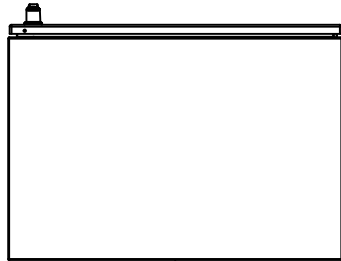


This drawing is confidential and must not be reproduced or used without the consent of EXM

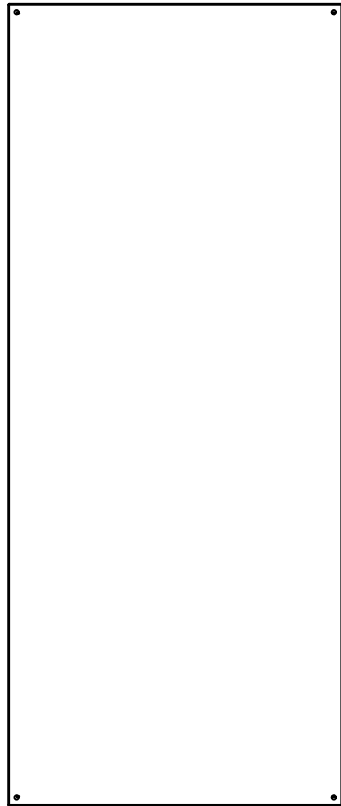
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU723020NOIP\5412ESBU723020NOIP.idw

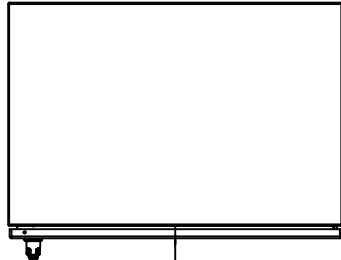
Tolérance ±1/32" sauf spécification contraire



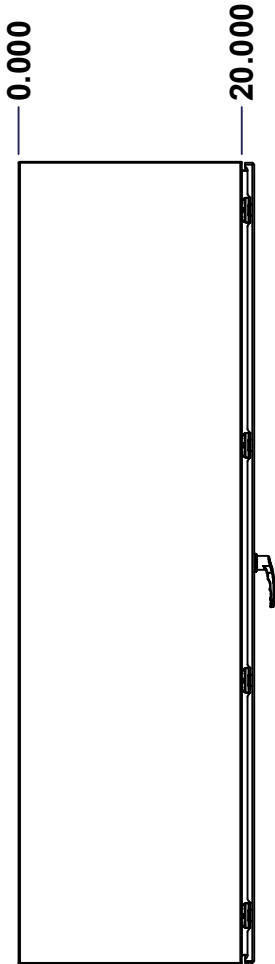
TOP



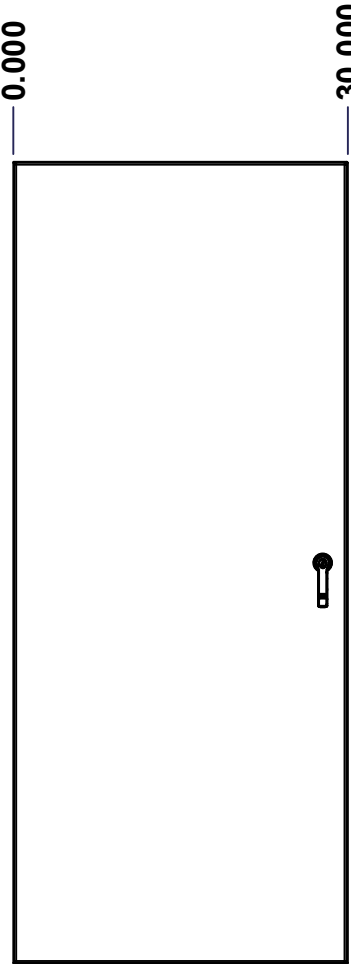
BACK



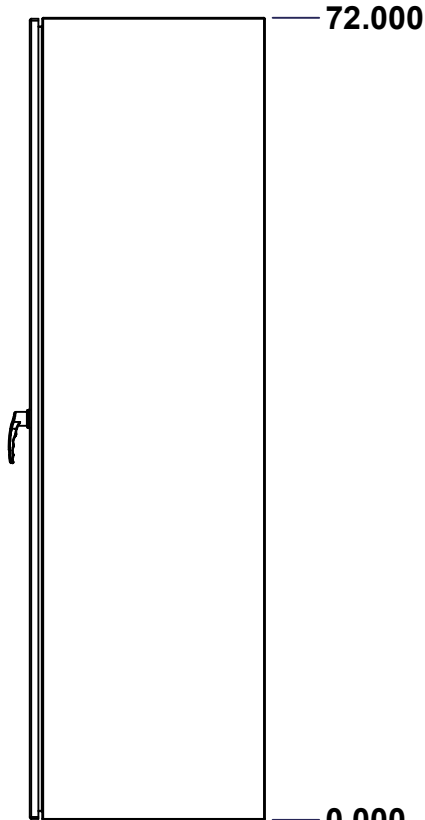
BOTTOM



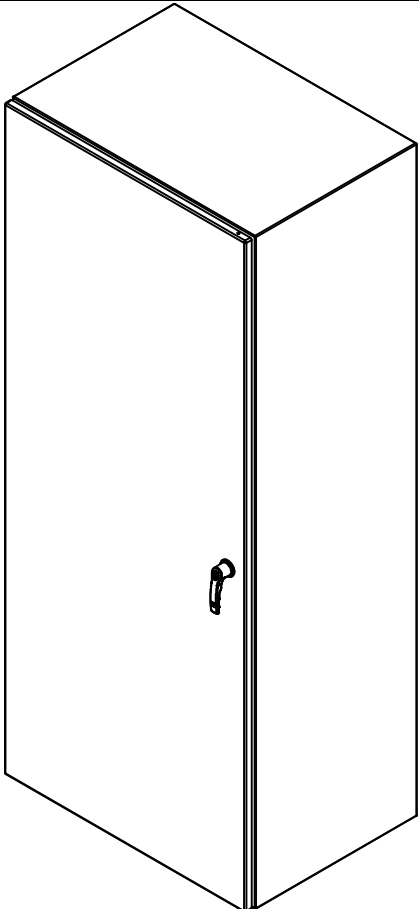
LEFT



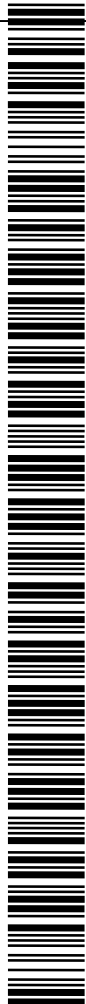
FRONT



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Apr-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESBU 72" x 30" x 20" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESBU723020NOIP

Rev. 1

0 9

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU723020NOIP\5412ESBU723020NOIP.idw

Tolérance ±1/32" sauf spécification contraire

NOTE

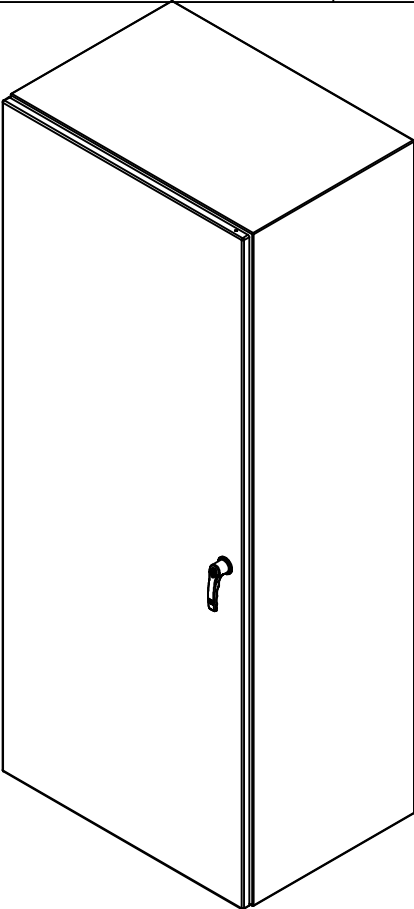
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.

Revisions

Date

By/Par



Isometric View





Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

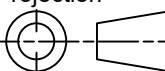
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Apr-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESBU 72" x 30" x 20" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESBU723020NOIP

Rev.

2

9

PACKING

ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

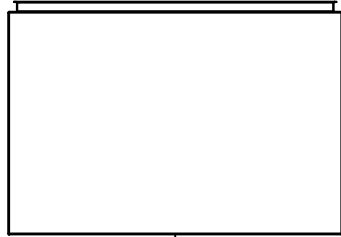
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESBU723020NOIPC	0	5412ESBU 72" x 30" Cover
1	5412ESBU723020NOIPB	0	5412ESBU 72" x 30" x 20" Body
8	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

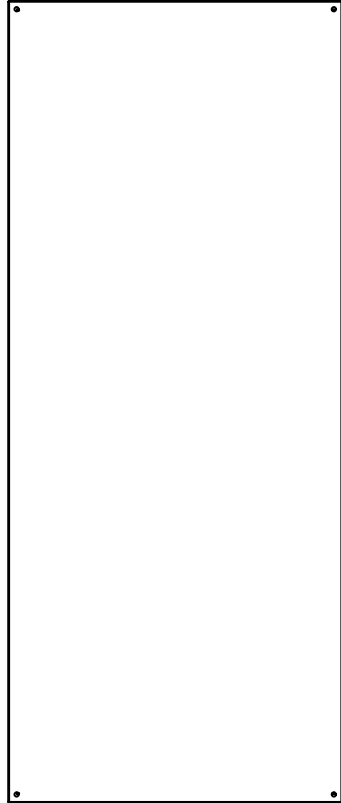
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU723020NOIP\5412ESBU723020NOIP.idw

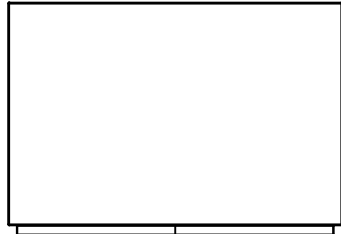
Tolérance ±1/32" sauf spécification contraire



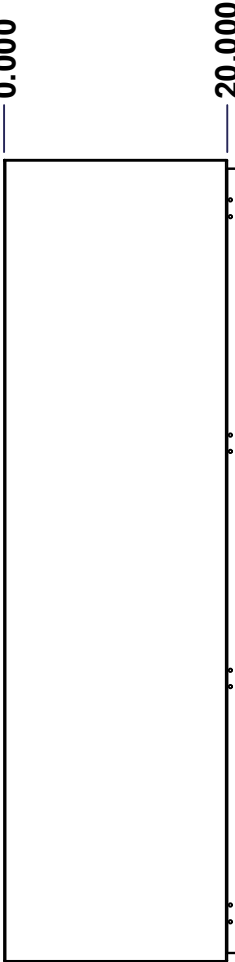
TOP



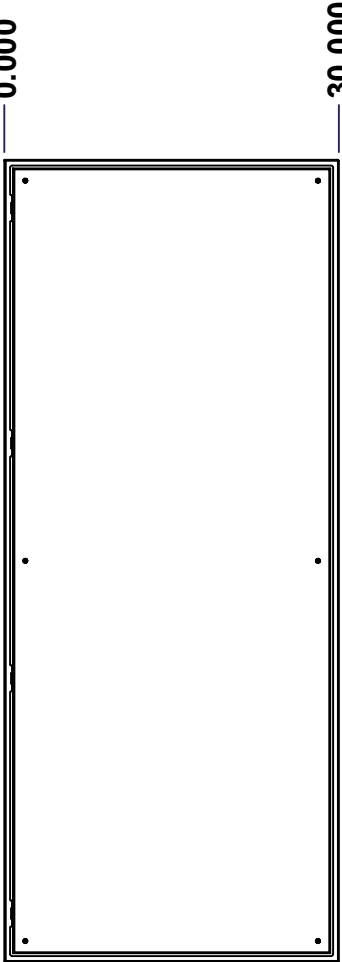
BACK



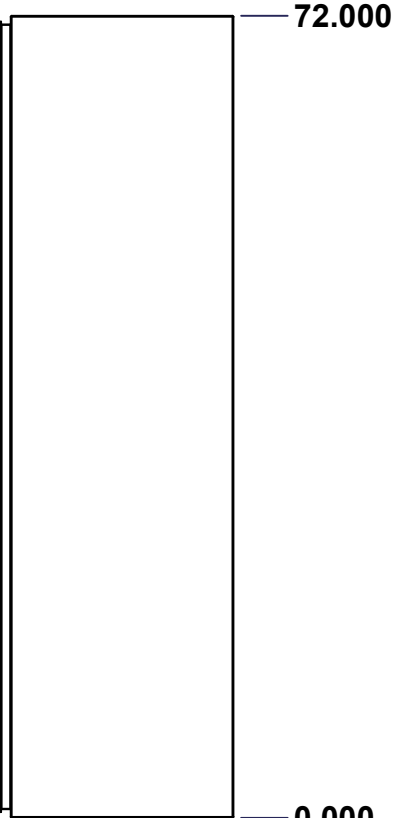
BOTTOM



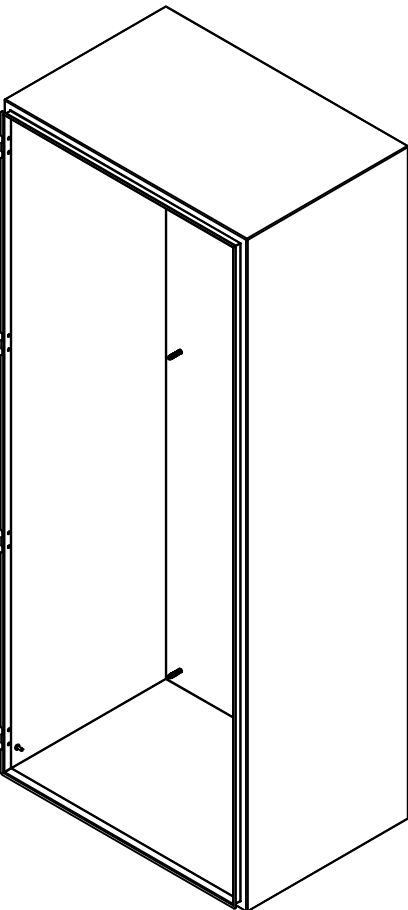
LEFT



FRONT



RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Apr-23
-------------------------	----------------	----------------

Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
---------------------	---

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412ESBU 72" x 30" x 20" Body	

Part Number Numéro Pièce	Rev.	3
5412ESBU723020NOIPB	0	9

SEE BILL OF MATERIAL ON LAST PAGE

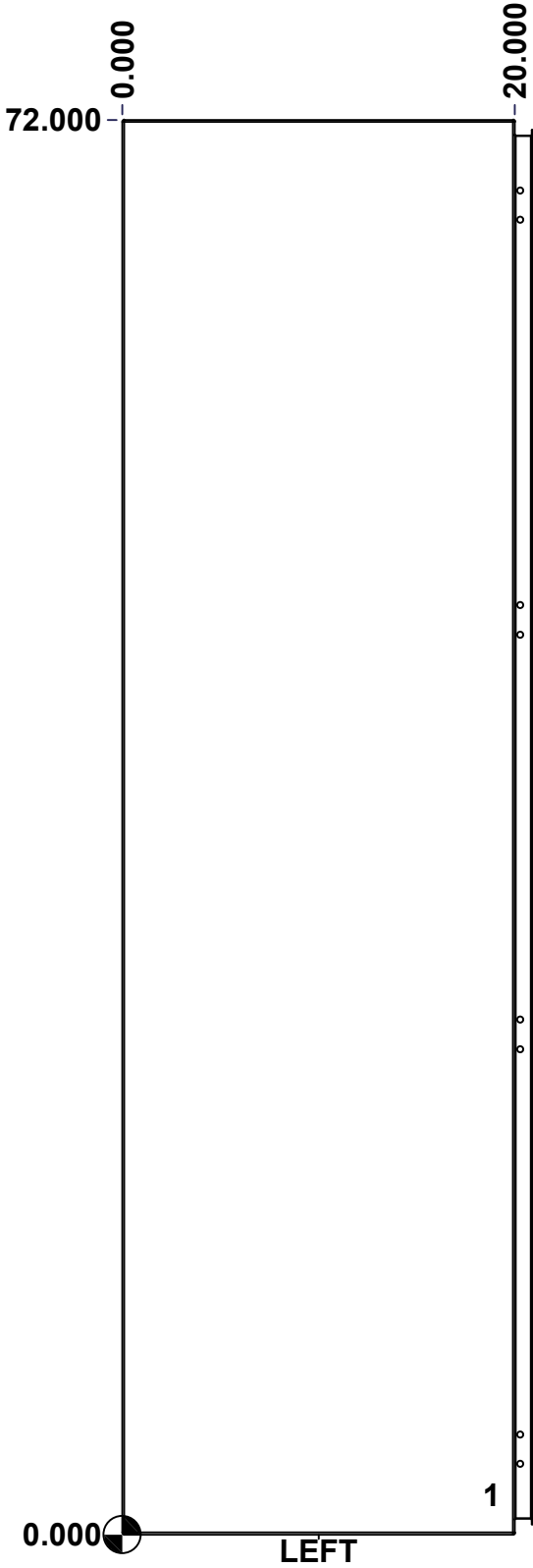
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU723020NOIP\5412ESBU723020NOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESBU 72" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESBU723020NOIPB	0	9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

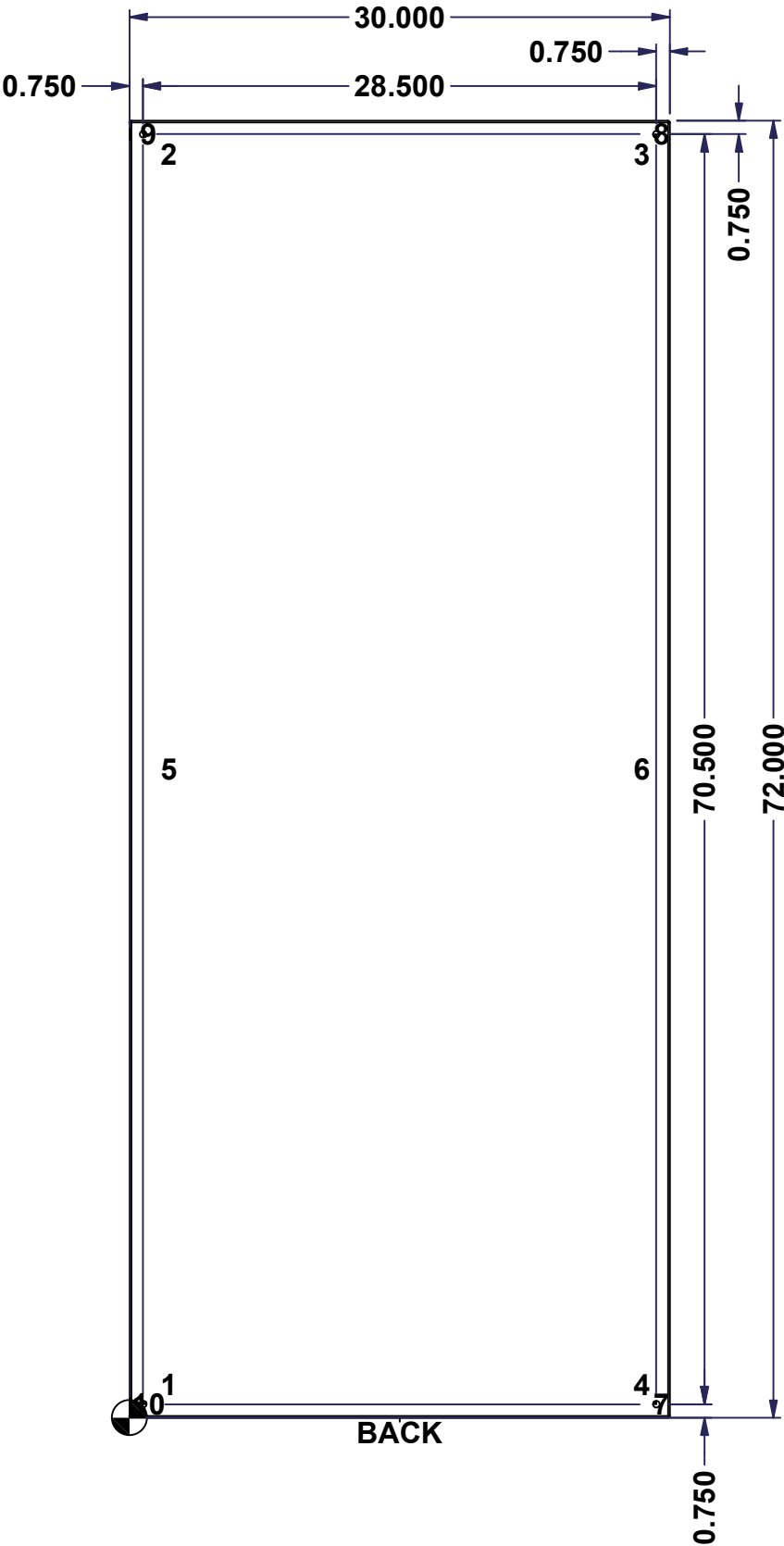
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU723020NOIP\5412ESBU723020NOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	71.250	RND Ø0.390
9	0.750	71.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESBU 72" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESBU723020NOIPB	0	9

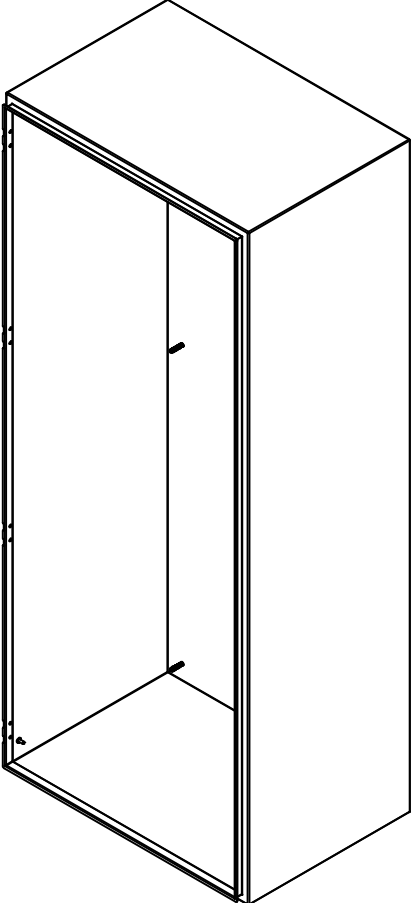
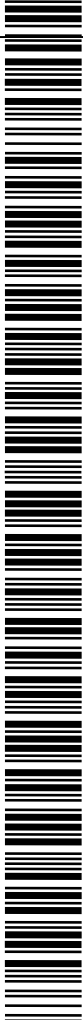
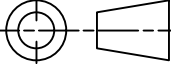
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU723020NOIP\5412ESBU723020NOIP.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 06-Apr-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESBU 72" x 30" x 20" Body			Detail Rev.
Part Number Numéro Pièce 5412ESBU723020NOIPB			
Qty	Part Number	Rev.	6 9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESBU723020NOIPB-P	0	5412ESBU 72" x 30" x 20" Body Part
Qty	Part Number	Rev	Description
Parts List			

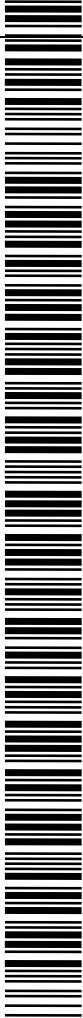
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

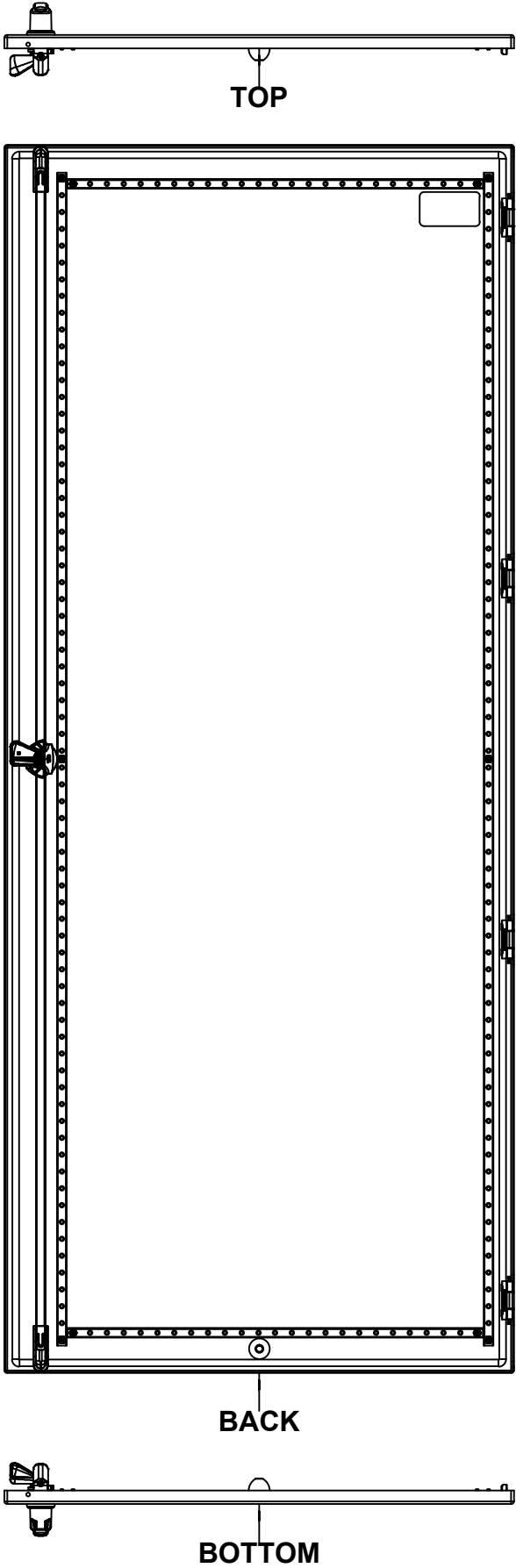
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU723020NOIP\5412ESBU723020NOIP.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



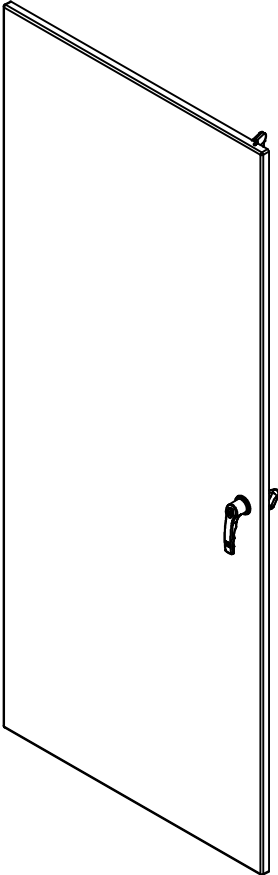
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



0.000
0.800
LEFT

0.000
29.778
FRONT

71.803
0.000
RIGHT



Isometric View

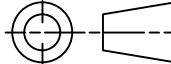


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 06-Apr-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESBU 72" x 30" Cover			
Part Number Numéro Pièce		Rev.	7
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412ESBU723020NOIPC			

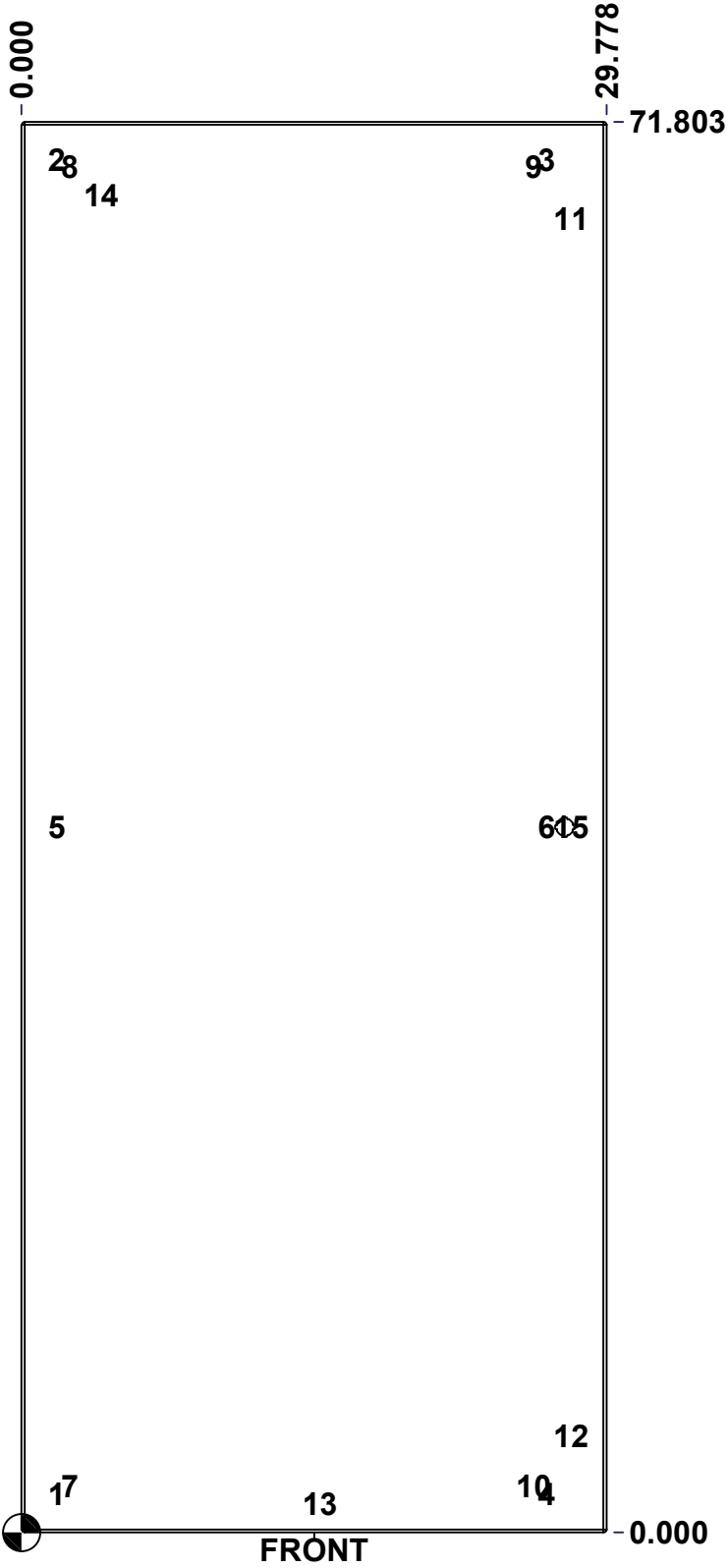
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU723020NOIP\5412ESBU723020NOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	26.423	69.858	STUD M6 x 18mm (Inside)
4	26.423	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	26.423	35.902	STUD M6 x 18mm (Inside)
7	2.143	2.350	STUD M6 x 18mm (Inside)
8	2.143	69.524	STUD M6 x 18mm (Inside)
9	25.766	69.524	STUD M6 x 18mm (Inside)
10	25.766	2.350	STUD M6 x 18mm (Inside)
11	27.663	66.896	CLOSING BAR STUD (Inside)
12	27.663	4.907	CLOSING BAR STUD (Inside)
13	14.889	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
14	3.750	68.053	LABEL_EXM (Inside)
15	27.663	35.902	885 ESL2A



	Description		Status	
	5412ESBU 72" x 30" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	8
	5412ESBU723020NOIPC		0	9

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

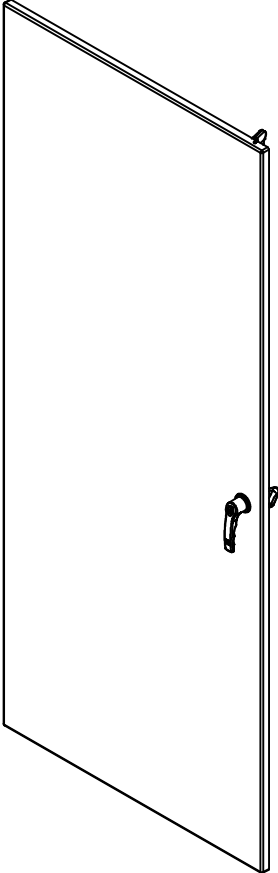
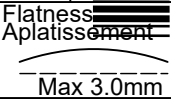
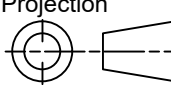
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESBU723020NOIP\5412ESBU723020NOIP.idw

Tolérance ±1/32" sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par
			
Isometric View			
			Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 06-Apr-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey			
Finish Fini Smooth			Detail Rev.
Description 5412ESBU 72" x 30" Cover			
Part Number Numéro Pièce 5412ESBU723020NOIPC			Rev. 0
			9
			9

2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-72	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	STK-A-33005	4	5412 ESBU Hinge 180° (Body Part)
1	5412ESBU723020NOIPG	0	5412ESBU 72" x 30" Cover Gasket Part
1	5412ESBU723020NOIPC-P	0	5412ESBU 72" x 30" Cover Part
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			