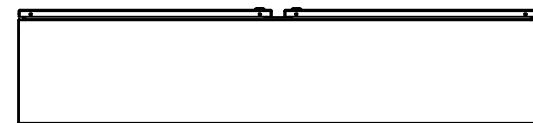
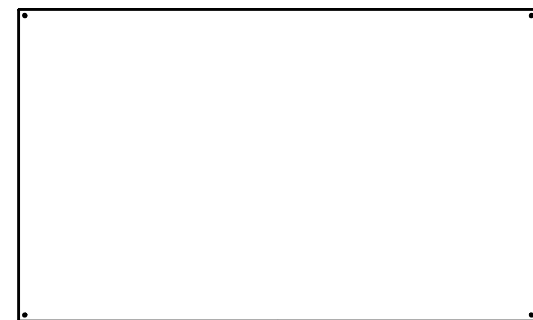


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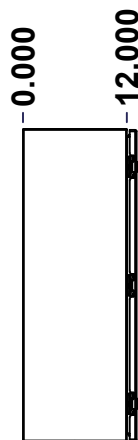
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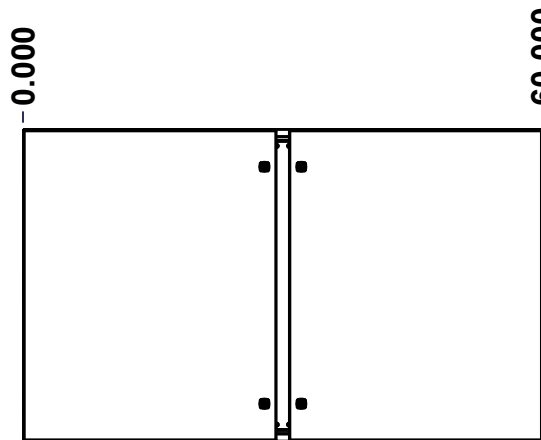
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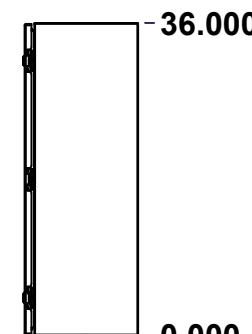
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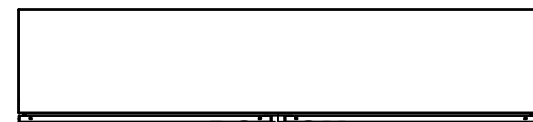
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FRONT

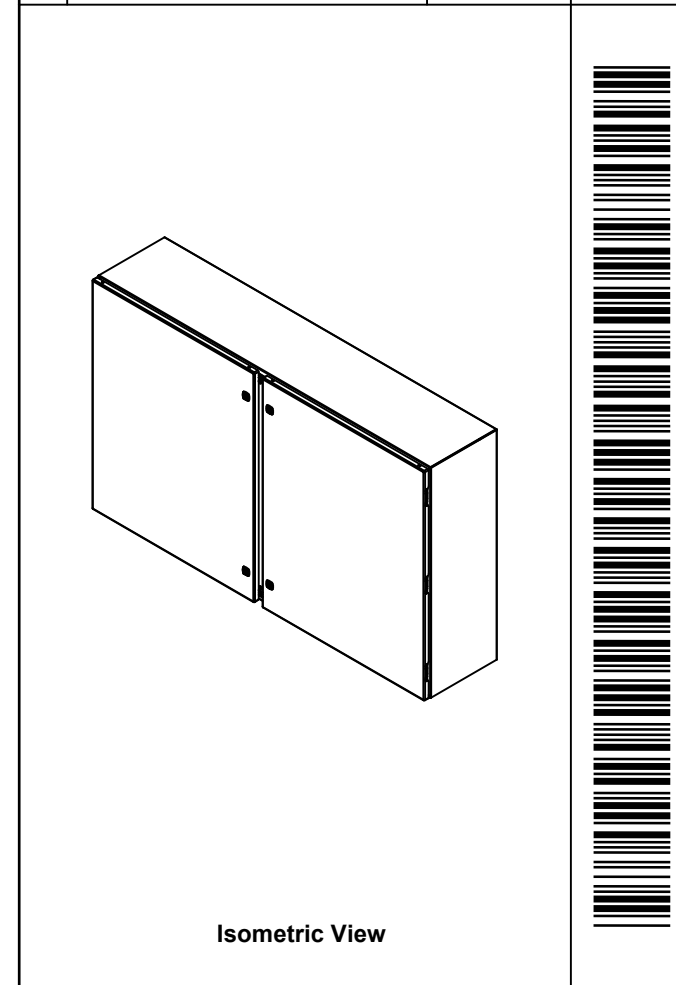


RIGHT





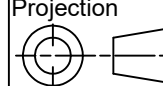
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Mar-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 36" x 60" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
<b>5412ESDD366012</b>	<b>0</b>	2

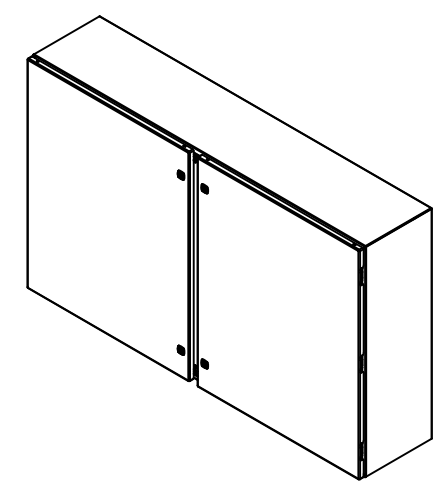
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

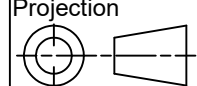
No.	Revisions	Date	By/Par



Isometric View




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Flatness Aplatissement  
 Max 3.0mm  
 Projection 

Customer Client \_\_\_\_\_ Date \_\_\_\_\_  
 Drawn By Dessiné Par BoxCad: BoxCad Date 11-Mar-14

Material Matière 14 Ga H.R.P. & O. (1.7mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESDD 36" x 60" x 12" Assembly Detail Rev. \_\_\_\_\_

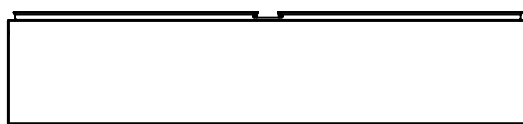
Part Number Numéro Pièce **5412ESDD366012** Rev. **0** 2

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESDD366012RD	0	5412ESDD 36" x 60" Cover
1	5412ESDD366012LD	0	5412ESDD 36" x 60" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP6036G	0	881 SP - Inner Panel
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESDD366012B	0	5412ESDD 36" x 60" x 12" Body
6	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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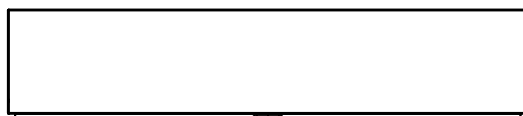
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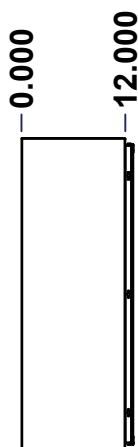
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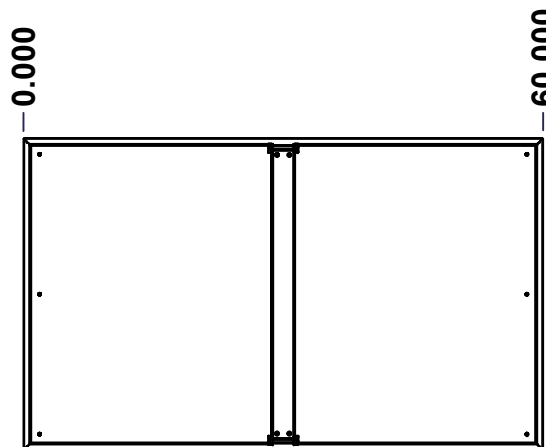
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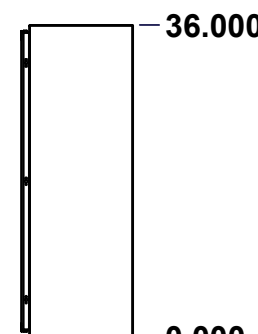
BOTTOM



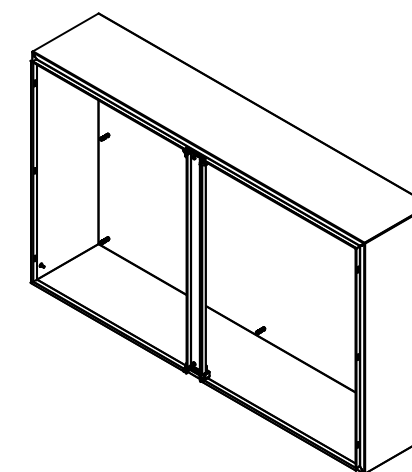
LEFT



FRONT



RIGHT



Isometric View

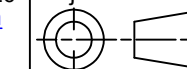


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 11-Mar-14
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

Description: 5412ESDD 36" x 60" x 12" Body	Detail Rev.
--	-------------

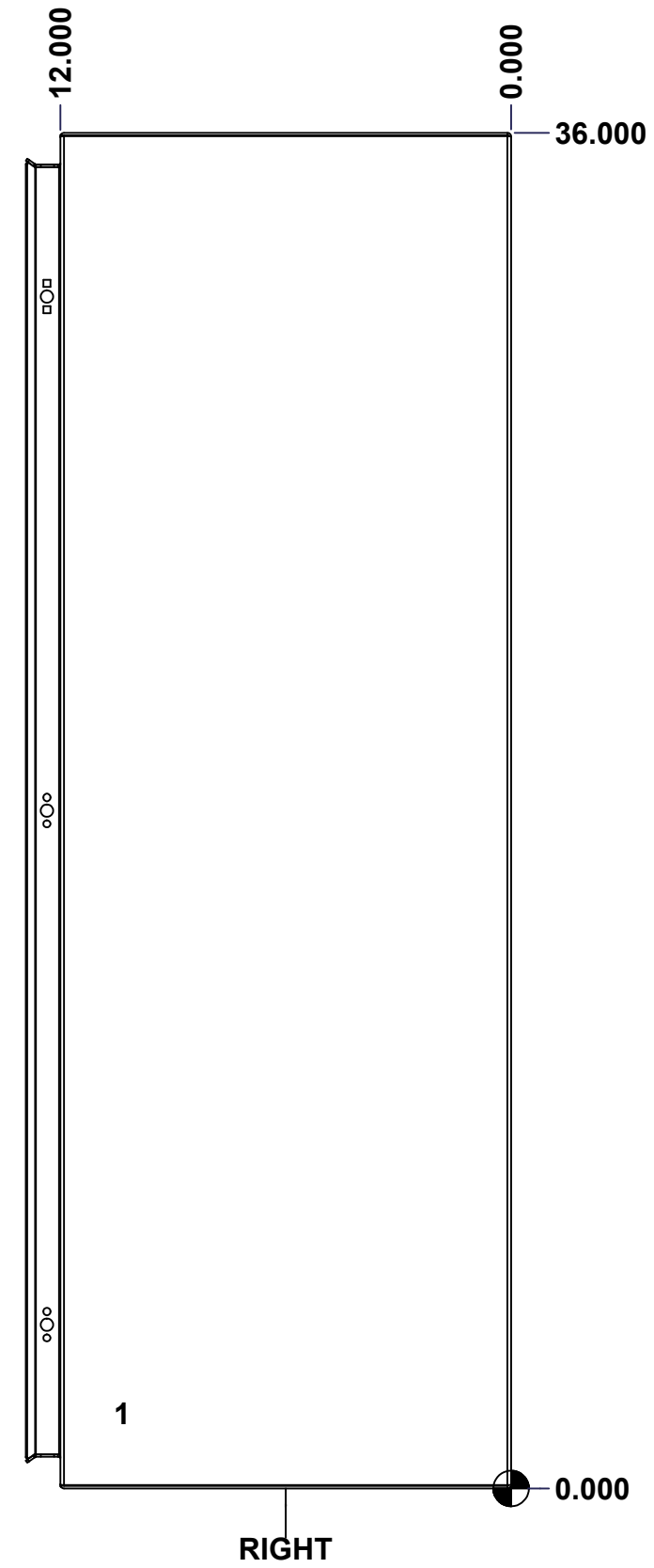
Part Number / Numéro Pièce: 5412ESDD366012B	Rev. 0	1 / 7
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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)

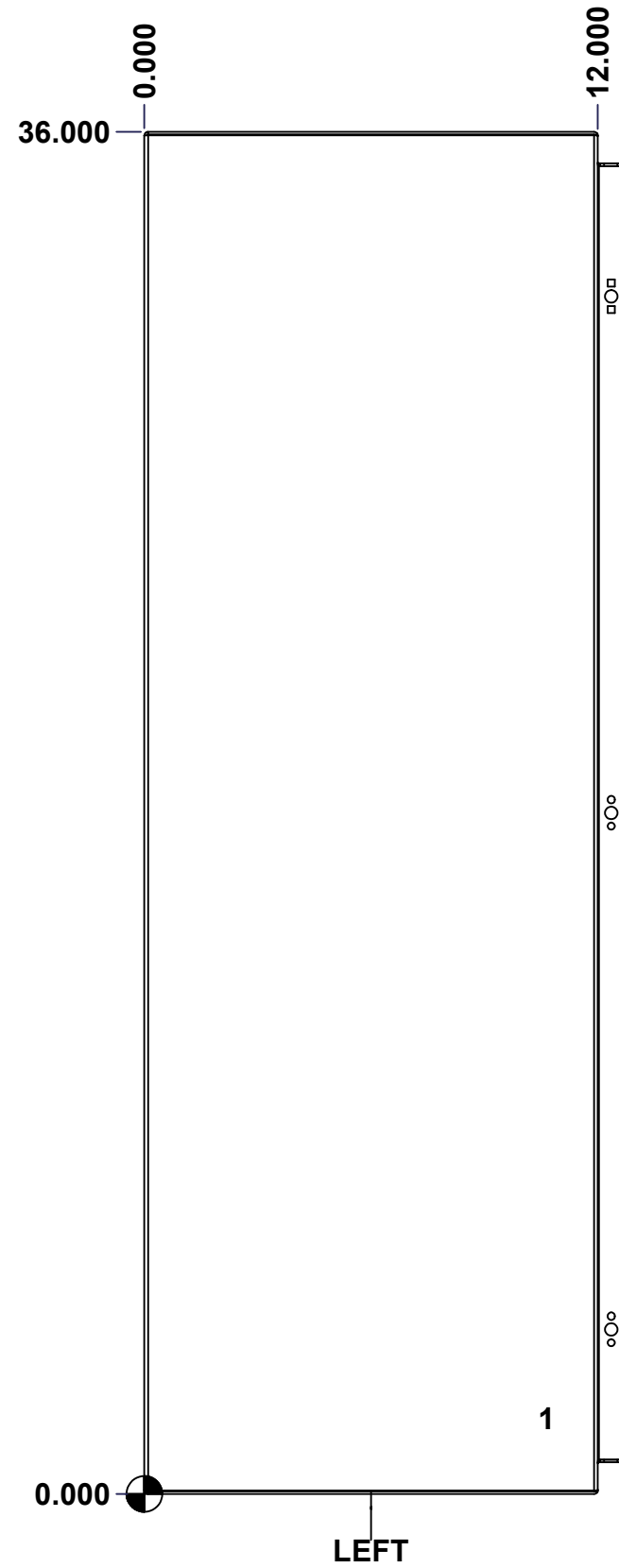


	Description		Status	
	5412ESDD 36" x 60" x 12" Body			
Part Number Numéro Pièce		Rev.		
<b>5412ESDD366012B</b>		<b>0</b>	3	7

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESDD 36" x 60" x 12" Body			
Part Number Numéro Pièce		Rev.		
<b>5412ESDD366012B</b>		<b>0</b>	5	7

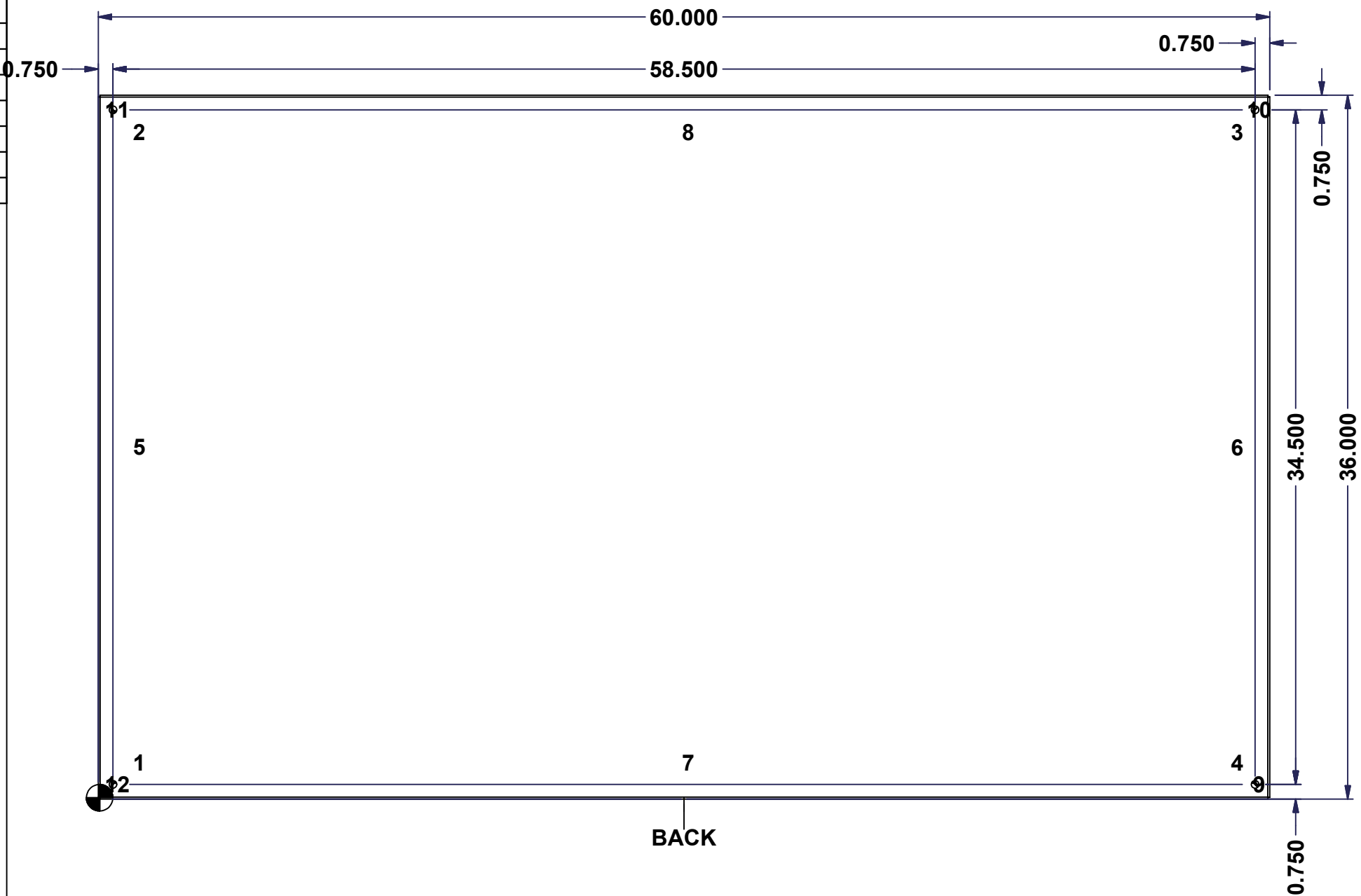
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	58.125	34.125	IP STUD M8 x 35mm (Inside)
4	58.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	58.125	18.000	IP STUD M8 x 35mm (Inside)
7	30.000	1.875	IP STUD M8 x 35mm (Inside)
8	30.000	34.125	IP STUD M8 x 35mm (Inside)
-----			
9	59.250	0.750	RND Ø0.390
10	59.250	35.250	RND Ø0.390
11	0.750	35.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

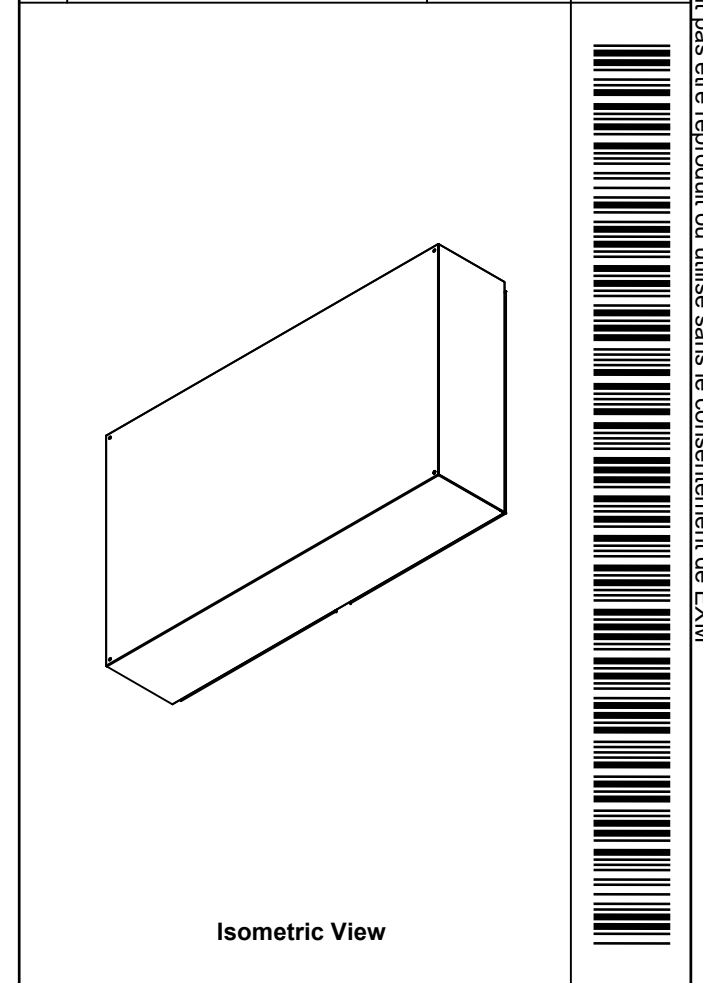


	Description		Status	
	5412ESDD 36" x 60" x 12" Body			
Part Number Numéro Pièce		Rev.	6	
5412ESDD366012B		0	7	


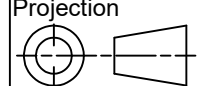
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No.	Revisions	Date	By/Par



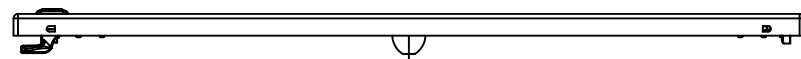
Isometric View

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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 11-Mar-14	
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 5412ESDD 36" x 60" x 12" Body		Detail Rev.
Part Number / Numéro Pièce: <b>5412ESDD366012B</b>		Rev. 7

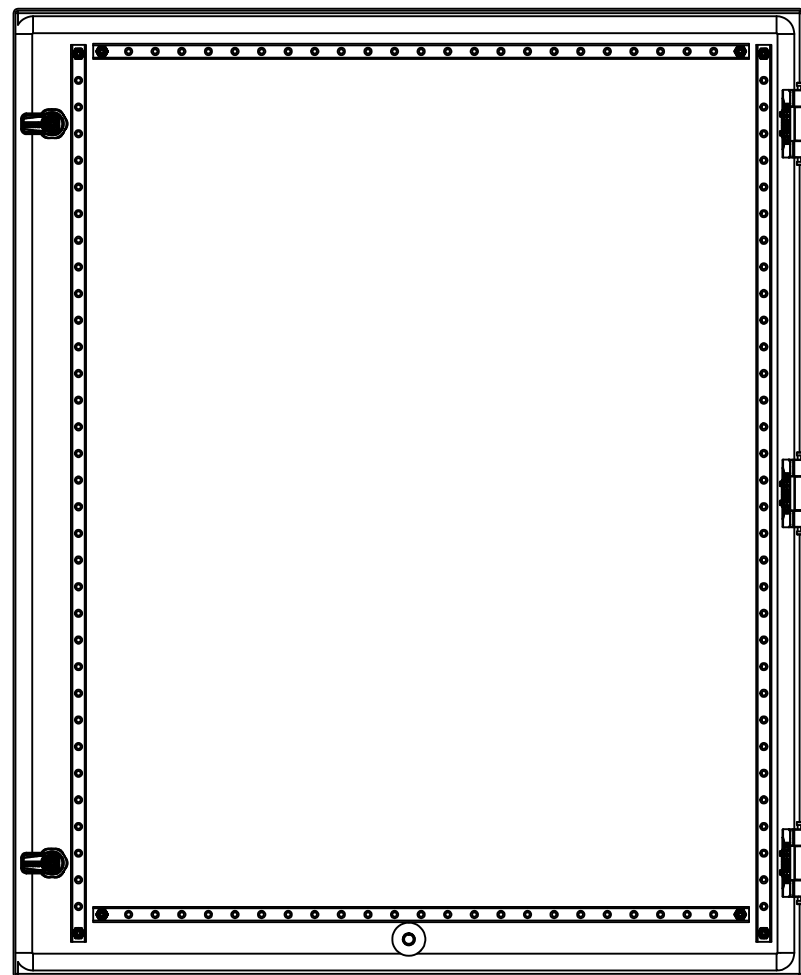
Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-K-12200-01	0	Center Post Support Kit
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESDD366012CP-P	0	5412ESDD 36" Center Post Part
1	5412ESDD366012B-P	0	5412ESDD 36" x 60" x 12" Body Part
Parts List			

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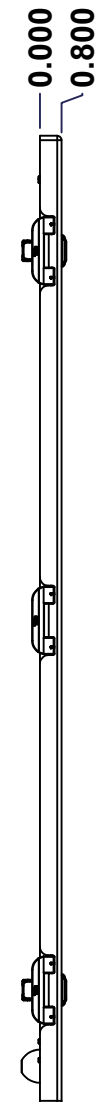
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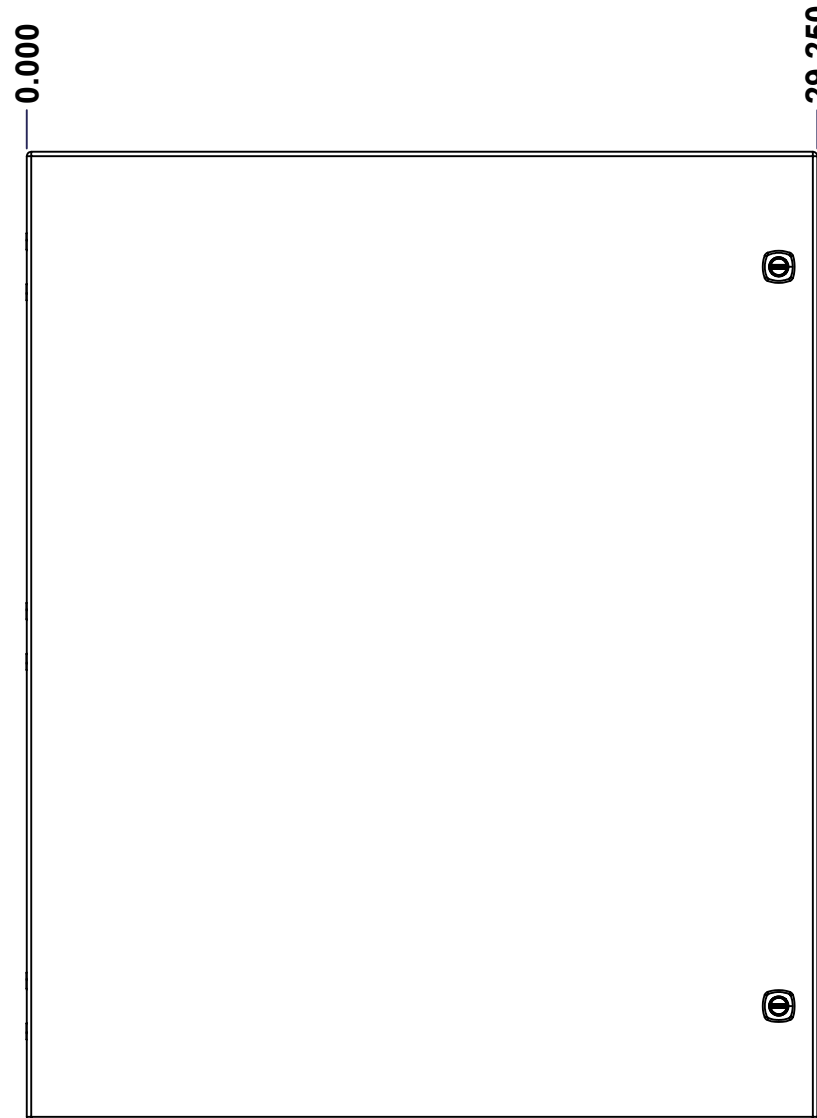
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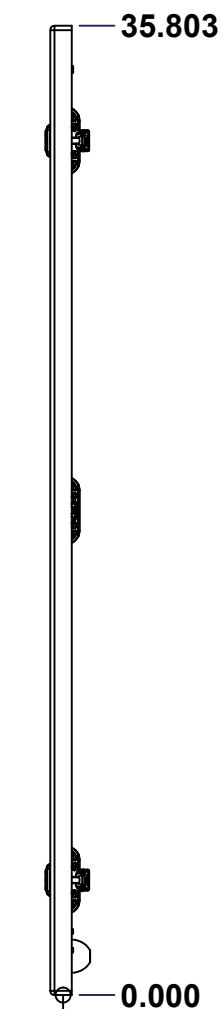
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LEFT



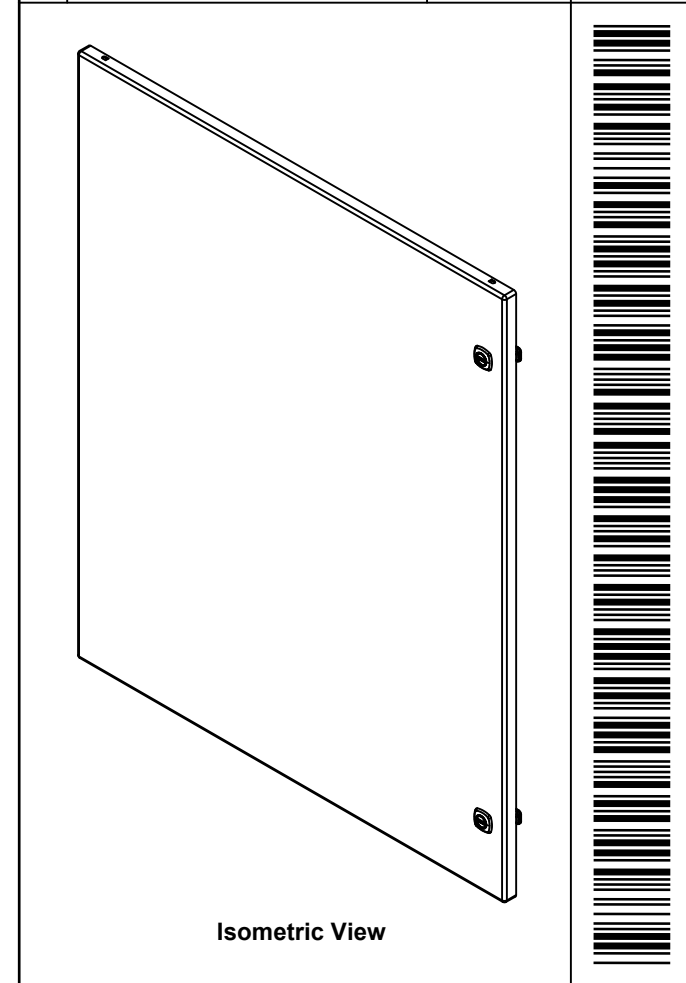
FRONT



RIGHT


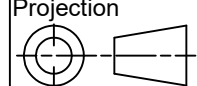
0.000  
0.800  
0.000  
29.250  
35.803  
0.000

No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 11-Mar-14	
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)			
Color / Couleur: Asa-61 Grey		Finish / Fini: Smooth	
Description: 5412ESDD 36" x 60" Cover		Detail Rev.	
Part Number / Numéro Pièce: 5412ESDD366012LD		Rev. 0	1 / 3

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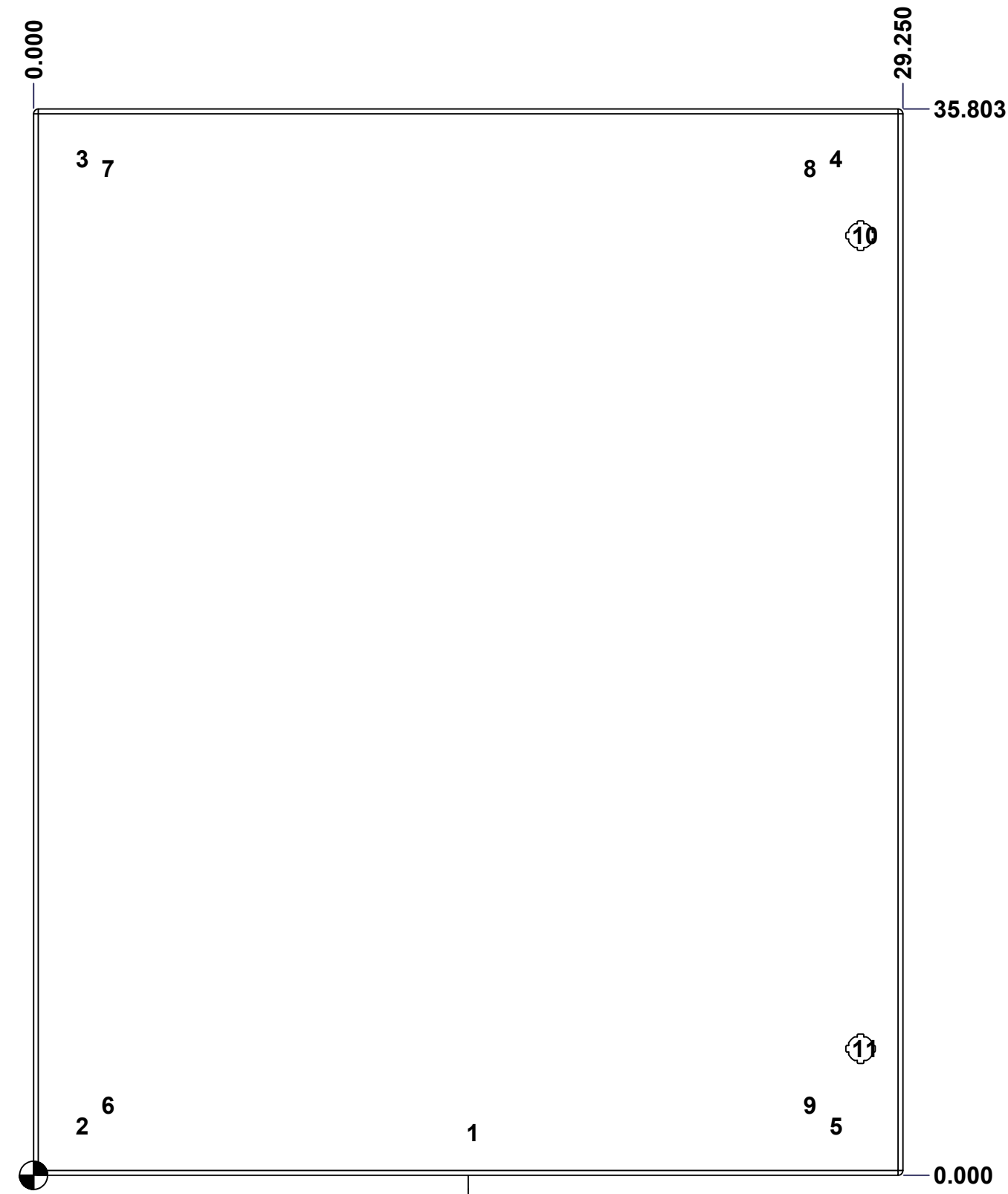
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.625	1.435	STUD M6 x 18mm (Inside)
2	1.486	1.661	STUD M6 x 18mm (Inside)
3	1.486	34.142	STUD M6 x 18mm (Inside)
4	26.849	34.142	STUD M6 x 18mm (Inside)
5	26.849	1.661	STUD M6 x 18mm (Inside)
6	2.356	2.350	STUD M6 x 18mm (Inside)
7	2.356	33.808	STUD M6 x 18mm (Inside)
8	25.979	33.808	STUD M6 x 18mm (Inside)
9	25.979	2.350	STUD M6 x 18mm (Inside)
-----			
10	27.826	31.553	LOCK 880 SCQ4-SL @ 0.0°
11	27.826	4.250	LOCK 880 SCQ4-SL @ 0.0°



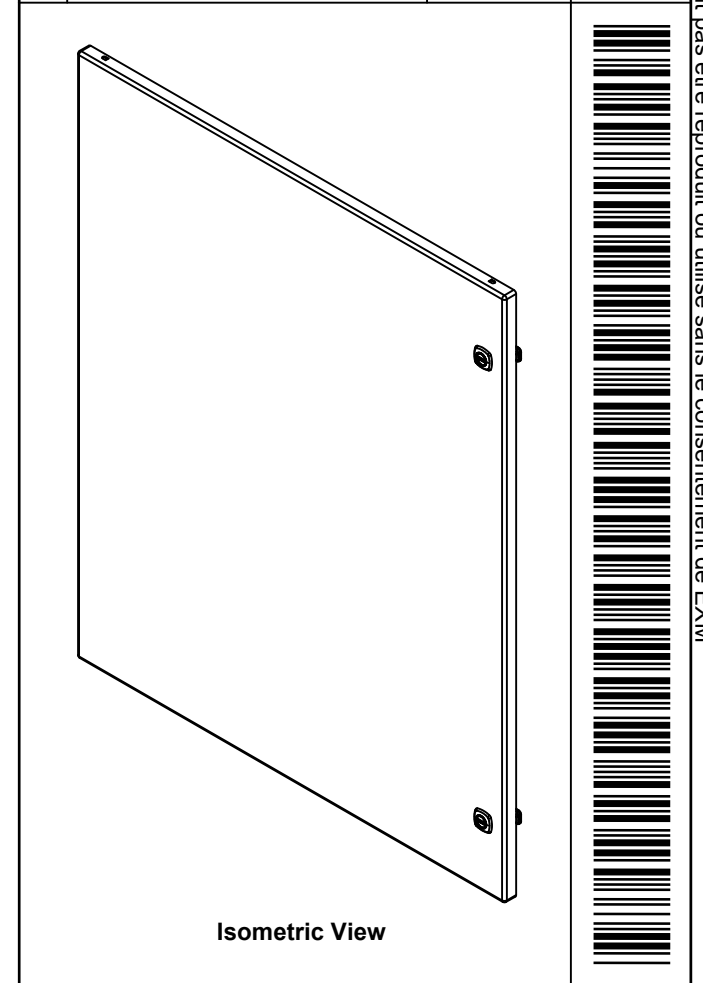
FRONT

	Description	Status
	5412ESDD 36" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDD366012LD</b>	<b>0</b>
		2
		3


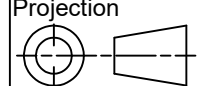
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No.	Revisions	Date	By/Par



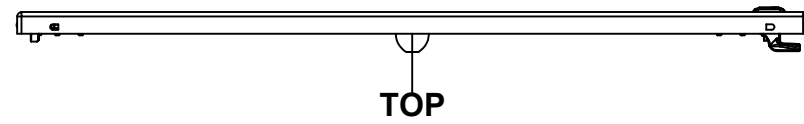
Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Mar-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESDD 36" x 60" Cover		
Part Number Numéro Pièce	Rev. 3	3
<b>5412ESDD366012LD</b>	<b>0</b>	<b>3</b>

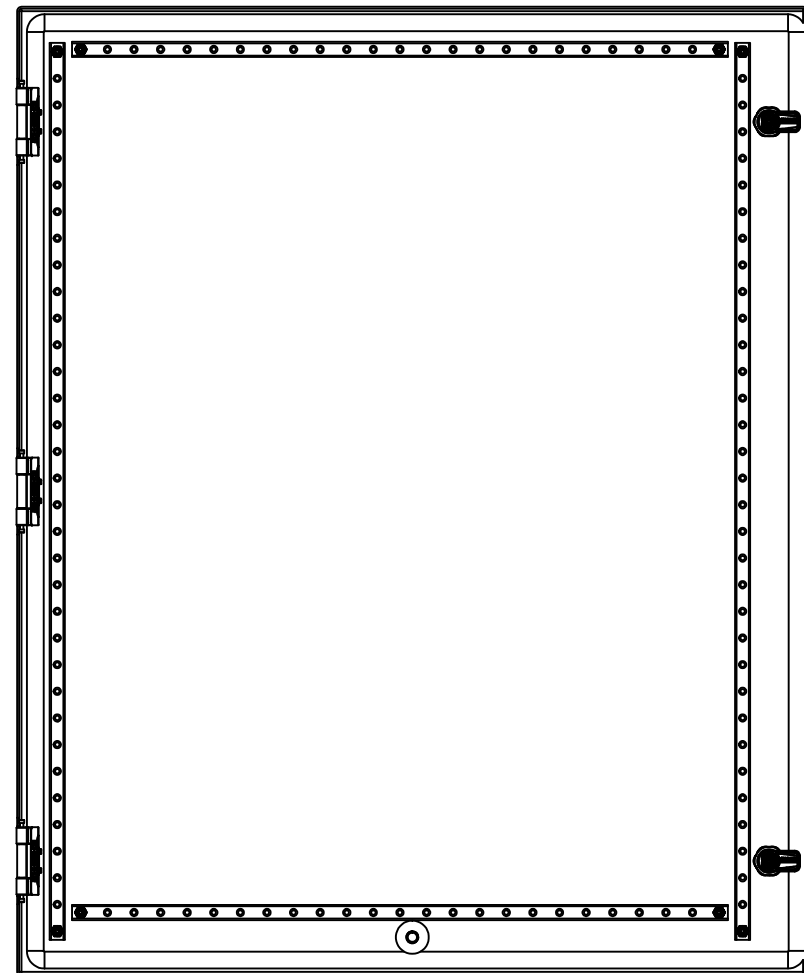
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
9	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD366012LD-G	0	5412ESDD 36" x 60" Cover Gasket
1	5412ESDD366012LD-P	0	5412ESDD 36" x 60" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
8	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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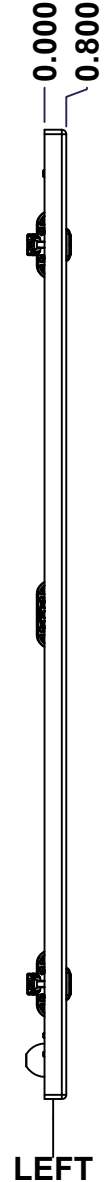
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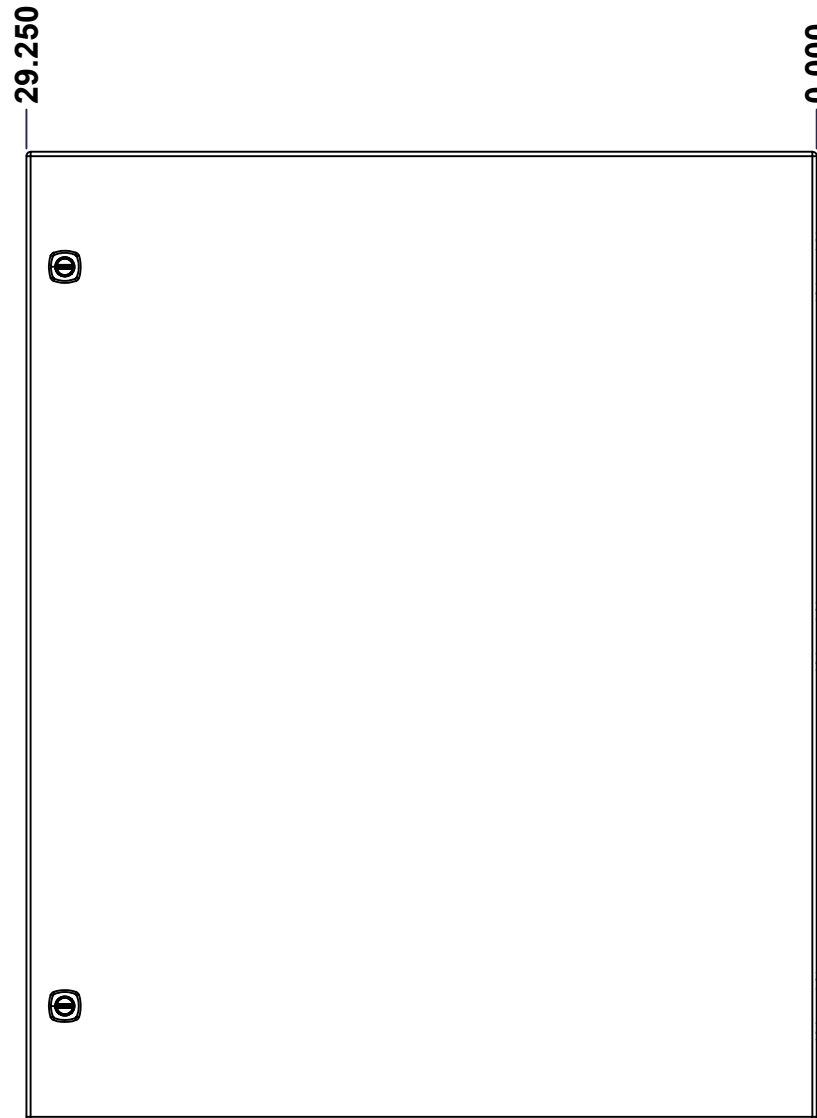
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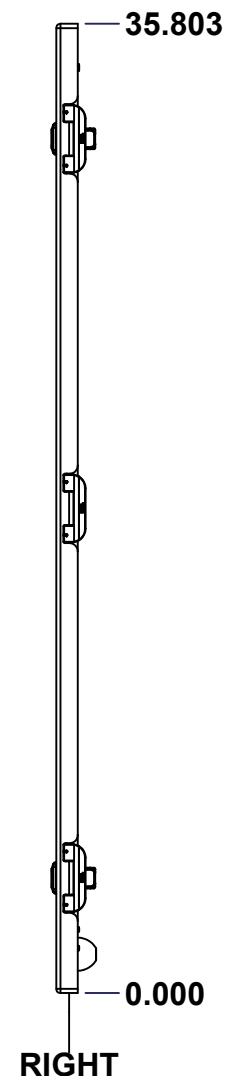
BACK



LEFT



FRONT

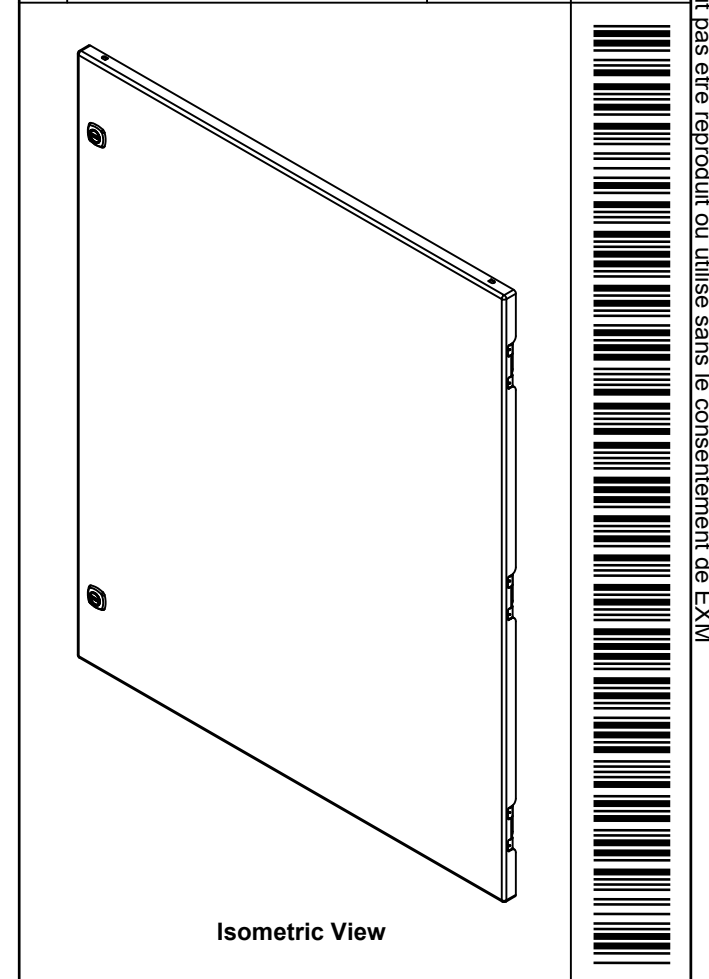


RIGHT


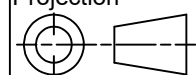


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Mar-14
Material Matière 14 Ga H.R.P. & O. (1.7mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESDD 36" x 60" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 3

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**5412ESDD366012RD**

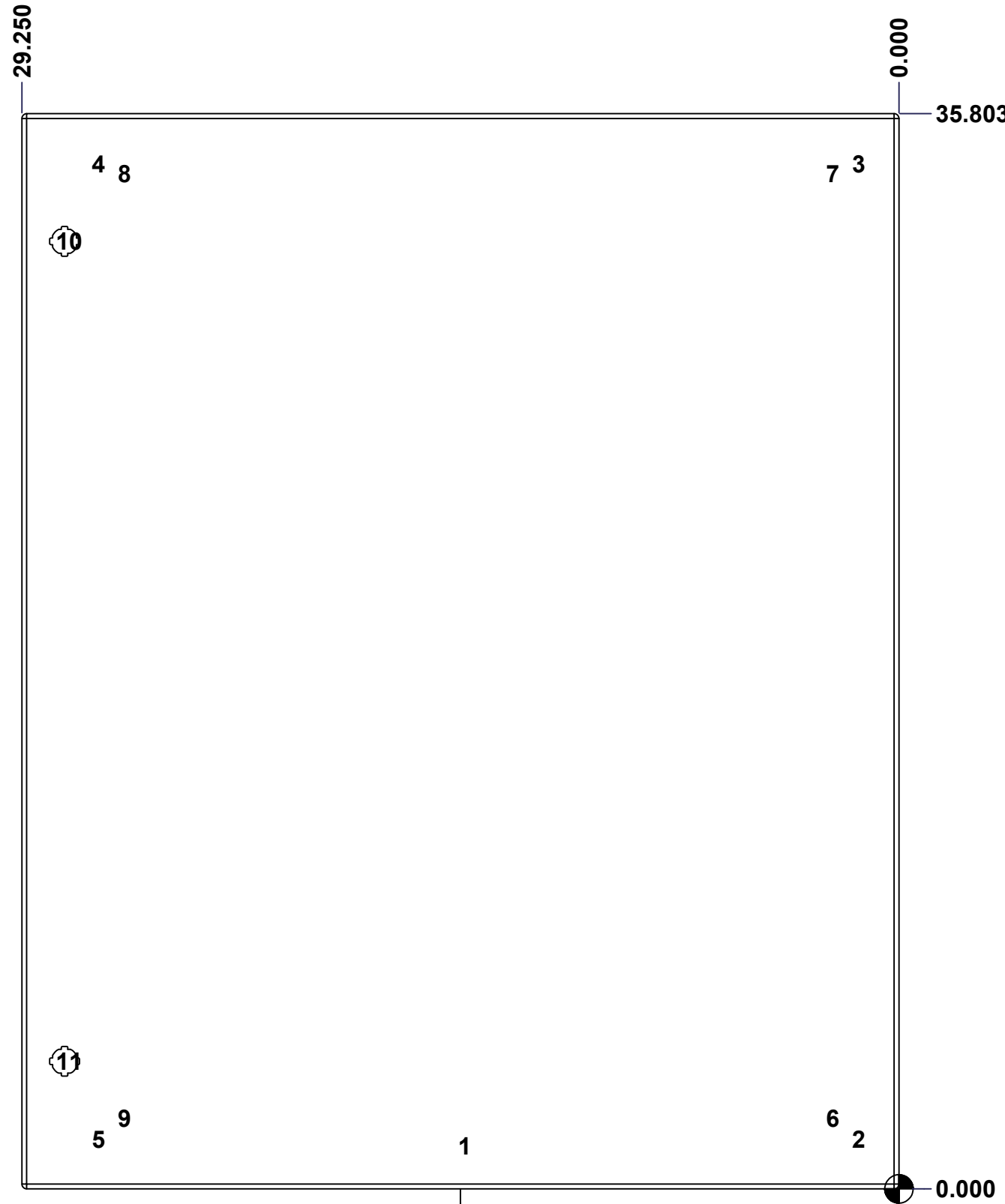
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.625	1.435	STUD M6 x 18mm (Inside)
2	1.486	1.661	CLOSING BAR STUD (Inside)
3	1.486	34.142	STUD M6 x 18mm (Inside)
4	26.849	34.142	STUD M6 x 18mm (Inside)
5	26.849	1.661	STUD M6 x 18mm (Inside)
6	2.356	2.350	STUD M6 x 18mm (Inside)
7	2.356	33.808	STUD M6 x 18mm (Inside)
8	25.979	33.808	STUD M6 x 18mm (Inside)
9	25.979	2.350	STUD M6 x 18mm (Inside)
-----			
10	27.826	31.553	LOCK 880 SCQ4-SL @ 180.0°
11	27.826	4.250	LOCK 880 SCQ4-SL @ 180.0°



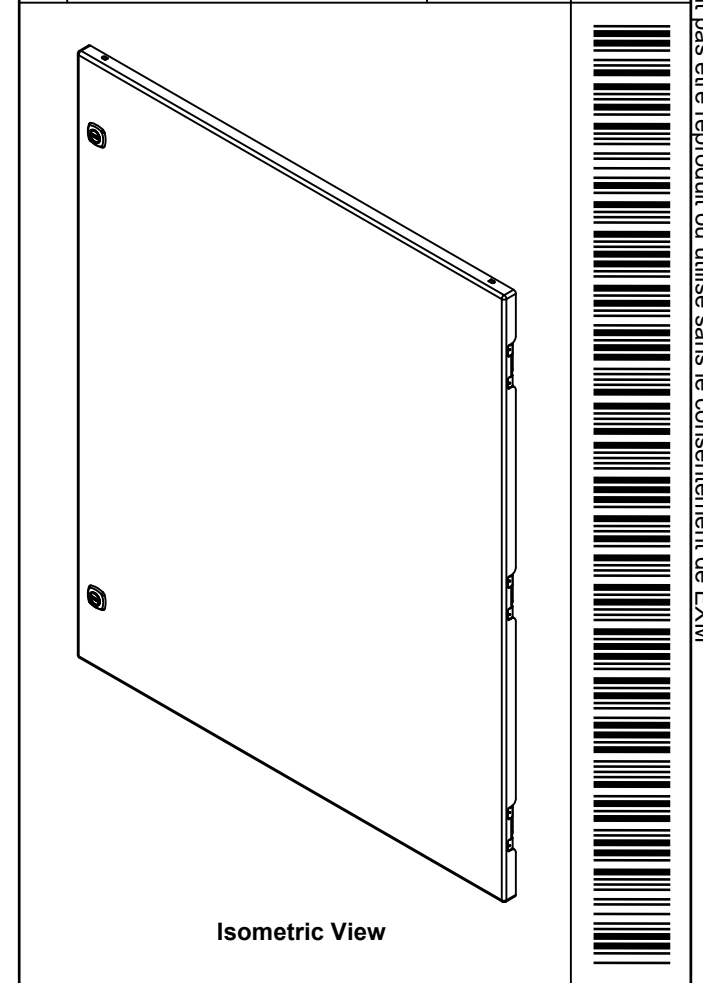
FRONT


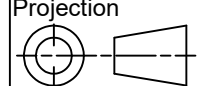
	Description	Status
	5412ESDD 36" x 60" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDD366012RD</b>	<b>0</b>
		2
		3

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 11-Mar-14
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESDD 36" x 60" Cover		
Part Number Numéro Pièce	Rev. 3	3
<b>5412ESDD366012RD</b>	<b>0</b>	<b>3</b>

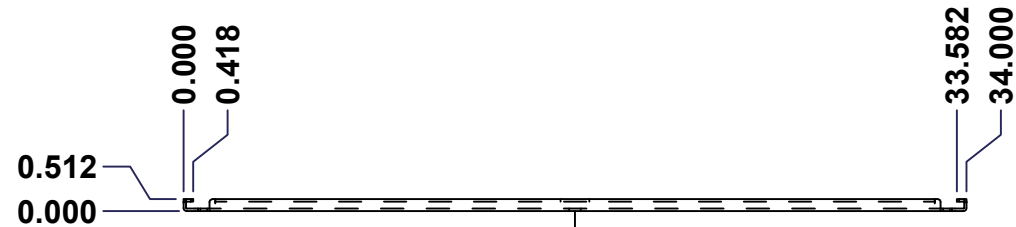
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
9	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD366012RD-G	0	5412ESDD 36" x 60" Cover Gasket
1	5412ESDD366012RD-P	0	5412ESDD 36" x 60" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
8	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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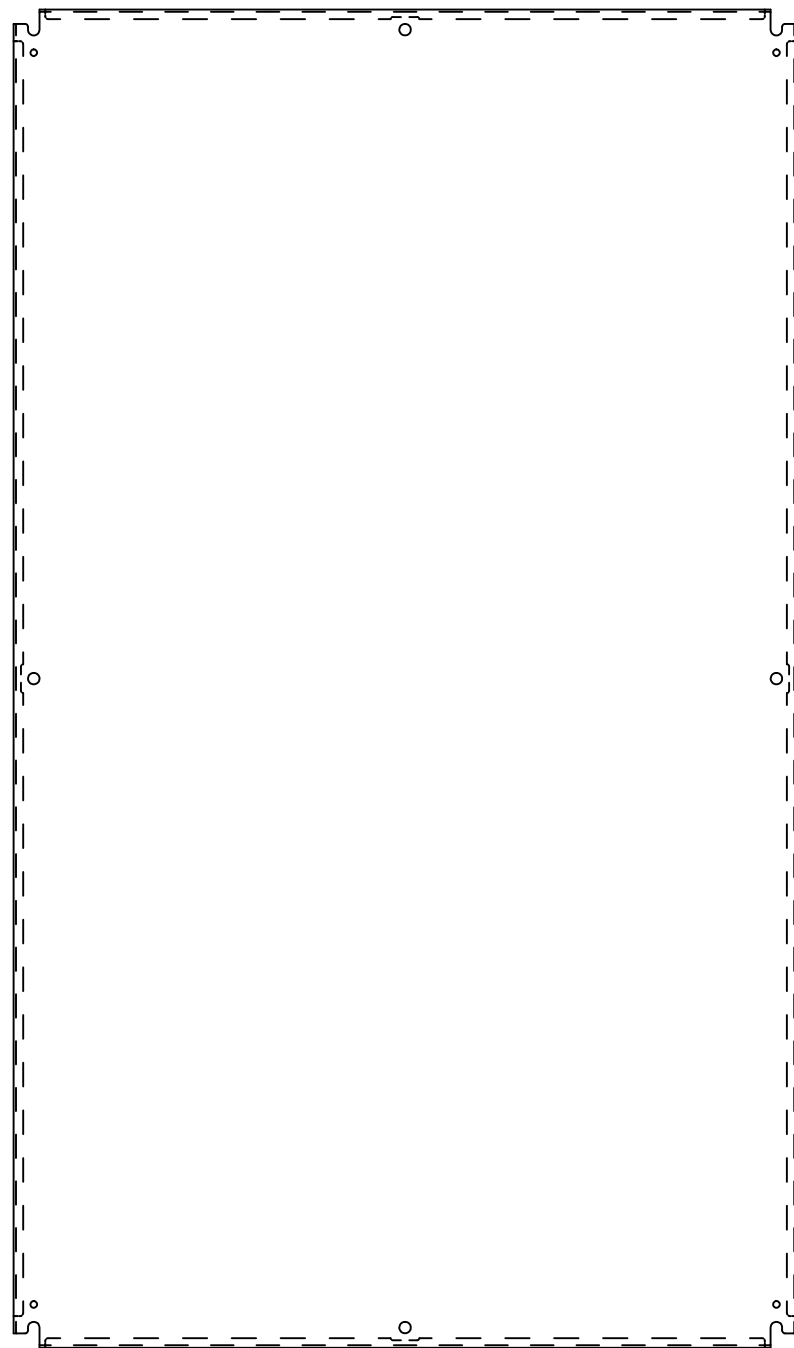
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

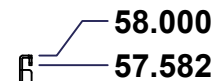
Tolérance ±1/32" sauf spécification contraire



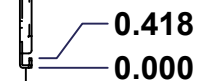
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

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Customer Client		Date		Projection 	
Drawn By Dessiné Par: BoxCad		Date: 1/23/2007		Material Matière: See Part List	
Color Couleur: See Part List		Finish Fini: See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce: <b>881 SP6036G</b>		Detail Rev.		Rev. 1 0	

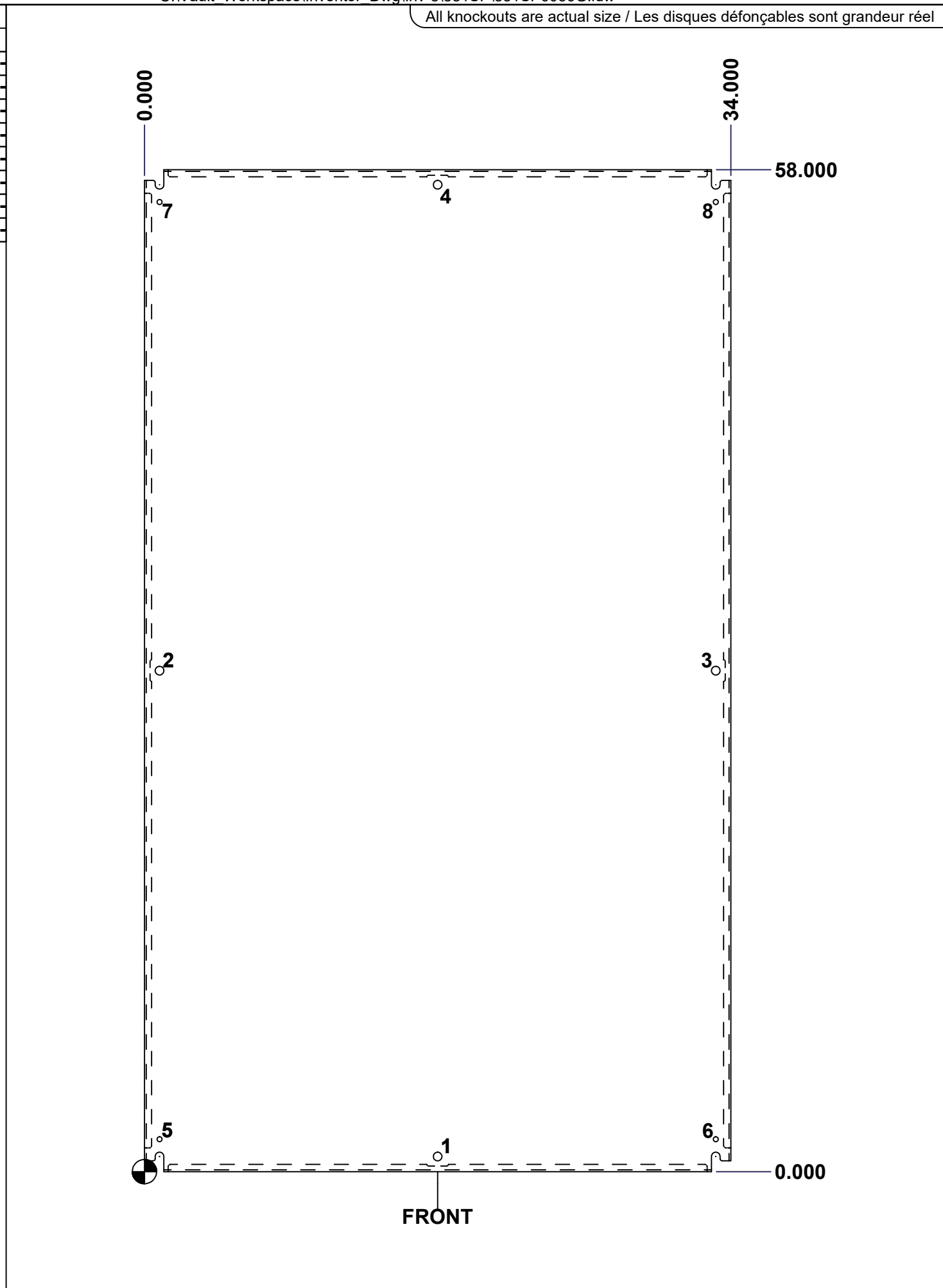
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

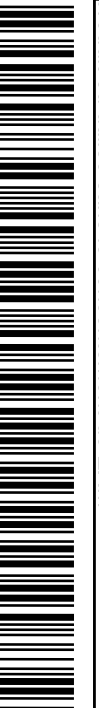
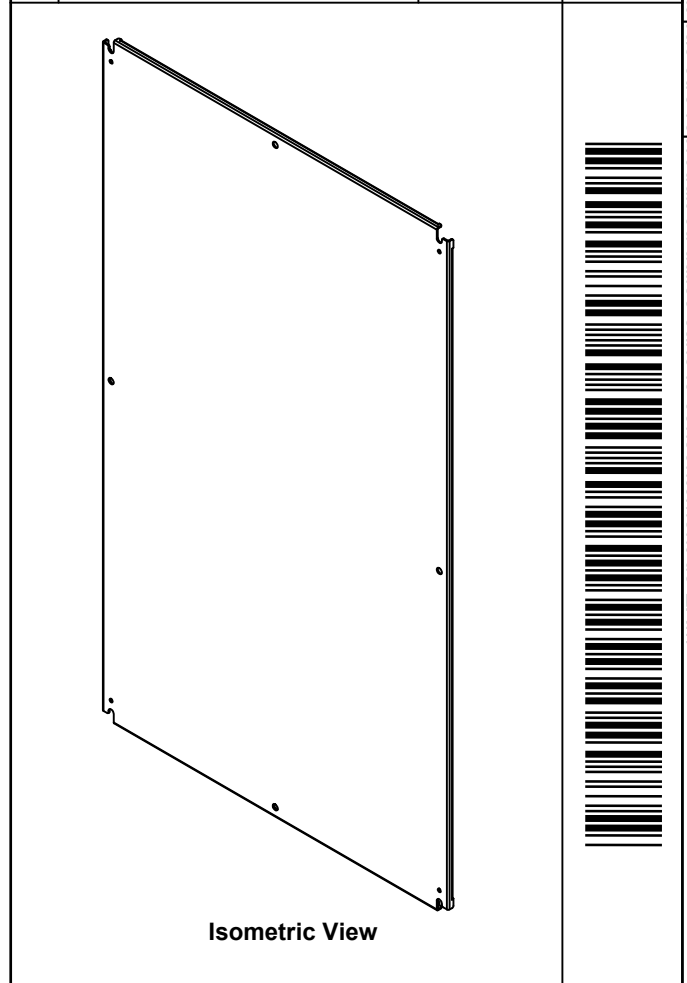
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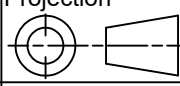
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad		Date 1/23/2007
Material Matière See Part List		
Color Couleur See Part List	Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce <b>881 SP6036G</b>		Rev. 2 <b>0</b>