

SEE BILL OF MATERIAL ON LAST PAGE

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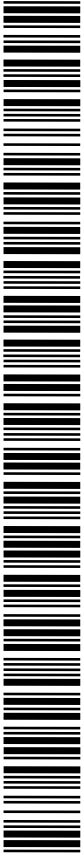
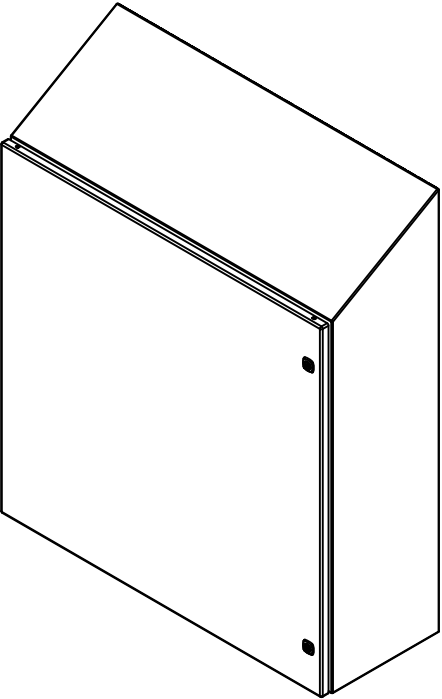
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESCS363612\5412ESCS363612.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 24-Feb-16	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.		
5412ESCS 36" x 36" x 12" Assembly			

Part Number Numéro Pièce	Rev.	2
5412ESCS363612	0	2

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP3636G	0	881 SP - Inner Panel
1	5412ESCS363612C	0	5412ESCS 36" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESCS363612B	0	5412ESCS 36" x 36" x 12" Body
3	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

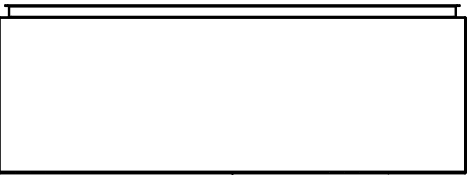
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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Tolerance ±1/32" unless otherwise specified

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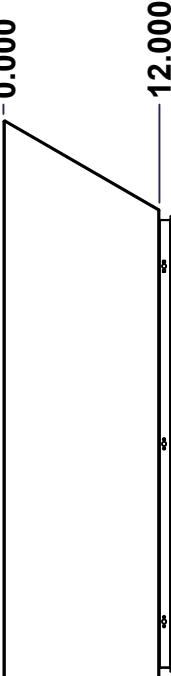
Tolérance ±1/32" sauf spécification contraire



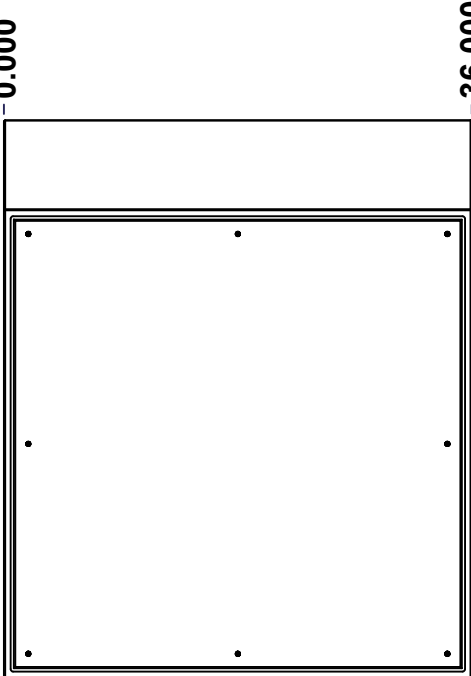
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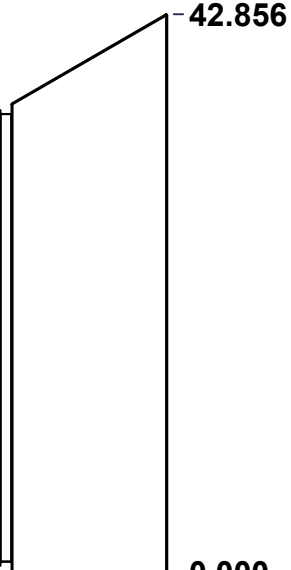
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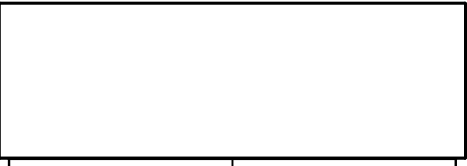
LEFT



FRONT

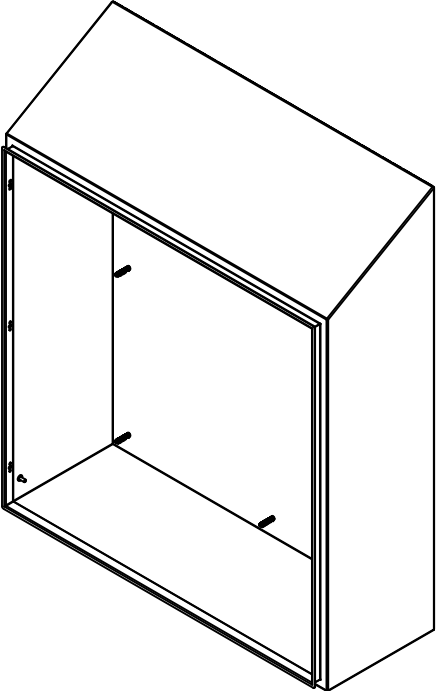


RIGHT



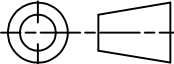
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 24-Feb-16	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESCS 36" x 36" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
SEE BILL OF MATERIAL ON LAST PAGE		5412ESCS363612B	

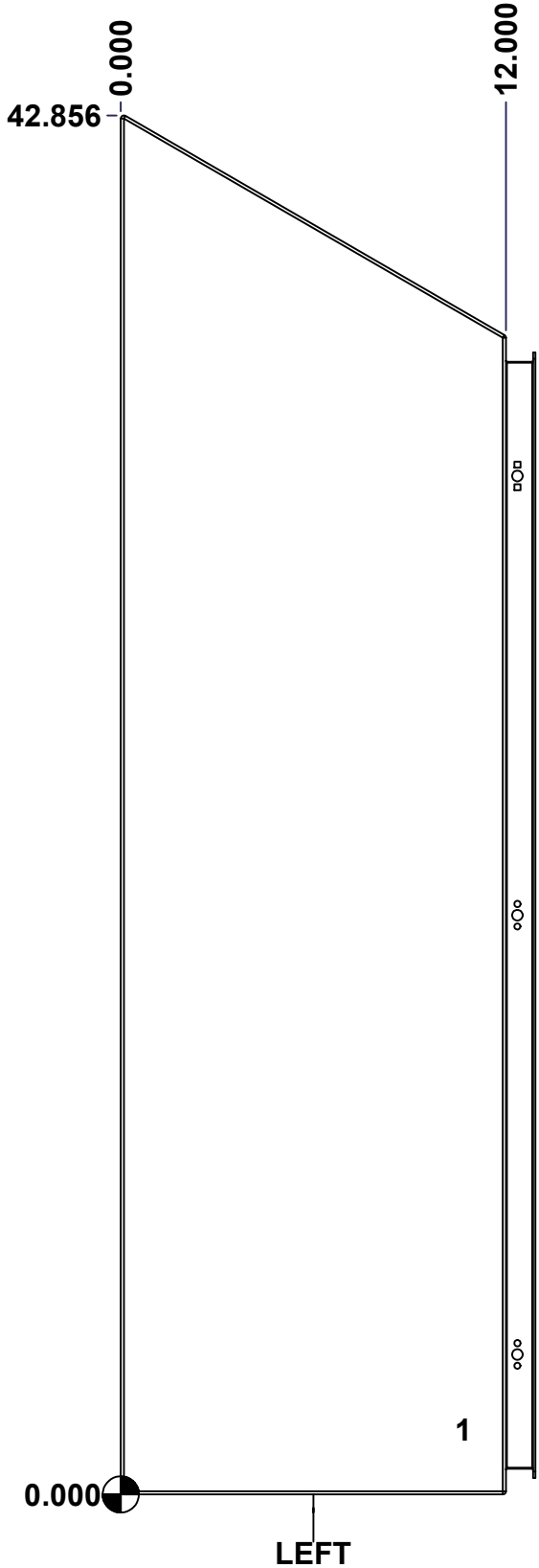
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESCS 36" x 36" x 12" Body			
	Part Number Numéro Pièce		Rev.	5 / 7
5412ESCS363612B		0		

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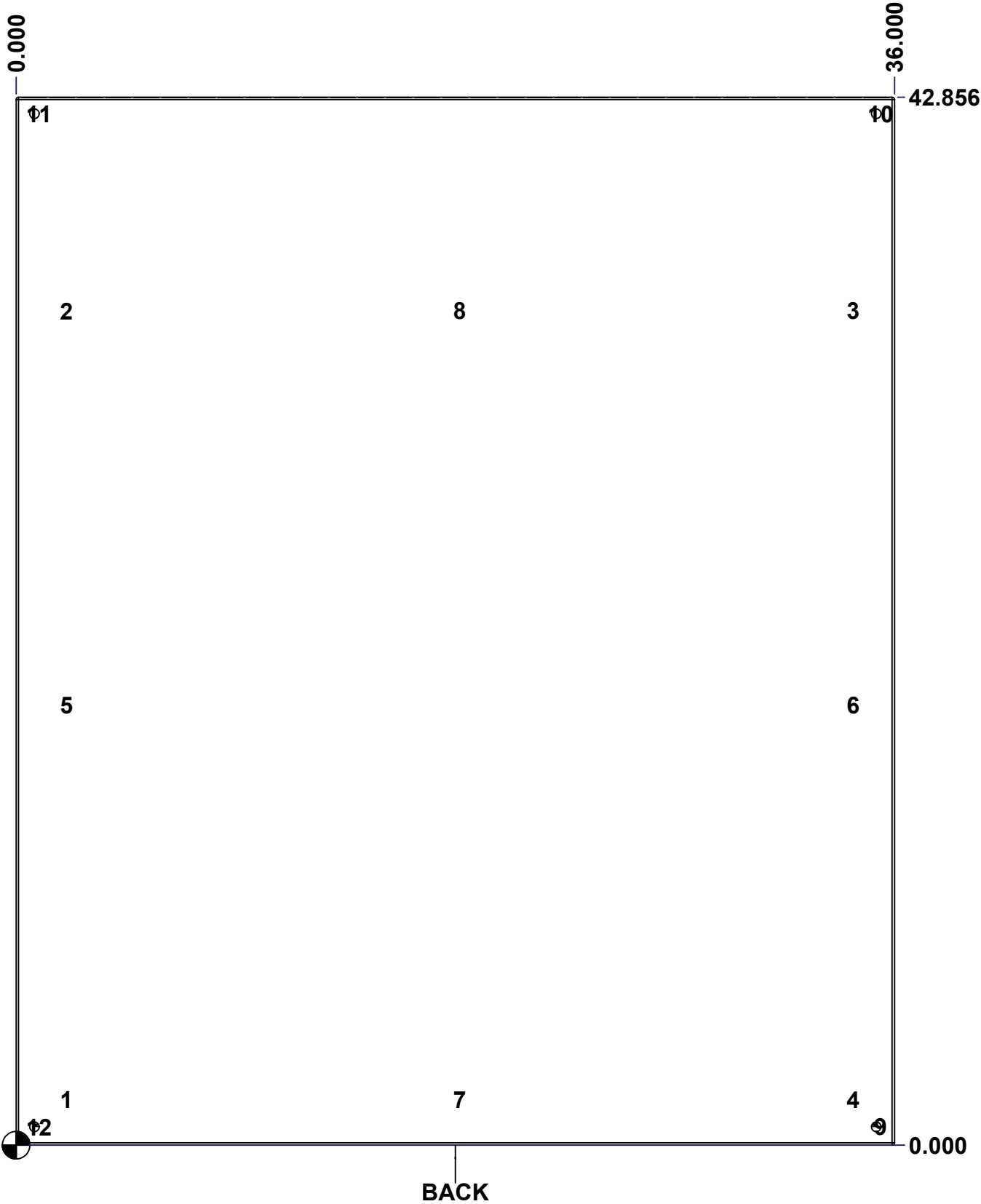
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

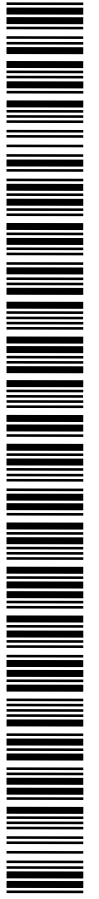
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	34.125	34.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	34.125	18.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	34.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	42.178	RND Ø0.390
11	0.750	42.178	RND Ø0.390
12	0.750	0.750	RND Ø0.390



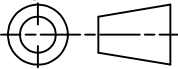
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	5412ESCS 36" x 36" x 12" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESCS363612B	0	7

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No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement  Max 3.0mm Projection 	
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Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Feb-16	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description		Detail Rev.	
5412ESCS 36" x 36" x 12" Body			
Part Number Numéro Pièce 5412ESCS363612B		Rev. 0	2 / 2

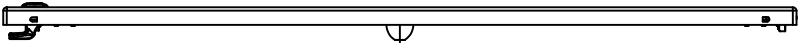
1	STUD_M6 x 16mm	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	5412ESCS363612B-P	0	5412ESCS 36" x 36" x 12" Body Part
Qty	Part Number	Rev.	Description
Parts List			

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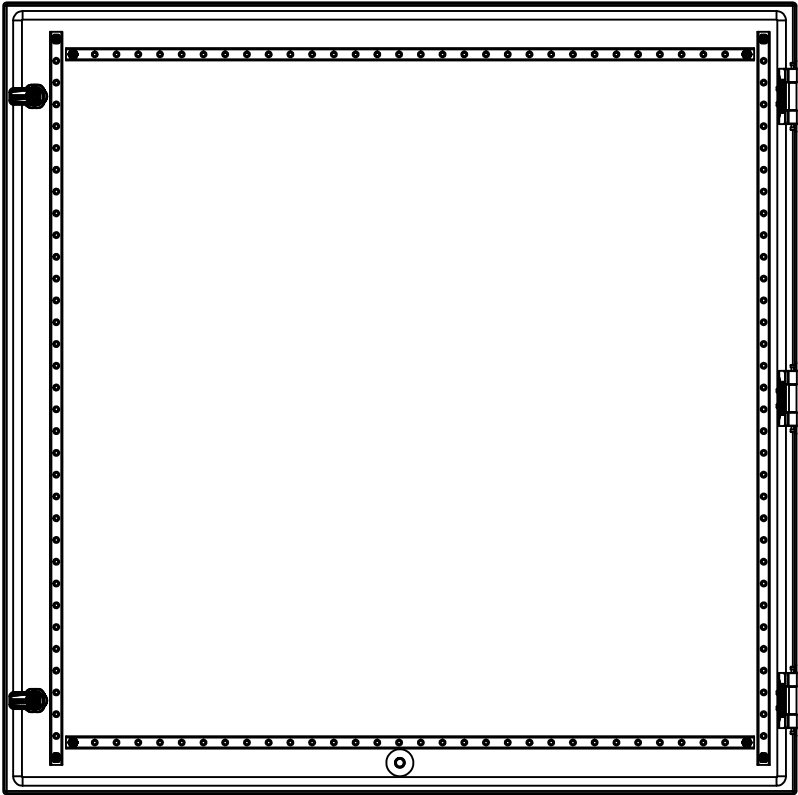
Tolerance ±1/32" unless otherwise specified

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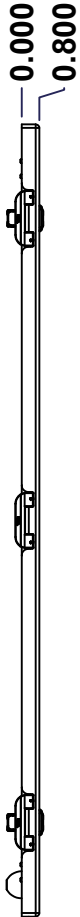
Tolérance ±1/32" sauf spécification contraire



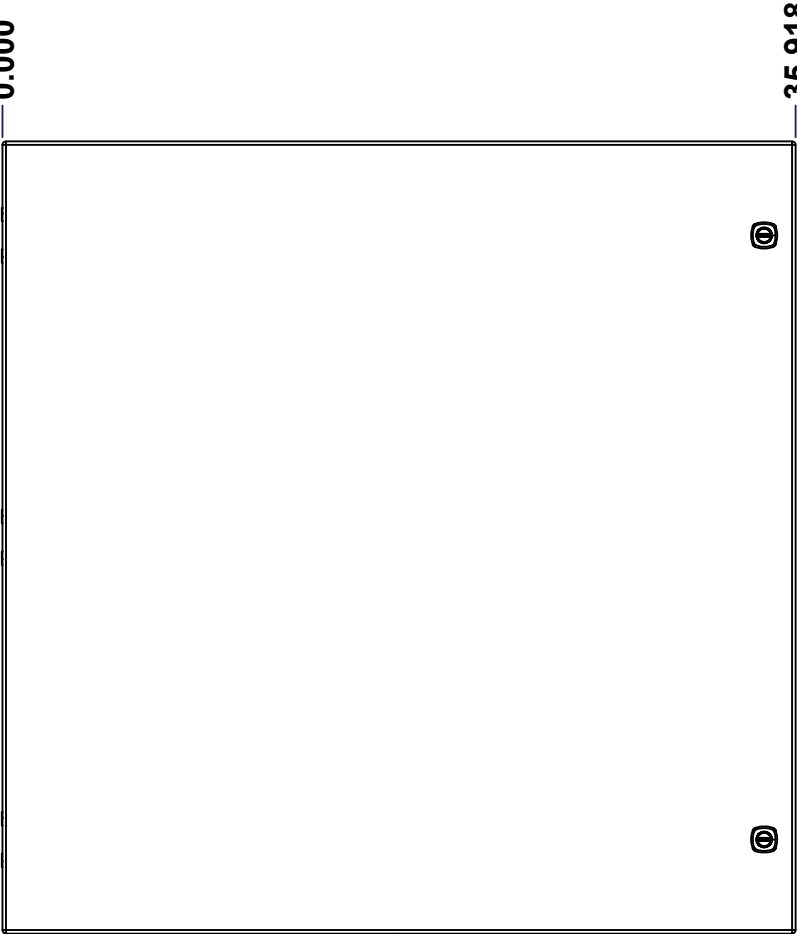
TOP



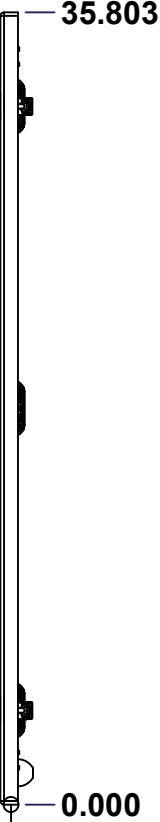
BACK



LEFT



FRONT

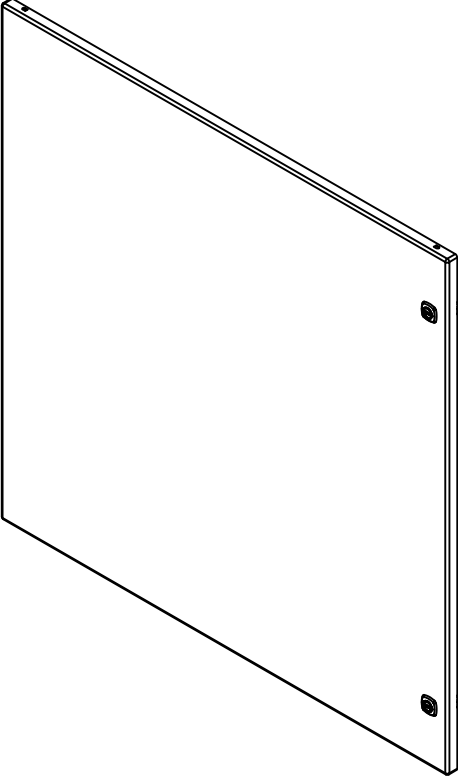


RIGHT

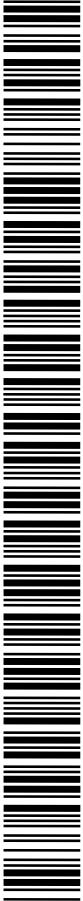


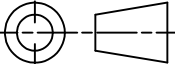
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Date	
Color Couleur		Detail Rev.	
Description		Rev.	
Part Number Numéro Pièce			

SEE BILL OF MATERIAL ON LAST PAGE

5412ESCS363612C

1	3
0	

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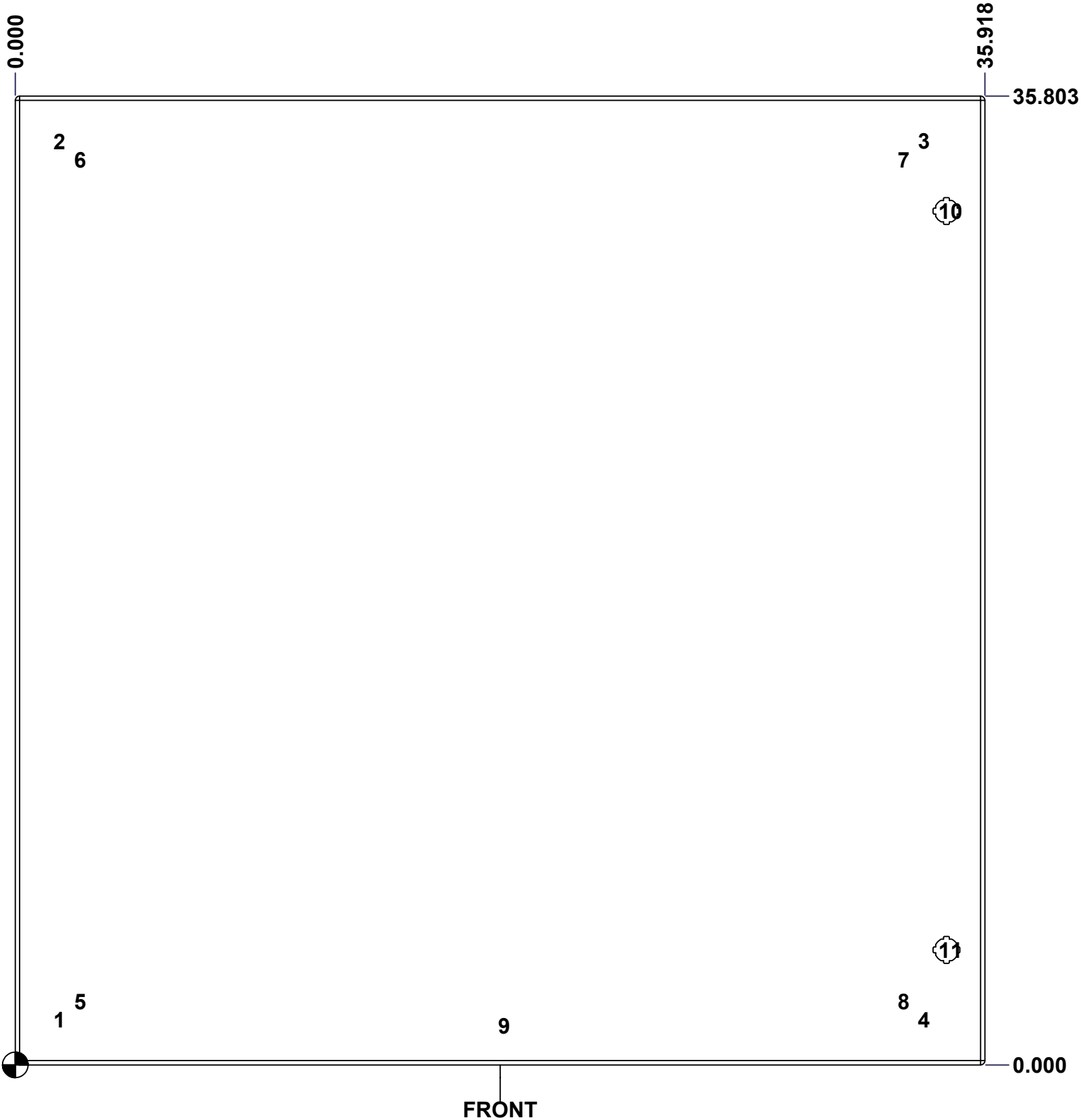
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	33.517	34.142	STUD M6 x 18mm (Inside)
4	33.517	1.661	STUD M6 x 18mm (Inside)
5	2.246	2.350	STUD M6 x 18mm (Inside)
6	2.246	33.453	STUD M6 x 18mm (Inside)
7	32.757	33.453	STUD M6 x 18mm (Inside)
8	32.757	2.350	STUD M6 x 18mm (Inside)
9	17.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
10	34.494	31.553	LOCK 880 SCQ4-SL @ 0.0°
11	34.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description		Status	
	5412ESCS 36" x 36" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESCS363612C		0	3

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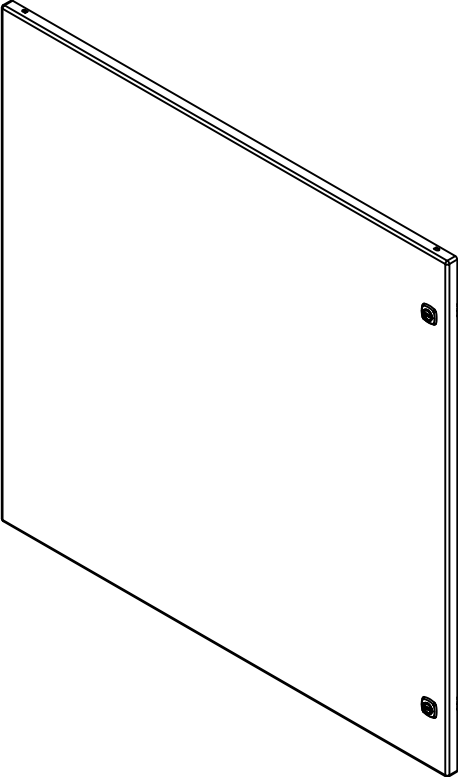
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



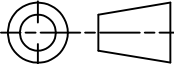
Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client
Date

Drawn By
Dessiné Par BoxCad: BoxCad
Date 24-Feb-16

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey
Finish
Fini Smooth

Description
5412ESCS 36" x 36" Cover
Detail Rev.

Part Number
Numéro Pièce
5412ESCS363612C
Rev. 0
3

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36	4	5412 ES Horizontal Door Stiffener 36" (1/4 Turn Lock)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
9	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESCS363612G	0	5412ESCS 36" x 36" Cover Gasket Part
1	5412ESCS363612C-P	0	5412ESCS 36" x 36" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
8	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

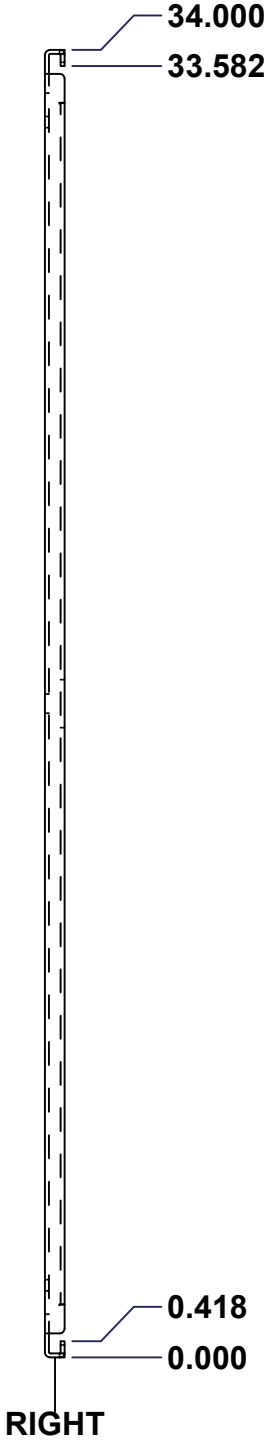
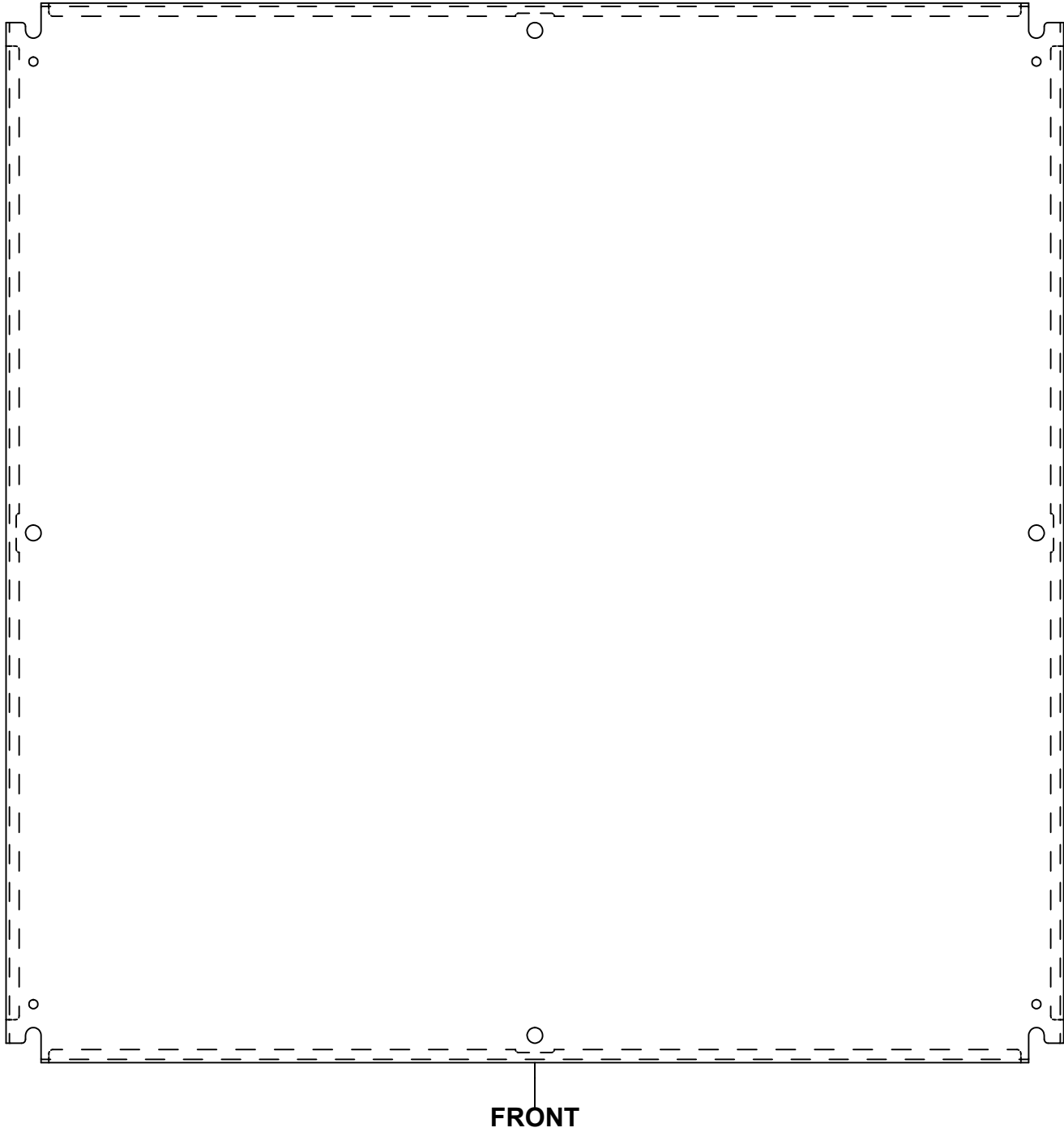
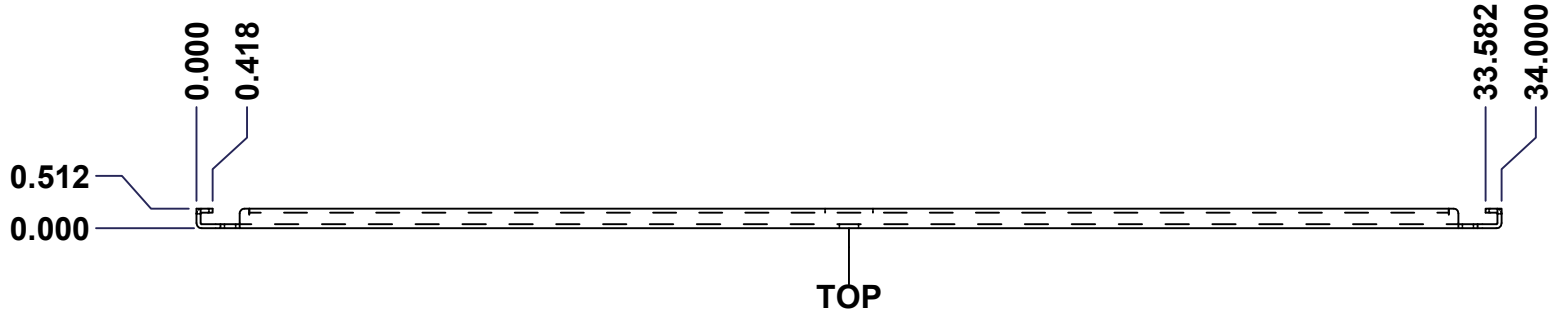
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Tolerance $\pm 1/32$ " unless otherwise specified

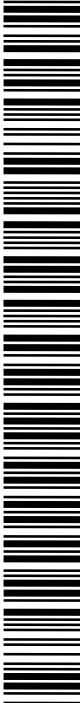
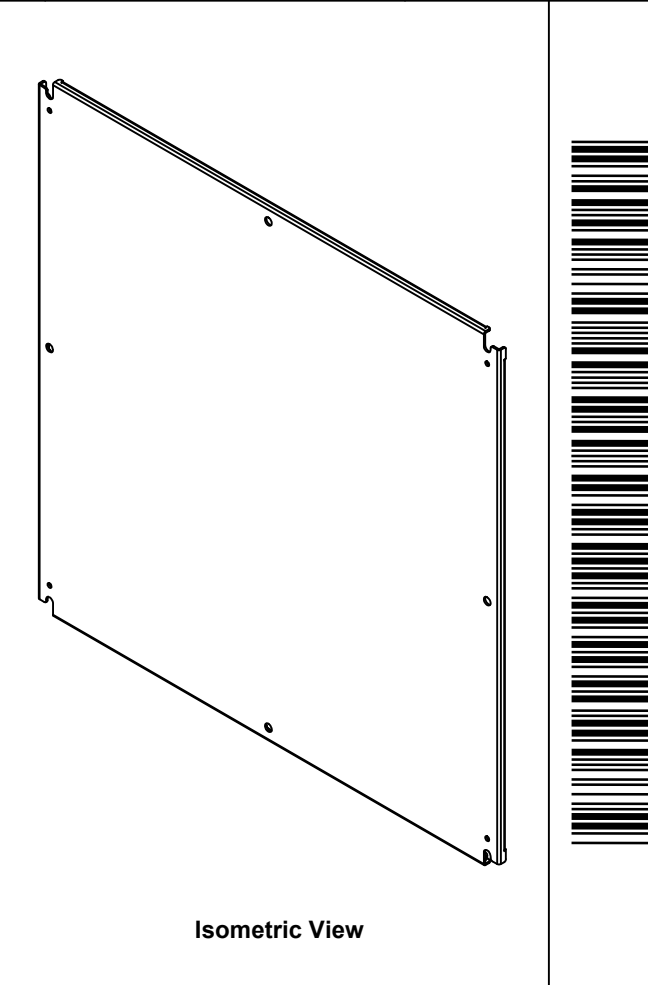
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Tolérance $\pm 1/32$ " sauf spécification contraire

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No.	Revisions	Date	By/Par

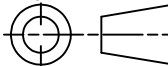


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List

Description	Detail Rev.
881 SP - Inner Panel	

1	881 SP3636G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Part Number Numéro Pièce	Rev.	1
881 SP3636G	0	2

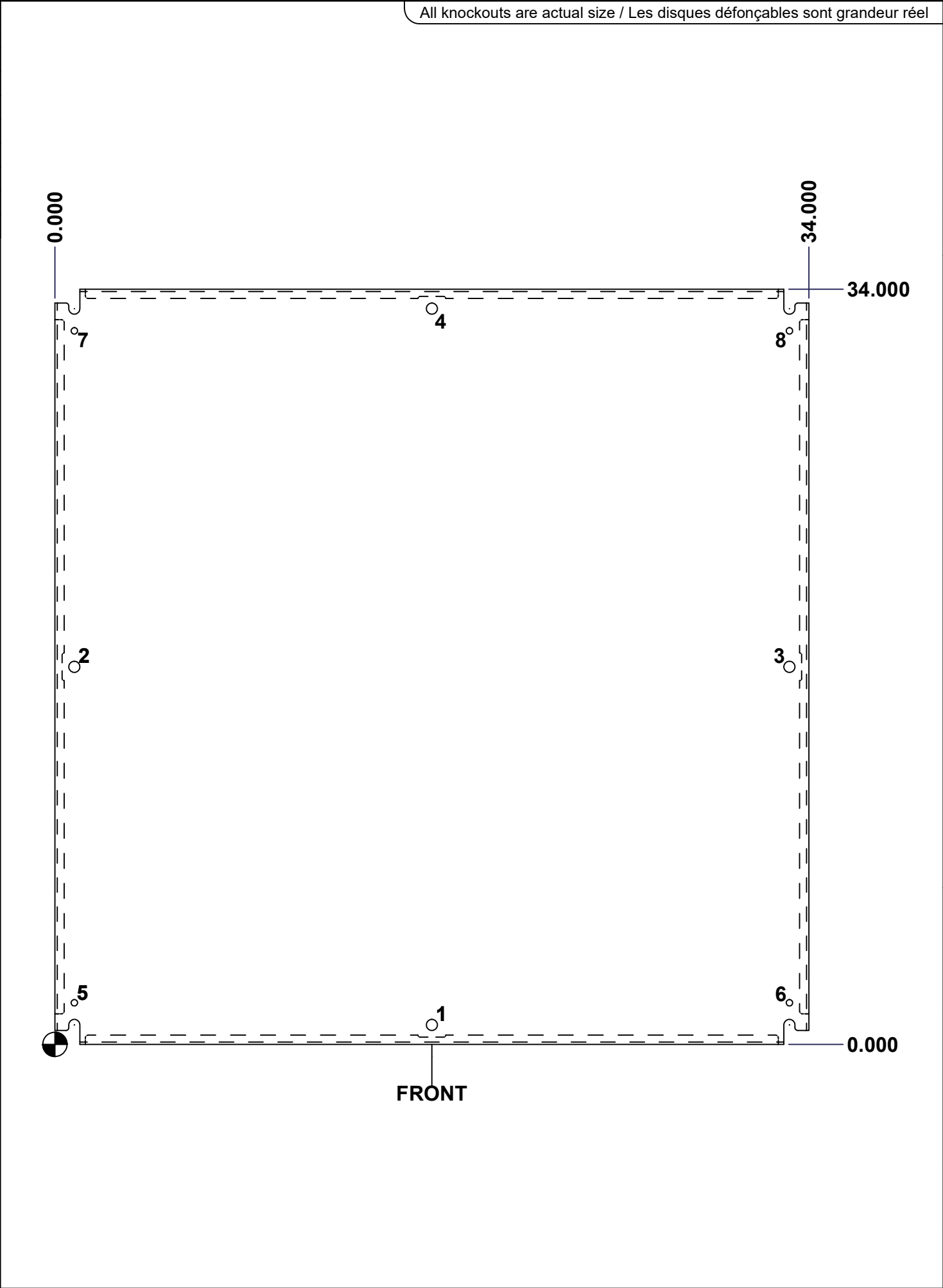
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	17.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	33.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	32.125	GROUND HOLE (RND Ø0.290)
8	33.125	32.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par

Isometric View

Barcode

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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
881 SP3636G	0

2

2

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