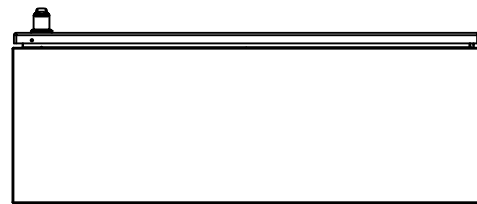
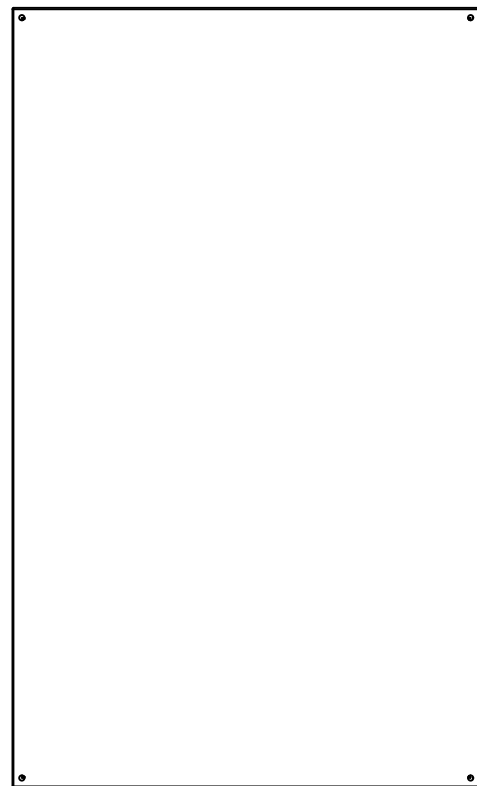


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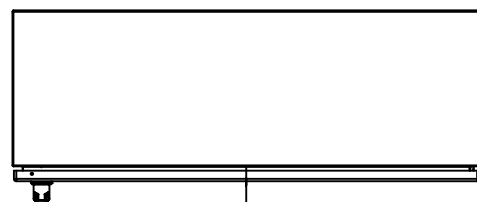
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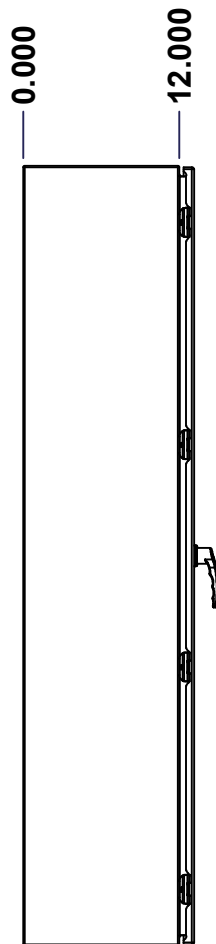
TOP



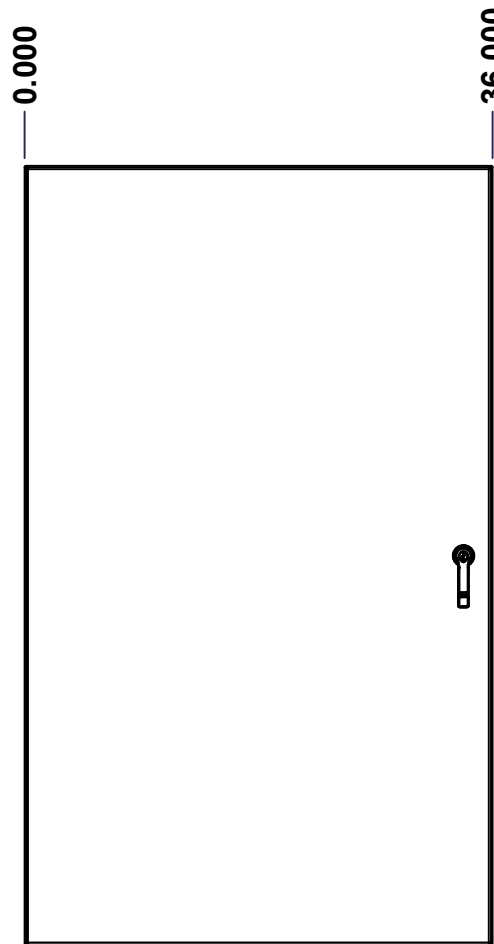
BACK



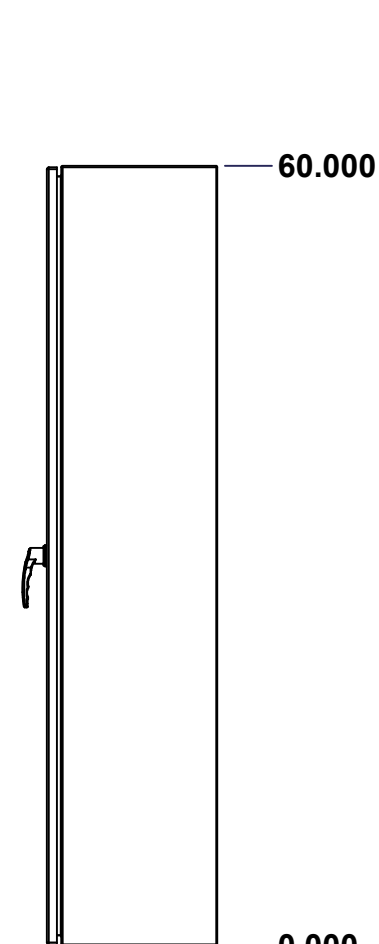
BOTTOM



LEFT

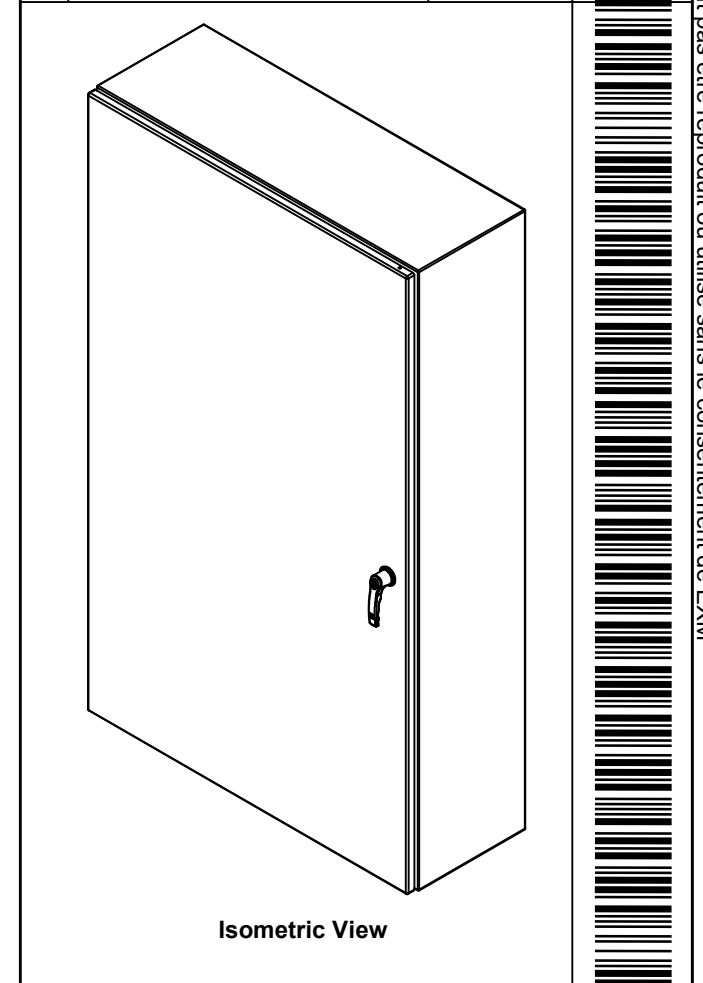


FRONT

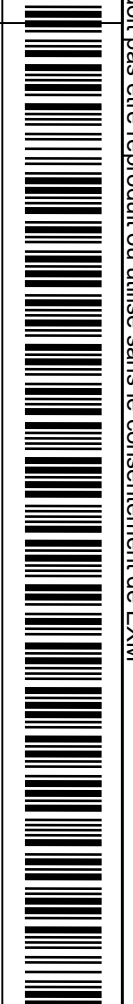



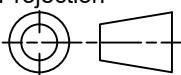
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 05-Apr-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESBU 60" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESBU603612NOIP		Rev. 0	1/9

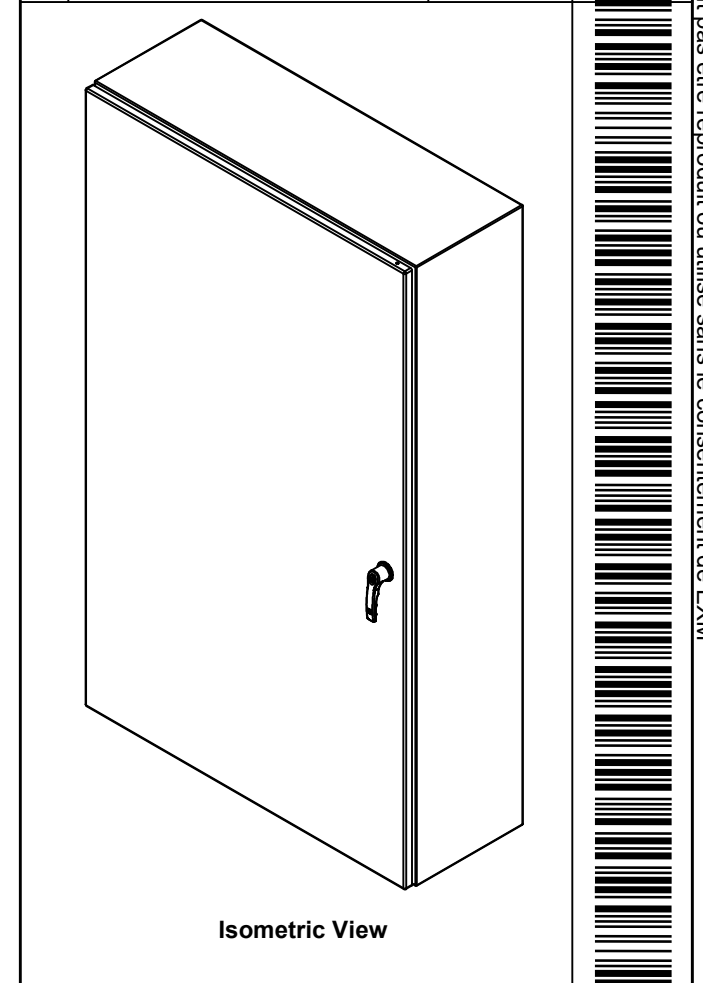
SEE BILL OF MATERIAL ON LAST PAGE

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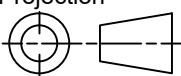
NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



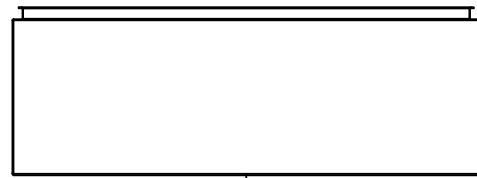
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU603612NOIPC	0	5412ESBU 60" x 36" Cover
1	5412ESBU603612NOIPB	0	5412ESBU 60" x 36" x 12" Body
8	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

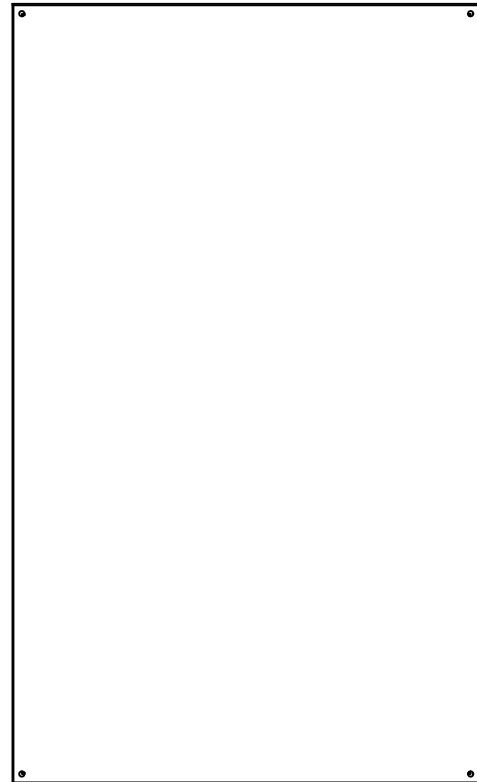
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESBU 60" x 36" x 12" Assembly		
Part Number Numéro Pièce	Rev.	2
5412ESBU603612NOIP	0	9

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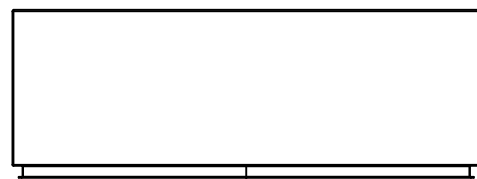
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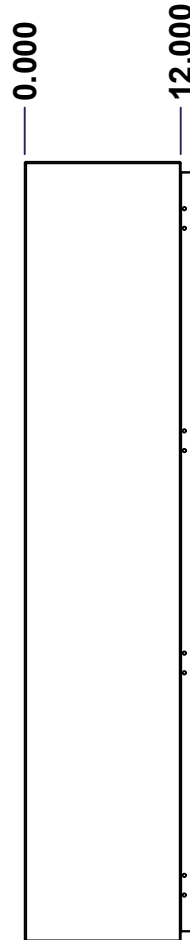
TOP



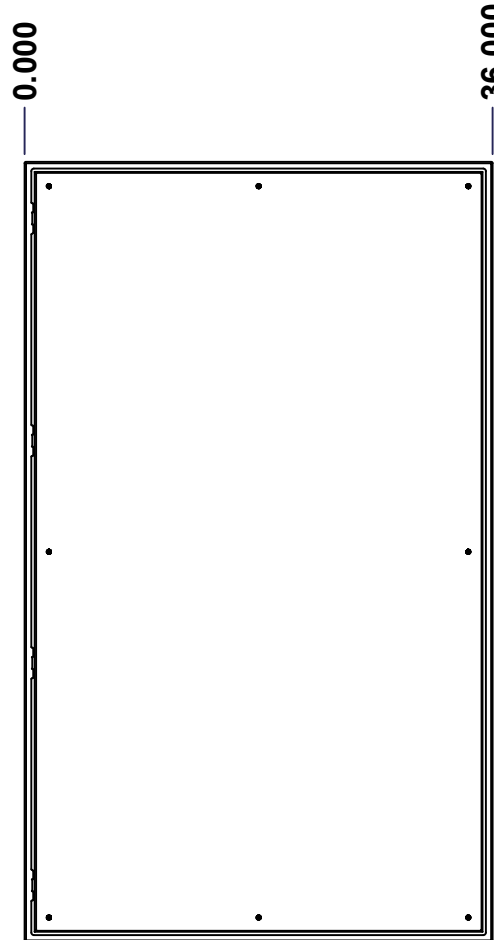
BACK



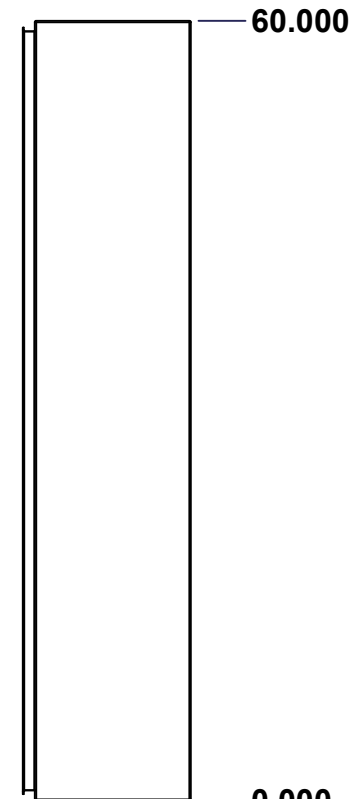
BOTTOM



LEFT

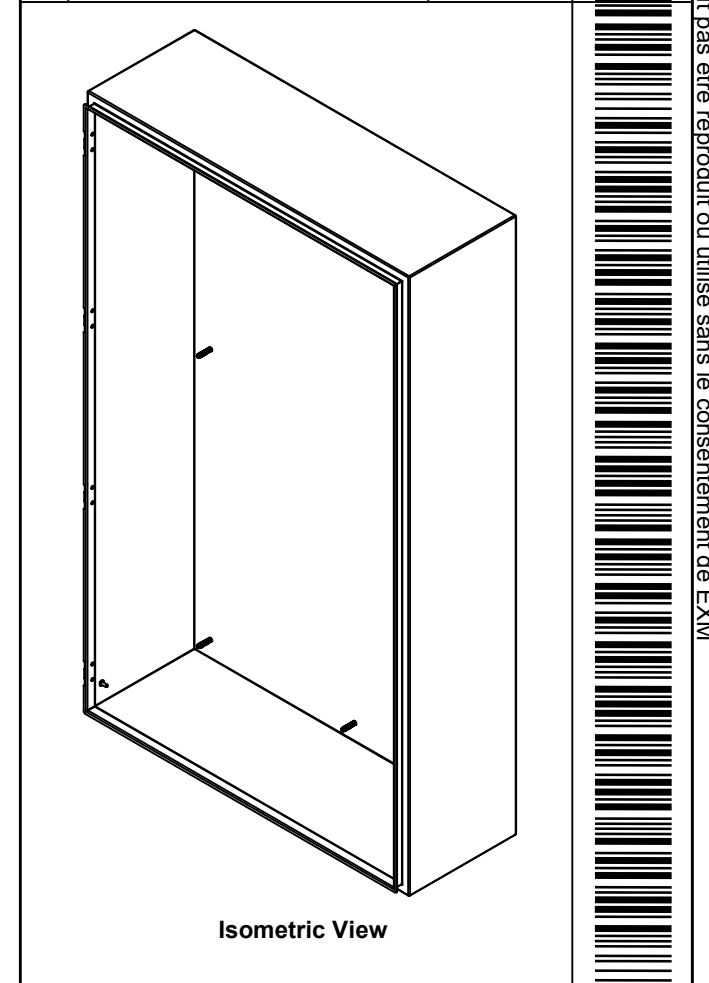


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		Date Date: 05-Apr-23	
Color / Couleur: Asa-61 Grey Finish / Fini: Smooth		Description: 5412ESBU 60" x 36" x 12" Body Detail Rev.	
Part Number / Numéro Pièce: 5412ESBU603612NOIPB		Rev. 0	3 / 9

SEE BILL OF MATERIAL ON LAST PAGE

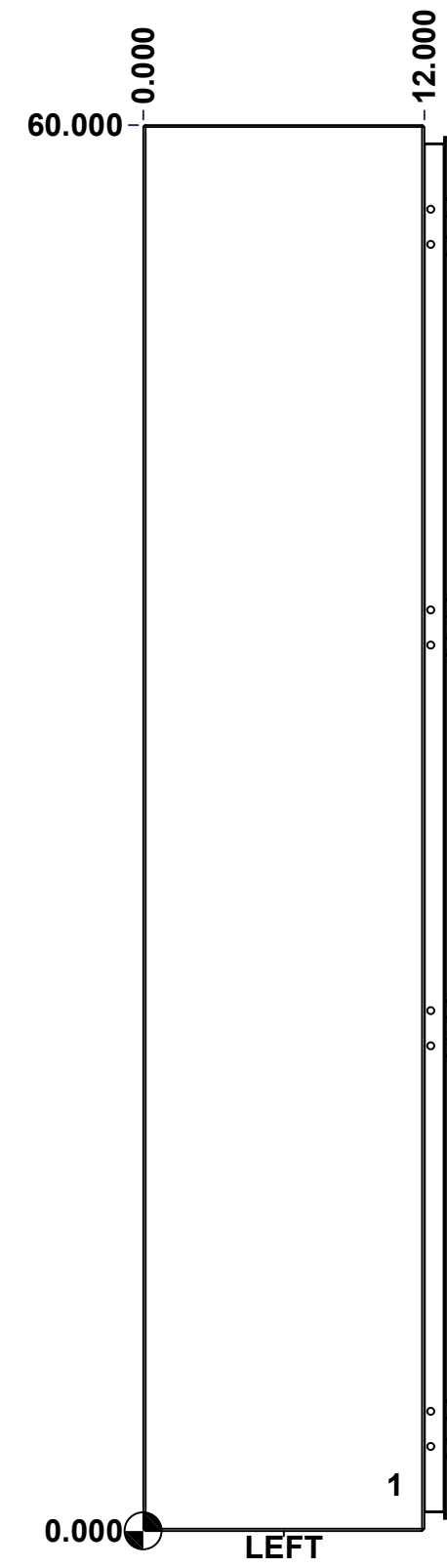
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESBU 60" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESBU603612NOIPB	0	4/9

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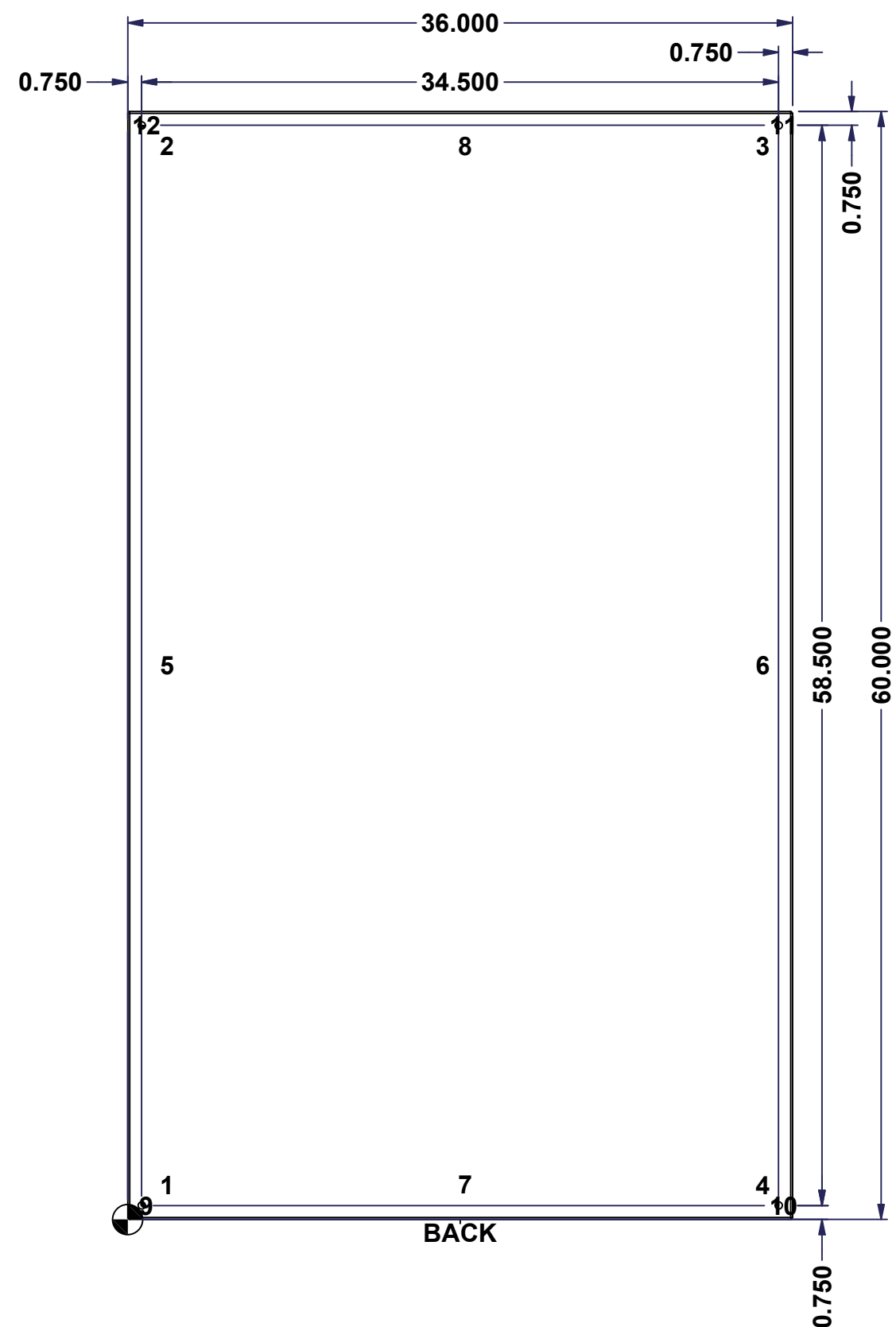
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)

9	0.750	0.750	RND Ø0.390
10	35.250	0.750	RND Ø0.390
11	35.250	59.250	RND Ø0.390
12	0.750	59.250	RND Ø0.390

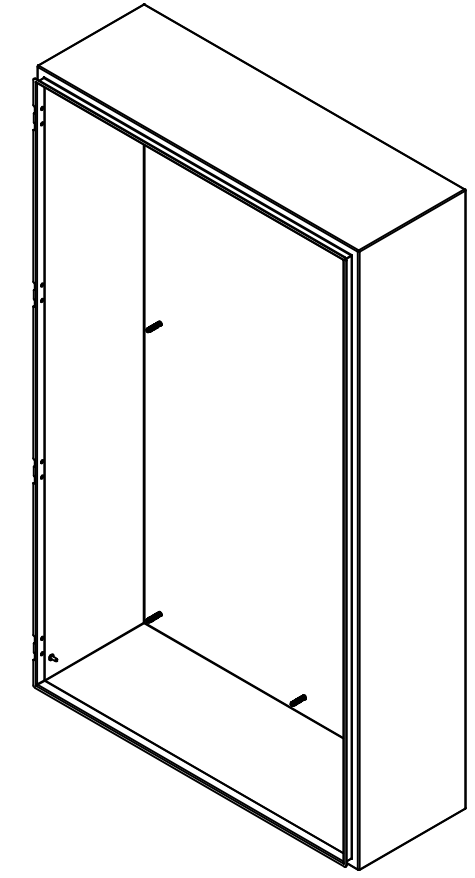


	Description	Status
	5412ESBU 60" x 36" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESBU603612NOIPB	0
		5
		9

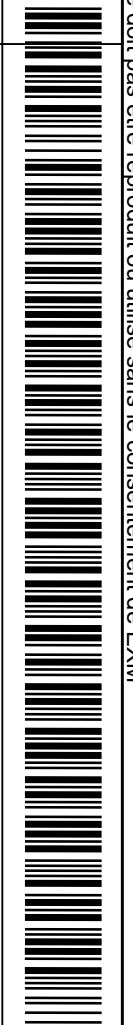
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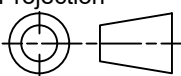
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No.	Revisions	Date	By/Par



Isometric View

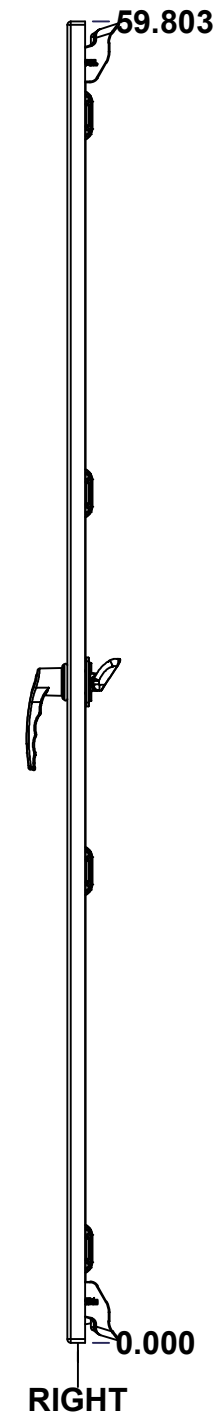
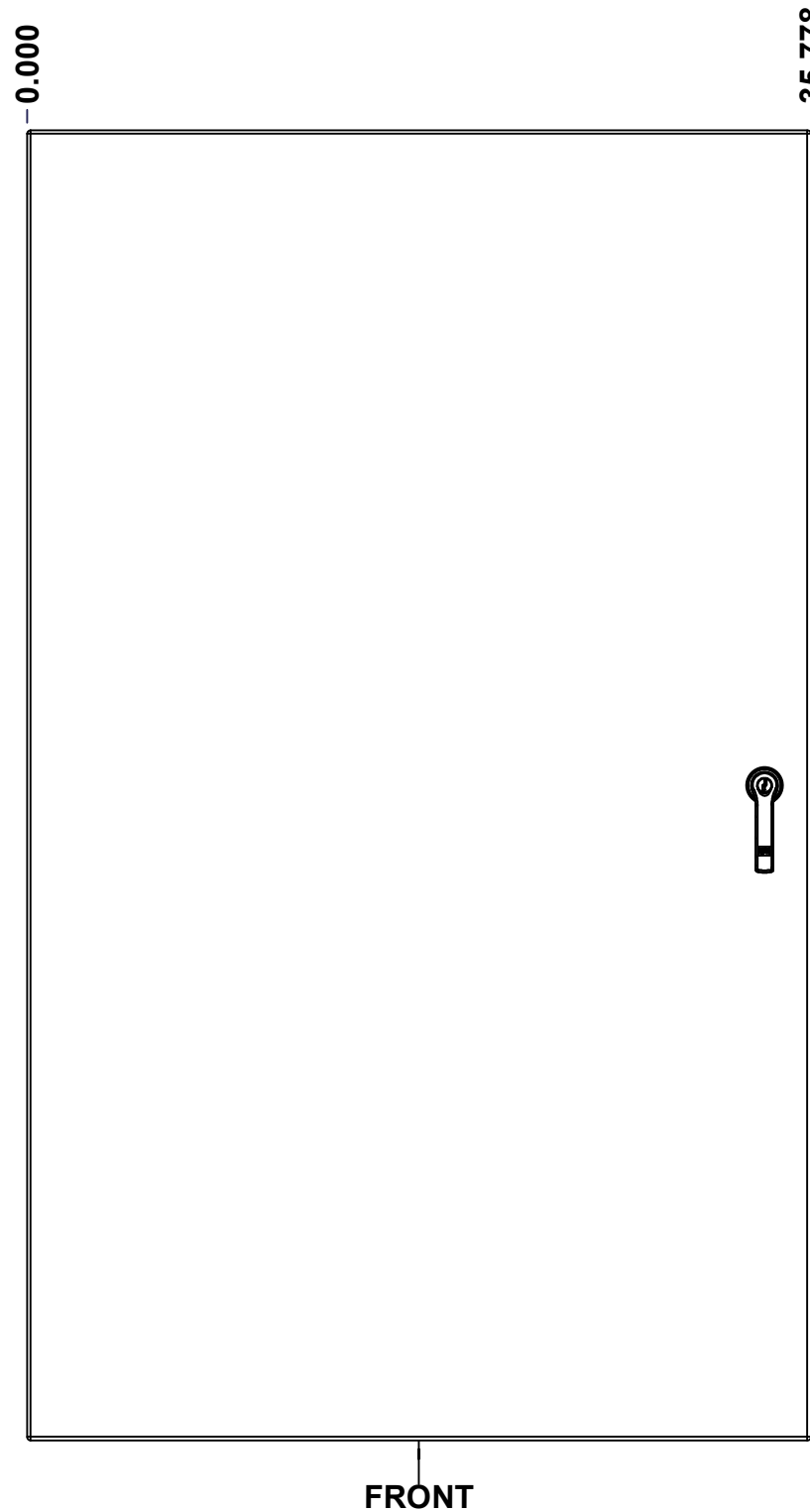
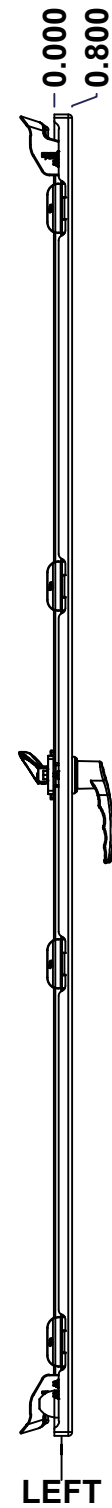
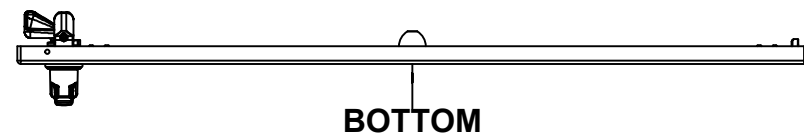
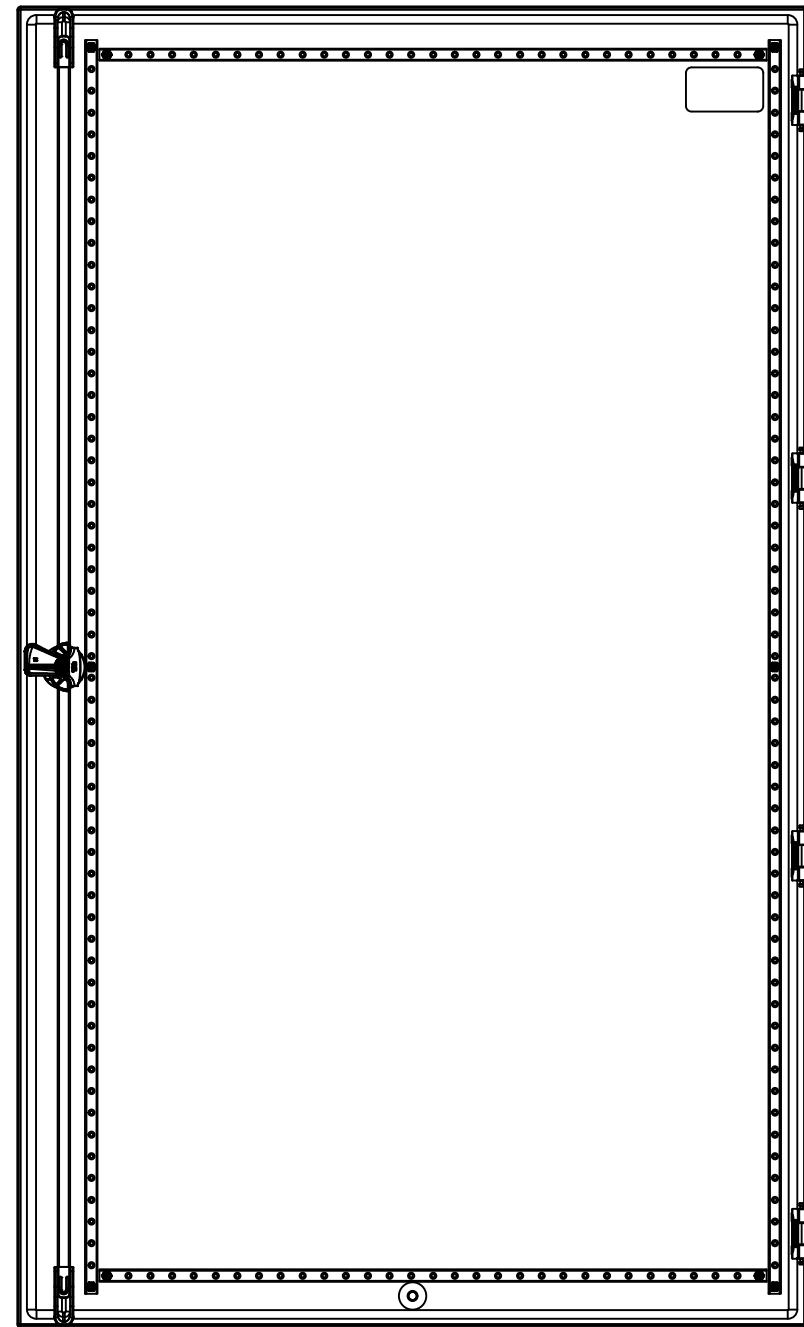
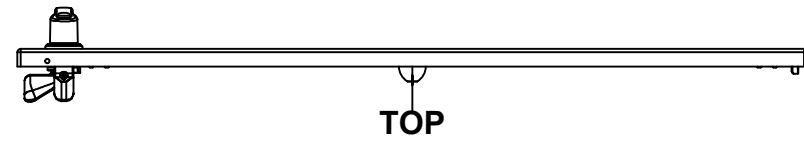


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESBU 60" x 36" x 12" Body		
Part Number Numéro Pièce	Rev.	6
5412ESBU603612NOIPB	0	9

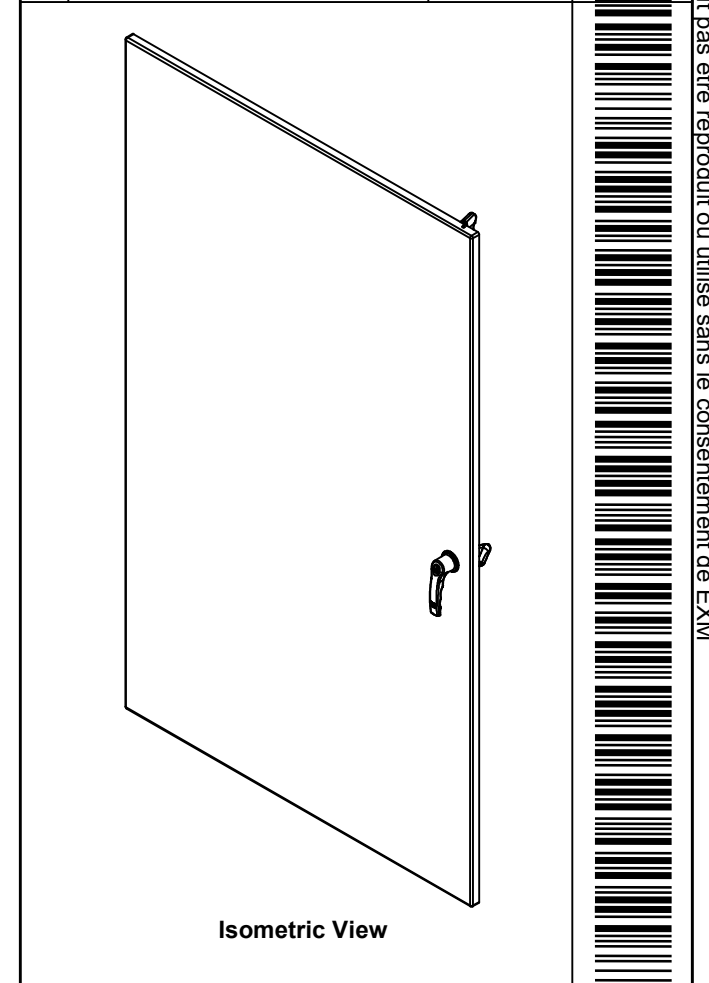
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU603612NOIPB-P	0	5412ESBU 60" x 36" x 12" Body Part
Parts List			

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESBU 60" x 36" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	7 9

SEE BILL OF MATERIAL ON LAST PAGE **5412ESBU603612NOIPC**

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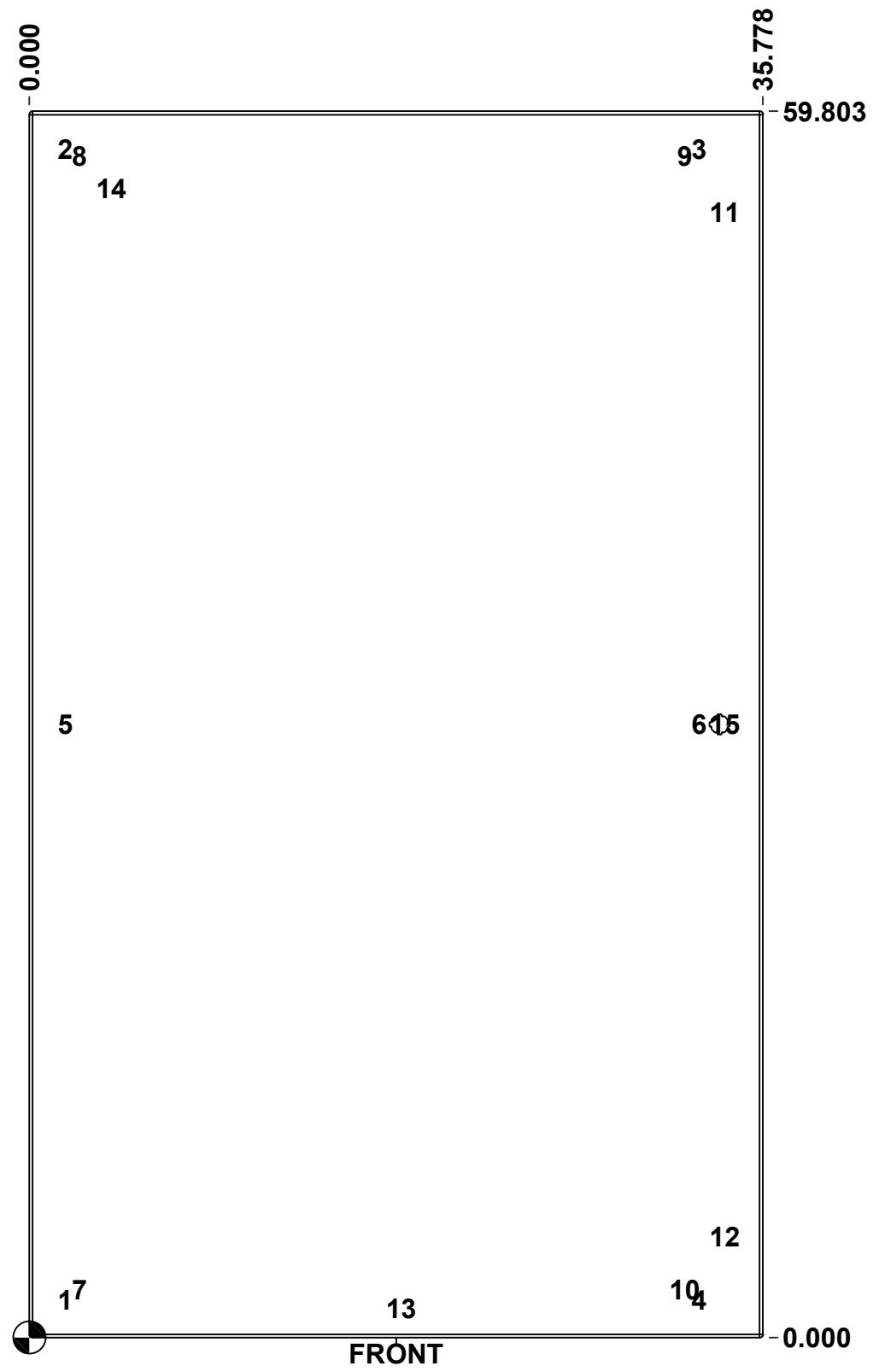
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	32.423	57.953	STUD M6 x 18mm (Inside)
4	32.423	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	32.423	29.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	57.619	STUD M6 x 18mm (Inside)
9	31.718	57.619	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.663	54.896	CLOSING BAR STUD (Inside)
12	33.663	4.907	CLOSING BAR STUD (Inside)
13	17.889	1.435	STUD M6 x 18mm (Inside)

14	3.750	56.053	LABEL_EXM (Inside)
15	33.663	29.902	885 ESL2A

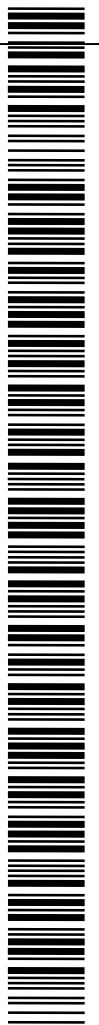
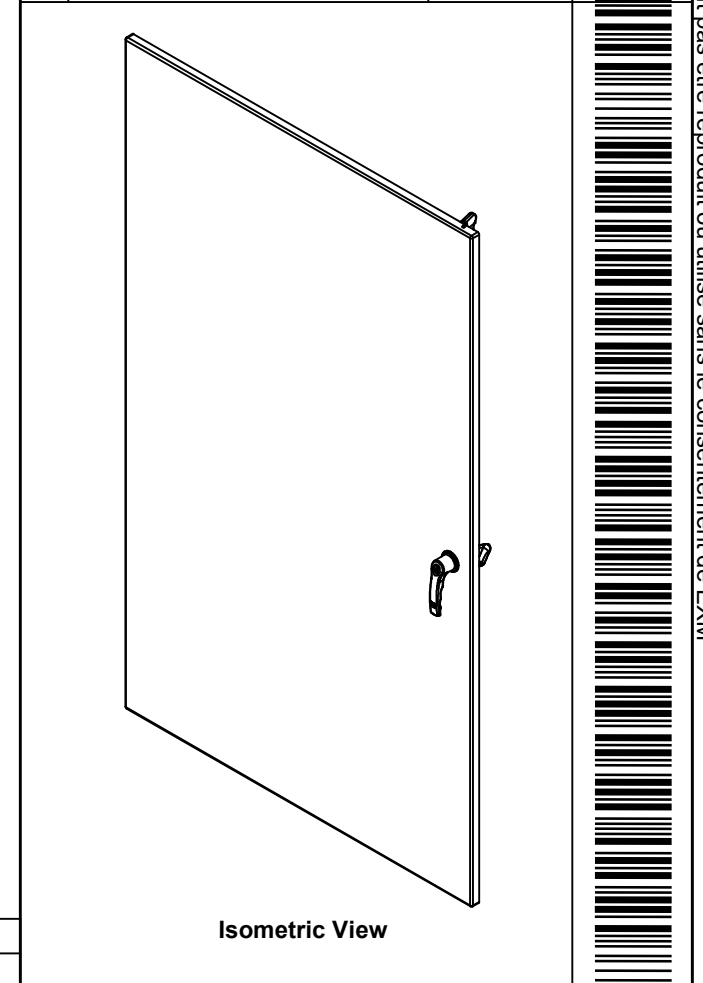


	Description	Status
	5412ESBU 60" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESBU603612NOIPC	0
		8
		9

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No.	Revisions	Date	By/Par



2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-60	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1. 1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU603612NOIPG	0	5412ESBU 60" x 36" Cover Gasket Part
1	5412ESBU603612NOIPC-P	0	5412ESBU 60" x 36" Cover Part
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Apr-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESBU 60" x 36" Cover		
Part Number Numéro Pièce	Rev.	9
5412ESBU603612NOIPC	0	9