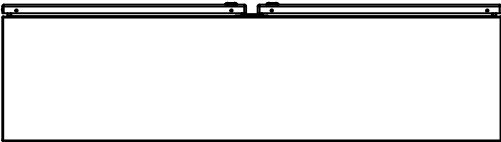


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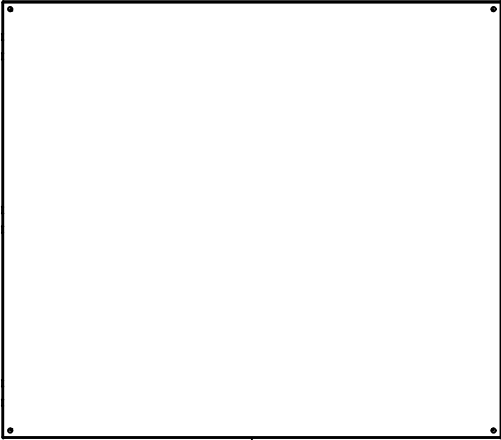
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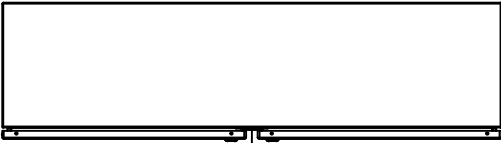
Tolérance ±1/32" sauf spécification contraire



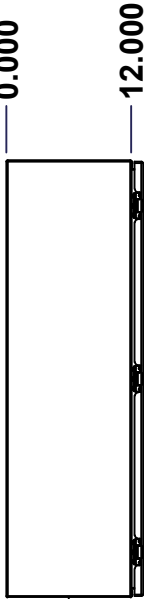
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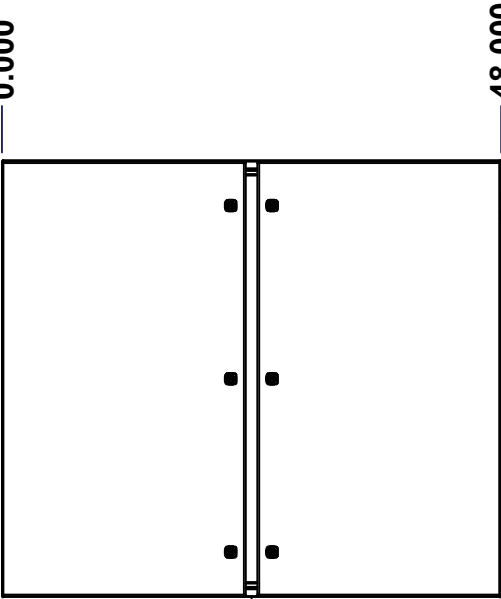
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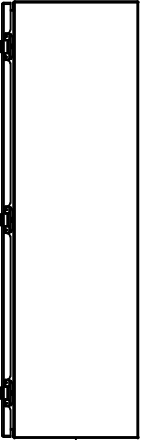
BOTTOM



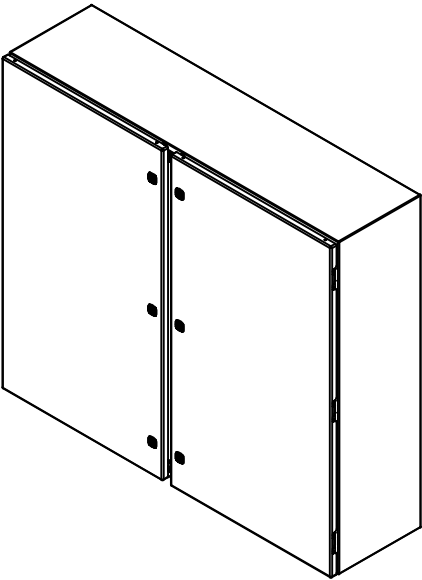
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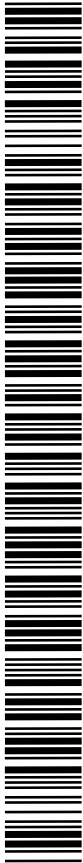
FRONT



RIGHT



Isometric View



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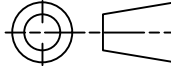


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-Mar-14

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESDD 42" x 48" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESDD424812

Rev.

1

0

13

SEE BILL OF MATERIAL ON LAST PAGE

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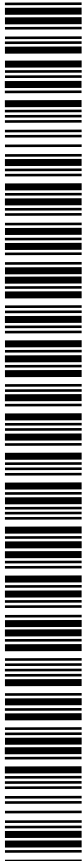
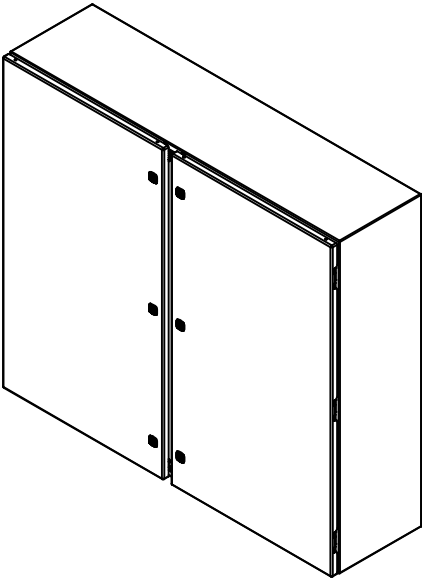
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

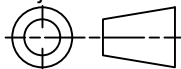


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11-Mar-14	
Material Matière		BoxCad: BoxCad	
		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
---------------	-------------	-------------	--------

Description		Detail Rev.	
5412ESDD 42" x 48" x 12" Assembly			

Part Number Numéro Pièce		Rev.	2
5412ESDD424812		0	13

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Cardboard corner	4	To reinforced for the plastic strap tightening	
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together	
Packaging label	3	White label with PN	
Plastic strap- Green	2	To secure the enclosure to the wood pallet	
Wood Pallet	1	2" deeper and 3" larger than enclosure size	

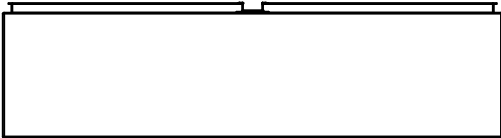
1	881 SP4842G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESDD424812RD	0	5412ESDD 42" x 48" Cover
1	5412ESDD424812LD	0	5412ESDD 42" x 48" Cover
1	5412ESDD424812B	0	5412ESDD 42" x 48" x 12" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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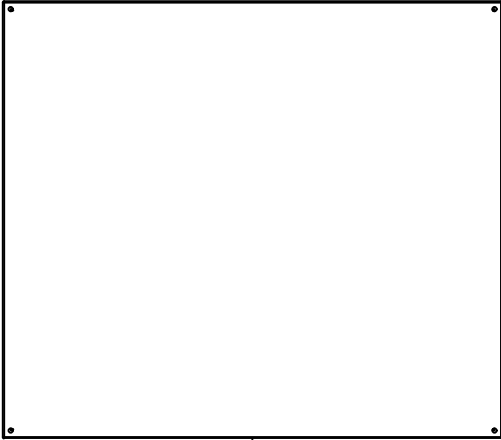
Tolerance ±1/32" unless otherwise specified

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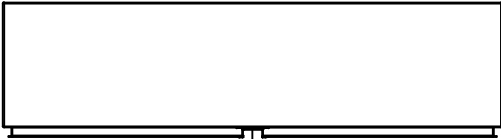
Tolérance ±1/32" sauf spécification contraire



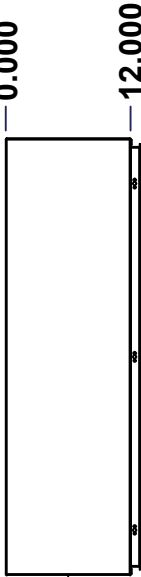
TOP



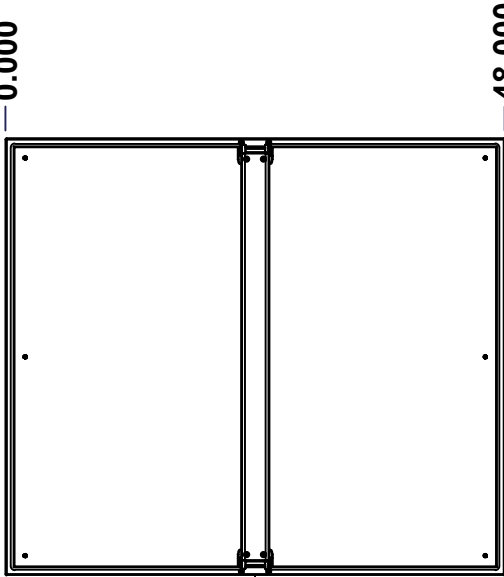
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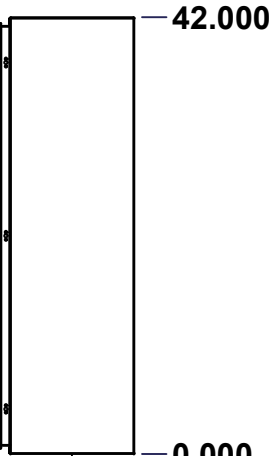
BOTTOM



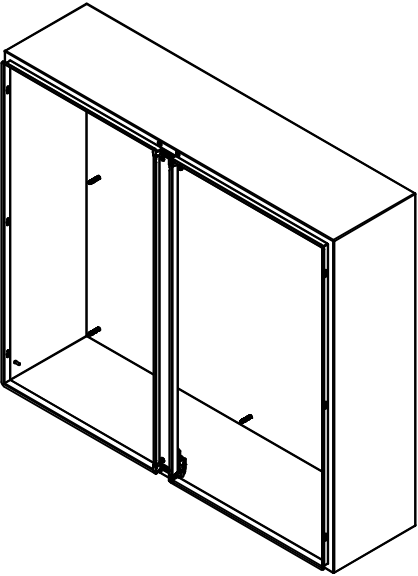
LEFT



FRONT



RIGHT



Isometric View



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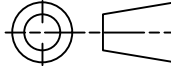


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-Mar-14

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESDD 42" x 48" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESDD424812B

Rev.

3

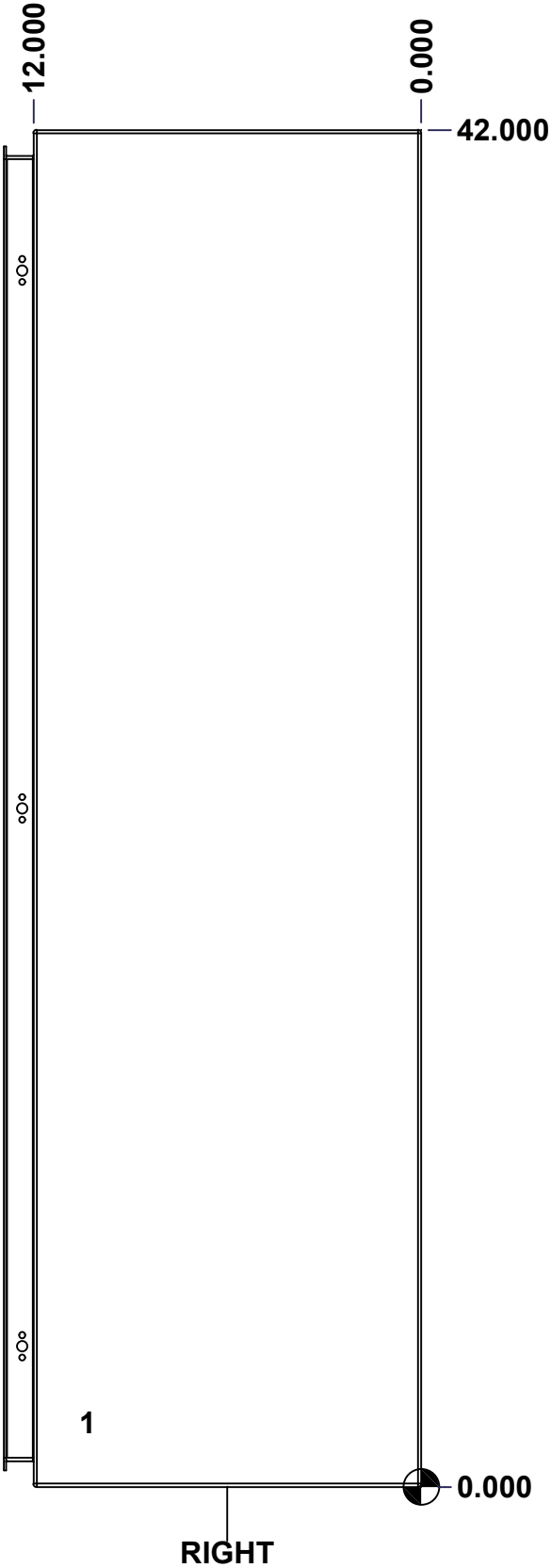
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13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESDD 42" x 48" x 12" Body	(NULL)	
	Part Number	Rev.	4
	Numéro Pièce 5412ESDD424812B	0	

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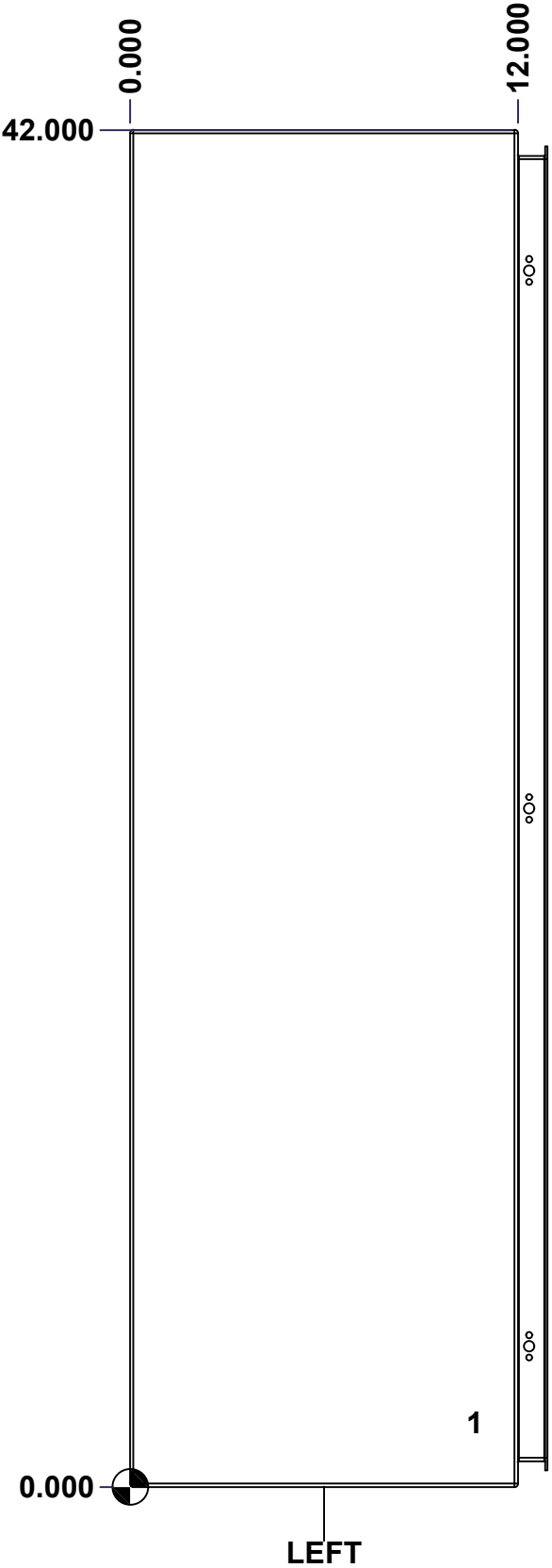
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESDD 42" x 48" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESDD424812B	0	13

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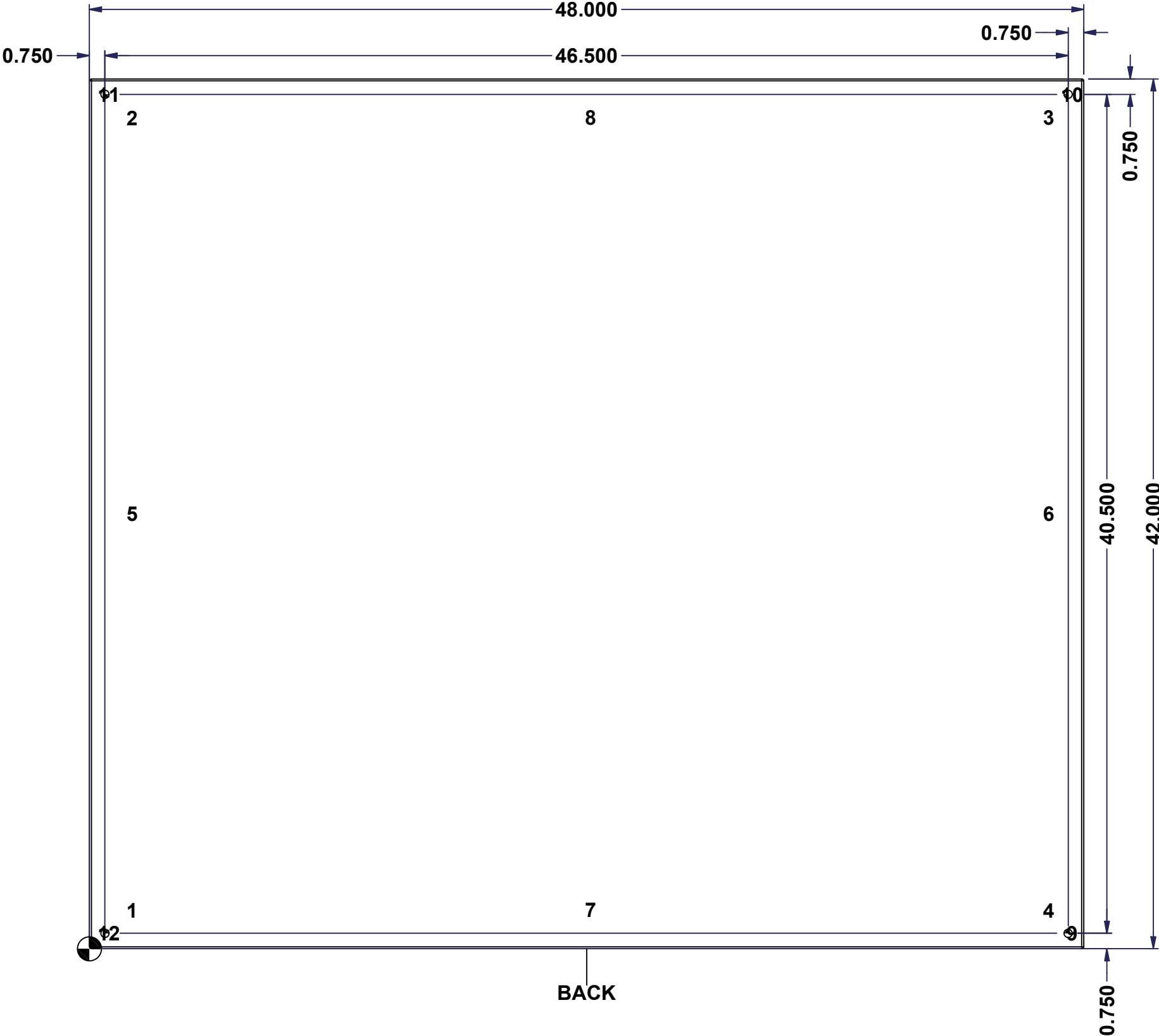
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	46.125	40.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	46.125	21.000	IP STUD M8 x 35mm (Inside)
7	24.000	1.875	IP STUD M8 x 35mm (Inside)
8	24.000	40.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	47.250	0.750	RND Ø0.390
10	47.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



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	Description	Status	
	5412ESDD 42" x 48" x 12" Body	(NULL)	
	Part Number	Rev.	6
	Numéro Pièce 5412ESDD424812B	0	13

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Tolerance ±1/32" unless otherwise specified

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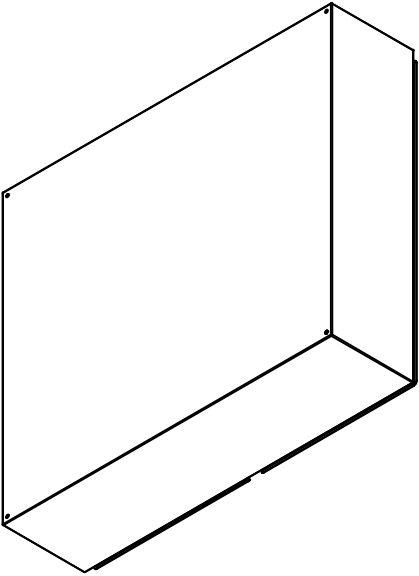
Tolérance ±1/32" sauf spécification contraire

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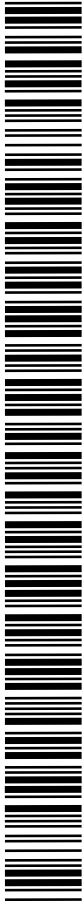
Revisions

Date

By/Par

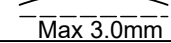


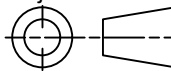
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-Mar-14

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESDD 42" x 48" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESDD424812B

Rev.

7

13

2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	STK-A-75453	7	Center Post - Sealing Block with Latch Assy (Small)
1	5412ESDD424812CP-P	0	5412ESDD 42" Center Post Part
1	5412ESDD424812B-P	0	5412ESDD 42" x 48" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

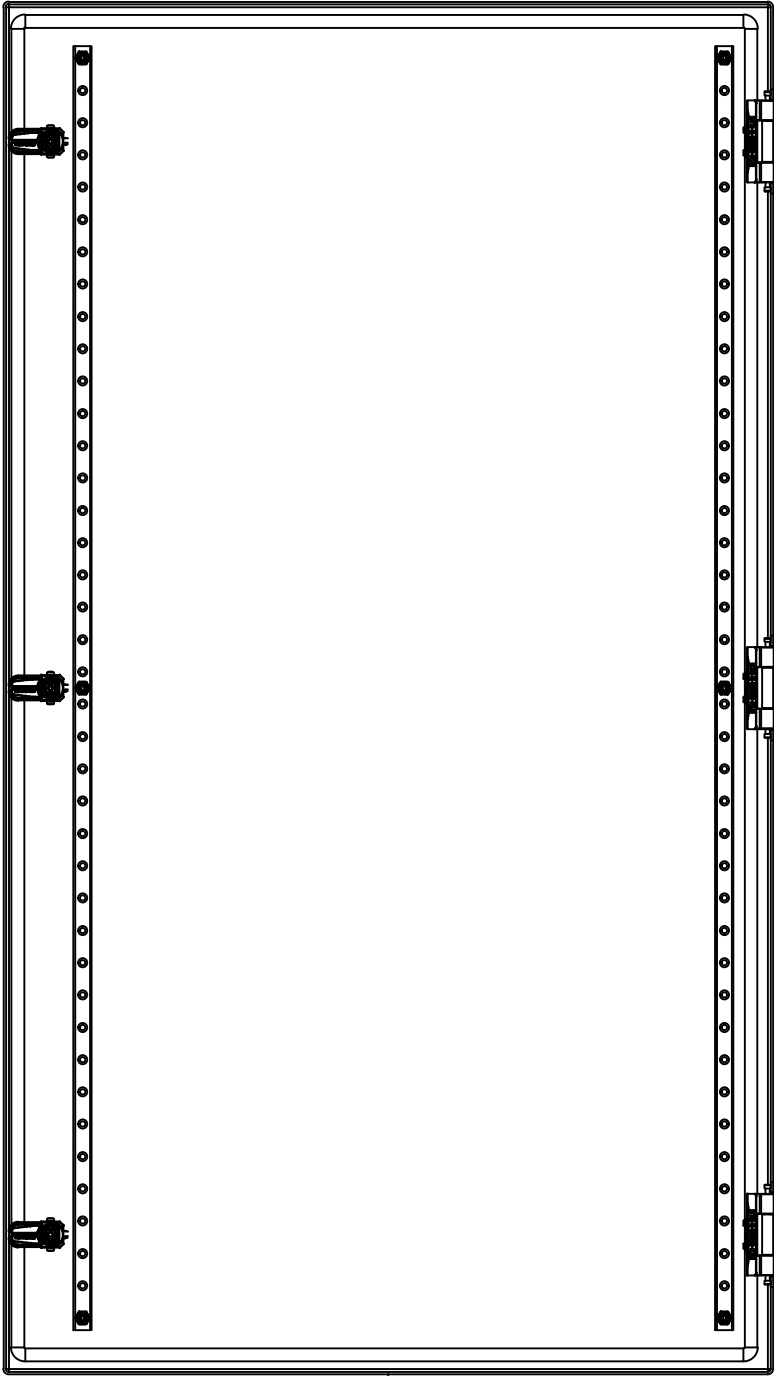
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Tolérance ±1/32" sauf spécification contraire

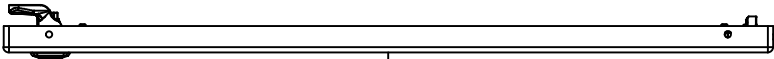
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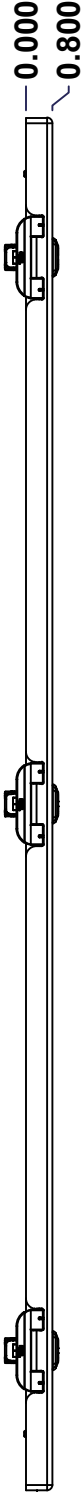
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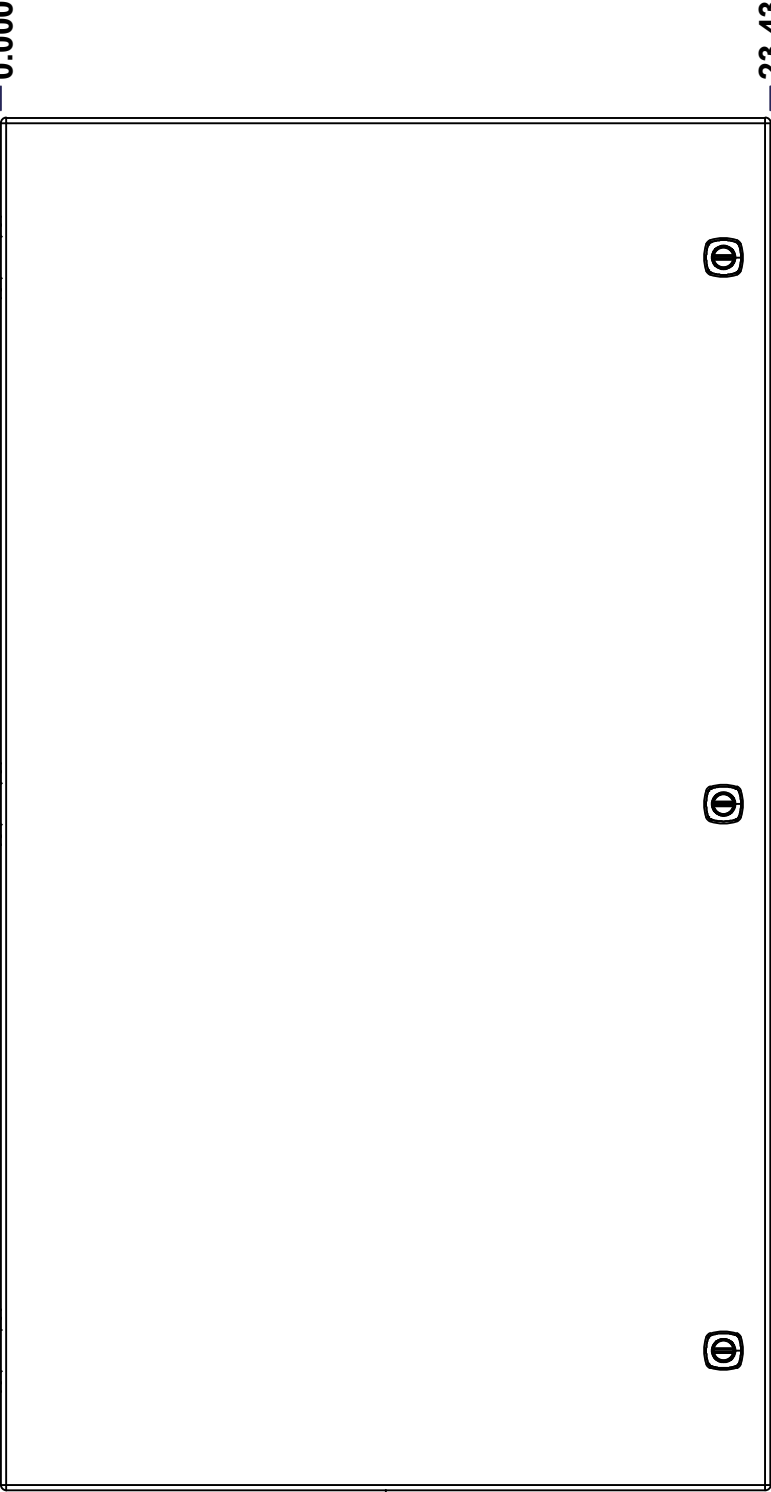
BACK



BOTTOM



LEFT



FRONT



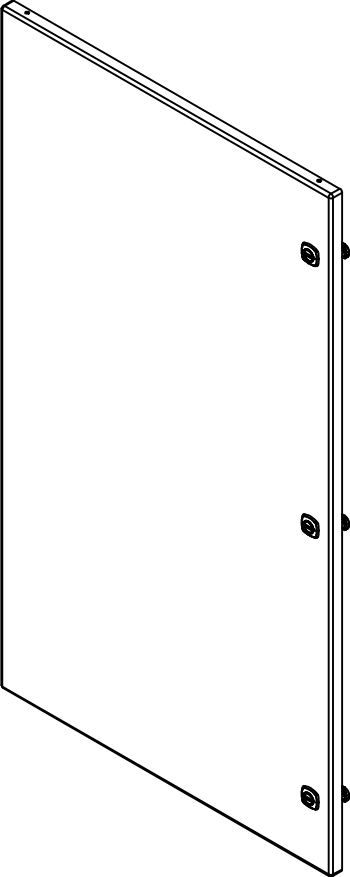
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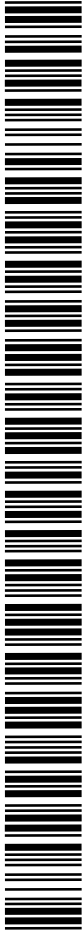
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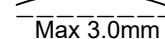
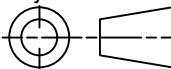
23.437

No.	Revisions	Date	By/Par



Isometric View



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		 Max 3.0mm	
		Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date 11-Mar-14	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.	
5412ESDD 42" x 48" Cover			
Part Number Numéro Pièce		Rev.	8
5412ESDD424812LD		0	13

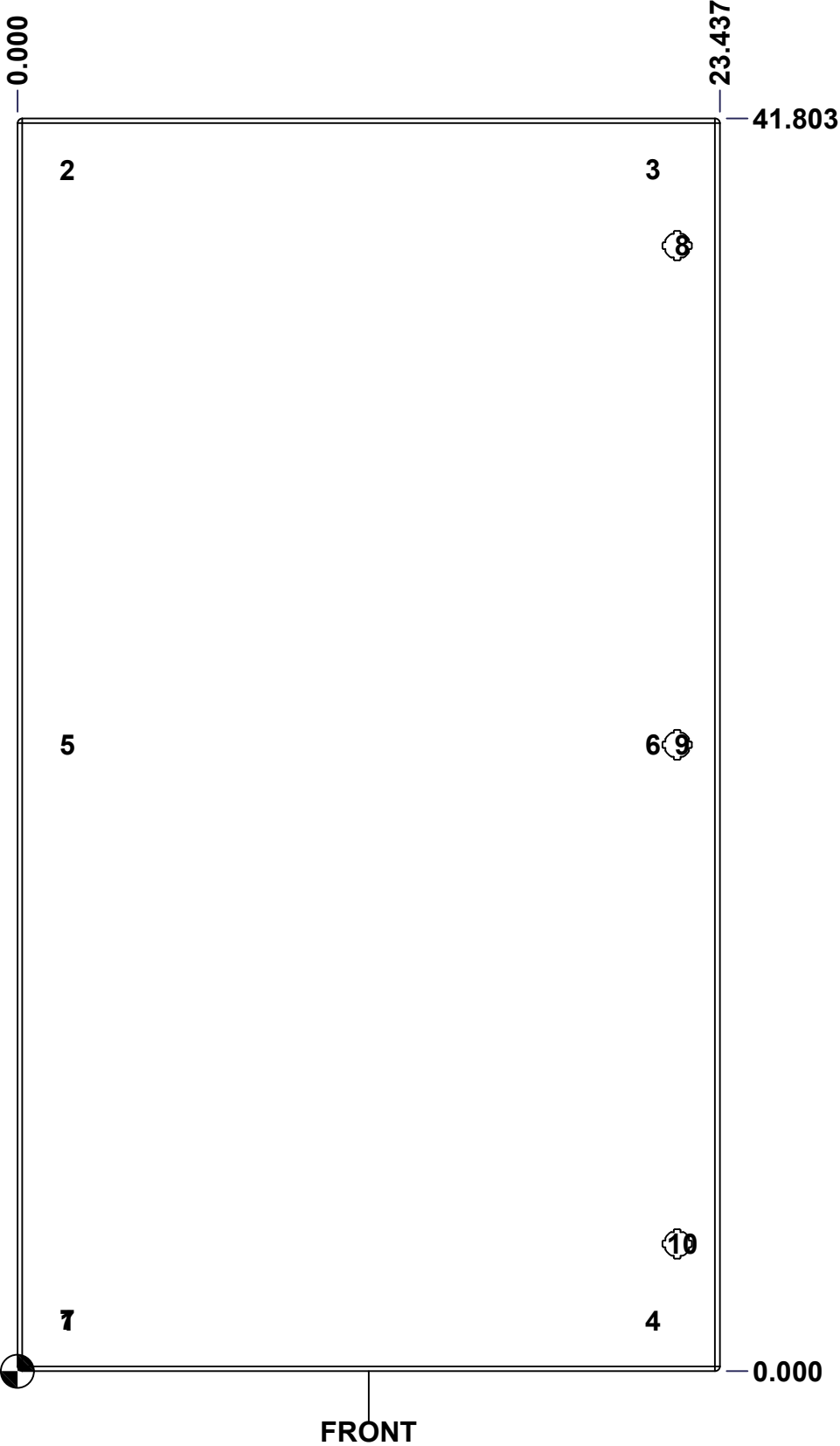
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	21.036	40.094	STUD M6 x 18mm (Inside)
4	21.036	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	21.036	20.902	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
7	1.486	1.709	GND STUD M6 x 16mm (Inside)
8	22.013	37.553	LOCK 880 SCQ4-SL @ 0.0°
9	22.013	20.902	LOCK 880 SCQ4-SL @ 0.0°
10	22.013	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description	Status	
	5412ESDD 42" x 48" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESDD424812LD	0	13

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Tolerance ±1/32" unless otherwise specified

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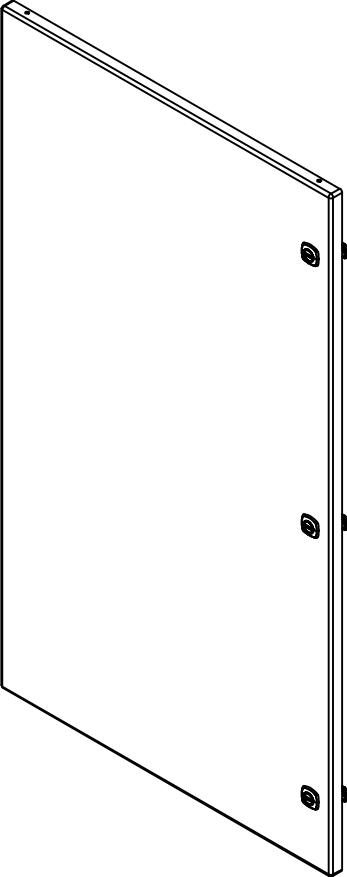
Tolérance ±1/32" sauf spécification contraire

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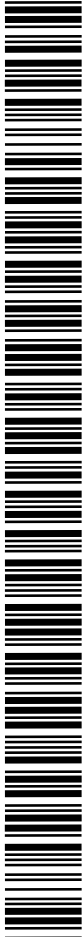
Revisions

Date

By/Par

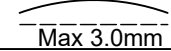
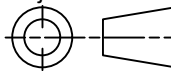


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11-Mar-14

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESDD 42" x 48" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESDD424812LD

Rev.

10

13

3	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD424812LD-G	0	5412ESDD 42" x 23.437" Cover Gasket Part
1	5412ESDD424812LD-P	0	5412ESDD 42" x 48" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

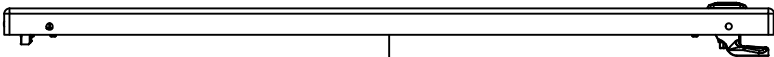
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Tolerance ±1/32" unless otherwise specified

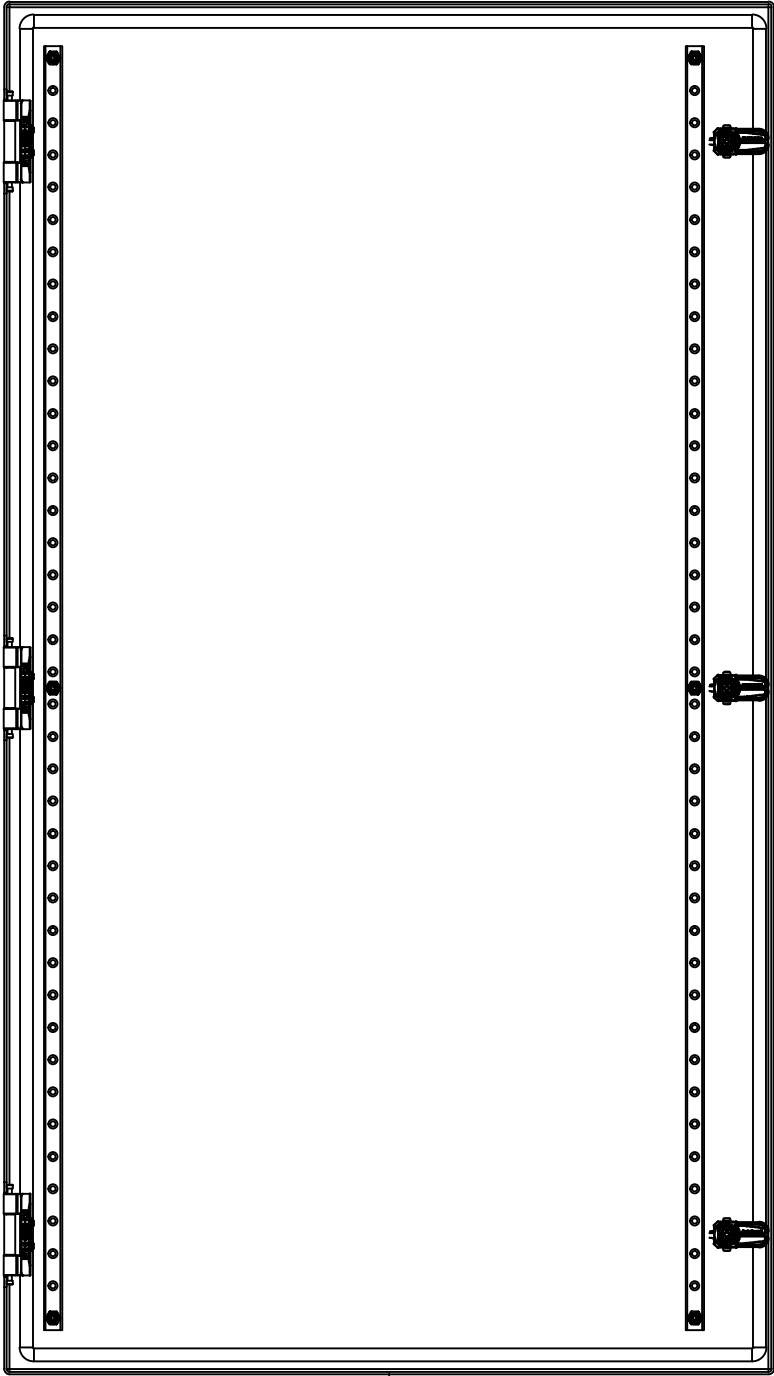
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Tolérance ±1/32" sauf spécification contraire

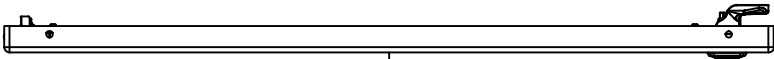
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TOP



BACK



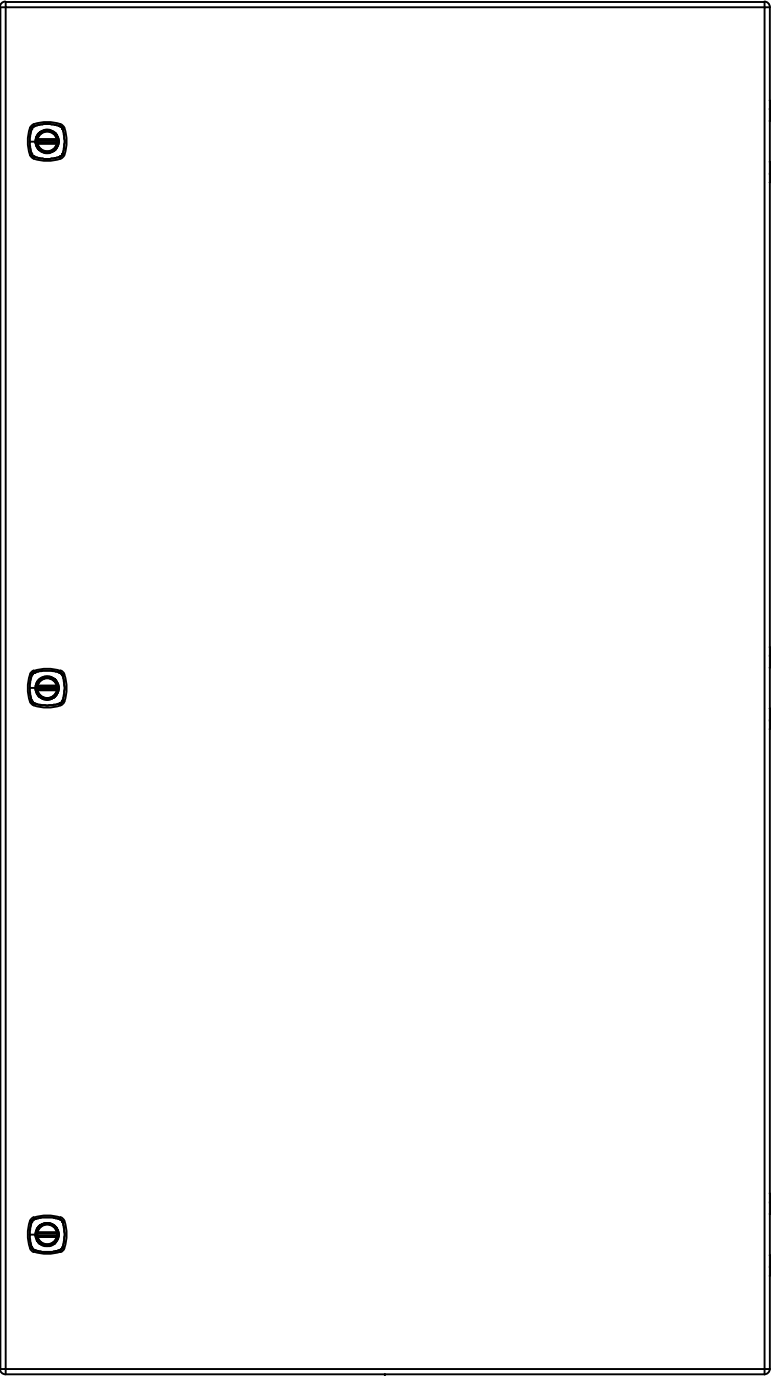
BOTTOM

0.000
0.800



LEFT

23.437



FRONT

0.000

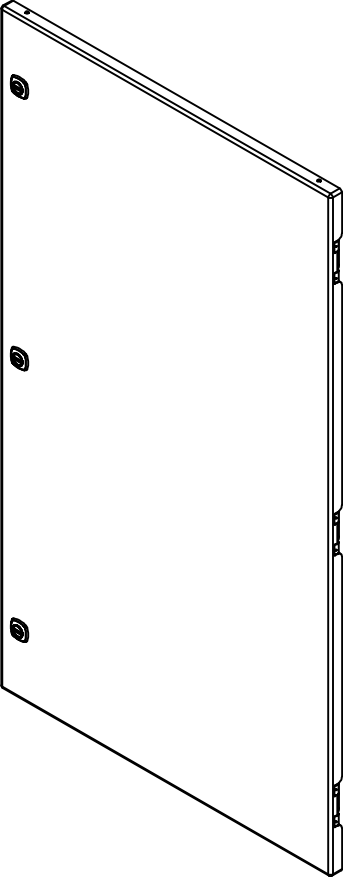


RIGHT

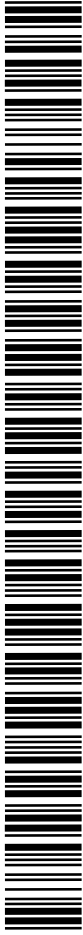
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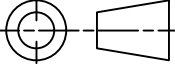
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11-Mar-14	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESDD 42" x 48" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	11 13

SEE BILL OF MATERIAL ON LAST PAGE

5412ESDD424812RD

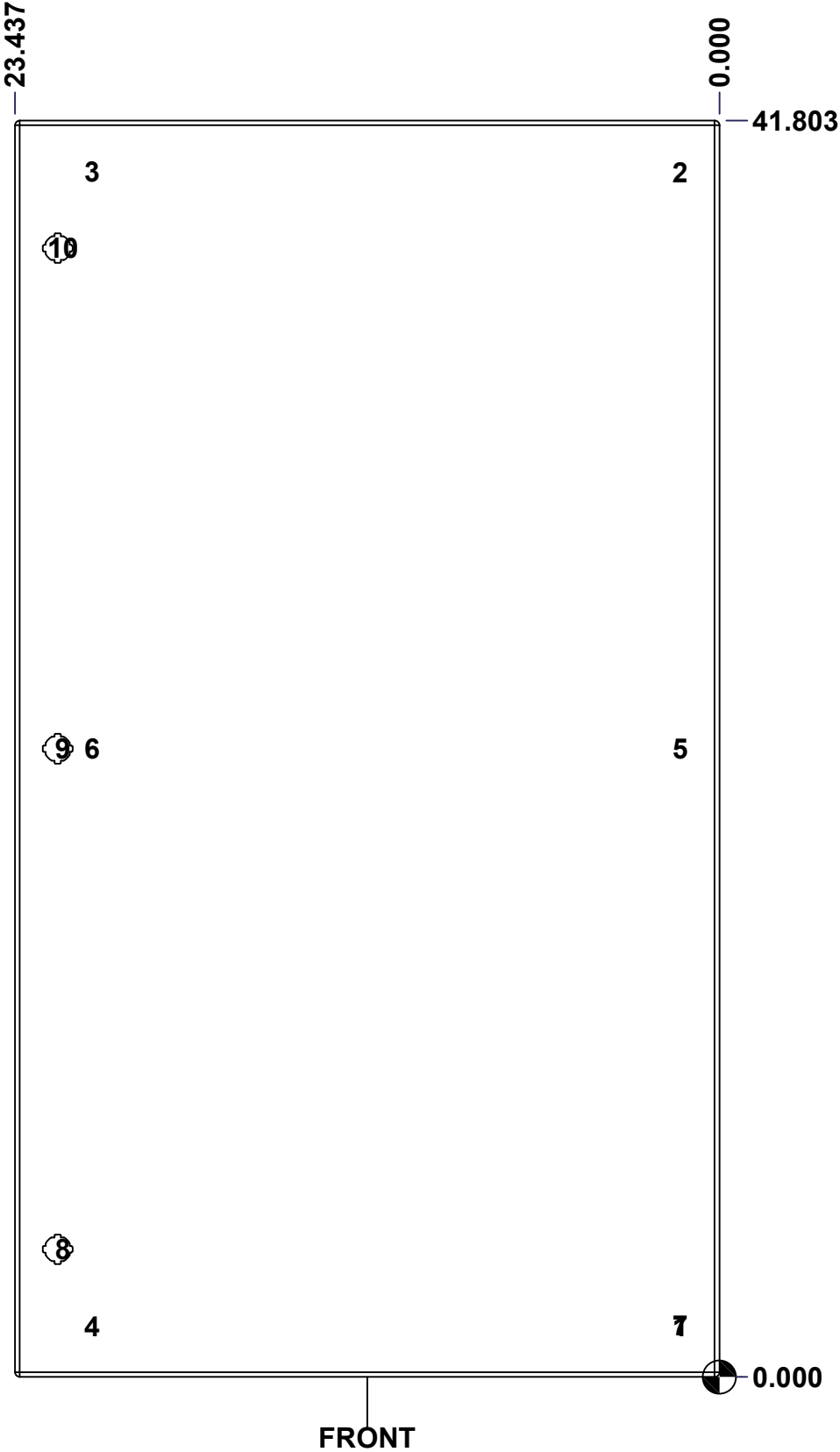
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	21.036	40.094	STUD M6 x 18mm (Inside)
4	21.036	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	21.036	20.902	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
7	1.486	1.709	GND STUD M6 x 16mm (Inside)
8	22.013	4.250	LOCK 880 SCQ4-SL @ 180.0°
9	22.013	20.902	LOCK 880 SCQ4-SL @ 180.0°
10	22.013	37.553	LOCK 880 SCQ4-SL @ 180.0°



	Description	Status	
	5412ESDD 42" x 48" Cover	(NULL)	
	Part Number	Rev.	12
	Numéro Pièce	0	13

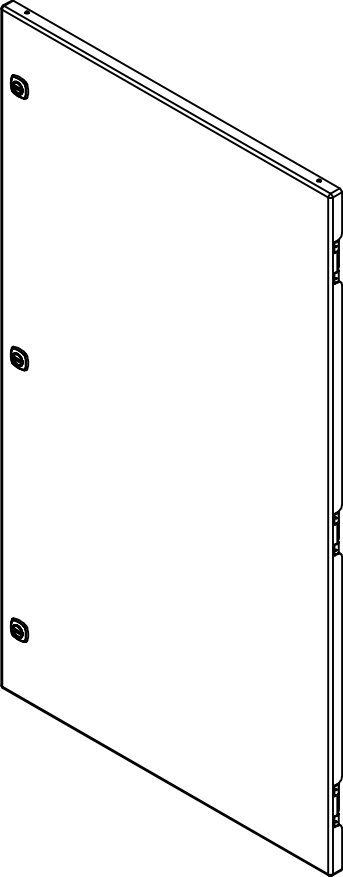
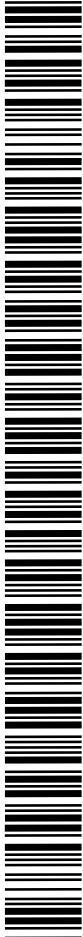
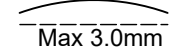
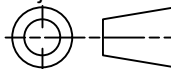
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement  Max 3.0mm
			Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 11-Mar-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey			Finish Fini Smooth
Description 5412ESDD 42" x 48" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESDD424812RD			Rev. 13 0

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3	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESDD424812RD-G	0	5412ESDD 42" x 23.437" Cover Gasket Part
1	5412ESDD424812RD-P	0	5412ESDD 42" x 48" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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— 46.000

— 45.582

-0.418

— 0.000

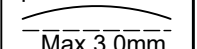
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Isometric View

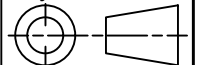


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Flatness	
Aplatissement	



Projection



Customer Client	
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Date

Drawn By	BoxCad
Dessiné Par	

Date	23-Jan-07
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Material
Matière

See Part List

Color	
Couleur	

See Part List

Finish	
Finis	\$

[See Part List](#)

Description

Detail Rev.

881 SP - Inner Panel

	Part Number Numéro Pièce
--	-----------------------------

Rev.

1

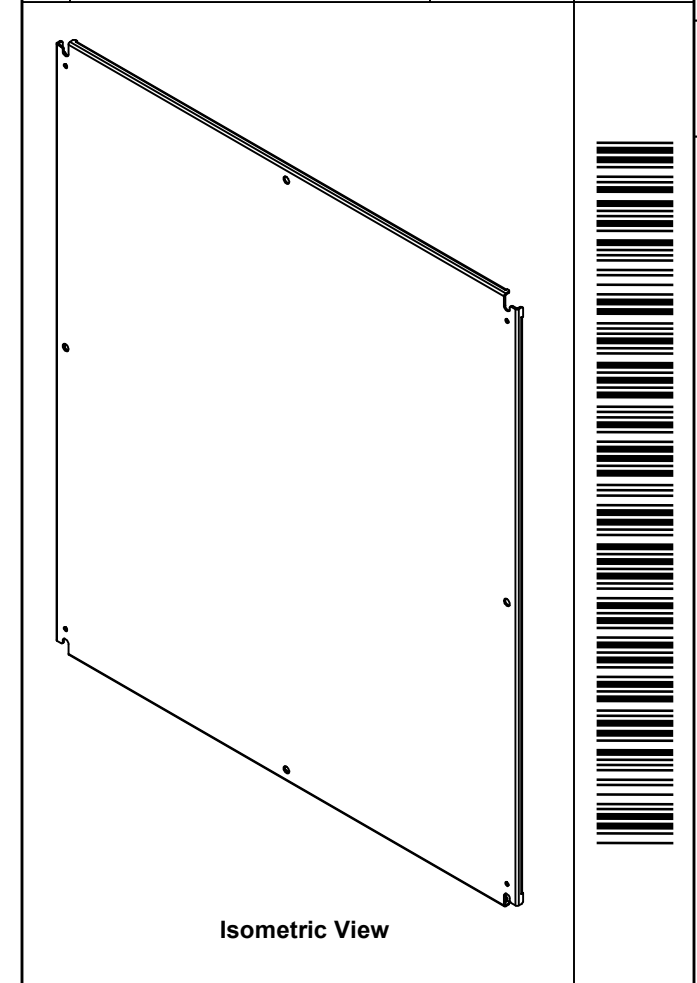
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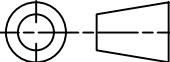
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1	881 SP4842G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

All knockouts are actual size / Les disques défonçables sont grandeur réel

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	Projection 		
Customer Client	Date		
Drawn By Dessiné Par	BoxCad	Date	23-Jan-07
Material Matière	See Part List		
Color Couleur	See Part List	Finish Fin	See Part List
Description	881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP4842G		Rev. 0 2 / 2