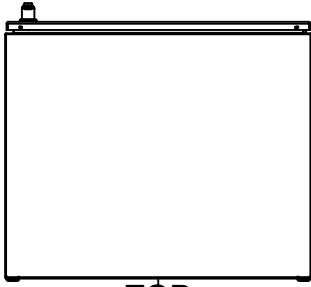
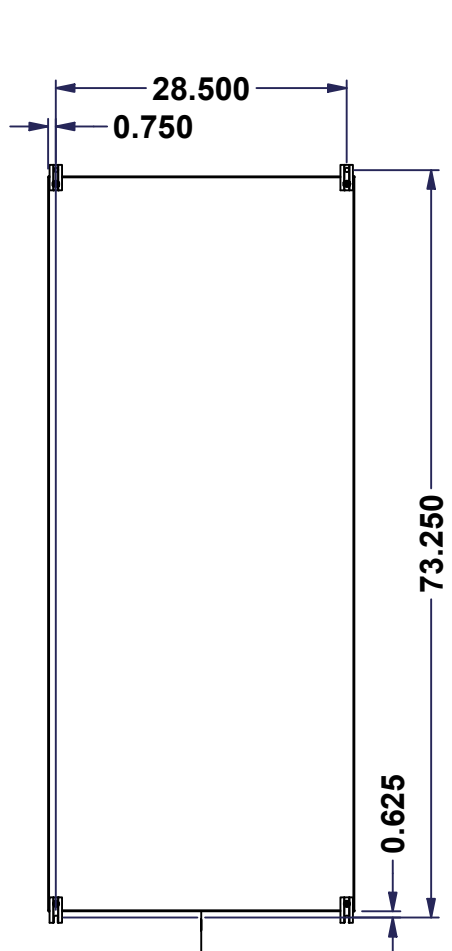


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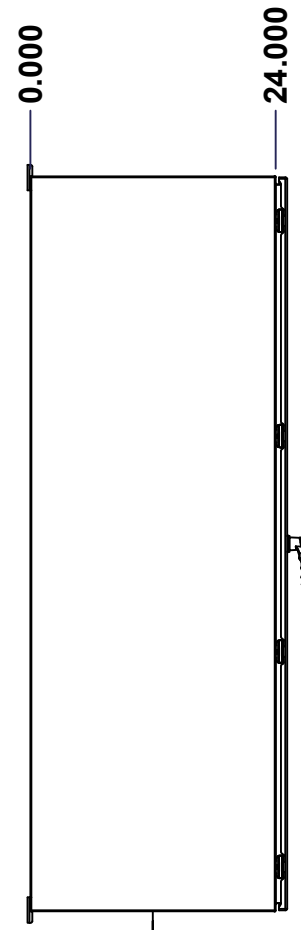
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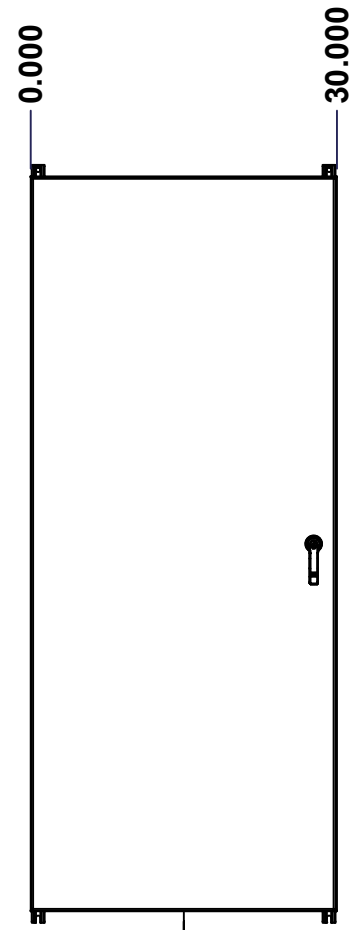
TOP



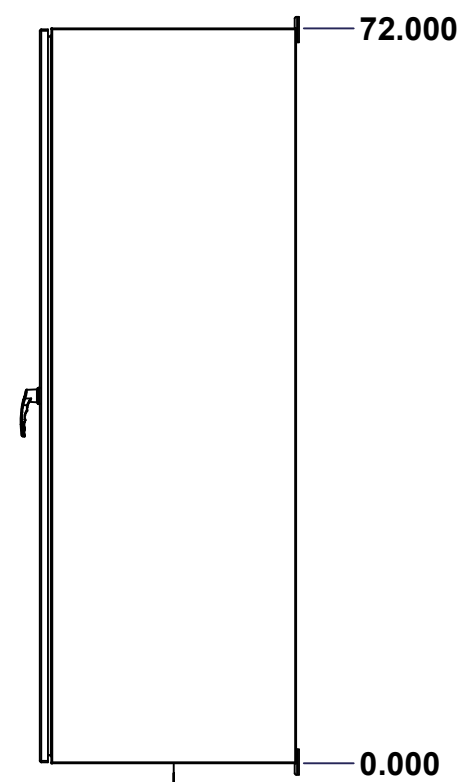
BACK



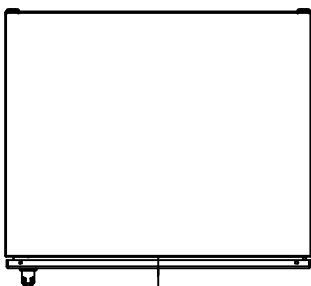
LEFT



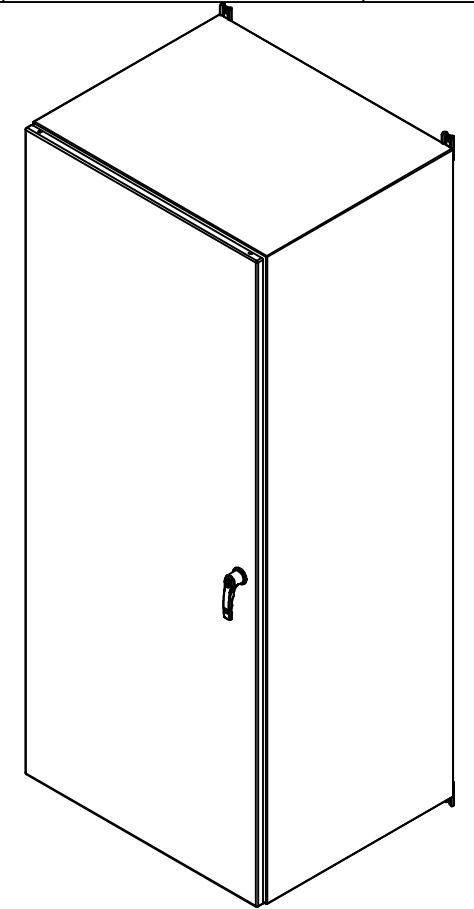
FRONT



RIGHT



BOTTOM



Isometric View



| No. | Revisions | Date | By/Par |
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| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 14-Apr-23 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESBU 72" x 30" x 24" Assembly | | |
| Part Number Numéro Pièce | Rev. 0 | 1 / 16 |

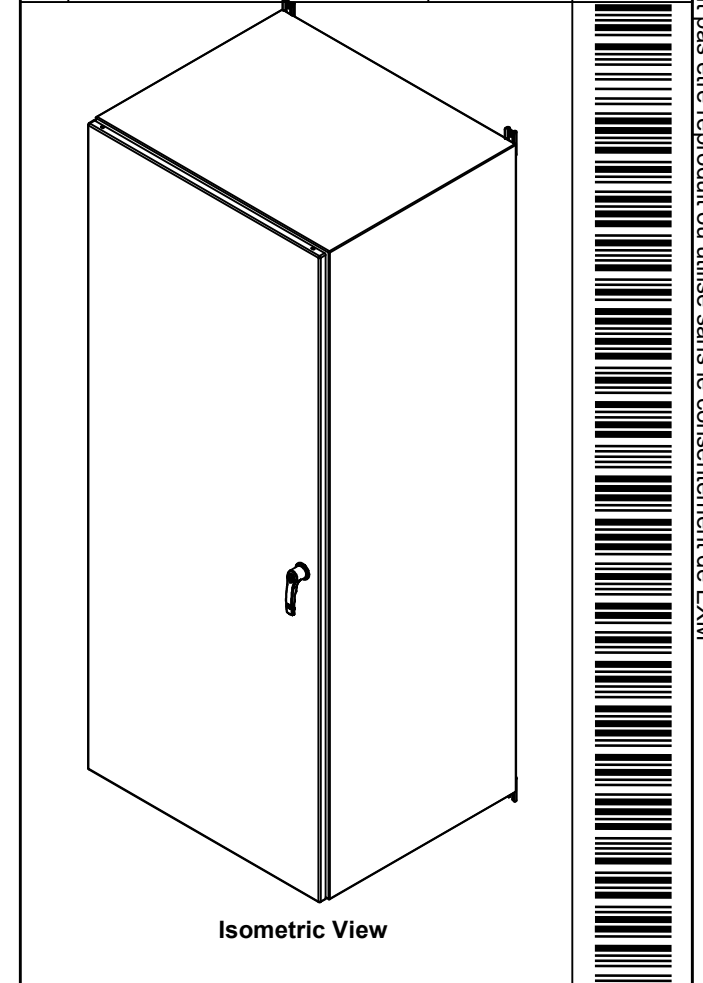
SEE BILL OF MATERIAL ON LAST PAGE **5412ESBU723024THNOIP**

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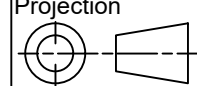
| NOTE | |
|------|---|
| ITEM | DESCRIPTION |
| 1 | NEMA 4/12 Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | W/O Inner panel |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 885 ESMF3_OPEN Sold separately (Installed) |
| 7 | C/W 885 ESMF3_CLOSE Sold separately (Installed) |
| 8 | C/W R5 Insulation (Installed by EXM) |

| No. | Revisions | Date | By/Par |
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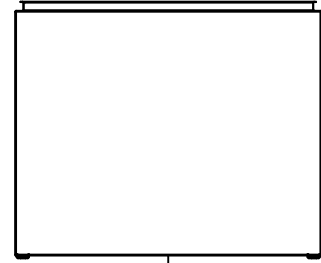
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

| | | | |
|------------|---------------------------|-----|--|
| 6 | STK-Q-00600 | 2 | M12 to M8 Adaptor |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESBU723024THNOI PC | 0 | 5412ESBU 72" x 30" Cover |
| 1 | 5412ESBU723024THNOI PB | 0 | 5412ESBU 72" x 30" x 24" Body |
| 8 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

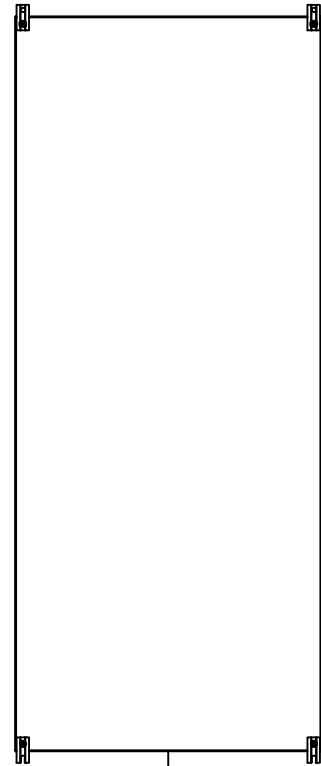
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|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 14-Apr-23 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESBU 72" x 30" x 24" Assembly | | |
| Part Number Numéro Pièce | Rev. | 2 |
| 5412ESBU723024THNOIP | 0 | 16 |

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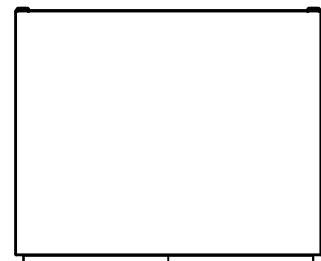
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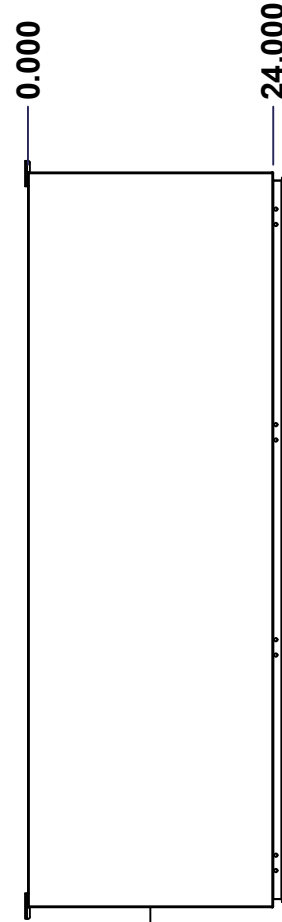
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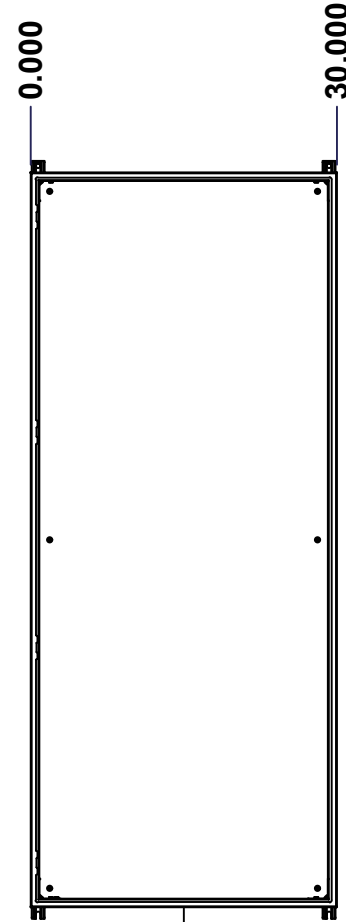
BACK



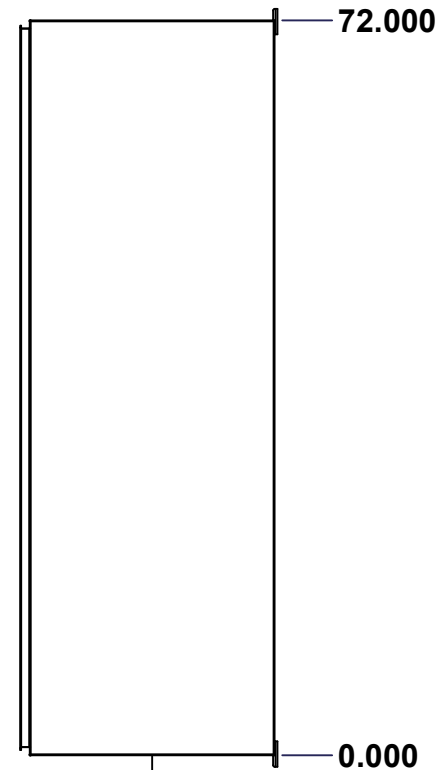
BOTTOM



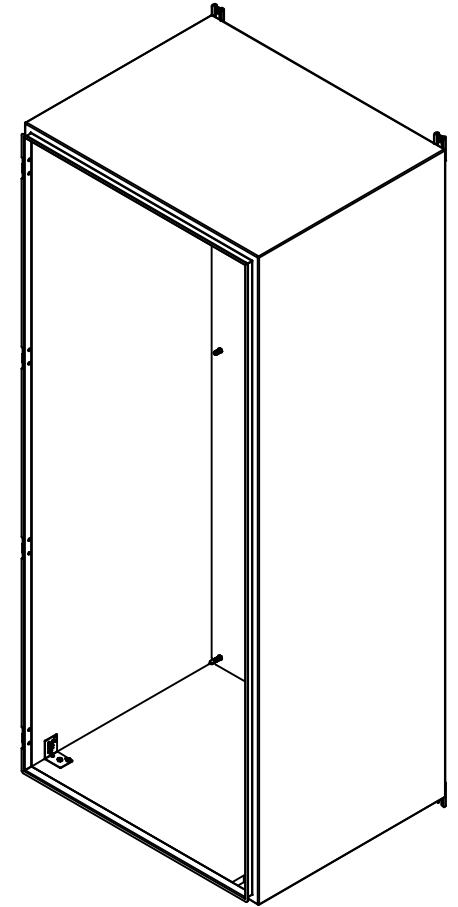
LEFT



FRONT





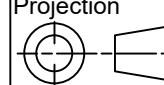
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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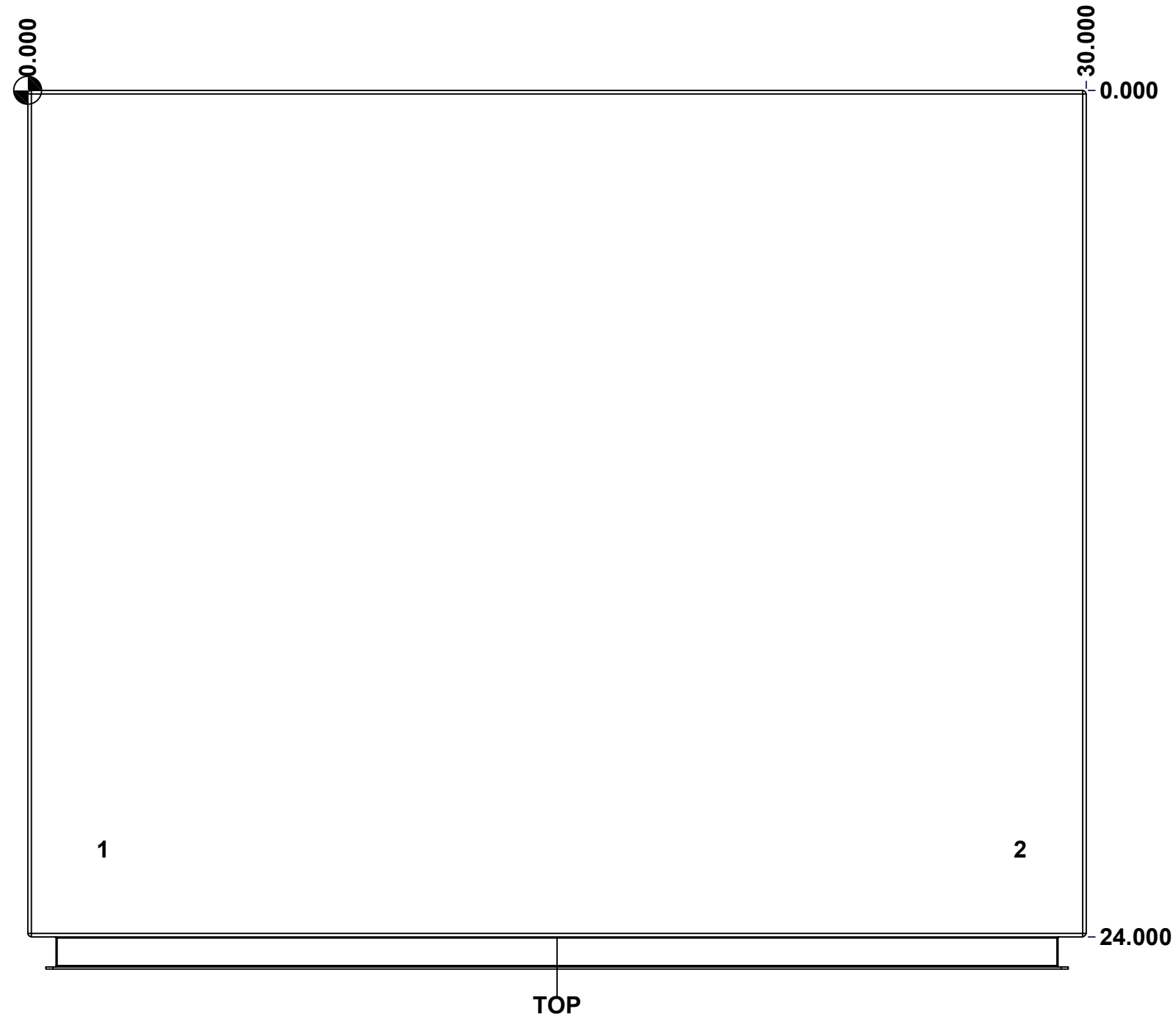
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement  Max 3.0mm |
| Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | | Projection  Date: 14-Apr-23 |
| Color / Couleur: Asa-61 Grey Finish / Fini: Smooth | | Detail Rev. |
| Description: 5412ESBU 72" x 30" x 24" Body | | Part Number / Numéro Pièce: 5412ESBU723024THNOIPB |
| Rev. 0 | | 3 / 16 |

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU723024THNOIPB

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 21.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 28.000 | 21.500 | INSUL. STUD M6 x 18mm (Inside) |

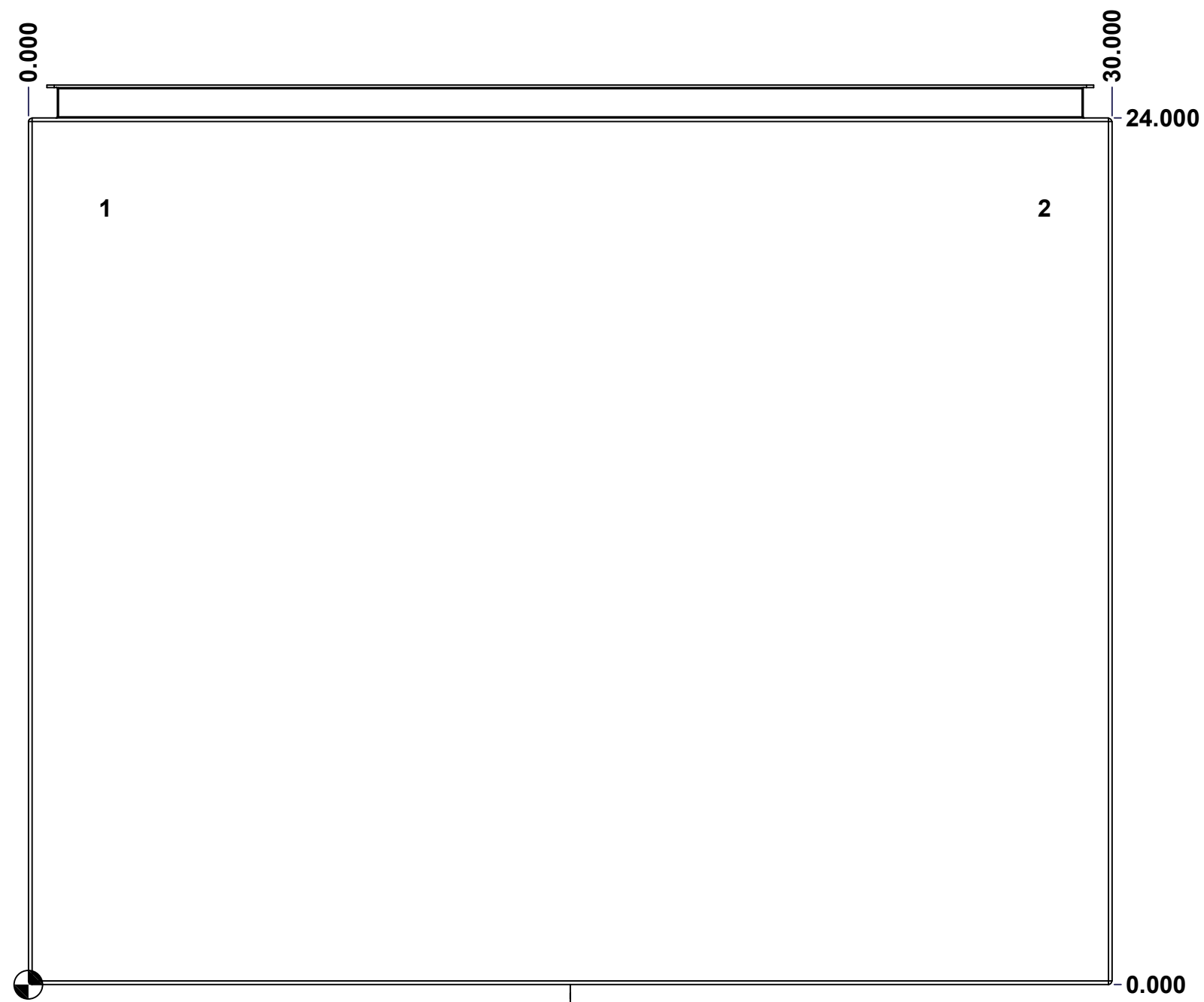


| | | |
|--|-------------------------------|----------|
| | Description | Status |
| | 5412ESBU 72" x 30" x 24" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESBU723024THNOIPB | 0 |
| | | 4 |
| | | 16 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 21.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 28.000 | 21.500 | INSUL. STUD M6 x 18mm (Inside) |



BOTTOM

| | | |
|--|-------------------------------|----------|
| | Description | Status |
| | 5412ESBU 72" x 30" x 24" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESBU723024THNOIPB | 0 |
| | | 5 |
| | | 16 |

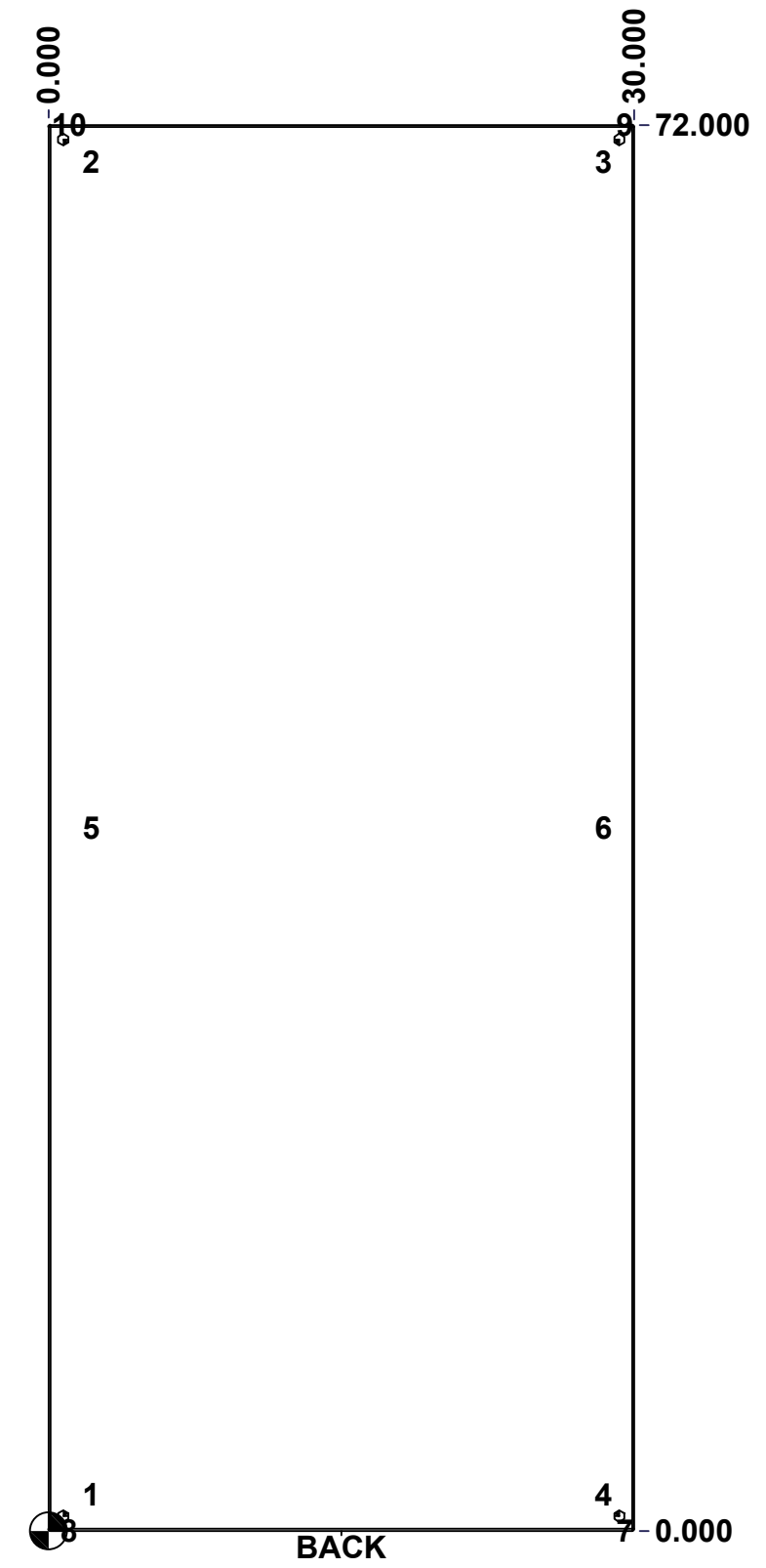
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 70.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 28.125 | 70.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 28.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 36.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 28.125 | 36.000 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 7 | 29.250 | 0.000 | FOOT 885 ESMF3_OPEN |
| 8 | 0.750 | 0.000 | FOOT 885 ESMF3_OPEN |
| 9 | 29.250 | 72.000 | FOOT 885 ESMF3_CLOSE |
| 10 | 0.750 | 72.000 | FOOT 885 ESMF3_CLOSE |

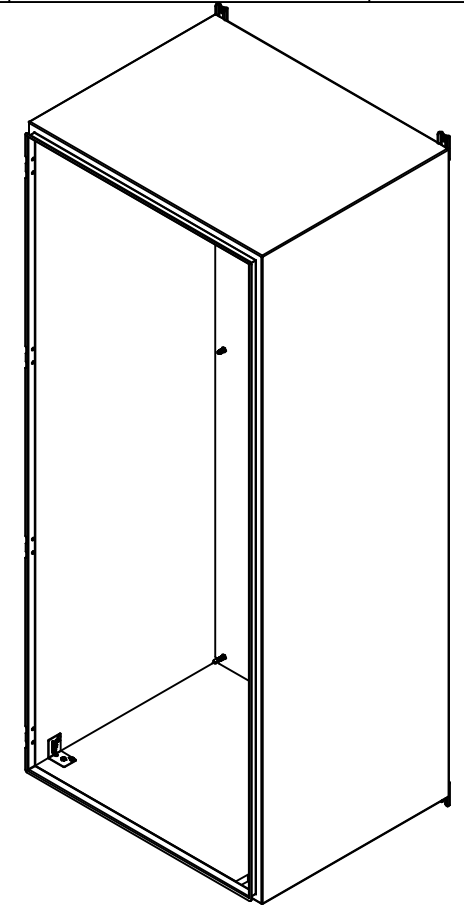


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|--|-------------------------------|--------------|
| | Description | Status |
| | 5412ESBU 72" x 30" x 24" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESBU723024THNOIPB | 0 / 6 |
| | | 16 |

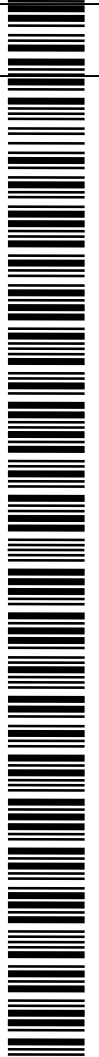
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| No. | Revisions | Date | By/Par |
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Isometric View



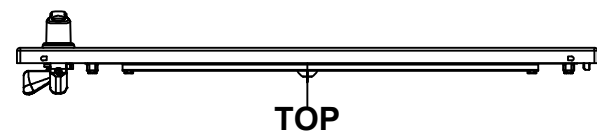
| | | | |
|---|------------------------------|---|--|
| 2 | 885ESMF3-FEET | 0 | 885 ESMF3 Mounting Foot |
| 4 | RIVET_NUT_M10_FH_CE | 0 | Rivet Nut M10 (Low Profile Close End) |
| 4 | STK-Q-06660 | 2 | M10 x 16mm Machine Screw |
| 2 | 885ESMF3-FEET-A | 0 | 885 ESMF3 Mounting Foot (Opened Slot) |
| 1 | STK-K-70554 | 3 | 5412 ESTH Accessory Kit |
| 1 | 5412ESBU723024THNOI PI-RS | 0 | 5412ESBU 72" x 30" Right Insulation |
| 1 | 5412ESBU723024THNOI PI-LS | 0 | 5412ESBU 72" x 30" Left Insulation |
| 1 | 5412ESBU723024THNOI PI-BT | 0 | 5412ESBU 72" x 30" Top and Bottom Insulation |
| 1 | 5412ESBU723024THNOI PI-TP | 0 | 5412ESBU 72" x 30" Top and Bottom Insulation |
| 1 | 5412ESBU723024THNOI PI-B | 0 | 5412ESBU 72" x 30" Back Insulation |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 6 | STK-Q-16005 | 1 | Stud M8 x 35 (No Paint Cap Required) |
| 1 | 5412ESBU723024THNOI PB-P | 0 | 5412ESBU 72" x 30" x 24" Body Part |

| Qty | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List | | | |

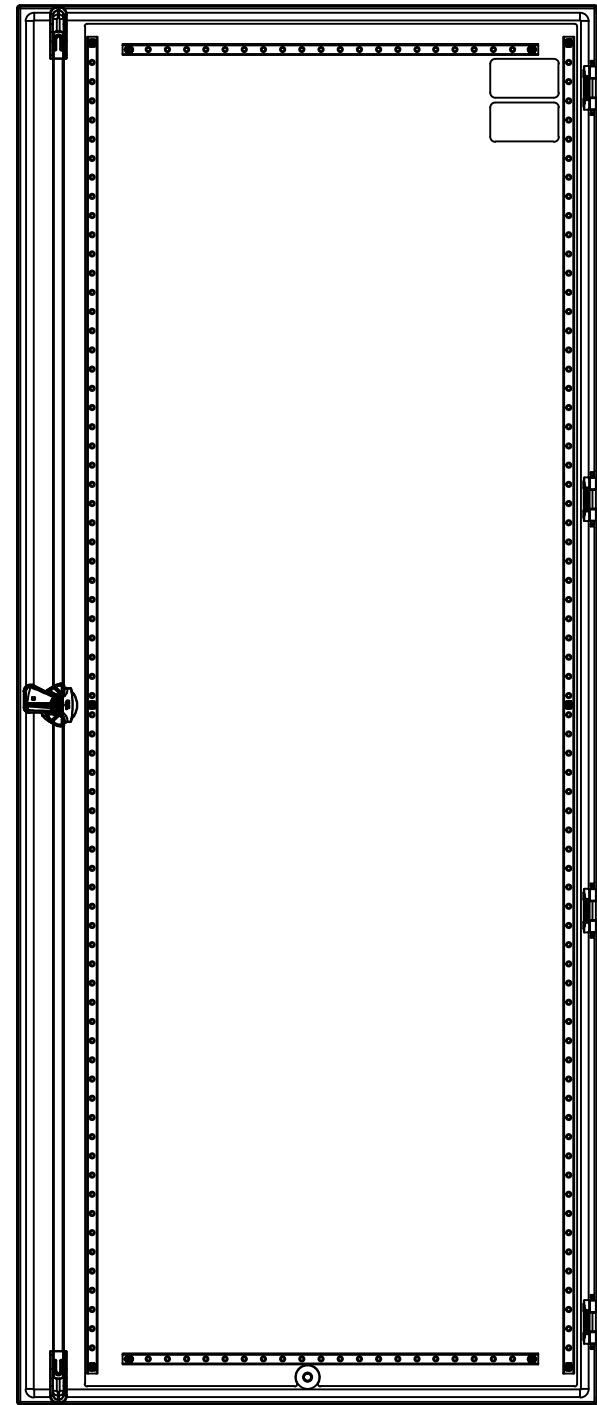
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| | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement Max 3.0mm | |
| | Projection | Customer Client | Date |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 14-Apr-23 | |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | | |
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
| Description 5412ESBU 72" x 30" x 24" Body | | Detail Rev. | |
| Part Number Numéro Pièce | | Rev. | 7 |
| 5412ESBU723024THNOIPB | | 0 | 16 |

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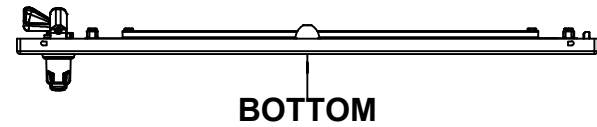
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TOP

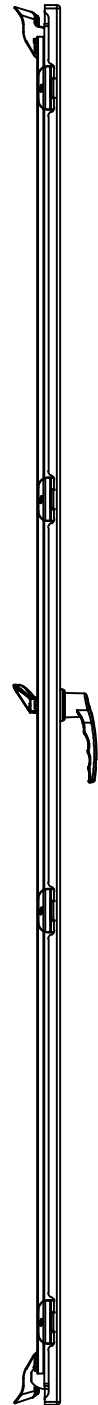


BACK



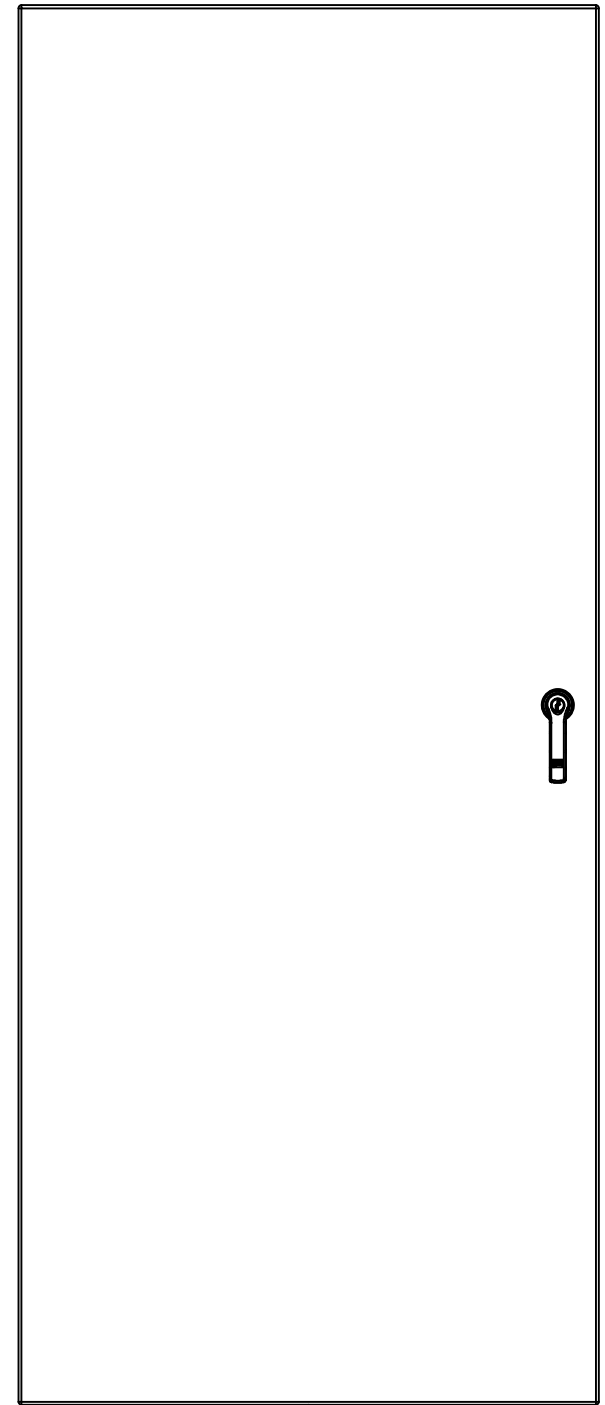
BOTTOM

0.000
0.800



LEFT

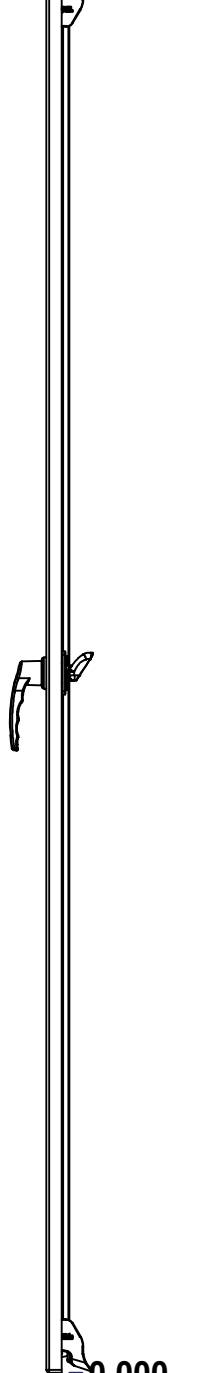
0.000



FRONT

29.778

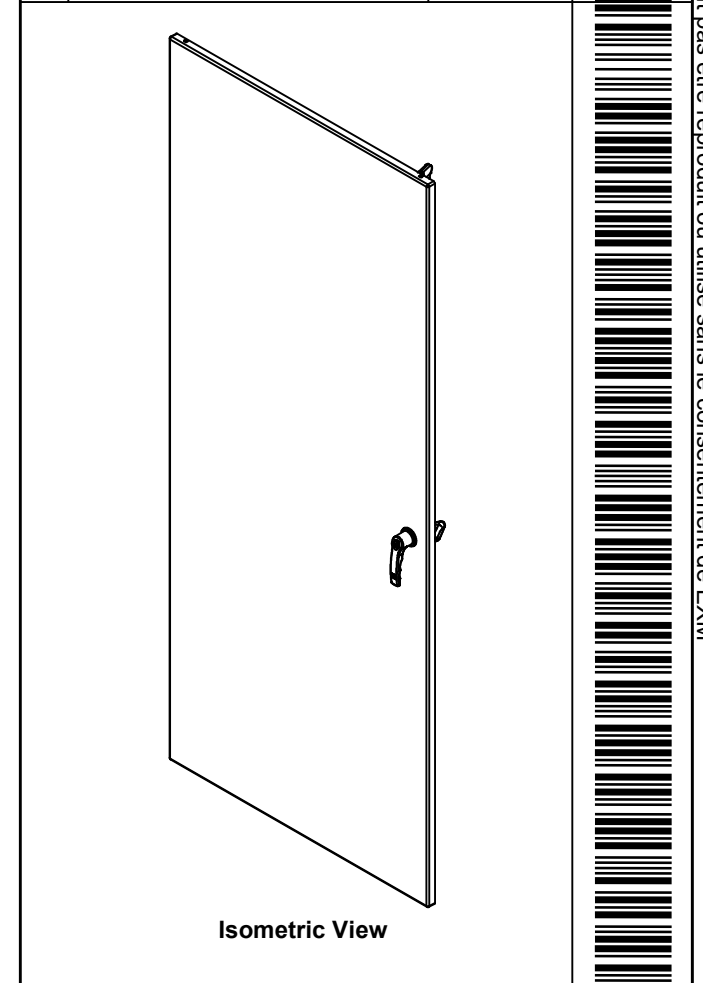
71.803



RIGHT

0.000

| No. | Revisions | Date | By/Par |
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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

| | |
|---|----------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 14-Apr-23 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |

| | |
|------------------------------|-----------------------|
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
|------------------------------|-----------------------|

| | |
|---|-------------|
| Description 5412ESBU 72" x 30" Cover | Detail Rev. |
|---|-------------|

| | |
|-----------------------------|--------|
| Part Number Numéro Pièce | Rev. 8 |
|-----------------------------|--------|

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU723024THNOIPC 0 16

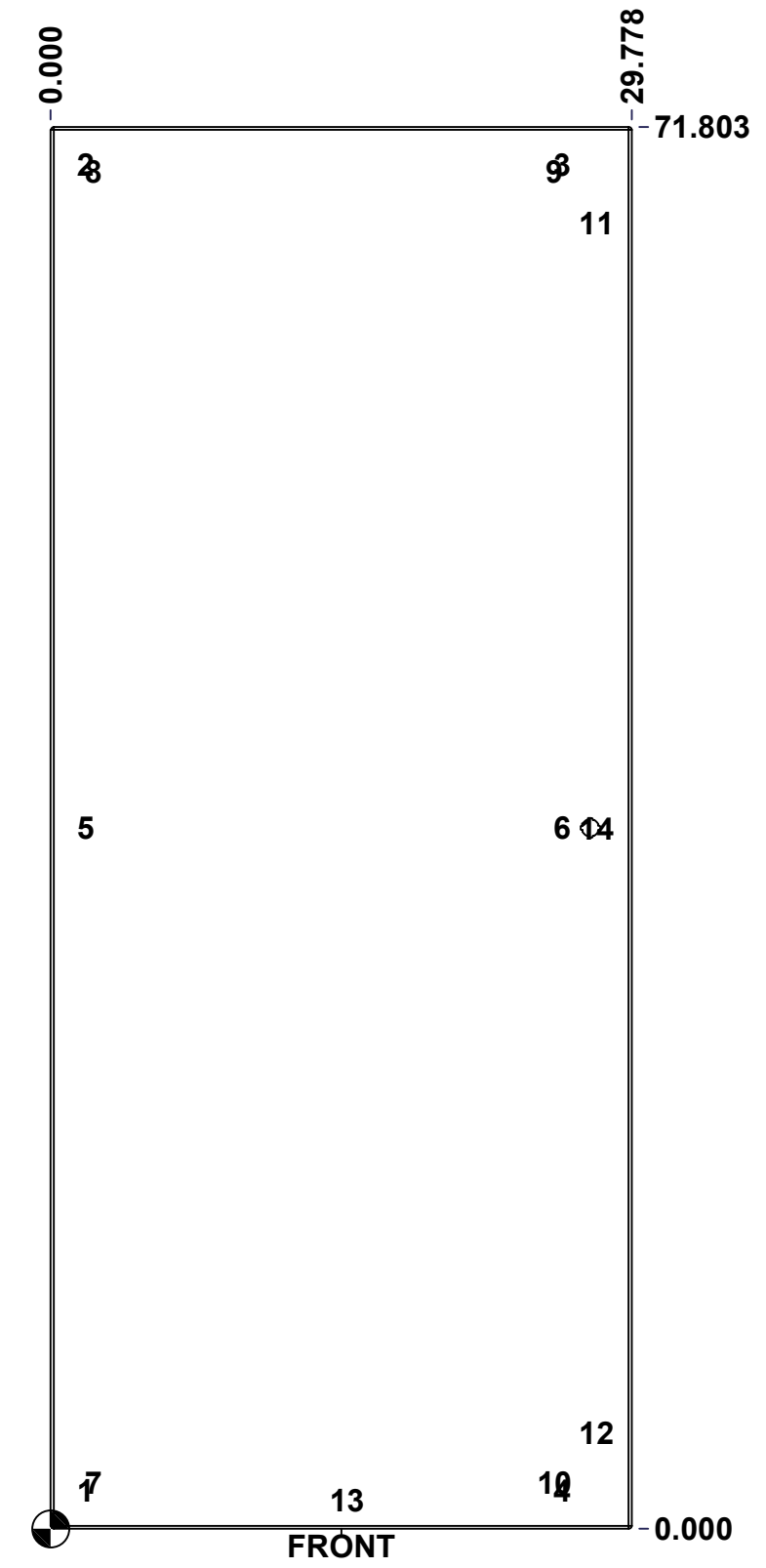
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|---------------------------|
| 1 | 1.486 | 1.945 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 69.858 | STUD M6 x 18mm (Inside) |
| 3 | 25.923 | 69.858 | STUD M6 x 18mm (Inside) |
| 4 | 25.923 | 1.945 | STUD M6 x 18mm (Inside) |
| 5 | 1.486 | 35.902 | STUD M6 x 18mm (Inside) |
| 6 | 25.923 | 35.902 | STUD M6 x 18mm (Inside) |
| 7 | 1.893 | 2.350 | STUD M6 x 18mm (Inside) |
| 8 | 1.893 | 69.524 | STUD M6 x 18mm (Inside) |
| 9 | 25.516 | 69.524 | STUD M6 x 18mm (Inside) |
| 10 | 25.516 | 2.350 | STUD M6 x 18mm (Inside) |
| 11 | 27.663 | 66.896 | CLOSING BAR STUD (Inside) |
| 12 | 27.663 | 4.907 | CLOSING BAR STUD (Inside) |
| 13 | 14.889 | 1.435 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 14 | 27.663 | 35.902 | 885 ESL2A |

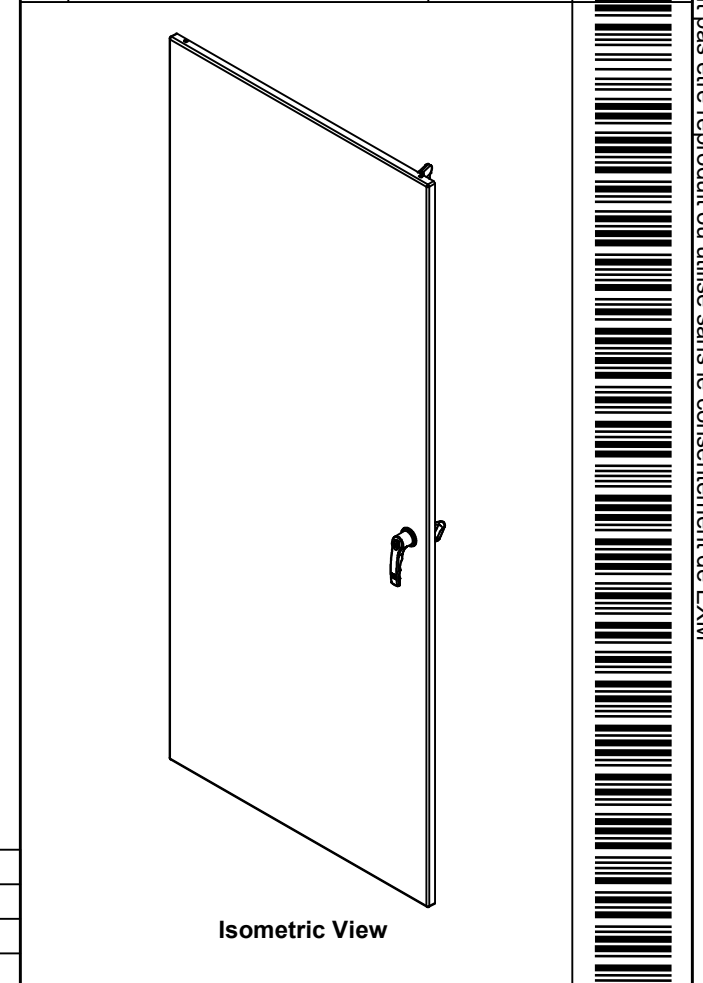


| | | |
|---|--------------------------|--------|
| | Description | Status |
| | 5412ESBU 72" x 30" Cover | (NULL) |
| Part Number Numéro Pièce 5412ESBU723024THNOIPC | Rev. | 9 |
| | 0 | 16 |

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|----|-----------------------------|----|--|
| 2 | STK-Q-90042 | 4 | 5412 ES - Cabinet Closing Bar End (Small) |
| 2 | STK-Q-45655-72 | 0 | 5412 ES - Closing Bar |
| 1 | STK-Q-50536 | 13 | 5412 ES - Handle Cam Clockwise (Grip 32mm) |
| 1 | STK-Q-90051 | 3 | 5412 ES - Handle Cam Spacer |
| 1 | 885 ESL2A | 4 | 5412 ES Key Lock L-Handle (3 Pts) |
| 2 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 10 | STK-Q-07250 | 2 | M6 x 16mm Collar Nut |
| 2 | STK-Q-46020-24 | 5 | 5412 ES Vertical Door Stiffener 24" |
| 2 | STK-Q-46020-72 | 5 | 5412 ES Vertical Door Stiffener 72" |
| 1 | 5412ESBU723024THNOI PI-C | 0 | 5412ESBU 72" x 30" Cover Insulation |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-Q-46515 | 3 | 5412 ES Door Support with Brass Insert |
| 2 | STK-Q-16405 | 6 | Guide Stud - Small (No Paint Cap Required) |
| 11 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 4 | STK-A-33005 | 4 | 5412 ESBU Hinge 180° (Body Part) |
| 1 | 5412ESBU723024THNOI PG | 0 | 5412ESBU 72" x 30" Cover Gasket Part |
| 1 | 5412ESBU723024THNOI PC-P | 0 | 5412ESBU 72" x 30" Cover Part |

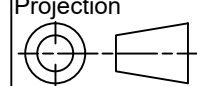
| QTY | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List | | | |



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Flatness
Aplatissement
Max 3.0mm

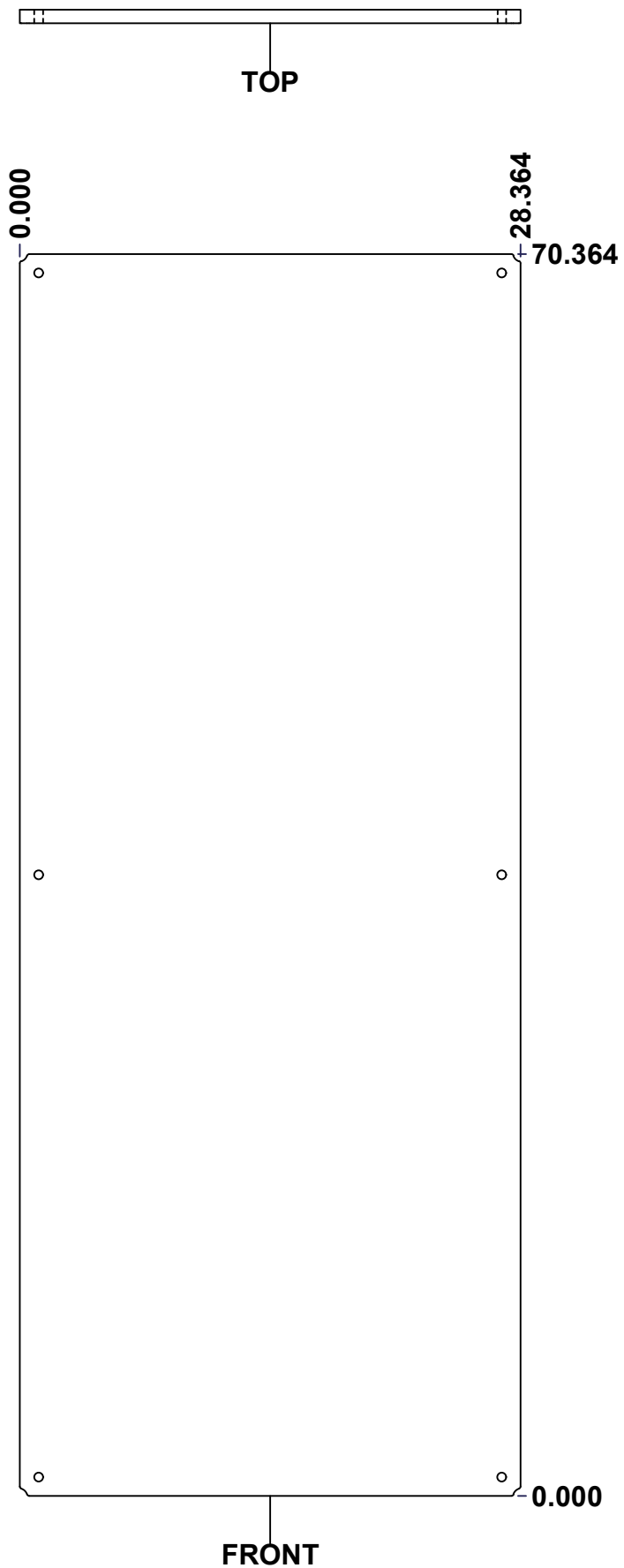
Projection



| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 14-Apr-23 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 5412ESBU 72" x 30" Cover | Detail Rev. |
| Part Number Numéro Pièce 5412ESBU723024THNOIPC | Rev. 0 |

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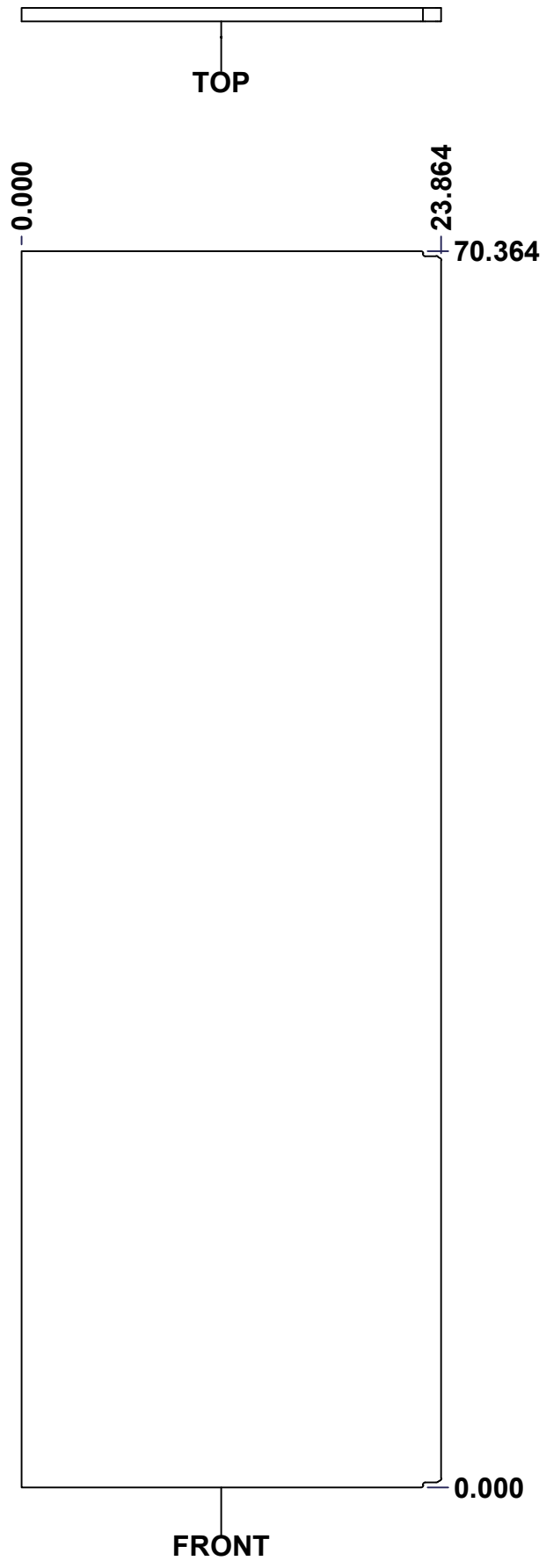
| No. | Revisions | Date | By/Par |
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Isometric View

| | | | |
|---|--|---------------------------|----------------|
| <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> | | Flatness Aplatissement | |
| | | Max 3.0mm | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date | |
| Material Matière | | Polyisocyanurate | |
| Color Couleur | | Aluminum | Finish Fini |
| Description | | Detail Rev. | |
| 5412ESBU 72" x 30" Back Insulation | | | |
| Part Number Numéro Pièce | | Rev. | 11 |
| SEE BILL OF MATERIAL ON LAST PAGE | | 0 | 16 |

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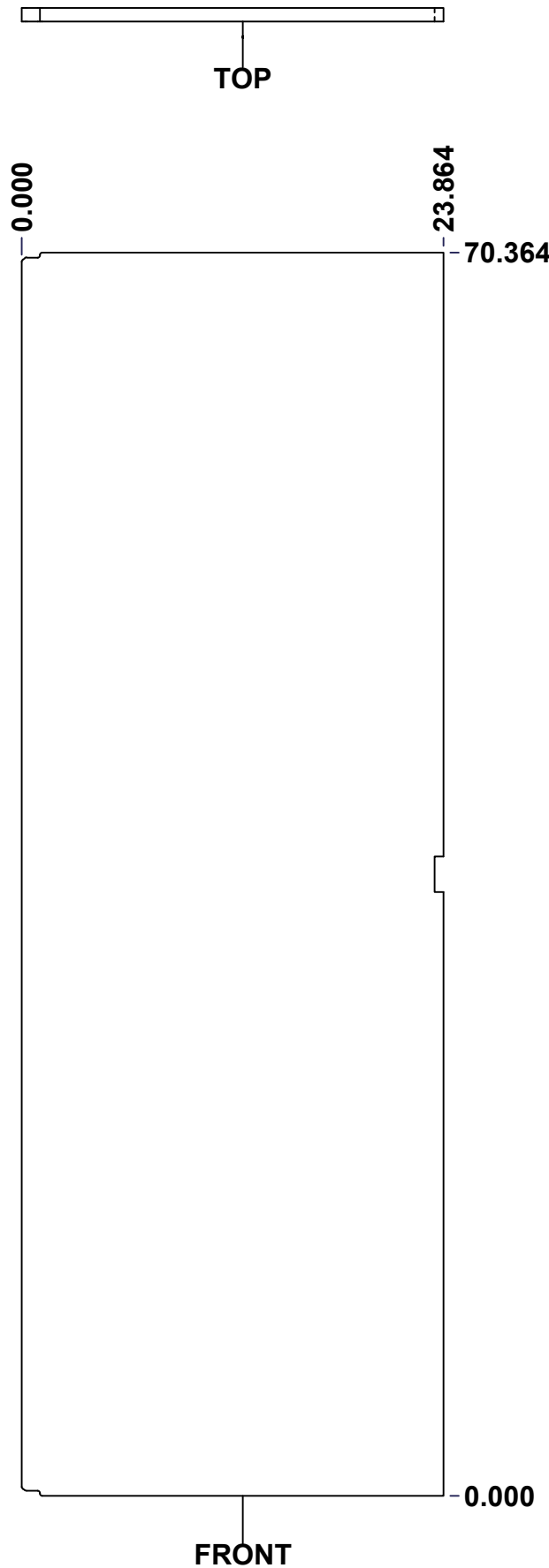
| No. | Revisions | Date | By/Par |
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Isometric View

| | | |
|---|---------------------------|---------------------------|
| <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> | | Flatness Aplatissement |
| | | Max 3.0mm |
| Projection | | |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini N/A |
| Description | Detail Rev. | |
| 5412ESBU 72" x 30" Left Insulation | | |
| Part Number Numéro Pièce | Rev. | 12 |
| SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU723024THNOIPI-LS 0 | | 16 |

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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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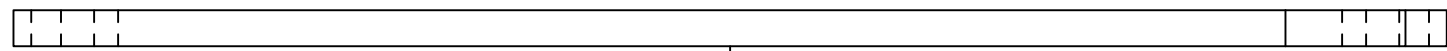
Isometric View

| | | |
|---|--------------------|---|
| <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> | | Flatness Aplatissement <p>Max 3.0mm</p> |
| Customer Client Date | | Projection |
| Drawn By Dessiné Par BoxCad: Patrick Deschenes | | Date 23-Jan-07 |
| Material Matière Polyisocyanurate | | |
| Color Couleur Aluminum | Finish Fini N/A | |
| Description 5412ESBU 72" x 30" Right Insulation | | Detail Rev. |
| Part Number Numéro Pièce 5412ESBU723024THNOIPI-RS 0 | | Rev. 13 |

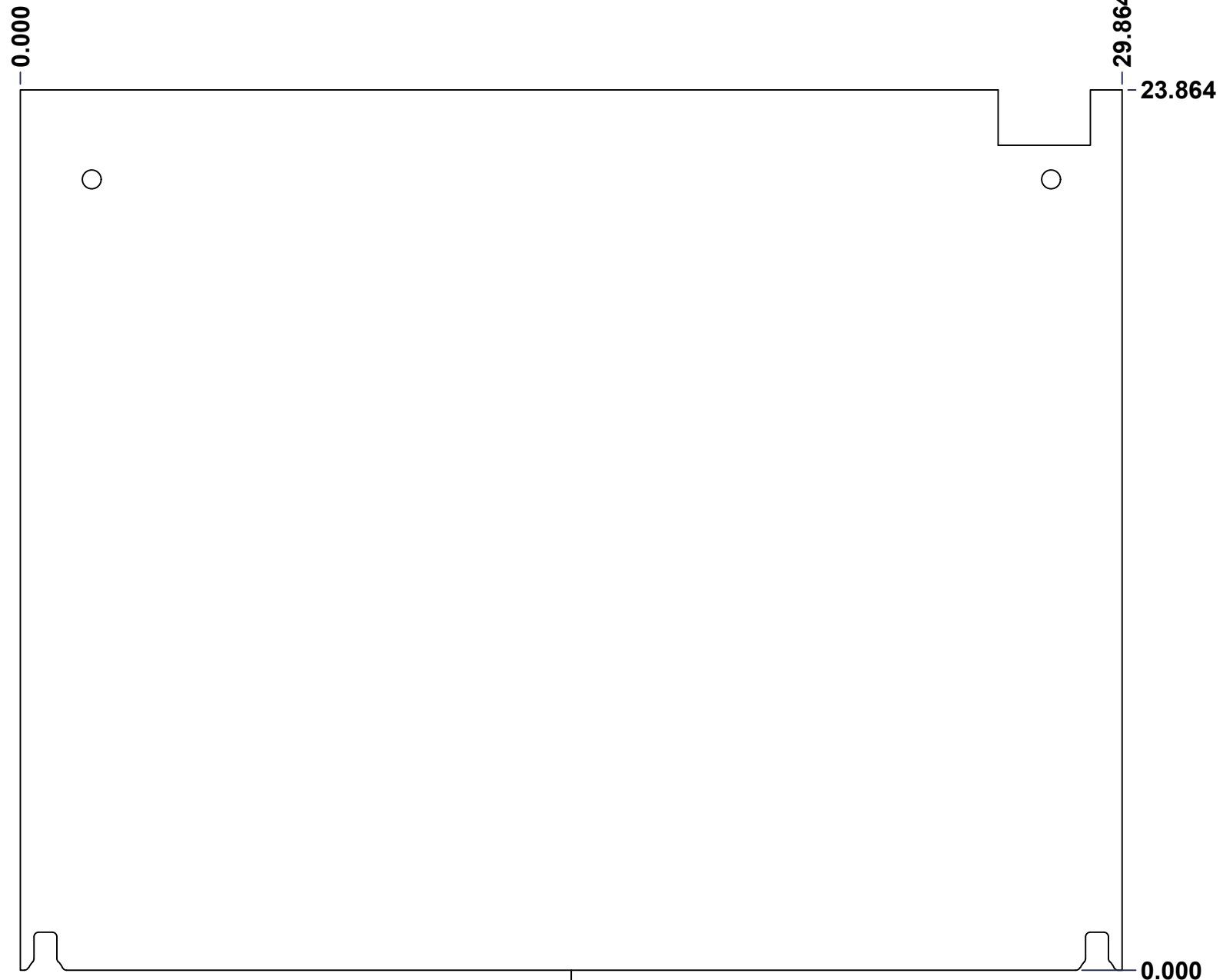
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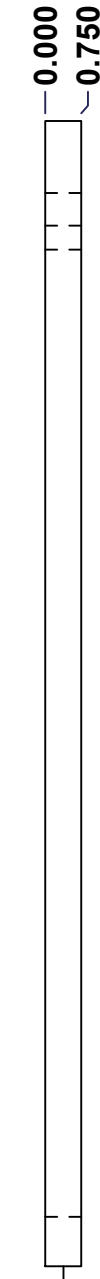
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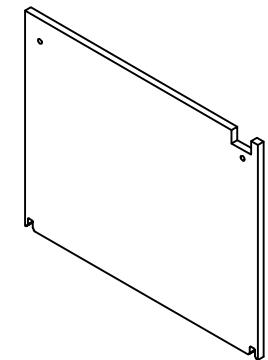
TOP



FRONT



RIGHT



Isometric View

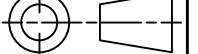


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By / Dessiné Par: BoxCad: Patrick Deschenes

Date: 23-Jan-07

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum

Finish / Fini: N/A

Description: 5412ESBU 72" x 30" Top and Bottom Insulation

Detail Rev.

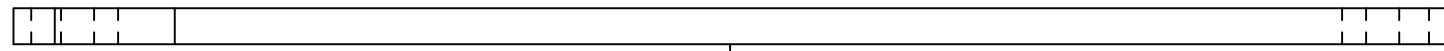
Part Number / Numéro Pièce

Rev. 14

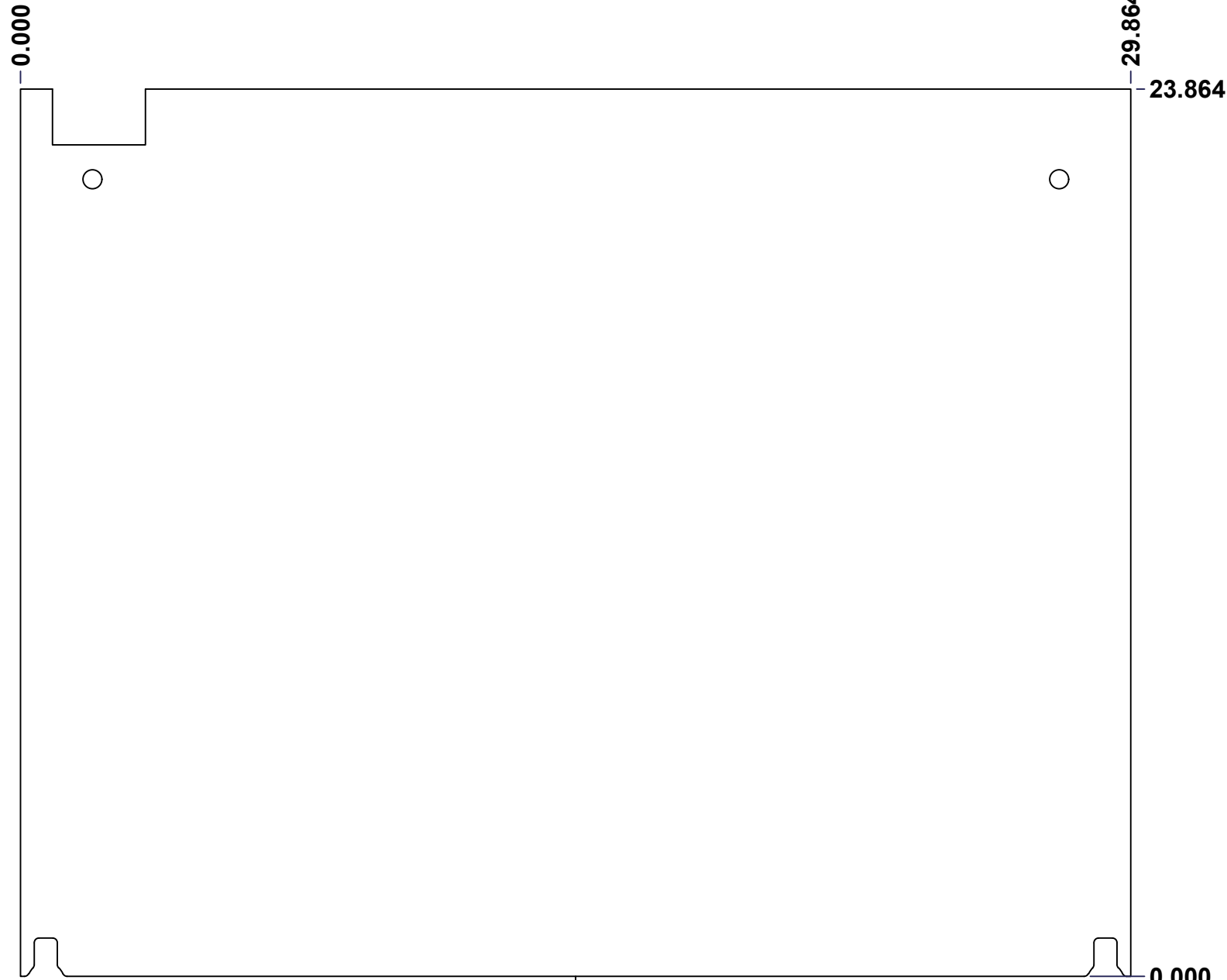
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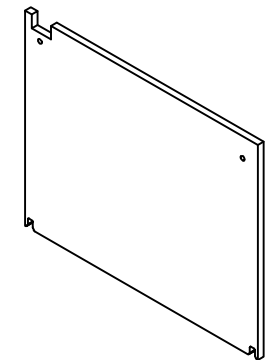
TOP



FRONT

0.000
0.750

RIGHT



Isometric View

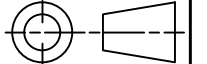


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|-------------------------|------|
| Customer Client | Date |
| Drawn By Dessiné Par | Date |

BoxCad: Patrick Deschenes
23-Jan-07
Material
Matière

Polyisocyanurate

| | | | |
|------------------|----------|----------------|-----|
| Color Couleur | Aluminum | Finish Fini | N/A |
|------------------|----------|----------------|-----|

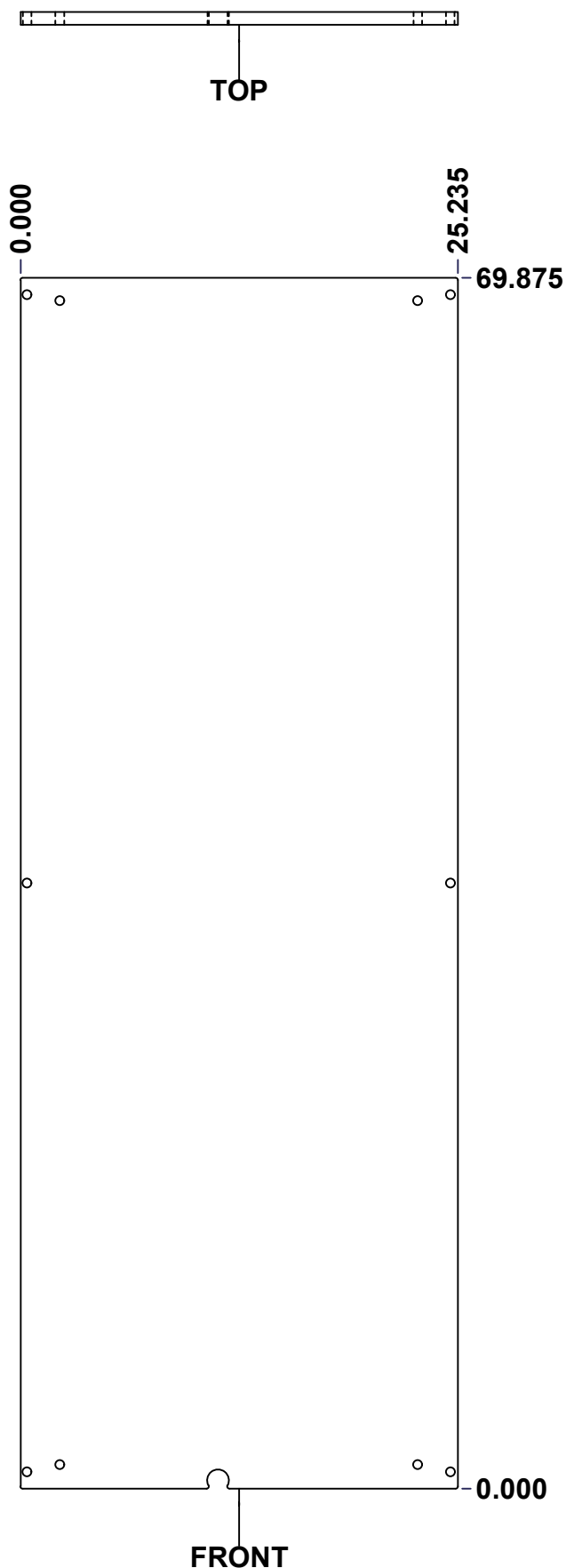
| | |
|---|-------------|
| Description | Detail Rev. |
| 5412ESBU 72" x 30" Top and Bottom Insulation | |

| | | |
|-----------------------------|------|----|
| Part Number Numéro Pièce | Rev. | 15 |
|-----------------------------|------|----|

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|-----|-----------|------|--------|
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Isometric View

| | | |
|--|---------------------------|--|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Projection | | Date 23-Jan-07 |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini N/A |
| Description 5412ESBU 72" x 30" Cover Insulation | | Detail Rev. |
| Part Number Numéro Pièce | Rev. 16 | 16 |

SEE BILL OF MATERIAL ON LAST PAGE 5412ESBU723024THNOIPI-C 0