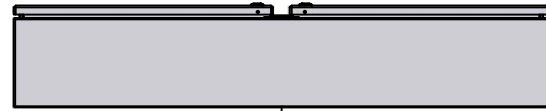


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TOP



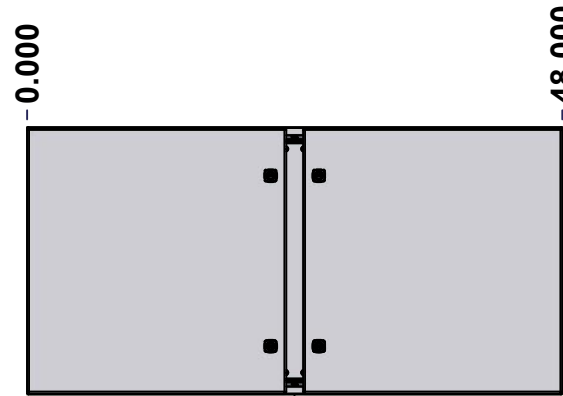
BACK



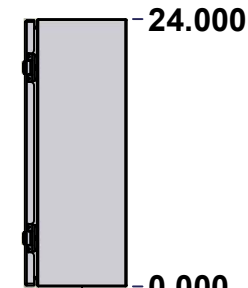
BOTTOM



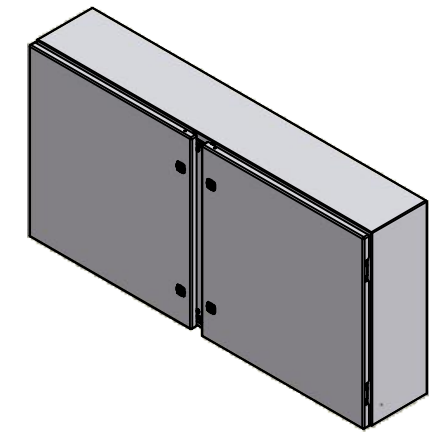
LEFT



FRONT




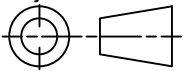
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2013-12-20
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 24" x 48" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESDD244808	0	13

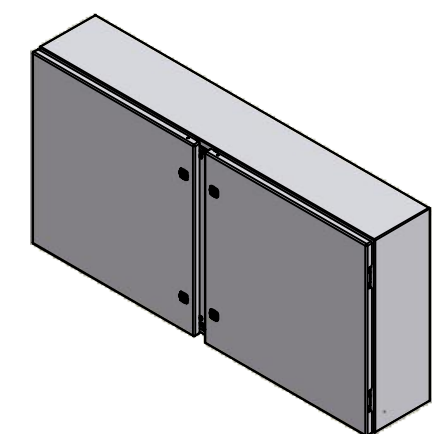
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View


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www.exmweb.com

Flatness
 Aplatissement
 Max 3.0mm
 Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2013-12-20

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412ESDD 24" x 48" x 8" Assembly

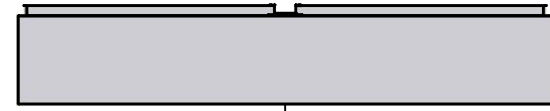
Part Number / Numéro Pièce: 5412ESDD244808	Rev. / Révis: 0	2
		13

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Qty	Part Number	Rev	Description
1	881 SP4824G	0	881 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESDD244808RD	0	5412ESDD 24" x 48" Cover
1	5412ESDD244808LD	0	5412ESDD 24" x 48" Cover
1	5412ESDD244808B	0	5412ESDD 24" x 48" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

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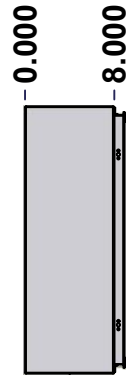
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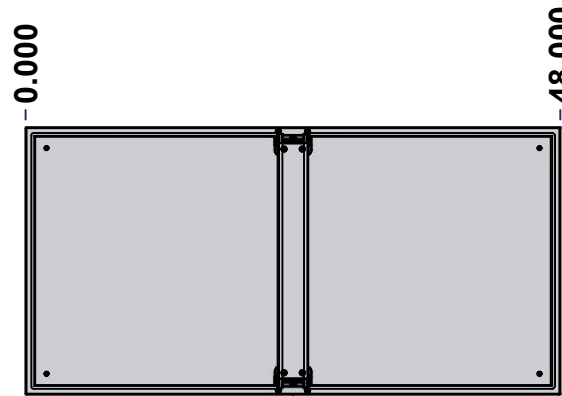
TOP



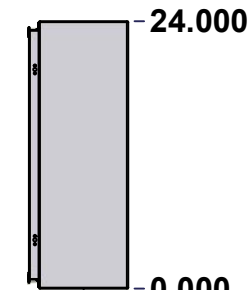
BACK



LEFT



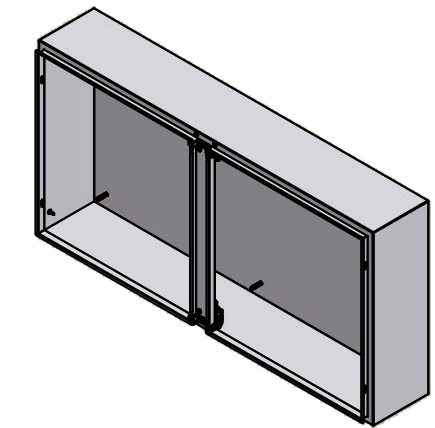
FRONT



RIGHT




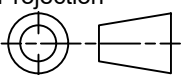
BOTTOM



Isometric View



No.	Revisions	Date	By/Par

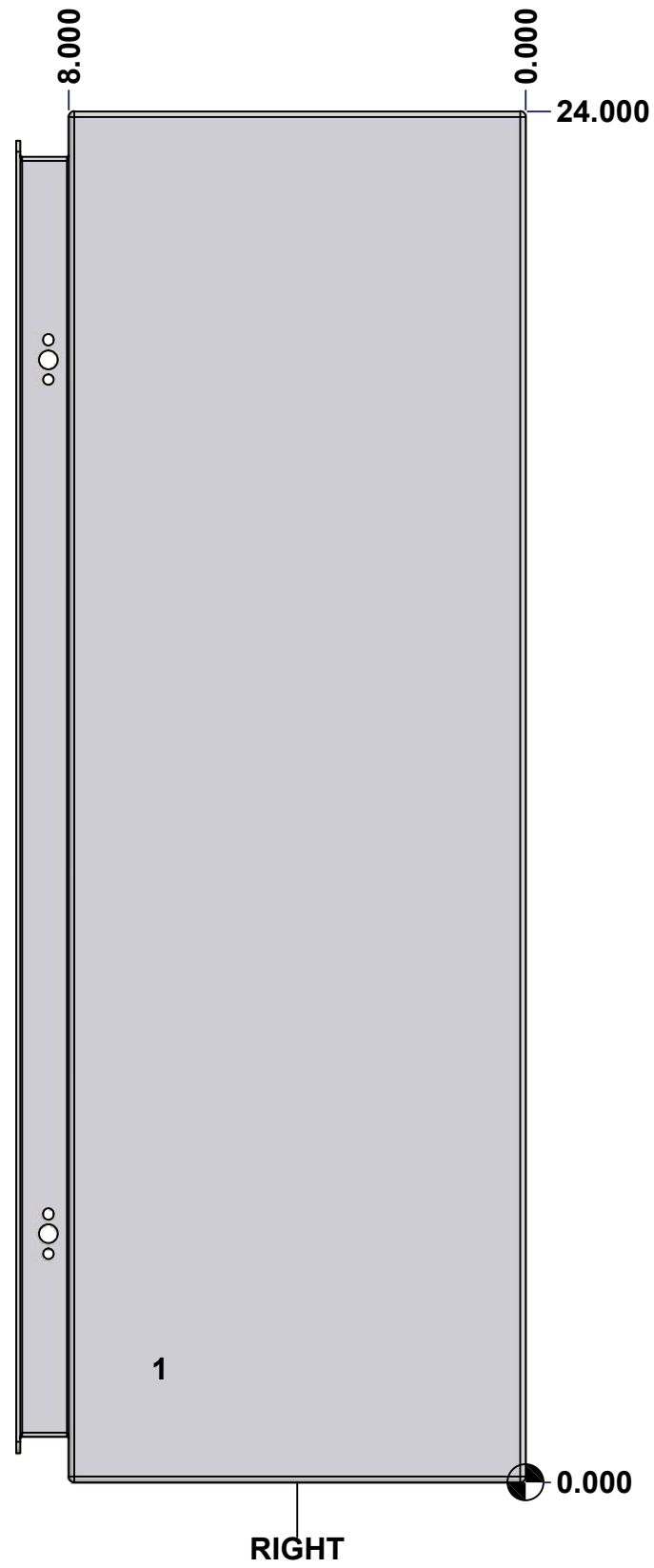
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2013-12-20
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 24" x 48" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5412ESDD244808B	0	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)

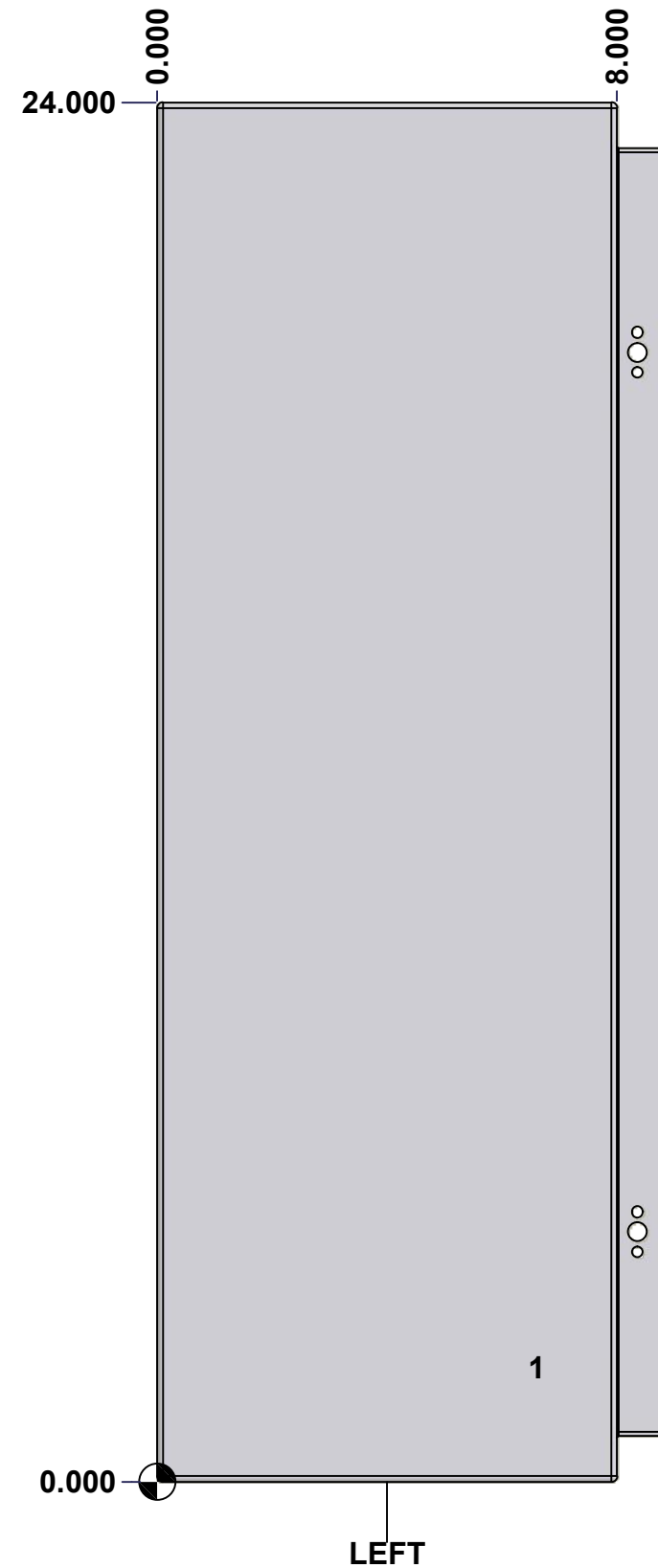


	Description	Status	
	5412ESDD 24" x 48" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESDD244808B	0	13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESDD 24" x 48" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESDD244808B	0	13

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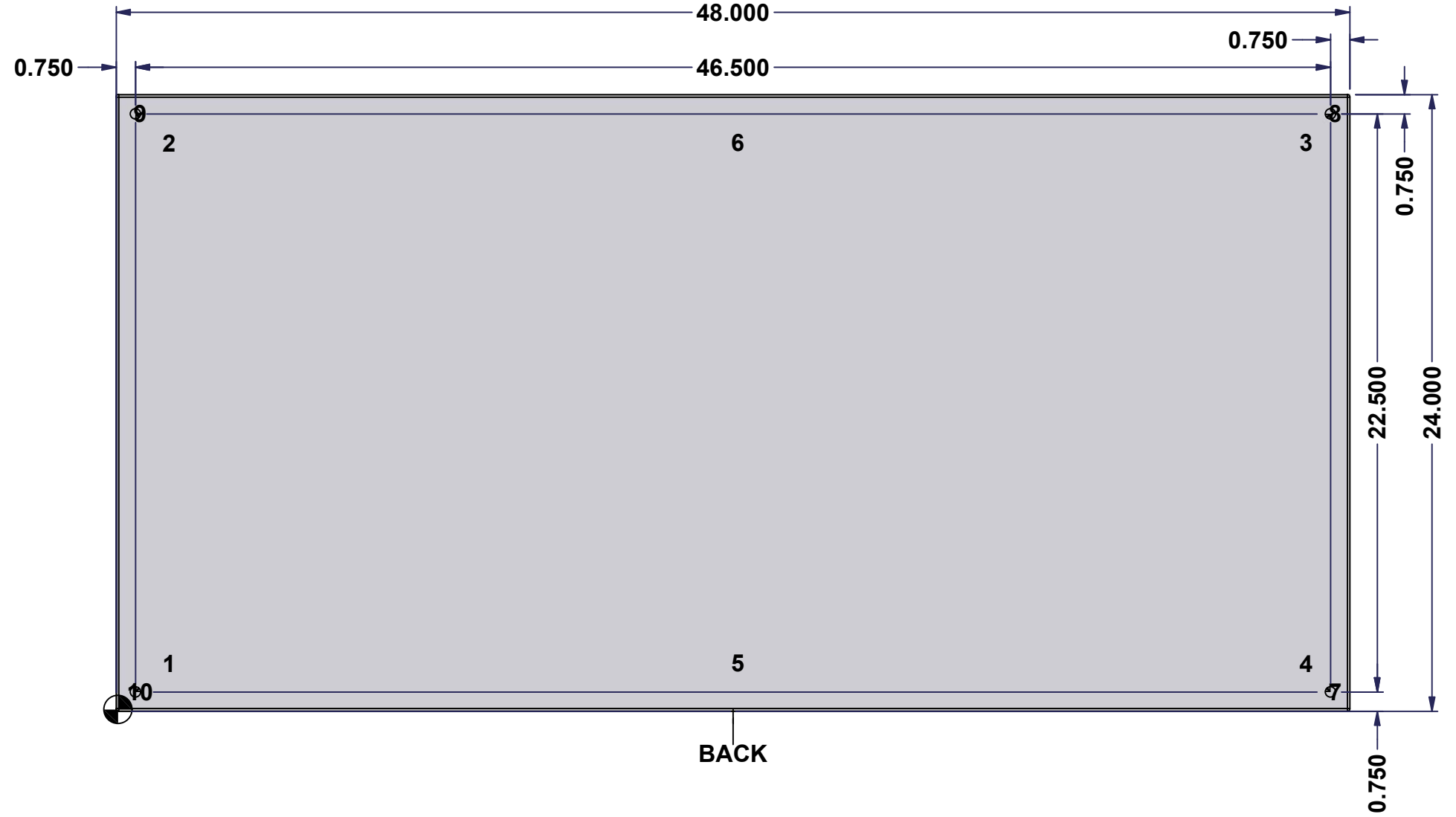
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	46.125	22.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	24.000	1.875	IP STUD M8 x 35mm (Inside)
6	24.000	22.125	IP STUD M8 x 35mm (Inside)

7	47.250	0.750	RND Ø0.390
8	47.250	23.250	RND Ø0.390
9	0.750	23.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

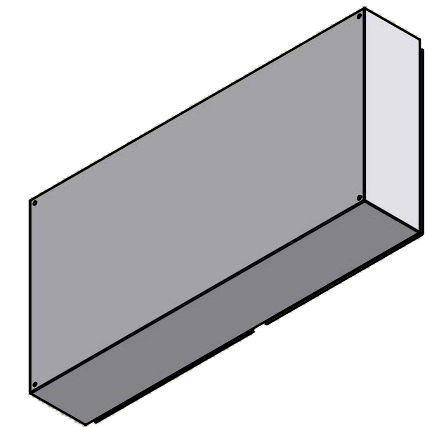


	Description	Status	
	5412ESDD 24" x 48" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESDD244808B	0	13

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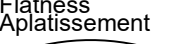
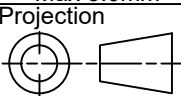
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad		Projection 
Date Date: 2013-12-20		Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESDD 24" x 48" x 8" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ESDD244808B		Rev. 7 0

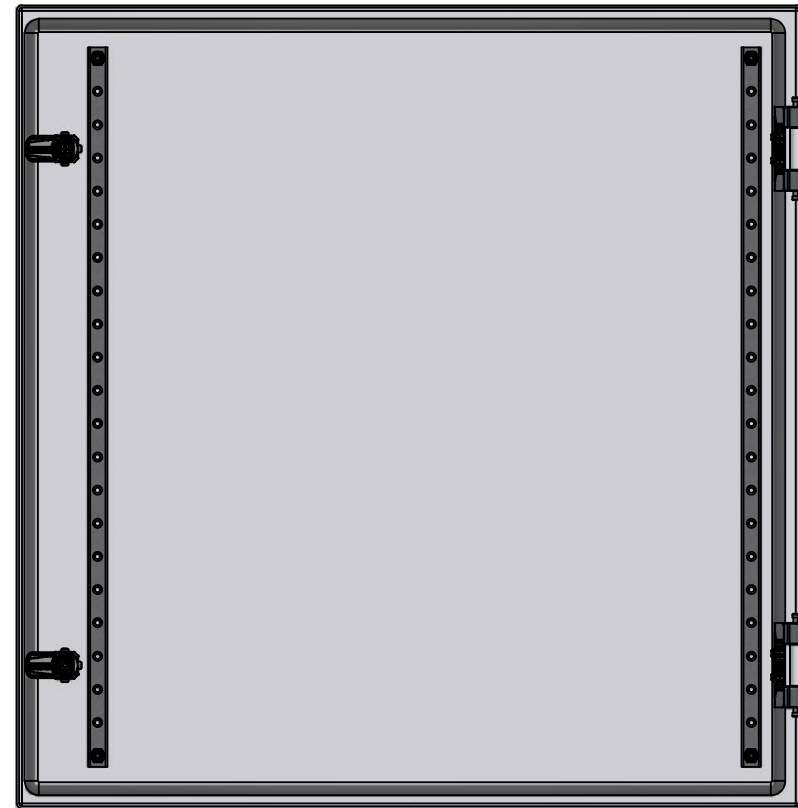
Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	STK-A-75453	7	Center Post - Sealing Block with Latch Assy (Small)
1	5412ESDD244808CP-P	0	5412ESDD 24" Center Post Part
1	5412ESDD244808B-P	0	5412ESDD 24" x 48" x 8" Body Part
Parts List			

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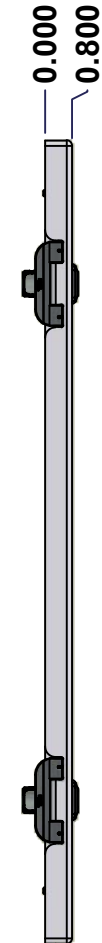
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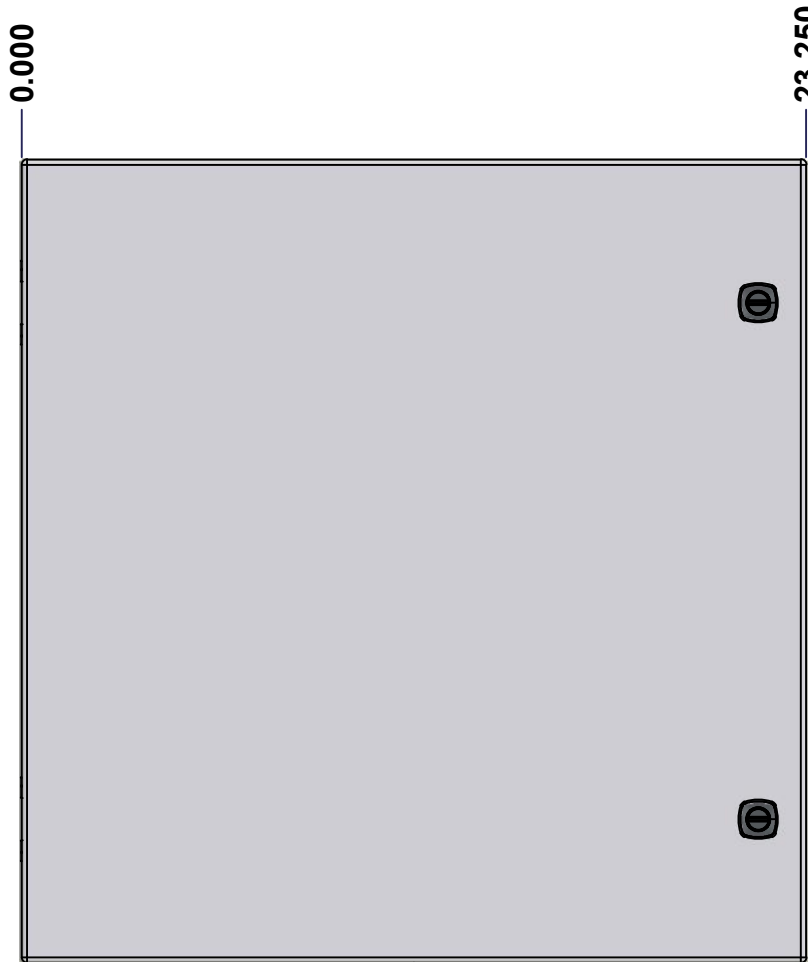
TOP



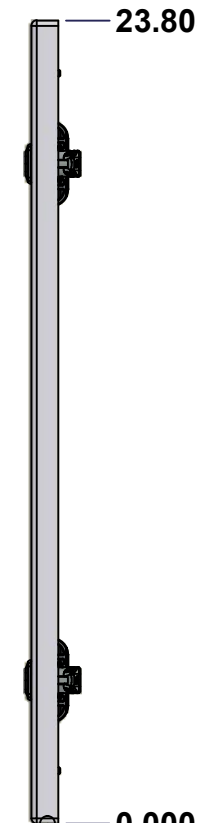
BACK



LEFT



FRONT

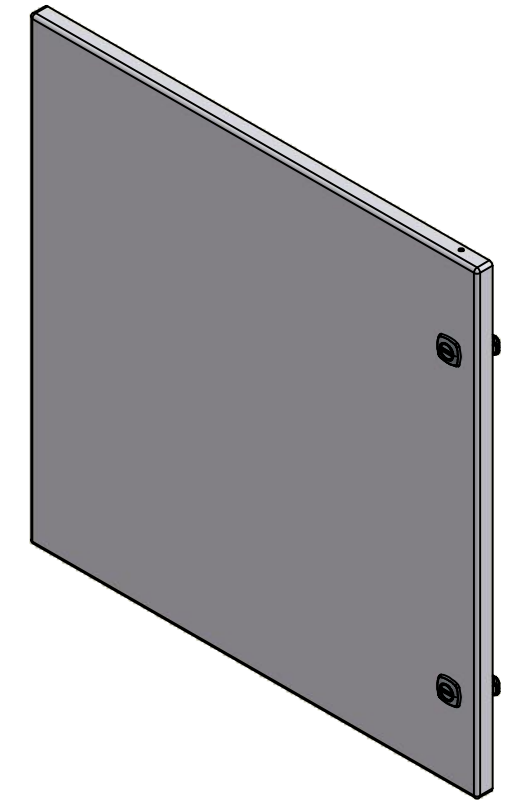


RIGHT




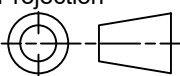
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2013-12-20
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 24" x 48" Cover		
Part Number Numéro Pièce	Rev.	8
5412ESDD244808LD	0	13

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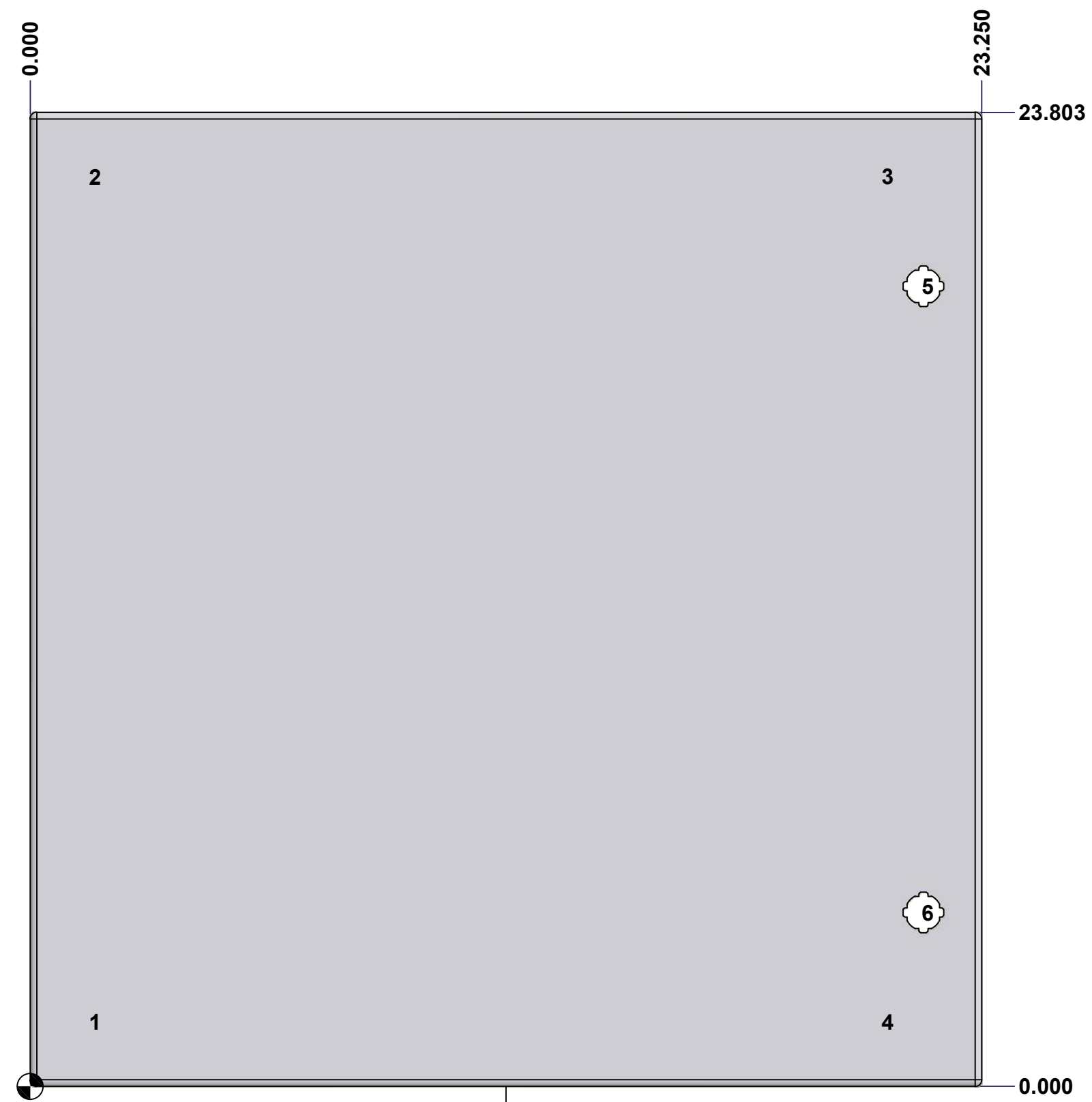
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	20.849	22.236	STUD M6 x 18mm (Inside)
4	20.849	1.567	STUD M6 x 18mm (Inside)

5	21.826	19.553	LOCK 880 SCQ4-SL @ 0.0°
6	21.826	4.250	LOCK 880 SCQ4-SL @ 0.0°



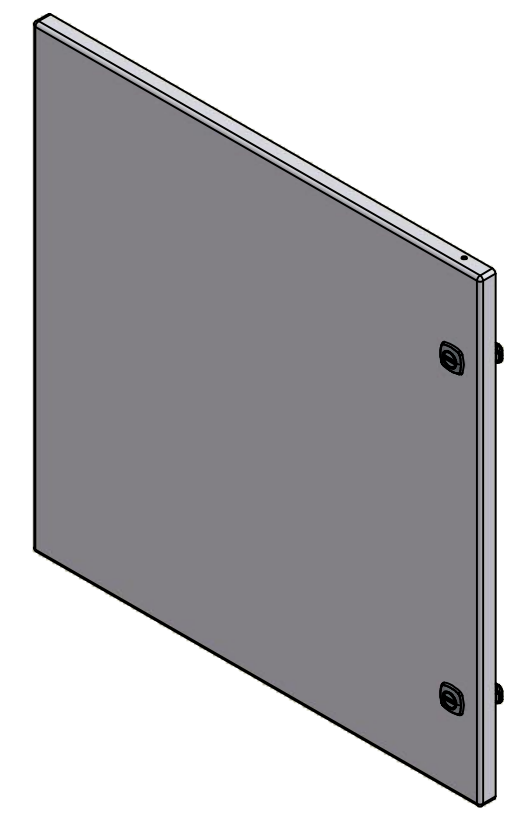
FRONT

	Description	Status
	5412ESDD 24" x 48" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESDD244808LD	0 / 9
		13

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No.	Revisions	Date	By/Par



Isometric View



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	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2013-12-20

Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
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Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESDD 24" x 48" Cover	

Part Number Numéro Pièce	Rev.	10
5412ESDD244808LD	0	13

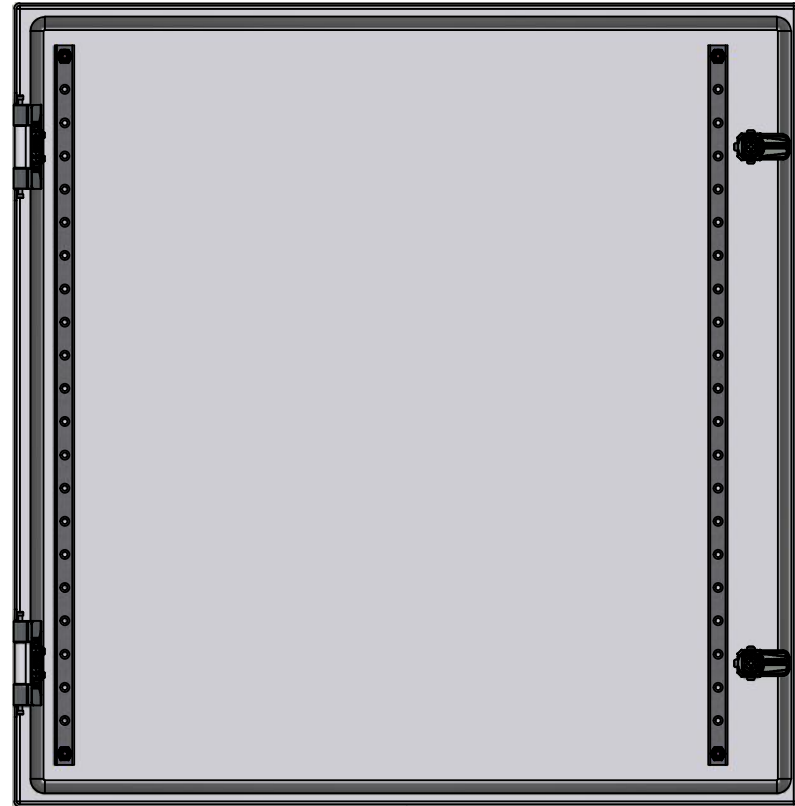
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD244808LD-G	0	5412ESDD 24" x 23.25" Cover Gasket Part
1	5412ESDD244808LD-P	0	5412ESDD 24" x 48" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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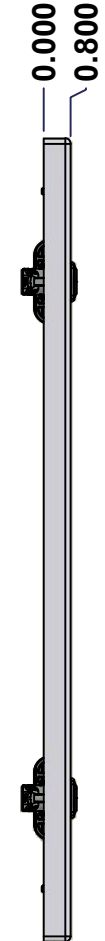
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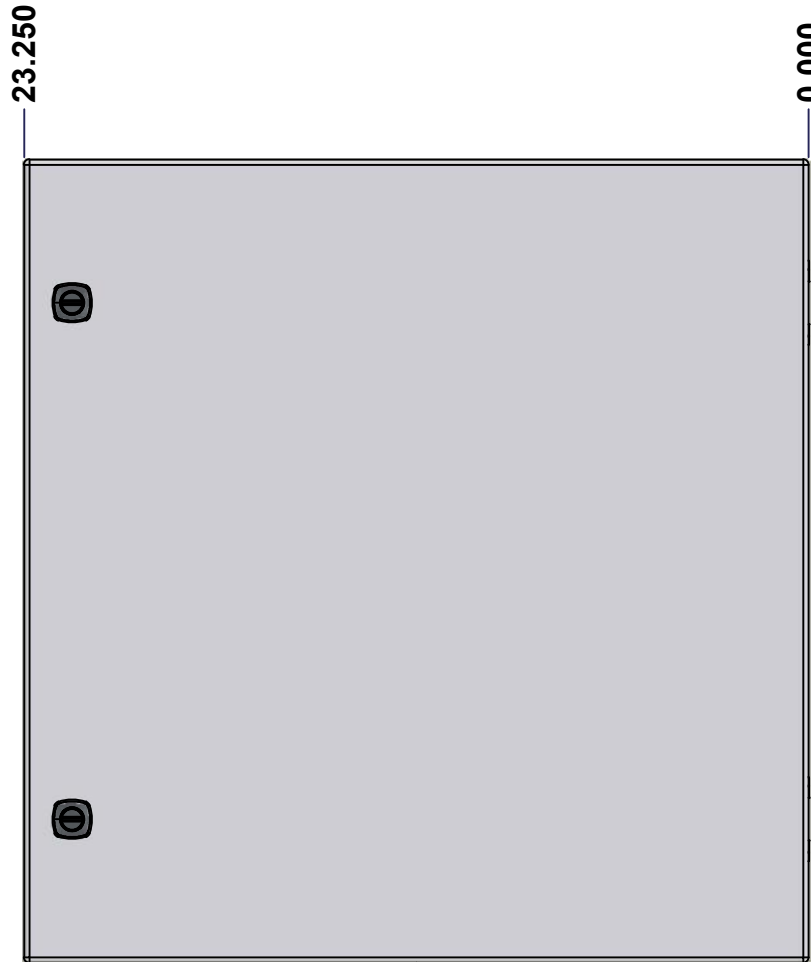
TOP



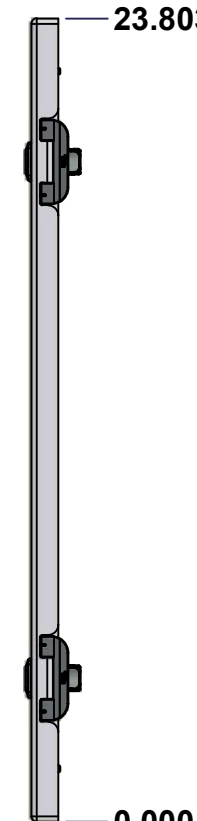
BACK



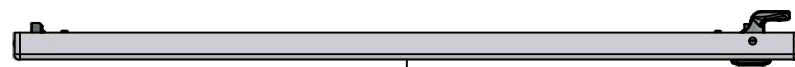
LEFT



FRONT

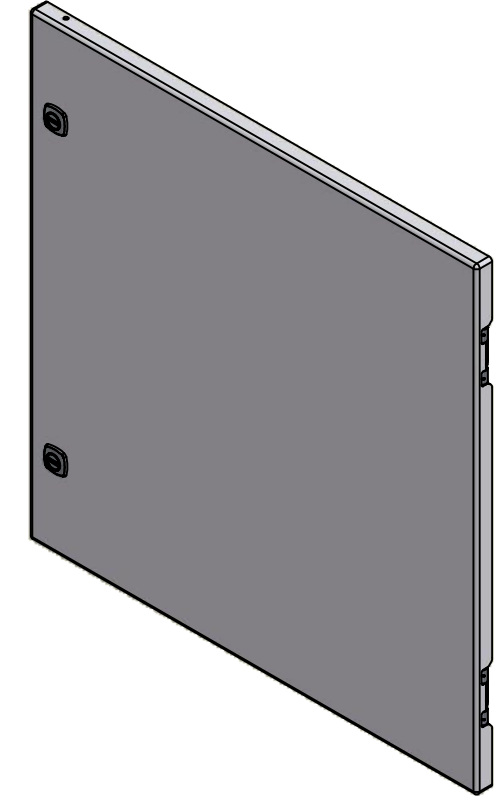


RIGHT




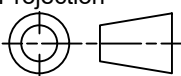
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2013-12-20
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESDD 24" x 48" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 / 13

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5412ESDD244808RD

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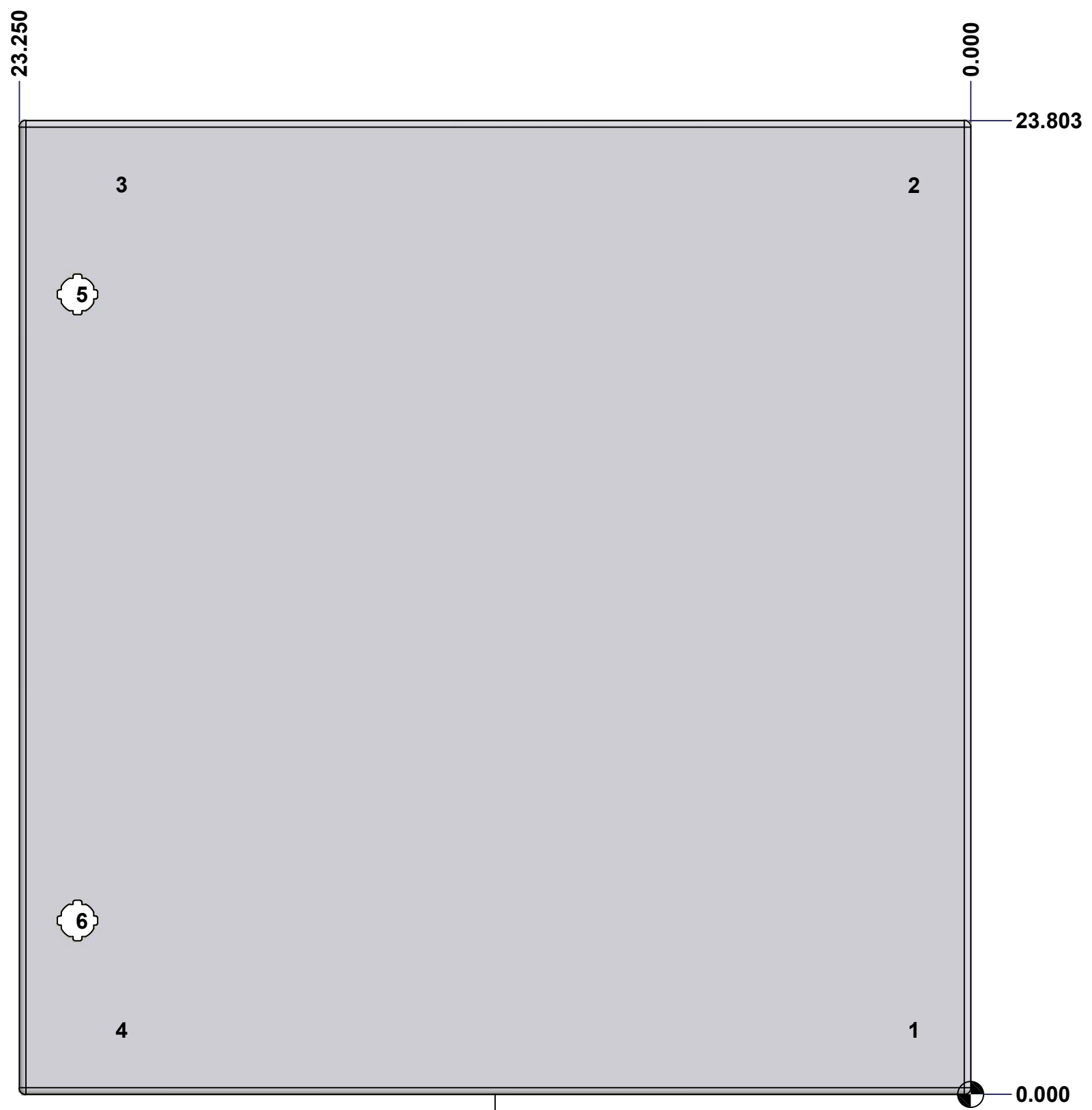
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	CLOSING BAR STUD (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	20.849	22.236	STUD M6 x 18mm (Inside)
4	20.849	1.567	STUD M6 x 18mm (Inside)

5	21.826	19.553	LOCK 880 SCQ4-SL @ 180.0°
6	21.826	4.250	LOCK 880 SCQ4-SL @ 180.0°



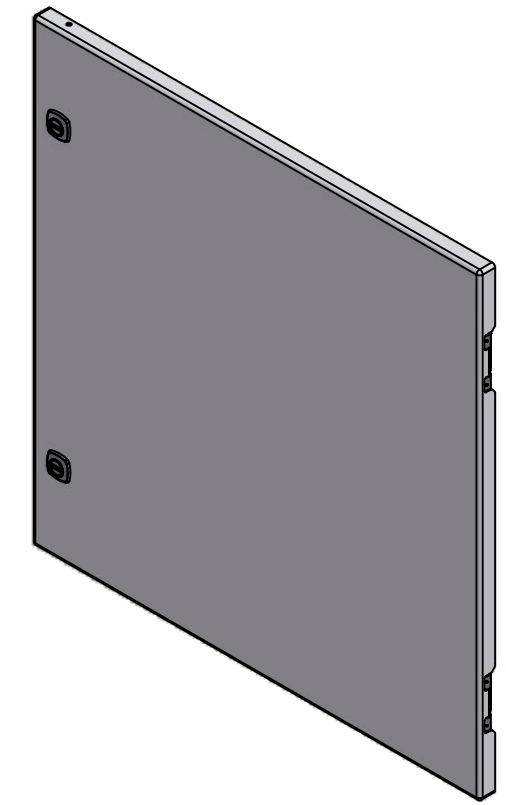
FRONT

	Description	Status
	5412ESDD 24" x 48" Cover	(NULL)
Part Number Numéro Pièce 5412ESDD244808RD	Rev.	12
	0	13

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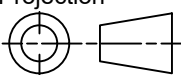
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No.	Revisions	Date	By/Par



Isometric View

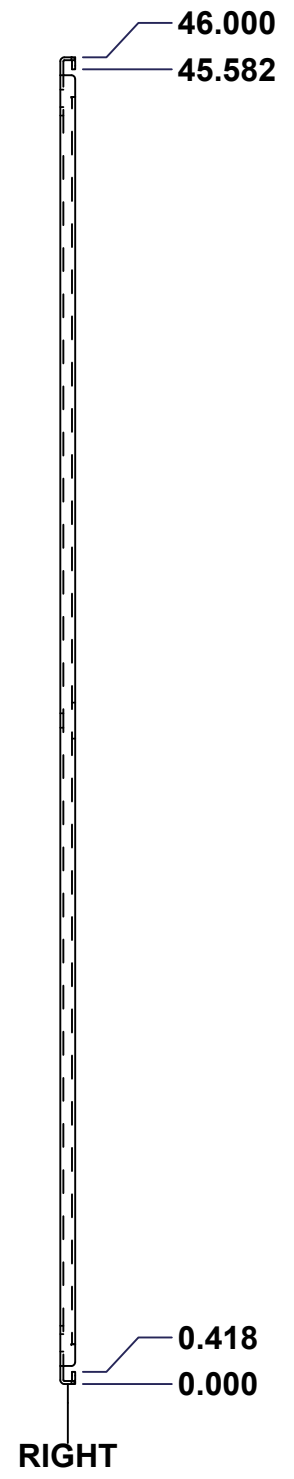
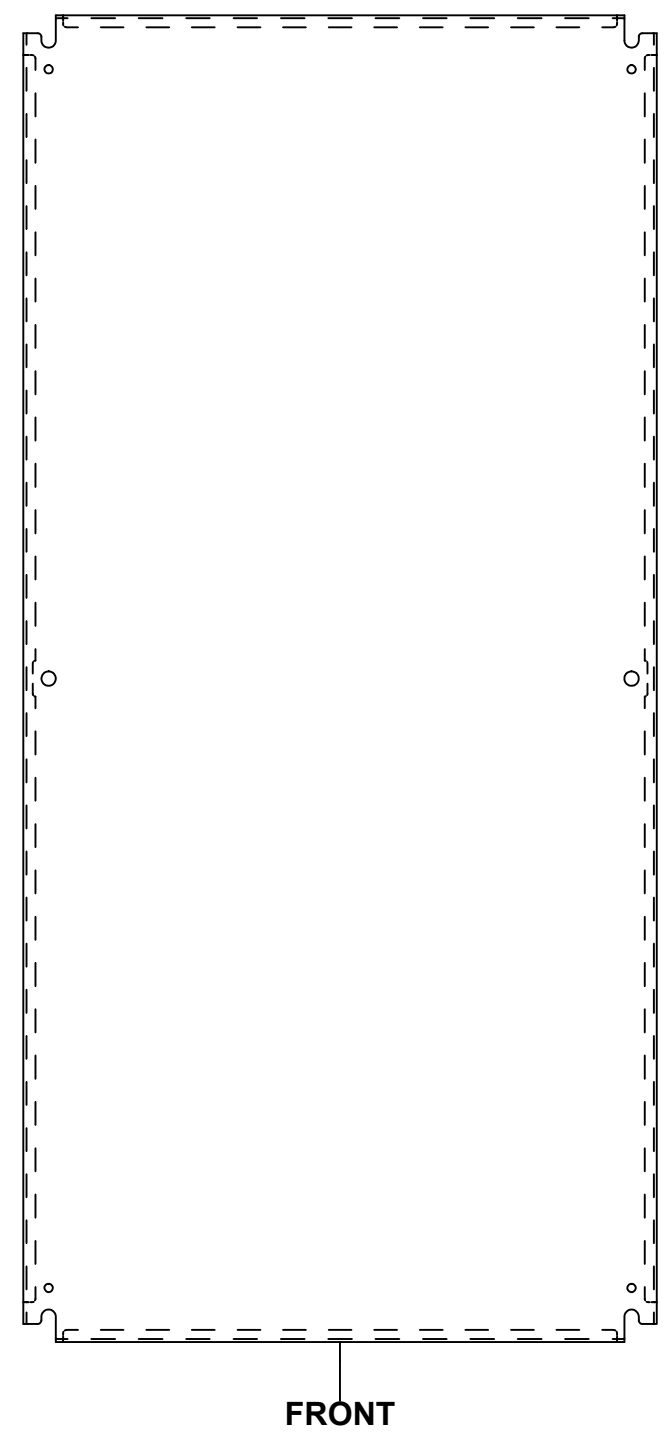
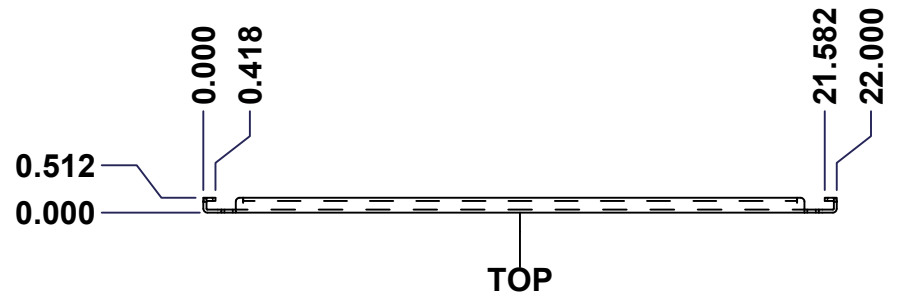


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2013-12-20
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 24" x 48" Cover		
Part Number Numéro Pièce	Rev. 0	13
5412ESDD244808RD		13

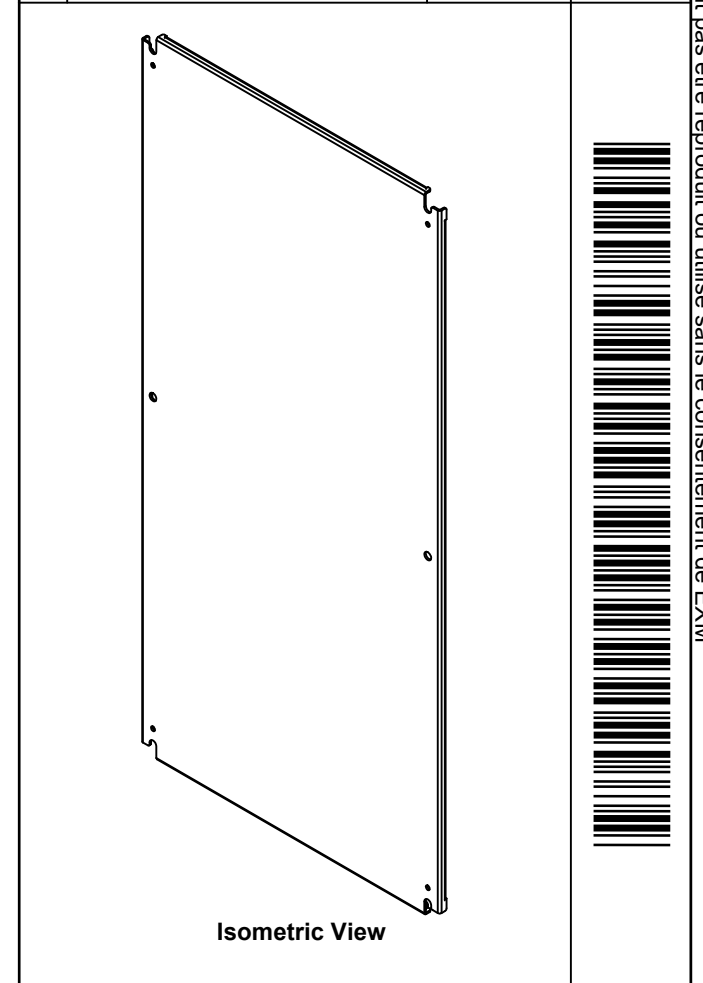
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD244808RD-G	0	5412ESDD 24" x 23.25" Cover Gasket Part
1	5412ESDD244808RD-P	0	5412ESDD 24" x 48" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			


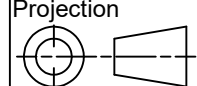
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad	Date: 1/23/2007	
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 881 SP4824G	Rev. 0	1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

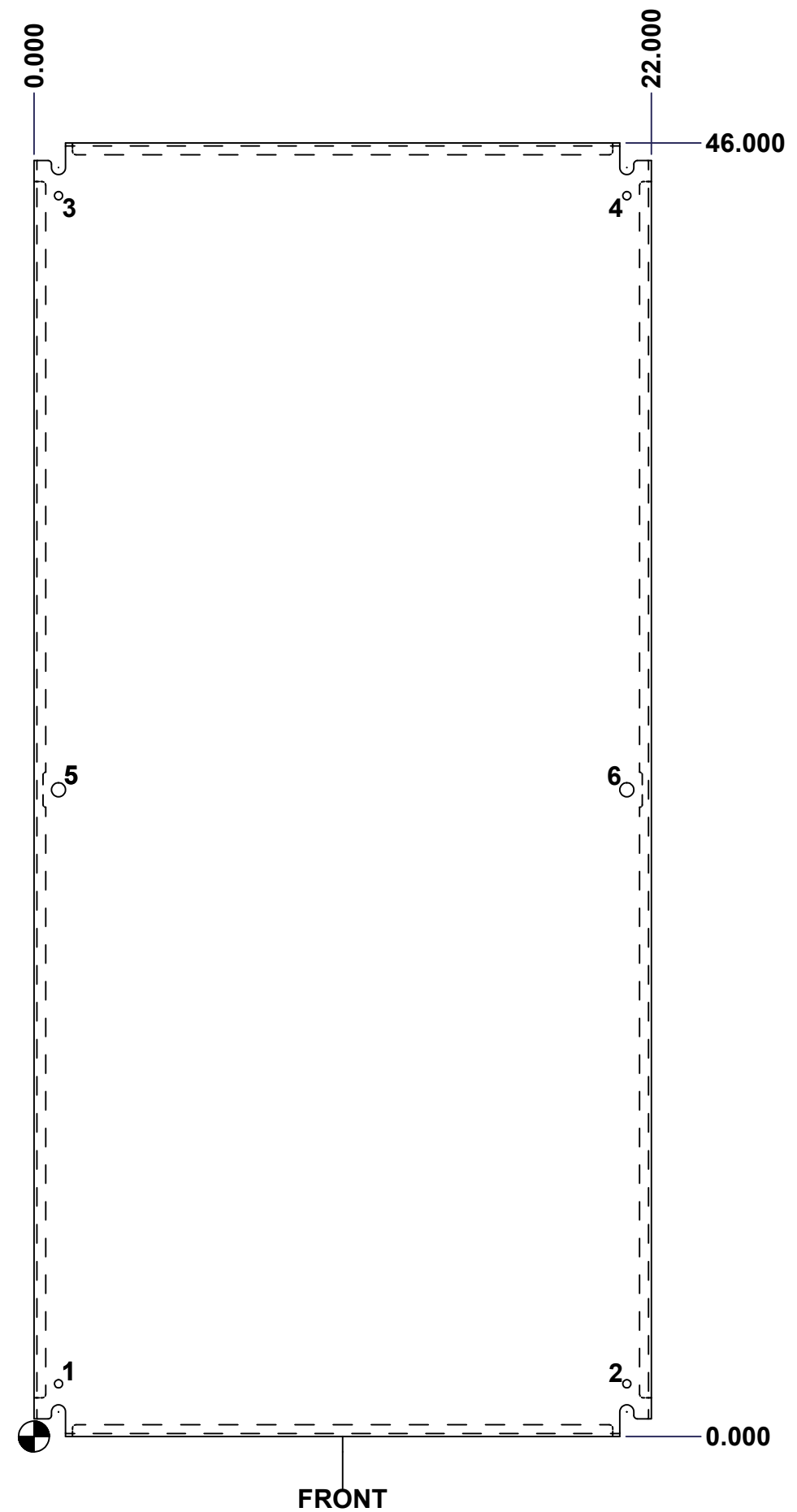
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	21.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date		Projection
Drawn By Dessiné Par BoxCad		Date 1/23/2007		Material Matière See Part List
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel
Part Number Numéro Pièce 881 SP4824G		Rev. 0	2 2	Detail Rev.