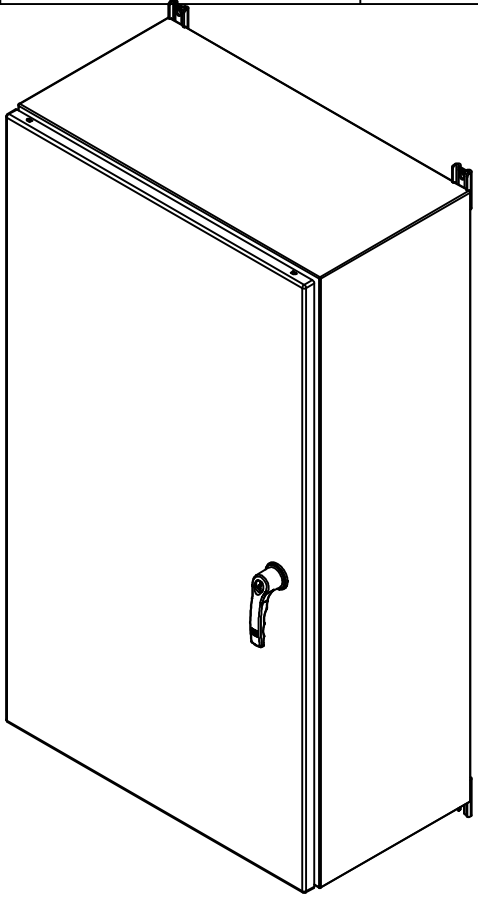
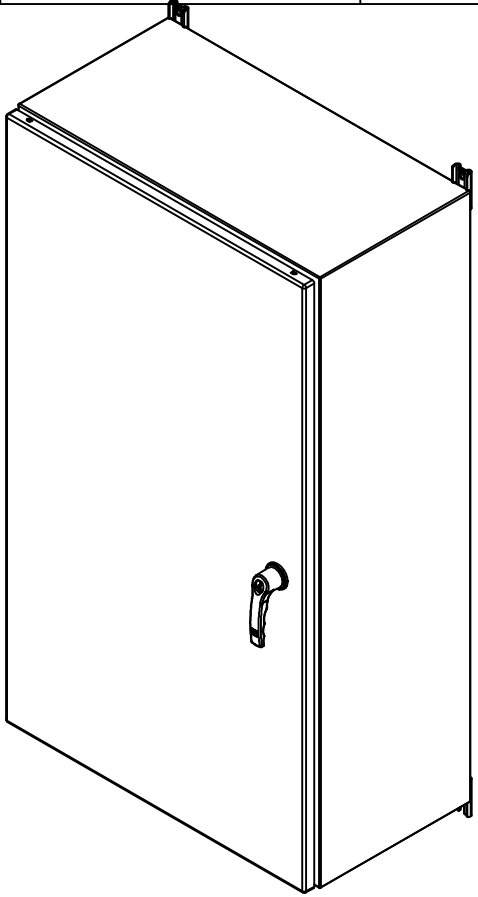
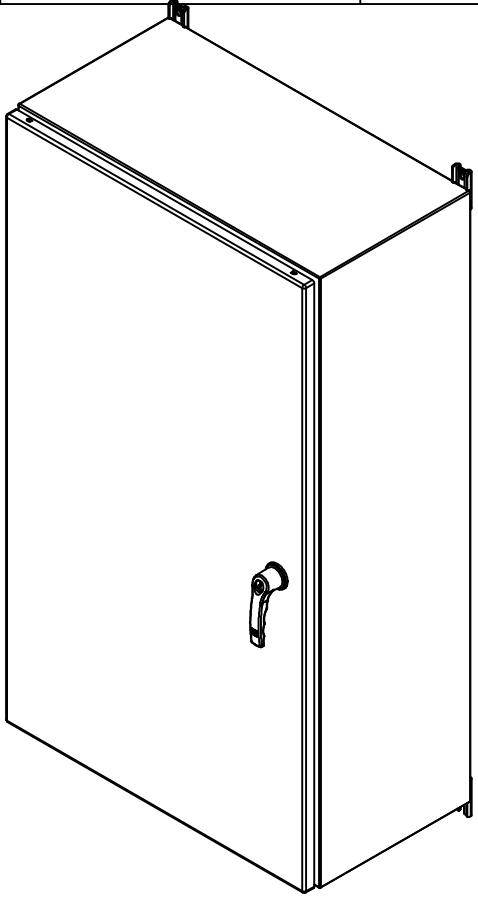
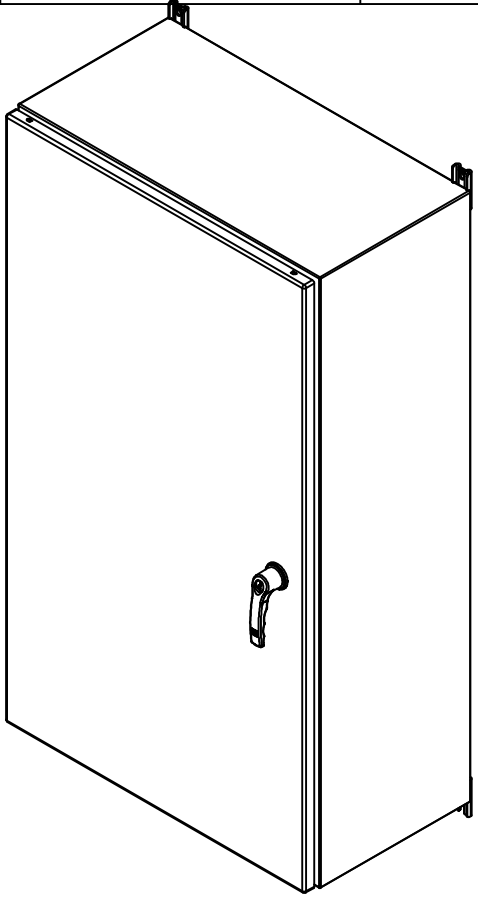
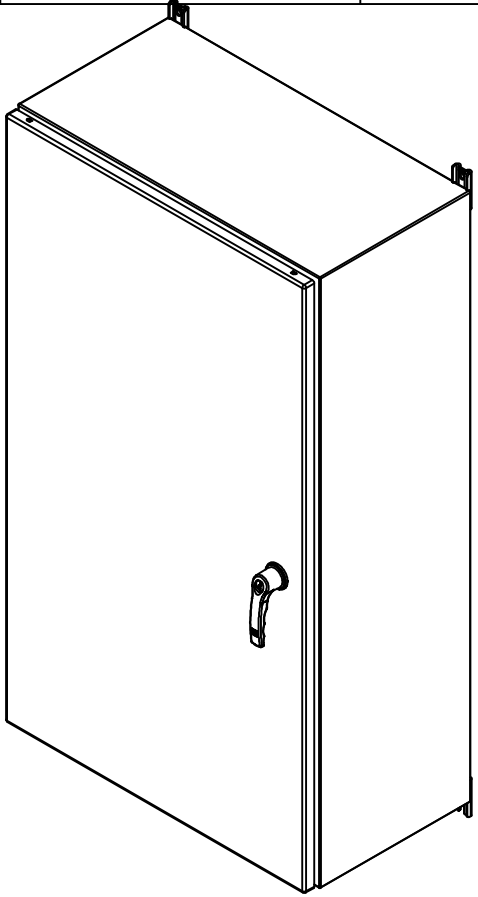
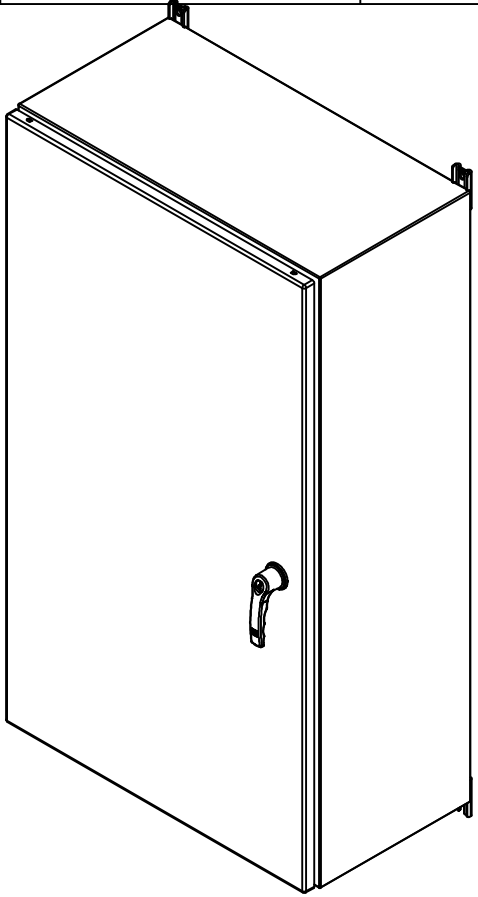
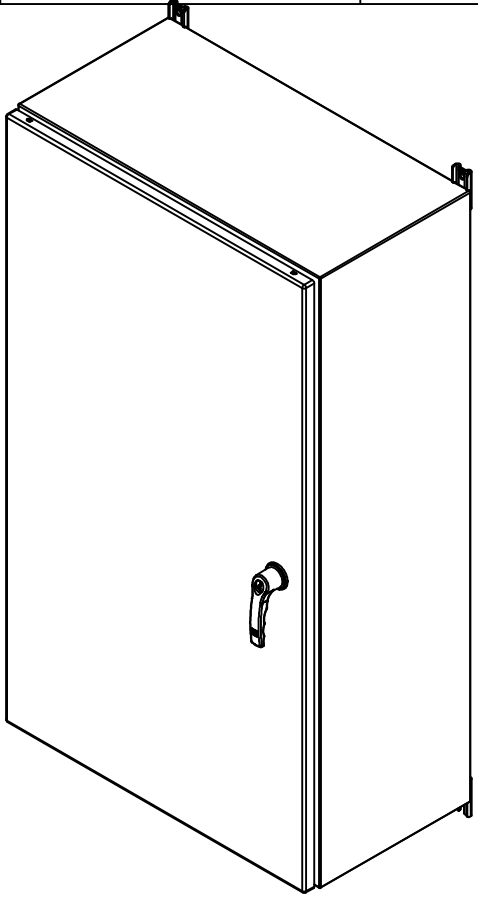
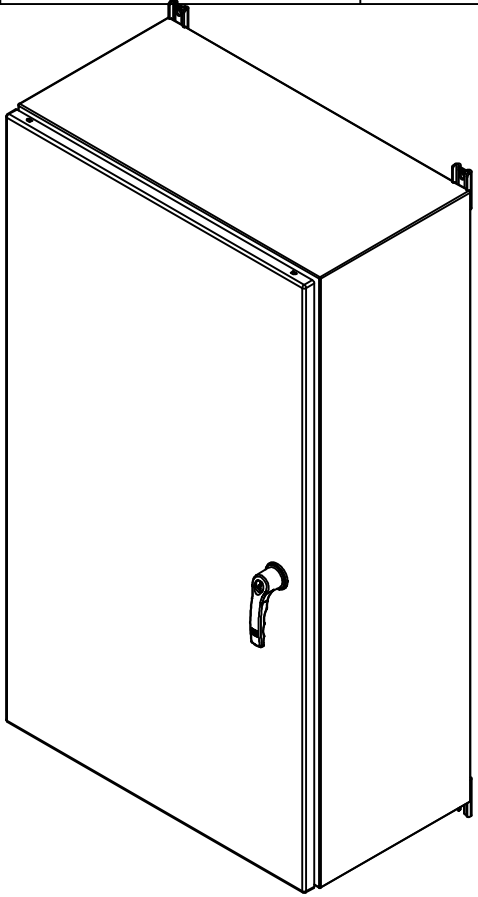
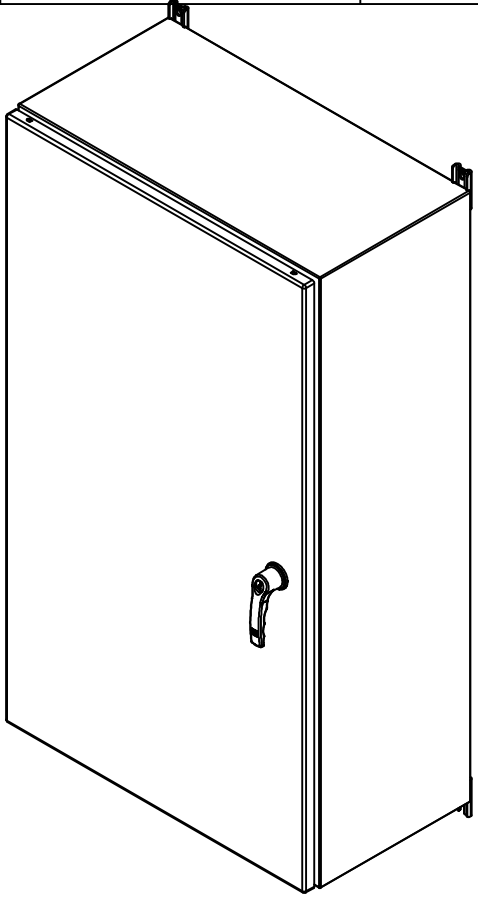
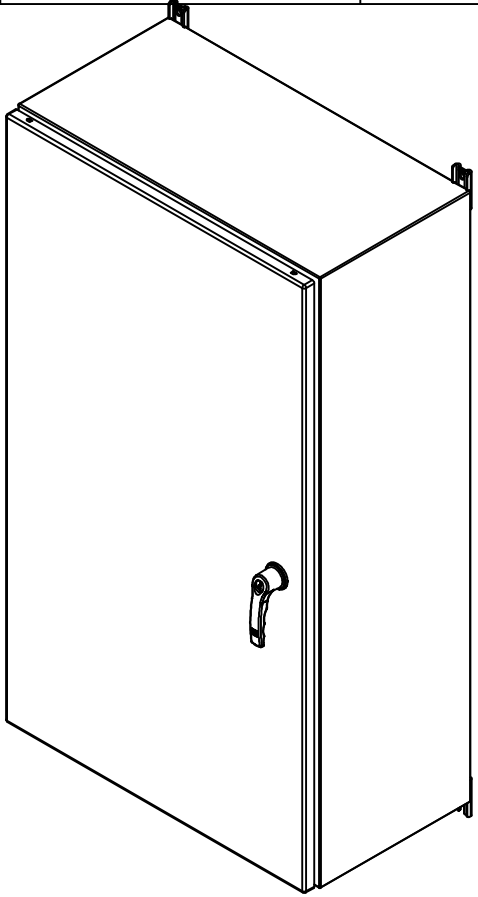
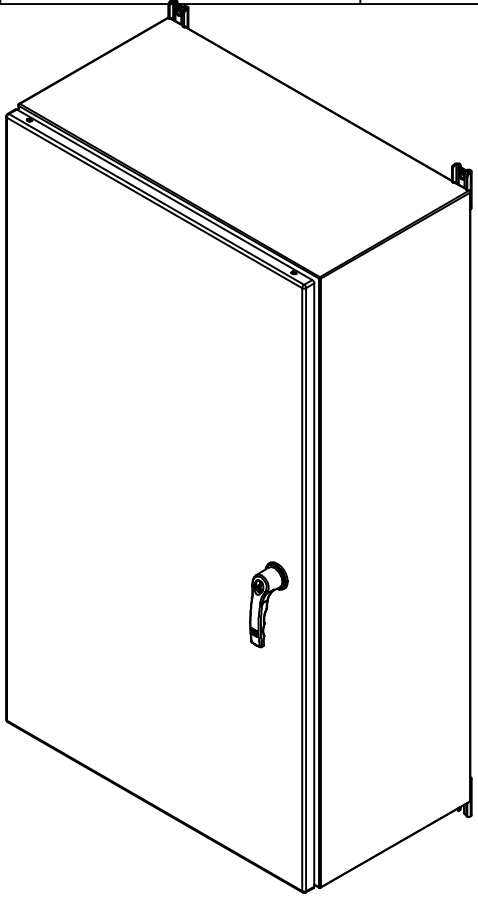
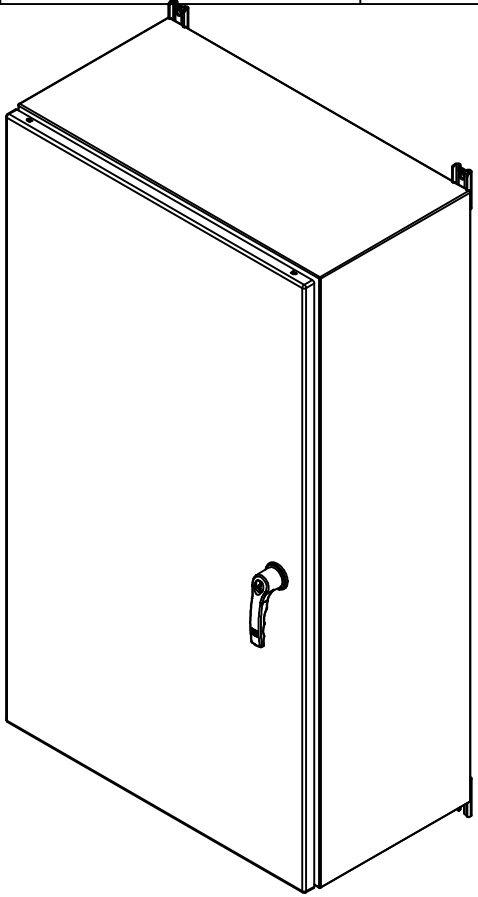
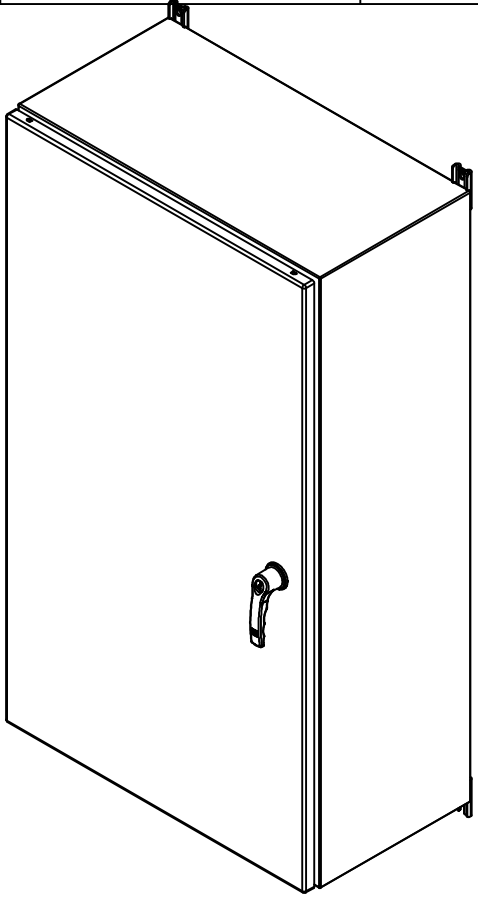
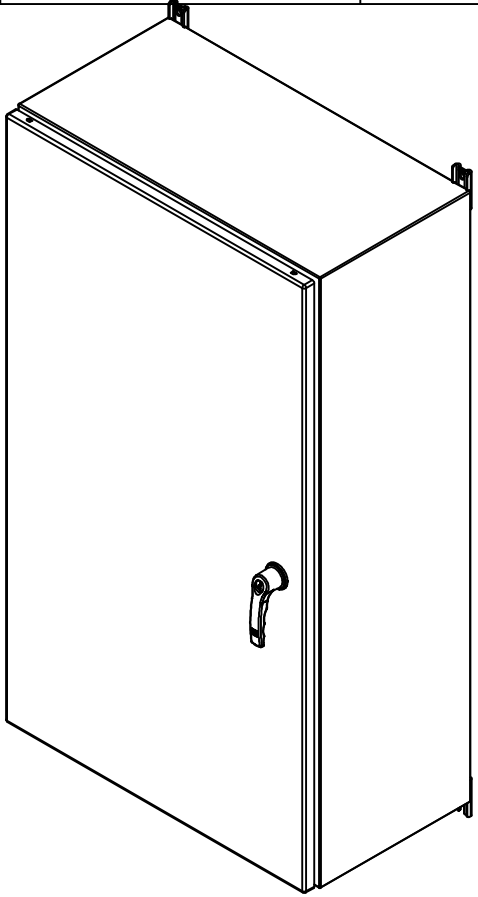
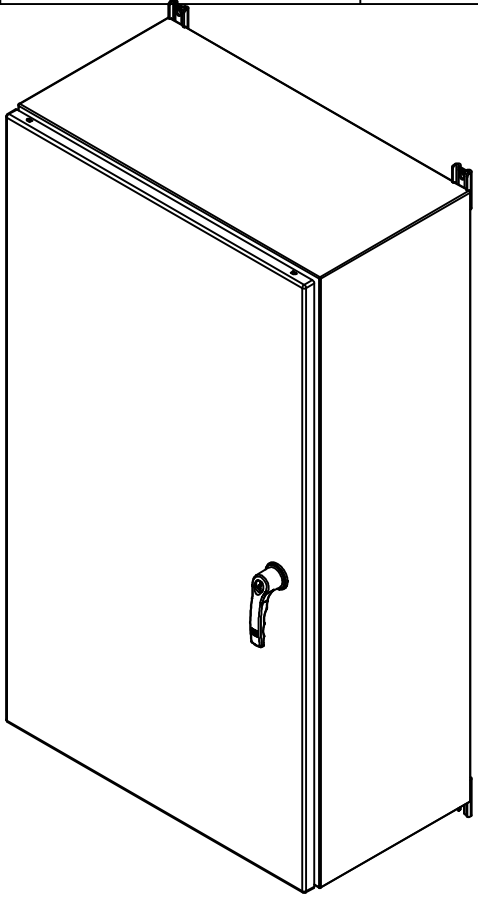
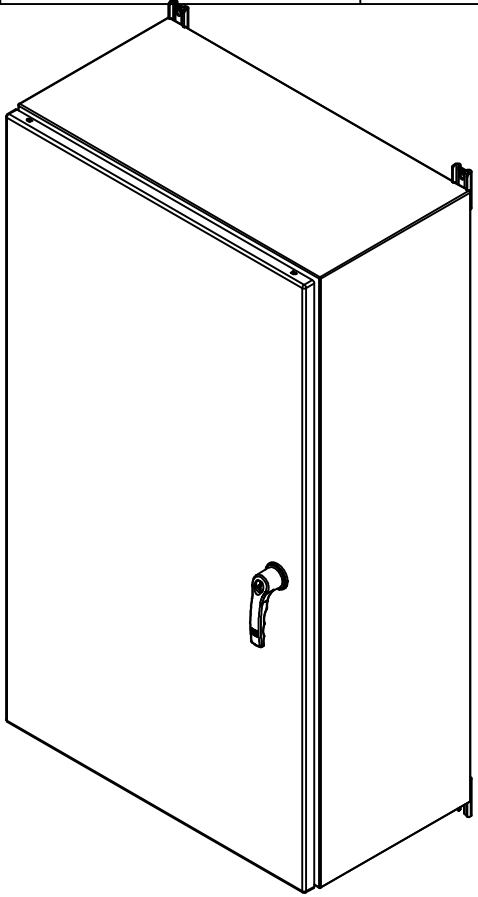
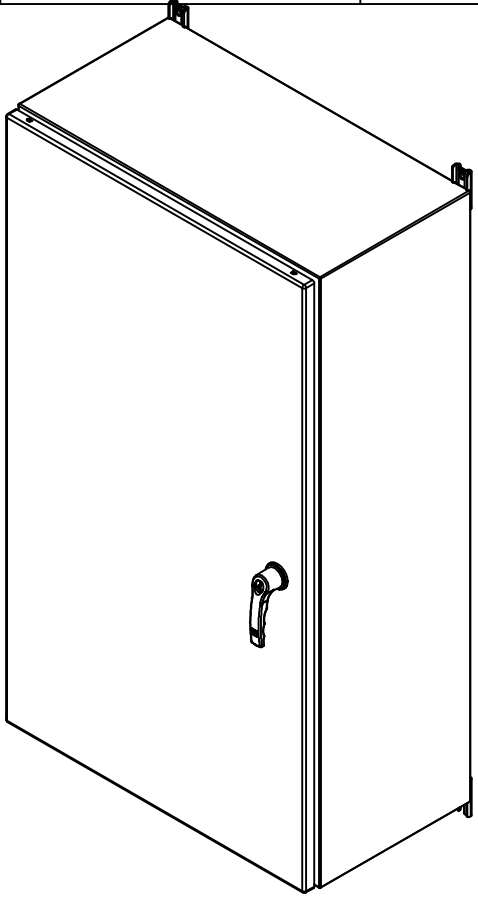
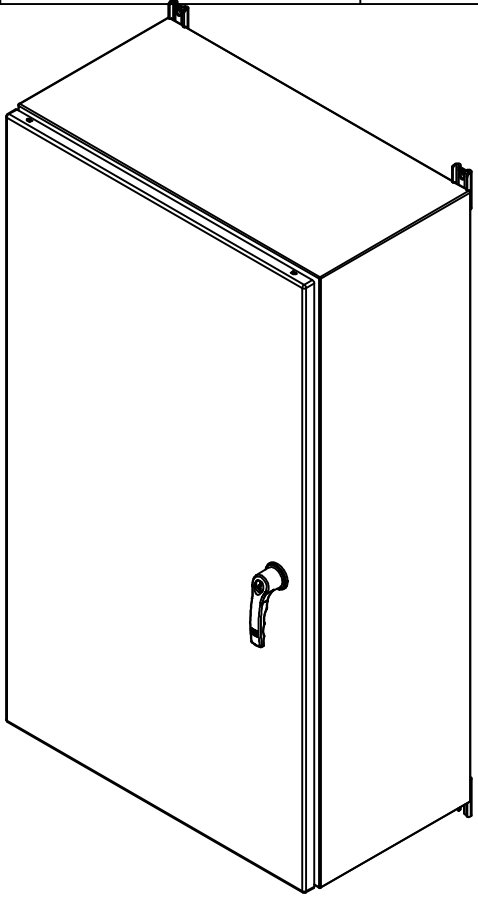
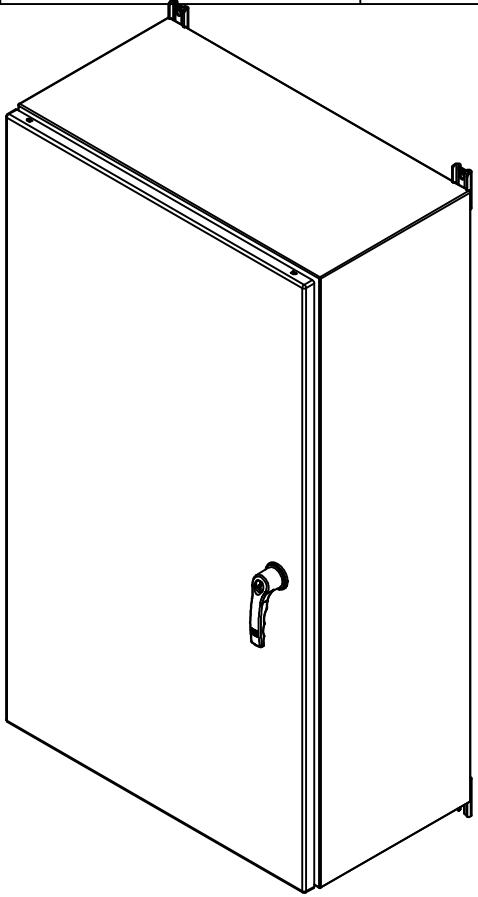
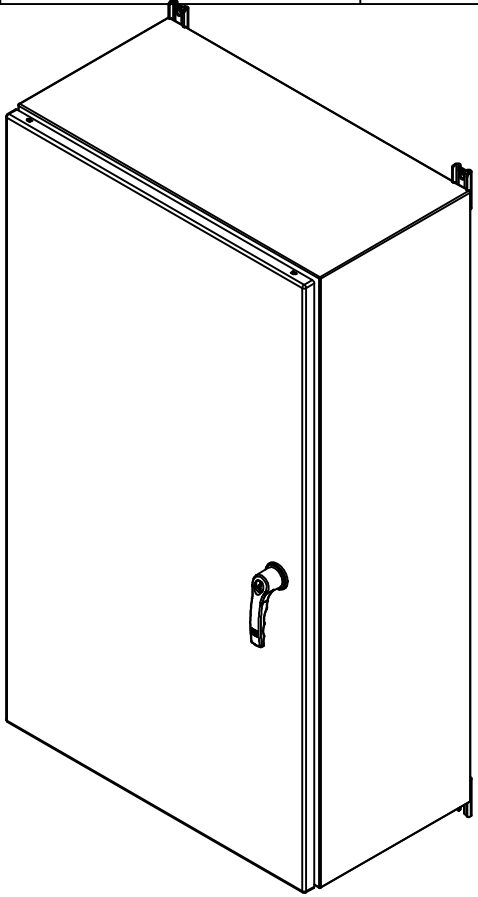
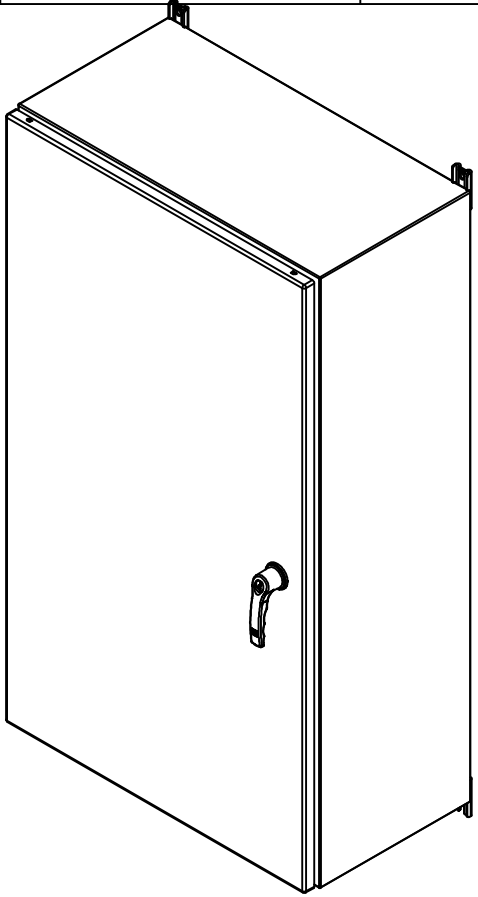
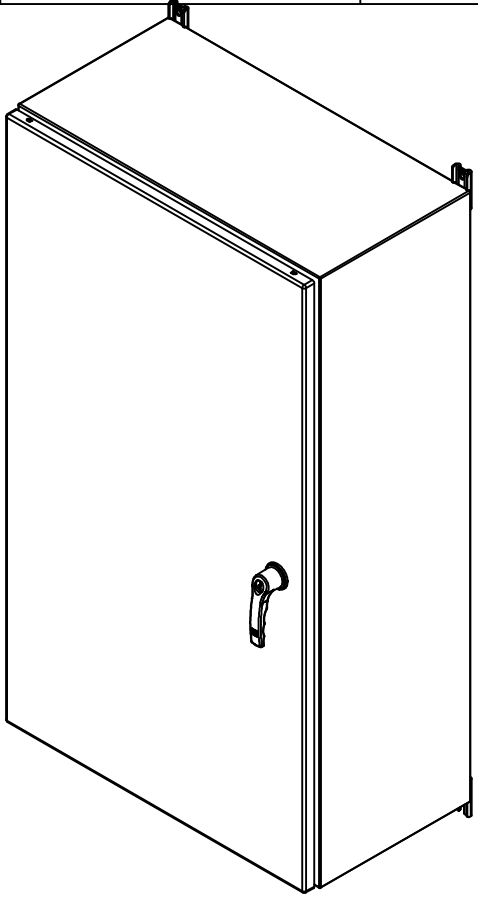
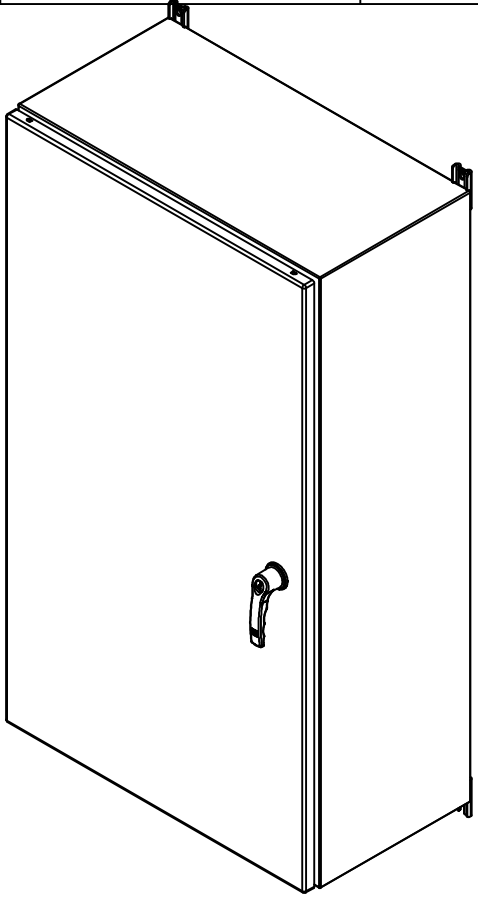
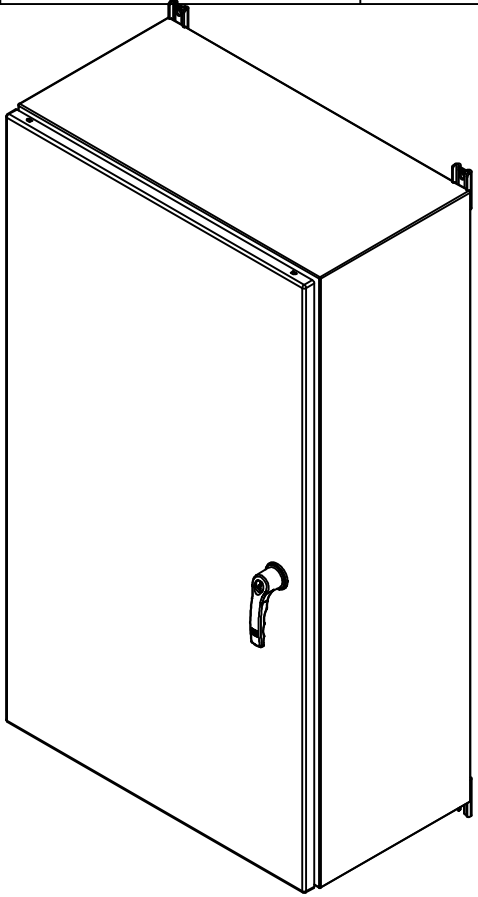
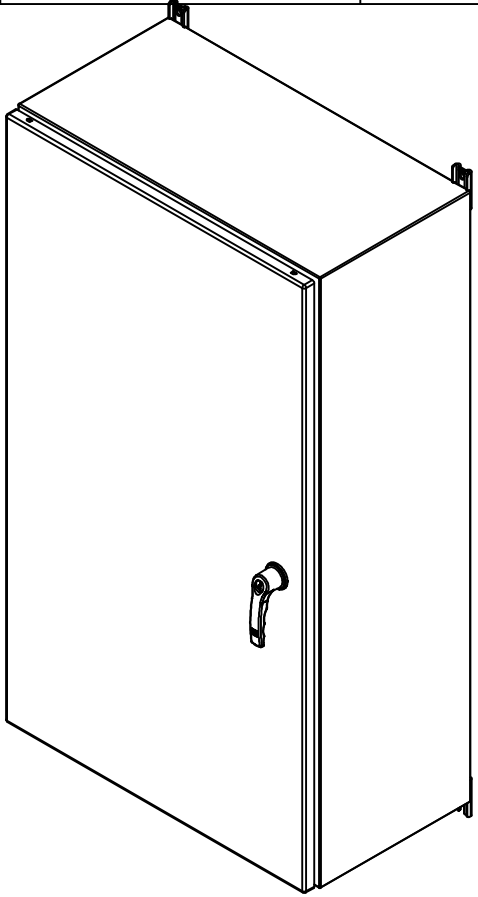
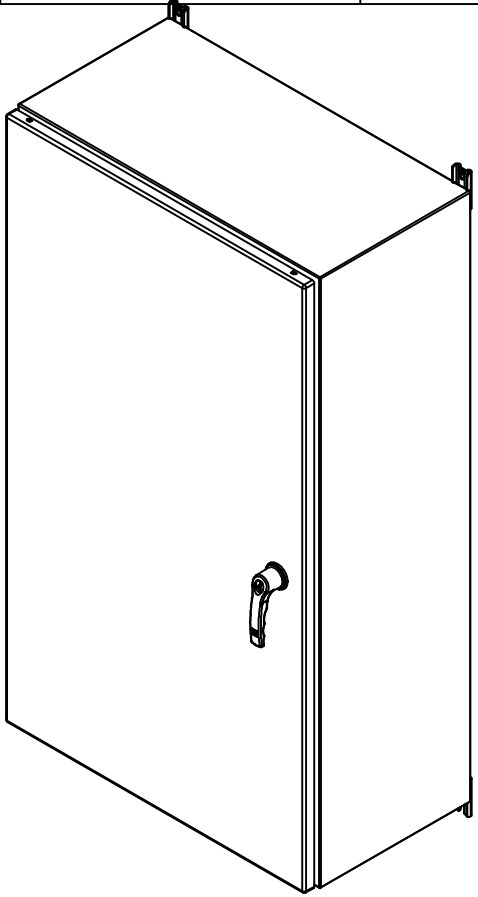
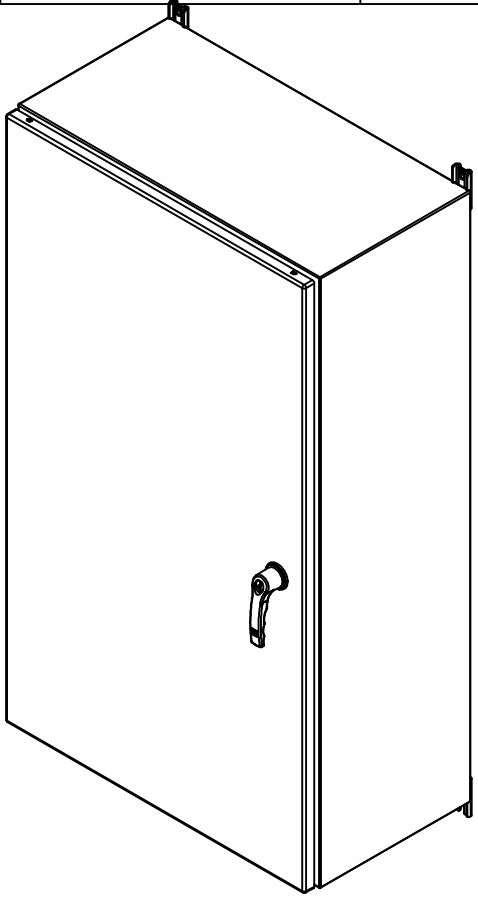
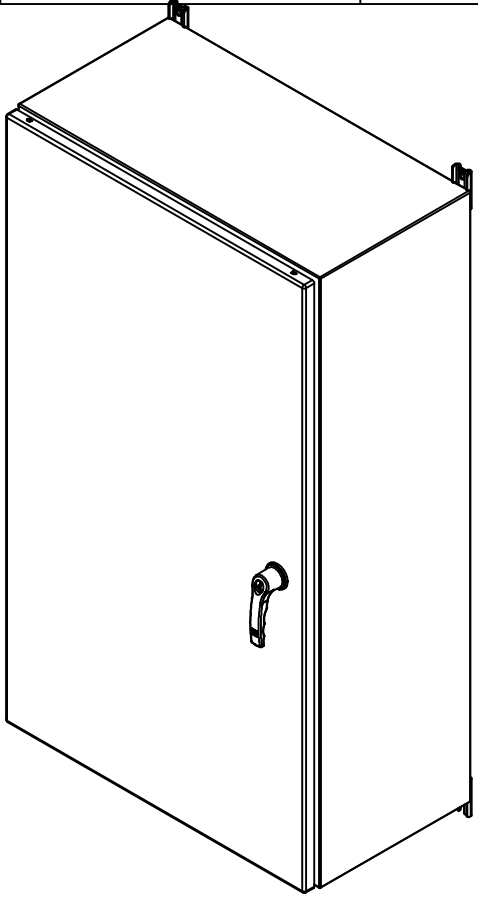
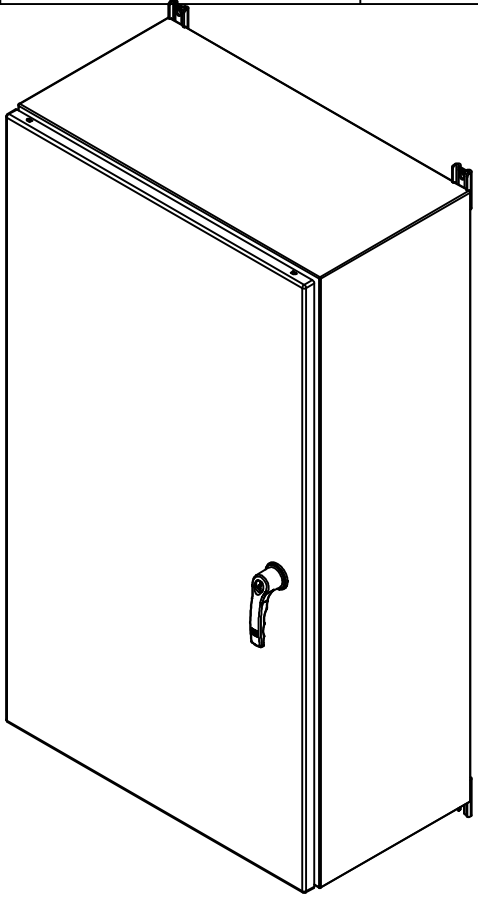
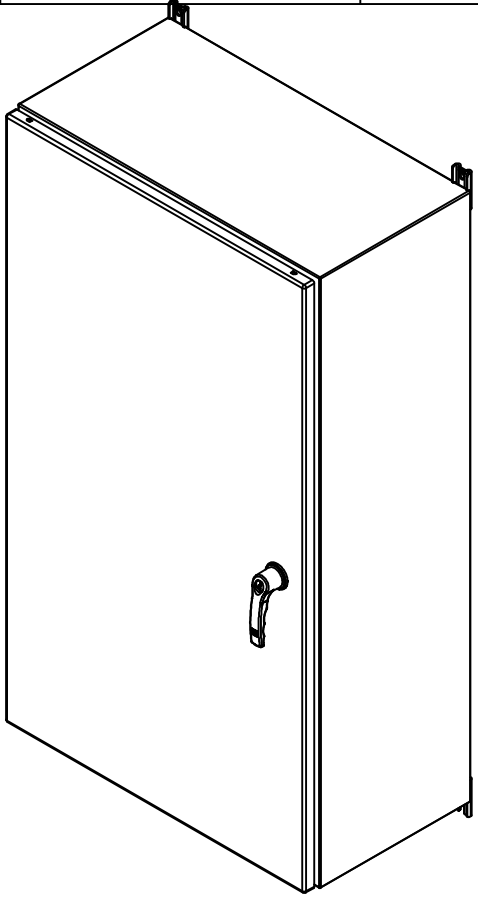
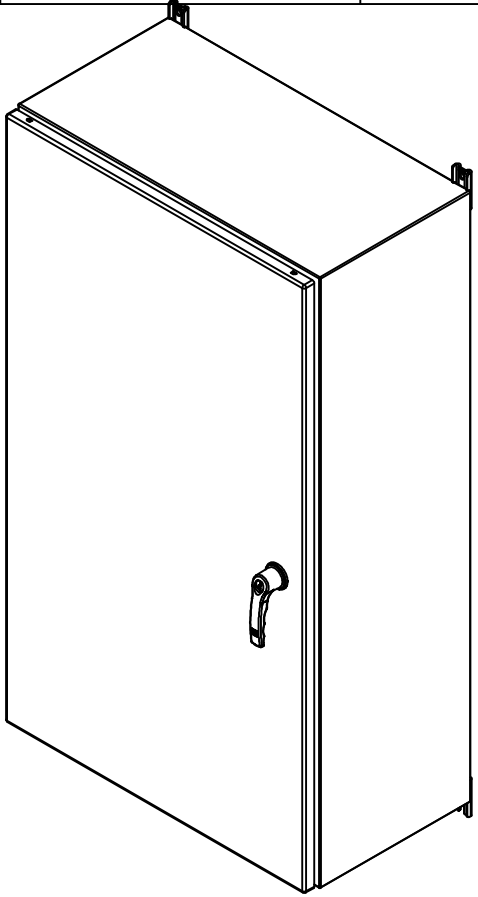
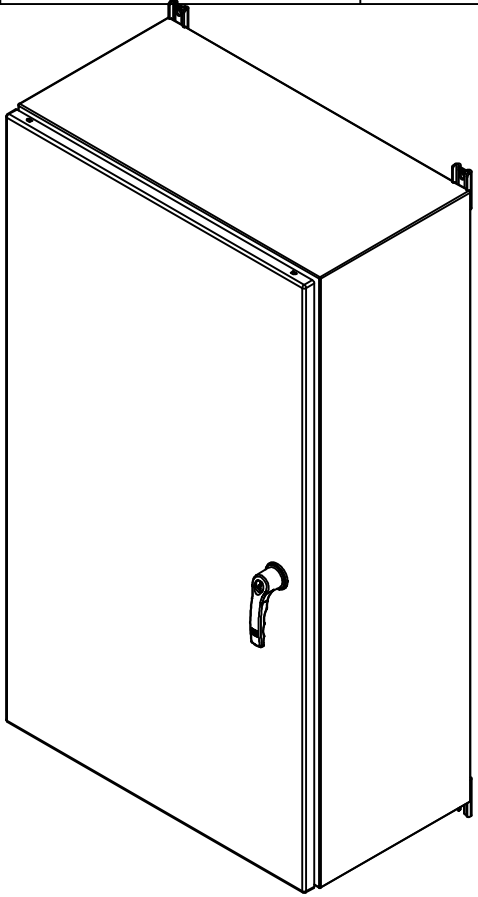
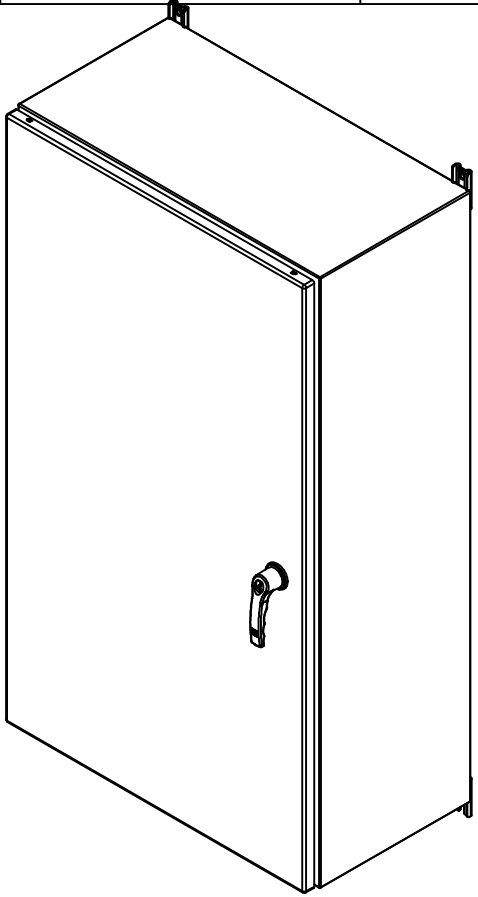
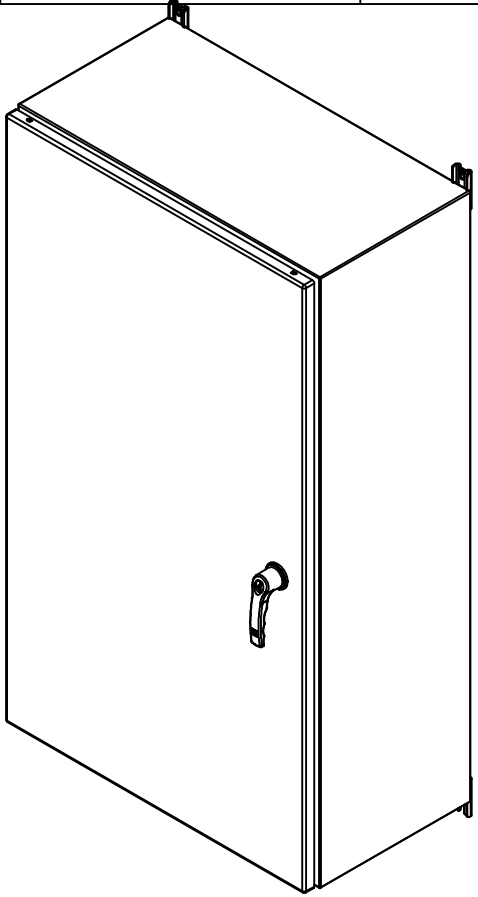
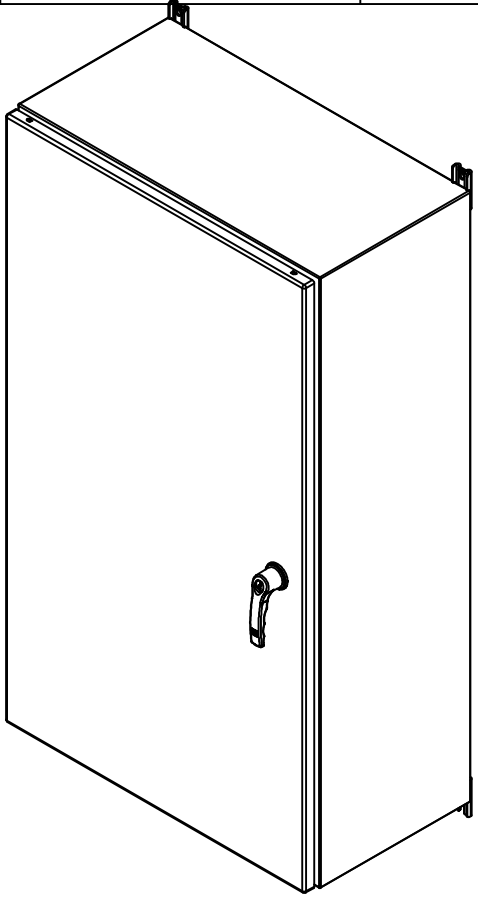
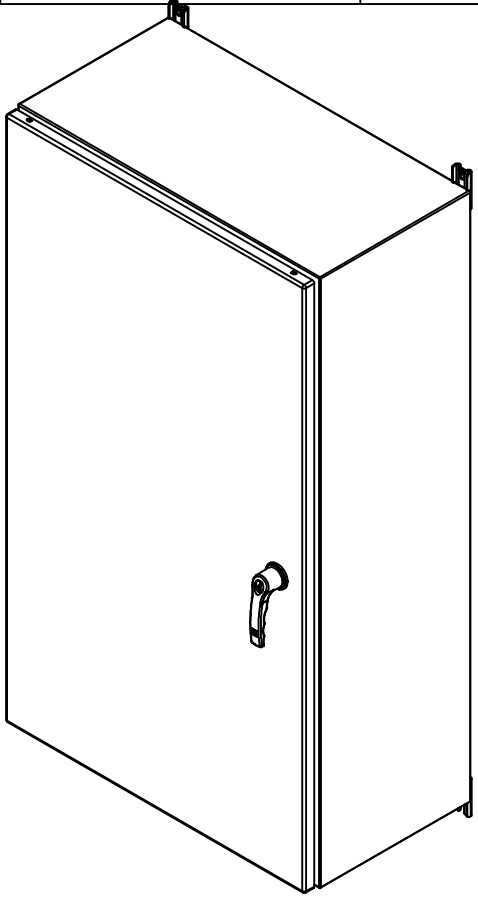
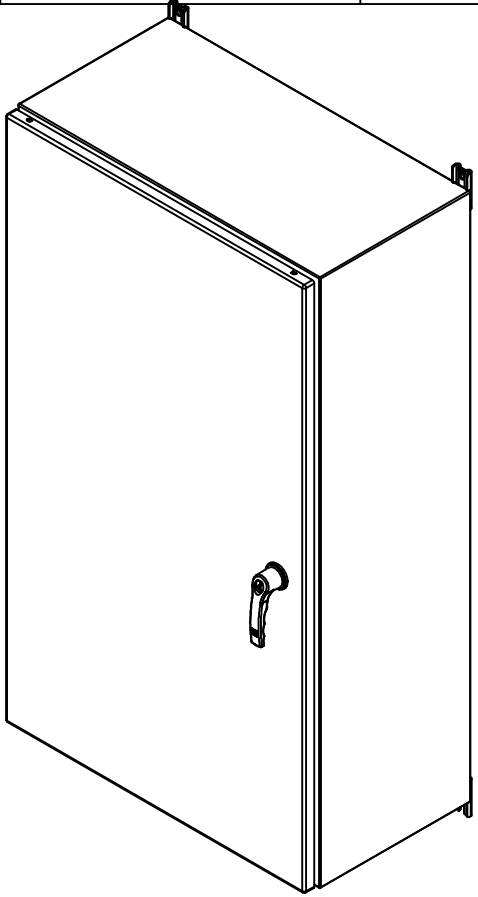
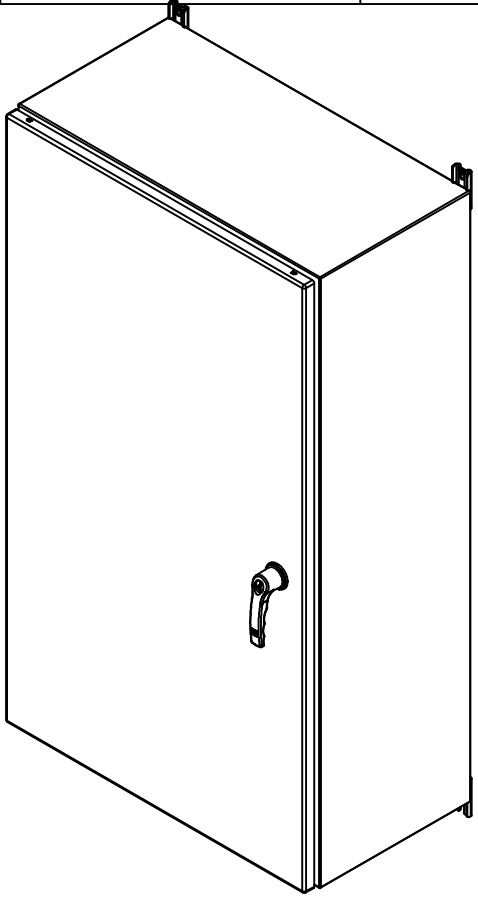
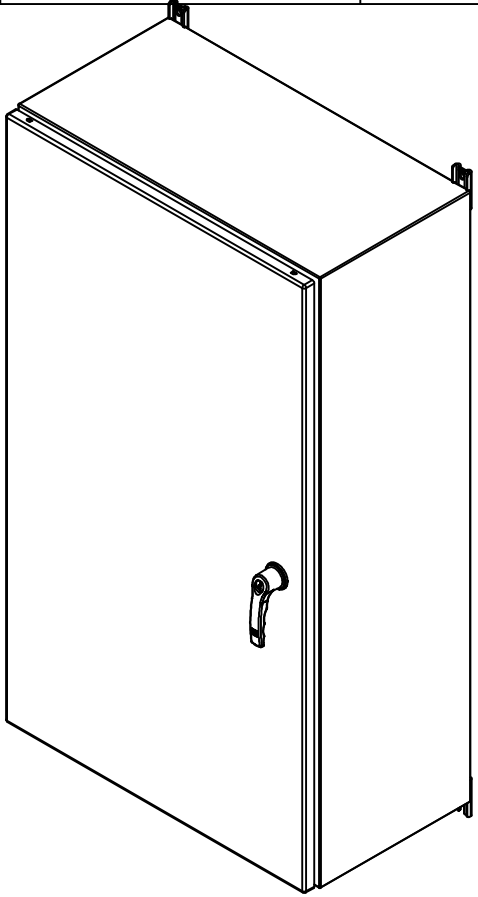
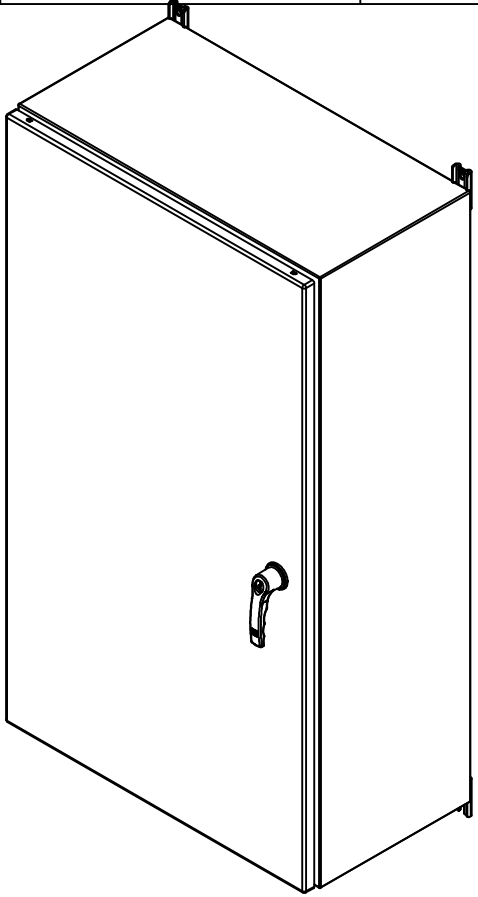
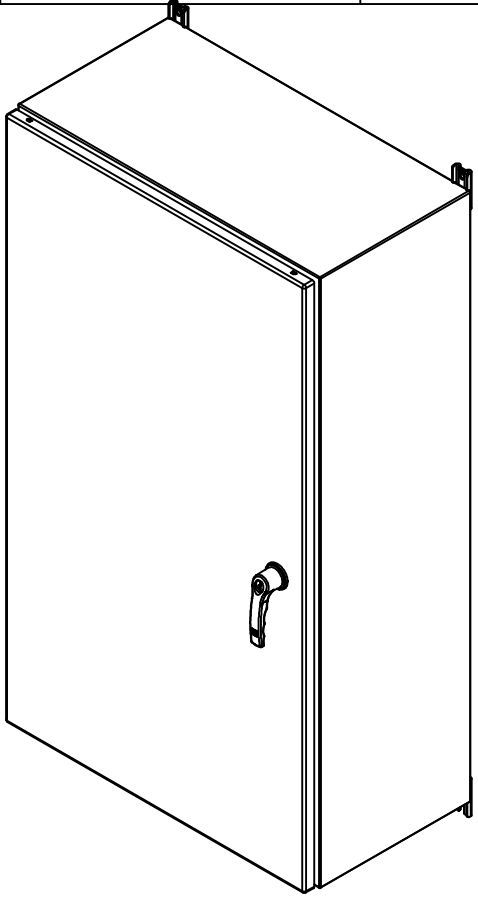
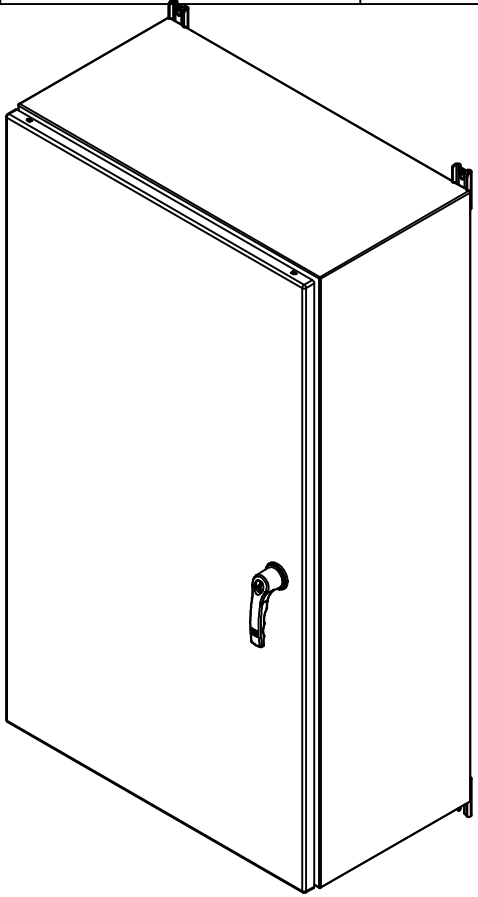
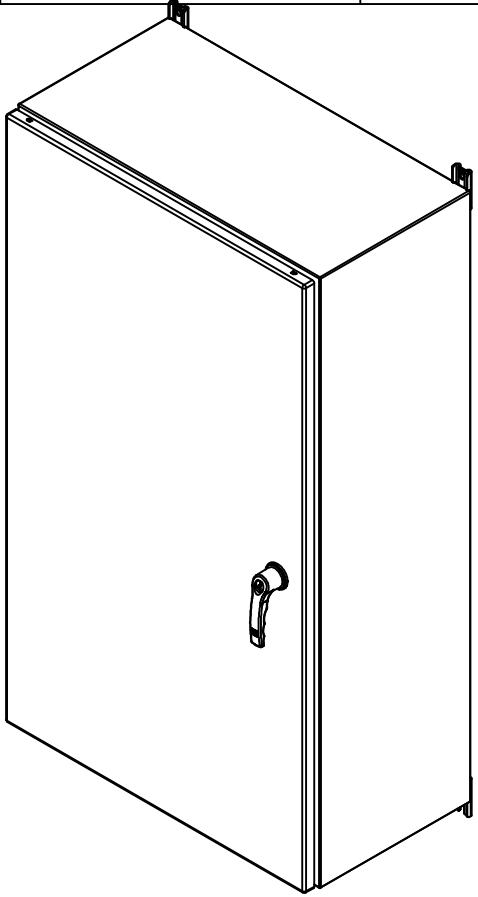
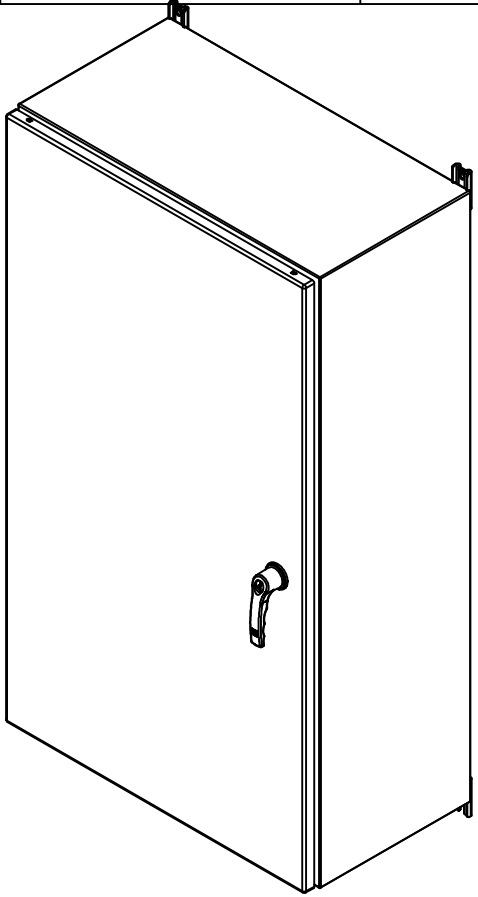
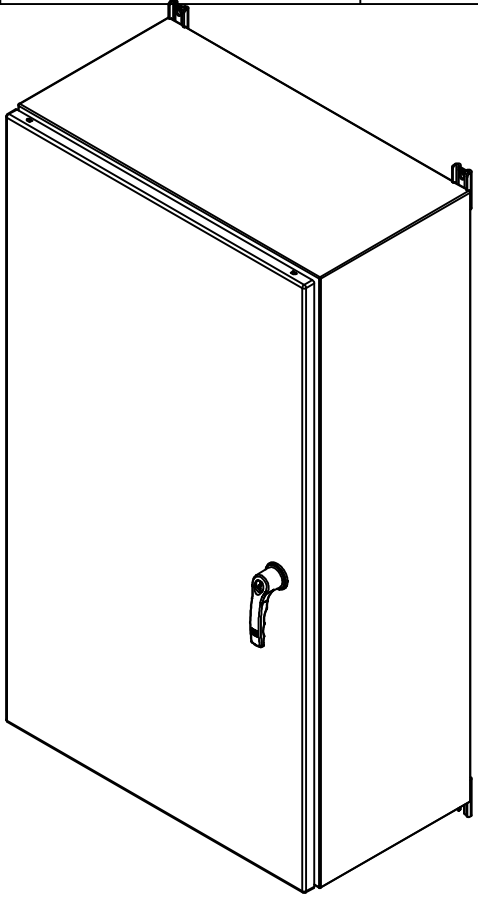
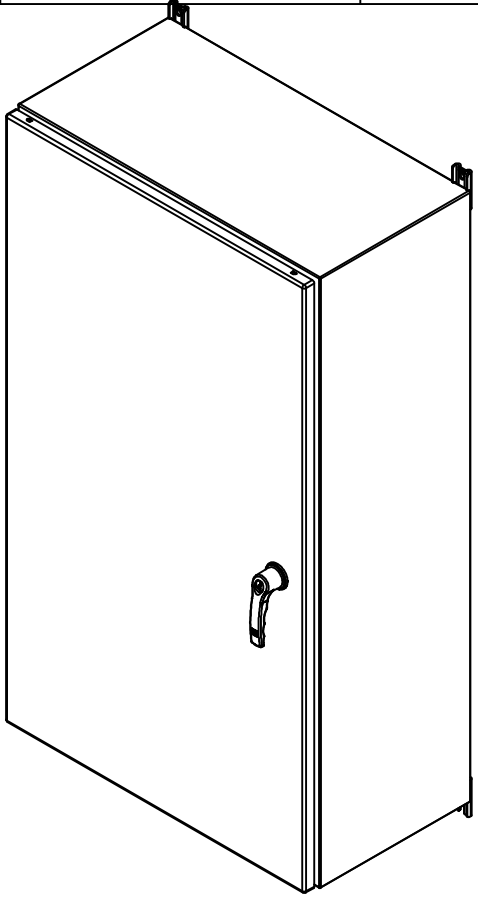
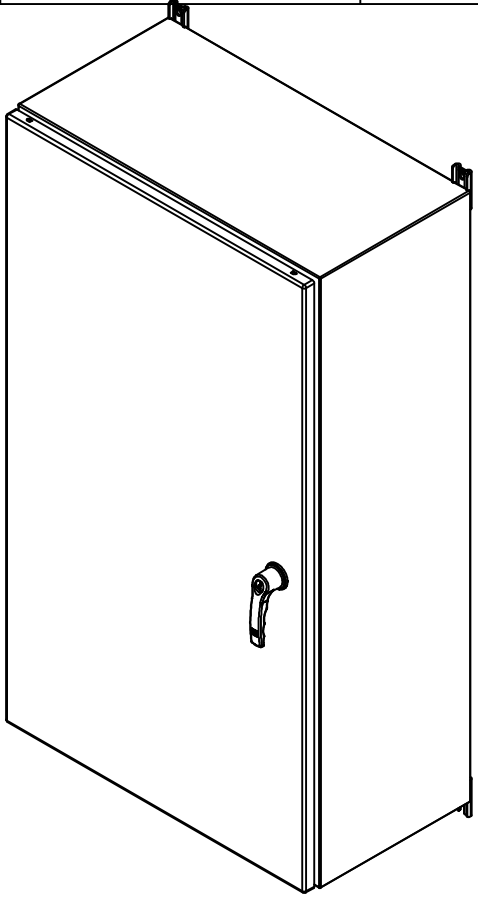
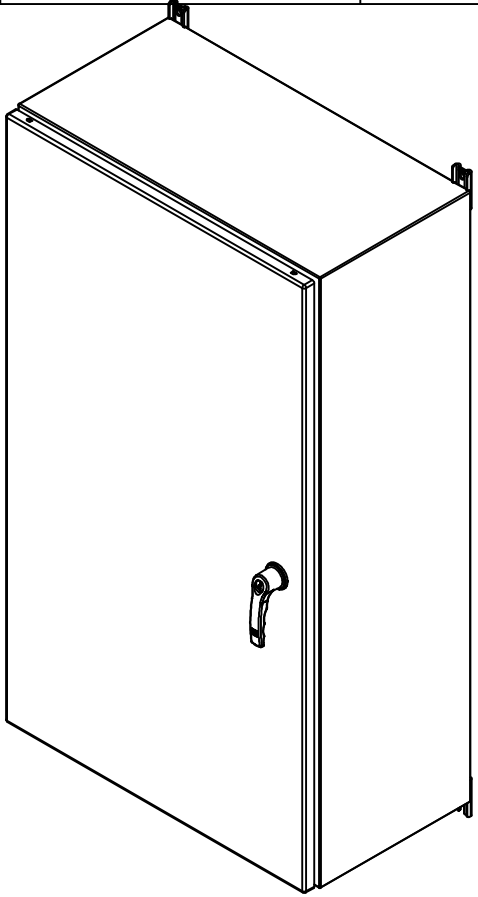
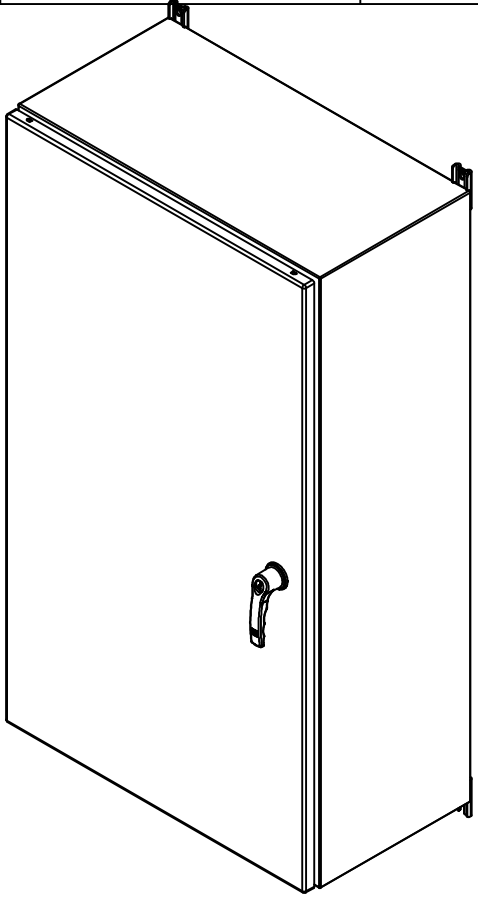
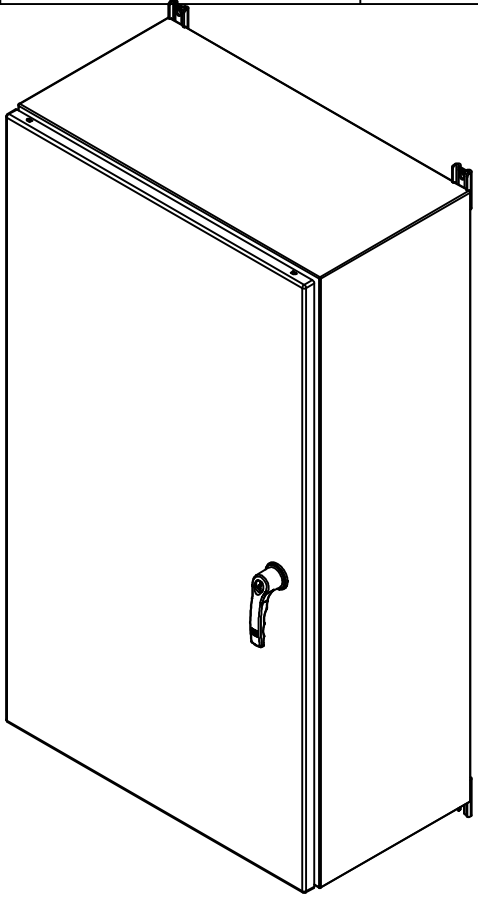
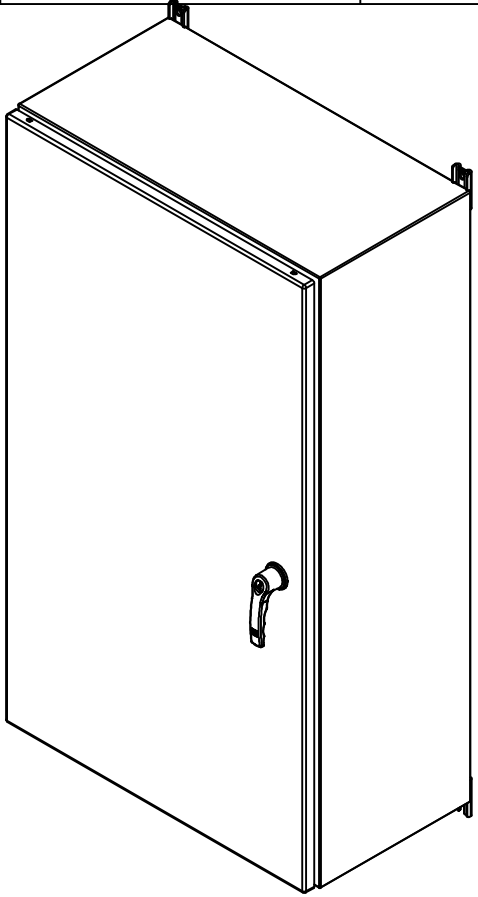
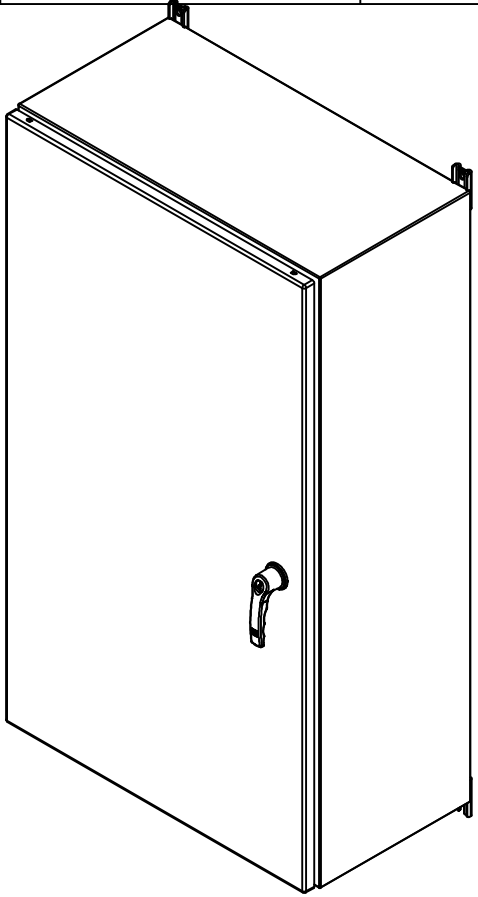
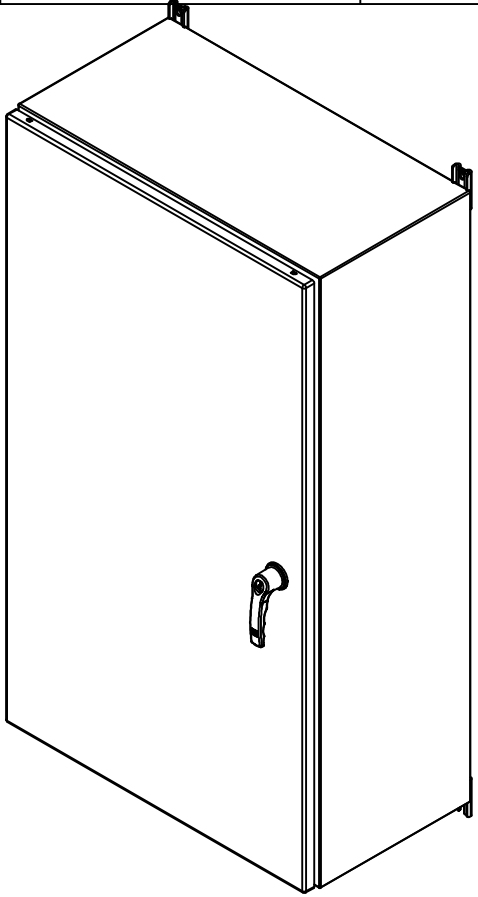
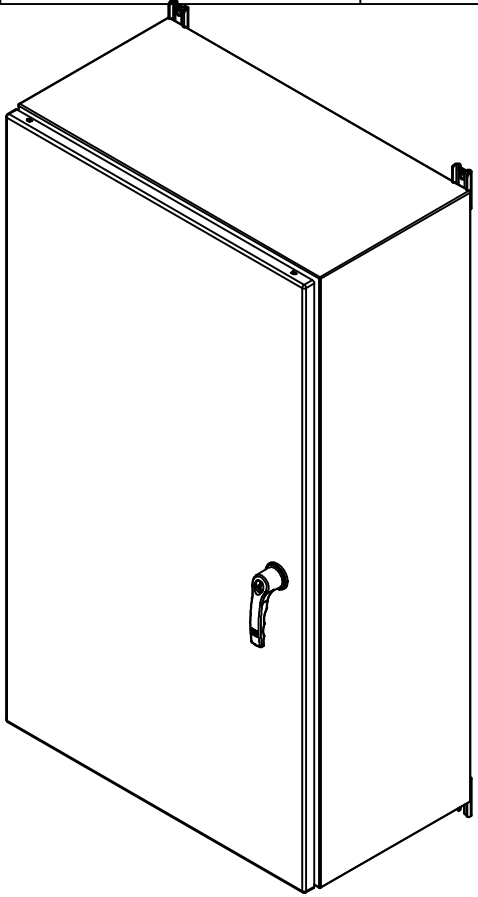
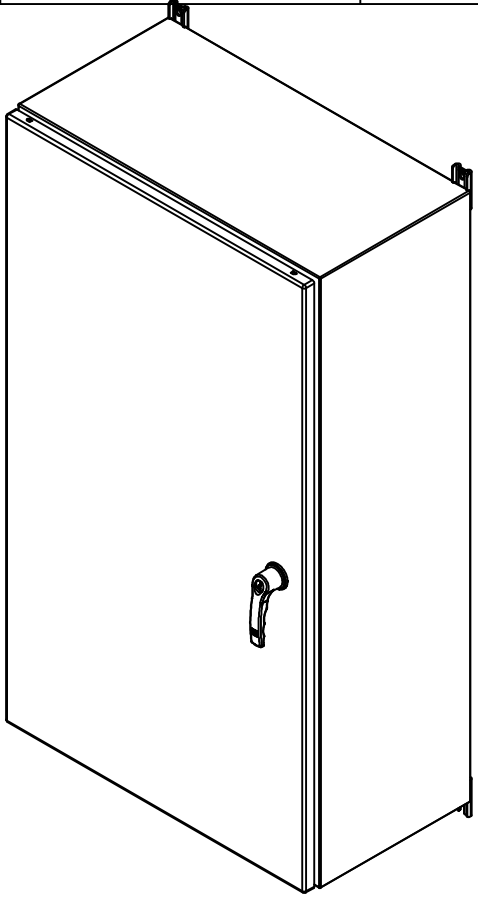
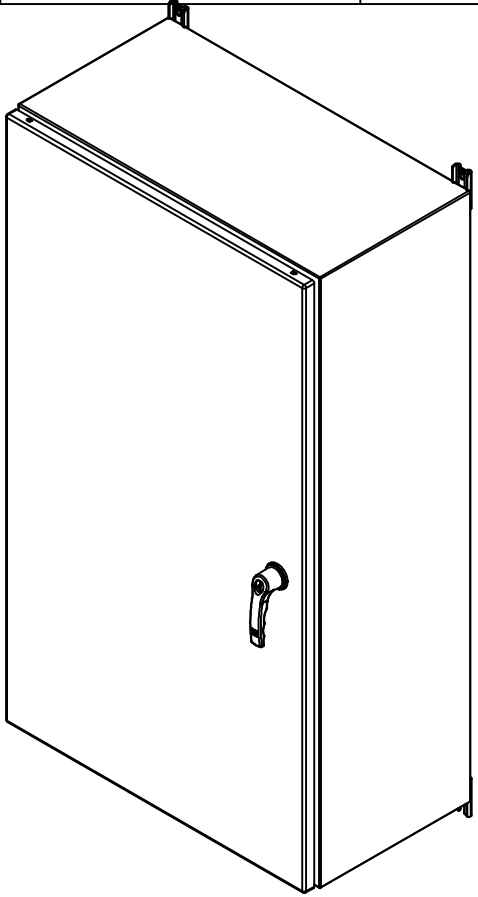
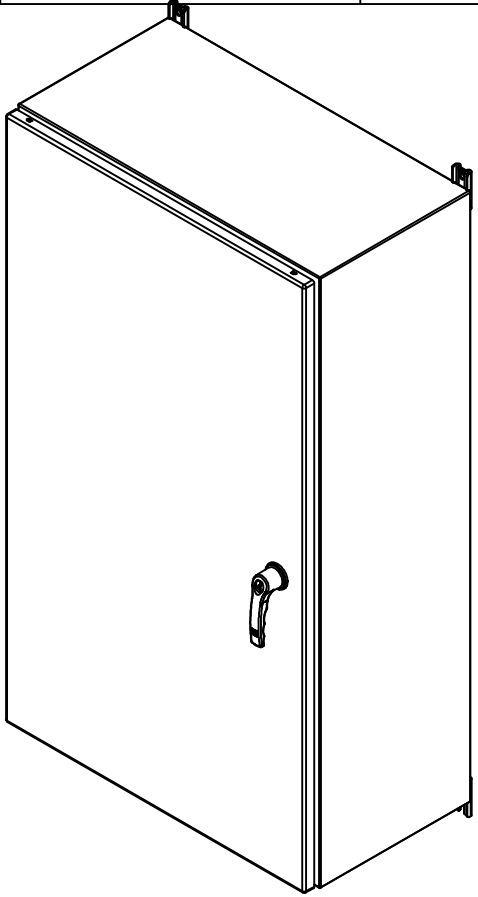
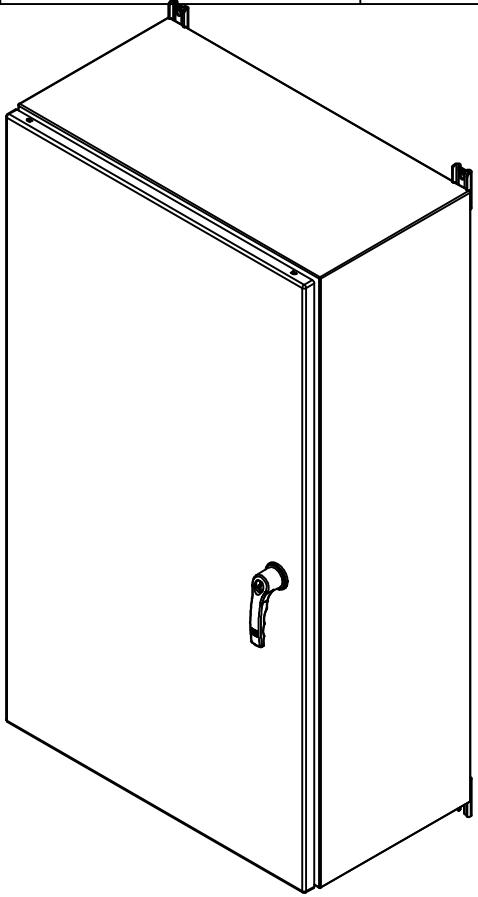
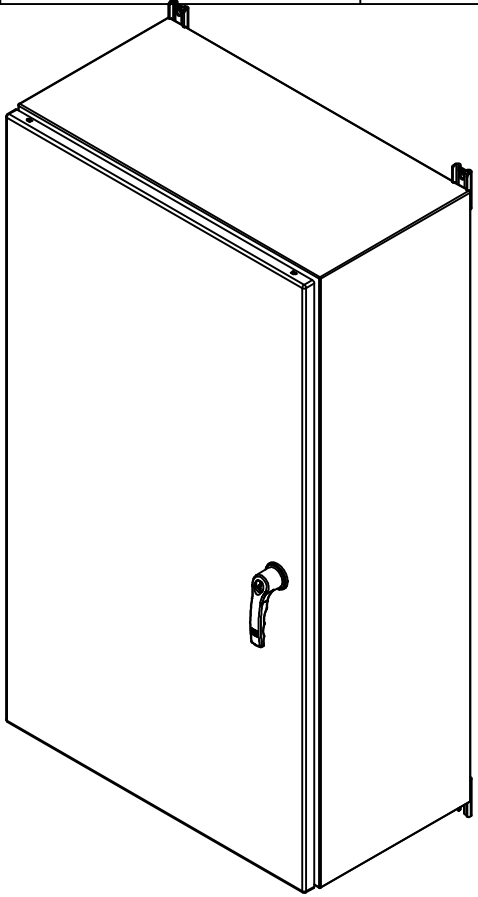
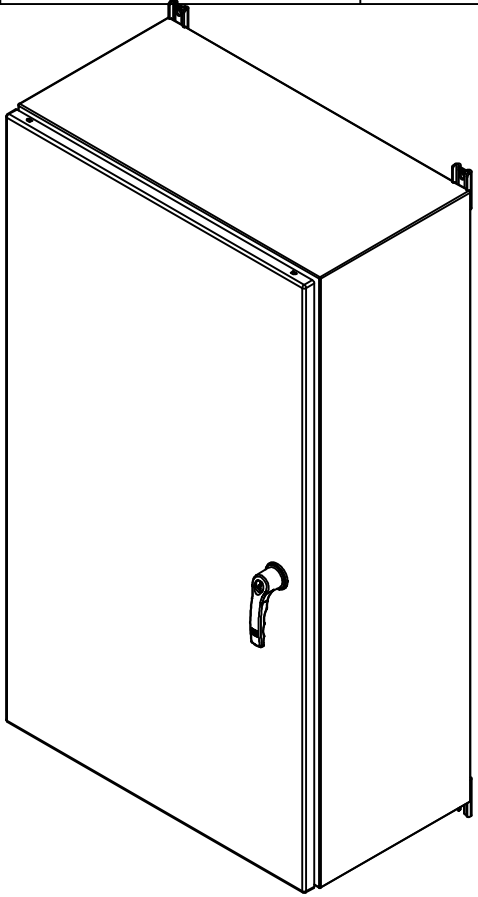
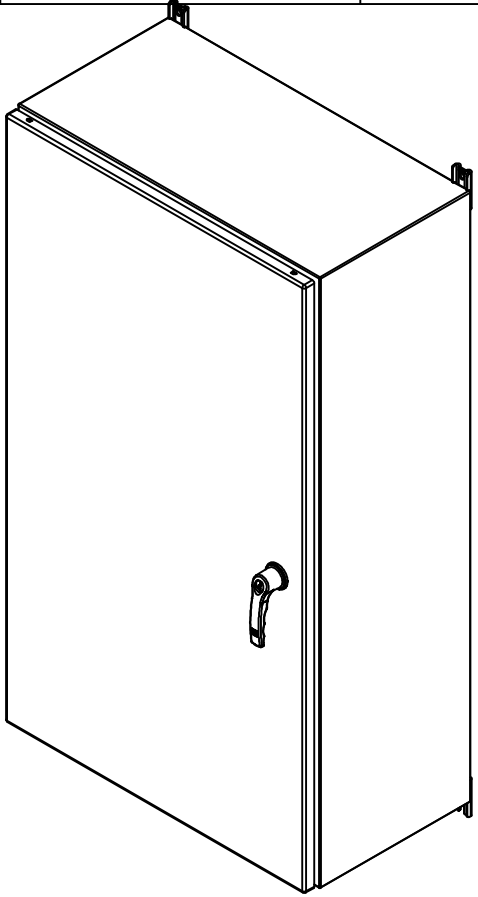
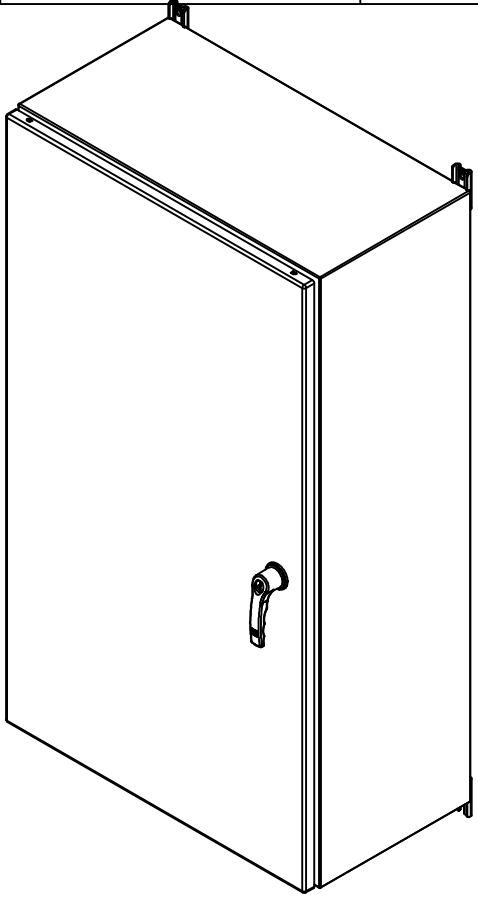
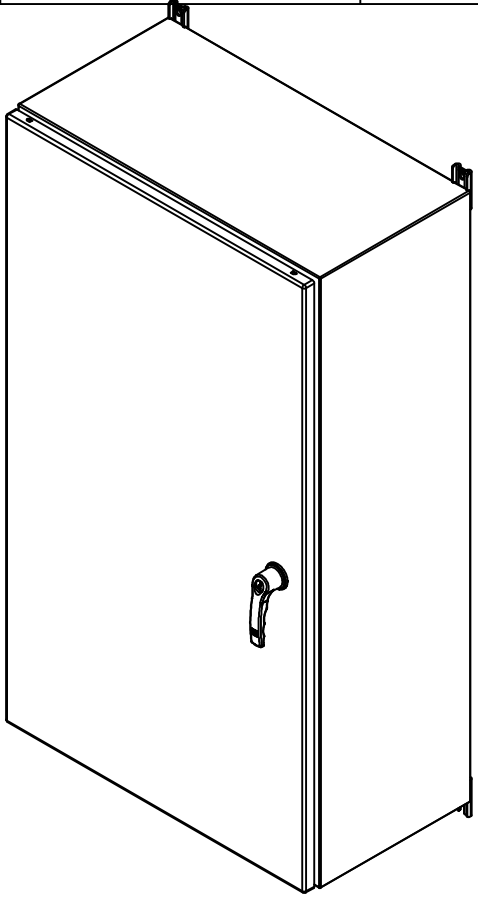
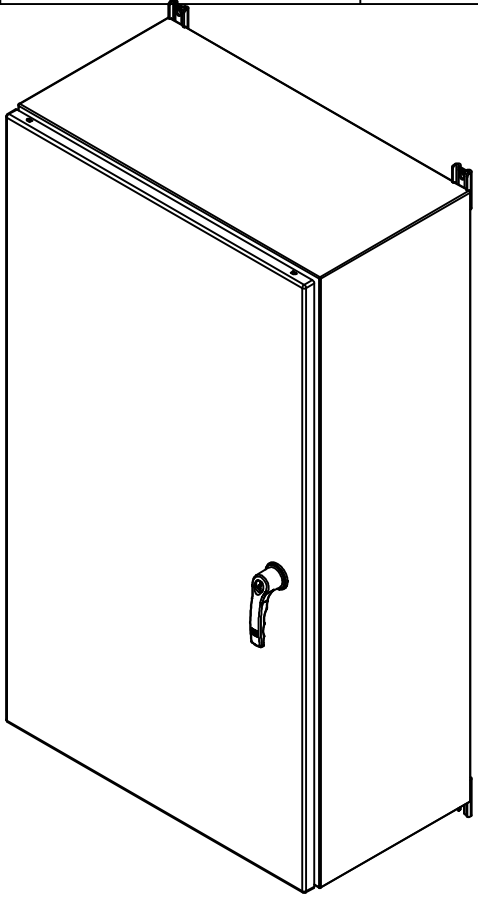
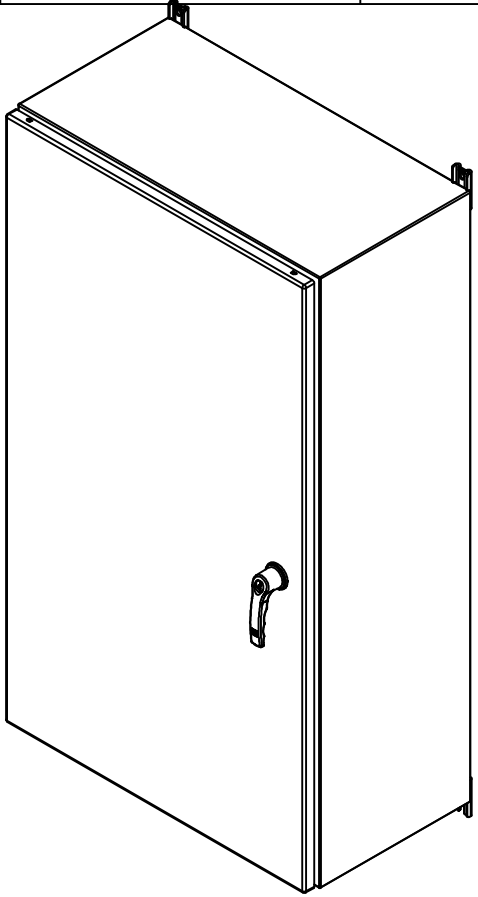
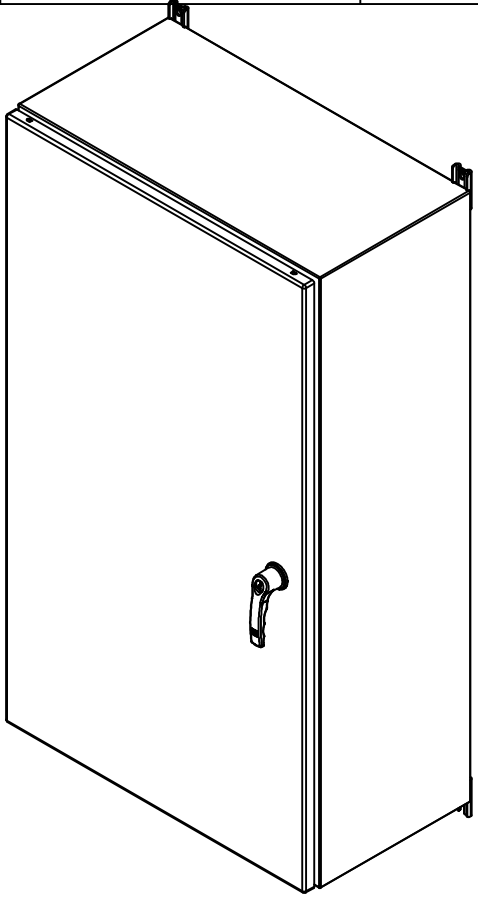
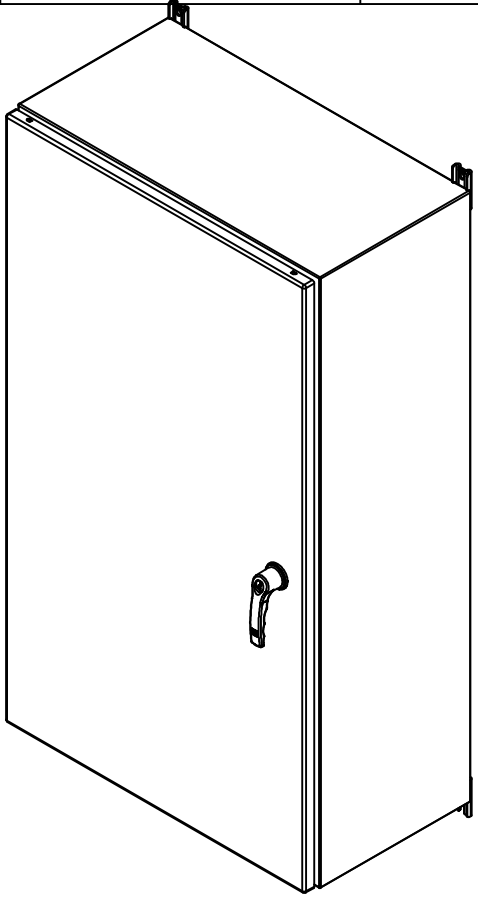
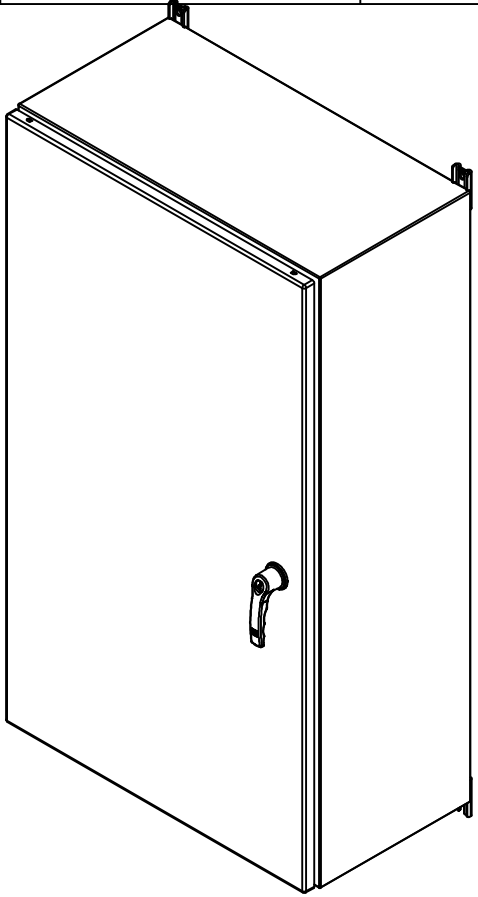
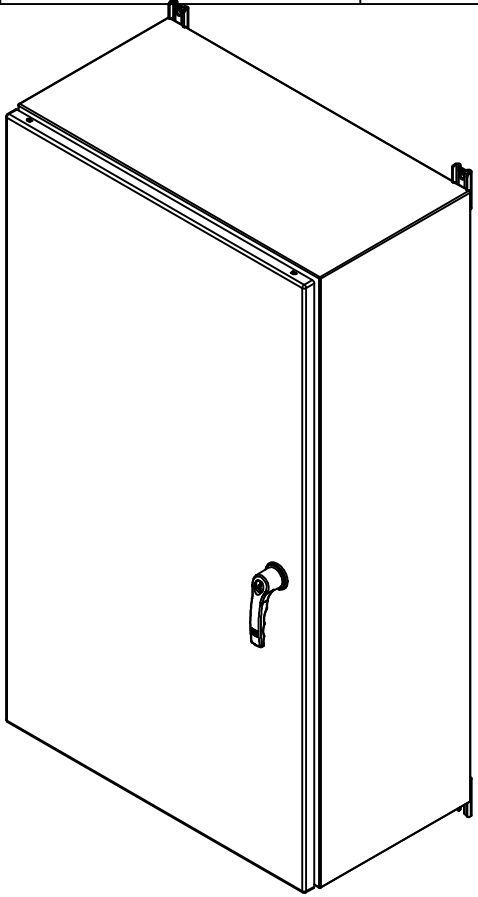
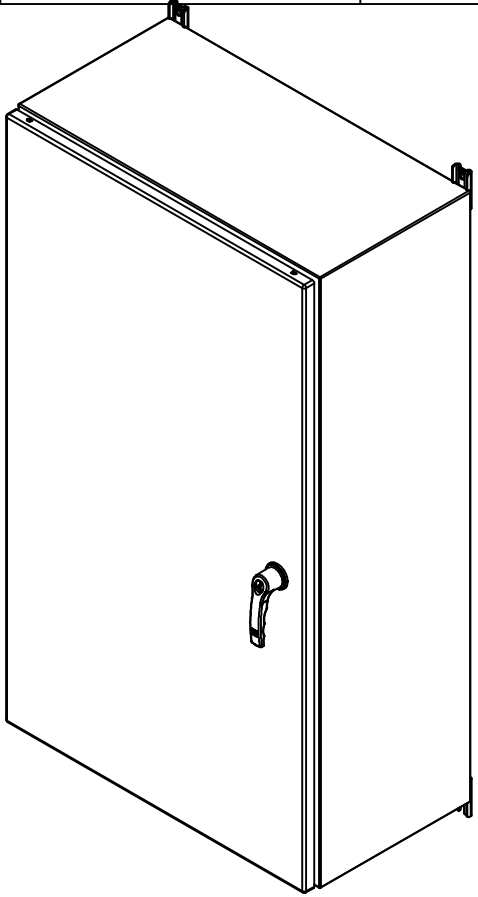
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No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 12-Apr-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey Finis Smooth	
Description 5412ESBU 42" x 24" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16

5412ESBU422412THNOIP

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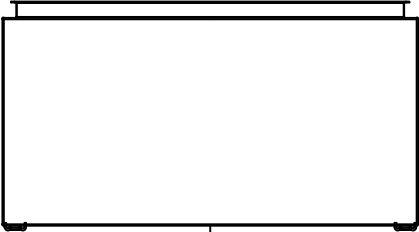
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NOTE				No.	Revisions	Date	By/Par				
ITEM	DESCRIPTION										
1	NEMA 4/12 Enclosure										
2	C/W Standard ground studs on box and cover										
3	C/W Standard door stiffener										
4	W/O Inner panel										
5	C/W Standard inner panel mounting studs										
6	C/W 885 ESMF3_OPEN Sold separately (Installed)										
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)										
8	C/W R5 Insulation (Installed by EXM)										
				 Isometric View							
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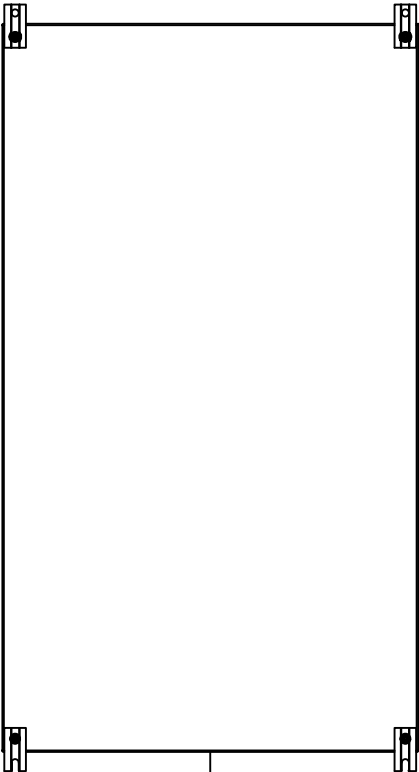
Tolerance $\pm 1/32$ " unless otherwise specified

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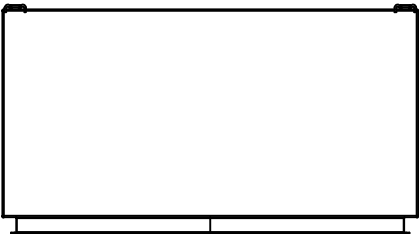
Tolérance $\pm 1/32$ " sauf spécification contraire



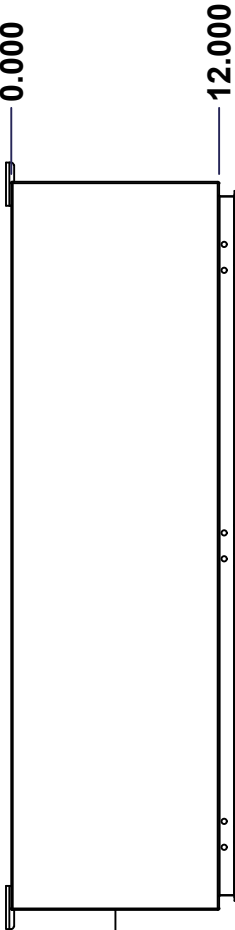
TOP



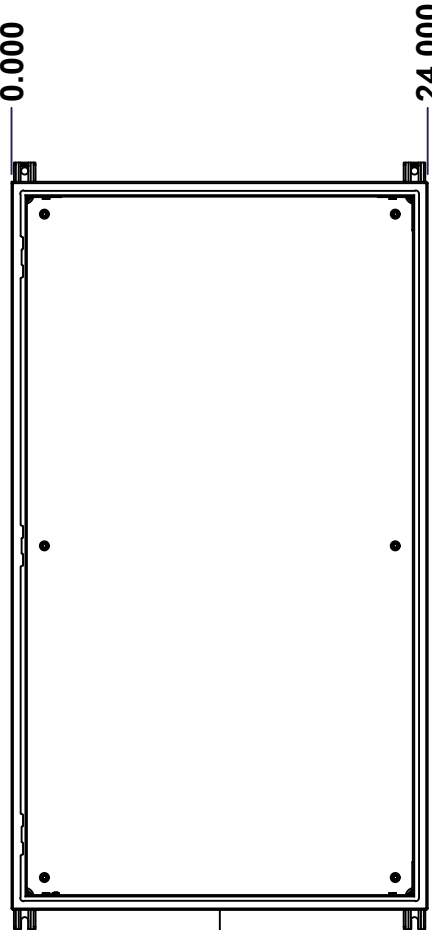
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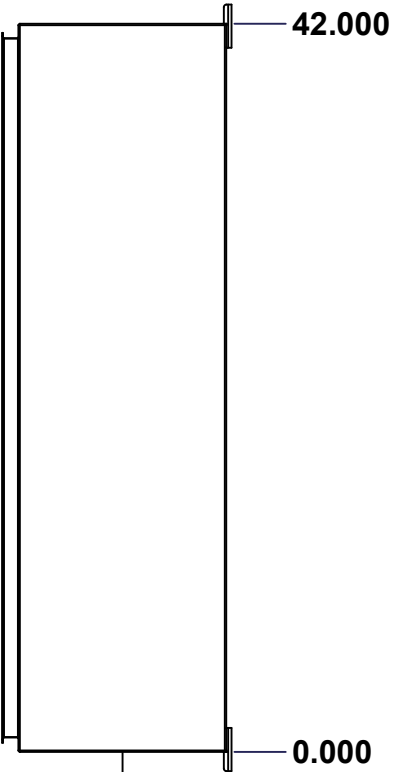
BOTTOM



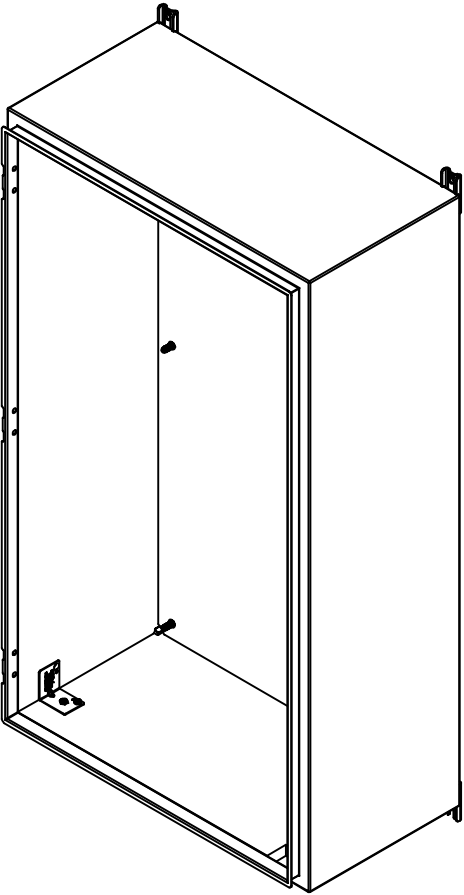
LEFT



FRONT



RIGHT



Isometric View



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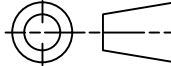


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Apr-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESBU 42" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESBU422412THNOIPB

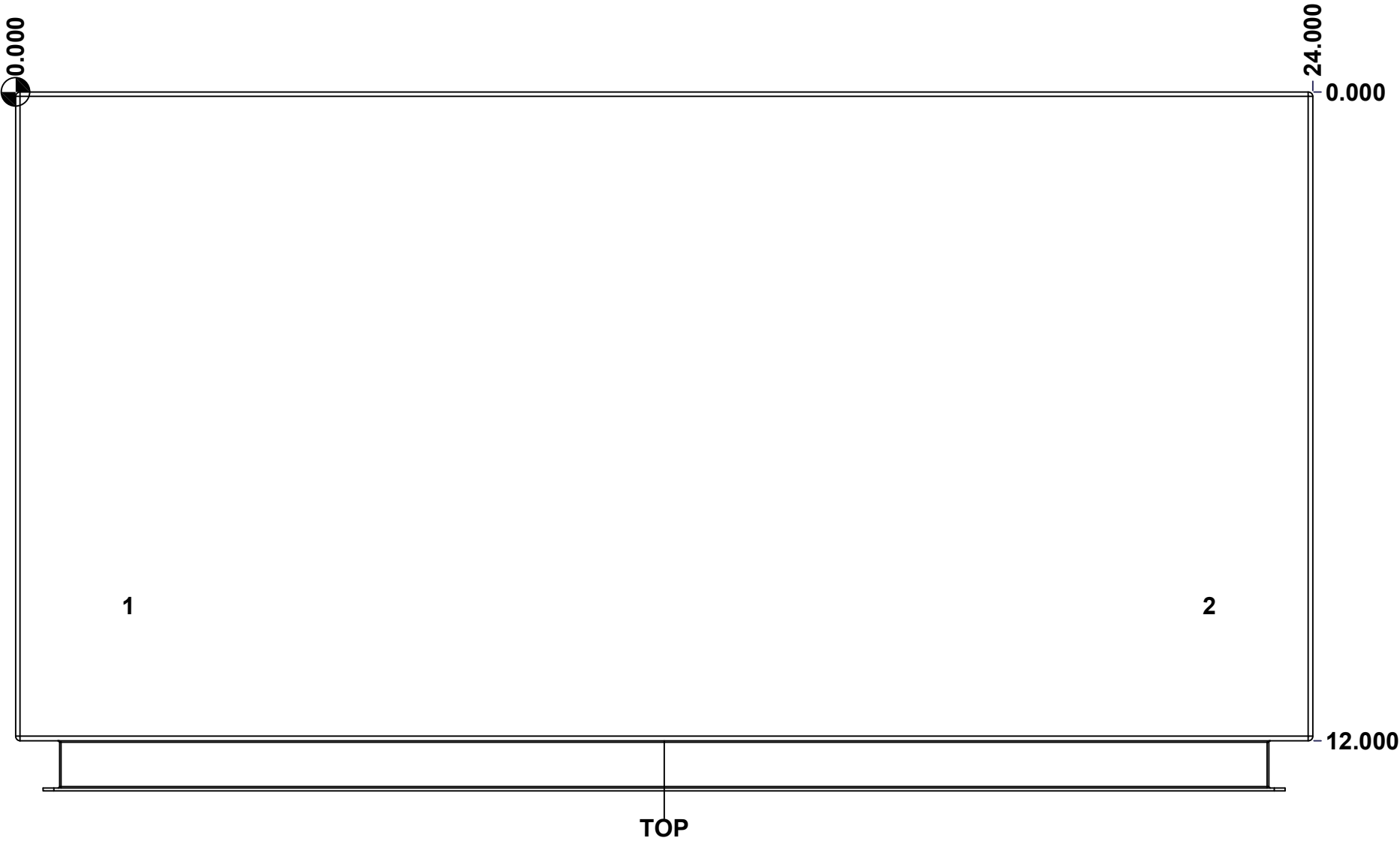
Rev.
3

0

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	9.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESBU 42" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESBU422412THNOIPB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	9.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESBU 42" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
5412ESBU422412THNOIPB		0	16

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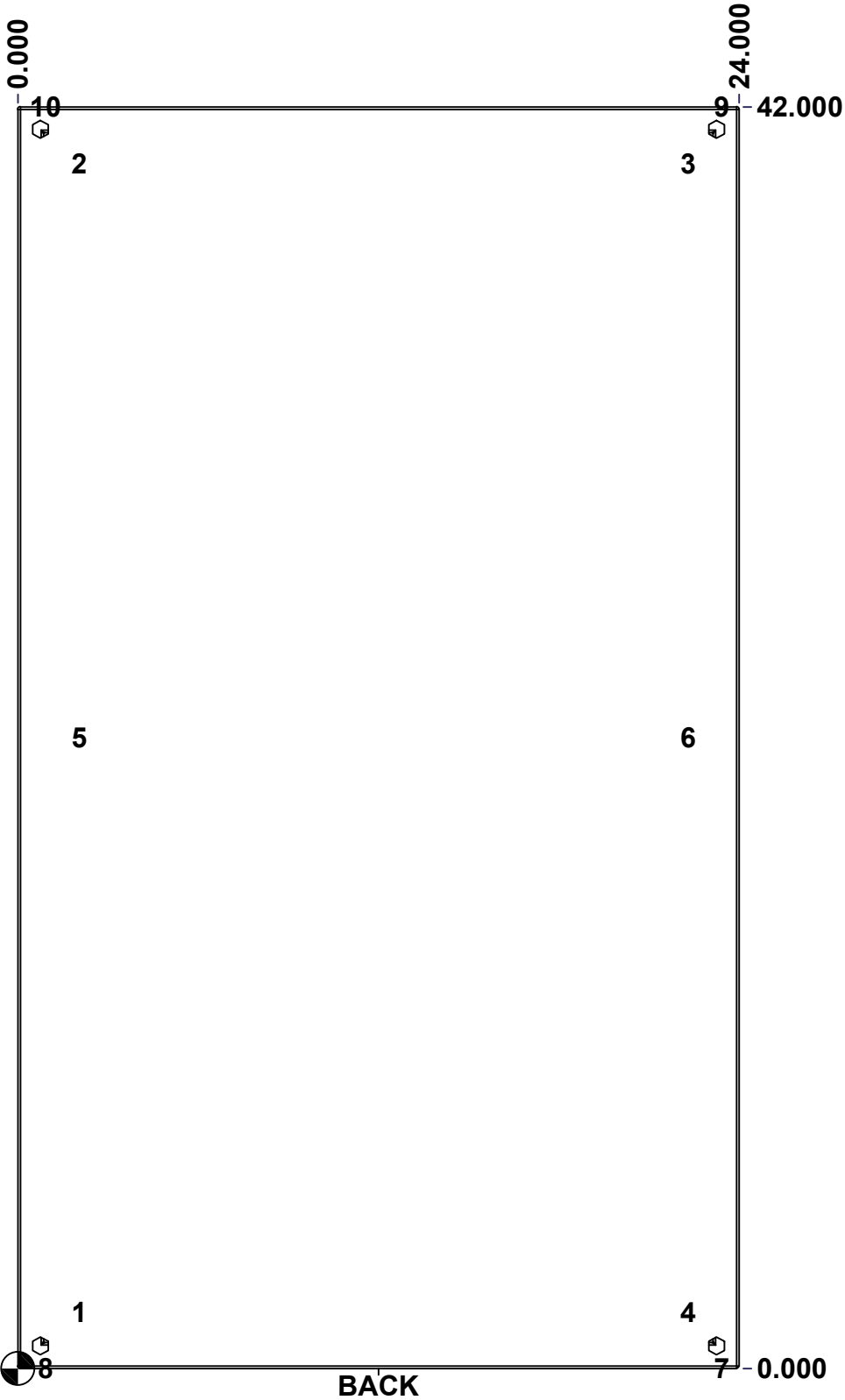
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	42.000	FOOT 885 ESMF3_CLOSE
10	0.750	42.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESBU 42" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESBU422412THNOIPB	0	16

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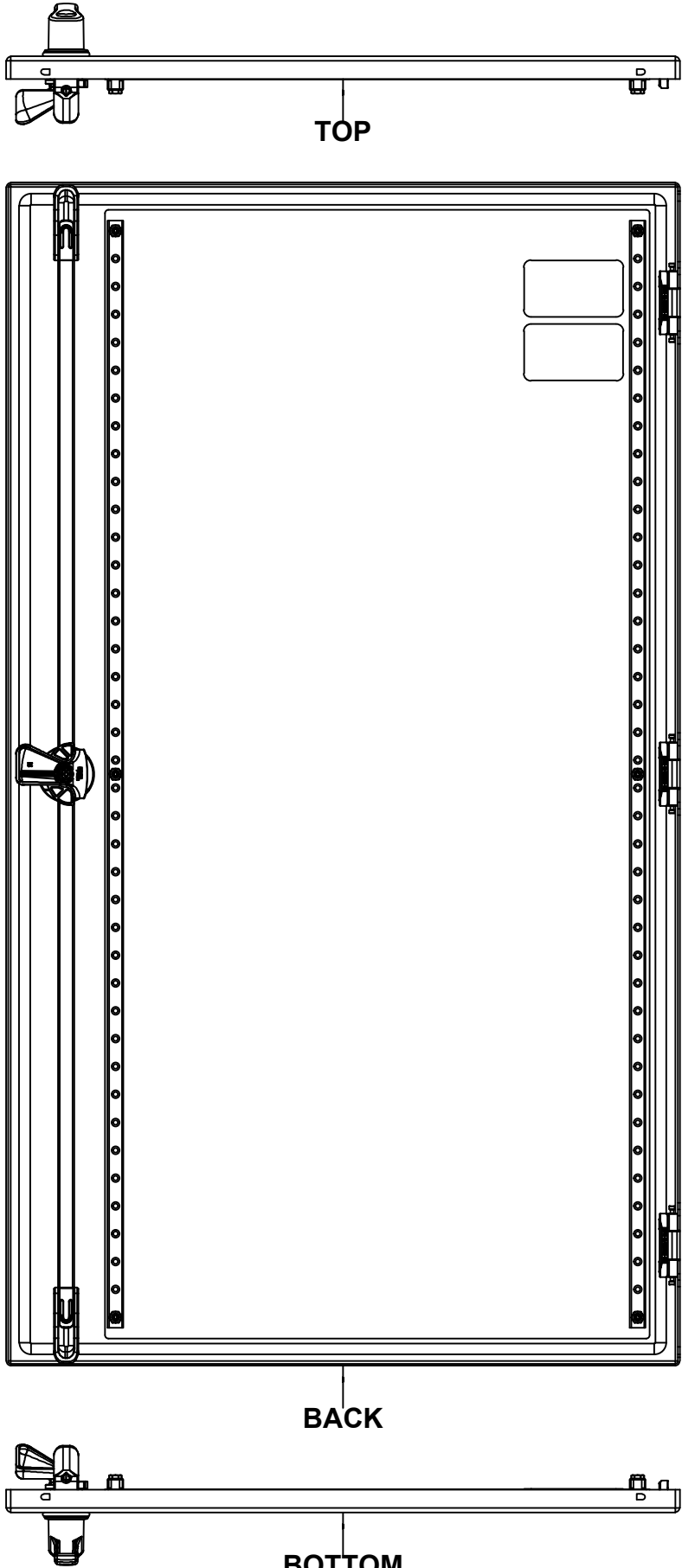
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESBU422412THNOI PI-RS	0	5412ESBU 42" x 24" Right Insulation
1	5412ESBU422412THNOI PI-LS	0	5412ESBU 42" x 24" Left Insulation
1	5412ESBU422412THNOI PI-BT	0	5412ESBU 42" x 24" Top and Bottom Insulation
1	5412ESBU422412THNOI PI-TP	0	5412ESBU 42" x 24" Top and Bottom Insulation
1	5412ESBU422412THNOI PI-B	0	5412ESBU 42" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU422412THNOI PB-P	0	5412ESBU 42" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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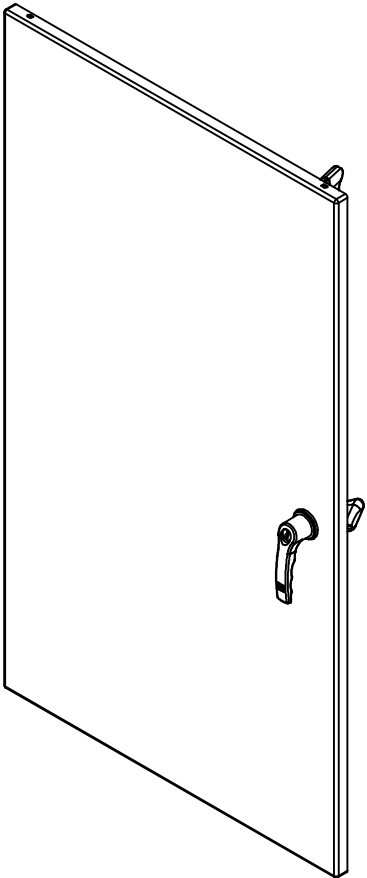
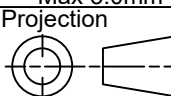
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



0.000
0.800
0.000
23.778
41.803
0.000

No.	Revisions	Date	By/Par
			
 Flatness Aplatissement Max 3.0mm			 Projection
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 12-Apr-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey			Finish Fini Smooth
Description 5412ESBU 42" x 24" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU422412THNOIPC			0

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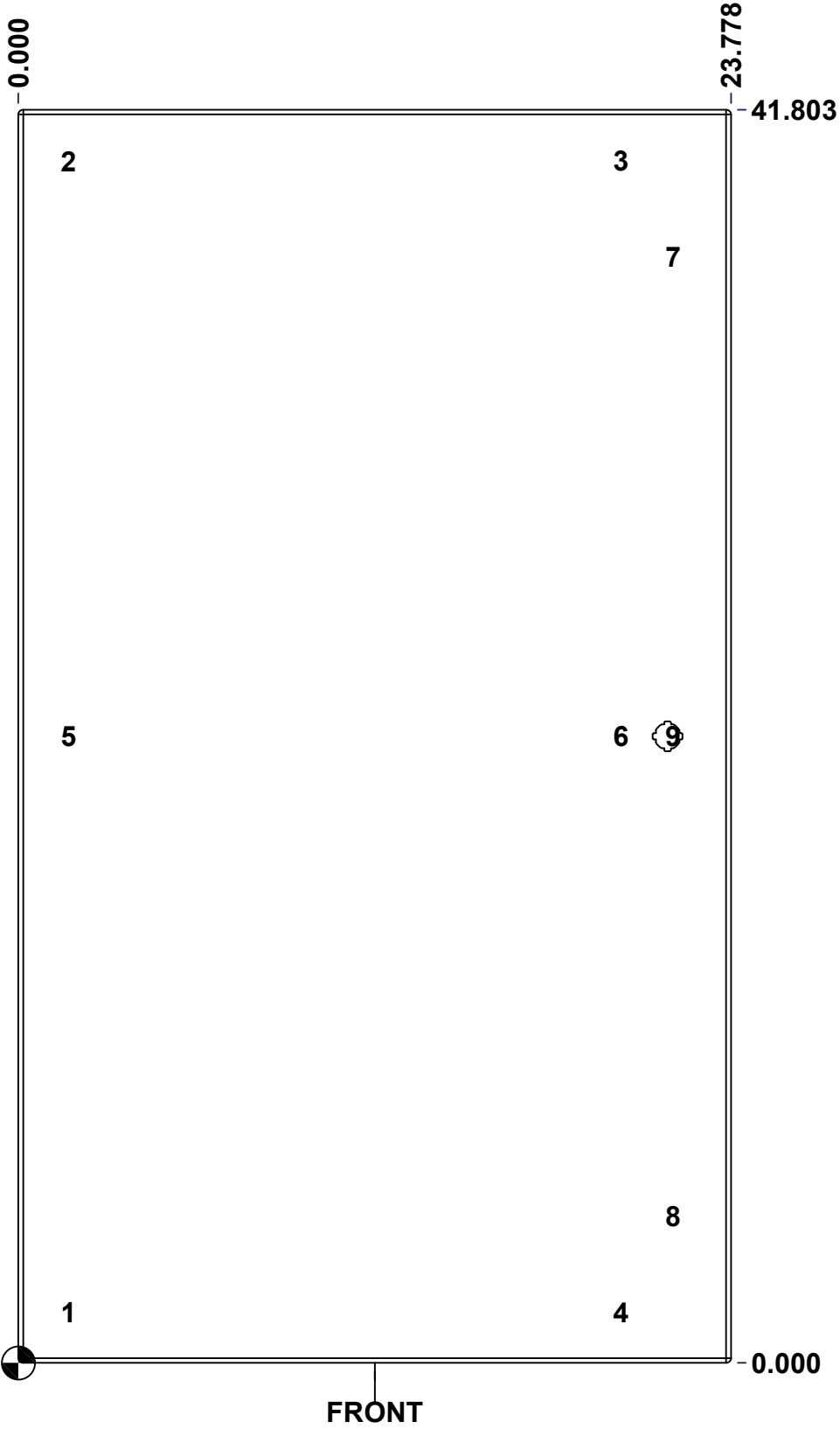
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	19.923	40.094	STUD M6 x 18mm (Inside)
4	19.923	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	19.923	20.902	STUD M6 x 18mm (Inside)
7	21.663	36.896	CLOSING BAR STUD (Inside)
8	21.663	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	21.663	20.902	885 ESL2A



	Description	Status	
	5412ESBU 42" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESBU422412THNOIPC	0	16

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Tolerance ±1/32" unless otherwise specified

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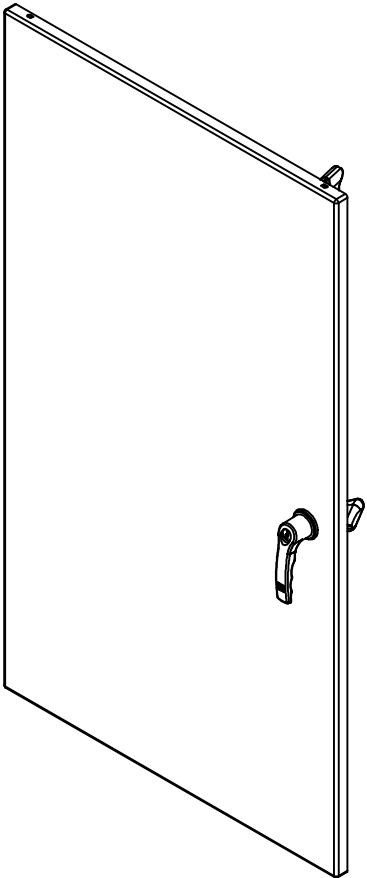
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View



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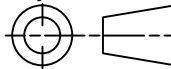
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Apr-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESBU 42" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

Rev.

10

5412ESBU422412THNOIPC

0

16

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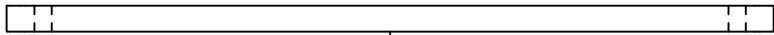
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
1	5412ESBU422412THNOI PI-C	0	5412ESBU 42" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU422412THNOI PG	0	5412ESBU 42" x 24" Cover Gasket Part
1	5412ESBU422412THNOI PC-P	0	5412ESBU 42" x 24" Cover Part
QTY	Part Number	Rev	Description
Parts List			

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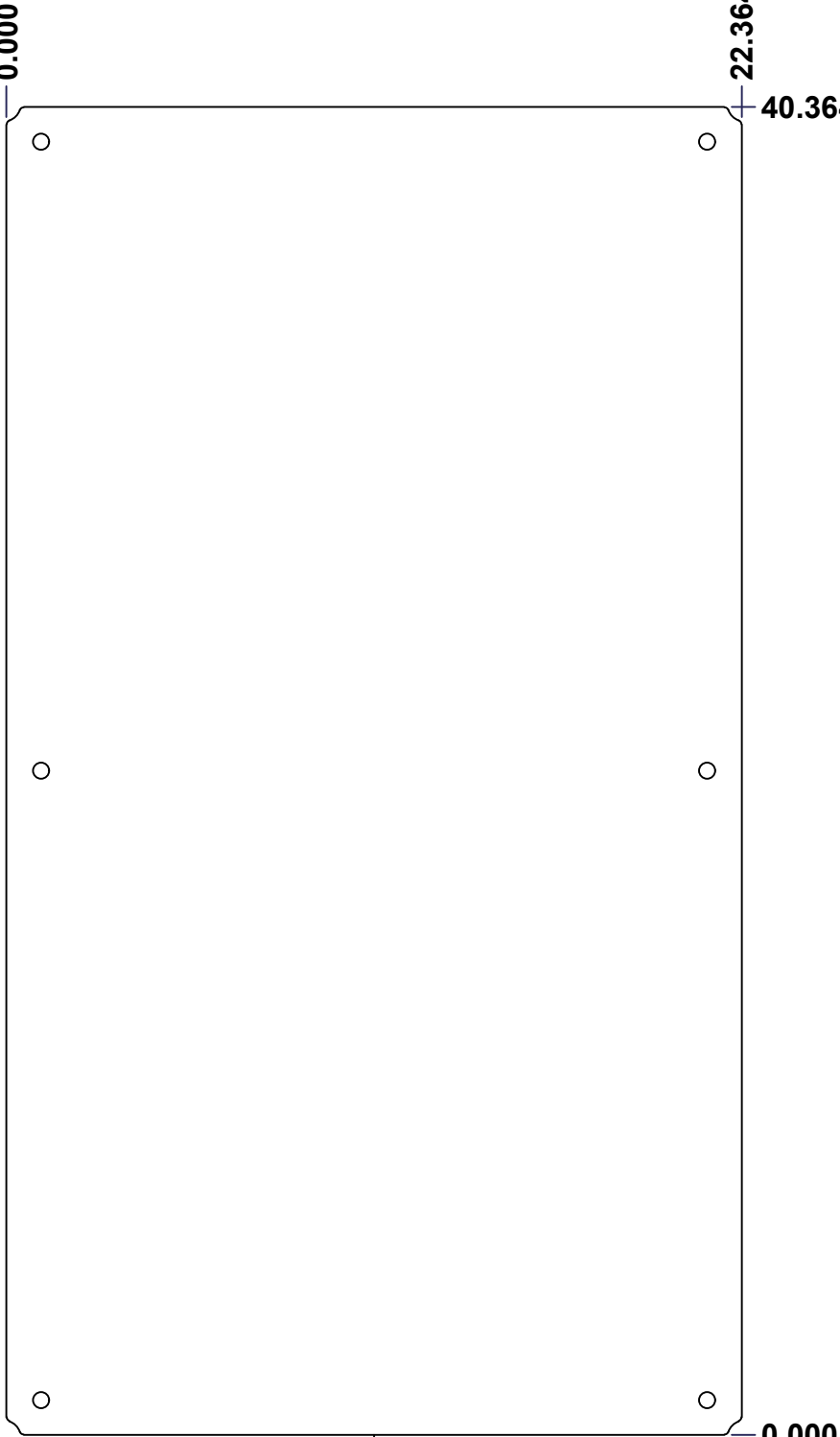
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Tolérance $\pm 1/32$ " sauf spécification contraire

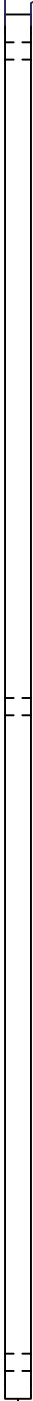


TOP

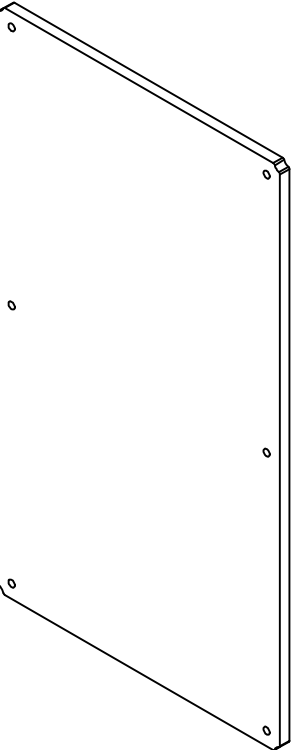


FRONT

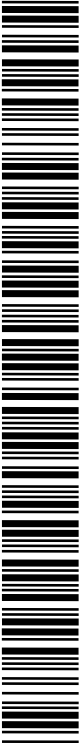
0.000
0.750



RIGHT



Isometric View



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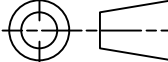


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESBU 42" x 24" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESBU422412THNOIP-B 0

Rev. 11

16

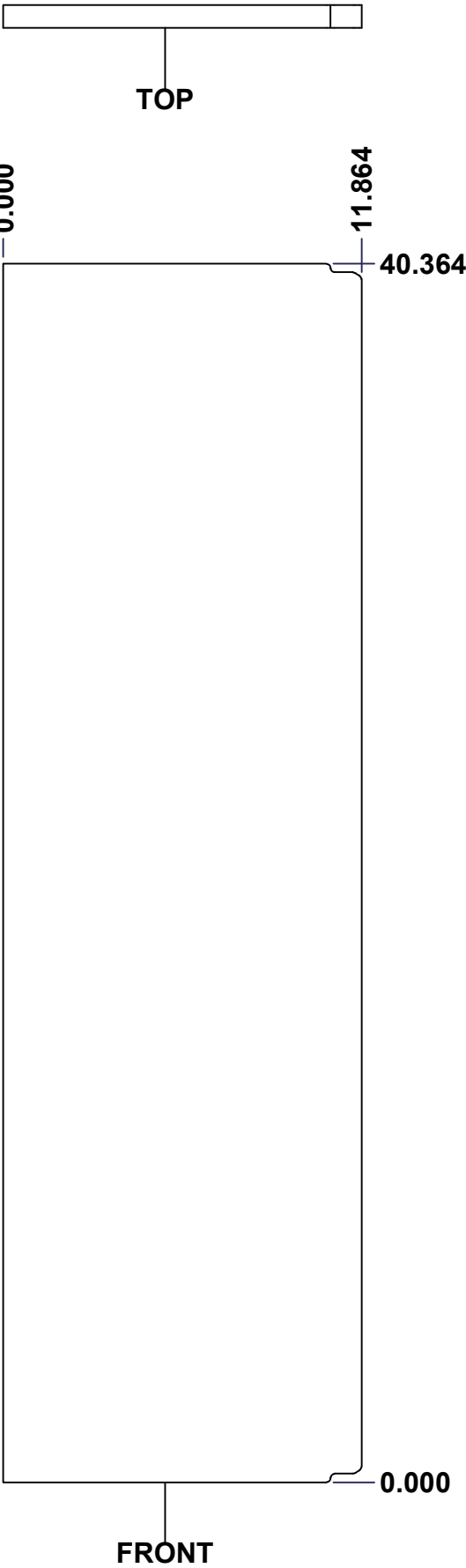
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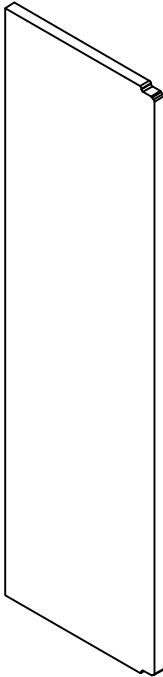
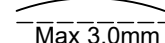
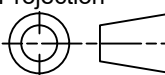
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU422412THNOIPI-LS 0

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement  Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes			Date 23-Jan-07
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESBU 42" x 24" Left Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESBU422412THNOIPI-LS 0			Rev. 12
			16

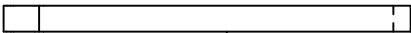
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

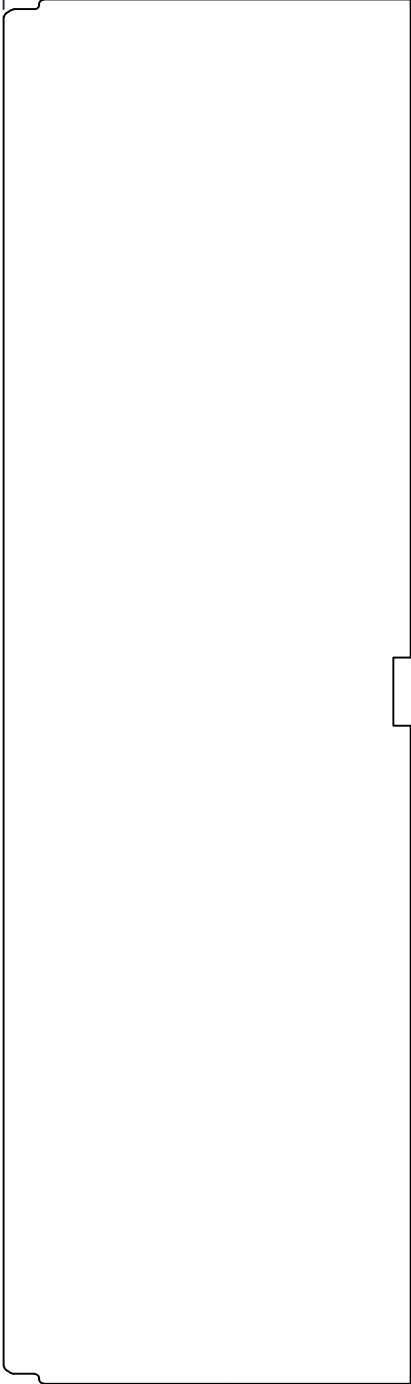


TOP

0.000

11.864

40.364



0.000

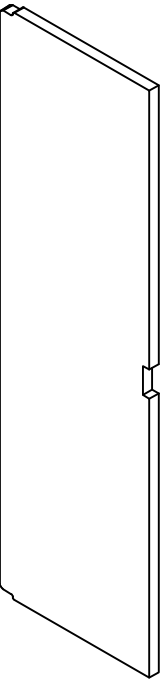
FRONT

0.000

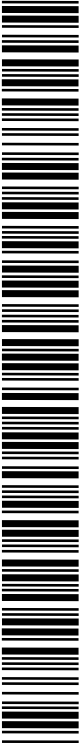
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RIGHT



Isometric View



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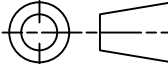


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESBU 42" x 24" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESBU422412THNOIP-RS 0

Rev.

13

16

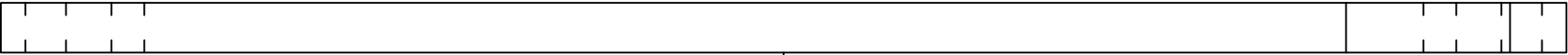
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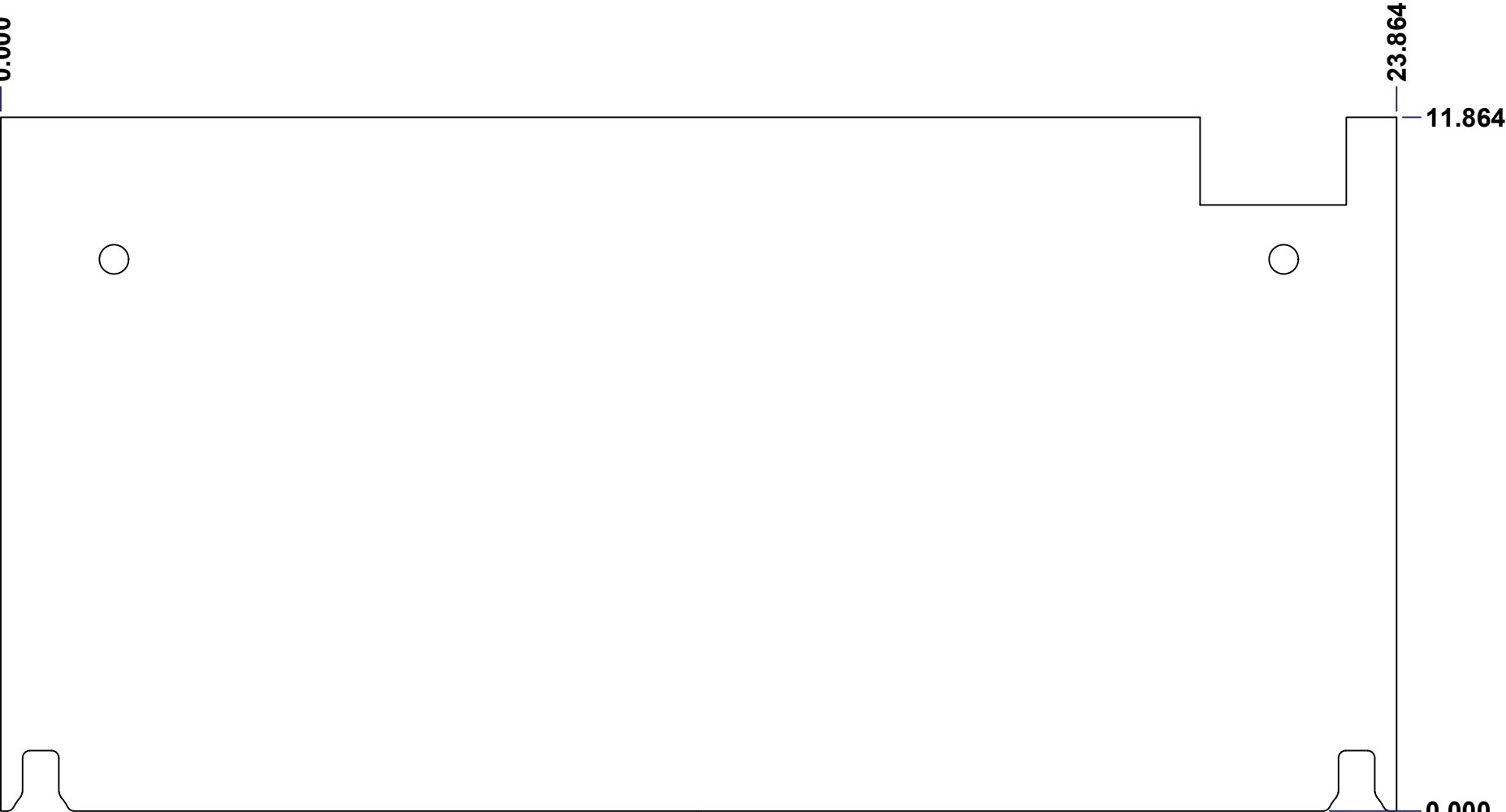
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



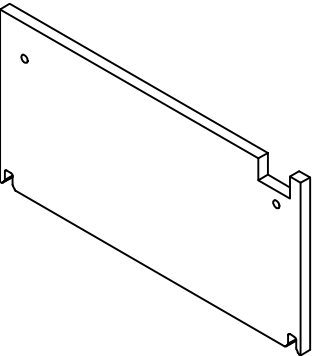
TOP



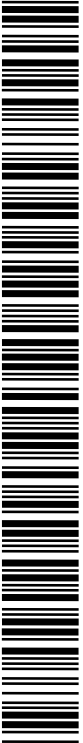
FRONT

0.000
0.750

RIGHT



Isometric View

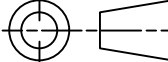


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESBU 42" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU422412THNOIPI-TP 0

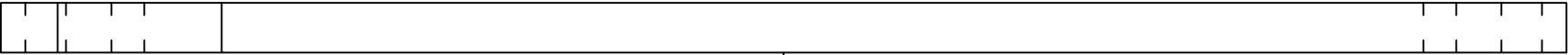
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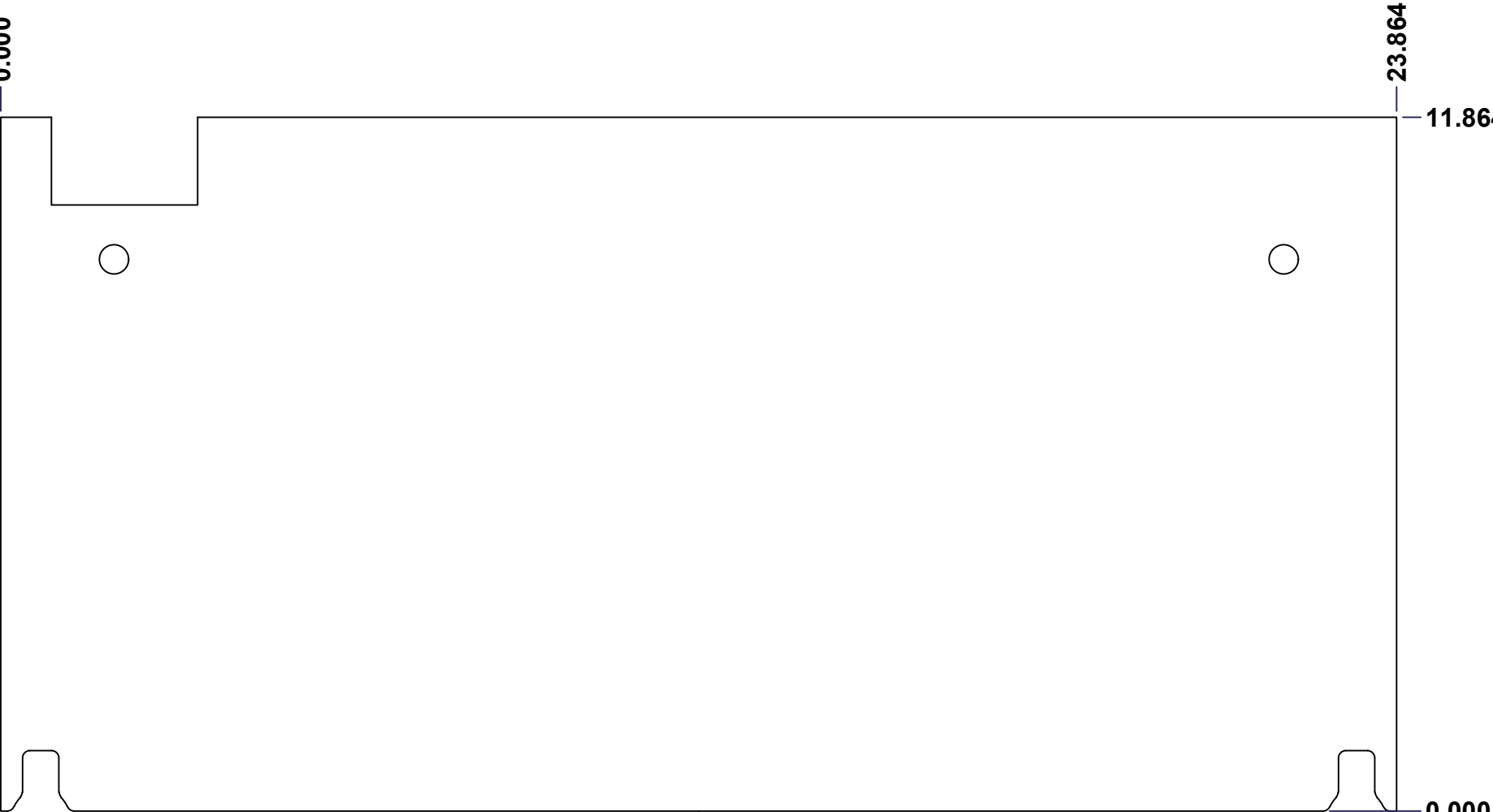
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU422412THNOIP\5412ESBU422412THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



TOP

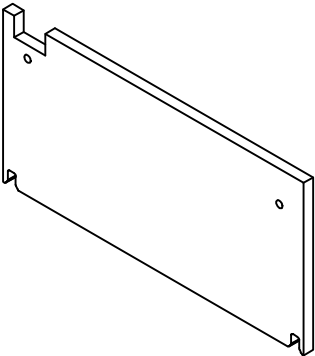


FRONT

0.000
0.750



RIGHT



Isometric View



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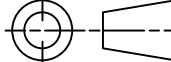


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière Polyisocyanurate

Color
Couleur Aluminum

Finish
Fin N/A

Description
5412ESBU 42" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU422412THNOIP-BT 0

Orthographic projection of a rectangular plate. The front view is a rectangle with a height of 39.875 and a width of 19.235. The top view is a rectangle with a width of 19.235. The front view shows four circular features (holes) located at the corners of the rectangle. The top view shows the rectangular plate with a central slot.

Dimensions and Feature Locations:

- Front View Height: 39.875
- Front View Width: 19.235
- Top View Width: 19.235
- Feature Locations (Front View):
 - Top Left: 0.000
 - Top Right: 19.235
 - Bottom Left: 0.000
 - Bottom Right: 0.000

SEE BILL OF MATERIAL ON LAST PAGE **5412ESBU422412THNOIPI-C**