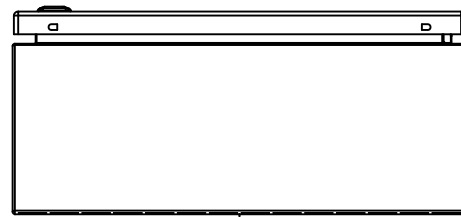


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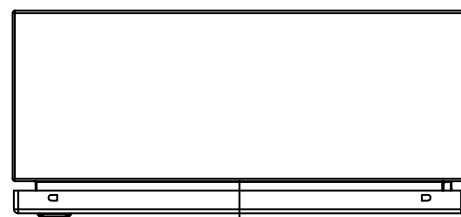
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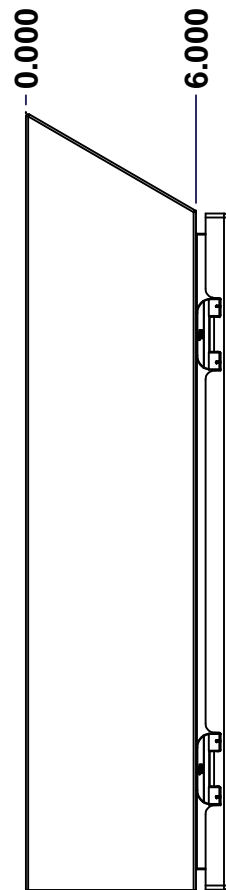
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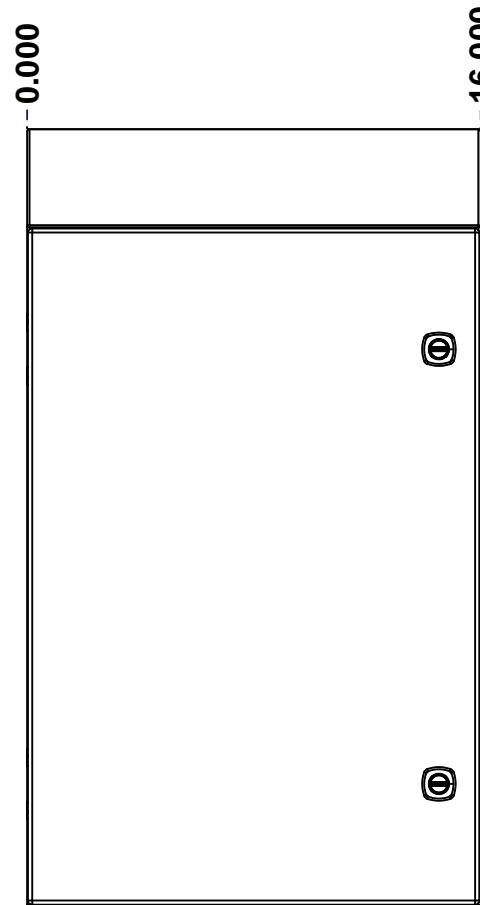
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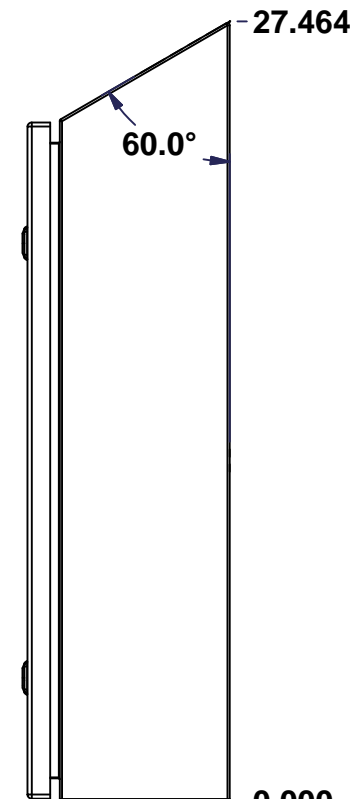
BOTTOM



LEFT

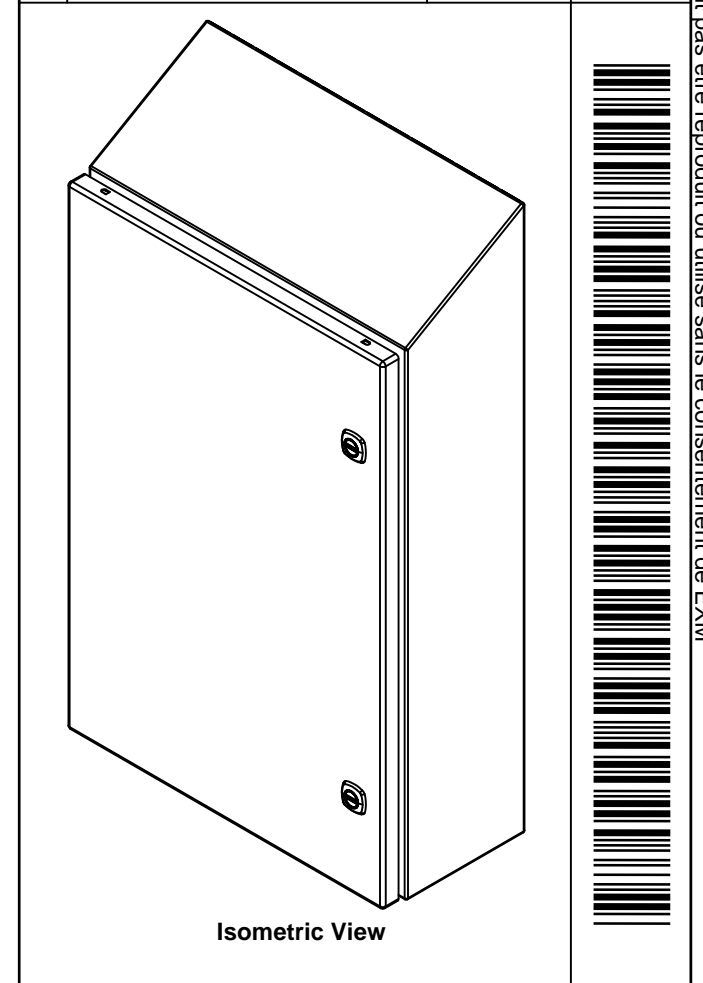



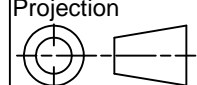
FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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|--|------------------------------|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 17-Feb-16 | |
| Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | Color / Couleur: Asa-61 Grey | |
| Description: 5412ESCS 24" x 16" x 6" Assembly | | Finish / Fini: Smooth |
| Part Number / Numéro Pièce: 5412ESCS241606 | Detail Rev.: | Rev. 1/2 |

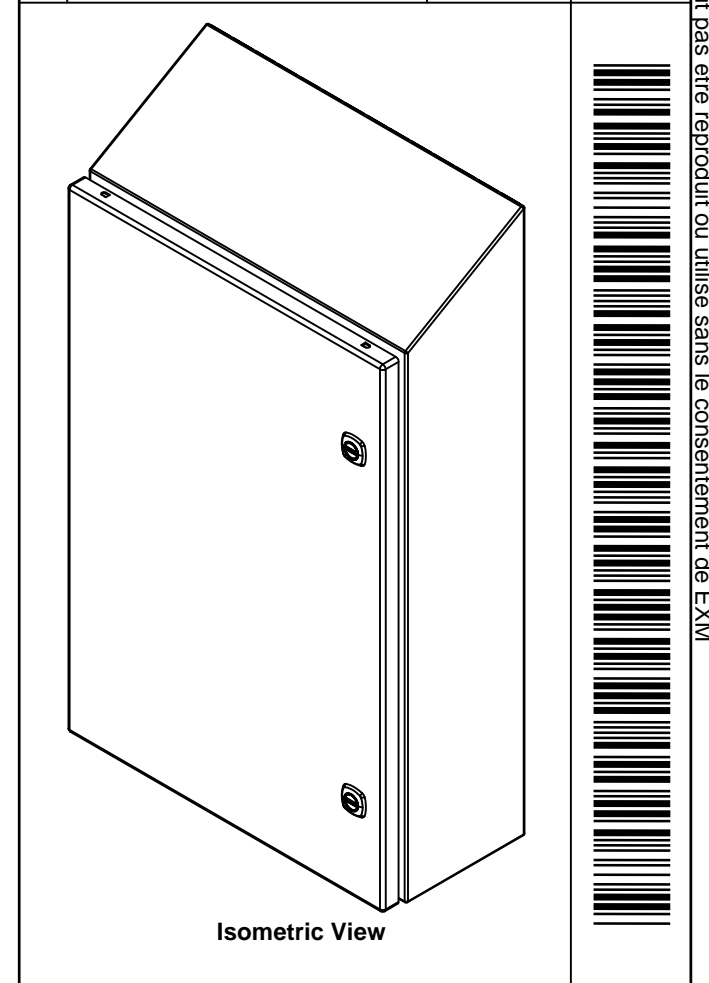
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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 4/12 Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |

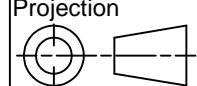
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Flatness
Aplatissement
Max 3.0mm
Projection



| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 17-Feb-16 |
| Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |

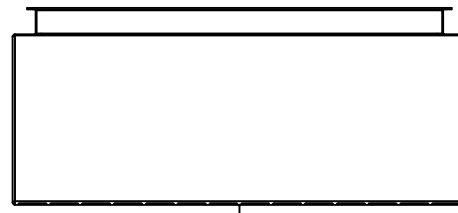
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 1 | White label with product number |

| | | | |
|------------|-----------------|-----|--|
| 1 | 880 PP | 6 | Self Adhesive Print Pocket |
| 1 | 881 SP2416G | 0 | 881 SP - Inner Panel |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESCS241606C | 0 | 5412ESCS 24" x 16" Cover |
| 4 | STK-Q-07310 | 2 | Flange Lock Nut M8 |
| 4 | STK-Q-07610 | 8 | M8 Plastic Spacer 22.2mm |
| 1 | 5412ESCS241606B | 0 | 5412ESCS 24" x 16" x 6" Body |
| 2 | STK-Q-04050-07 | 7 | M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

| | |
|---|---------------|
| Description: 5412ESCS 24" x 16" x 6" Assembly | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESCS241606 | Rev. 0 |
| | 2 |

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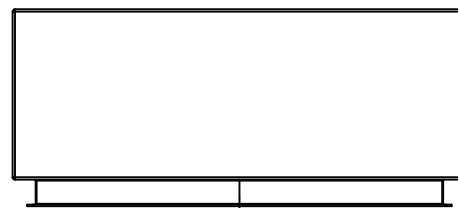
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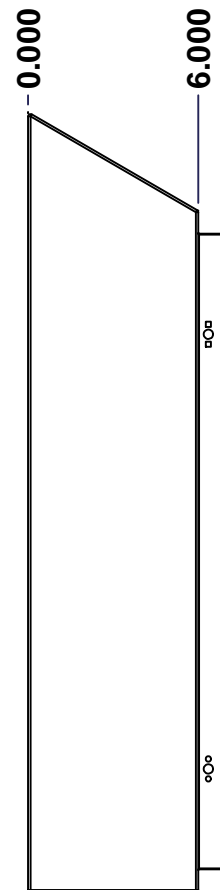
TOP



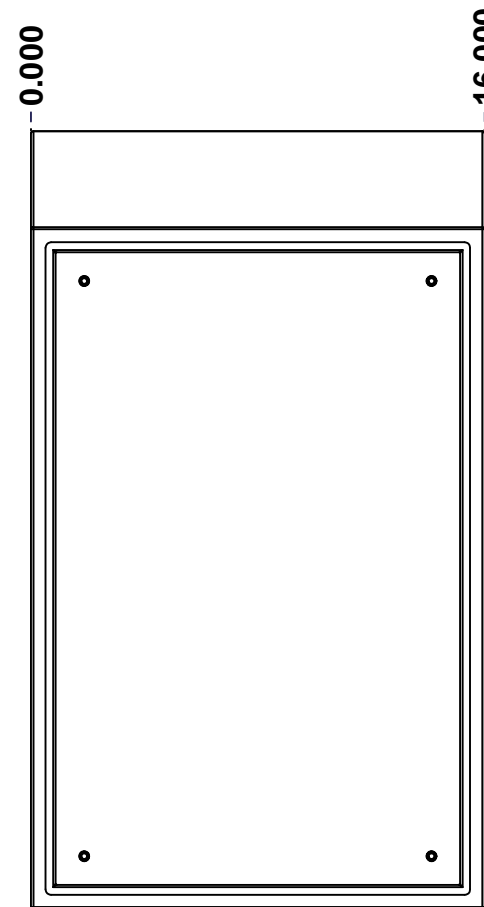
BACK



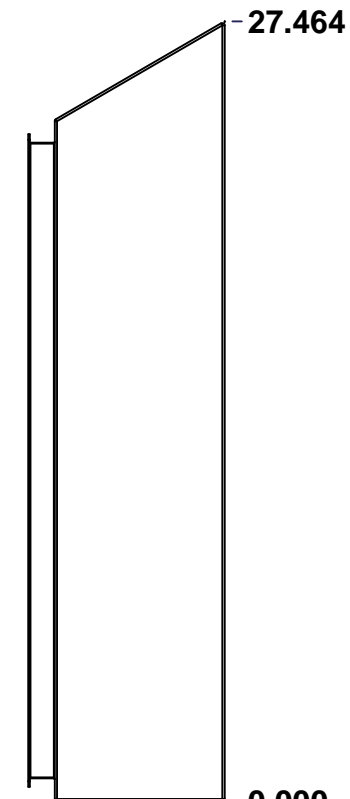
BOTTOM



LEFT

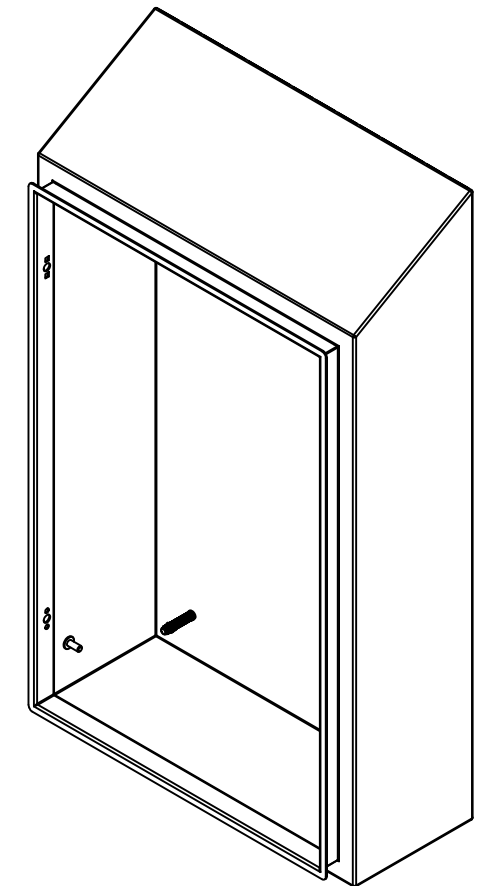


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View

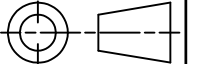


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Flatness
Aplatissement

Max 3.0mm

Projection



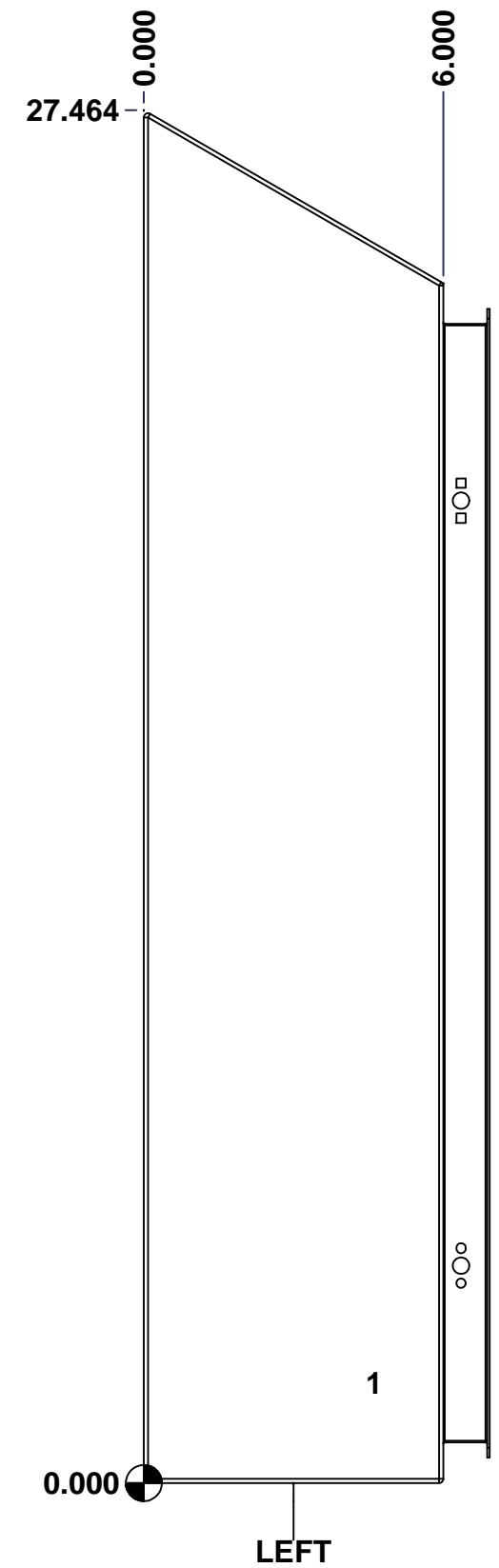
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|---|-----------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 17-Feb-16 |
| Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |
| Description: 5412ESCS 24" x 16" x 6" Body | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESCS241606B | Rev. 1 0 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|-------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 4.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|------------------------------|----------|--------|
| | Description | Status | |
| | 5412ESCS 24" x 16" x 6" Body | | |
| | Part Number Numéro Pièce | Rev. | 5 7 |
| | 5412ESCS241606B | 0 | |

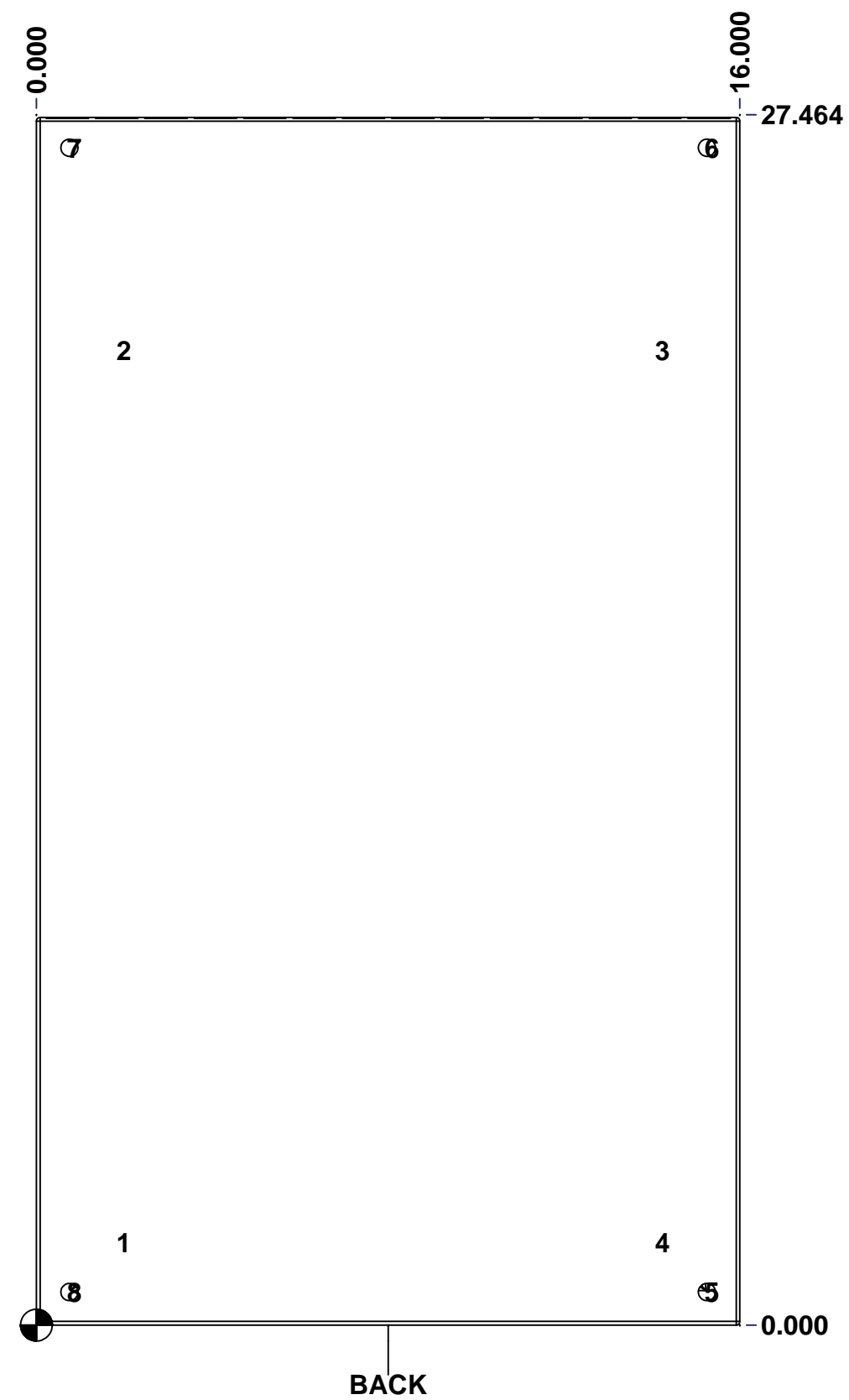
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 22.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 14.125 | 22.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 14.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 5 | 15.250 | 0.750 | RND Ø0.390 |
| 6 | 15.250 | 26.714 | RND Ø0.390 |
| 7 | 0.750 | 26.714 | RND Ø0.390 |
| 8 | 0.750 | 0.750 | RND Ø0.390 |

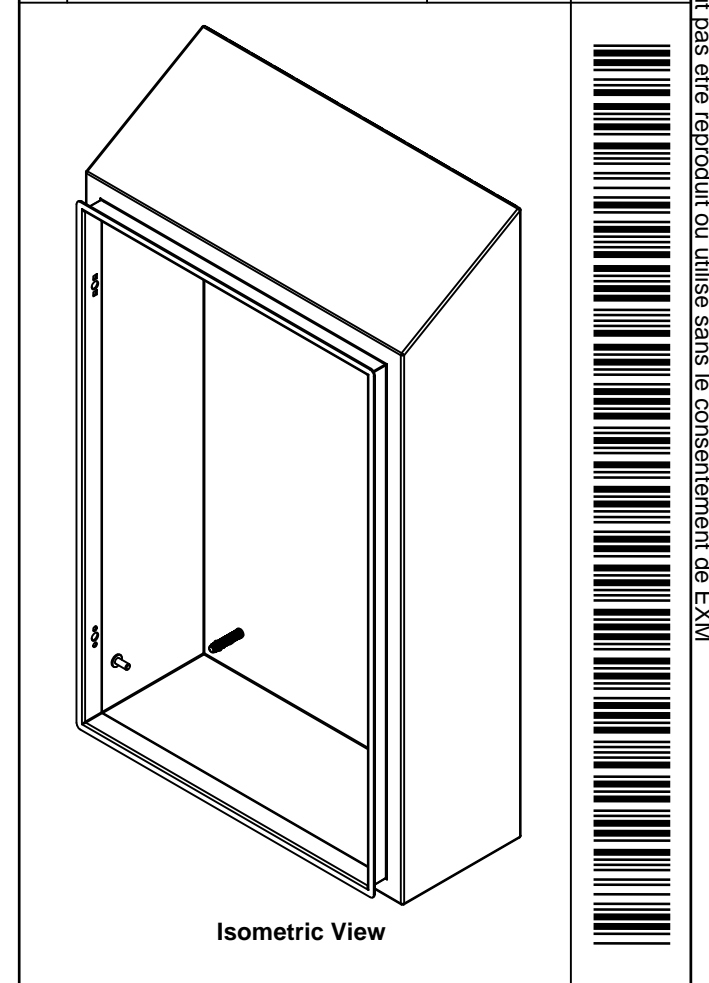


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|--|------------------------------|----------|
| | Description | Status |
| | 5412ESCS 24" x 16" x 6" Body | |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESCS241606B | 0 |
| | | 6 |
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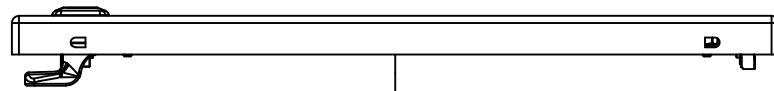


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|--|--|---------------------------|-------------|
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| | | Max 3.0mm Projection | |
| Customer Client | | Date | |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 17-Feb-16 | |
| Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | | | |
| Color Couleur Asa-61 Grey | | Finish Fini Smooth | |
| Description 5412ESCS 24" x 16" x 6" Body | | | Detail Rev. |
| Part Number Numéro Pièce 5412ESCS241606B | | Rev. | 2 |

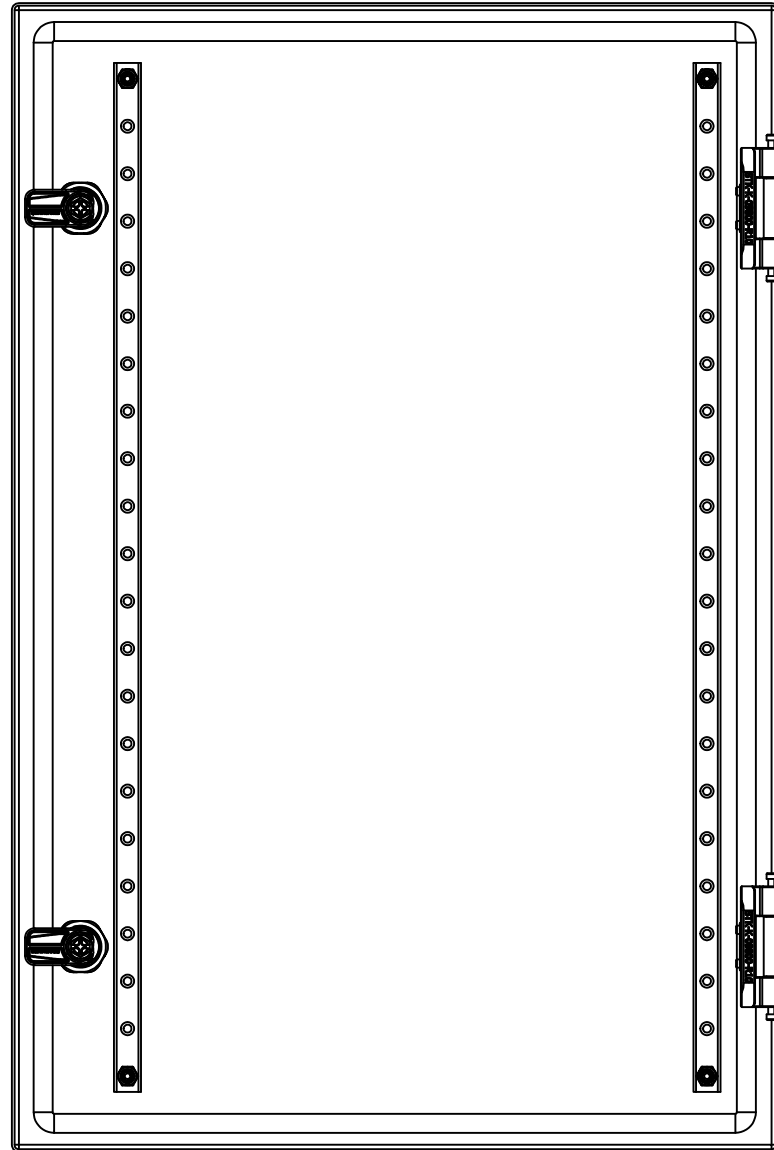
| Qty | Part Number | Rev. | Description |
|------------|-------------------|------|--|
| 1 | STUD_M6 x 16mm | 0 | Ground Stud M6 x 16mm |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 4 | STK-Q-16005 | 1 | Stud M8 x 35mm (No Paint Cap Required) |
| 1 | 5412ESCS241606B-P | 0 | 5412ESCS 24" x 16" x 6" Body Part |
| Parts List | | | |

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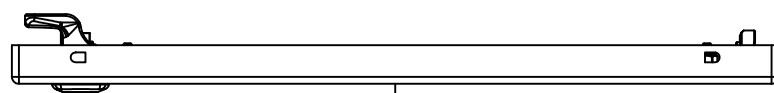
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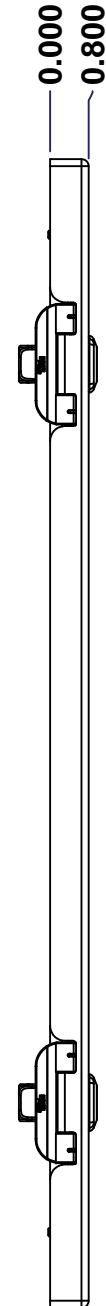
TOP



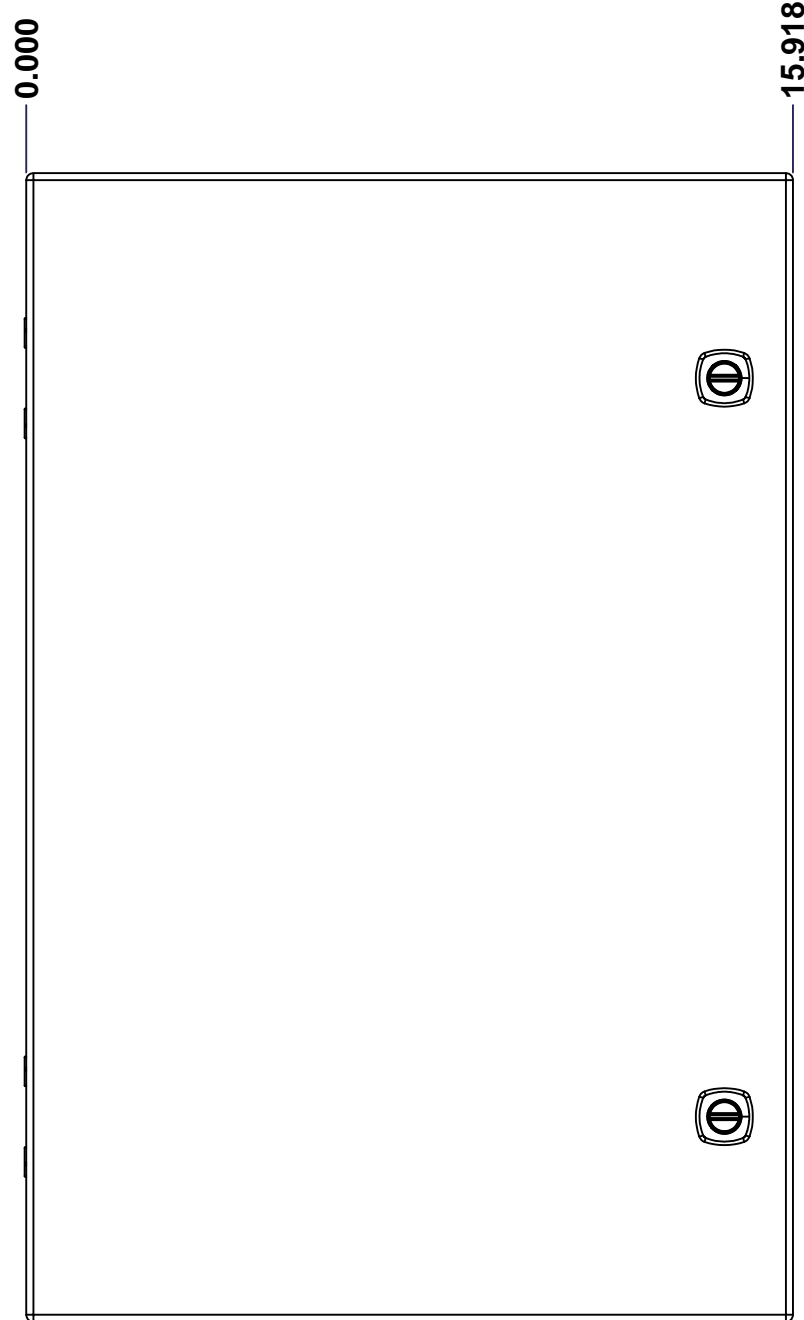
BACK



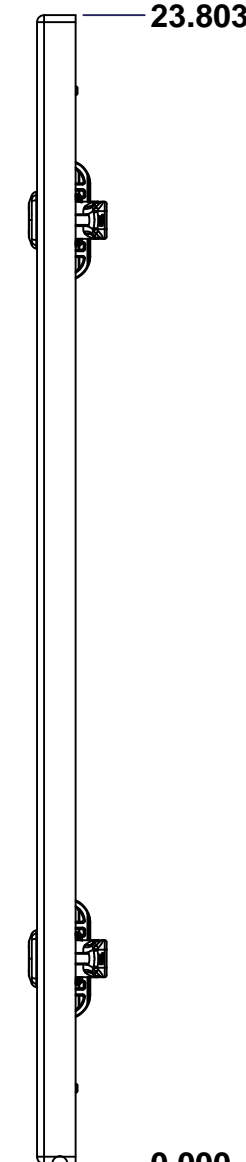
BOTTOM



LEFT

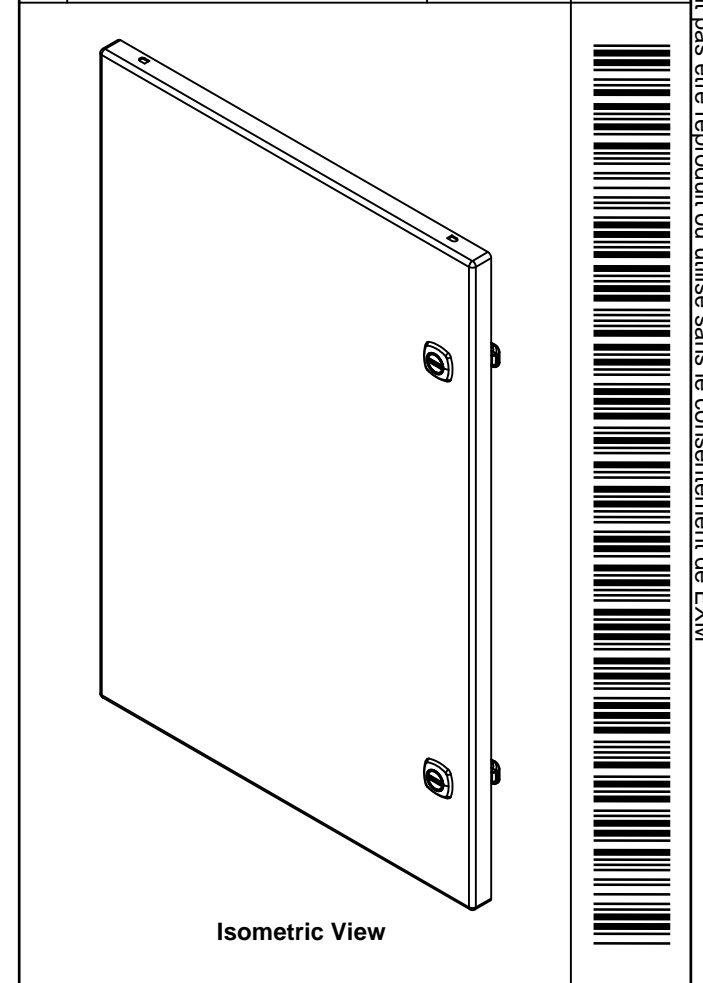


FRONT


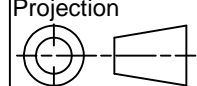


RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View

| | | |
|--|---|---|
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 17-Feb-16 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESCS 24" x 16" Cover | | |
| Part Number Numéro Pièce | Rev. 0 | 1 / 3 |
| 5412ESCS241606C | | |

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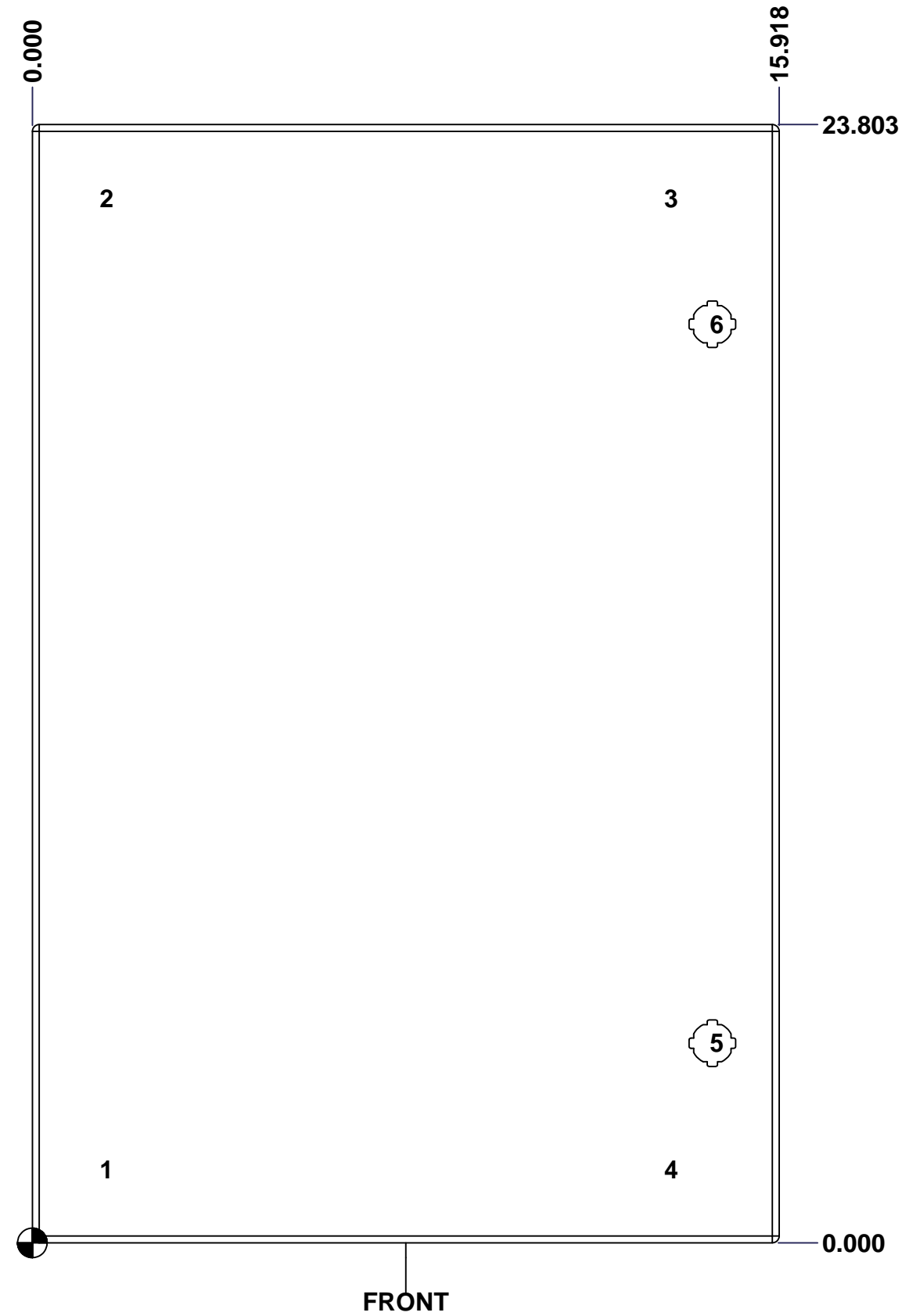
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-------------------------|
| 1 | 1.486 | 1.567 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 22.236 | STUD M6 x 18mm (Inside) |
| 3 | 13.517 | 22.236 | STUD M6 x 18mm (Inside) |
| 4 | 13.517 | 1.567 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 5 | 14.494 | 4.250 | LOCK 880 SCQ4-SL @ 0.0° |
| 6 | 14.494 | 19.553 | LOCK 880 SCQ4-SL @ 0.0° |



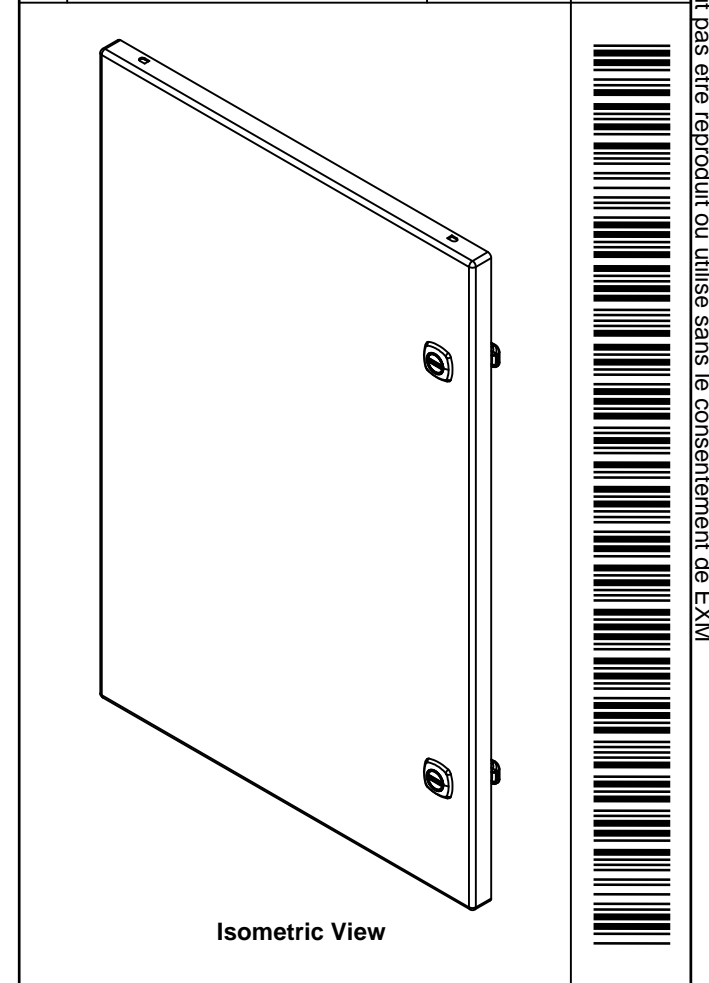
FRONT


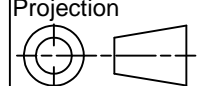
| | | |
|--|-----------------------------|----------|
| | Description | Status |
| | 5412ESCS 24" x 16" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESCS241606C | 0 |
| | | 2 |
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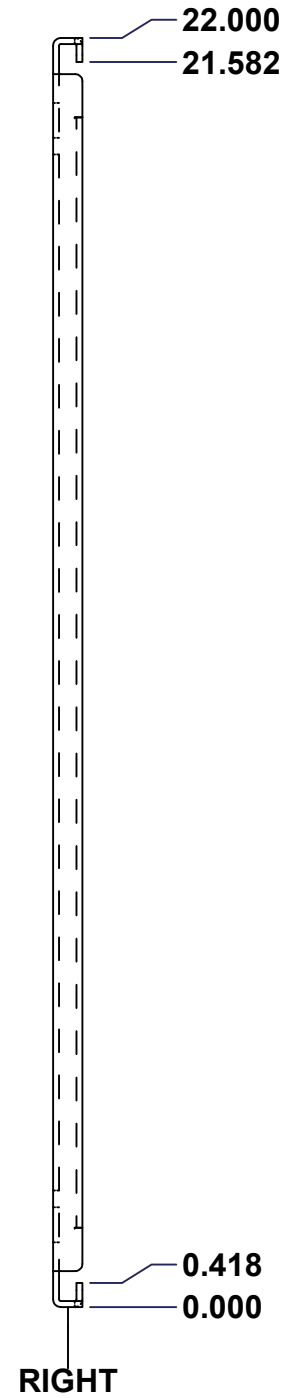
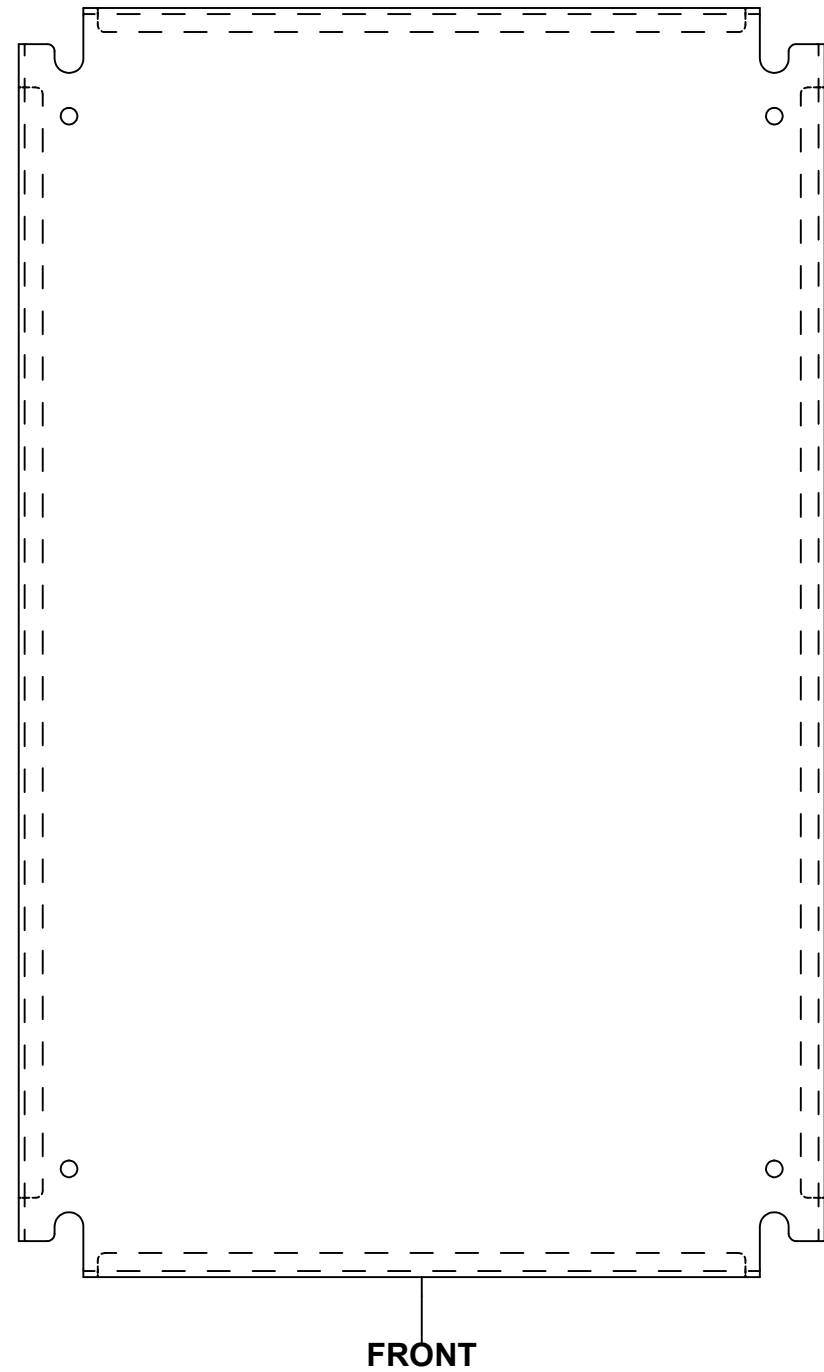
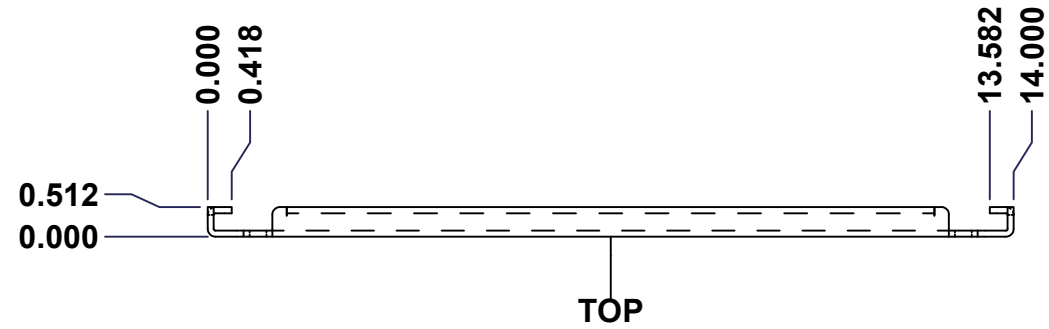


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| Customer Client | Date | Date 17-Feb-16 |
| Drawn By Dessiné Par | BoxCad: BoxCad | |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | 5412ESCS 24" x 16" Cover | |
| Part Number Numéro Pièce | Rev. 0 | 3 |
| 5412ESCS241606C | | |

| Qty | Part Name | Rev | Description |
|------------|-------------------|-----|---|
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 2 | STK-Q-46020-24 | 5 | 5412 ES Vertical Door Stiffener 24" |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESCS241606G | 0 | 5412ESCS 24" x 16" Cover Gasket Part |
| 1 | 5412ESCS241606C-P | 0 | 5412ESCS 24" x 16" Cover Part |
| 2 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |
| 2 | 880 SCQ4-SL | 6 | 5412 ES 1/4 Turn Lock |
| 4 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |
| Parts List | | | |

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Isometric View

| | | |
|--|-----------------|--|
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| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad | Date: 1/23/2007 | |
| Material / Matière | See Part List | |
| Color / Couleur | See Part List | Finish / Fini: See Part List |
| Description: 881 SP - Inner Panel | | Detail Rev. |
| Part Number / Numéro Pièce: 881 SP2416G | Rev. 0 | 1/2 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP2416G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

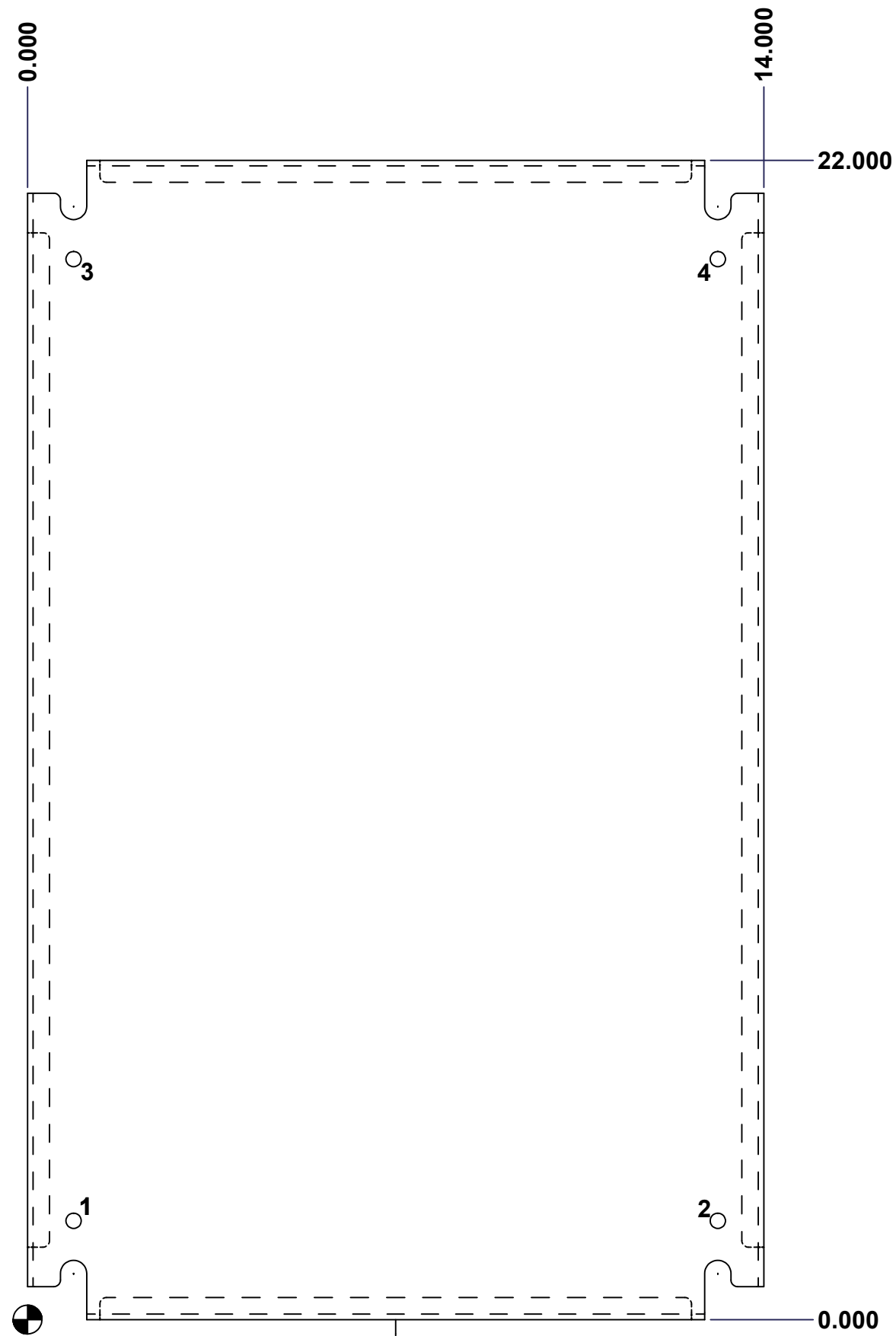
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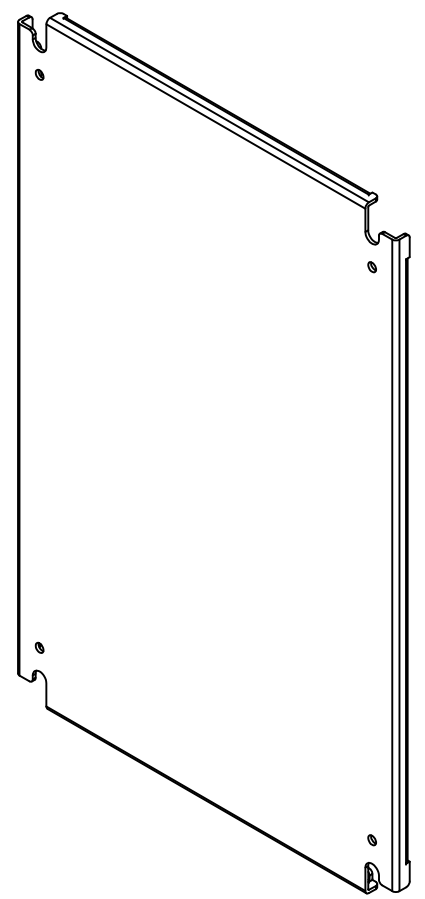
| Table 1 | | | FRONT VIEW |
|---------|--------|--------|--------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 13.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 20.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 13.125 | 20.125 | GROUND HOLE (RND Ø0.290) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
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FRONT



Isometric View



| | | |
|-----------------------------|--|------------------------------|
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| | | Max 3.0mm |
| Projection | | |
| Customer Client | | Date |
| Drawn By Dessiné Par | BoxCad | Date 1/23/2007 |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description | | Detail Rev. |
| 881 SP - Inner Panel | | |
| Part Number Numéro Pièce | 881 SP2416G | Rev. 2 |
| | | 0 |