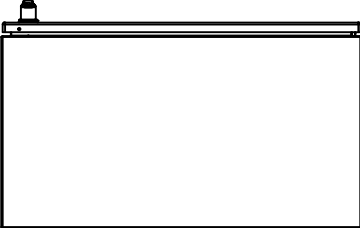


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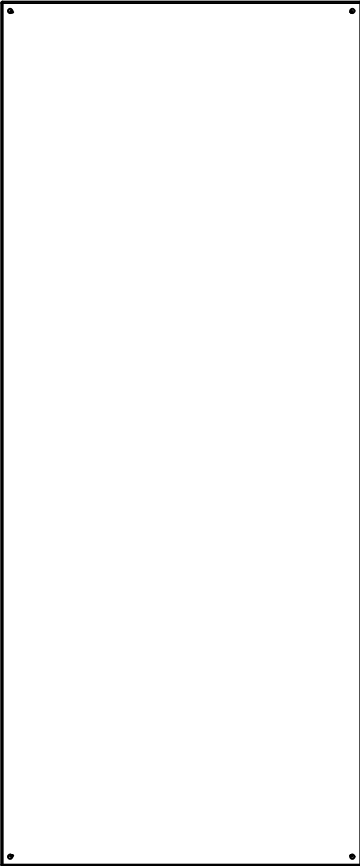
Tolerance ±1/32" unless otherwise specified

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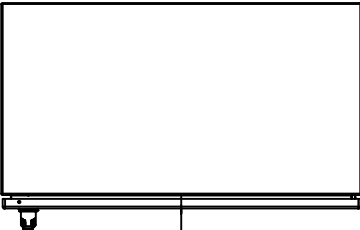
Tolérance ±1/32" sauf spécification contraire



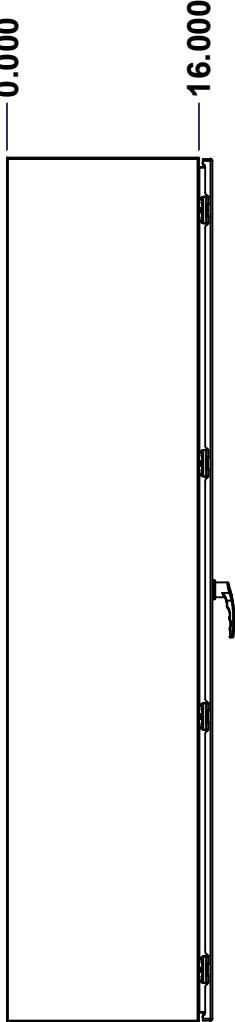
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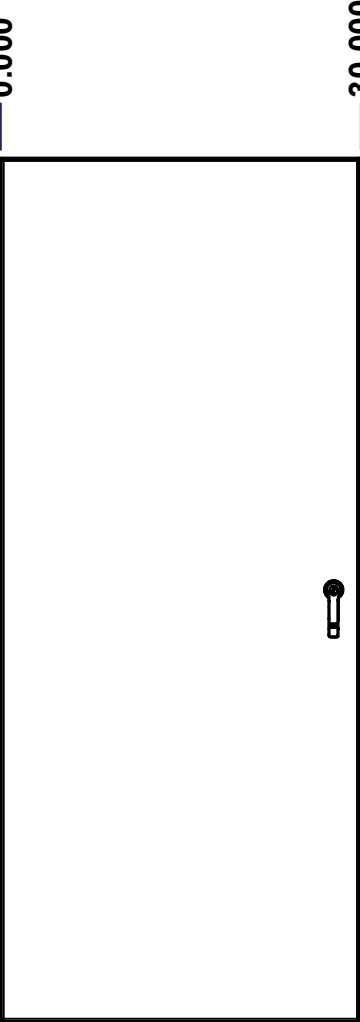
BACK



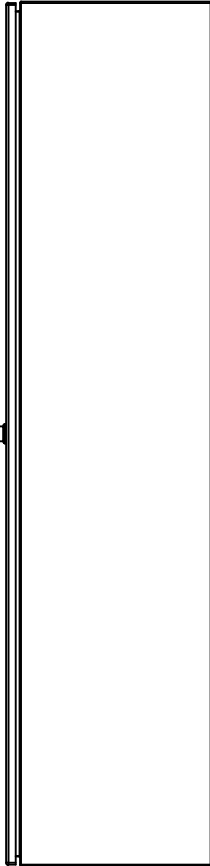
BOTTOM



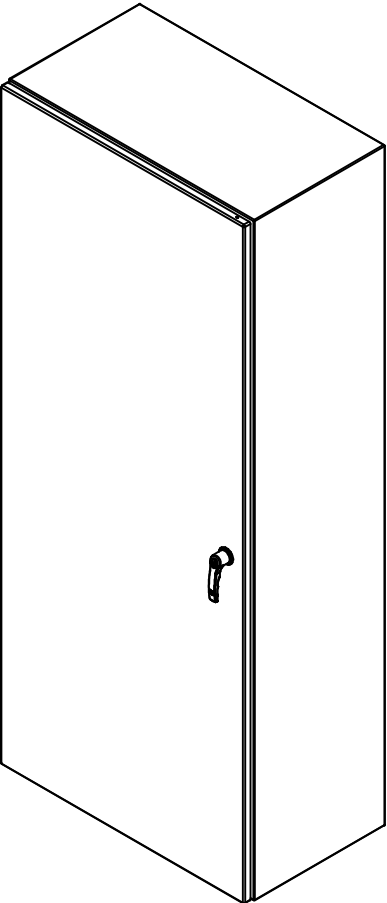
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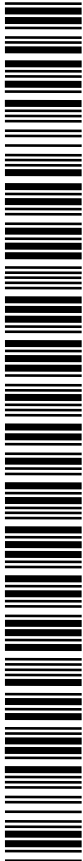
FRONT



RIGHT

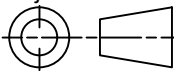


Isometric View



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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 12-Mar-14	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESBU 72" x 30" x 16" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESBU723016			Rev. 0
			1 9

SEE BILL OF MATERIAL ON LAST PAGE

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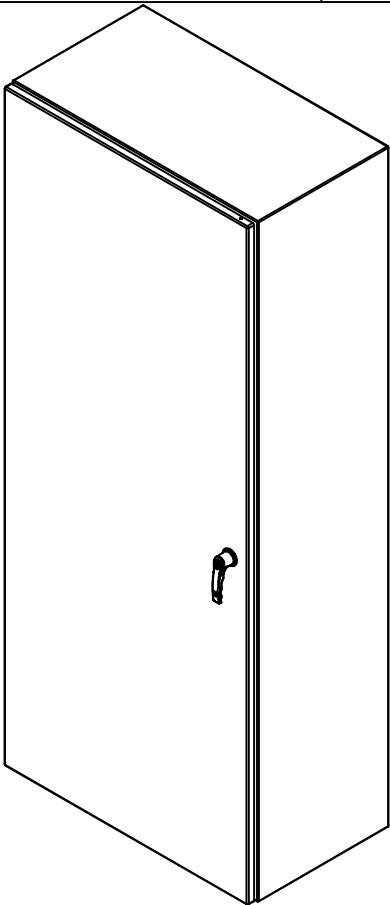
Tolerance ±1/32" unless otherwise specified

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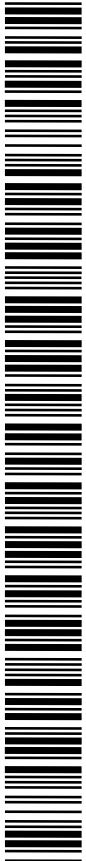
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



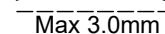
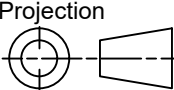
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP7230G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU723016C	0	5412ESBU 72" x 30" Cover
1	5412ESBU723016B	0	5412ESBU 72" x 30" x 16" Body
8	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 12-Mar-14	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)					
Color Couleur Asa-61 Grey		Finish Fini Smooth			
Description 5412ESBU 72" x 30" x 16" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ESBU723016				Rev. 0	2 9

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16.000



0.000

30.000



— 72.000

— 0.000

RIGHT



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Max 3.0mm

Date

BoxCad: BoxCad

Date 12-Mar-14

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Asa-61 Grey

Smooth

Detail Rev.

5412ESBU 72" x 30" x 16" Body

Rev.

3 /

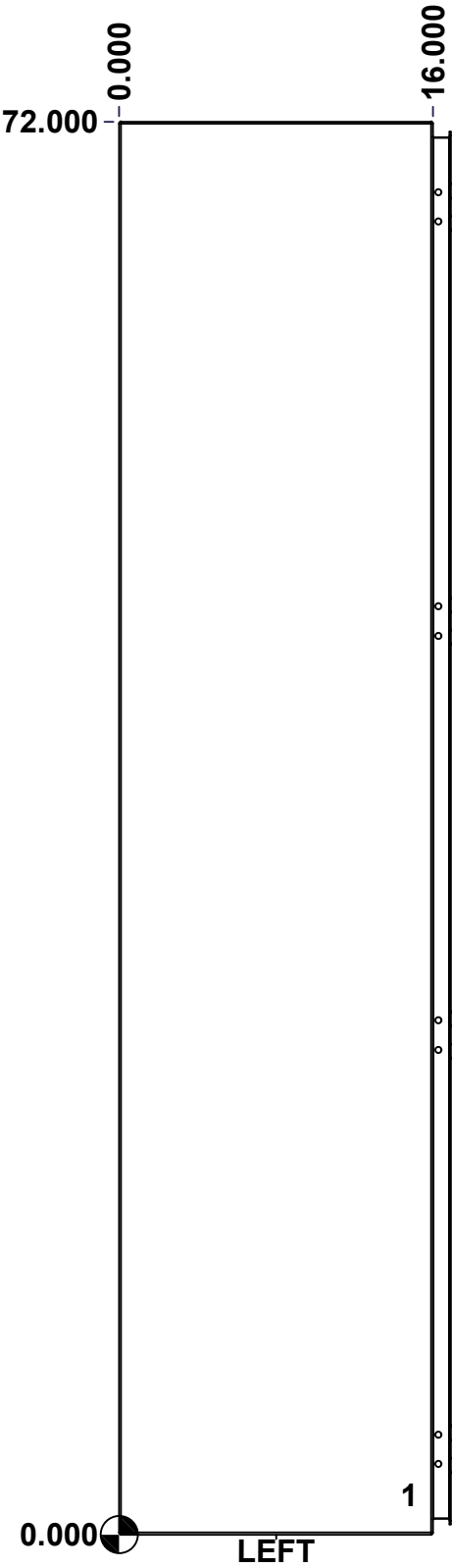
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SEE BILL OF MATERIAL ON LAST PAGE

5412ESBU723016B

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESBU 72" x 30" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESBU723016B	0	4 9

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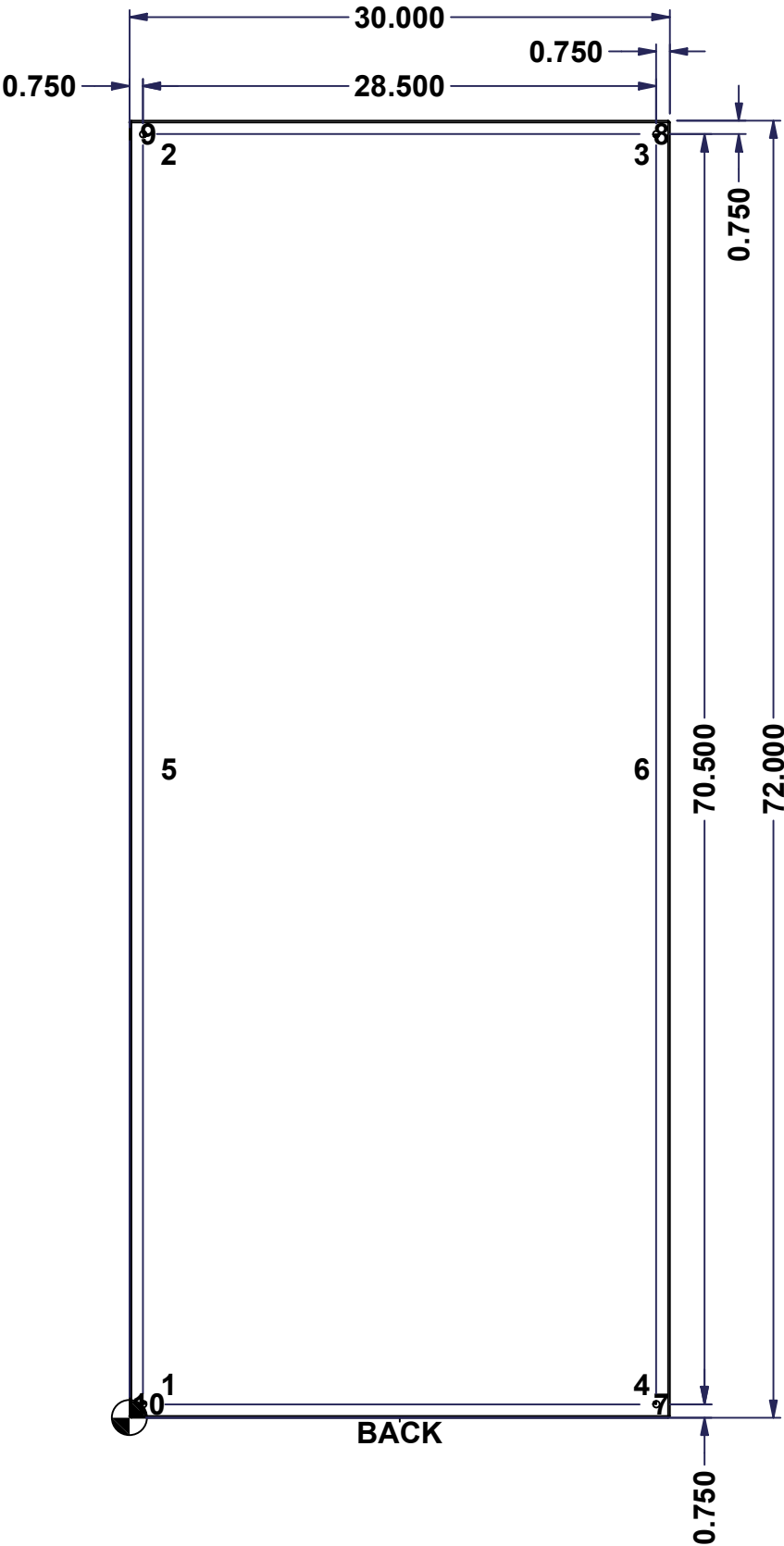
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	71.250	RND Ø0.390
9	0.750	71.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESBU 72" x 30" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESBU723016B	0	9

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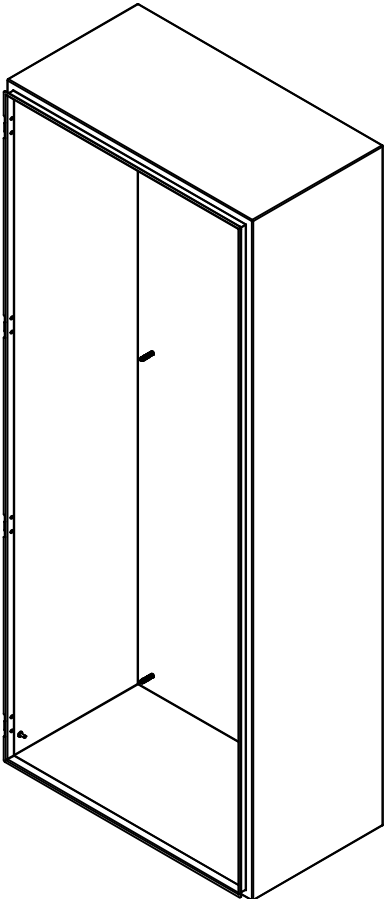
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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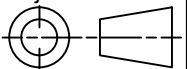


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 12-Mar-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU723016B-P	0	5412ESBU 72" x 30" x 16" Body Part
Qty	Part Number	Rev	Description
Parts List			

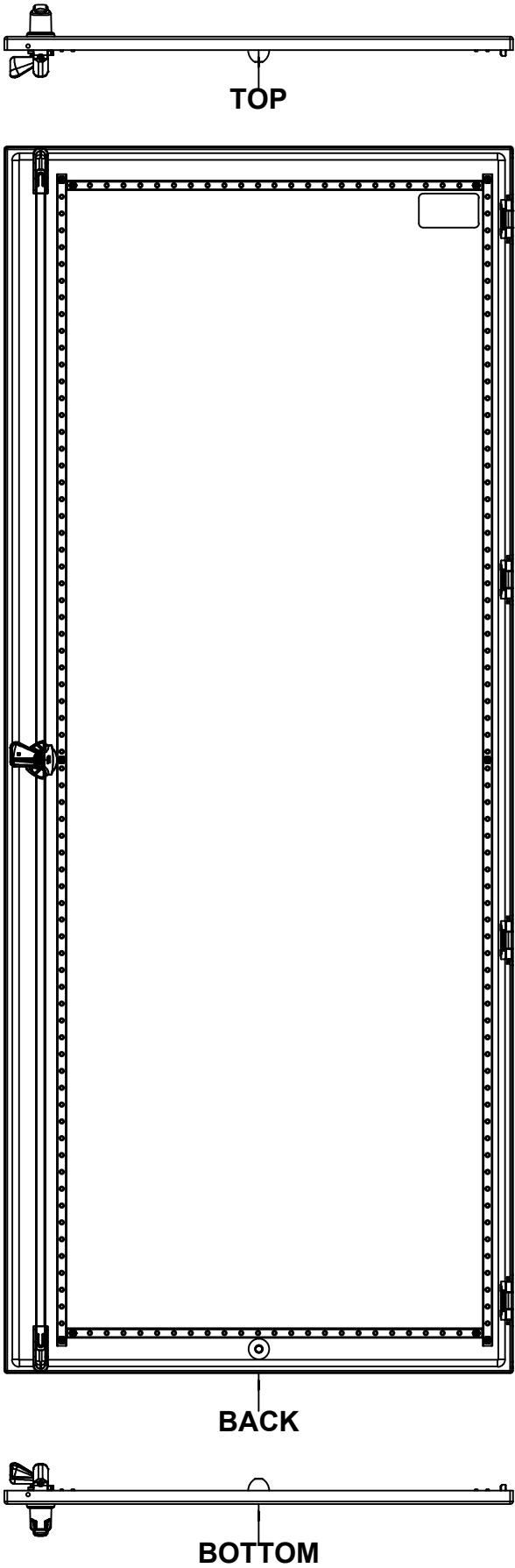
Description	Detail Rev.
5412ESBU 72" x 30" x 16" Body	
Part Number Numéro Pièce 5412ESBU723016B	Rev. 6 0 9

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Tolerance ±1/32" unless otherwise specified

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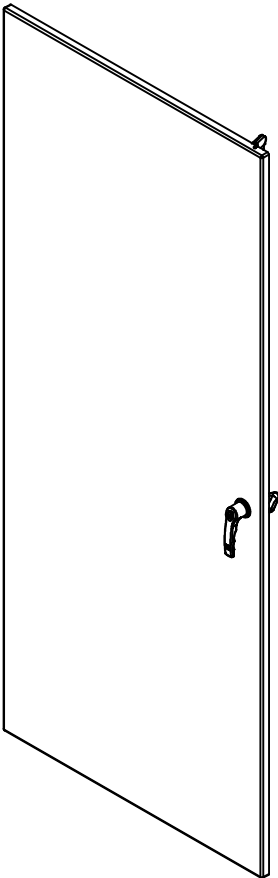
Tolérance ±1/32" sauf spécification contraire



0.000
0.800
LEFT

0.000
29.778
FRONT

71.803
0.000
RIGHT



Isometric View



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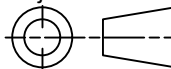


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Mar-14

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fin Smooth

Description
5412ESBU 72" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESBU723016C

Rev.

7
0
9

SEE BILL OF MATERIAL ON LAST PAGE

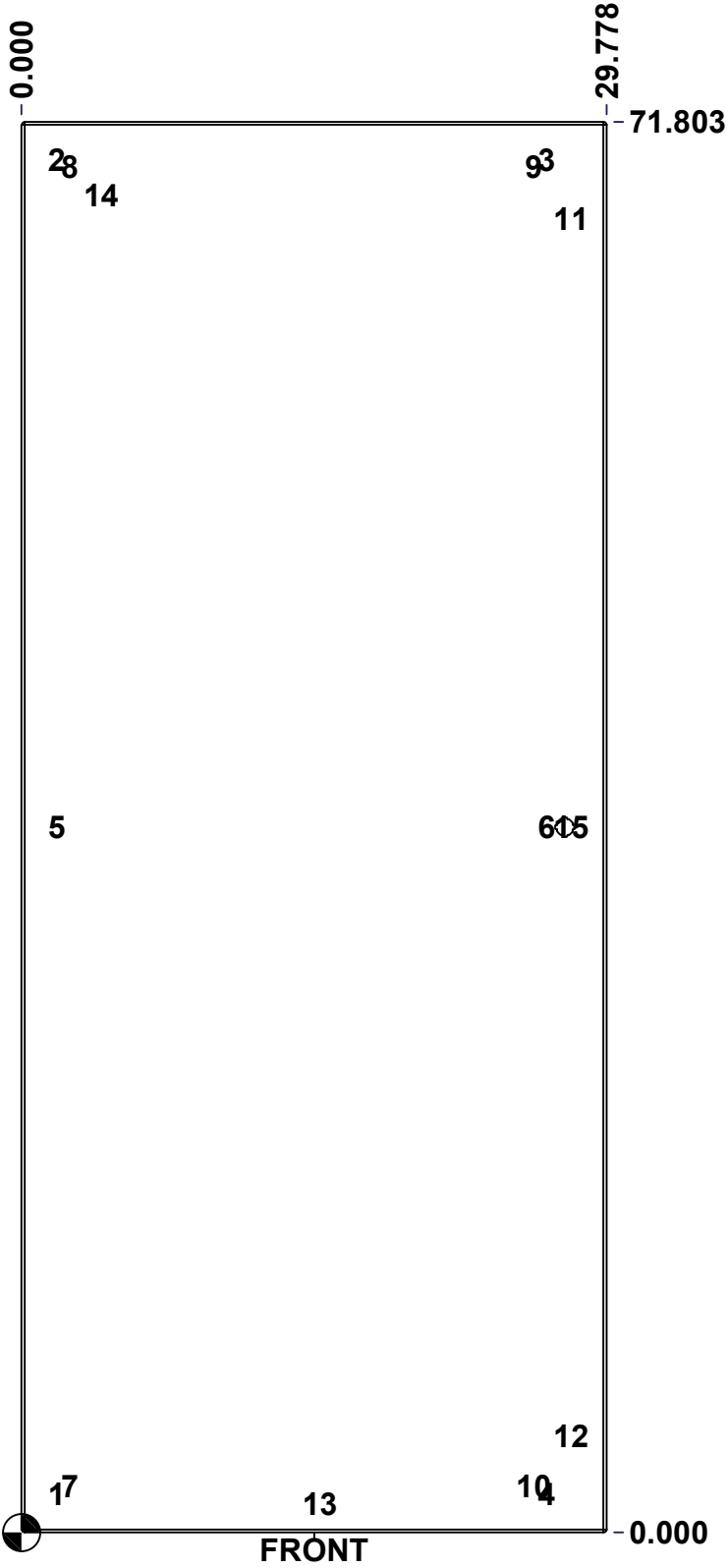
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	26.423	69.858	STUD M6 x 18mm (Inside)
4	26.423	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	26.423	35.902	STUD M6 x 18mm (Inside)
7	2.143	2.350	STUD M6 x 18mm (Inside)
8	2.143	69.524	STUD M6 x 18mm (Inside)
9	25.766	69.524	STUD M6 x 18mm (Inside)
10	25.766	2.350	STUD M6 x 18mm (Inside)
11	27.663	66.896	CLOSING BAR STUD (Inside)
12	27.663	4.907	CLOSING BAR STUD (Inside)
13	14.889	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	3.750	68.053	LABEL_EXM (Inside)
15	27.663	35.902	885 ESL2A



	Description		Status	
	5412ESBU 72" x 30" Cover		(NULL)	
	Part Number		Rev.	8
	Numéro Pièce		0	9
		5412ESBU723016C		

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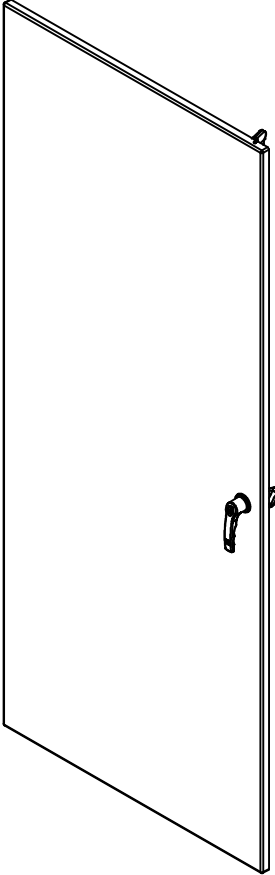
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Tolerance ±1/32" unless otherwise specified

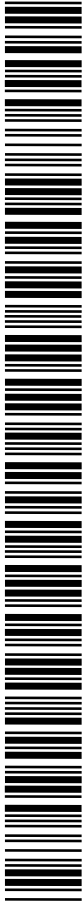
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

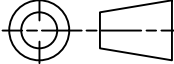


2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-72	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU723016G	0	5412ESBU 72" x 30" Cover Gasket Part
1	5412ESBU723016C-P	0	5412ESBU 72" x 30" Cover Part
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12-Mar-14

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESBU 72" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESBU723016C

Rev. 0

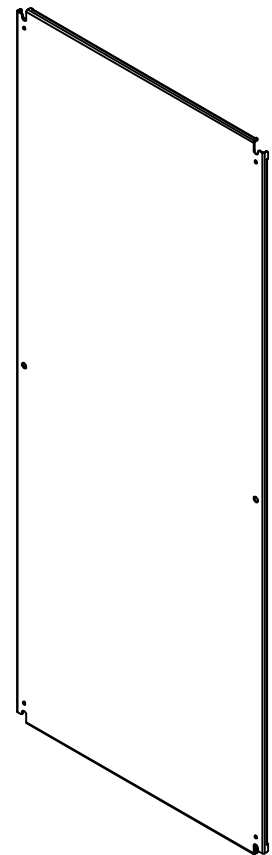
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— **69.582**

— 0.000

No.	Revisions	Date	By/Par



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Max 3.0mm

1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

All knockouts are actual size / Les disques défonçables sont grandeur réel

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Max 3.0mm

Material Matière	See Part List
---------------------	---------------

Couleur	See Part List	Finis	See Part List
Part List		Part List	

881 SP - Inner Panel		
Part Number	Rev	

881 SP7230G	0	2
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