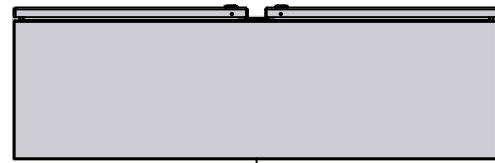
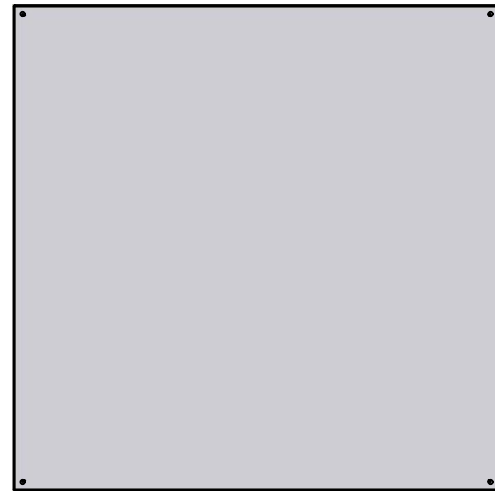


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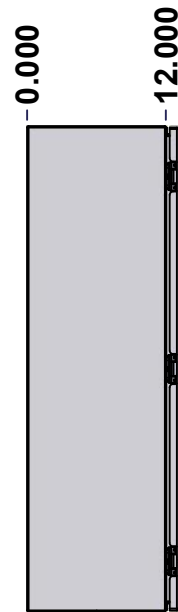
TOP



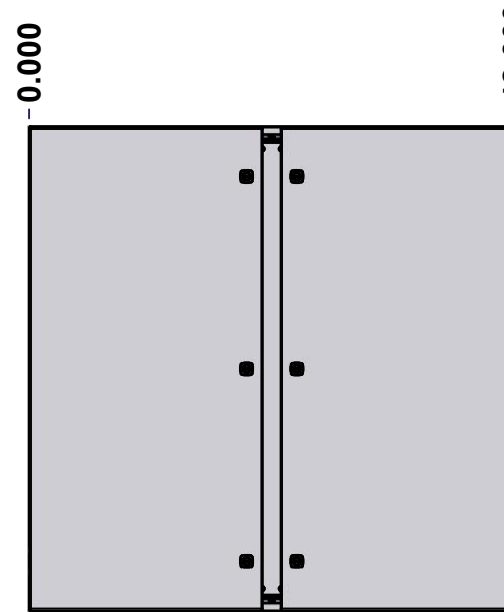
BACK



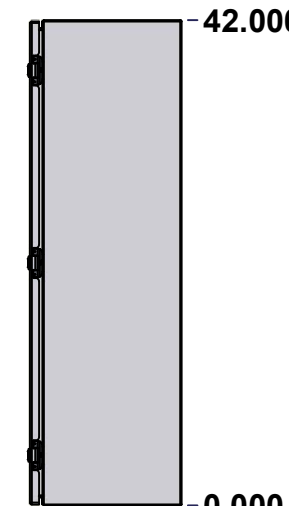
BOTTOM



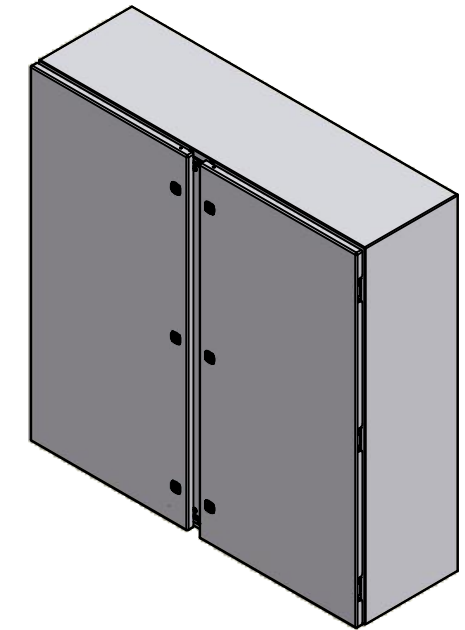
LEFT



FRONT




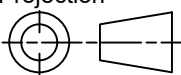
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/11/2014
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESDD 42" x 42" x 12" Assembly		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 13

SEE BILL OF MATERIAL ON LAST PAGE

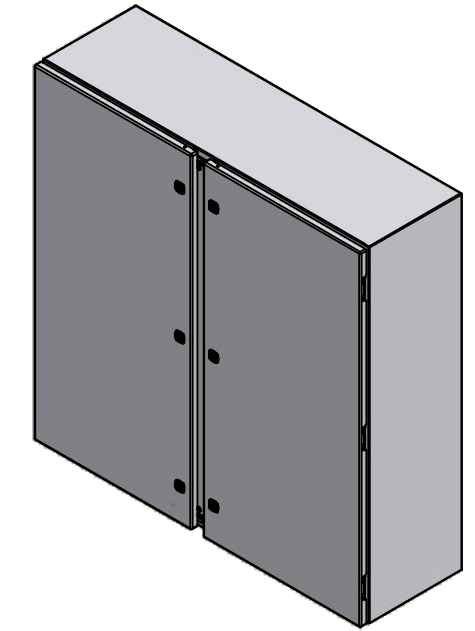
**5412ESDD424212**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par	Date 3/11/2014
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESDD 42" x 42" x 12" Assembly		
Part Number Numéro Pièce	5412ESDD424212		Rev. 0

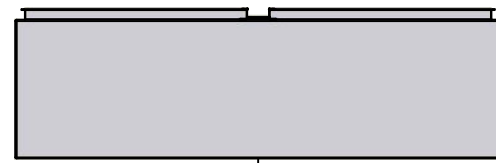
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4242G	0	881 SP - Inner Panel
1	5412ESDD424212RD	0	5412ESDD 42" x 42" Cover
1	5412ESDD424212LD	0	5412ESDD 42" x 42" Cover
1	5412ESDD424212B	0	5412ESDD 42" x 42" x 12" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

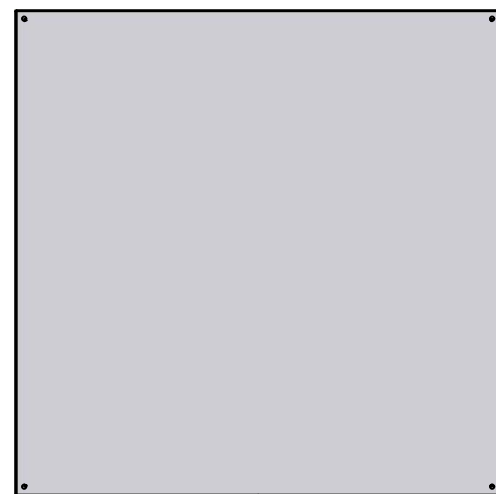
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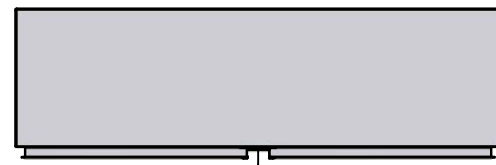
No.	Revisions	Date	By/Par



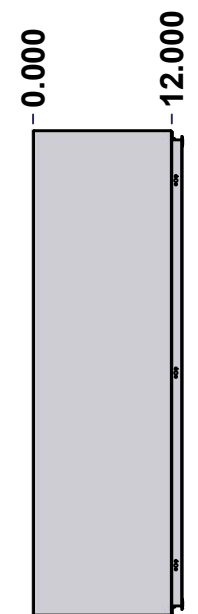
TOP



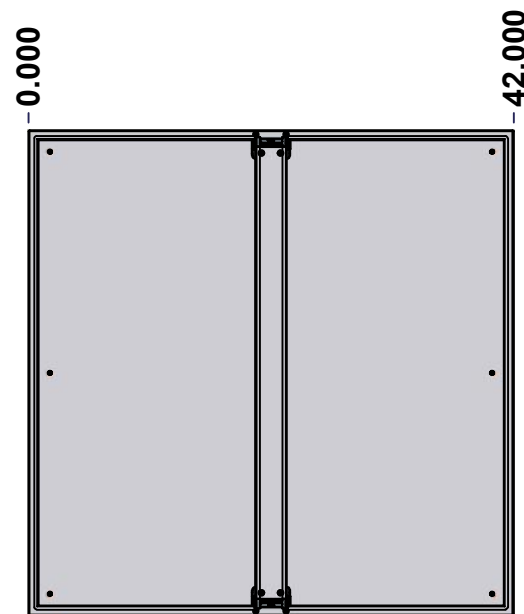
BACK



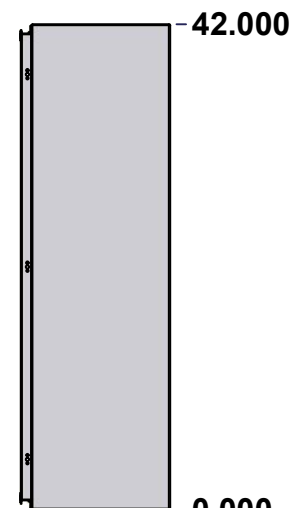
BOTTOM



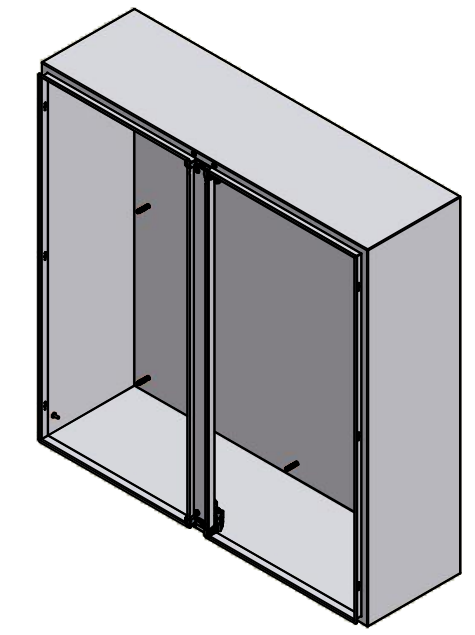
LEFT



FRONT


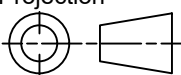


RIGHT



Isometric View



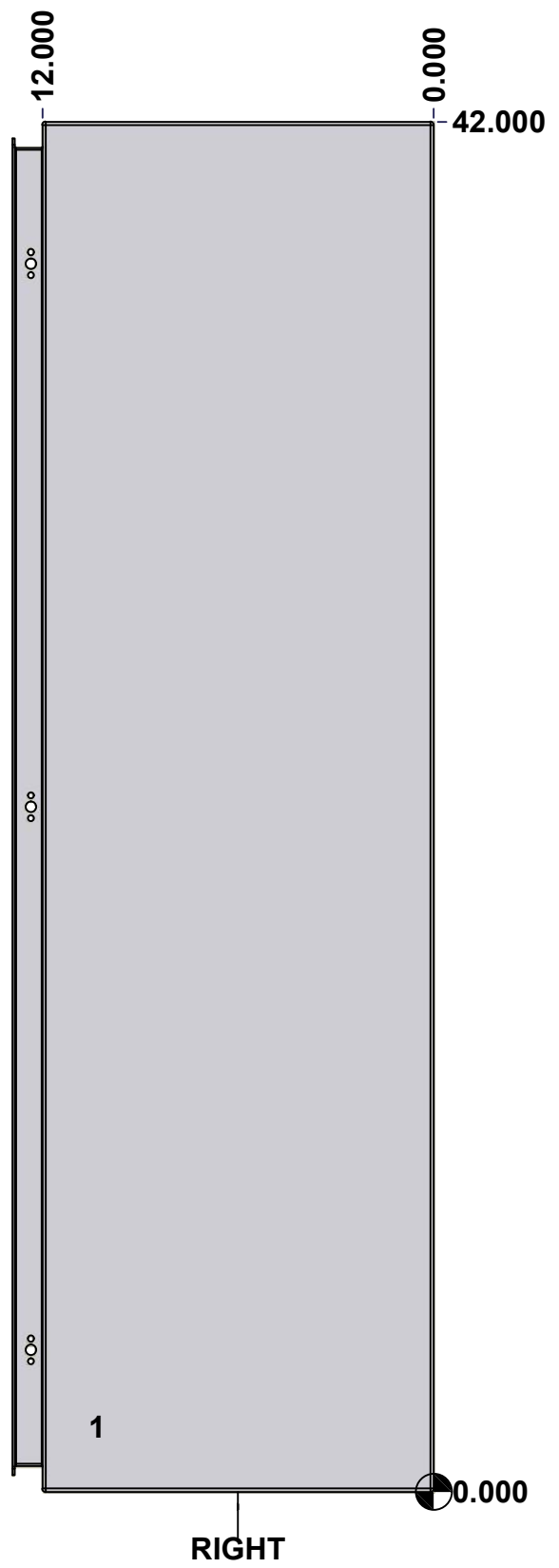
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/11/2014
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 42" x 42" x 12" Body		
Part Number Numéro Pièce	Rev. 3	13
5412ESDD424212B	0	

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)

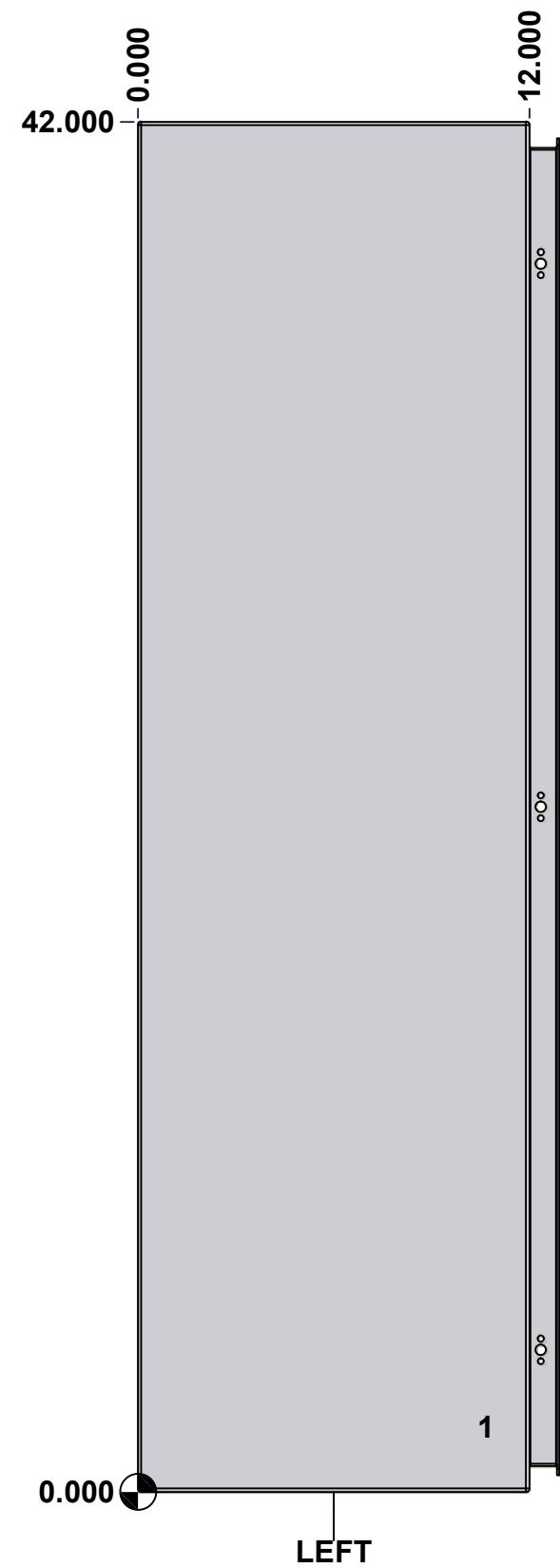


	Description	Status
	5412ESDD 42" x 42" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDD424212B</b>	<b>0</b> / 4
		13

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESDD 42" x 42" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5412ESDD424212B</b>	<b>0</b>	13

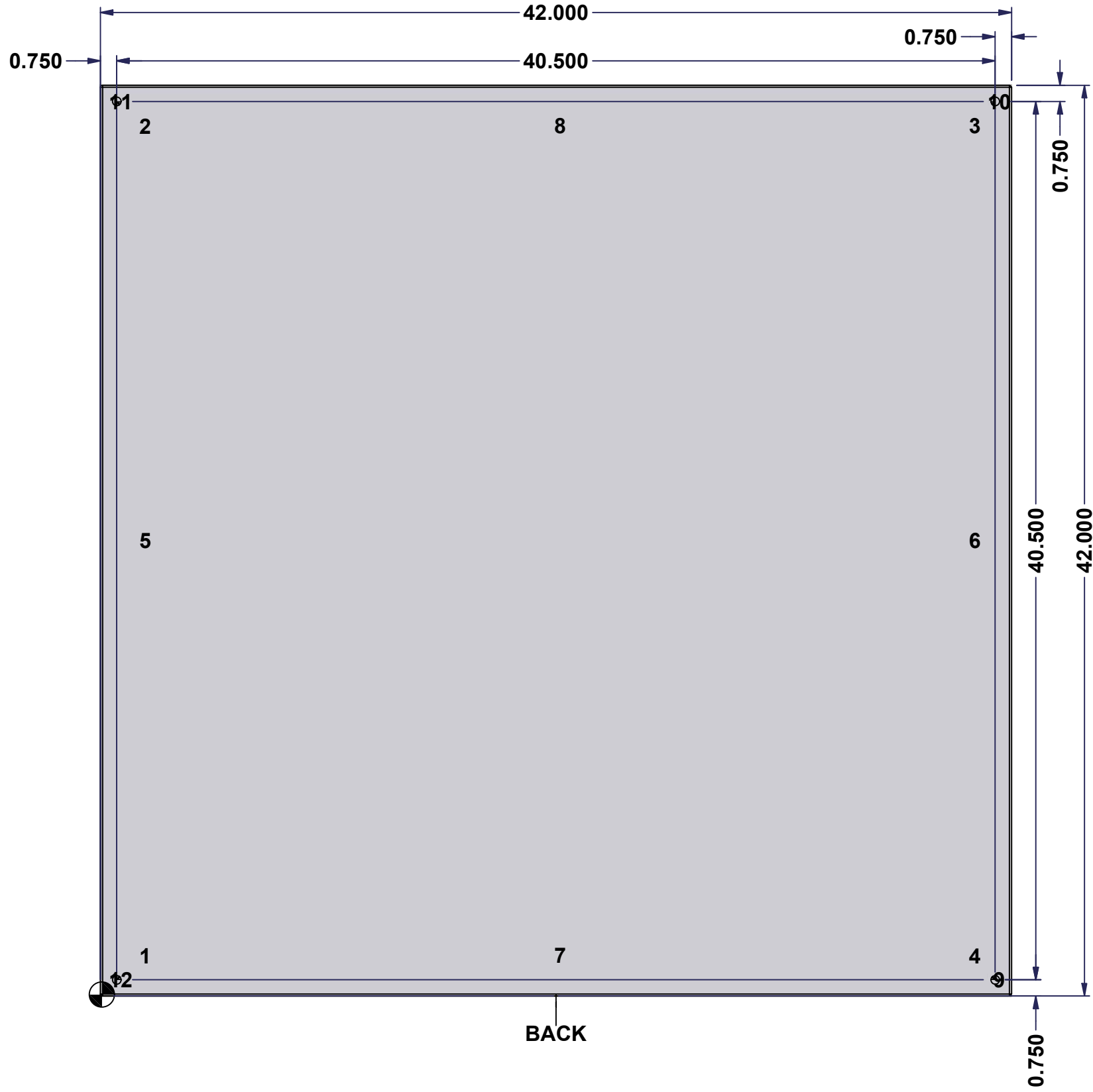
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	40.125	40.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	40.125	21.000	IP STUD M8 x 35mm (Inside)
7	21.000	1.875	IP STUD M8 x 35mm (Inside)
8	21.000	40.125	IP STUD M8 x 35mm (Inside)
-----			
9	41.250	0.750	RND Ø0.390
10	41.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

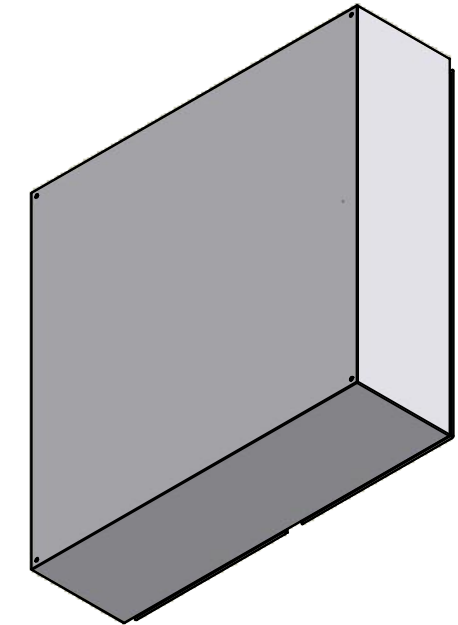


	Description	Status
	5412ESDD 42" x 42" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDD424212B</b>	<b>0</b> / 6
		13

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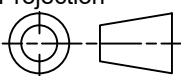
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No.	Revisions	Date	By/Par



Isometric View

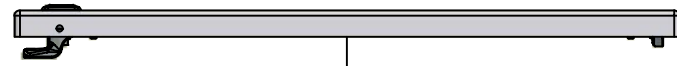


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/11/2014
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESDD 42" x 42" x 12" Body		
Part Number Numéro Pièce	Rev.	7
<b>5412ESDD424212B</b>	<b>0</b>	13

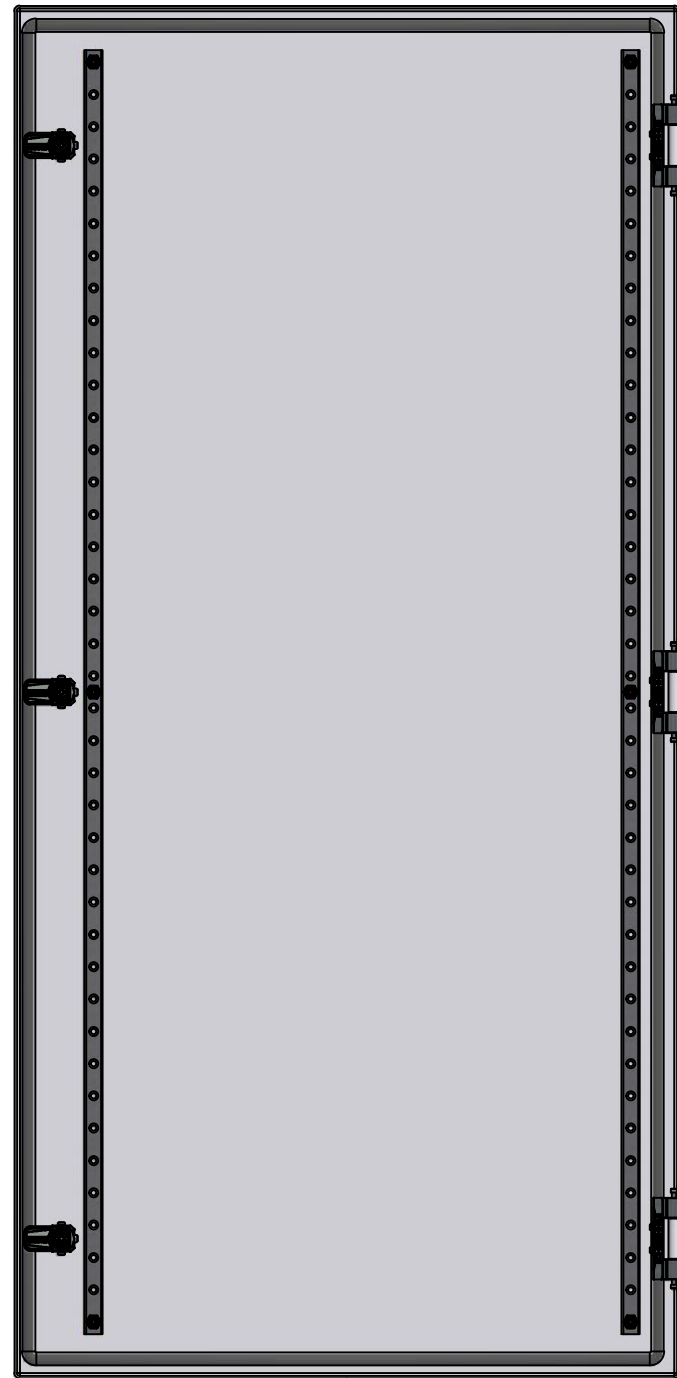
Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	STK-A-75453	7	Center Post - Sealing Block with Latch Assy (Small)
1	5412ESDD424212CP-P	0	5412ESDD 42" Center Post Part
1	5412ESDD424212B-P	0	5412ESDD 42" x 42" x 12" Body Part
Parts List			

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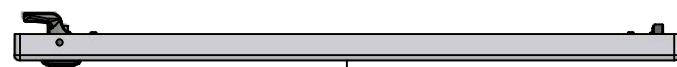
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TOP

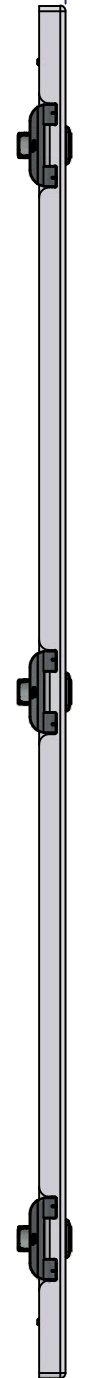


BACK



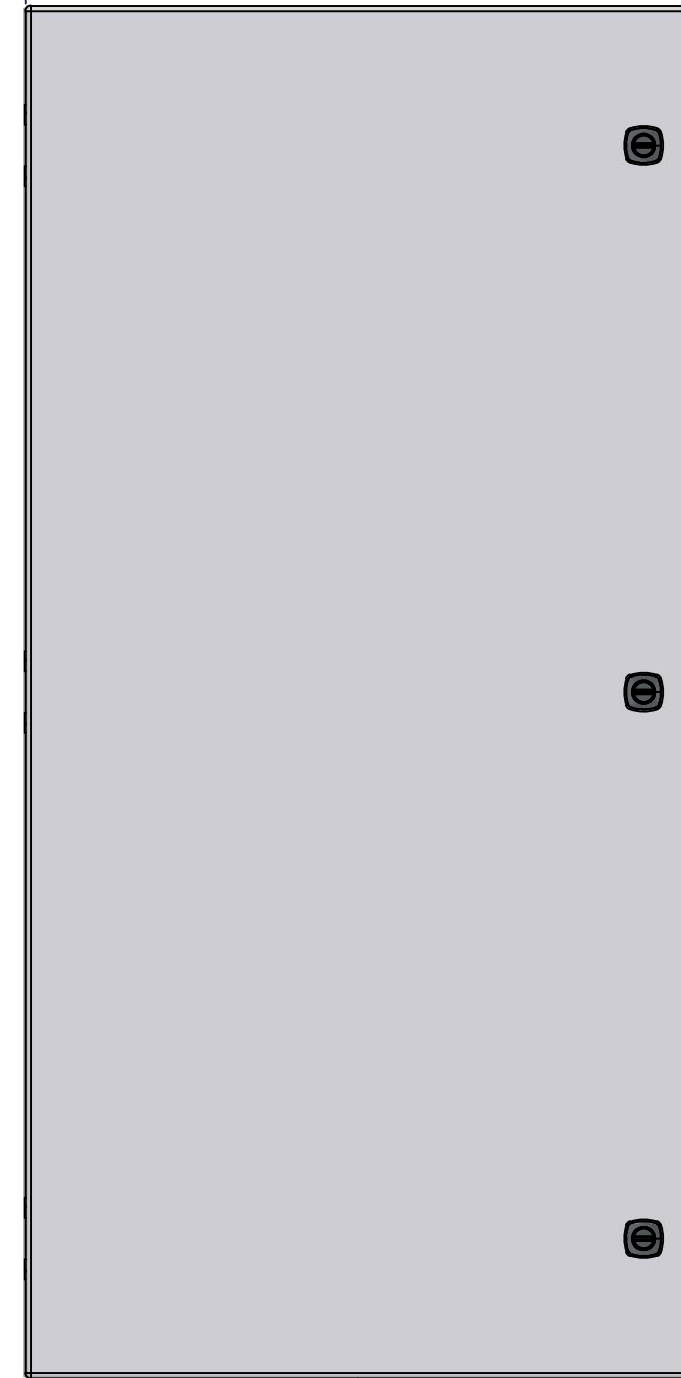
BOTTOM

0.000  
0.800



LEFT

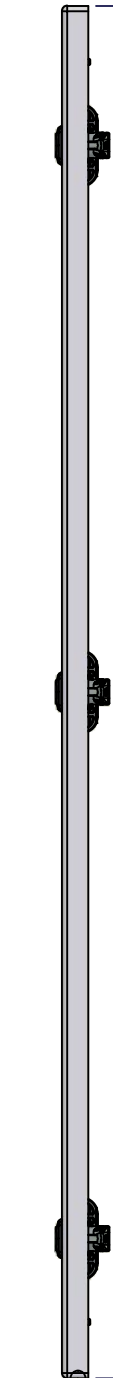
0.000



FRONT

20.250

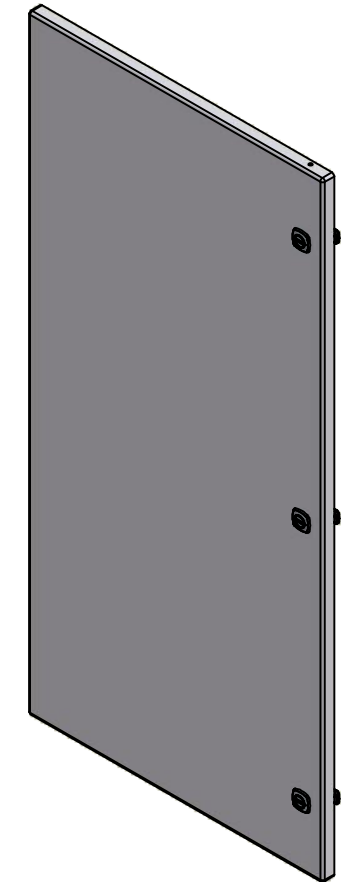
41.803



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View

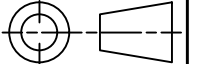


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 3/11/2014
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

Description 5412ESDD 42" x 42" Cover	Detail Rev.
---	-------------

Part Number Numéro Pièce <b>5412ESDD424212LD</b>	Rev. <b>0</b>	8
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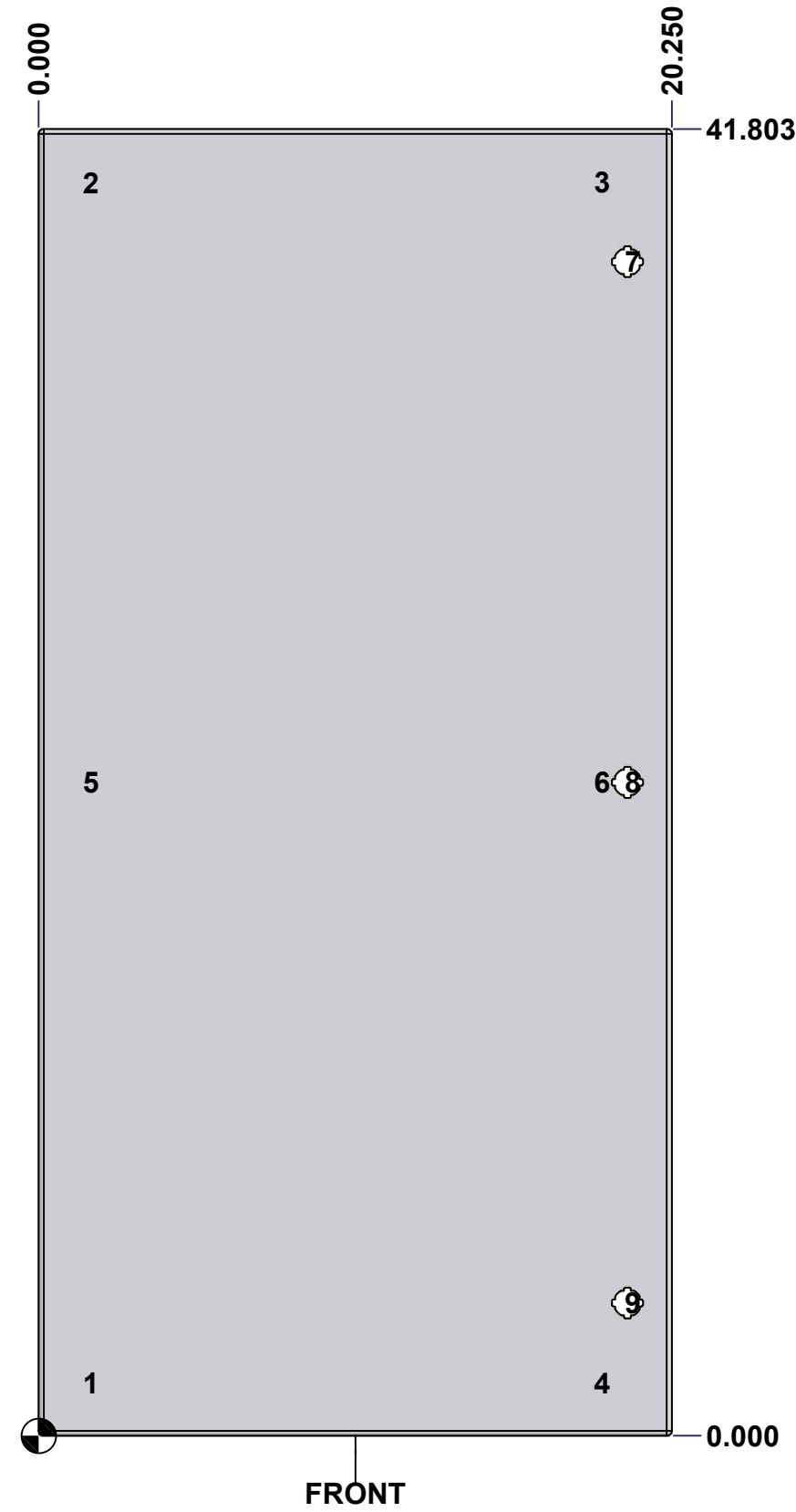
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	17.849	40.094	STUD M6 x 18mm (Inside)
4	17.849	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	17.849	20.902	STUD M6 x 18mm (Inside)
-----			
7	18.826	37.553	LOCK 880 SCQ4-SL @ 0.0°
8	18.826	20.902	LOCK 880 SCQ4-SL @ 0.0°
9	18.826	4.250	LOCK 880 SCQ4-SL @ 0.0°

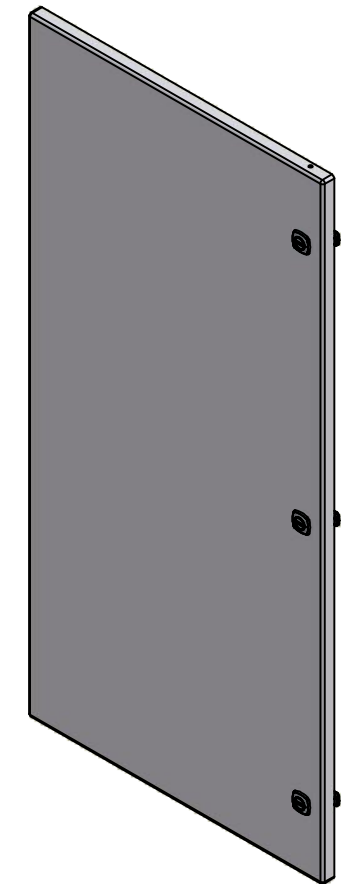


	Description	Status
	5412ESDD 42" x 42" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDD424212LD</b>	<b>0</b> / 9
		13

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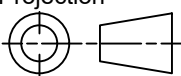
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No.	Revisions	Date	By/Par



Isometric View

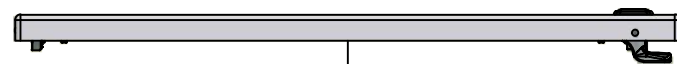


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/11/2014
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESDD 42" x 42" Cover		
Part Number Numéro Pièce	Rev.	10
<b>5412ESDD424212LD</b>	<b>0</b>	13

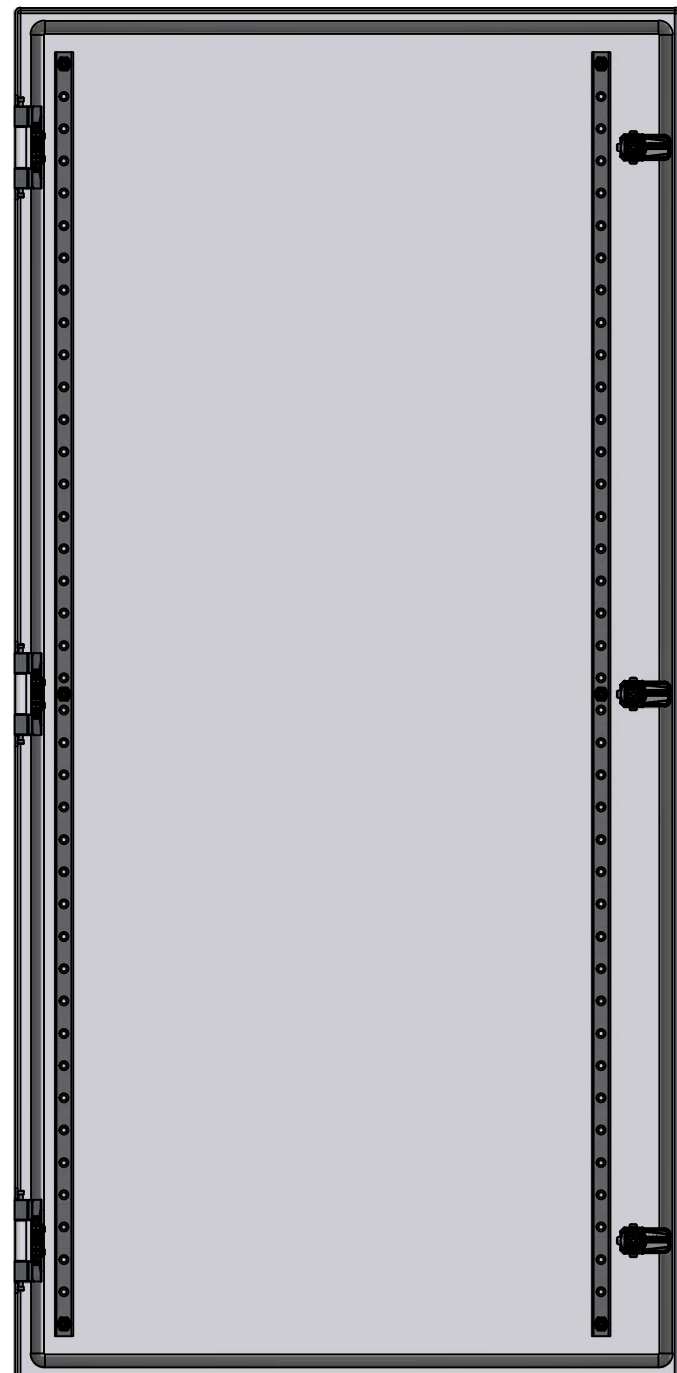
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD424212LD-G	0	5412ESDD 42" x 20.25" Cover Gasket Part
1	5412ESDD424212LD-P	0	5412ESDD 42" x 42" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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TOP

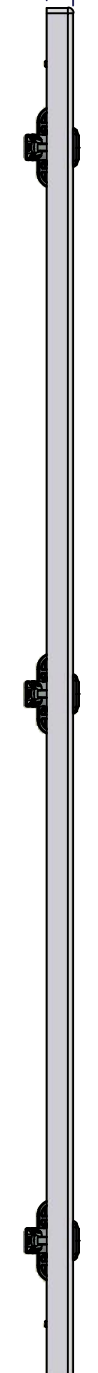


BACK



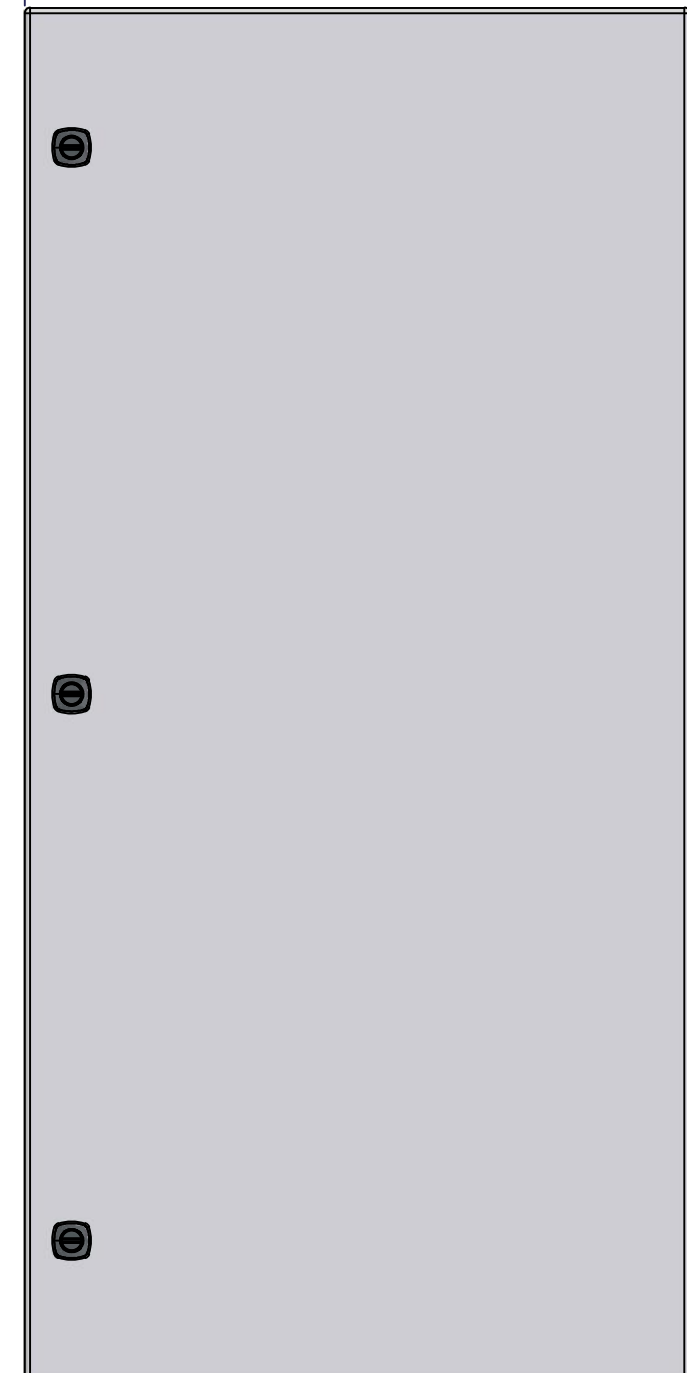
BOTTOM

0.000  
0.800



LEFT

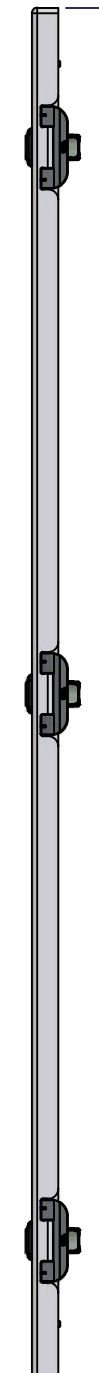
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FRONT

0.000

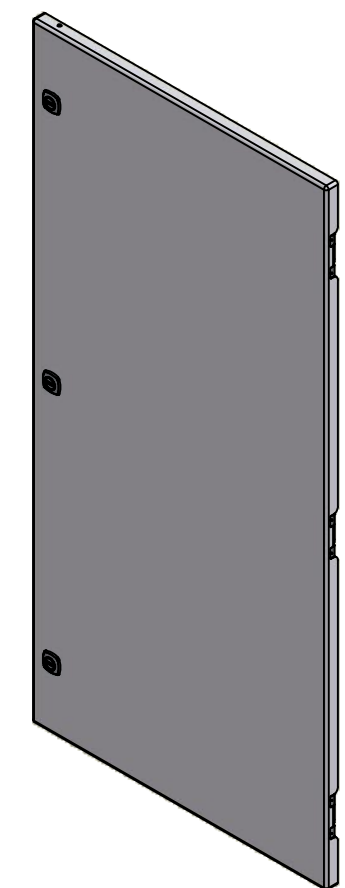
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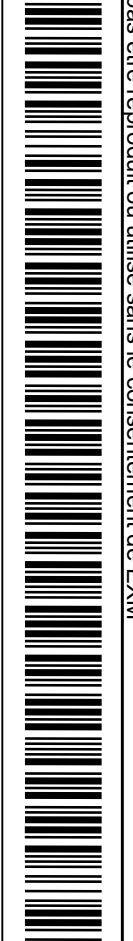
RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 3/11/2014
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESDD 42" x 42" Cover	Detail Rev.
---	-------------

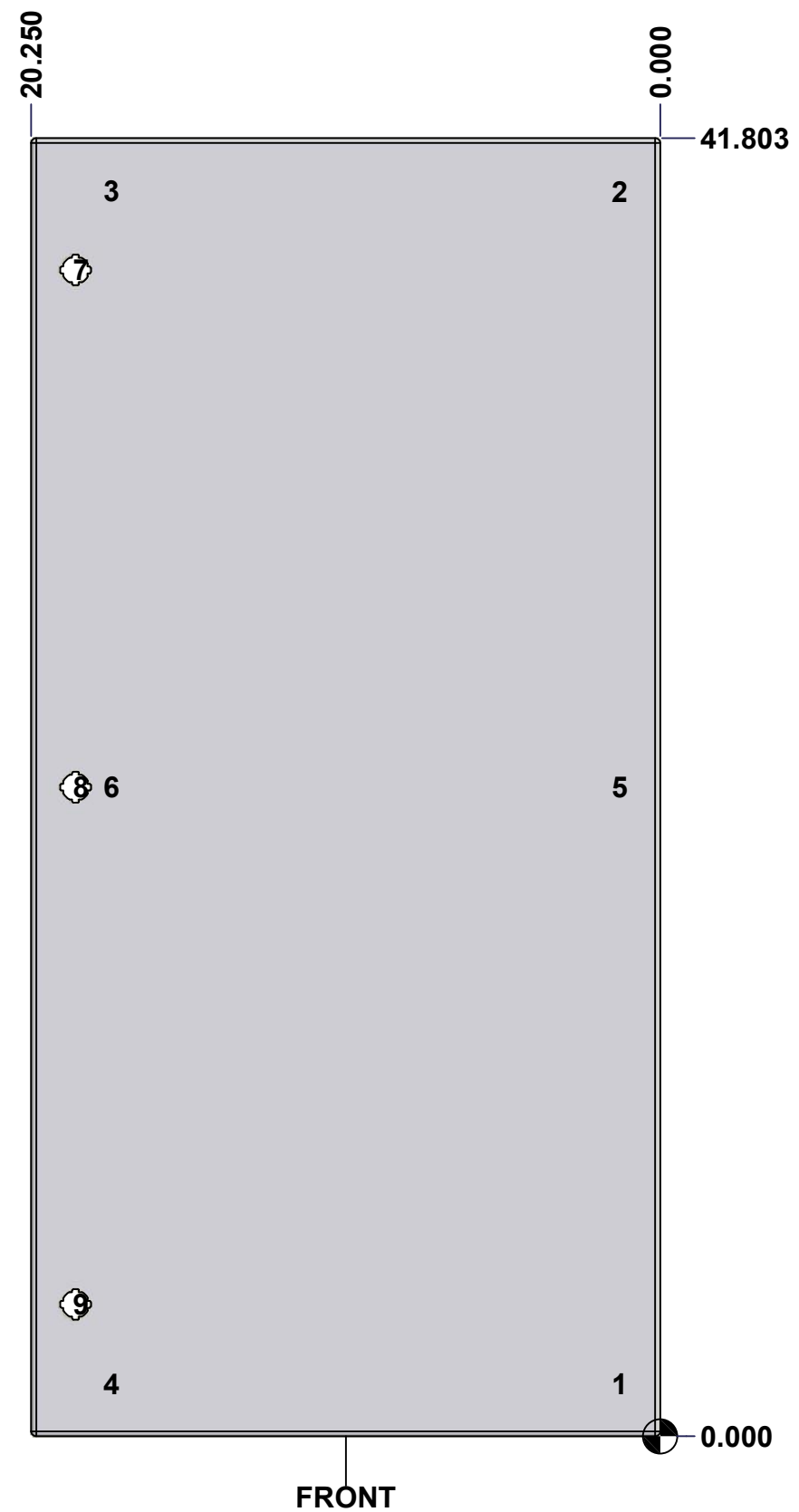
Part Number Numéro Pièce <b>5412ESDD424212RD</b>	Rev. <b>0</b>	11 13
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	CLOSING BAR STUD (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	17.849	40.094	STUD M6 x 18mm (Inside)
4	17.849	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	17.849	20.902	STUD M6 x 18mm (Inside)
-----			
7	18.826	37.553	LOCK 880 SCQ4-SL @ 180.0°
8	18.826	20.902	LOCK 880 SCQ4-SL @ 180.0°
9	18.826	4.250	LOCK 880 SCQ4-SL @ 180.0°



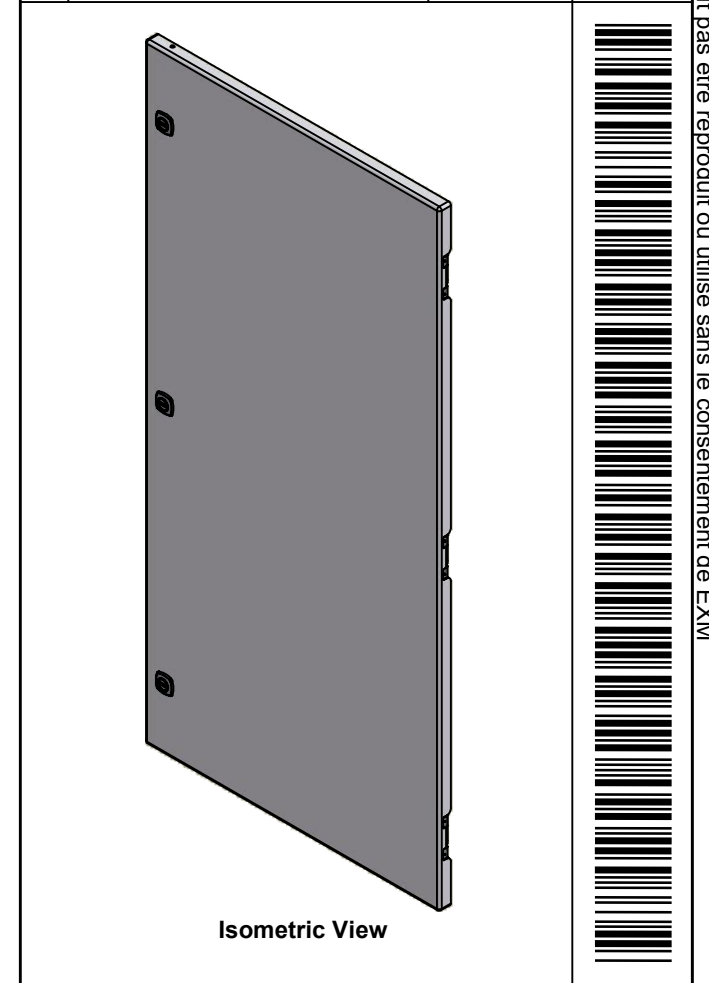
FRONT

	Description	Status
	5412ESDD 42" x 42" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESDD424212RD</b>	<b>0</b>
		12
		13

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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client \_\_\_\_\_ Date \_\_\_\_\_

Drawn By / Dessiné Par BoxCad: BoxCad Date 3/11/2014

Material / Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color / Couleur Asa-61 Grey Finish / Fini Smooth

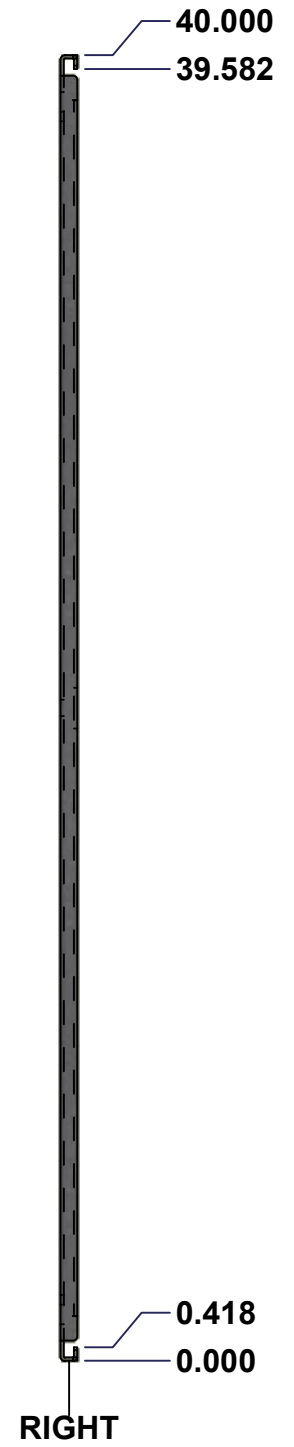
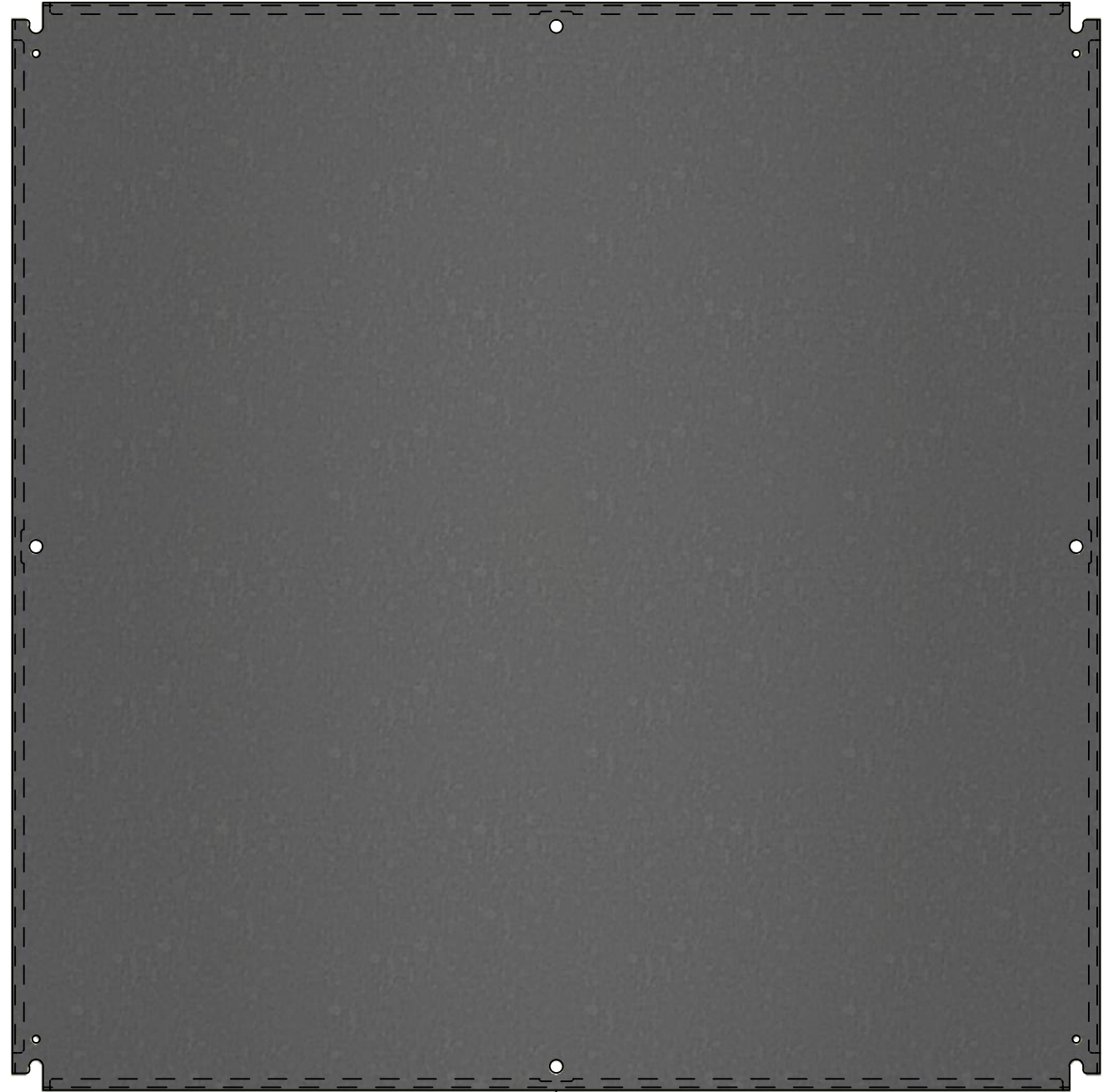
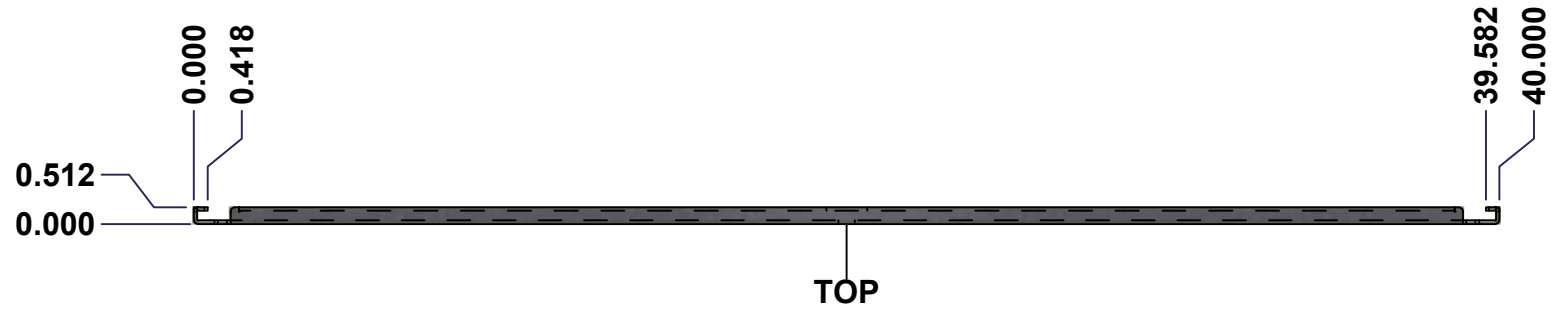
Description 5412ESDD 42" x 42" Cover Detail Rev. \_\_\_\_\_

Part Number / Numéro Pièce **5412ESDD424212RD** Rev. **0** 13

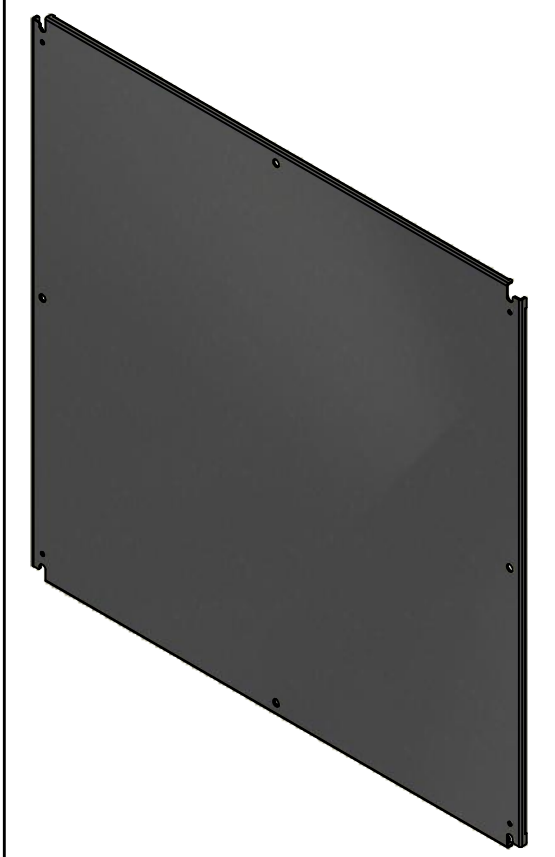
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD424212RD-G	0	5412ESDD 42" x 20.25" Cover Gasket Part
1	5412ESDD424212RD-P	0	5412ESDD 42" x 42" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List

Description  
881 SP - Inner Panel

Detail Rev.

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4242G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

Part Number Numéro Pièce	Rev.	1
<b>881 SP4242G</b>	<b>0</b>	2

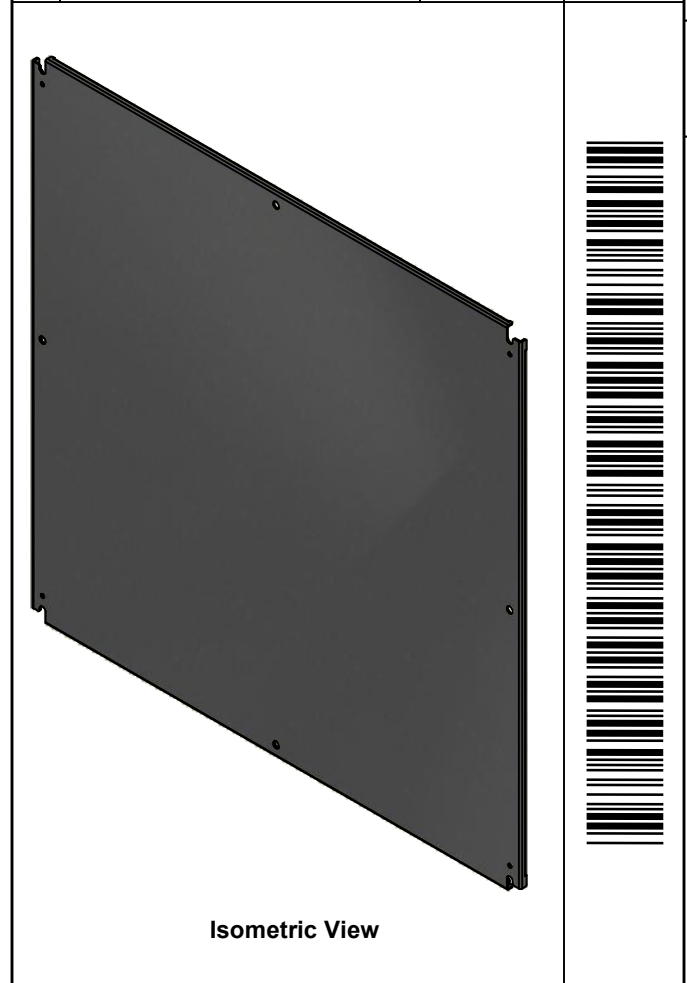
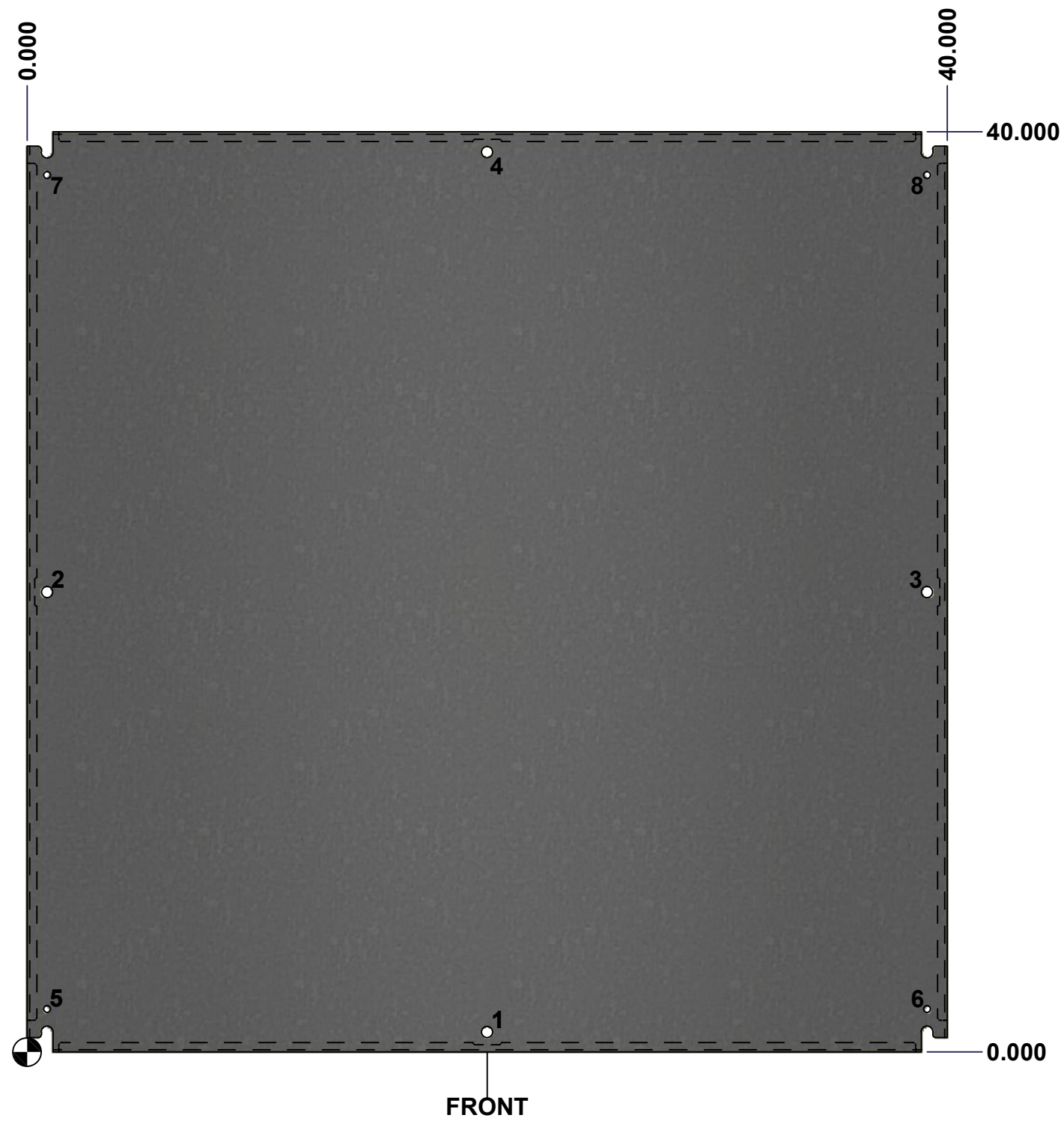
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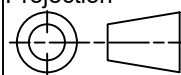
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	20.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	39.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	38.125	GROUND HOLE (RND Ø0.290)
8	39.125	38.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
881 SP4242G	0



2  
2