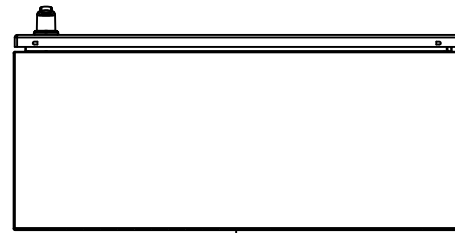


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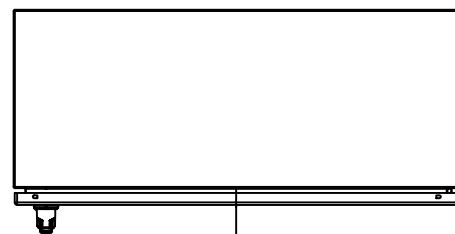
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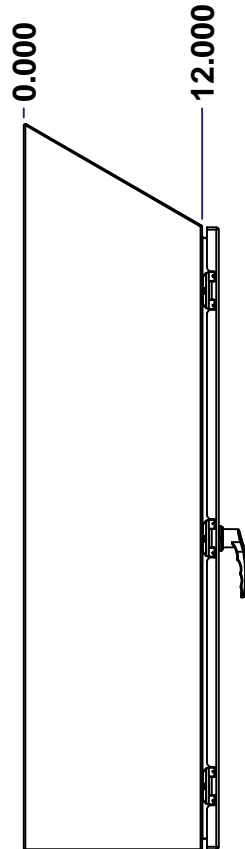
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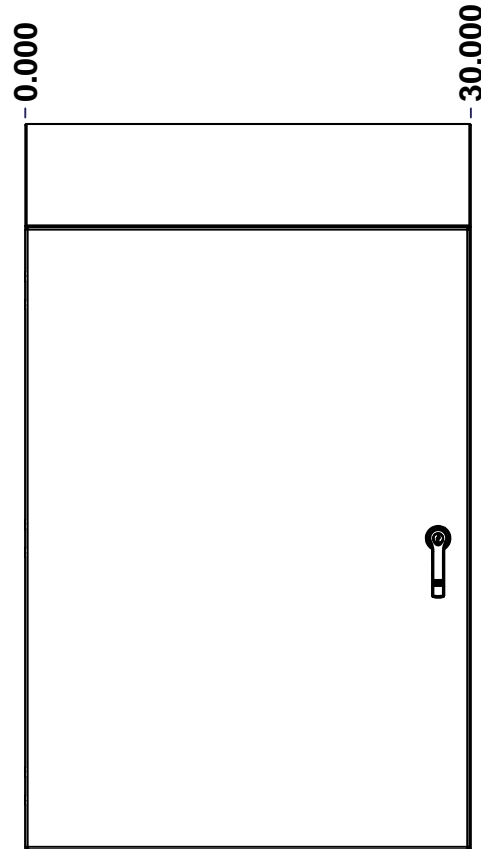
BACK



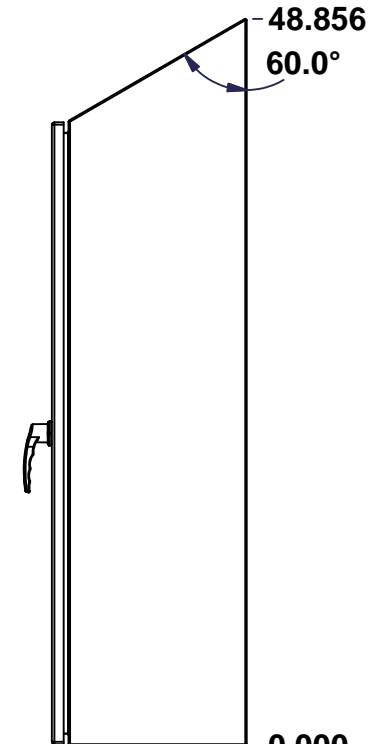
BOTTOM



LEFT

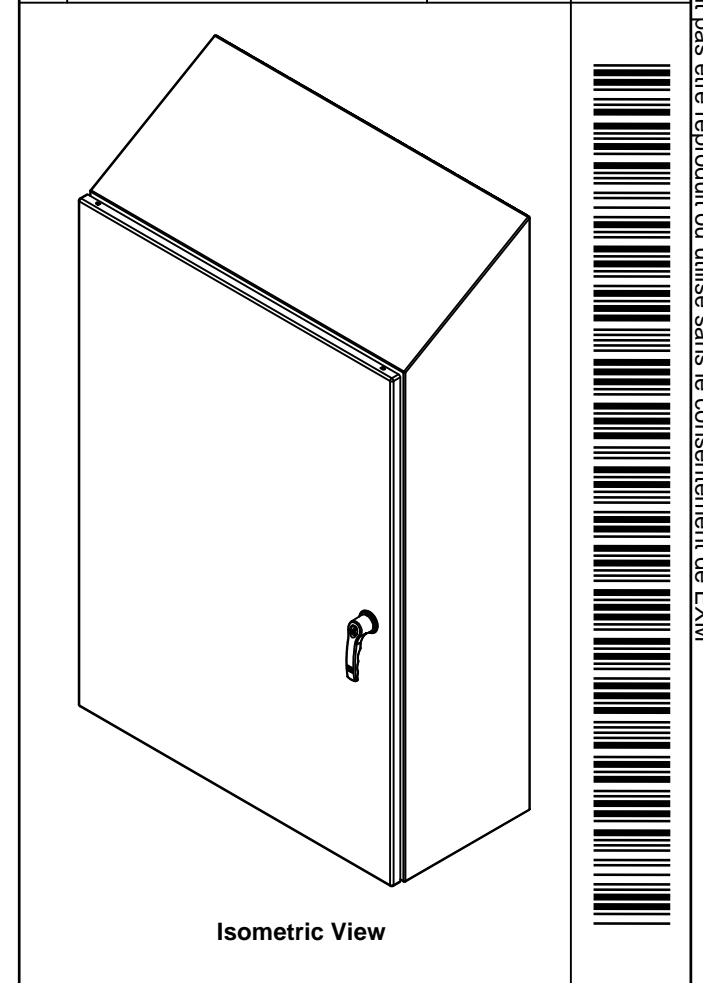


FRONT




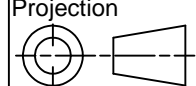
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	24-Feb-16
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini: Smooth
Description	5412ESCS 42" x 30" x 12" Assembly	
Part Number Numéro Pièce	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

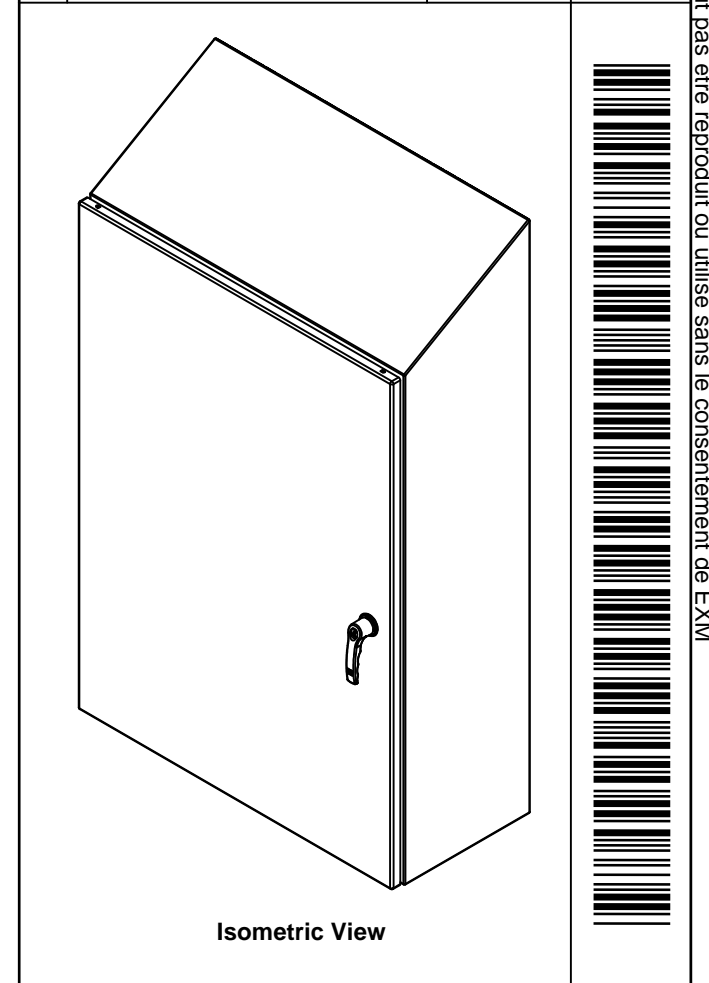
**5412ESCS423012**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



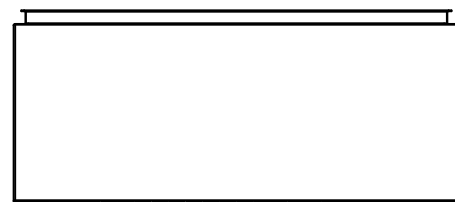
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4230G	0	881 SP - Inner Panel
1	5412ESCS423012C	0	5412ESCS 42" x 30" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESCS423012B	0	5412ESCS 42" x 30" x 12" Body
3	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date		Date 24-Feb-16	
Drawn By Dessiné Par		BoxCad: BoxCad		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description				Detail Rev.	
5412ESCS 42" x 30" x 12" Assembly					
Part Number Numéro Pièce				Rev. 2	
<b>5412ESCS423012</b>				<b>0</b>	

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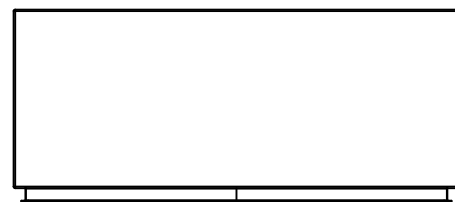
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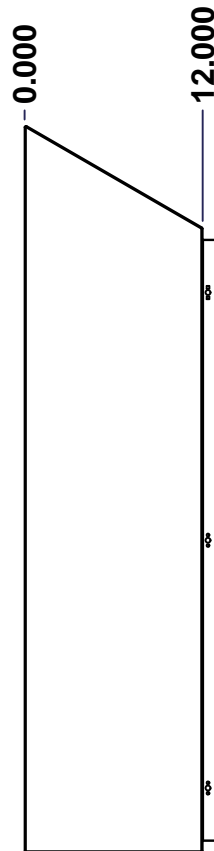
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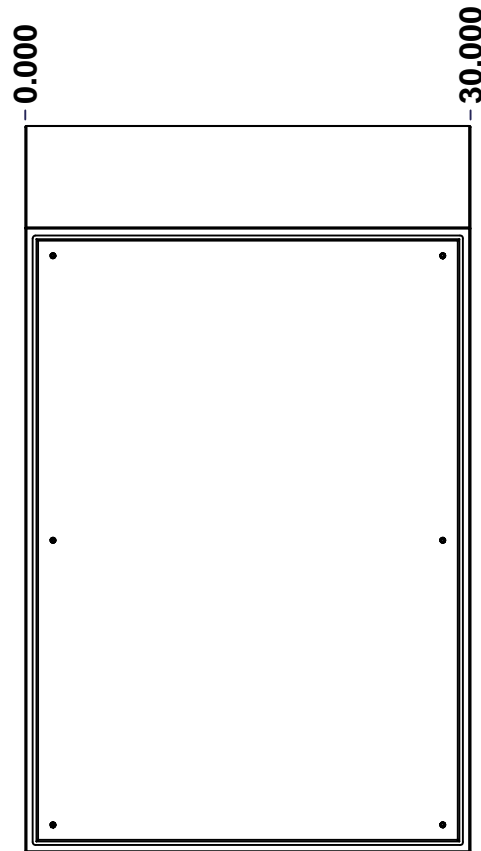
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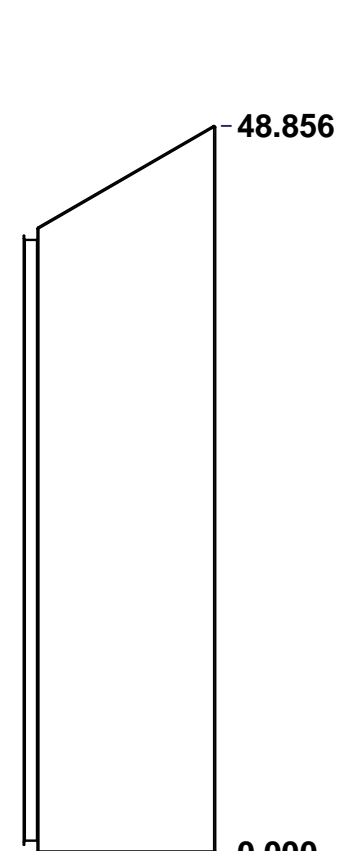
BOTTOM



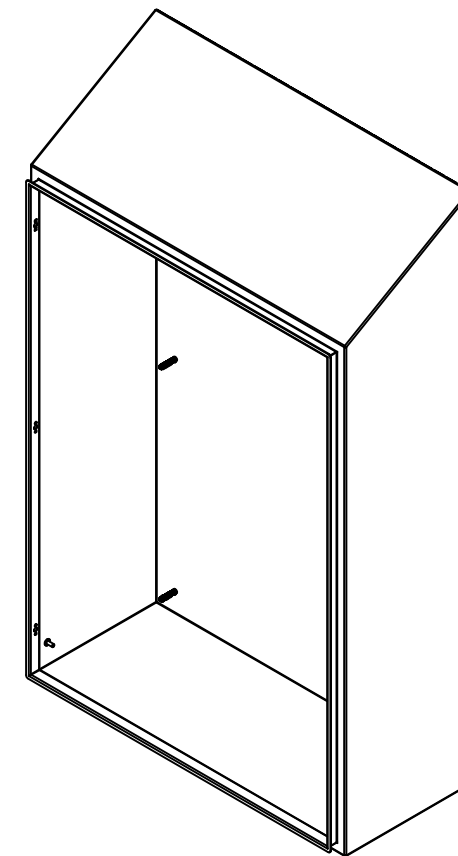
LEFT



FRONT




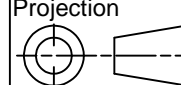
RIGHT



Isometric View



No.	Revisions	Date	By/Par

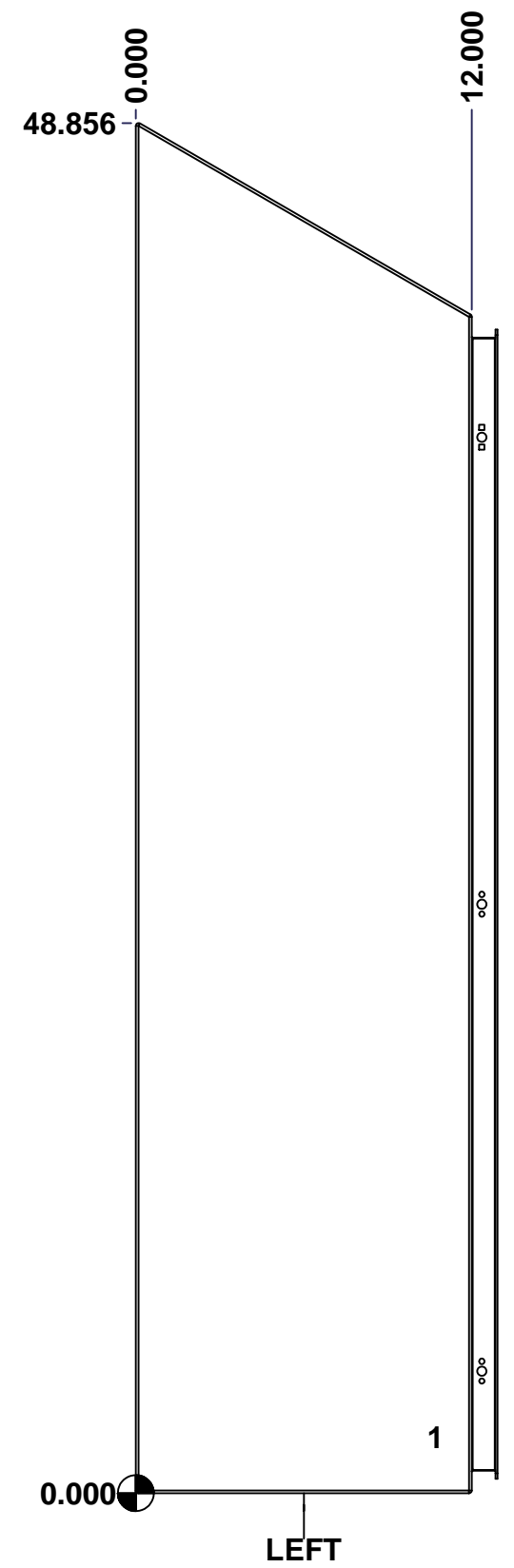
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-16
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESCS 42" x 30" x 12" Body		Detail Rev.
Part Number Numéro Pièce	5412ESCS423012B	Rev. 1 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESCS 42" x 30" x 12" Body		
	Part Number Numéro Pièce	Rev.	5
	<b>5412ESCS423012B</b>	<b>0</b>	7

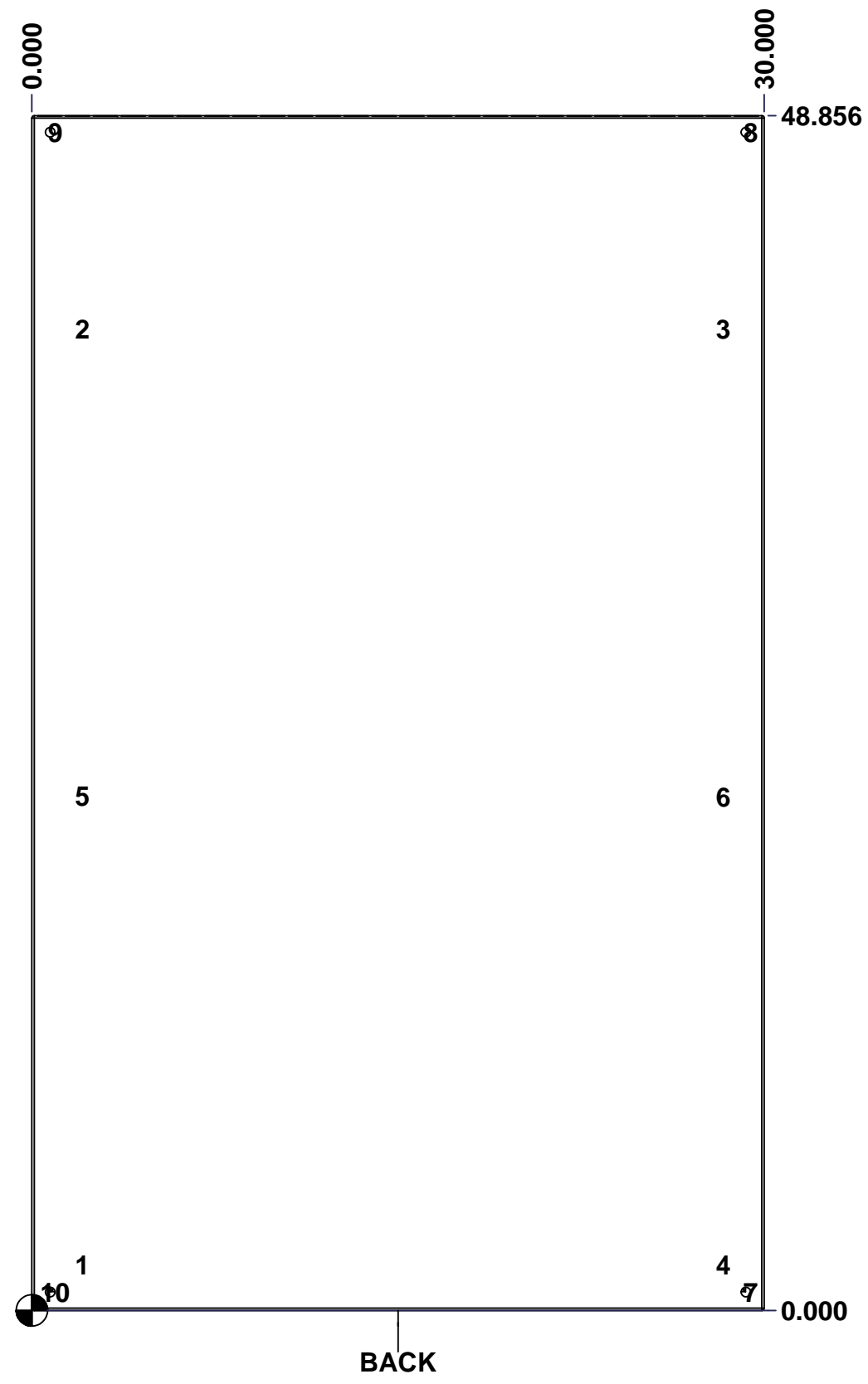
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)
-----			
7	29.250	0.750	RND Ø0.390
8	29.250	48.178	RND Ø0.390
9	0.750	48.178	RND Ø0.390
10	0.750	0.750	RND Ø0.390

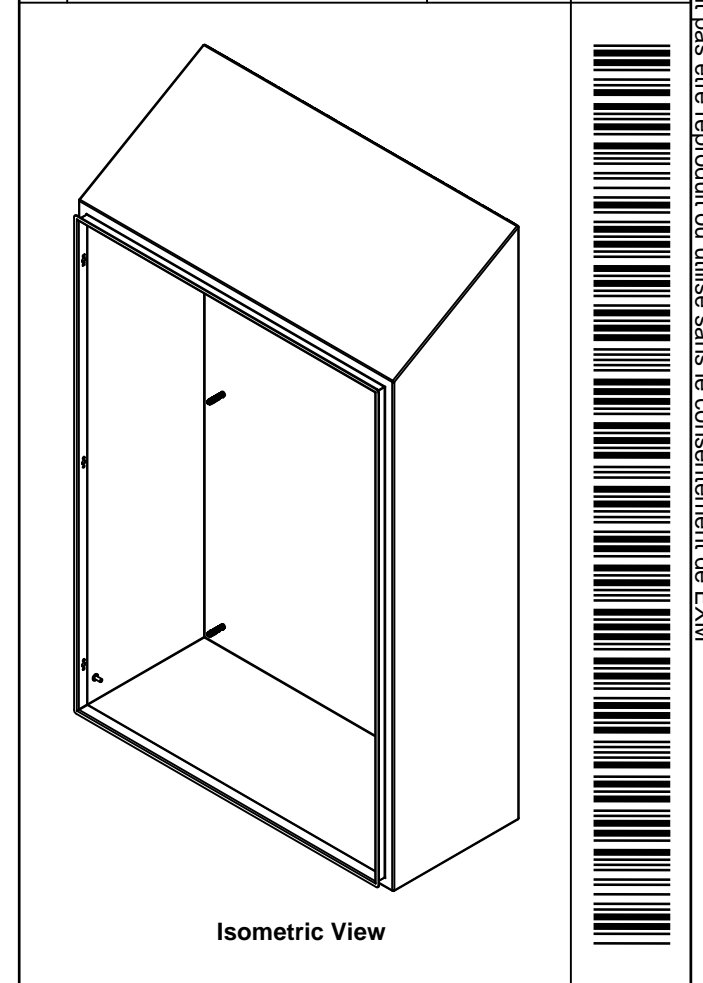



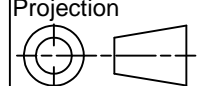
	Description	Status
	5412ESCS 42" x 30" x 12" Body	
	Part Number Numéro Pièce	Rev.
	<b>5412ESCS423012B</b>	<b>0</b>
		6
		7

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No.	Revisions	Date	By/Par

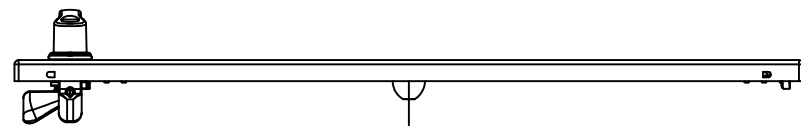


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 24-Feb-16	
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color / Couleur: Asa-61 Grey		Finish / Fini: Smooth	
Description: 5412ESCS 42" x 30" x 12" Body			Detail Rev.
Part Number / Numéro Pièce: <b>5412ESCS423012B</b>		Rev.:	2

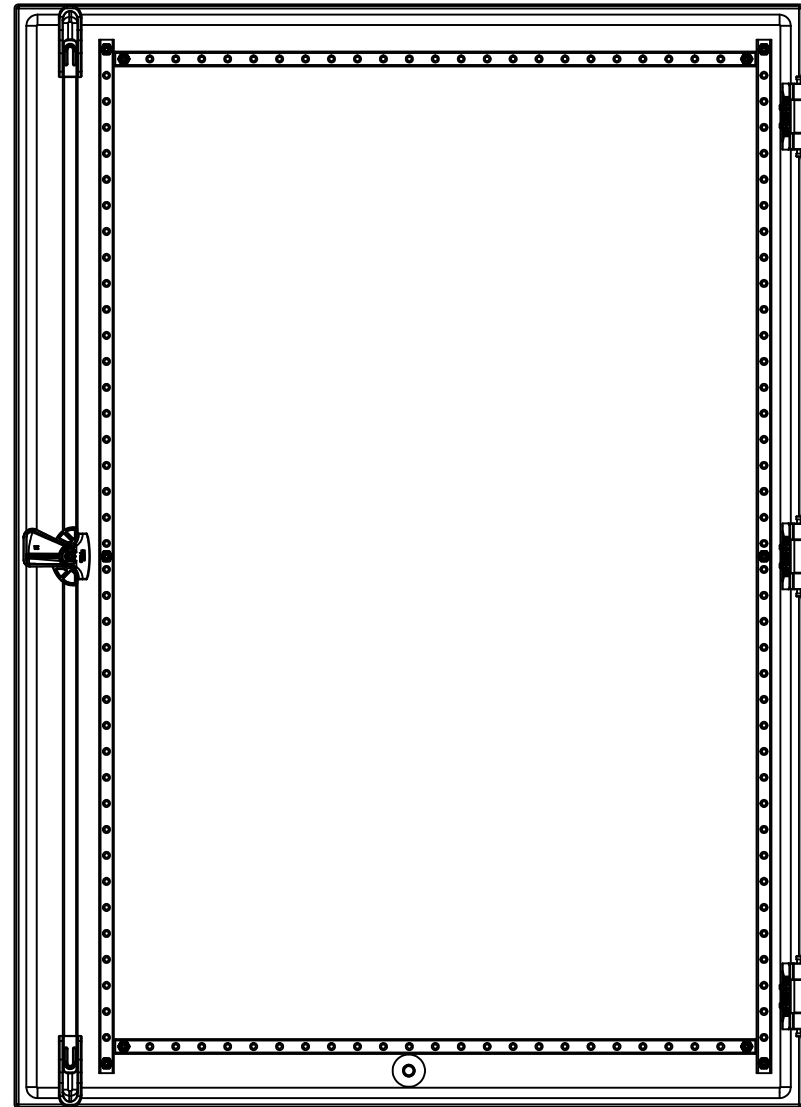
Qty	Part Number	Rev.	Description
1	STUD_M6 x 16mm	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	5412ESCS423012B-P	0	5412ESCS 42" x 30" x 12" Body Part
Parts List			

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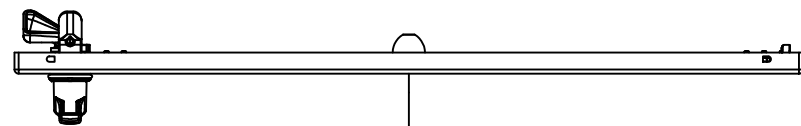
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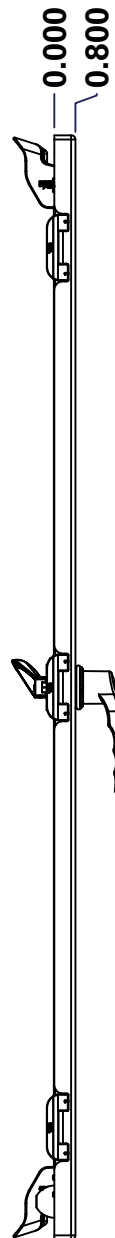
TOP



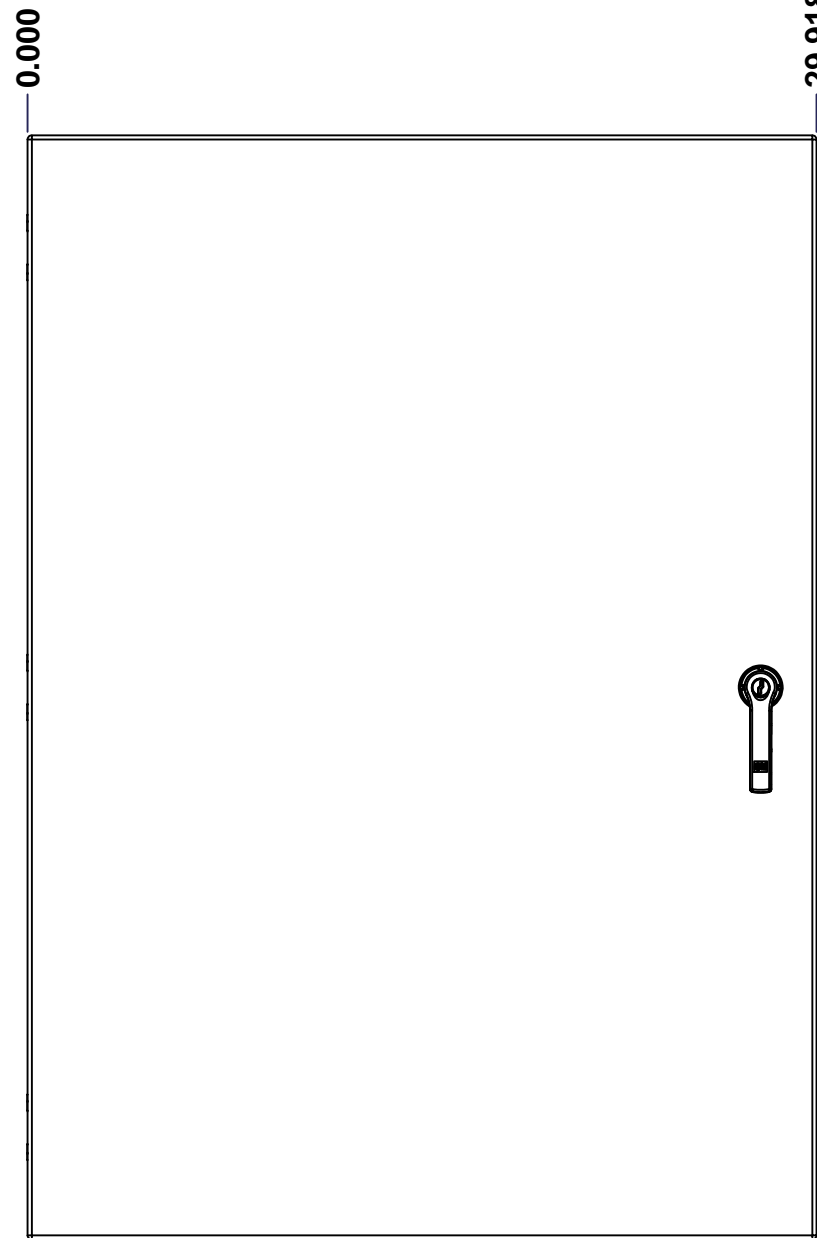
BACK



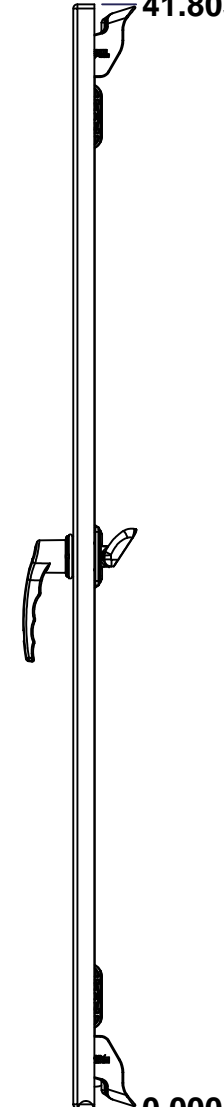
BOTTOM



LEFT



FRONT



RIGHT

0.000  
0.800

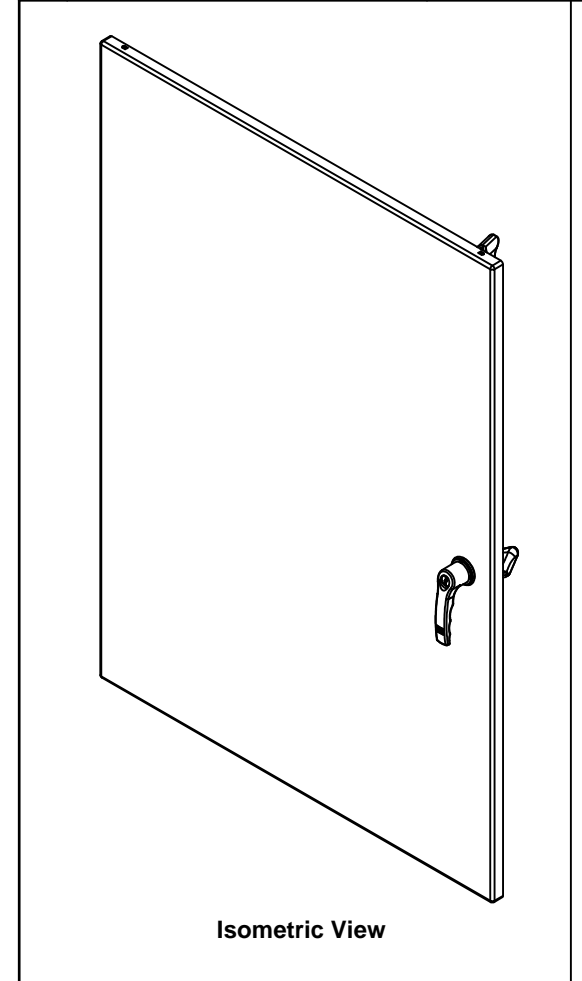
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29.918

41.803


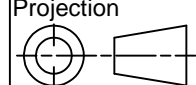
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 24-Feb-16
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESCS 42" x 30" Cover		
Part Number Numéro Pièce	Rev. 0	1 3
<b>5412ESCS423012C</b>		

SEE BILL OF MATERIAL ON LAST PAGE

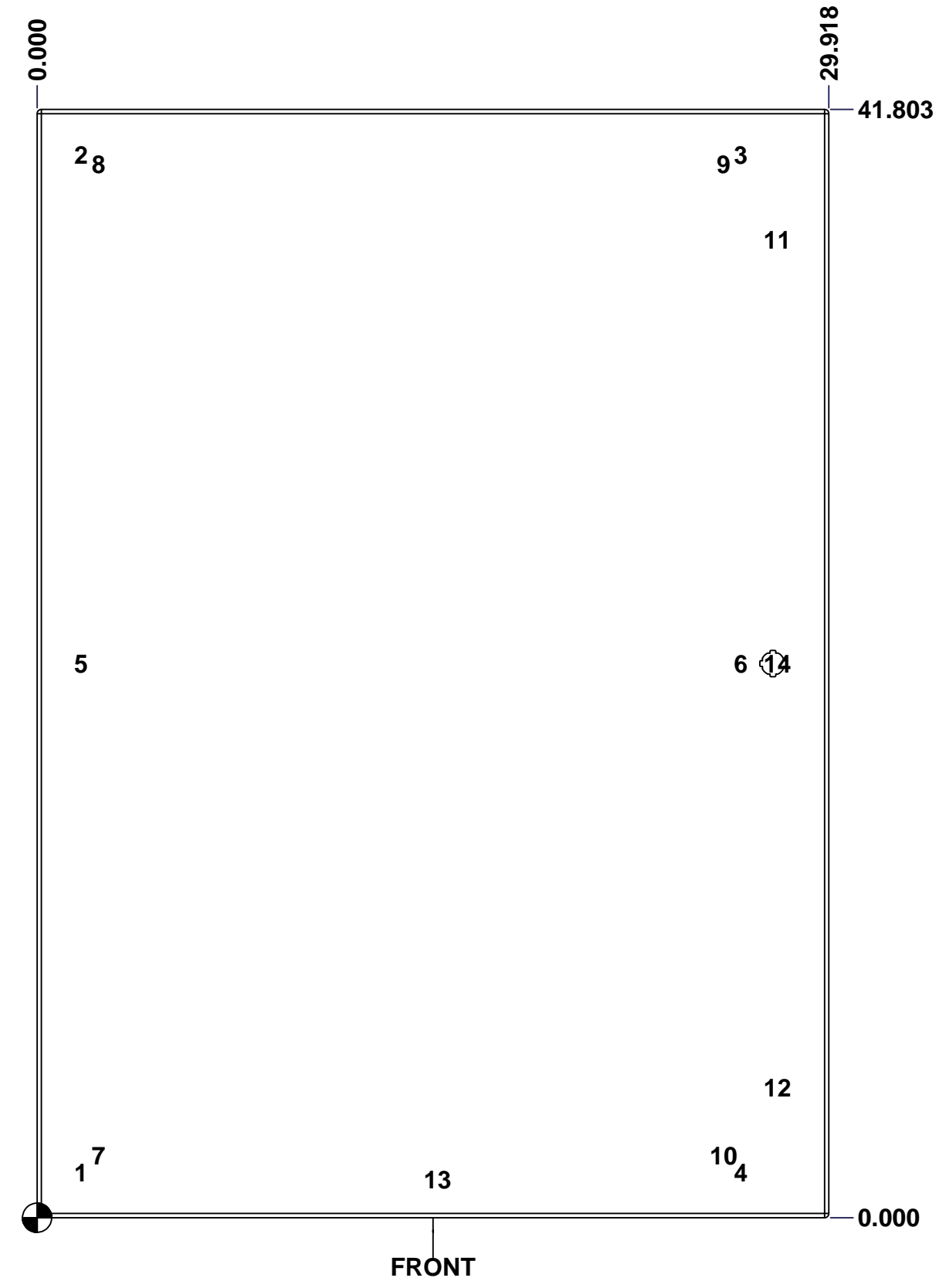
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	26.423	40.094	STUD M6 x 18mm (Inside)
4	26.423	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	26.423	20.902	STUD M6 x 18mm (Inside)
7	2.143	2.350	STUD M6 x 18mm (Inside)
8	2.143	39.733	STUD M6 x 18mm (Inside)
9	25.766	39.733	STUD M6 x 18mm (Inside)
10	25.766	2.350	STUD M6 x 18mm (Inside)
11	27.803	36.896	CLOSING BAR STUD (Inside)
12	27.803	4.907	CLOSING BAR STUD (Inside)
13	14.959	1.435	STUD M6 x 18mm (Inside)
-----			
14	27.803	20.902	HANDLE 885 ESL2A @ 0.0°



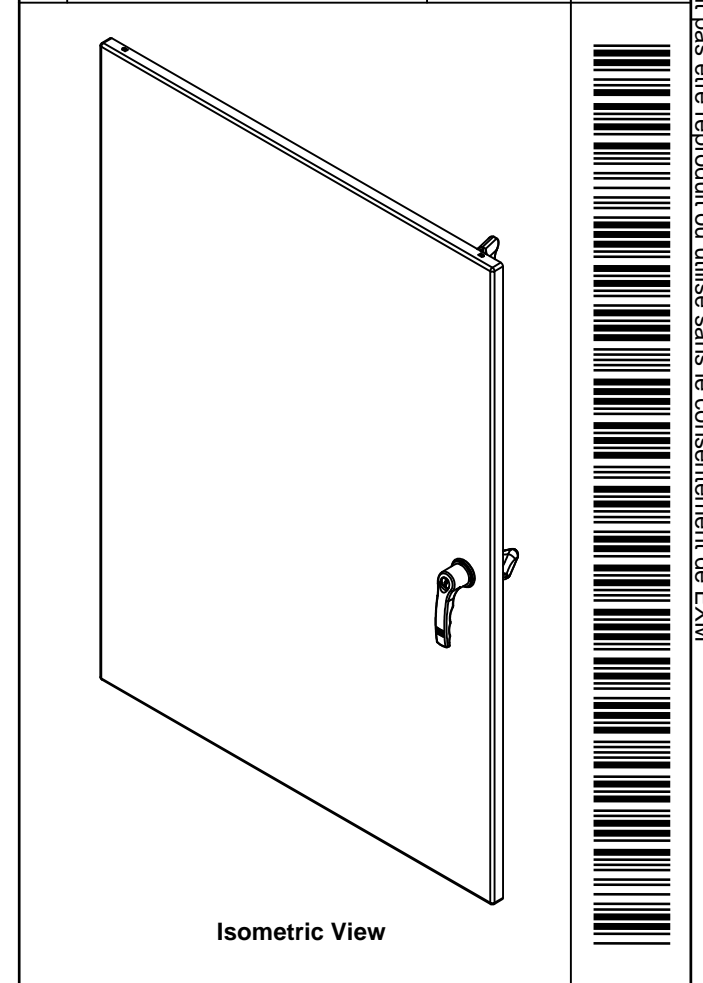
	Description	Status
	5412ESCS 42" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESCS423012C</b>	<b>0</b>
		2
		3



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No.	Revisions	Date	By/Par

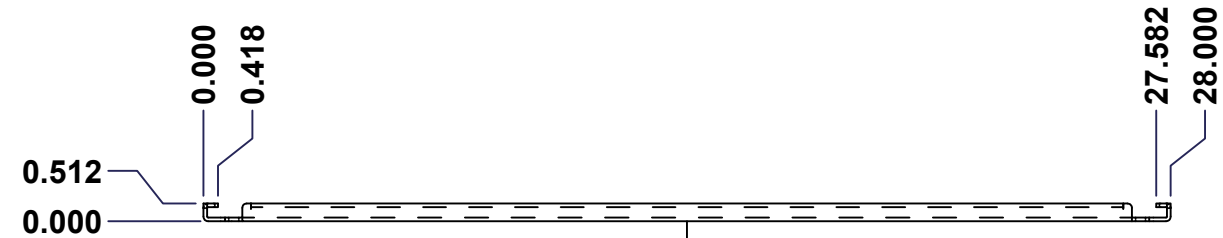


2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-Q-50536	13	5412 ES - Handle Cam Clockwise (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESCS423012G	0	5412ESCS 42" x 30" Cover Gasket Part
1	5412ESCS423012C-P	0	5412ESCS 42" x 30" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

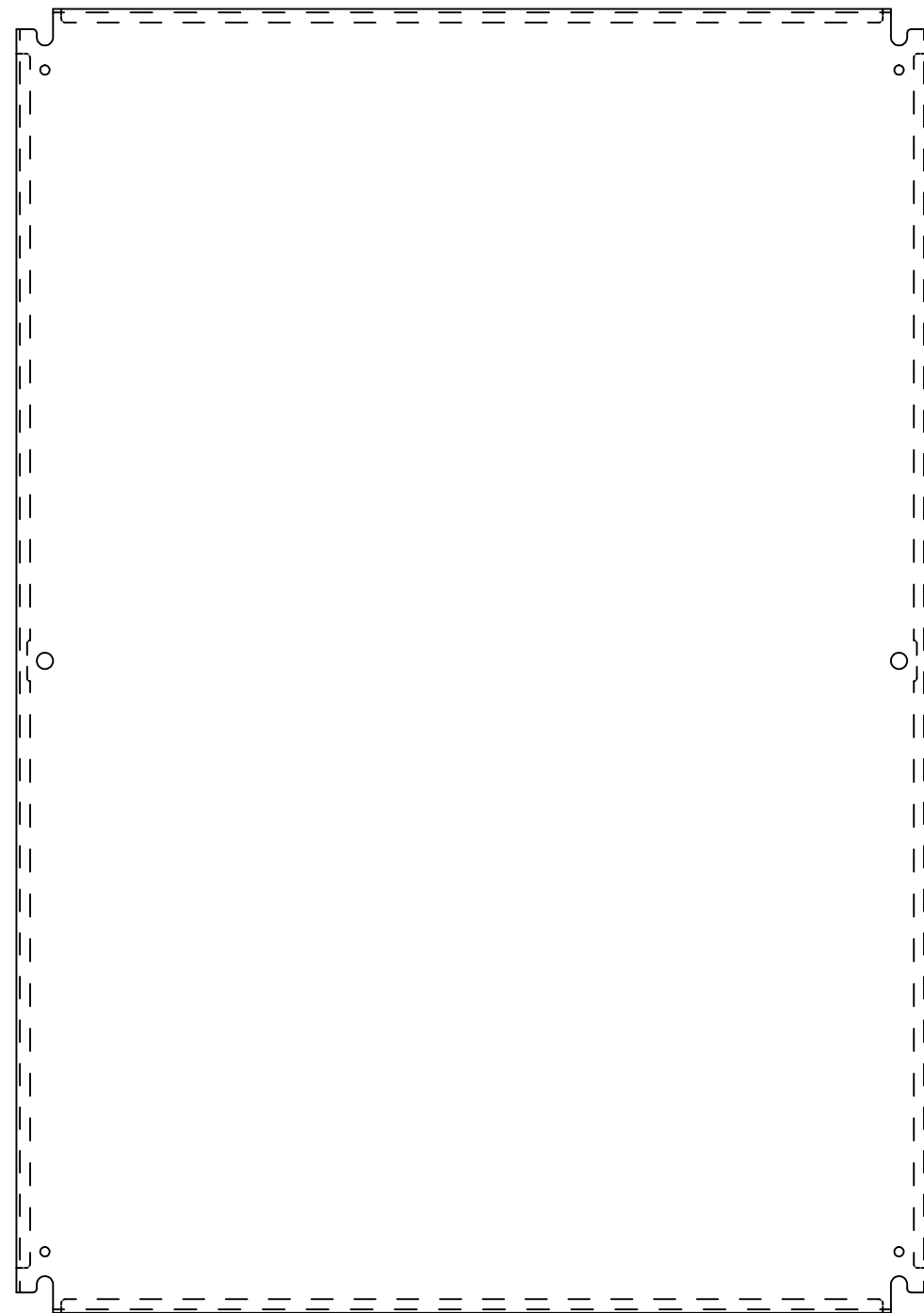
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Feb-16	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		Projection	
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESCS 42" x 30" Cover		Detail Rev.	
Part Number Numéro Pièce <b>5412ESCS423012C</b>		Rev. <b>0</b>	3 3

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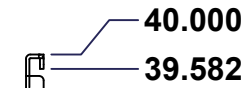
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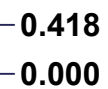
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	
Finish Fini		See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	
<b>881 SP4230G</b>		<b>0</b>	1 2

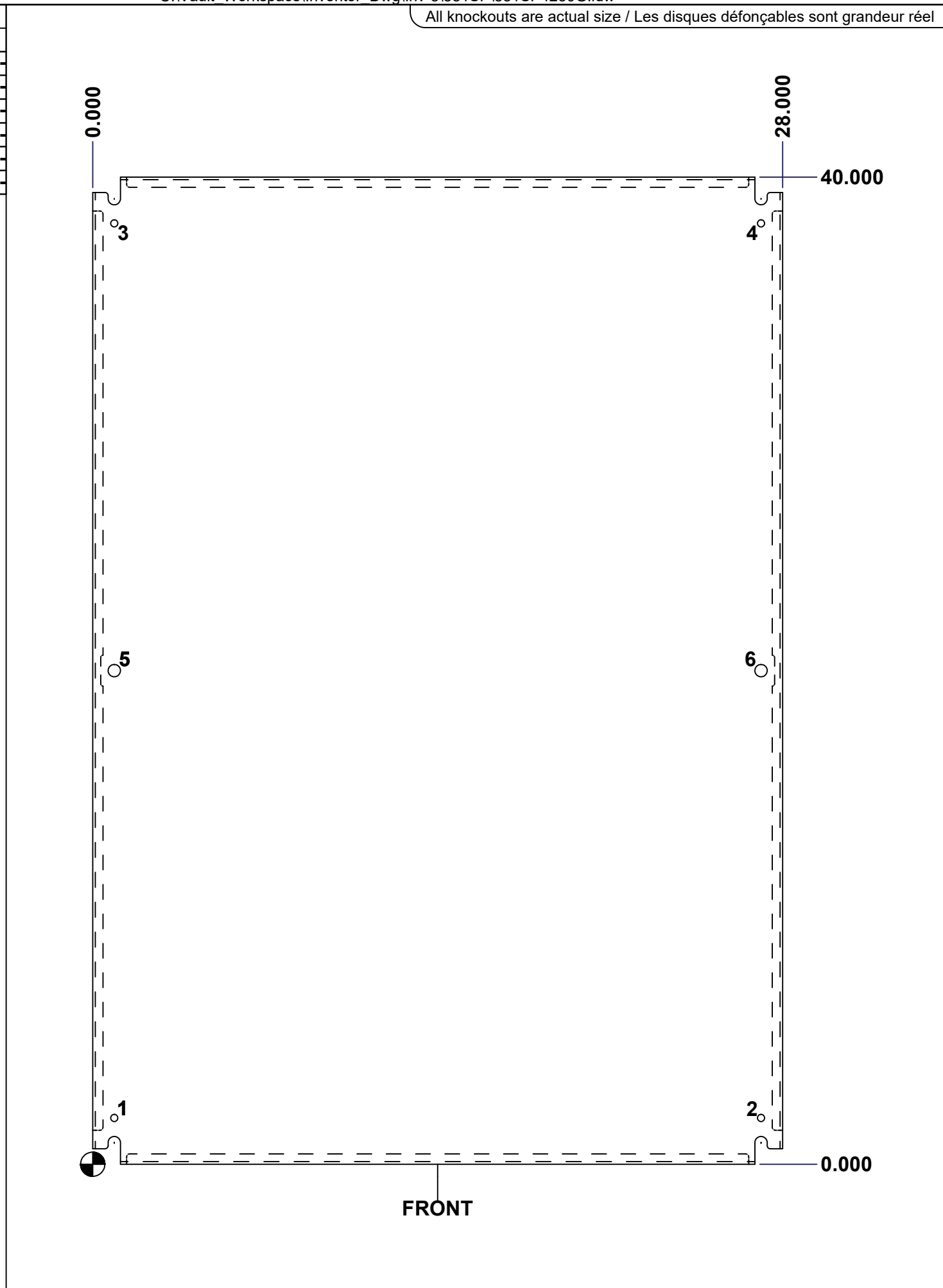
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Parts List						

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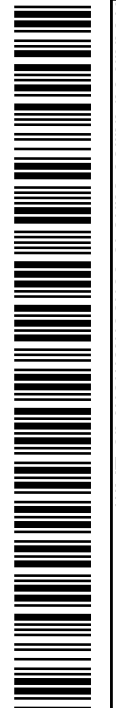
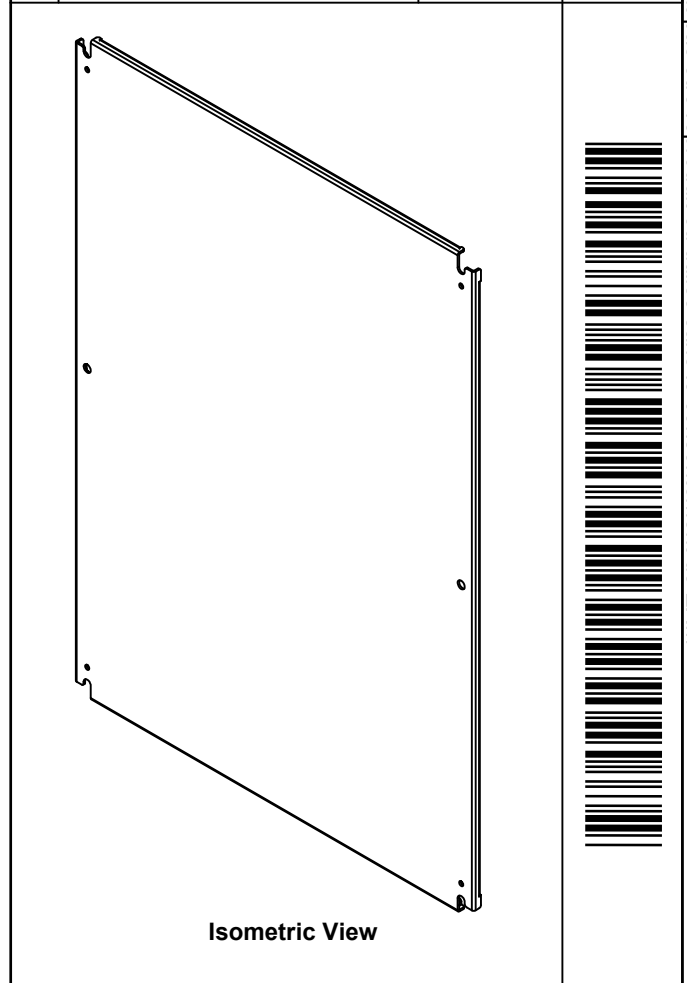
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	27.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 1/23/2007		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce <b>881 SP4230G</b>		Rev. <b>0</b>		Detail Rev. 2 / 2	