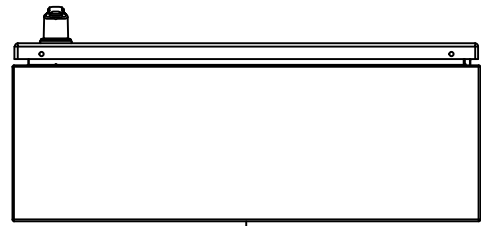
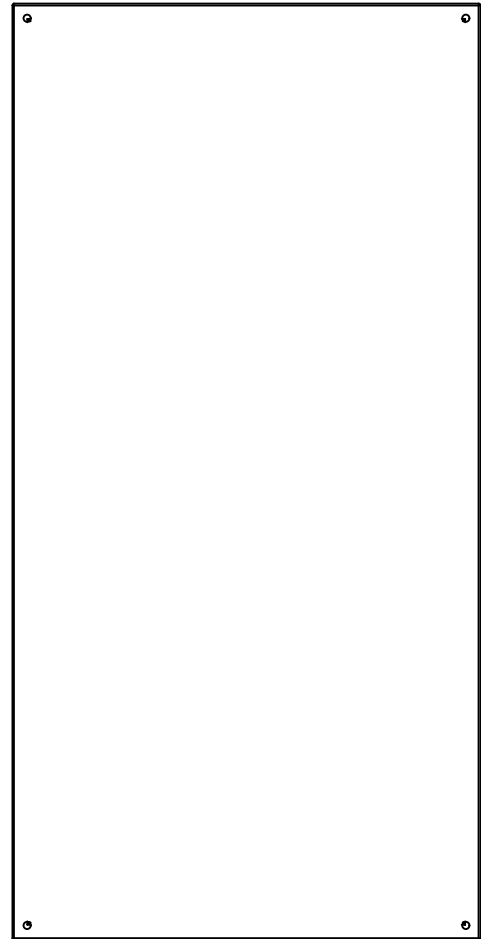


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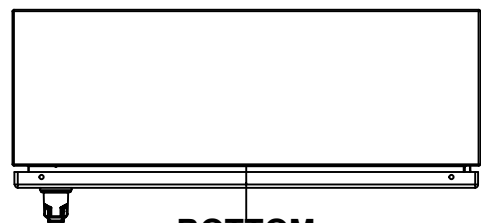
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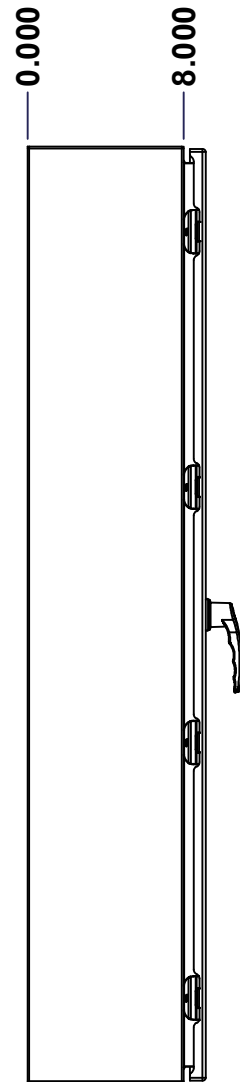
TOP



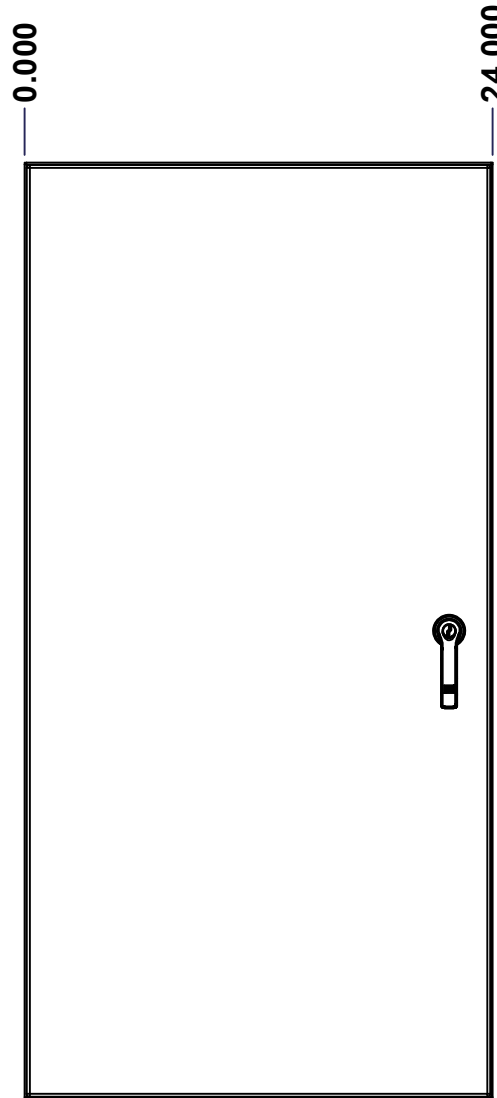
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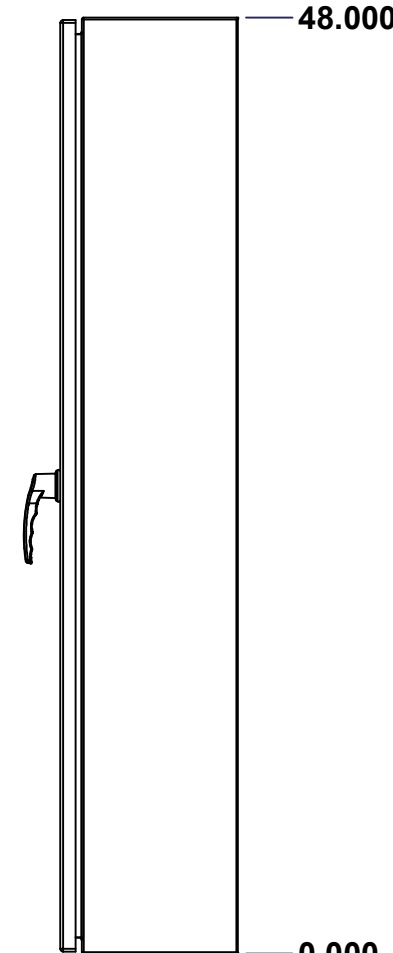
BOTTOM



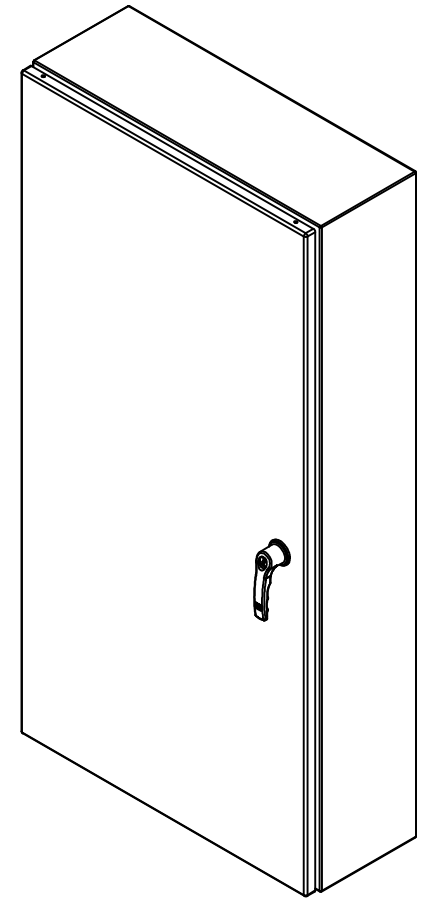
LEFT



FRONT




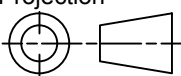
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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|--|---|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 05-Apr-23  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.                               |   |
| 5412ESBU 48" x 24" x 8" Assembly   |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 1   |
| 5412ESBU482408NOIP   | 0   | 9   |

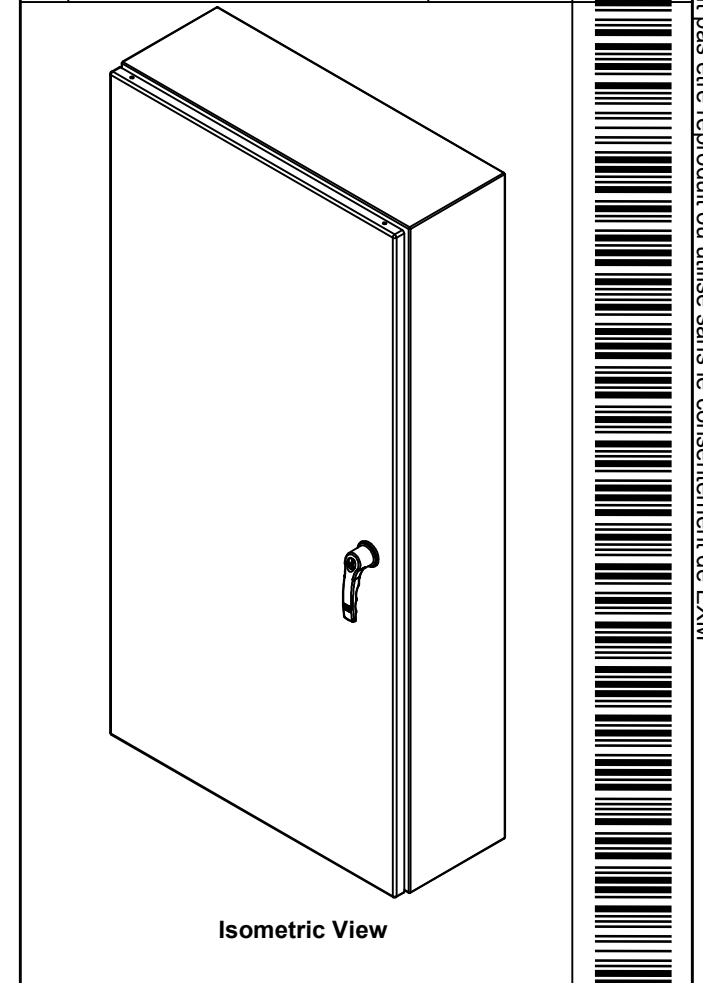
SEE BILL OF MATERIAL ON LAST PAGE

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| NOTE |  |
|------|--|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 4/12 Enclosure                        |
| 2    | C/W Standard ground studs on box and cover |
| 3    | C/W Standard door stiffener                |
| 4    | W/O Inner panel                            |
| 5    | C/W Standard inner panel mounting studs    |

| No. | Revisions | Date | By/Par |
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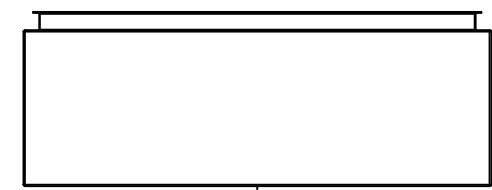
| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                     |     |  |
|------------|---------------------|-----|--|
| 1          | STK-K-01800         | 5   | 5412 ES Accessory Kit                      |
| 1          | 5412ESBU482408NOIPC | 0   | 5412ESBU 48" x 24" Cover                   |
| 1          | 5412ESBU482408NOIPB | 0   | 5412ESBU 48" x 24" x 8" Body               |
| 8          | STK-Q-04050-08      | 0   | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty        | Part Number         | Rev | Description                                |
| Parts List |                     |     |  |

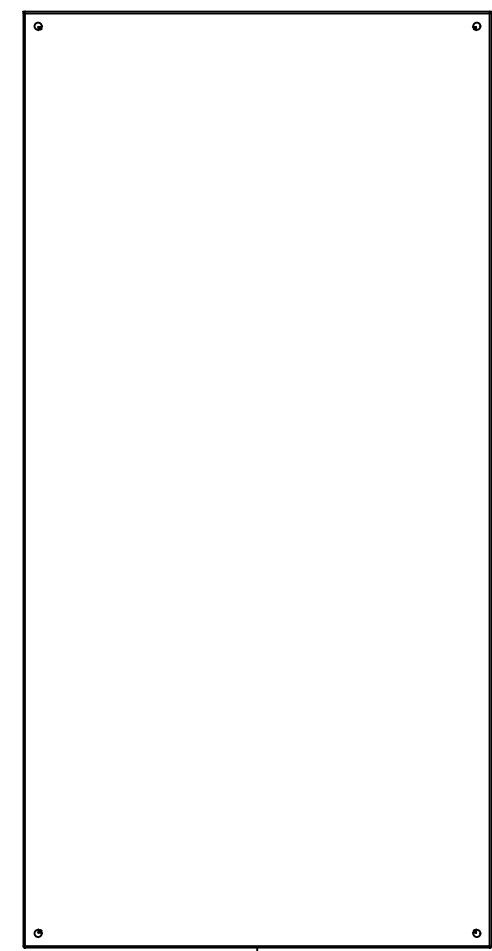
|   |   |
|---|---|
|   | Flatness<br>Aplatissement<br>Max 3.0mm                              |
|   | Projection<br>  |
| Customer Client<br>Drawn By<br>Dessiné Par<br>Material<br>Matière | Date<br>Date 05-Apr-23<br>16 Ga Cold Rolled A1008 CS Type B (1.4mm) |
| Color<br>Couleur  | Asa-61 Grey<br>Finish<br>Fini<br>Smooth                             |
| Description<br>5412ESBU 48" x 24" x 8" Assembly                   | Detail Rev.   |
| Part Number<br>Numéro Pièce<br><b>5412ESBU482408NOIP</b>          | Rev. 0<br>2<br>9  |

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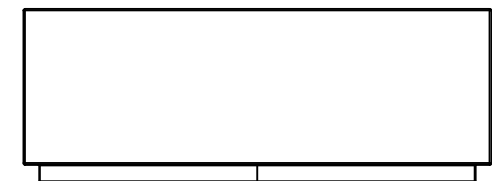
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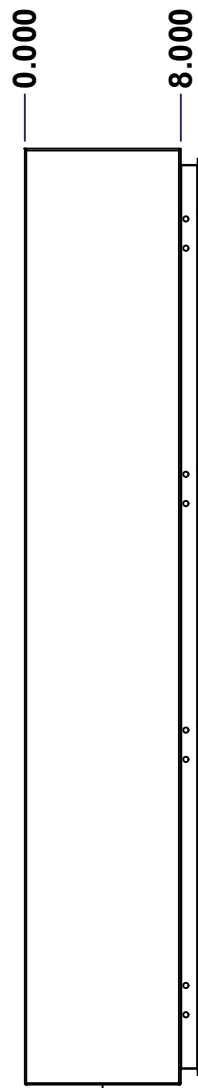
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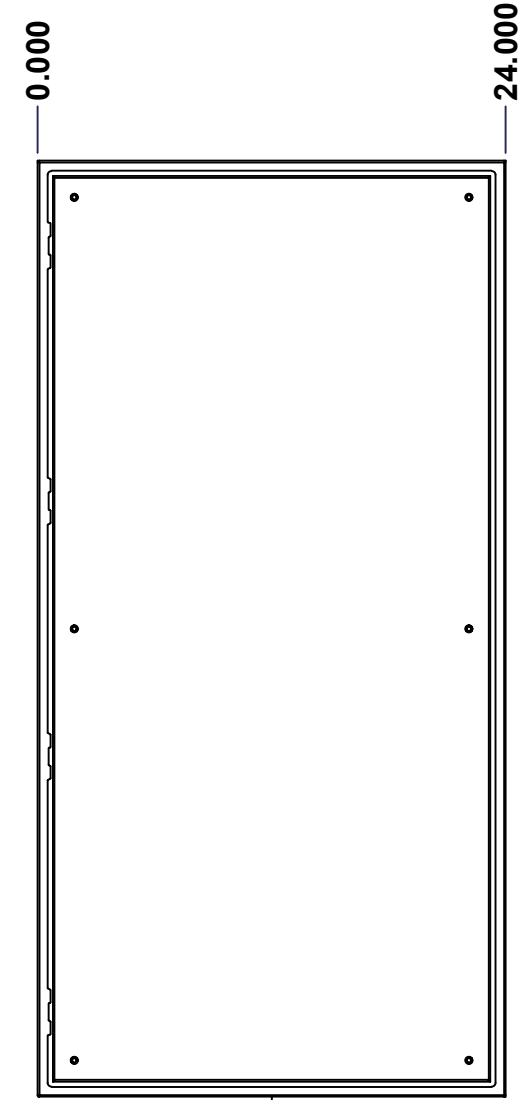
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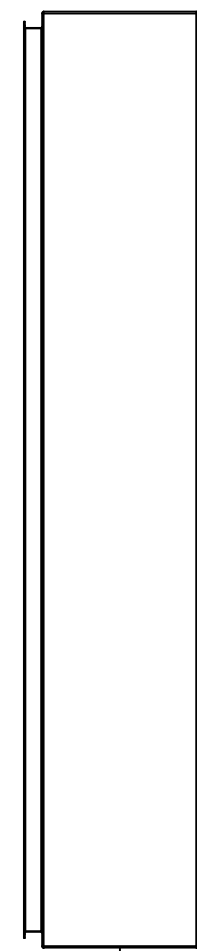
BOTTOM



LEFT

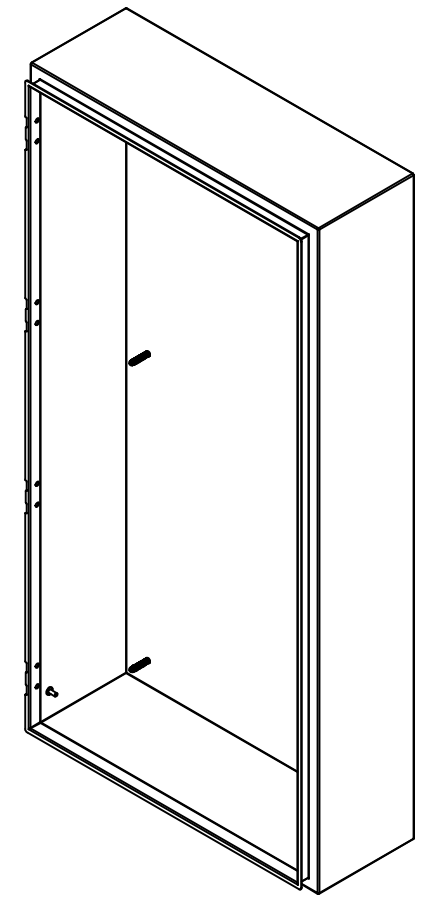


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client  
 Drawn By Dessiné Par BoxCad: BoxCad  
 Date 05-Apr-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey  
 Finish Fini Smooth

Description 5412ESBU 48" x 24" x 8" Body  
 Detail Rev.

Part Number Numéro Pièce 5412ESBU482408NOIPB  
 Rev. 0

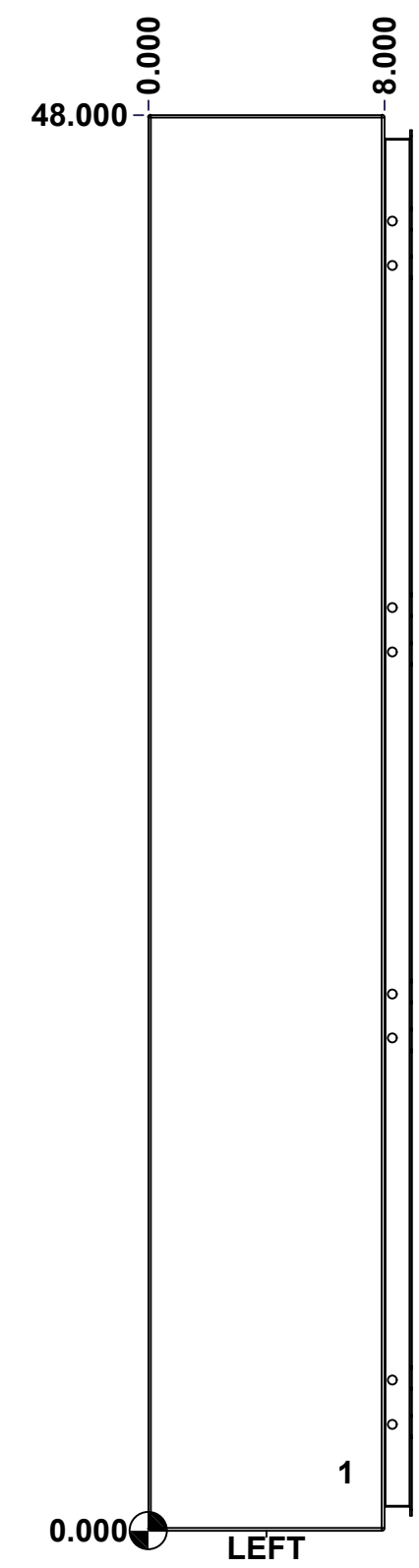
SEE BILL OF MATERIAL ON LAST PAGE

3  
9

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| <b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b> |       |       |                             |
|--|-------|-------|-----------------------------|
| <b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>        |       |       |                             |
| CUT-OUT  | XDIM  | YDIM  | DESCRIPTION                 |
| 1  | 6.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



|  |                              |          |
|--|------------------------------|----------|
|  | Description                  | Status   |
|  | 5412ESBU 48" x 24" x 8" Body | (NULL)   |
|  | Part Number<br>Numéro Pièce  | Rev.     |
|  | <b>5412ESBU482408NOIPB</b>   | <b>0</b> |
|  |                              | 4        |
|  |                              | 9        |

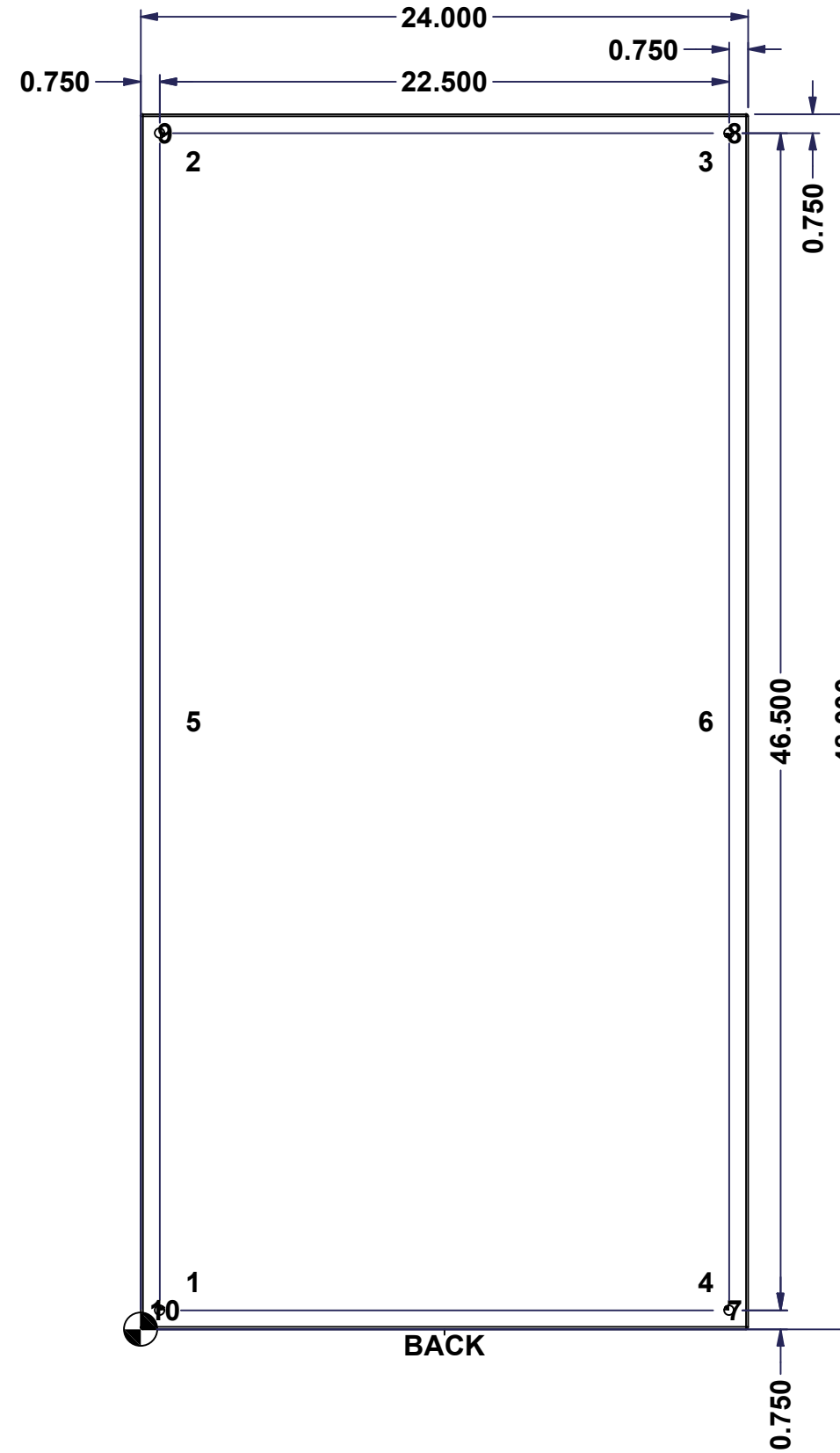
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2       | 1.875  | 46.125 | IP STUD M8 x 35mm (Inside) |
| 3       | 22.125 | 46.125 | IP STUD M8 x 35mm (Inside) |
| 4       | 22.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5       | 1.875  | 24.000 | IP STUD M8 x 35mm (Inside) |
| 6       | 22.125 | 24.000 | IP STUD M8 x 35mm (Inside) |
| -----   |        |        |                            |
| 7       | 23.250 | 0.750  | RND Ø0.390                 |
| 8       | 23.250 | 47.250 | RND Ø0.390                 |
| 9       | 0.750  | 47.250 | RND Ø0.390                 |
| 10      | 0.750  | 0.750  | RND Ø0.390                 |

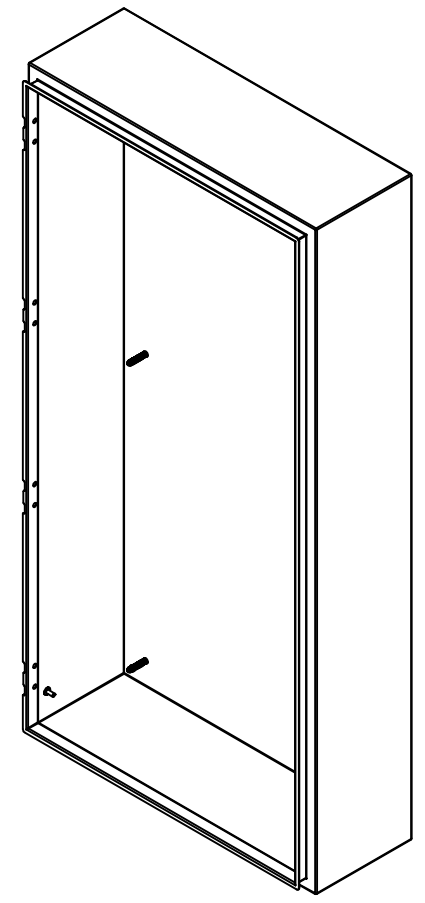


|  |                              |  |                  |
|--|------------------------------|--|------------------|
|  | Description                  |  | Status           |
|  | 5412ESBU 48" x 24" x 8" Body |  | (NULL)           |
|  | Part Number<br>Numéro Pièce  |  | Rev.             |
|  | <b>5412ESBU482408NOIPB</b>   |  | <b>0</b> / 5 / 9 |

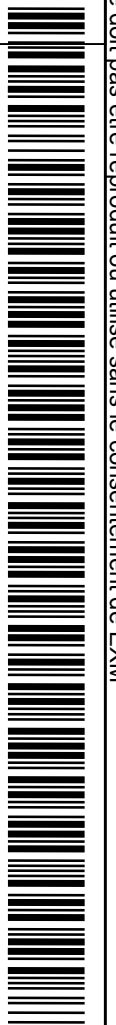
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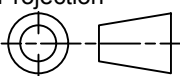
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| No. | Revisions | Date | By/Par |
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Isometric View

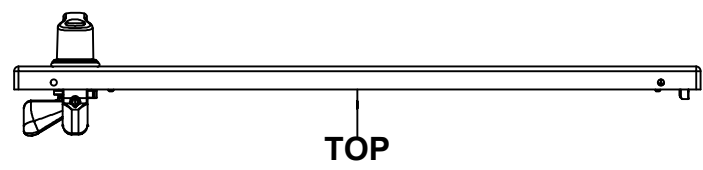


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|--|---|---|
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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 05-Apr-23  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  |   | Detail Rev.   |
| 5412ESBU 48" x 24" x 8" Body   |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 6   |
| <b>5412ESBU482408NOIPB</b>   | <b>0</b>                                  | 9   |

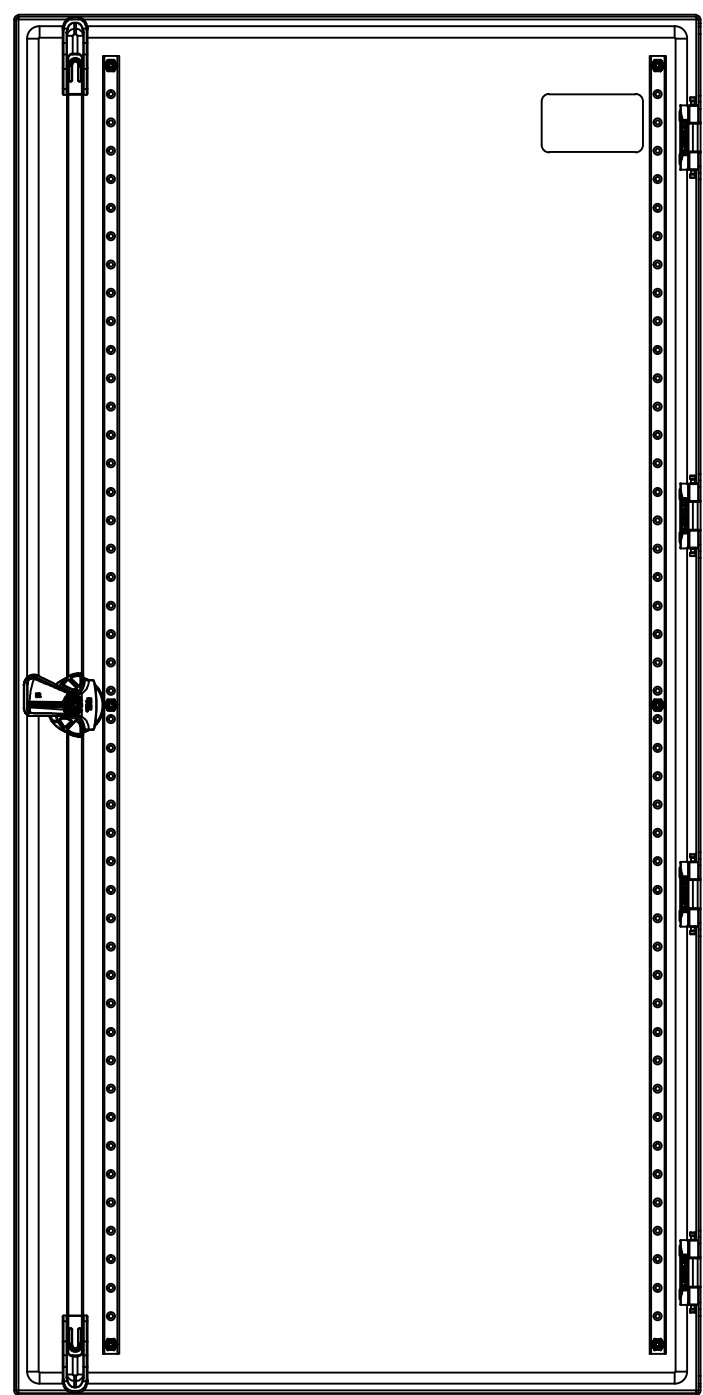
| Qty        | Part Number           | Rev | Description                          |
|------------|-----------------------|-----|--------------------------------------|
| 1          | STK-Q-16080           | 0   | Ground Stud M6 x 16mm Steel          |
| 1          | STK-P-02400S          | 0   | Powder Paint (Asa-61 Grey / Smooth)  |
| 6          | STK-Q-16005           | 1   | Stud M8 x 35 (No Paint Cap Required) |
| 1          | 5412ESBU482408NOIPB-P | 0   | 5412ESBU 48" x 24" x 8" Body Part    |
| Parts List |                       |     |                                      |

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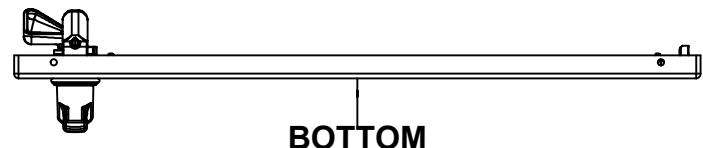
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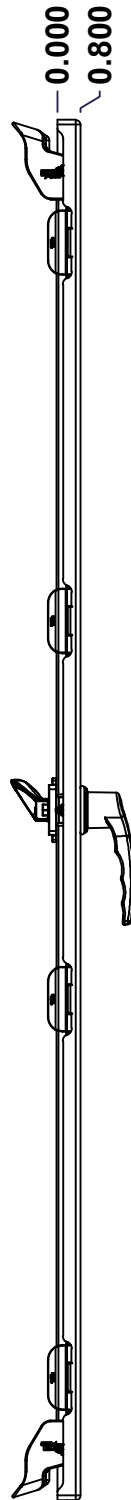
TOP



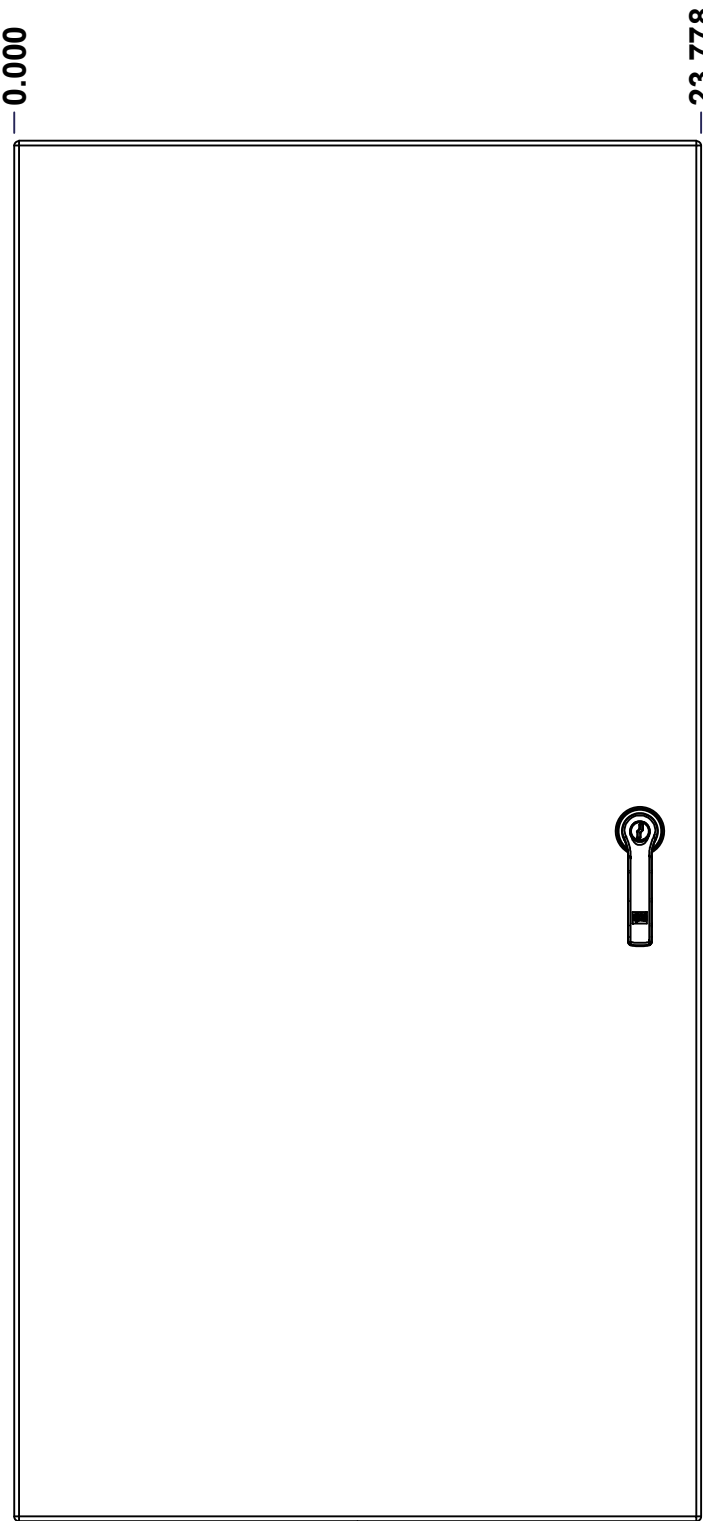
BACK



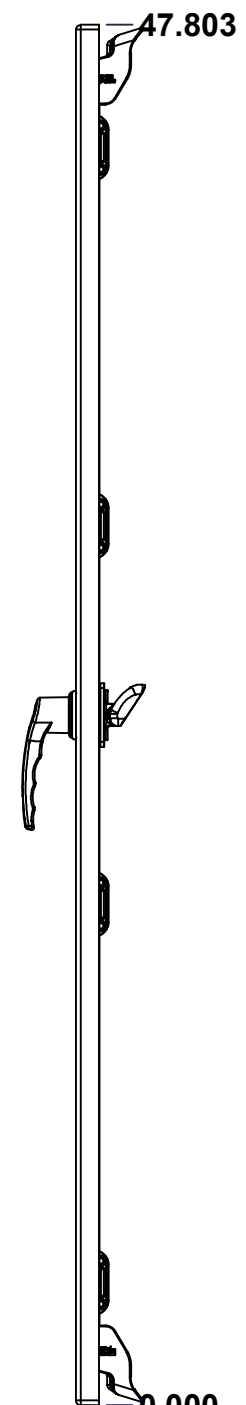
BOTTOM



LEFT



FRONT



RIGHT

0.000  
0.800

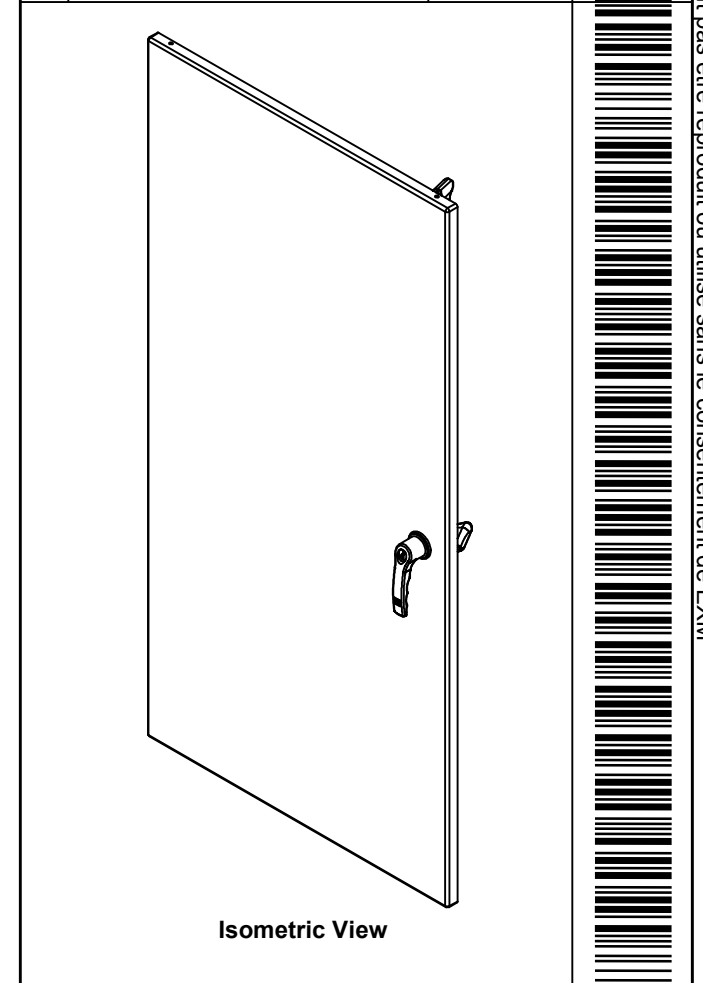
0.000

23.778

47.803


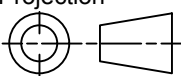
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Isometric View



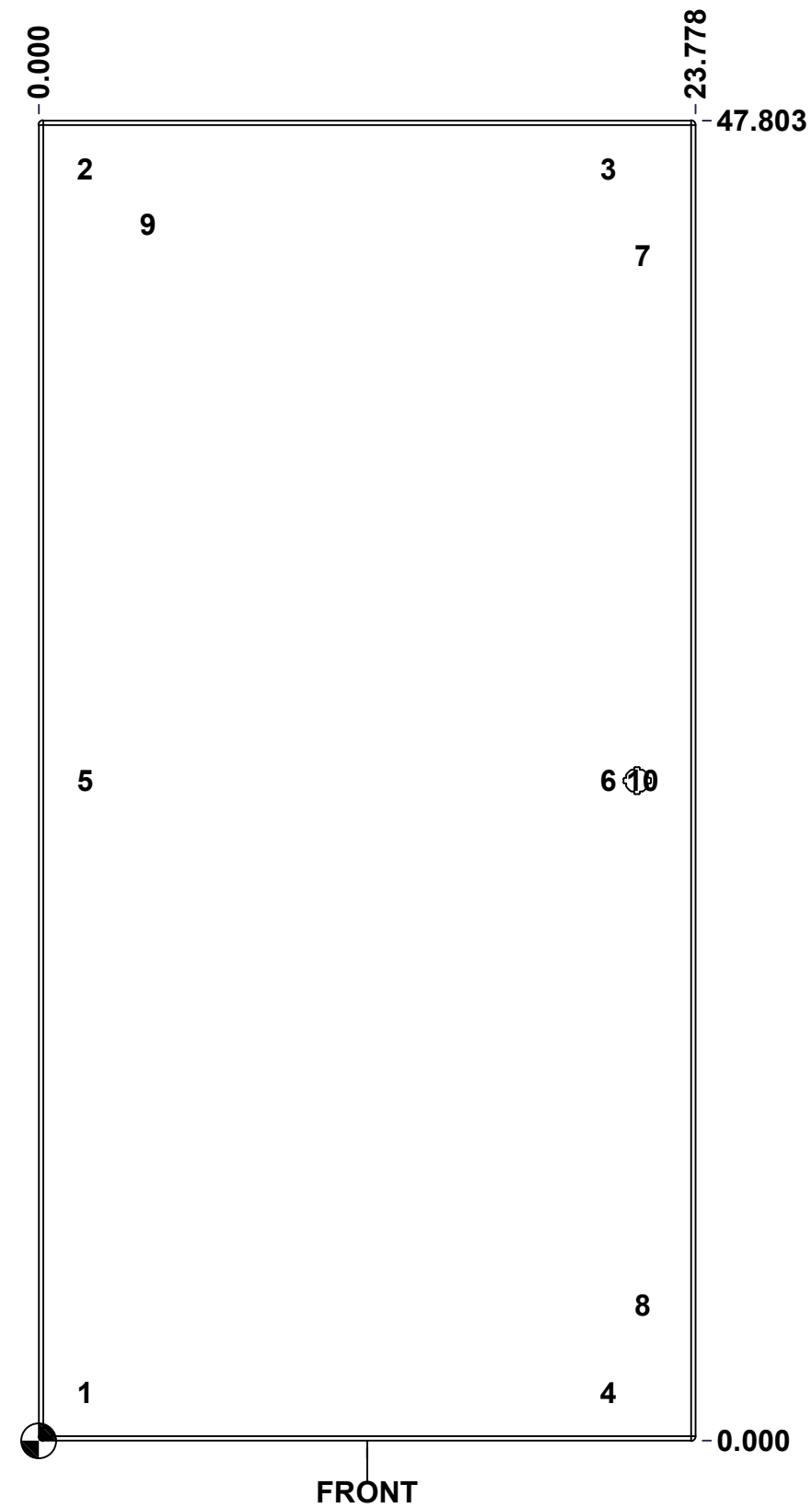
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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 05-Apr-23  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  |   | Detail Rev.   |
| 5412ESBU 48" x 24" Cover   |   |   |
| Part Number<br>Numéro Pièce  | Rev. 7                                    | 9   |
| SEE BILL OF MATERIAL ON LAST PAGE  |   | 0   |

SEE BILL OF MATERIAL ON LAST PAGE **5412ESBU482408NOIPC**

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                           |
|---|--------|--------|---------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                           |
| CUT-OUT   | XDIM   | YDIM   | DESCRIPTION               |
| 1   | 1.486  | 1.756  | STUD M6 x 18mm (Inside)   |
| 2   | 1.486  | 46.047 | STUD M6 x 18mm (Inside)   |
| 3   | 20.423 | 46.047 | STUD M6 x 18mm (Inside)   |
| 4   | 20.423 | 1.756  | STUD M6 x 18mm (Inside)   |
| 5   | 1.486  | 23.902 | STUD M6 x 18mm (Inside)   |
| 6   | 20.423 | 23.902 | STUD M6 x 18mm (Inside)   |
| 7   | 21.663 | 42.896 | CLOSING BAR STUD (Inside) |
| 8   | 21.663 | 4.907  | CLOSING BAR STUD (Inside) |
| -----   |        |        |                           |
| 9   | 3.750  | 44.053 | LABEL_EXM (Inside)        |
| 10  | 21.663 | 23.902 | 885 ESL2A                 |



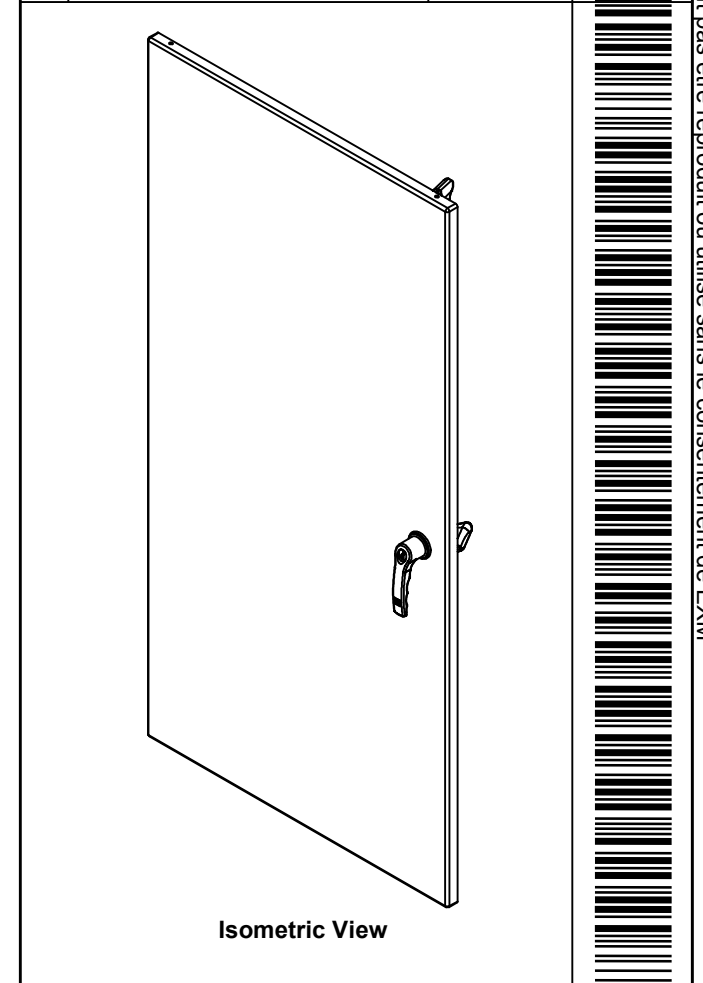
|  |                             |          |
|--|-----------------------------|----------|
|  | Description                 | Status   |
|  | 5412ESBU 48" x 24" Cover    | (NULL)   |
|  | Part Number<br>Numéro Pièce | Rev.     |
|  | <b>5412ESBU482408NOIPC</b>  | <b>0</b> |
|  |                             | 8        |
|  |                             | 9        |



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|   |                       |    |  |
|---|-----------------------|----|--|
| 2 | STK-Q-90042           | 4  | 5412 ES - Cabinet Closing Bar End (Small)  |
| 2 | STK-Q-45655-48        | 0  | 5412 ES - Closing Bar                      |
| 1 | STK-Q-50536           | 13 | 5412 ES - Handle Cam Clockwise (Grip 32mm) |
| 1 | STK-Q-90051           | 3  | 5412 ES - Handle Cam Spacer                |
| 1 | 885 ESL2A             | 4  | 5412 ES Key Lock L-Handle (3 Pts)          |
| 1 | STK-S-00100           | 0  | 3.5" x 2" Silver Milar Flexcon Sticker     |
| 1 | STK-P-02400S          | 0  | Powder Paint (Asa-61 Grey / Smooth)        |
| 2 | STK-Q-46020-48        | 5  | 5412 ES Vertical Door Stiffener 48"        |
| 2 | STK-Q-16405           | 6  | Guide Stud - Small (No Paint Cap Required) |
| 6 | STK-Q-16055           | 1  | M6 x 18mm Stud (No Paint Cap Required)     |
| 4 | STK-A-33005           | 4  | 5412 ESBU Hinge 180° (Body Part)           |
| 1 | 5412ESBU482408NOIPG   | 0  | 5412ESBU 48" x 24" Cover Gasket Part       |
| 1 | 5412ESBU482408NOIPC-P | 0  | 5412ESBU 48" x 24" Cover Part              |
| 6 | STK-Q-07220           | 1  | M6 Nylon Insert Lock Nut                   |

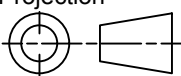
| QTY        | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List |             |     |             |



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Flatness  
Aplatissement  
Max 3.0mm

Projection



|   |                       |
|---|-----------------------|
| Customer Client   | Date                  |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                        | Date 05-Apr-23        |
| Material<br>Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |                       |
| Color<br>Couleur Asa-61 Grey                                  | Finish<br>Fini Smooth |
| Description<br>5412ESBU 48" x 24" Cover                       | Detail Rev.           |
| Part Number<br>Numéro Pièce<br><b>5412ESBU482408NOIPC</b>     | Rev. 9<br><b>0</b>    |