

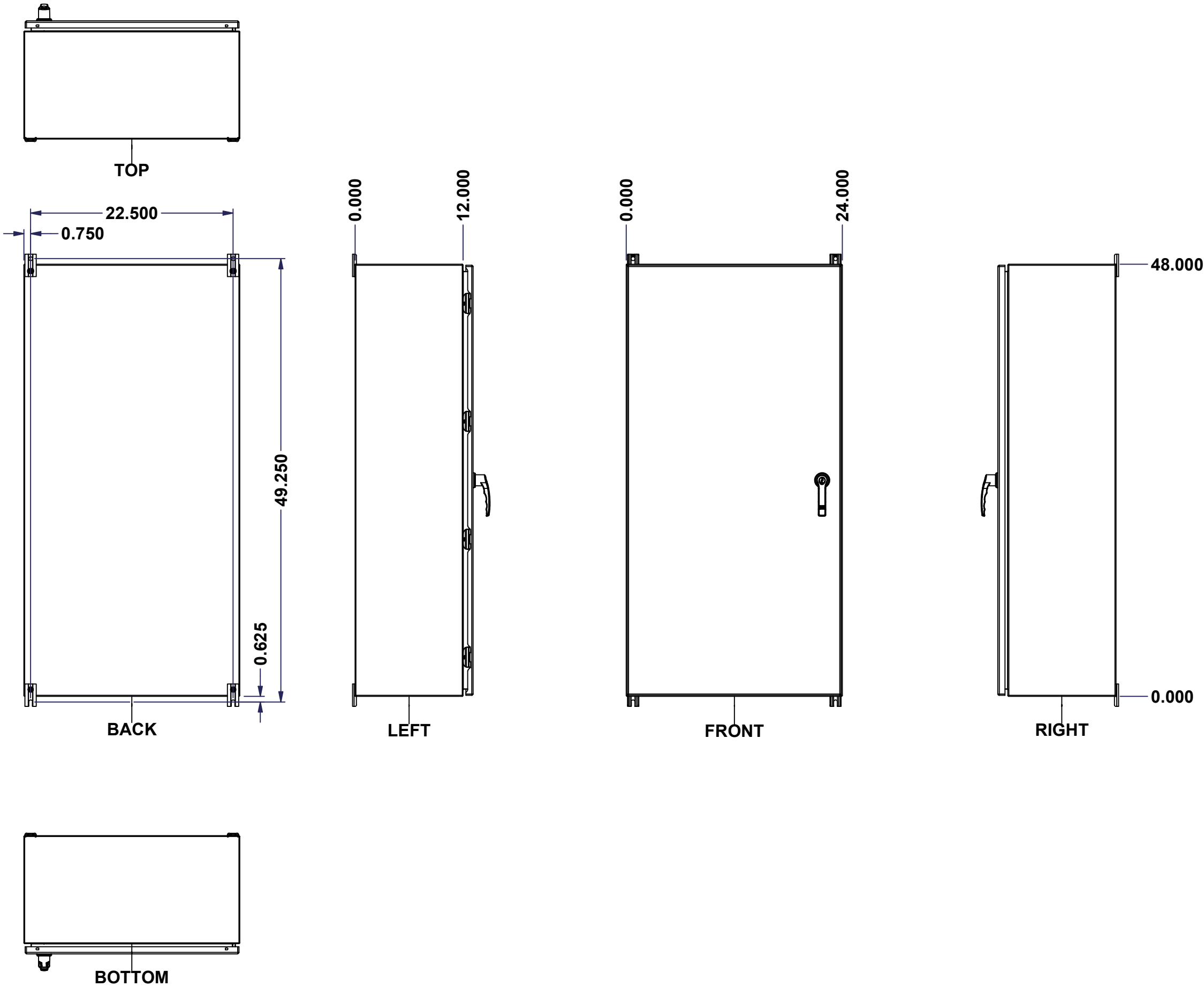
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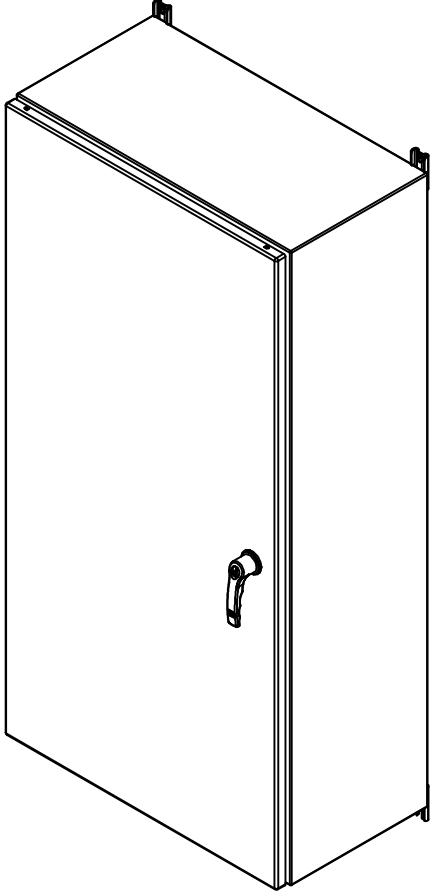
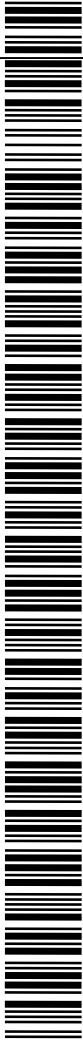
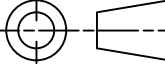
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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 13-Apr-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESBU 48" x 24" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16

5412ESBU482412THNOIP

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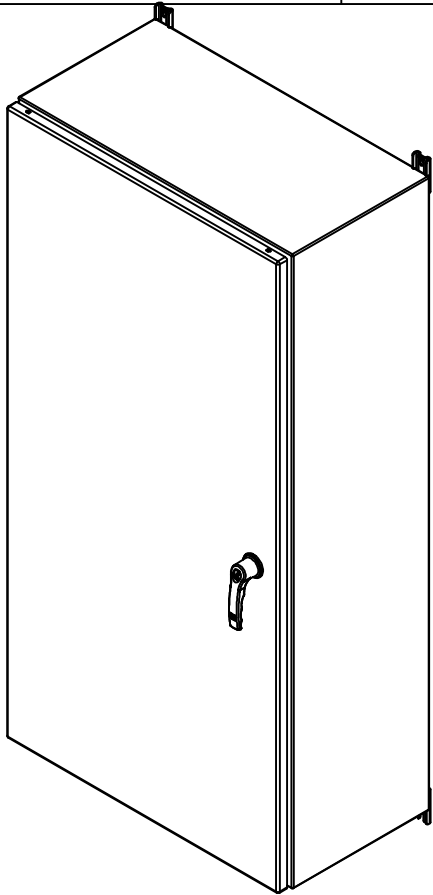
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

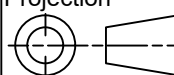


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 13-Apr-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey Finish Finis Smooth	
Description		Detail Rev.	
5412ESBU 48" x 24" x 12" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESBU482412THNOIP		0	

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Cardboard corner	4	To reinforced for the plastic strap tightening	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	3	White label with PN	
Plastic strap- Green	2	To secure the enclosure to the wood pallet	
Wood Pallet	1	2" deeper and 3" larger than enclosure size	

6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU482412THNOI PC	0	5412ESBU 48" x 24" Cover
1	5412ESBU482412THNOI PB	0	5412ESBU 48" x 24" x 12" Body
8	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description

Parts List

16

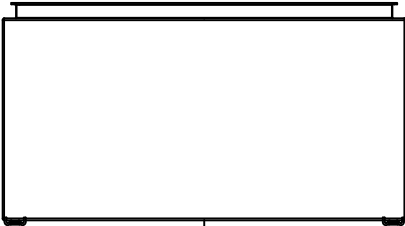
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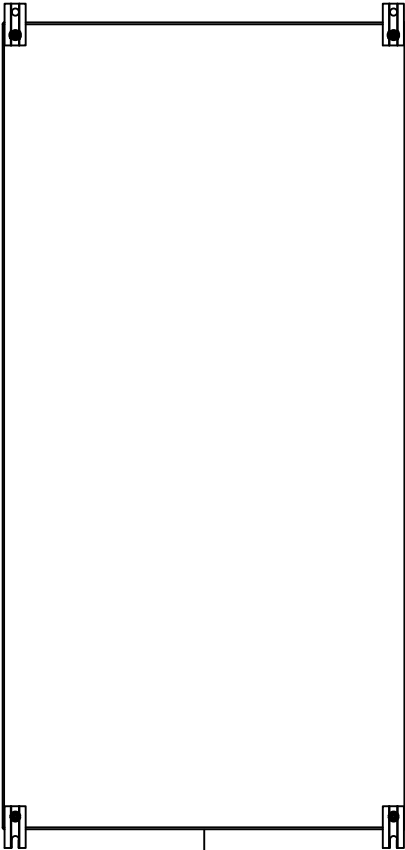
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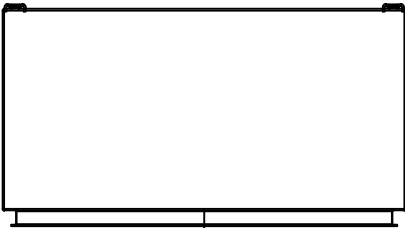
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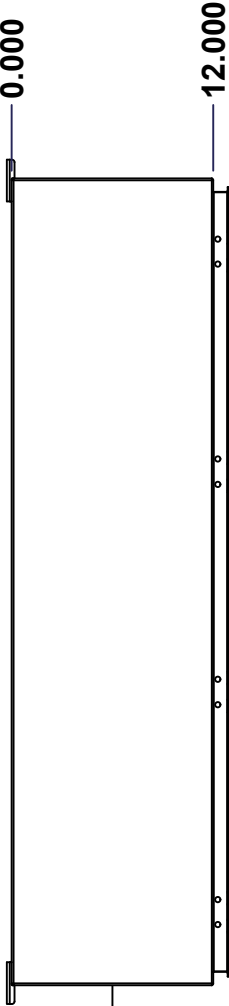
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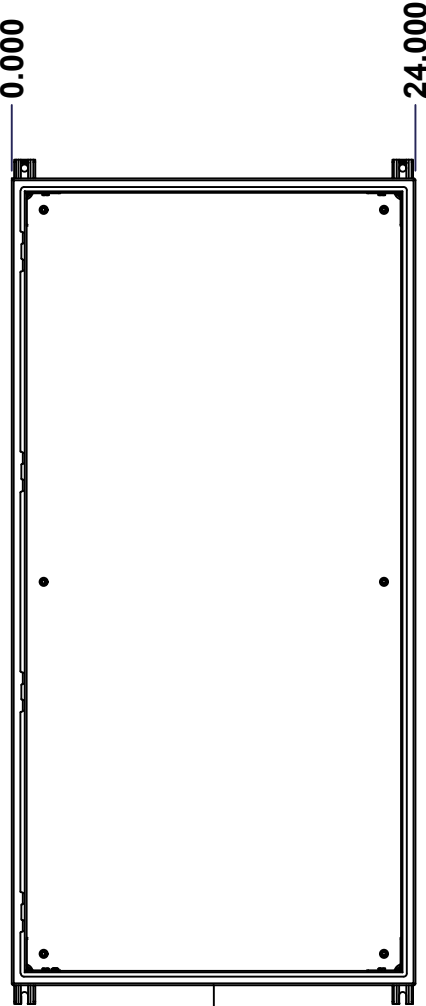
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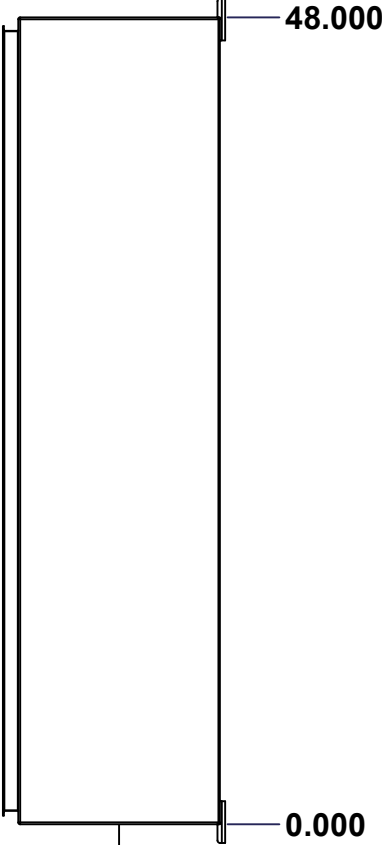
BOTTOM



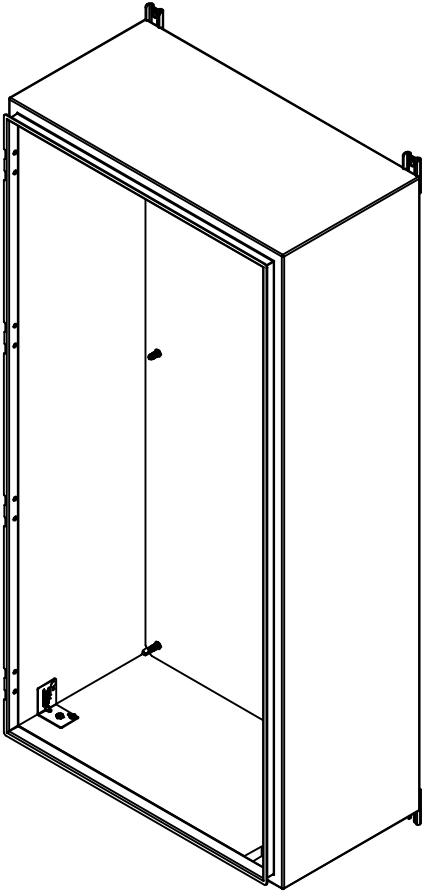
LEFT



FRONT



RIGHT



Isometric View



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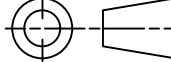


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 13-Apr-23

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description
5412ESBU 48" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

Rev.

3

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU482412THNOIPB

0

16

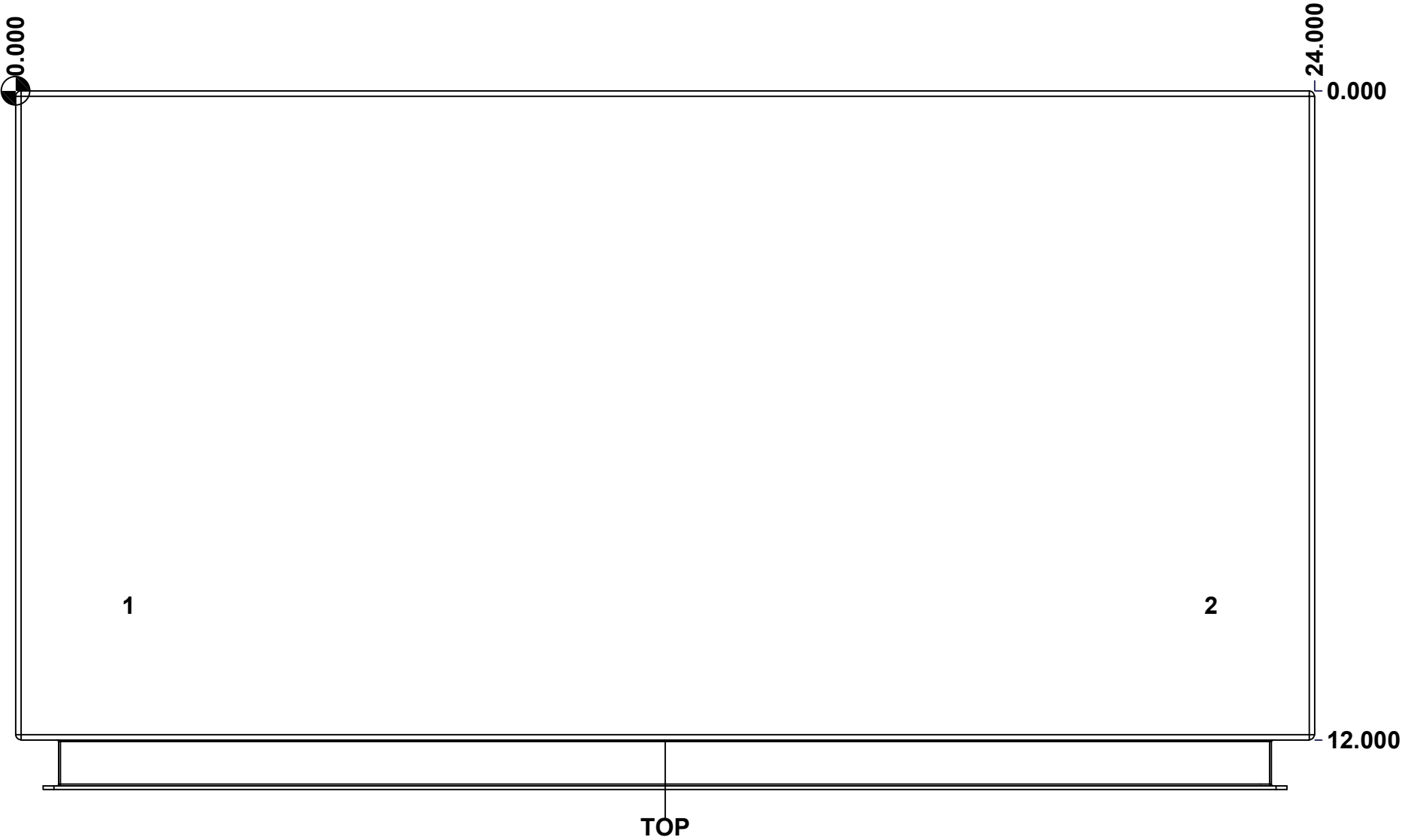
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	9.500	INSUL. STUD M6 x 18mm (Inside)



	Description 5412ESBU 48" x 24" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESBU482412THNOIPB	Rev. 0	4 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	9.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	9.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESBU 48" x 24" x 12" Body		(NULL)	
	Part Number Numéro Pièce 5412ESBU482412THNOIPB		Rev. 0	5 16

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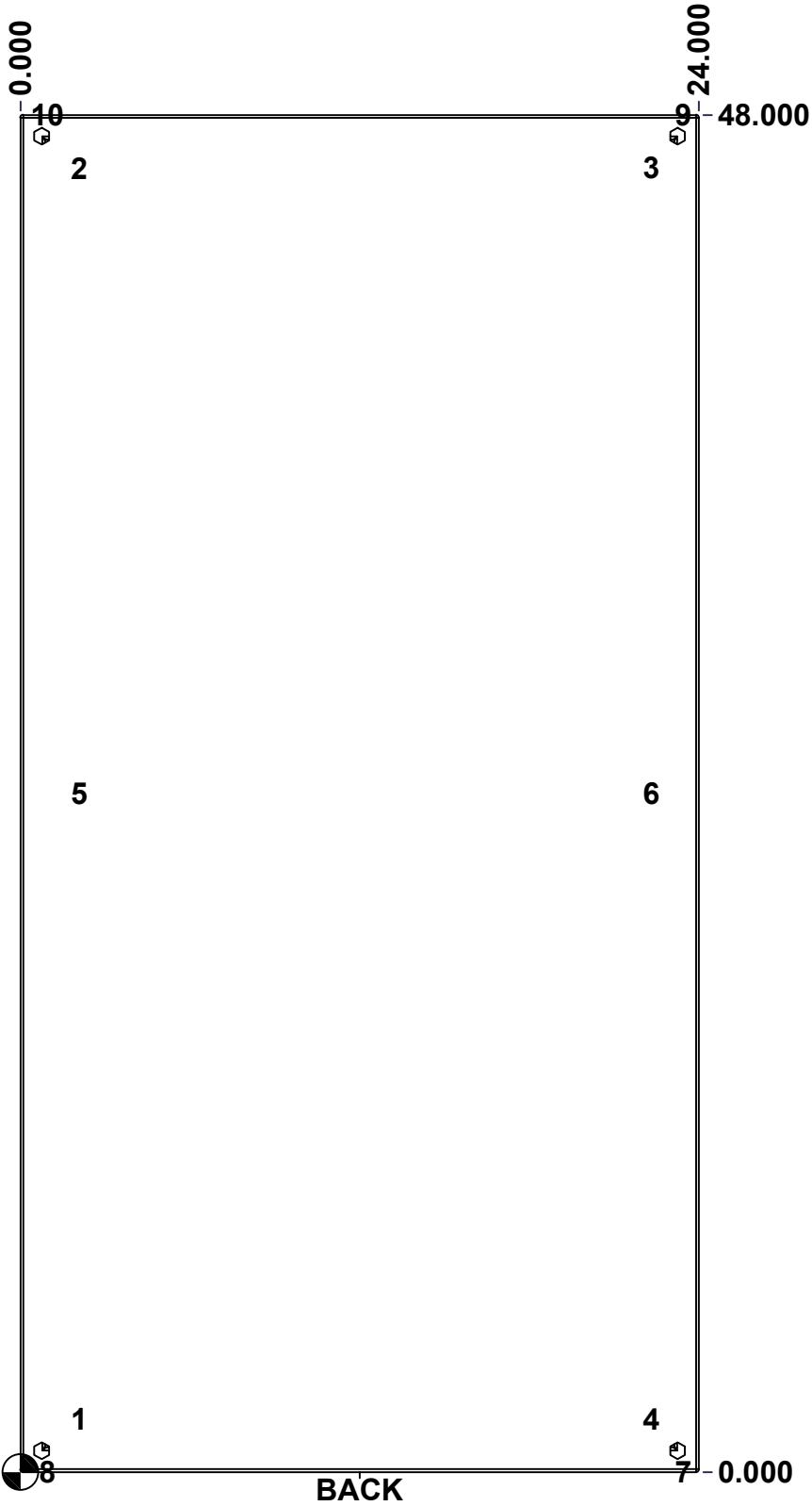
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	48.000	FOOT 885 ESMF3_CLOSE
10	0.750	48.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESBU 48" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESBU482412THNOIPB	0	16

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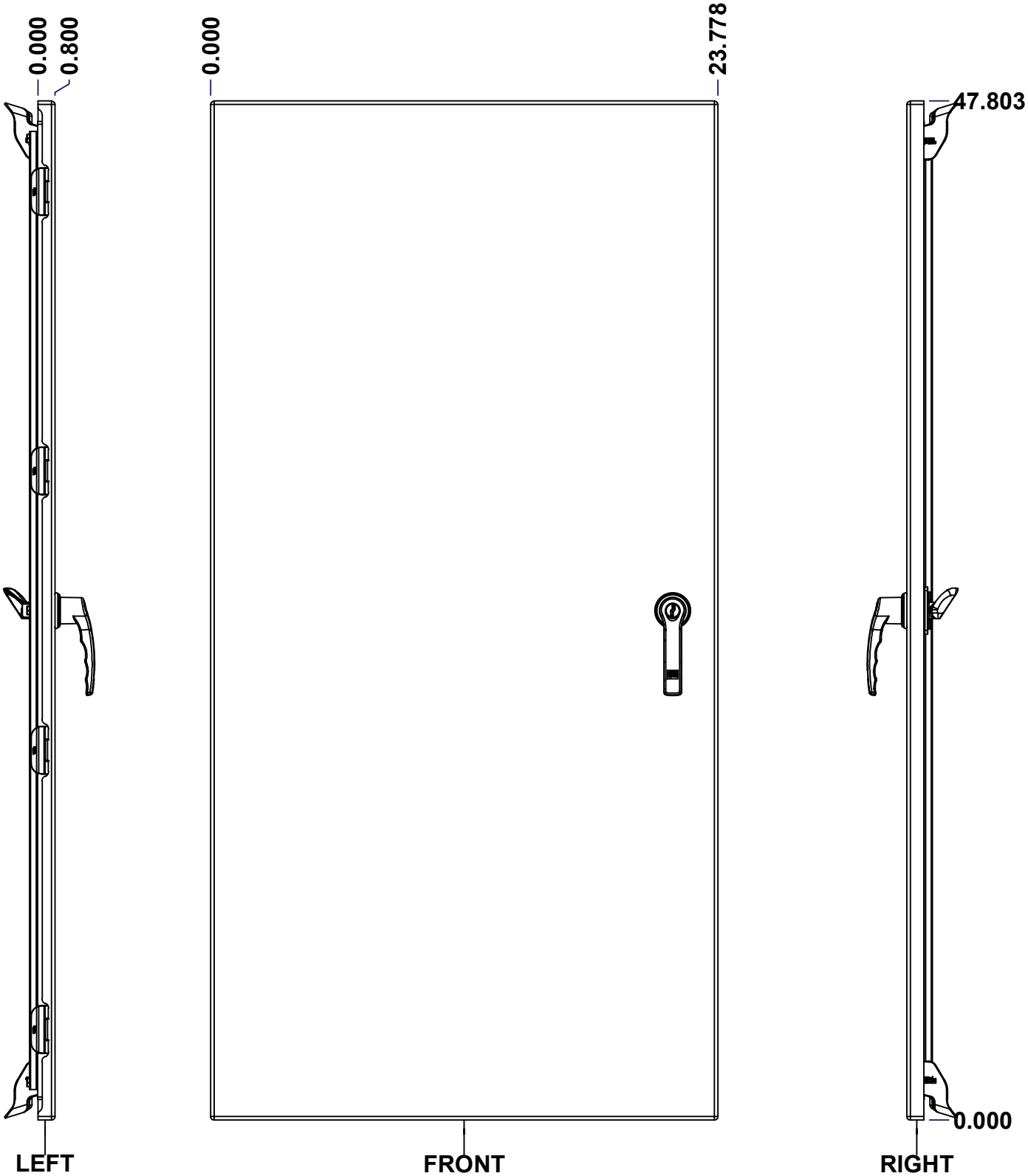
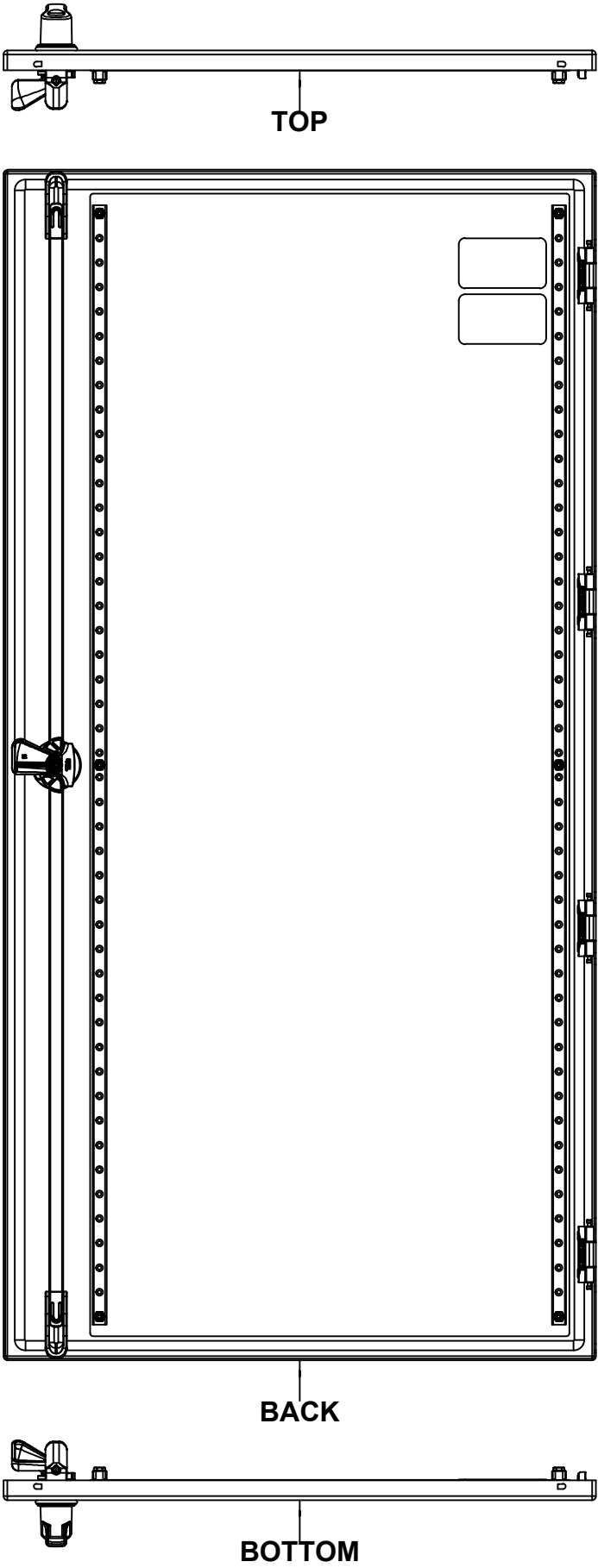
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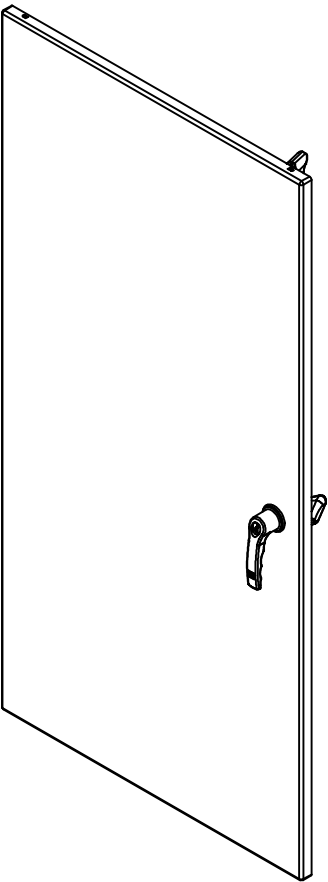
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Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Apr-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 48" x 24" Cover	Detail Rev.
Part Number Numéro Pièce	Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE5412ESBU482412THNOIPC	0

16

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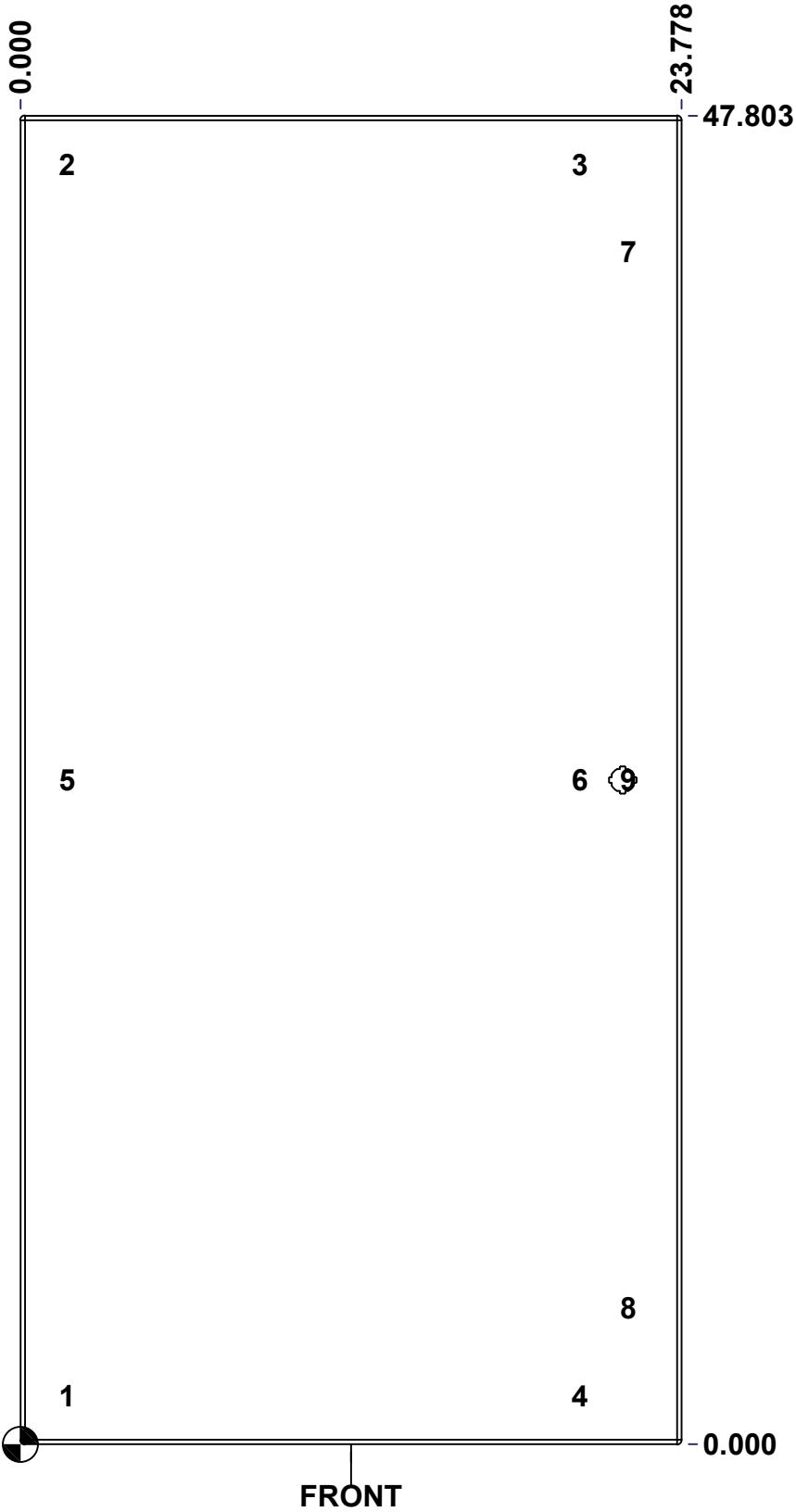
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	19.923	46.047	STUD M6 x 18mm (Inside)
4	19.923	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	19.923	23.902	STUD M6 x 18mm (Inside)
7	21.663	42.896	CLOSING BAR STUD (Inside)
8	21.663	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	21.663	23.902	885 ESL2A



	Description	Status	
	5412ESBU 48" x 24" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	16
5412ESBU482412THNOIPC			

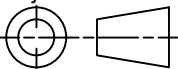
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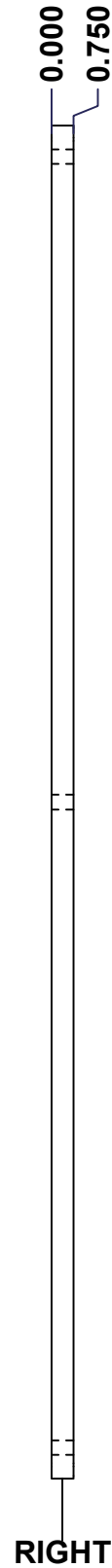
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5412ESBU482412THNOI PI-C	0	5412ESBU 48" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU482412THNOI PG	0	5412ESBU 48" x 24" Cover Gasket Part
1	5412ESBU482412THNOI PC-P	0	5412ESBU 48" x 24" Cover Part
QTY	Part Number	Rev	Description
Parts List			

Isometric View



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Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière					
Polyisocyanurate					
Color Couleur		Aluminum		Finish Fini	
				N/A	
Description				Detail Rev.	
5412ESBU 48" x 24" Back Insulation					
Part Number Numéro Pièce				Rev.	
5412ESBU482412THNOIPI-B				11 16	

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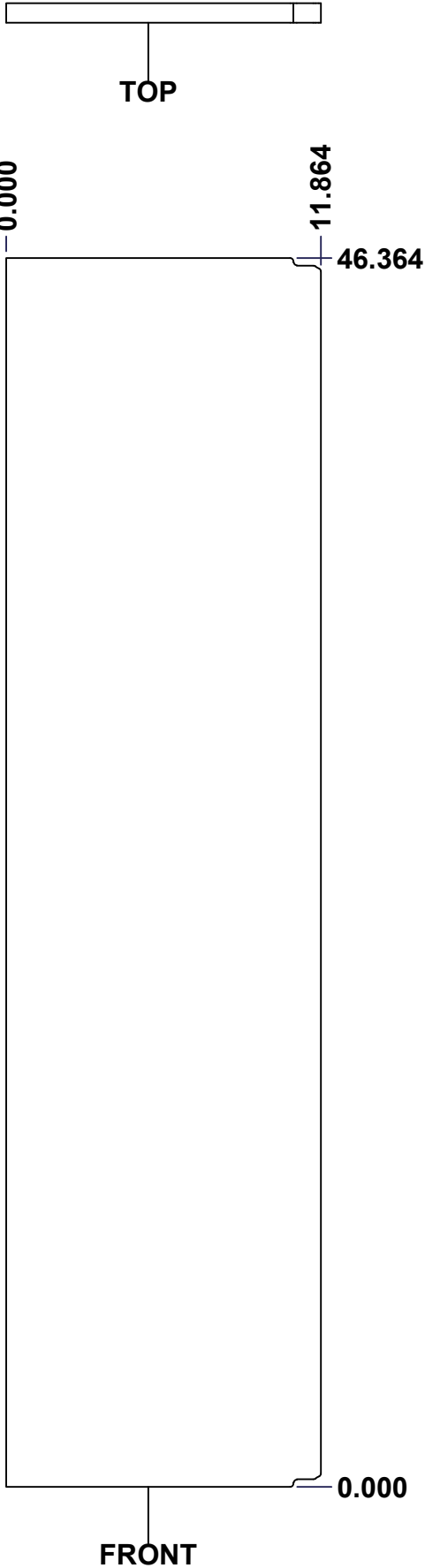
SEE BILL OF MATERIAL ON LAST PAGE **5412ESBU482412THNOIPI-B** 0

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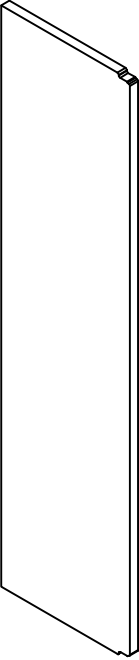
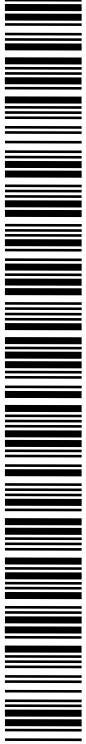
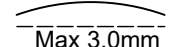
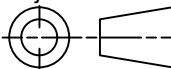
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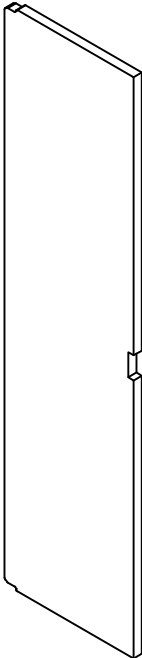


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No.	Revisions	Date	By/Par
			
Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESBU 48" x 24" Left Insulation			
Part Number Numéro Pièce			Rev. 12
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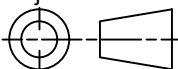
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Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière					
Polyisocyanurate					
Color Couleur		Aluminum		Finish Fini	
				N/A	
Description				Detail Rev.	
5412ESBU 48" x 24" Right Insulation					
Part Number Numéro Pièce				Rev.	
5412ESBU482412THNOIPI-RS 0				13 16	

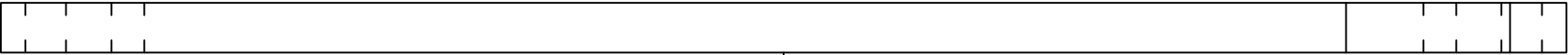
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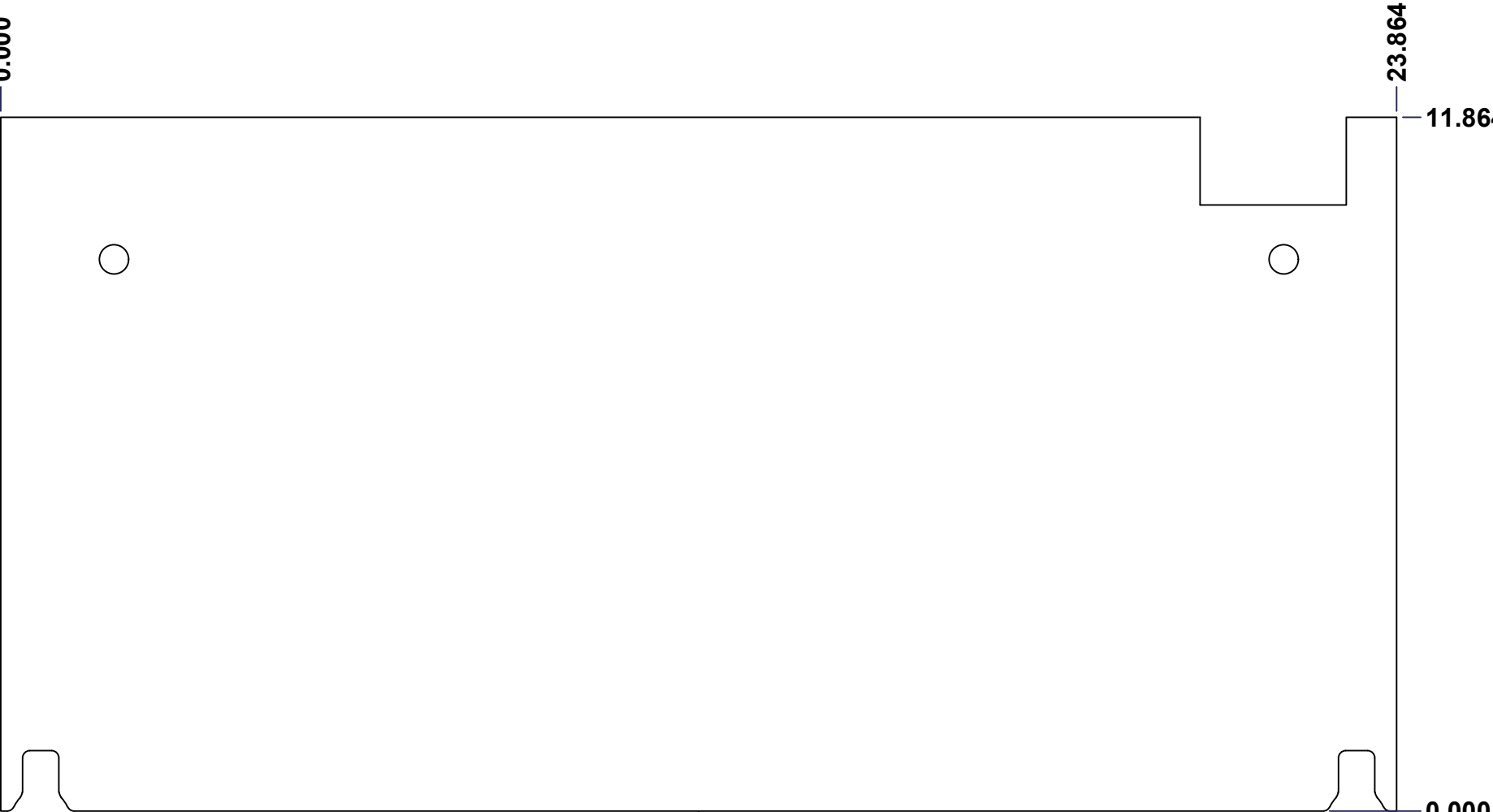
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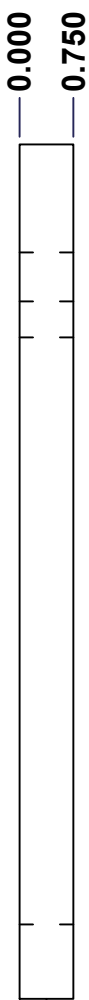
Tolérance ±1/32" sauf spécification contraire



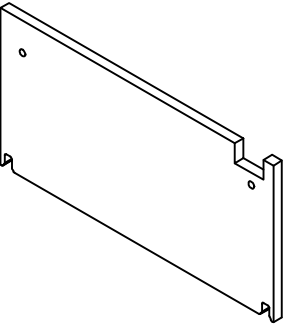
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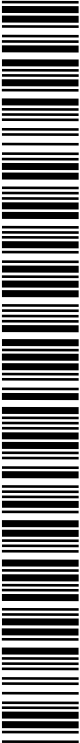
FRONT



RIGHT



Isometric View



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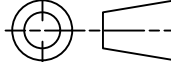


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESBU 48" x 24" Top and Bottom
Insulation

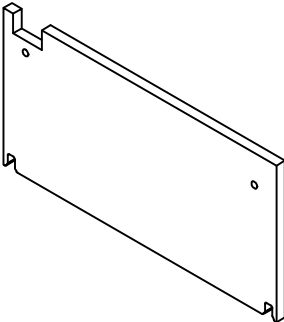
Detail Rev.

Part Number
Numéro Pièce

Rev. 14

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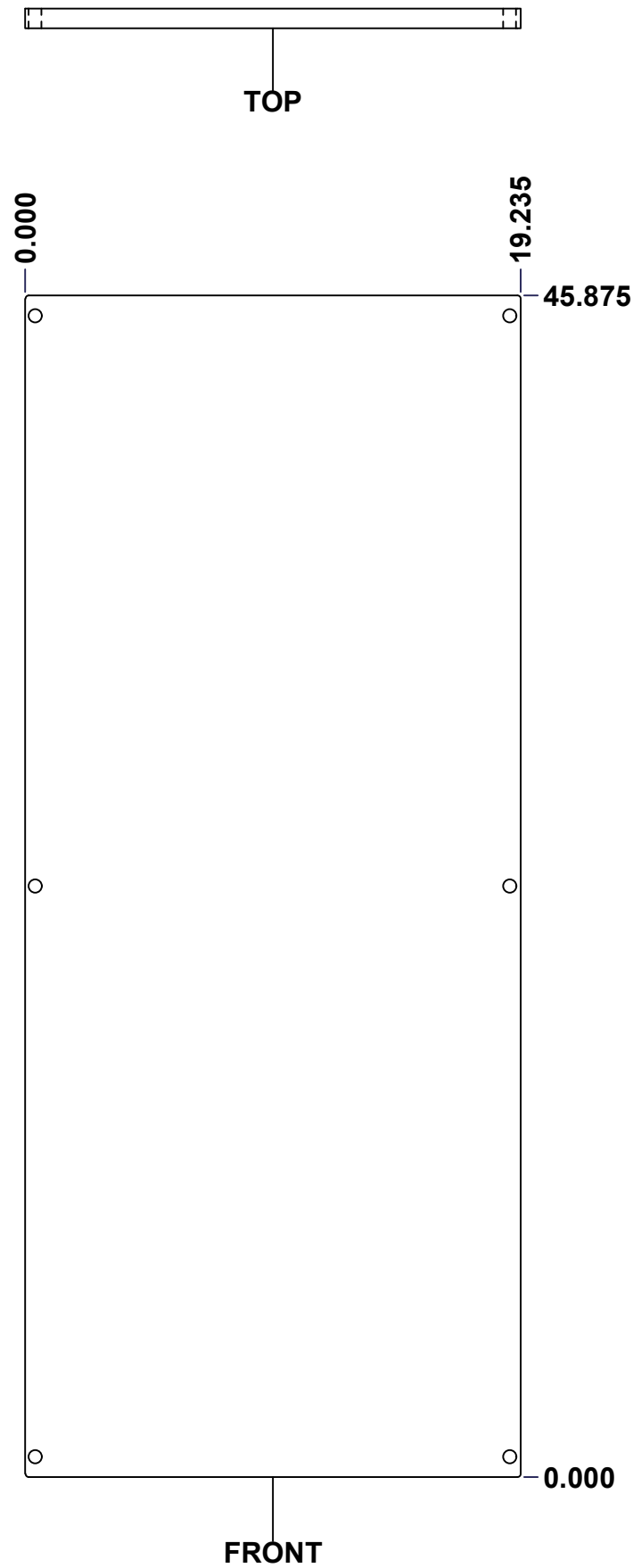
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Isometric View

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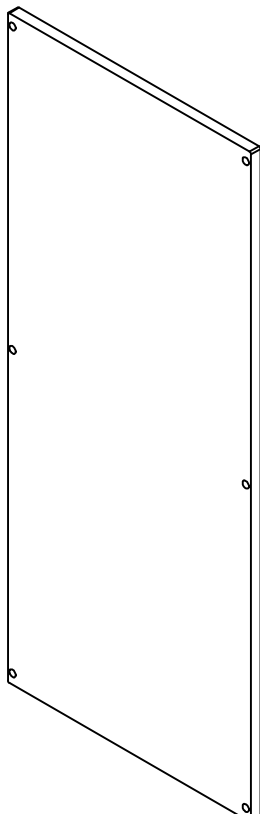
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0.000
0.750

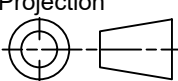
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	