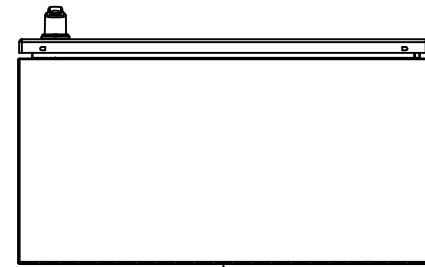


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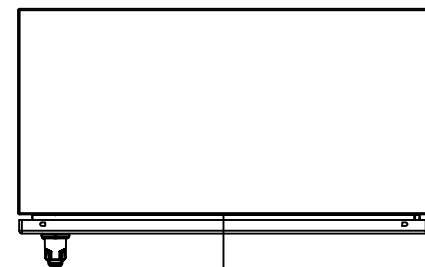
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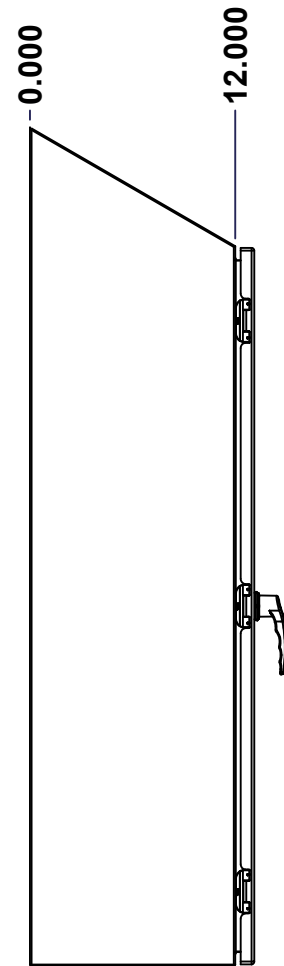
TOP



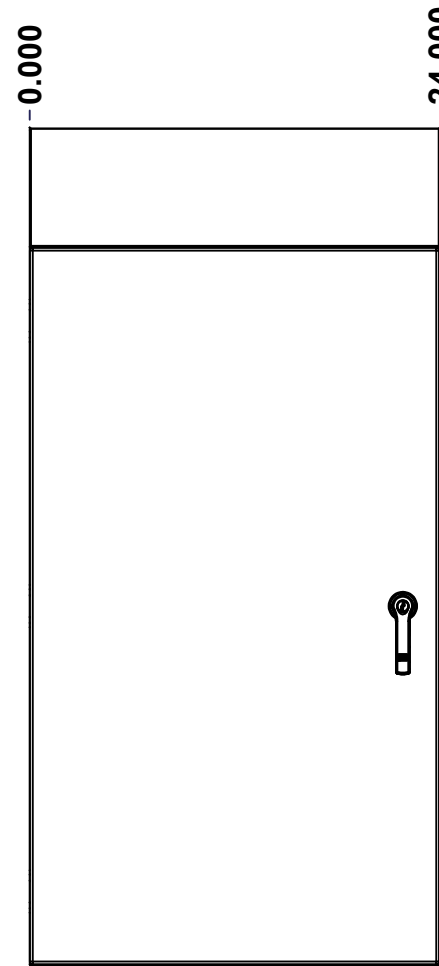
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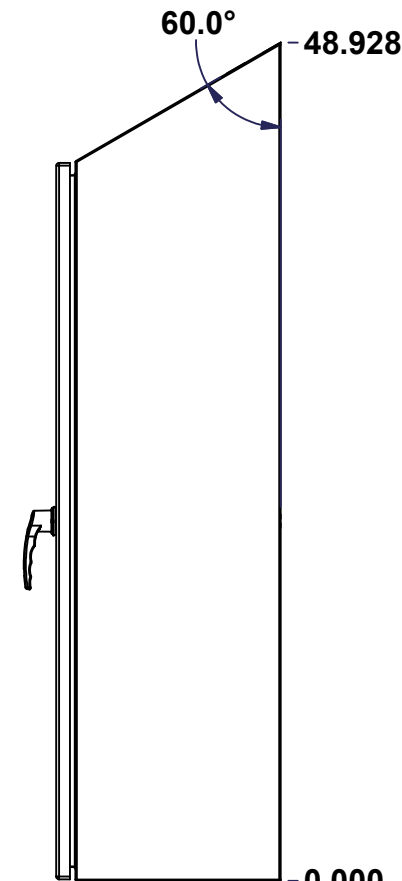
BOTTOM



LEFT

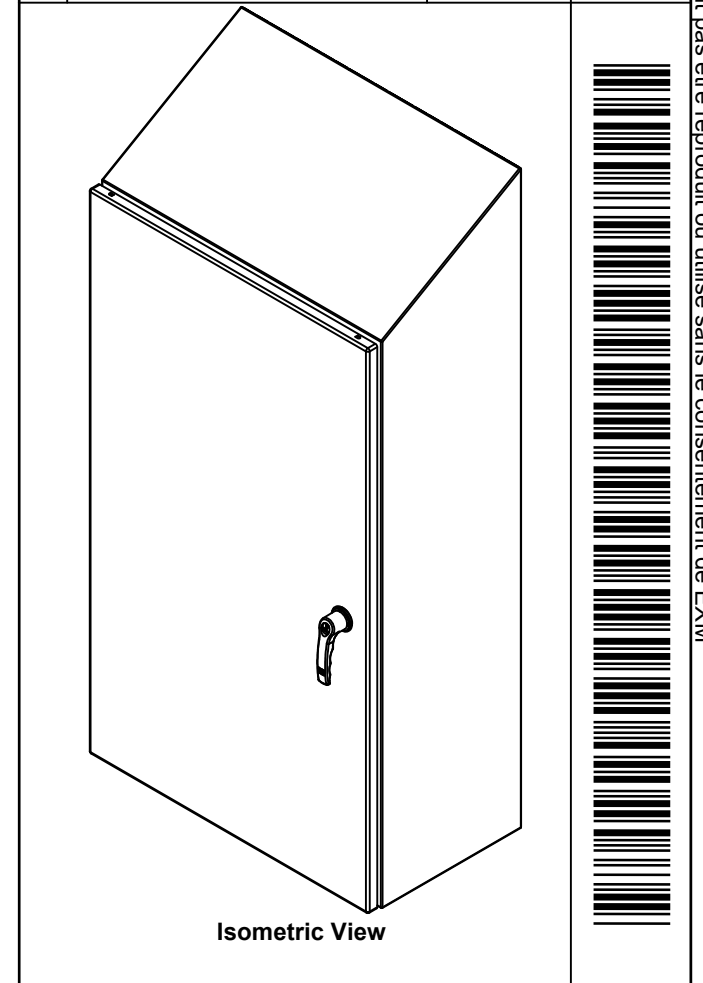


FRONT




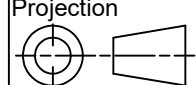
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-16
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESCS 42" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
<b>5412ESCS422412</b>	<b>0</b>	2

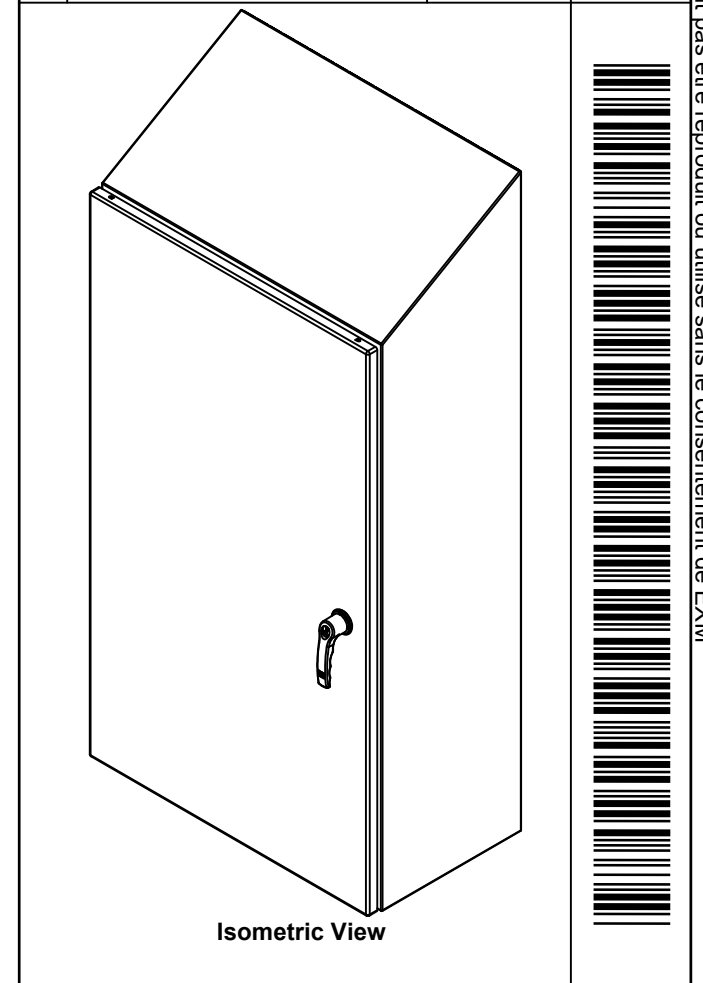
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



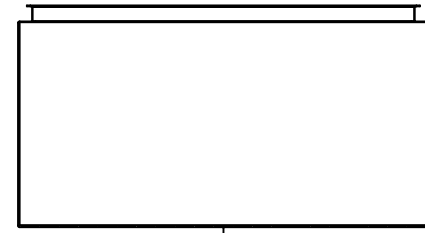
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4224G	0	881 SP - Inner Panel
1	5412ESCS422412C	0	5412ESCS 42" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESCS422412B	0	5412ESCS 42" x 24" x 12" Body
3	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date		Date 24-Feb-16	
Drawn By Dessiné Par BoxCad: BoxCad		Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		Color Couleur Asa-61 Grey	
Finish Fini Smooth		Description 5412ESCS 42" x 24" x 12" Assembly		Detail Rev.	
Part Number Numéro Pièce <b>5412ESCS422412</b>		Rev. <b>0</b>		2	

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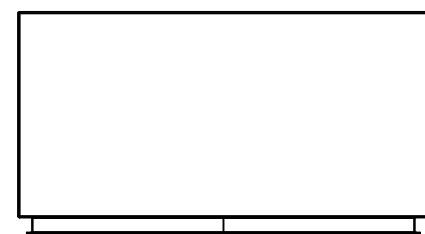
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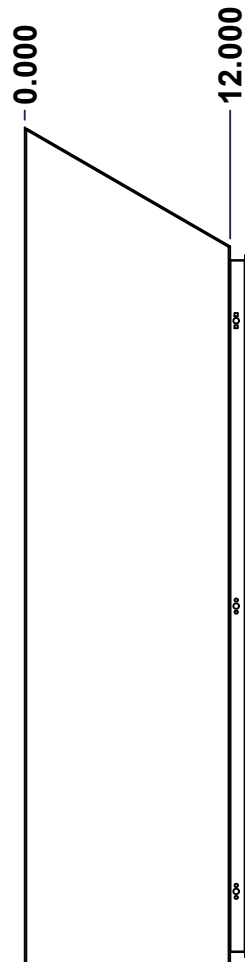
TOP



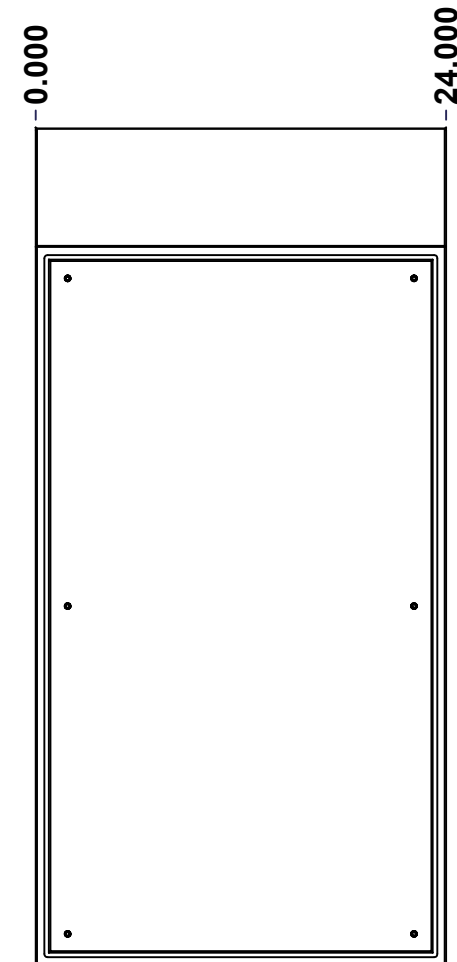
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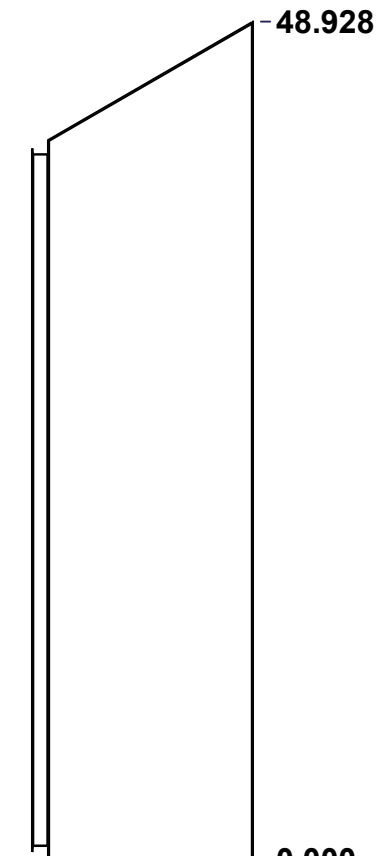
BOTTOM



LEFT

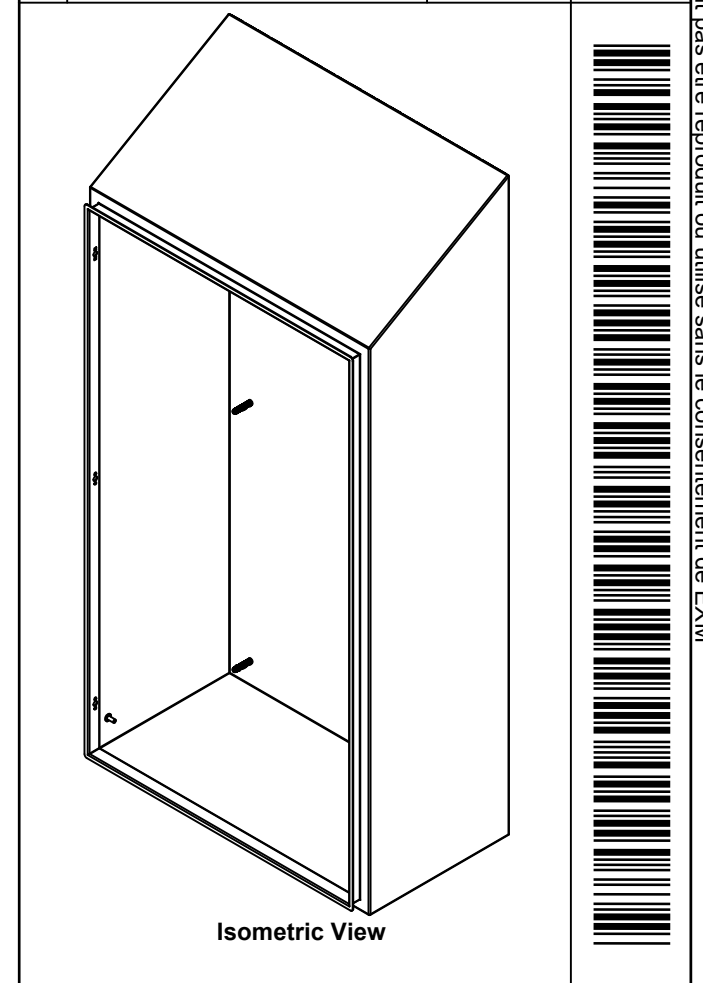


FRONT


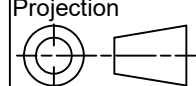


RIGHT

No.	Revisions	Date	By/Par



Isometric View

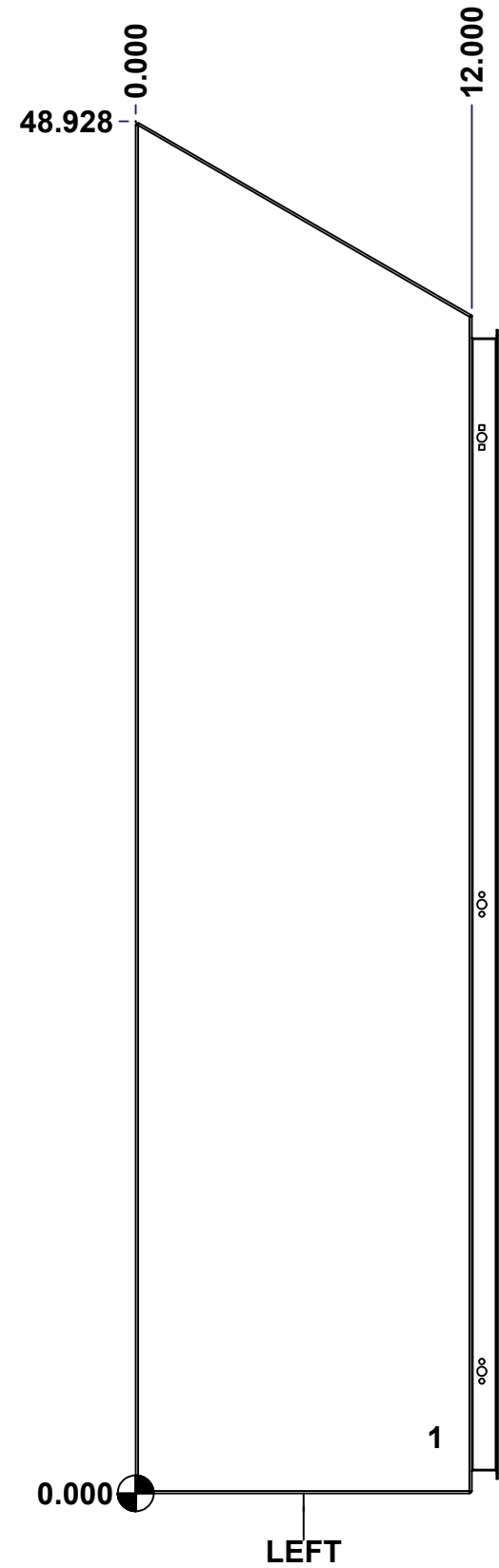
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-16
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESCS 42" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	1
5412ESCS422412B	0	2

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESCS 42" x 24" x 12" Body		
	Part Number Numéro Pièce	Rev.	5 7
	<b>5412ESCS422412B</b>	<b>0</b>	

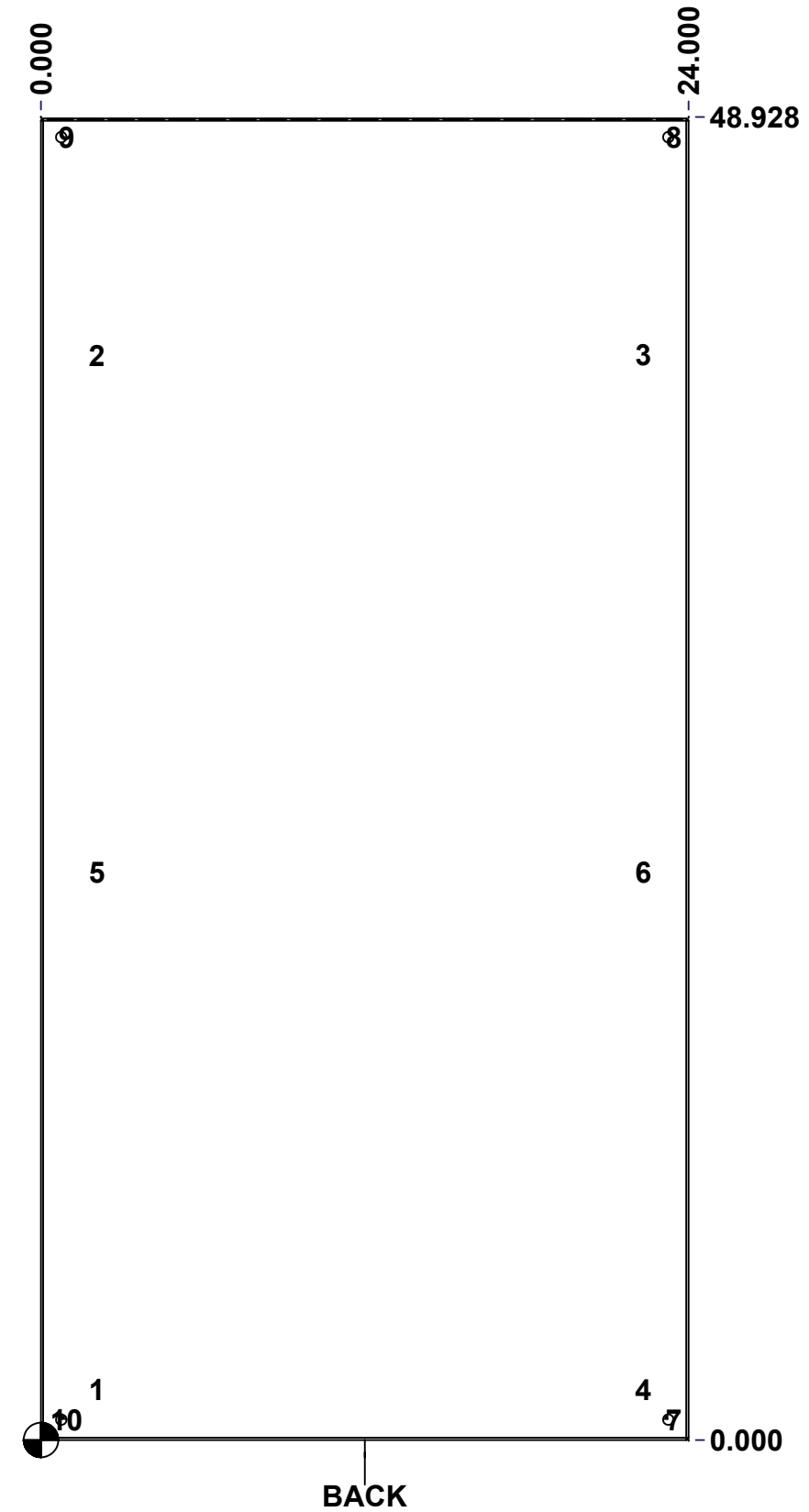
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----			
7	23.250	0.750	RND Ø0.390
8	23.250	48.178	RND Ø0.390
9	0.750	48.178	RND Ø0.390
10	0.750	0.750	RND Ø0.390

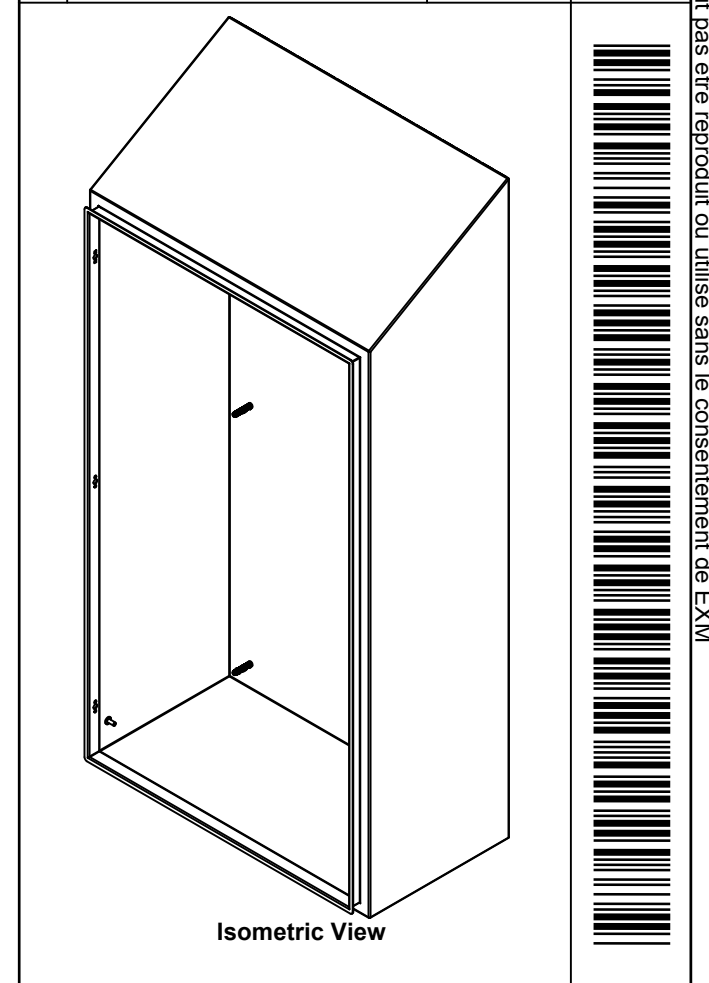



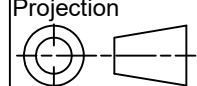
	Description	Status
	5412ESCS 42" x 24" x 12" Body	
	Part Number Numéro Pièce	Rev.
	<b>5412ESCS422412B</b>	<b>0</b>
		6
		7

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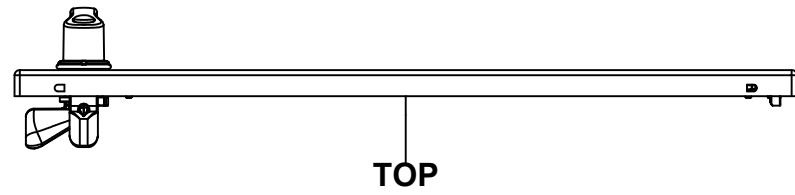
No.	Revisions	Date	By/Par



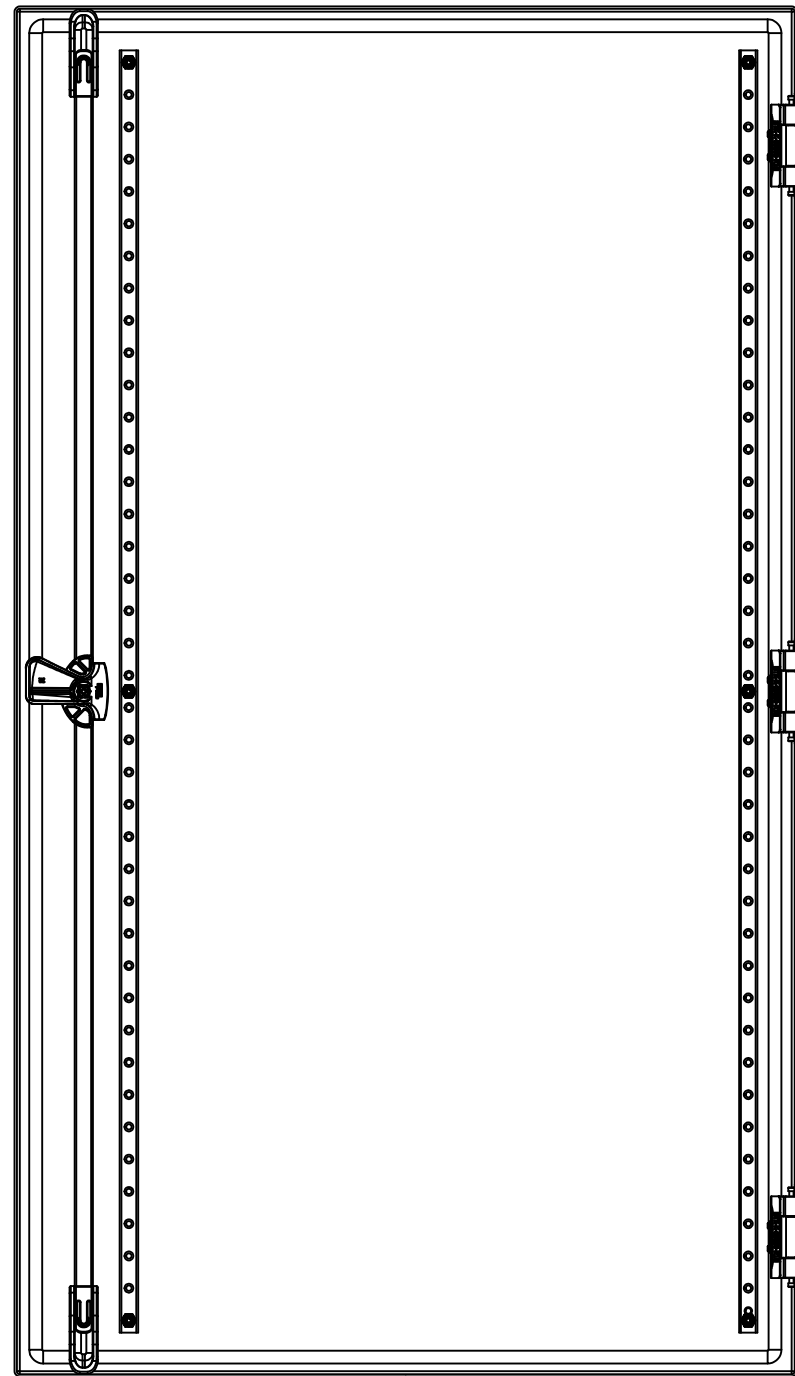
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 24-Feb-16
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESCS 42" x 24" x 12" Body		Detail Rev.
Part Number / Numéro Pièce: <b>5412ESCS422412B</b>		Rev. 2

Qty	Part Number	Rev.	Description
1	STUD_M6 x 16mm	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	5412ESCS422412B-P	0	5412ESCS 42" x 24" x 12" Body Part
Parts List			

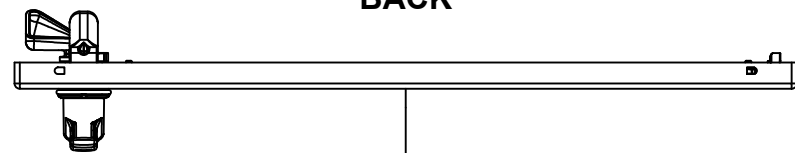
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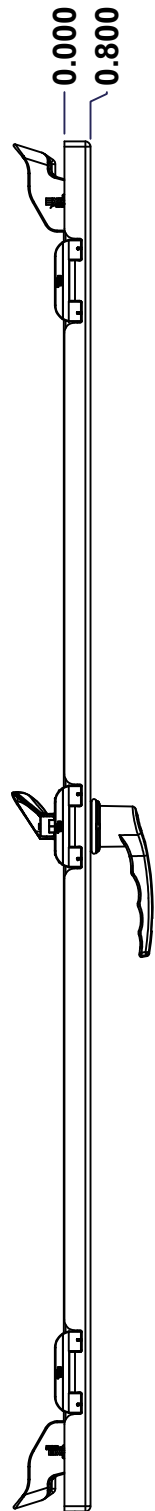
TOP



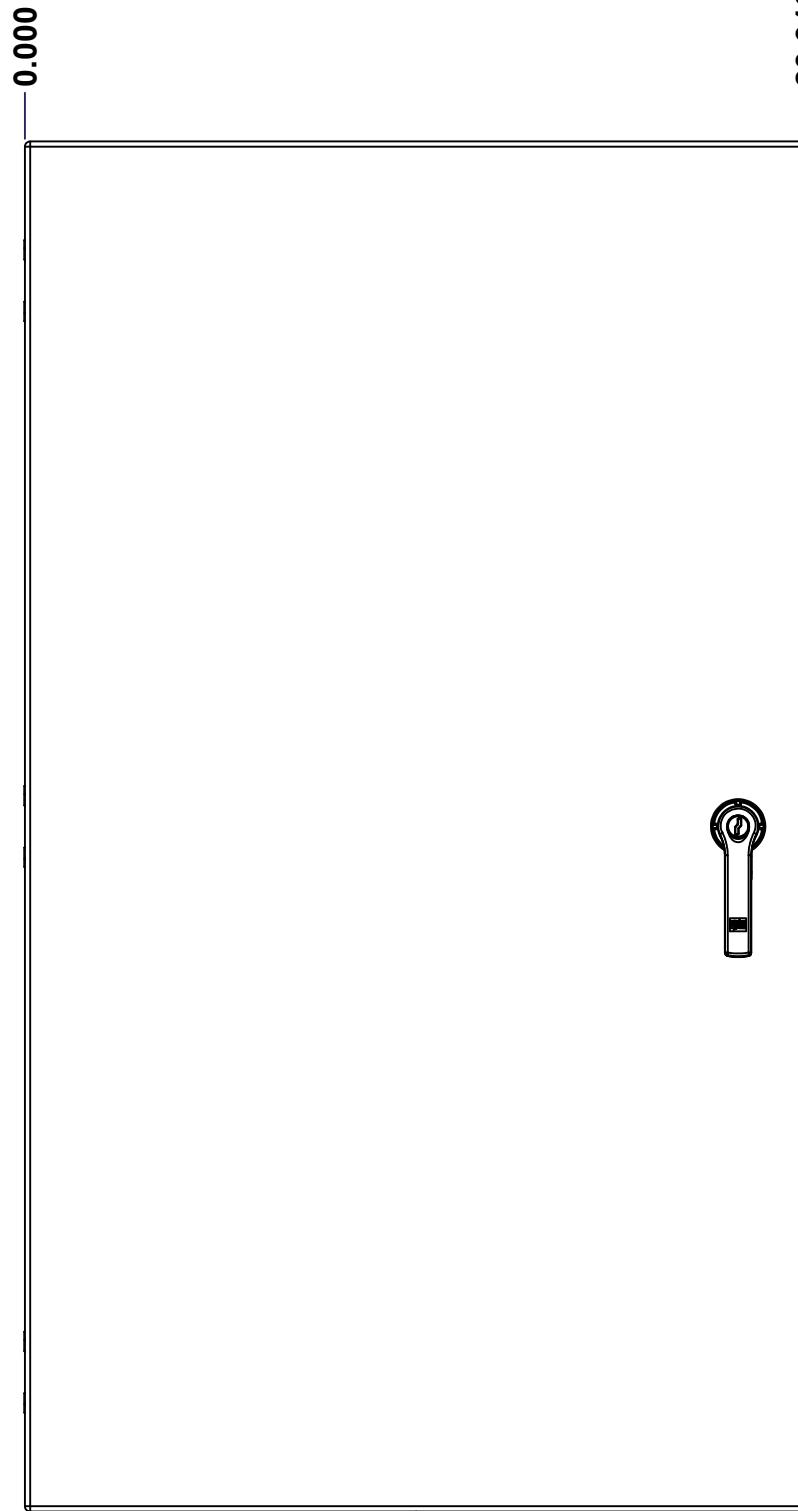
BACK



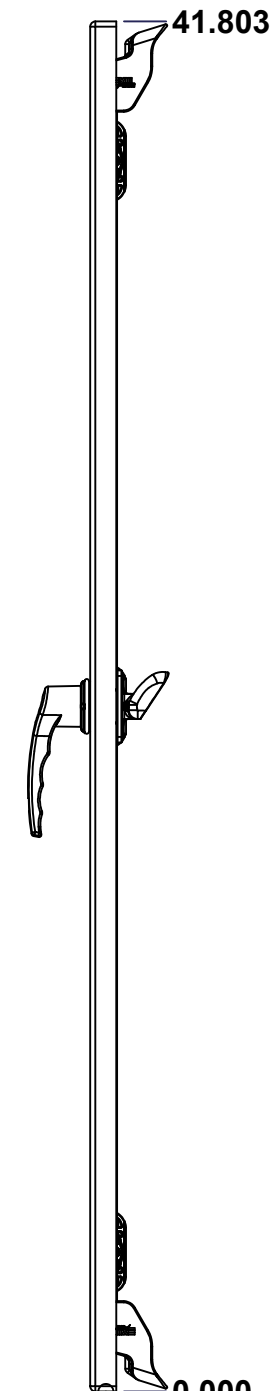
BOTTOM



LEFT



FRONT



RIGHT

0.000  
0.800

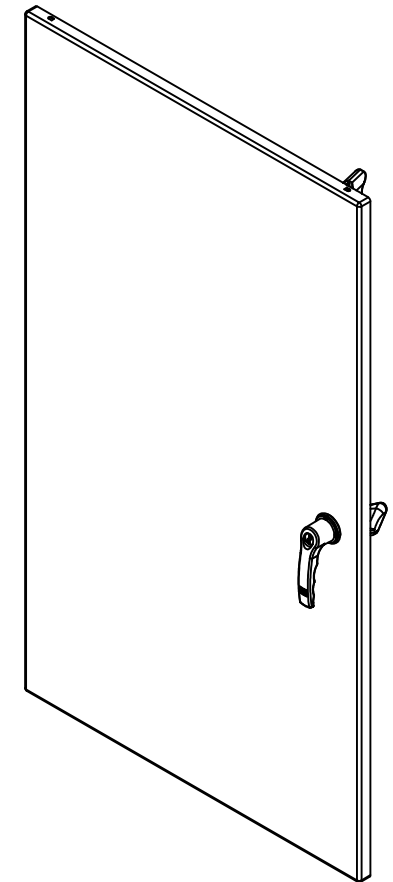
0.000

23.918

41.803

0.000

No.	Revisions	Date	By/Par



Isometric View



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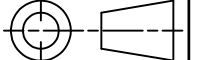


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 24-Feb-16
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

Description 5412ESCS 42" x 24" Cover	Detail Rev.
---	-------------

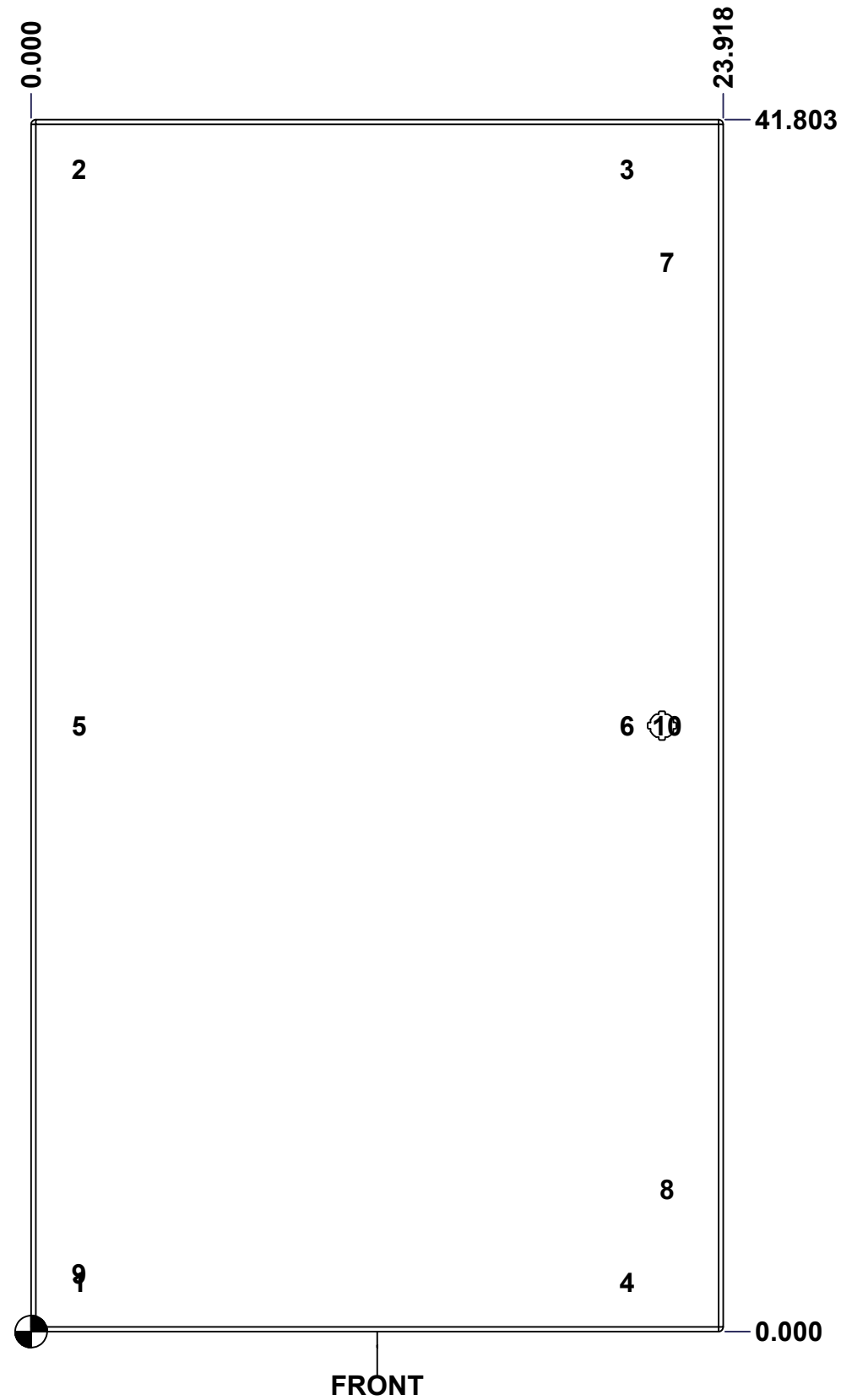
Part Number Numéro Pièce <b>5412ESCS422412C</b>	Rev. <b>0</b>	1 3
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	20.423	40.094	STUD M6 x 18mm (Inside)
4	20.423	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	20.423	20.902	STUD M6 x 18mm (Inside)
7	21.803	36.896	CLOSING BAR STUD (Inside)
8	21.803	4.907	CLOSING BAR STUD (Inside)
-----			
9	1.486	2.000	GND STUD M6 x 16mm (Inside)
10	21.803	20.902	HANDLE 885 ESL2A @ 0.0°



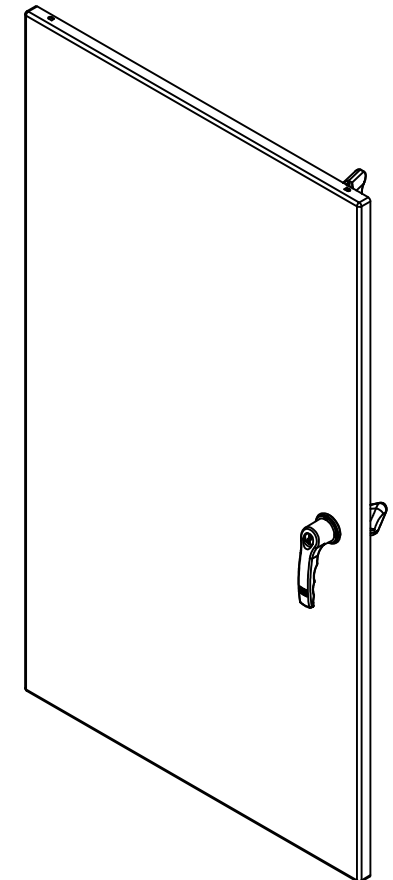
	Description	Status	
	5412ESCS 42" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESCS422412C</b>	<b>0</b>	2 3



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No.	Revisions	Date	By/Par



Qty	Part Name	Rev	Description
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESCS422412G	0	5412ESCS 42" x 24" Cover Gasket Part
1	5412ESCS422412C-P	0	5412ESCS 42" x 24" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Parts List

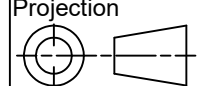


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**Flatness**  
Aplatissement

Max 3.0mm

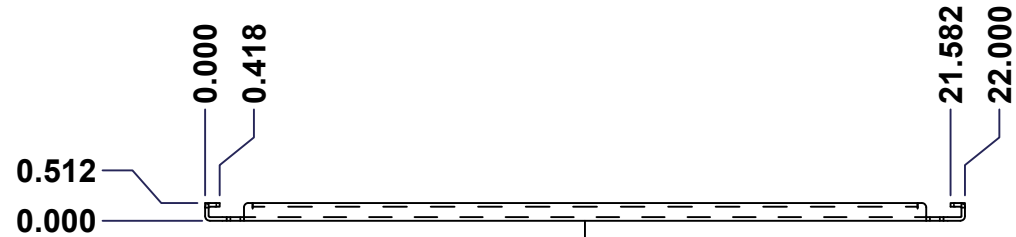
**Projection**



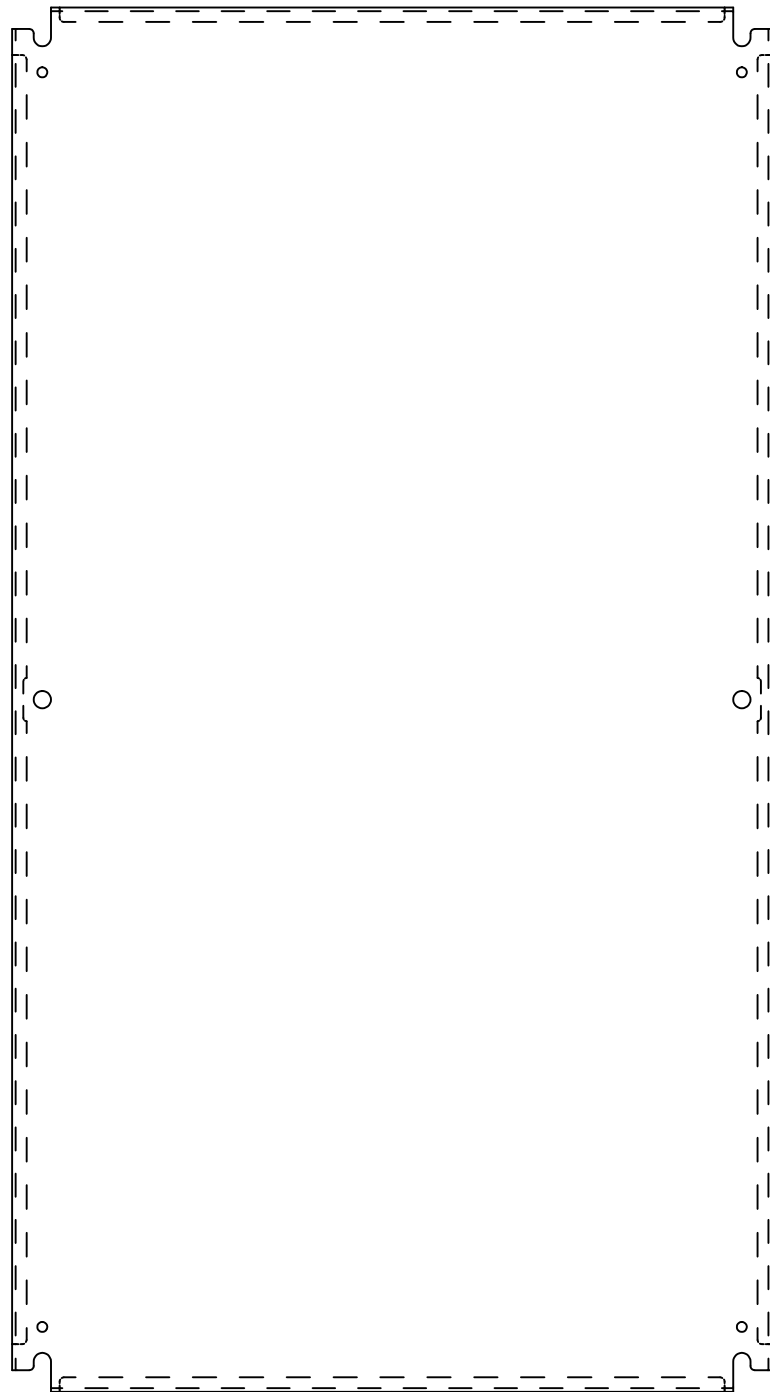
Customer Client		Date
Drawn By / Dessiné Par	BoxCad: BoxCad	Date 24-Feb-16
Material / Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color / Couleur	Asa-61 Grey	Finish / Fini: Smooth
Description		Detail Rev.
5412ESCS 42" x 24" Cover		
Part Number / Numéro Pièce	<b>5412ESCS422412C</b>	Rev. 3
		<b>0</b>

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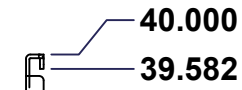
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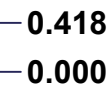
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date	
Drawn By Dessiné Par: BoxCad		Date: 1/23/2007	
Material Matière: See Part List			
Color Couleur: See Part List		Finish Fini: See Part List	
Description: 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce: <b>881 SP4224G</b>			Rev. 1 <b>0</b>

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

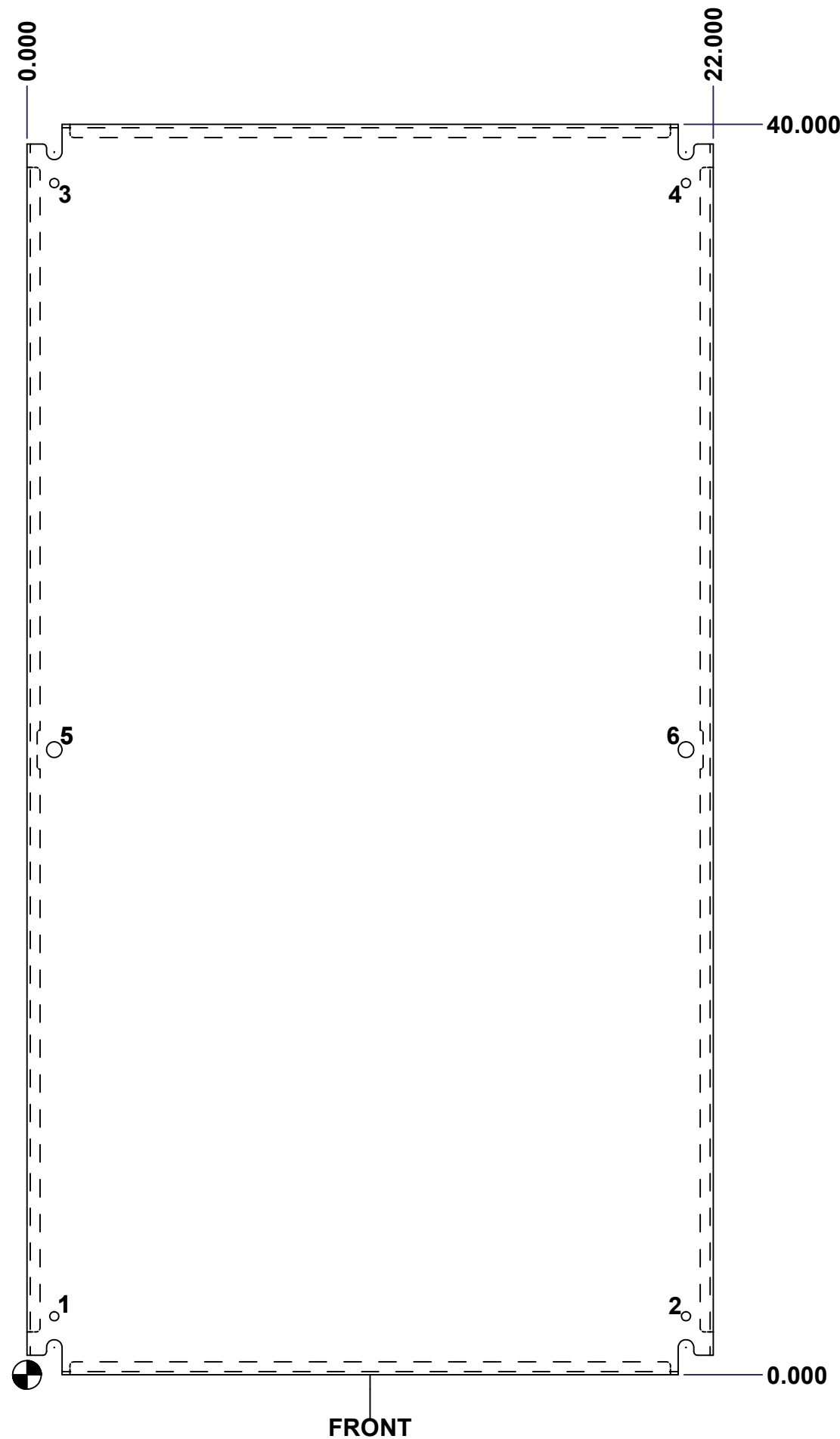
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	21.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 1/23/2007		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce <b>881 SP4224G</b>		Rev. 0		Detail Rev. 2	