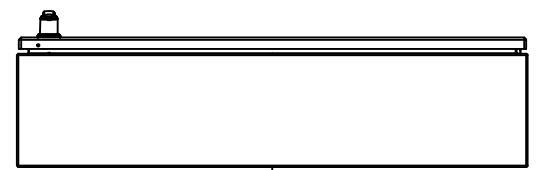
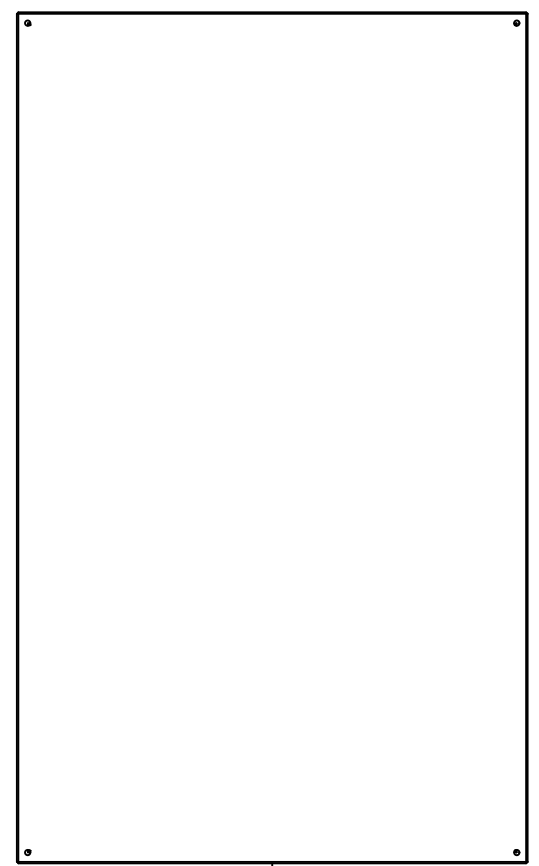


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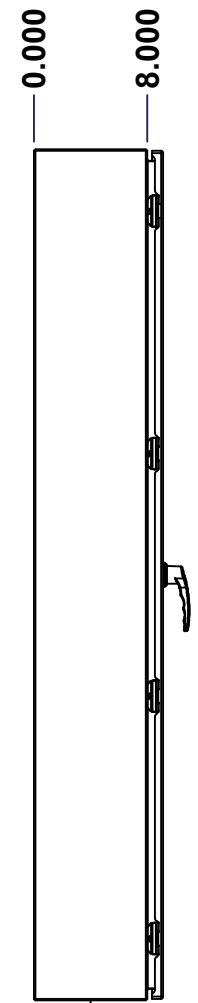
TOP



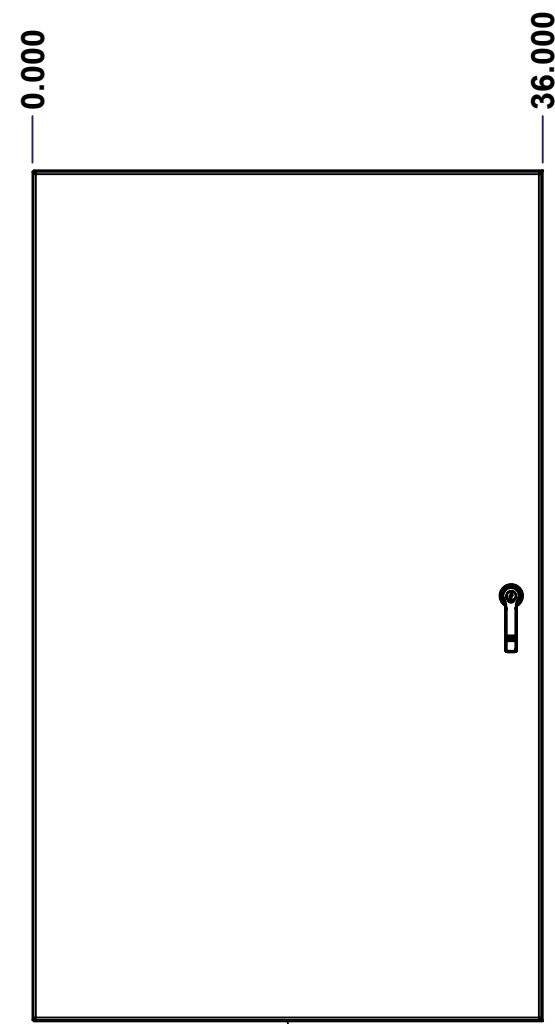
BACK



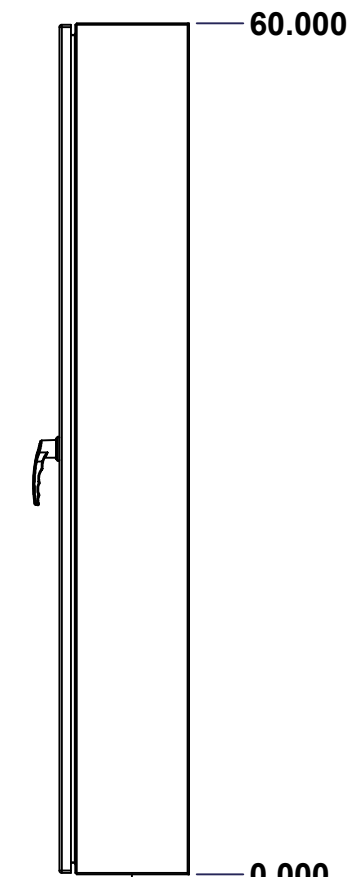
BOTTOM



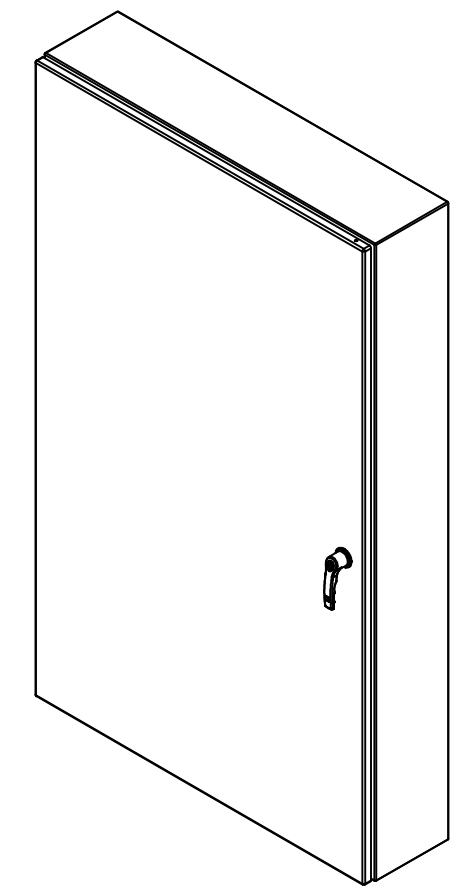
LEFT



FRONT




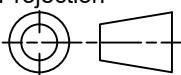
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 05-Apr-23  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.                               |   |
| 5412ESBU 60" x 36" x 8" Assembly   |   |   |
| Part Number<br>Numéro Pièce  | Rev. 0                                    | 1<br>9  |
| <b>5412ESBU603608NOIP</b>  |   |   |

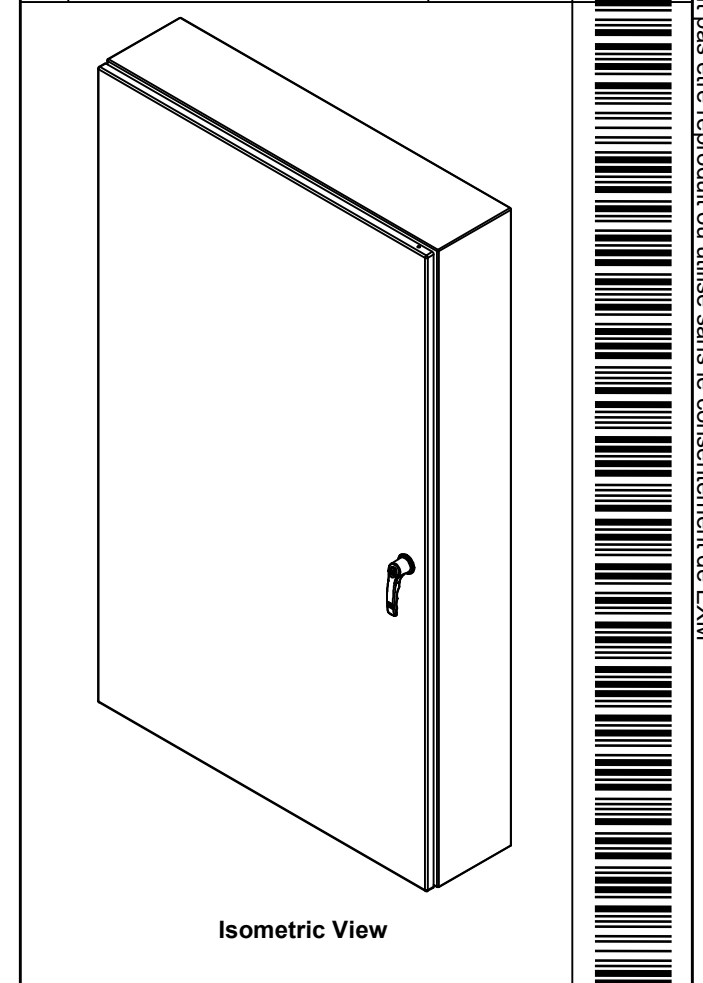
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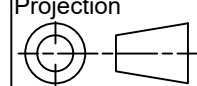
| NOTE |  |
|------|--|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 4/12 Enclosure                        |
| 2    | C/W Standard ground studs on box and cover |
| 3    | C/W Standard door stiffener                |
| 4    | W/O Inner panel                            |
| 5    | C/W Standard inner panel mounting studs    |

| No. | Revisions | Date | By/Par |
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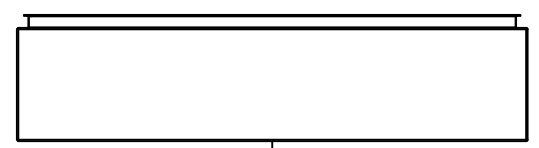
| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                     |     |  |
|------------|---------------------|-----|--|
| 1          | STK-K-01800         | 5   | 5412 ES Accessory Kit                      |
| 1          | 5412ESBU603608NOIPC | 0   | 5412ESBU 60" x 36" Cover                   |
| 1          | 5412ESBU603608NOIPB | 0   | 5412ESBU 60" x 36" x 8" Body               |
| 8          | STK-Q-04050-08      | 0   | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty        | Part Number         | Rev | Description                                |
| Parts List |                     |     |  |

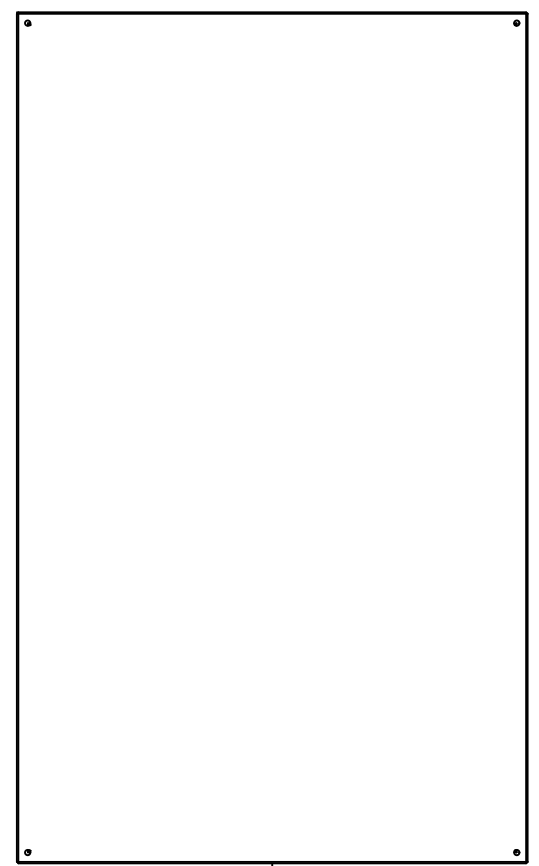
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|--|---|---|
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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 05-Apr-23  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.                               |   |
| 5412ESBU 60" x 36" x 8" Assembly   |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 2   |
| <b>5412ESBU603608NOIP</b>  | <b>0</b>                                  | 9   |

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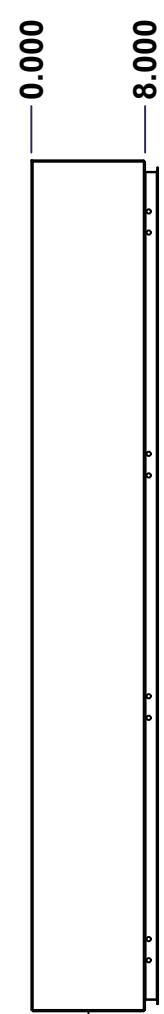
TOP



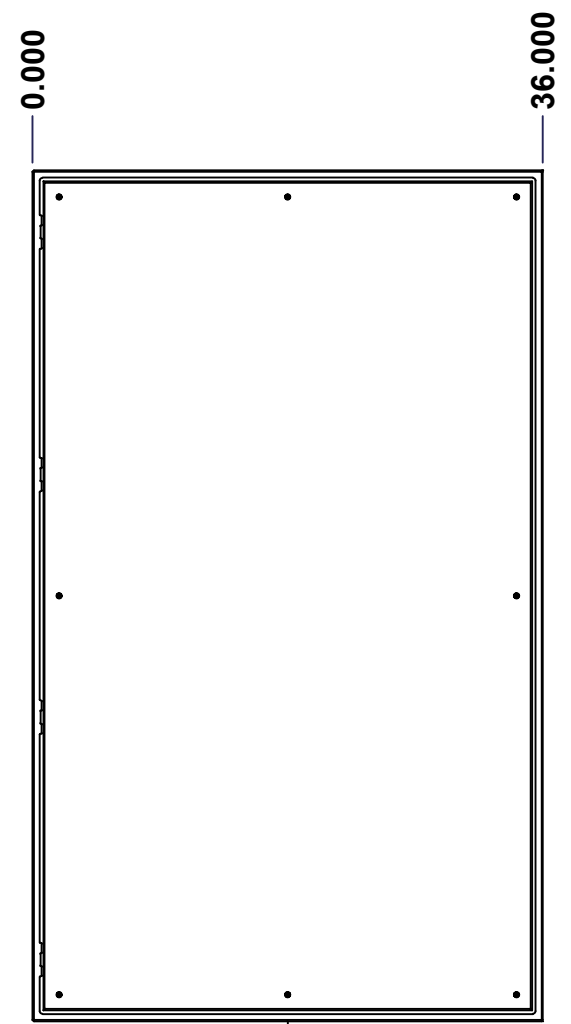
BACK



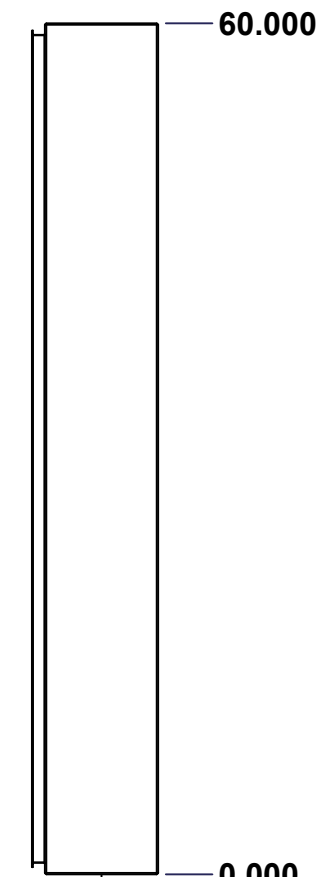
BOTTOM



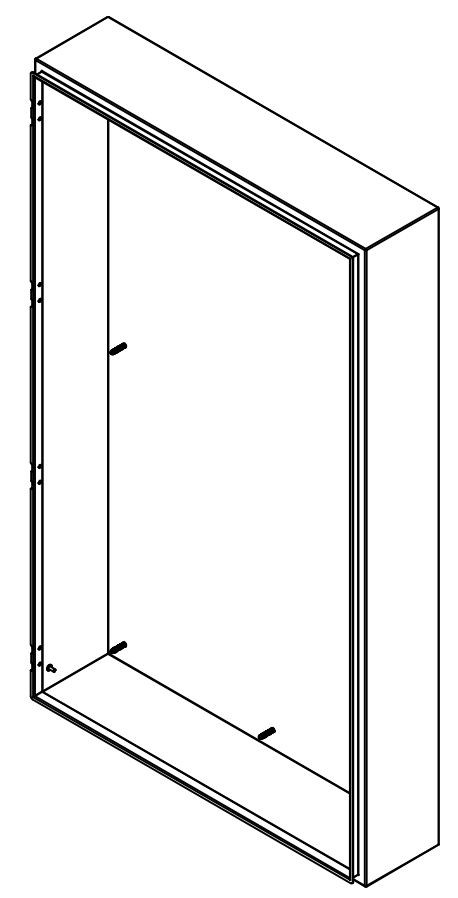
LEFT



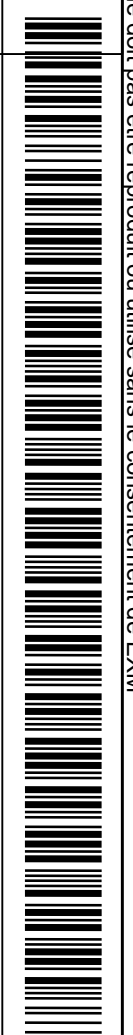
FRONT




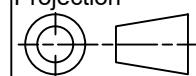
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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| Customer<br>Client   | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 05-Apr-23  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.                               |   |
| 5412ESBU 60" x 36" x 8" Body   |   |   |
| Part Number<br>Numéro Pièce  | Rev. 0                                    | 3<br>9  |

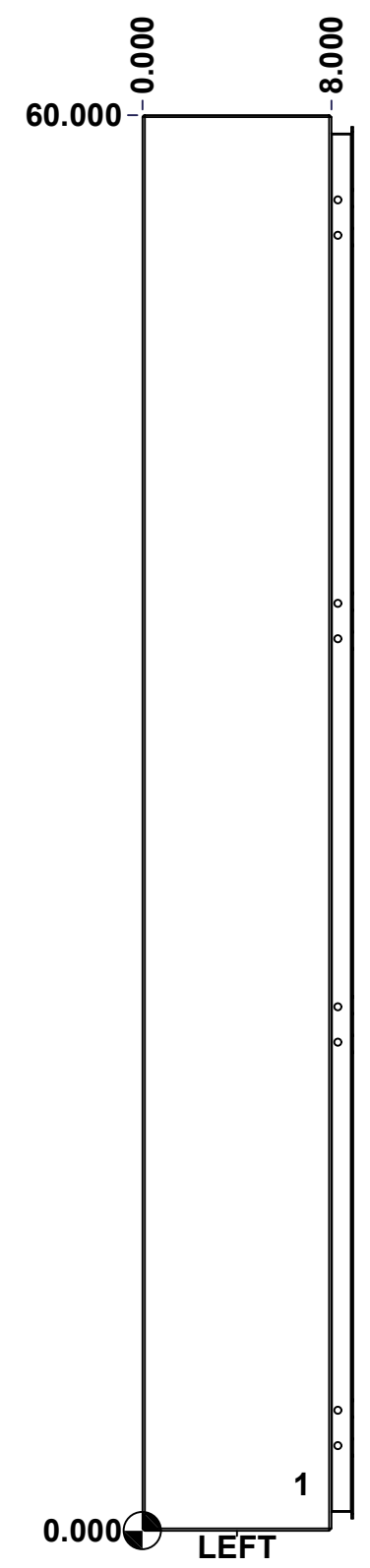
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**5412ESBU603608NOIPB**

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| <b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b> |       |       |                             |
|--|-------|-------|-----------------------------|
| <b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>        |       |       |                             |
| CUT-OUT  | XDIM  | YDIM  | DESCRIPTION                 |
| 1  | 6.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



|  |                              |          |
|--|------------------------------|----------|
|  | Description                  | Status   |
|  | 5412ESBU 60" x 36" x 8" Body | (NULL)   |
|  | Part Number<br>Numéro Pièce  | Rev.     |
|  | <b>5412ESBU603608NOIPB</b>   | <b>0</b> |
|  |                              | 4        |
|  |                              | 9        |

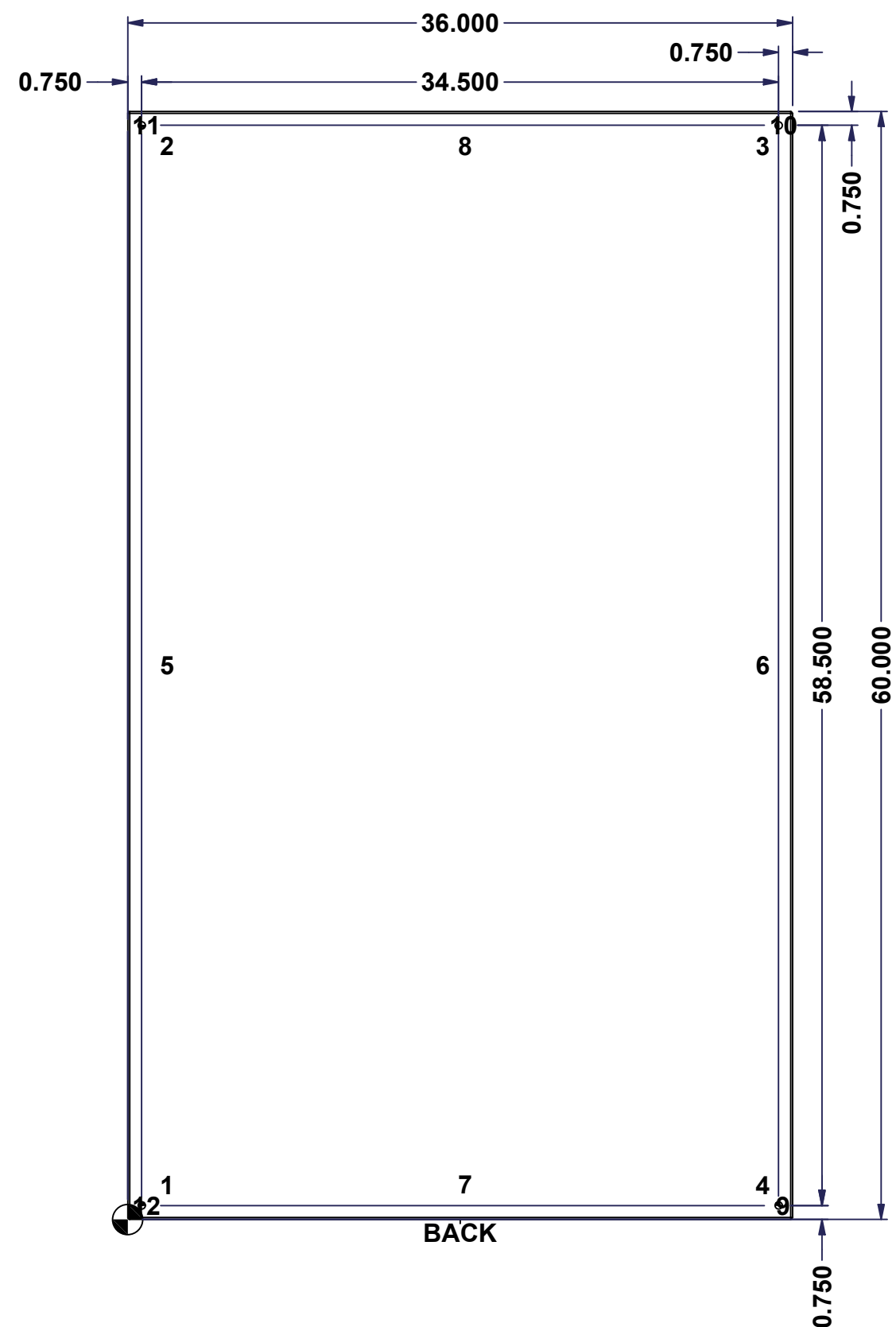
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2       | 1.875  | 58.125 | IP STUD M8 x 35mm (Inside) |
| 3       | 34.125 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 4       | 34.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5       | 1.875  | 30.000 | IP STUD M8 x 35mm (Inside) |
| 6       | 34.125 | 30.000 | IP STUD M8 x 35mm (Inside) |
| 7       | 18.000 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 8       | 18.000 | 58.125 | IP STUD M8 x 35mm (Inside) |
| -----   |        |        |                            |
| 9       | 35.250 | 0.750  | RND Ø0.390                 |
| 10      | 35.250 | 59.250 | RND Ø0.390                 |
| 11      | 0.750  | 59.250 | RND Ø0.390                 |
| 12      | 0.750  | 0.750  | RND Ø0.390                 |



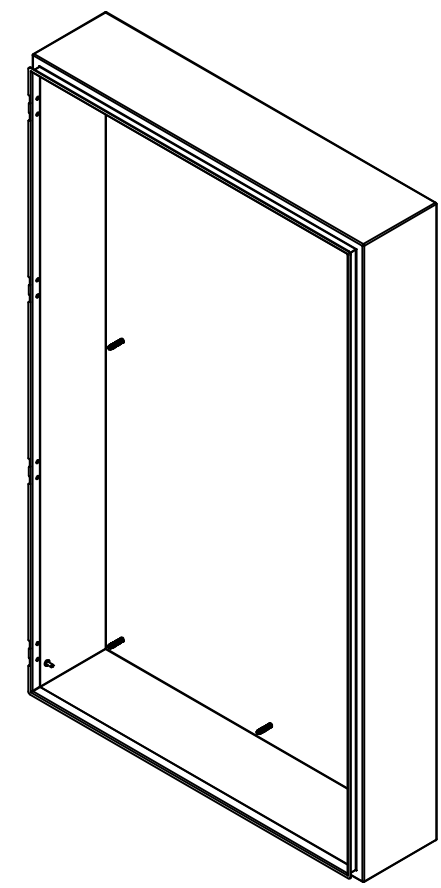
BACK

|  |                              |        |
|--|------------------------------|--------|
|  | Description                  | Status |
|  | 5412ESBU 60" x 36" x 8" Body | (NULL) |
|  | Part Number<br>Numéro Pièce  | Rev.   |
|  | 5412ESBU603608NOIPB          | 0      |
|  |                              | 5      |
|  |                              | 9      |

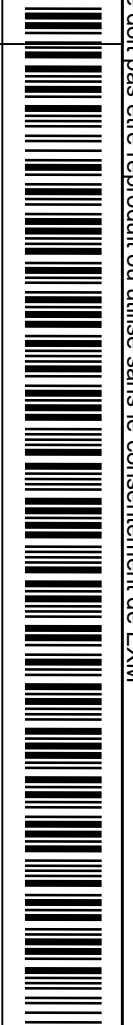
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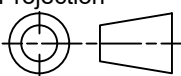
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Isometric View

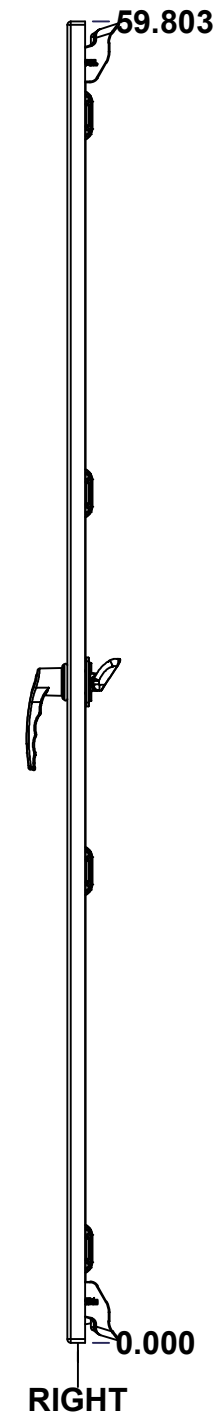
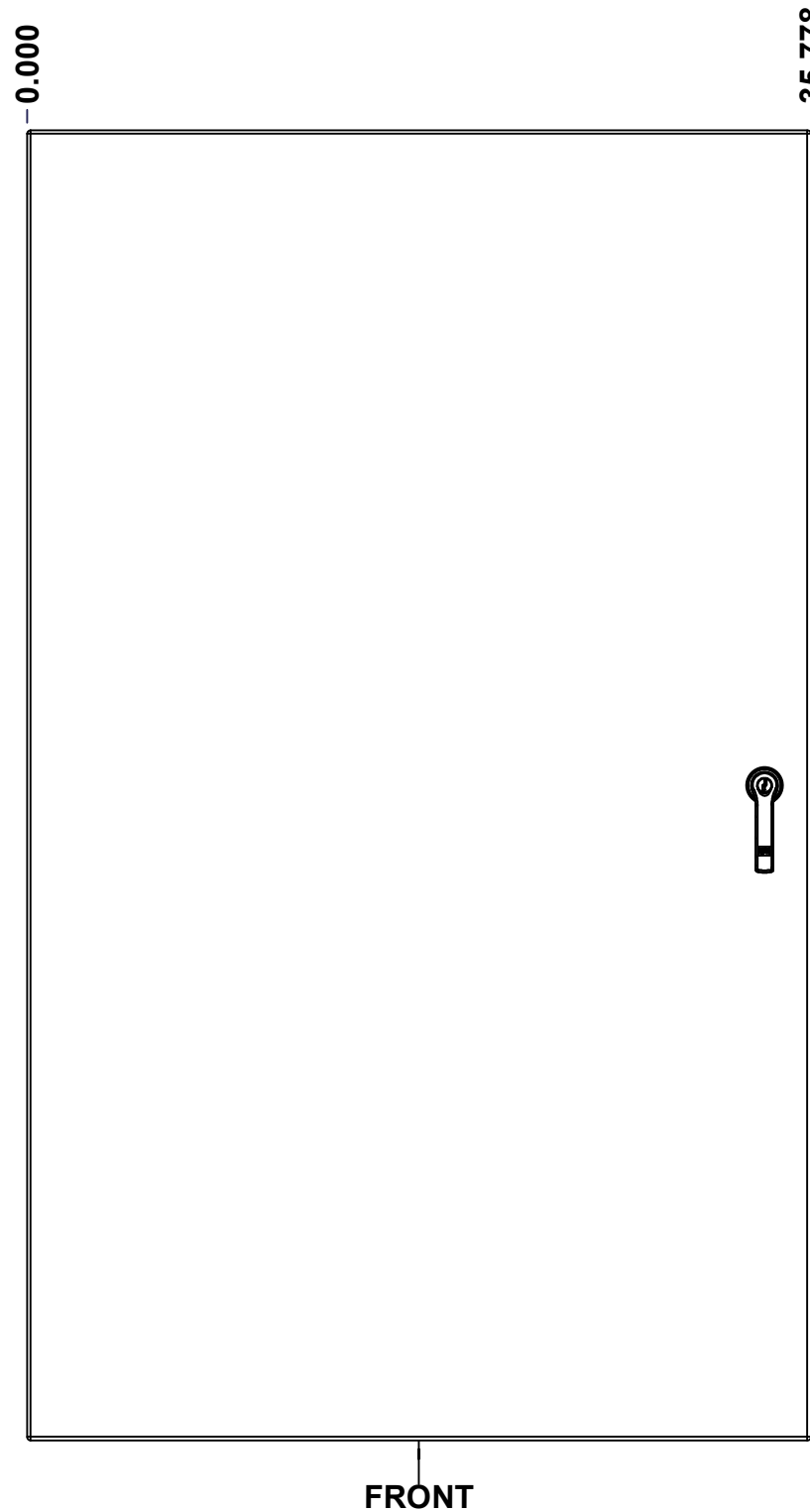
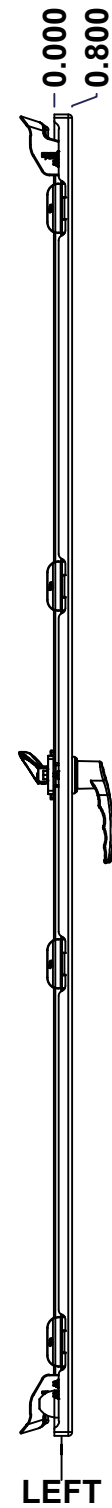
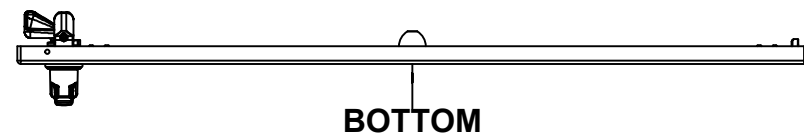
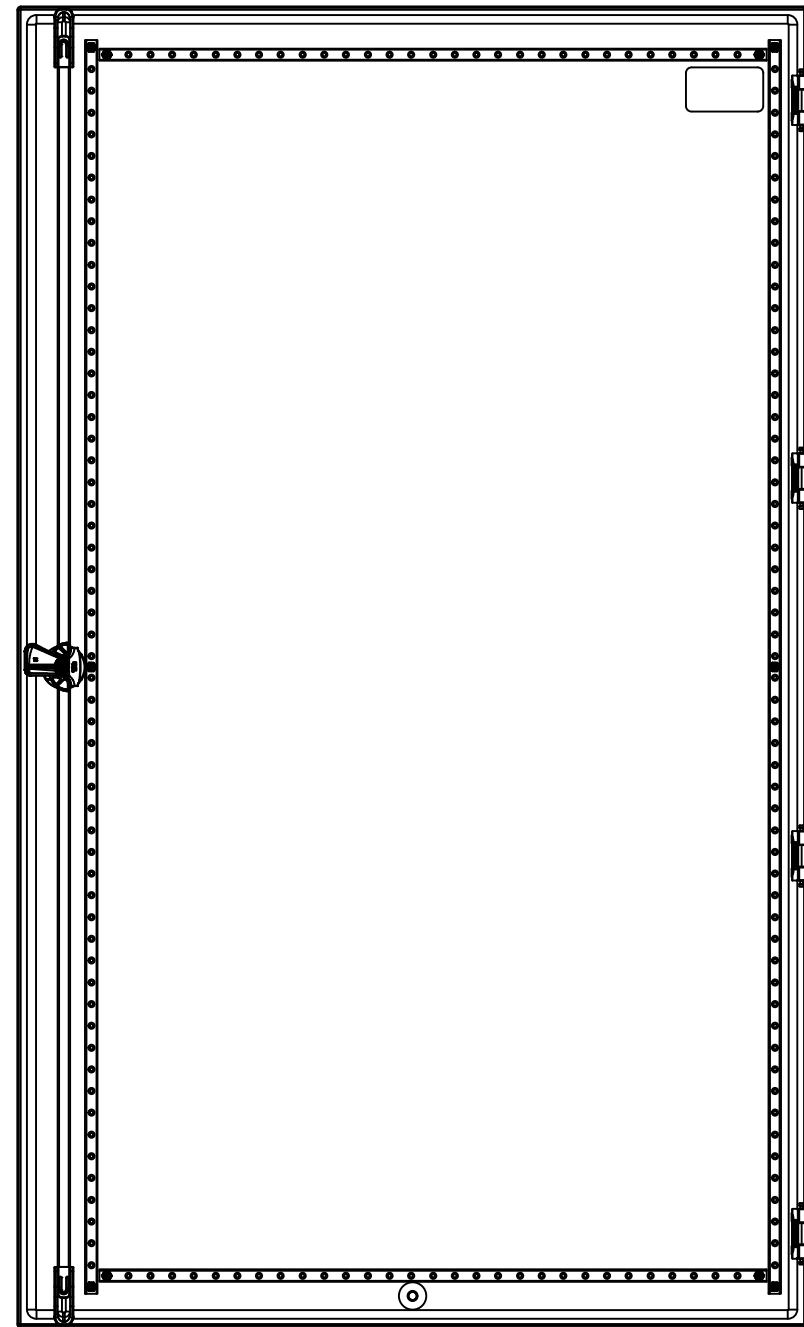
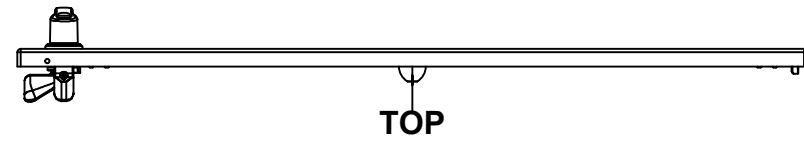


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| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 05-Apr-23  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  |   | Detail Rev.   |
| 5412ESBU 60" x 36" x 8" Body   |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 6   |
| <b>5412ESBU603608NOIPB</b>   | <b>0</b>                                  | 9   |

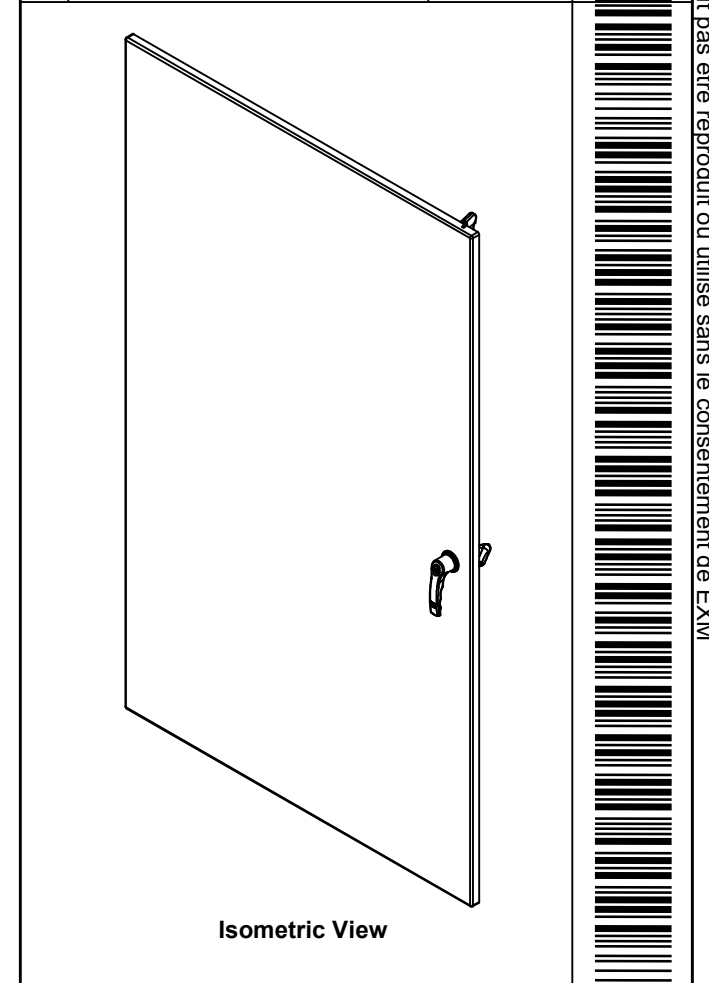
| Qty        | Part Number           | Rev | Description                          |
|------------|-----------------------|-----|--------------------------------------|
| 1          | STK-Q-16080           | 0   | Ground Stud M6 x 16mm Steel          |
| 1          | STK-P-02400S          | 0   | Powder Paint (Asa-61 Grey / Smooth)  |
| 8          | STK-Q-16005           | 1   | Stud M8 x 35 (No Paint Cap Required) |
| 1          | 5412ESBU603608NOIPB-P | 0   | 5412ESBU 60" x 36" x 8" Body Part    |
| Parts List |                       |     |                                      |

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| Customer Client  | Date                                      |  |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 05-Apr-23   |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |  |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth                                    |
| Description  | Detail Rev.                               |  |
| 5412ESBU 60" x 36" Cover   |   |  |
| Part Number<br>Numéro Pièce  | Rev. 0                                    | 7<br>9   |

SEE BILL OF MATERIAL ON LAST PAGE **5412ESBU603608NOIPC**

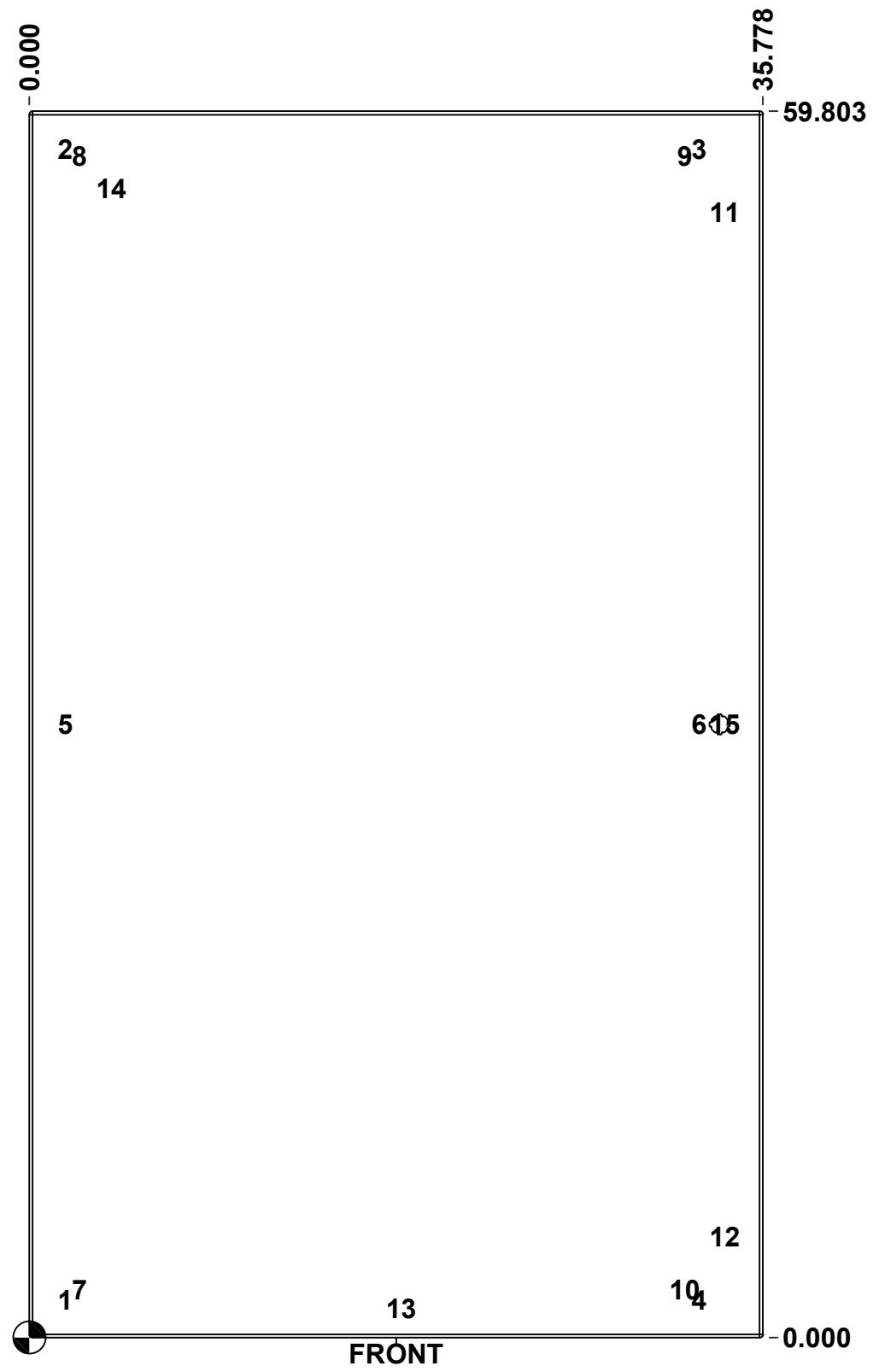
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION               |
|---------|--------|--------|---------------------------|
| 1       | 1.486  | 1.850  | STUD M6 x 18mm (Inside)   |
| 2       | 1.486  | 57.953 | STUD M6 x 18mm (Inside)   |
| 3       | 32.423 | 57.953 | STUD M6 x 18mm (Inside)   |
| 4       | 32.423 | 1.850  | STUD M6 x 18mm (Inside)   |
| 5       | 1.486  | 29.902 | STUD M6 x 18mm (Inside)   |
| 6       | 32.423 | 29.902 | STUD M6 x 18mm (Inside)   |
| 7       | 2.191  | 2.350  | STUD M6 x 18mm (Inside)   |
| 8       | 2.191  | 57.619 | STUD M6 x 18mm (Inside)   |
| 9       | 31.718 | 57.619 | STUD M6 x 18mm (Inside)   |
| 10      | 31.718 | 2.350  | STUD M6 x 18mm (Inside)   |
| 11      | 33.663 | 54.896 | CLOSING BAR STUD (Inside) |
| 12      | 33.663 | 4.907  | CLOSING BAR STUD (Inside) |
| 13      | 17.889 | 1.435  | STUD M6 x 18mm (Inside)   |
| -----   |        |        |                           |
| 14      | 3.750  | 56.053 | LABEL_EXM (Inside)        |
| 15      | 33.663 | 29.902 | 885 ESL2A                 |



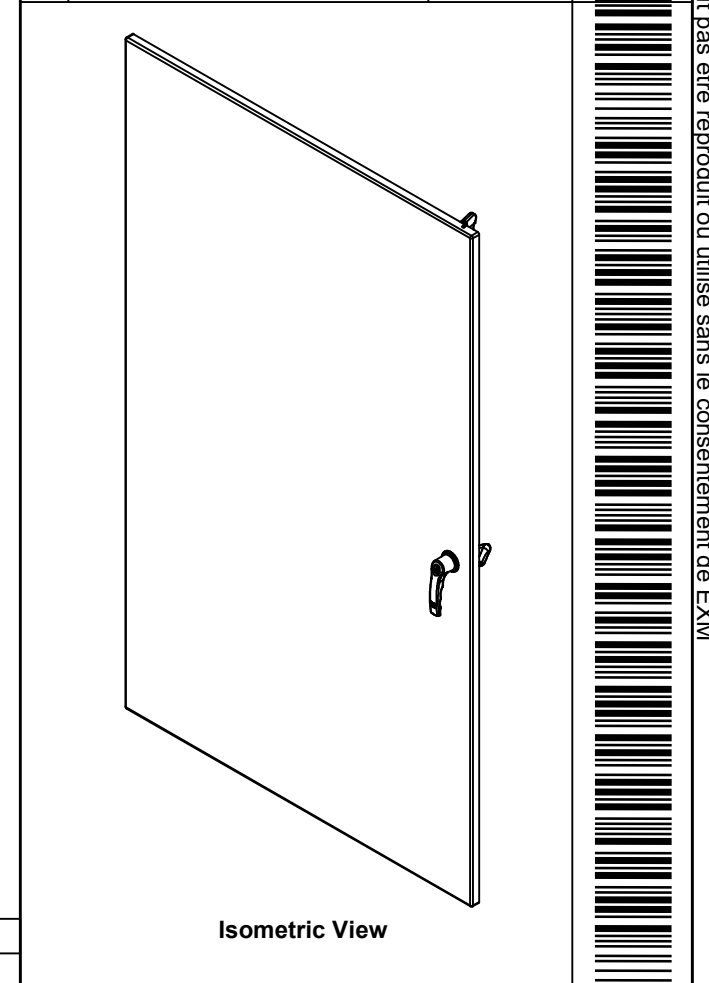
|  |                             |                  |
|--|-----------------------------|------------------|
|  | Description                 | Status           |
|  | 5412ESBU 60" x 36" Cover    | (NULL)           |
|  | Part Number<br>Numéro Pièce | Rev.             |
|  | <b>5412ESBU603608NOIPC</b>  | <b>0</b> / 8 / 9 |



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| 2          | STK-Q-90042           | 4         | 5412 ES - Cabinet Closing Bar End (Small)     |
|------------|-----------------------|-----------|---|
| 2          | STK-Q-45655-60        | 0         | 5412 ES - Closing Bar                         |
| 1          | STK-Q-50536           | 13        | 5412 ES - Handle Cam Clockwise (Grip 32mm)    |
| 1          | STK-Q-90051           | 3         | 5412 ES - Handle Cam Spacer                   |
| 1          | 885 ESL2A             | 4         | 5412 ES Key Lock L-Handle (3 Pts)             |
| 1          | STK-S-00100           | 0         | 3.5" x 2" Silver Milar Flexcon Sticker        |
| 1          | STK-P-02400S          | 0         | Powder Paint (Asa-61 Grey / Smooth)           |
| 1          | STK-Q-46515           | 3         | 5412 ES Door Support with Brass Insert        |
| 2          | STK-Q-46025-36-3      | 0.1.<br>1 | 5412 ES Horizontal Door Stiffener 36" (3 Pts) |
| 2          | STK-Q-46020-60        | 5         | 5412 ES Vertical Door Stiffener 60"           |
| 2          | STK-Q-16405           | 6         | Guide Stud - Small (No Paint Cap Required)    |
| 11         | STK-Q-16055           | 1         | M6 x 18mm Stud (No Paint Cap Required)        |
| 4          | STK-A-33005           | 4         | 5412 ESBU Hinge 180° (Body Part)              |
| 1          | 5412ESBU603608NOIPG   | 0         | 5412ESBU 60" x 36" Cover Gasket Part          |
| 1          | 5412ESBU603608NOIPC-P | 0         | 5412ESBU 60" x 36" Cover Part                 |
| 10         | STK-Q-07220           | 1         | M6 Nylon Insert Lock Nut                      |
| QTY        | Part Number           | Rev       | Description                                   |
| Parts List |                       |           |   |

|   |   |                       |
|---|---|-----------------------|
| <p>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></p> | Flatness<br>Aplatissement                 | Max 3.0mm             |
|   | Projection                                |                       |
| Customer<br>Client  | Date                                      |                       |
| Drawn By<br>Dessiné Par   | BoxCad: BoxCad                            | Date 05-Apr-23        |
| Material<br>Matière   | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |                       |
| Color<br>Couleur  | Asa-61 Grey                               | Finish<br>Fini Smooth |
| Description   | Detail Rev.                               |                       |
| 5412ESBU 60" x 36" Cover  |   |                       |
| Part Number<br>Numéro Pièce   | Rev.                                      | 9                     |
| <b>5412ESBU603608NOIPC</b>  | <b>0</b>                                  | <b>9</b>              |