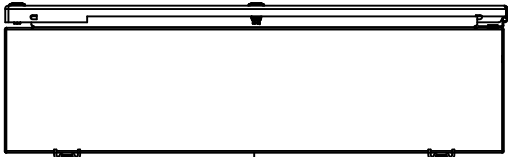


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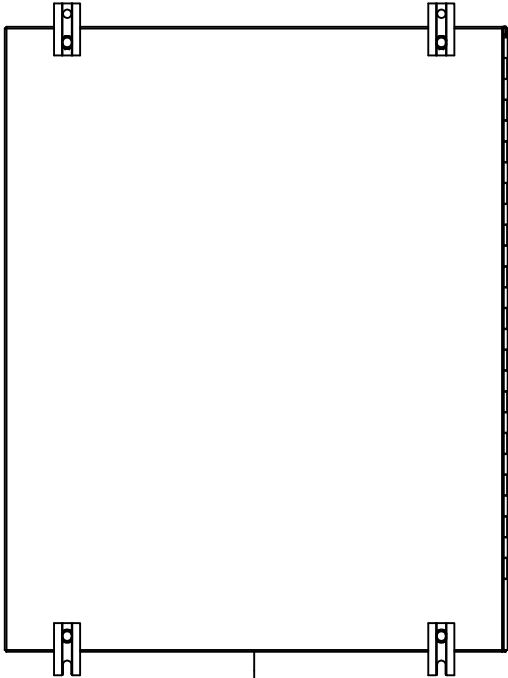
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



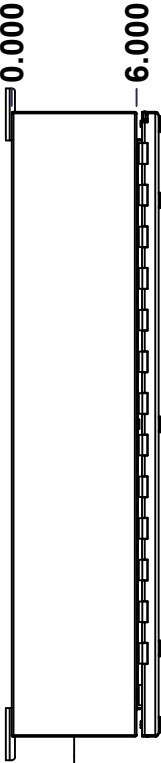
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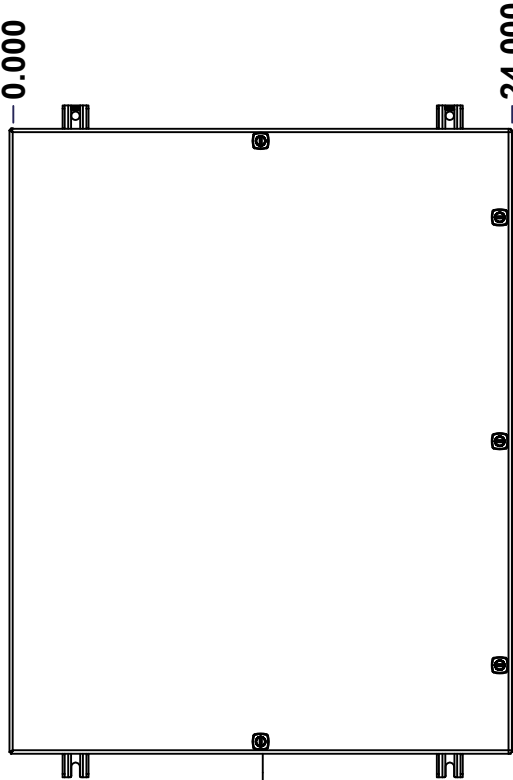
BACK



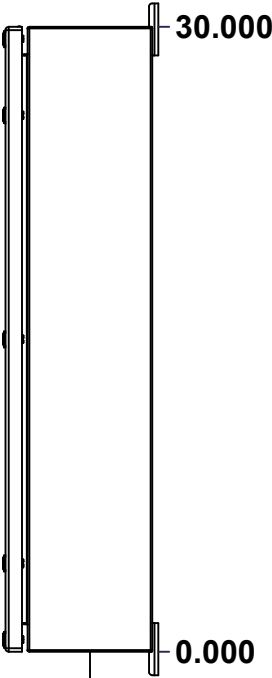
BOTTOM



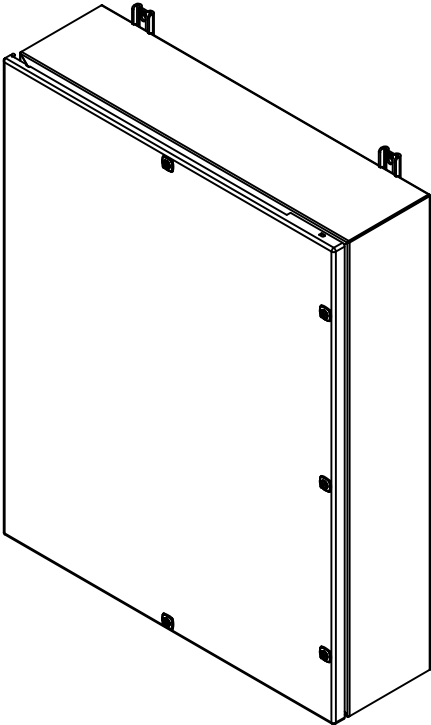
LEFT



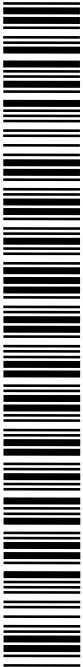
FRONT



RIGHT



Isometric View



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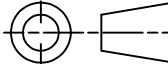


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

29-Jan-20

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESEL 30" x 24" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESEL302406

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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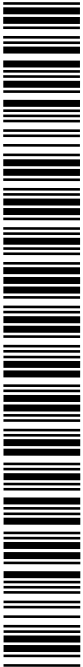
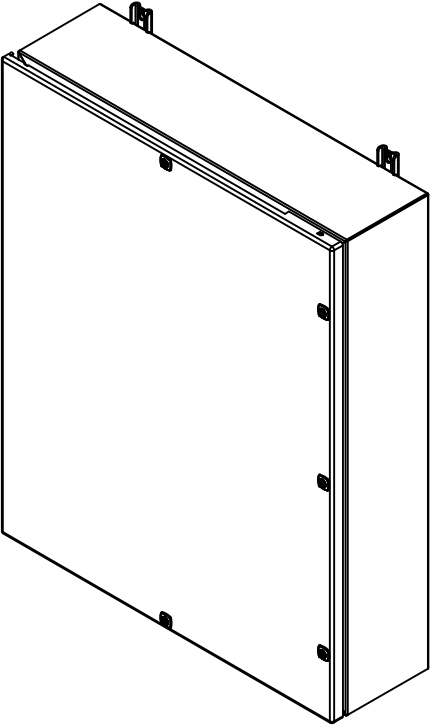
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF1_OPEN Sold separately (Kit)
7	C/W 885 ESMF1_CLOSE Sold separately (Kit)

No.	Revisions	Date	By/Par



Isometric View

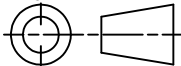


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		29-Jan-20	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	5412ESEL 30" x 24" x 6" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESEL302406	0	2

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	885SP3024G	0	885SP 30" x 24" Inner Panel Part
1	20-077177C	0	5412ESEL 30" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	20-077177B	0	5412ESEL 30" x 24" x 6" Body
3	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

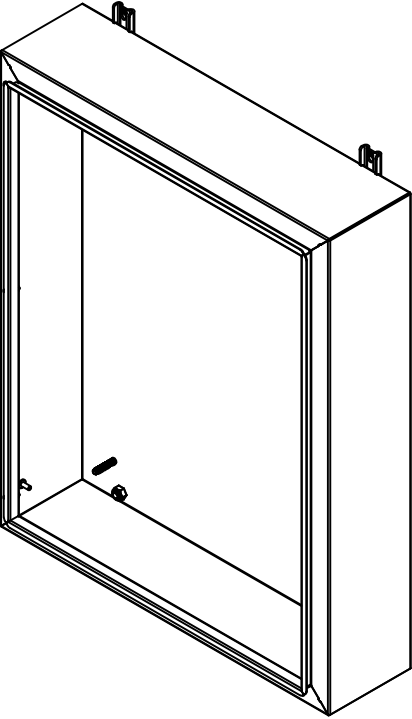
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Tolerance $\pm 1/32$ " unless otherwise specified

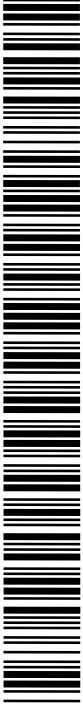
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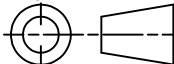
Tolérance $\pm 1/32$ " sauf spécification contraire

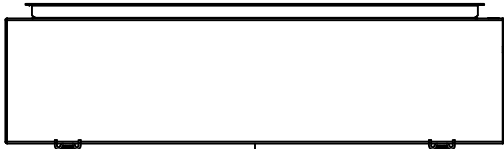
No.	Revisions	Date	By/Par



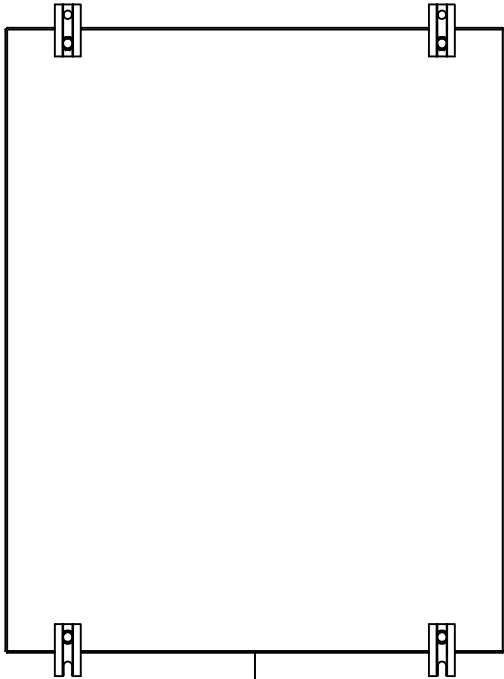
Isometric View



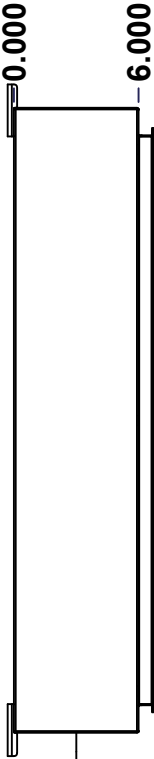
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 29-Jan-20	
Material Matière			



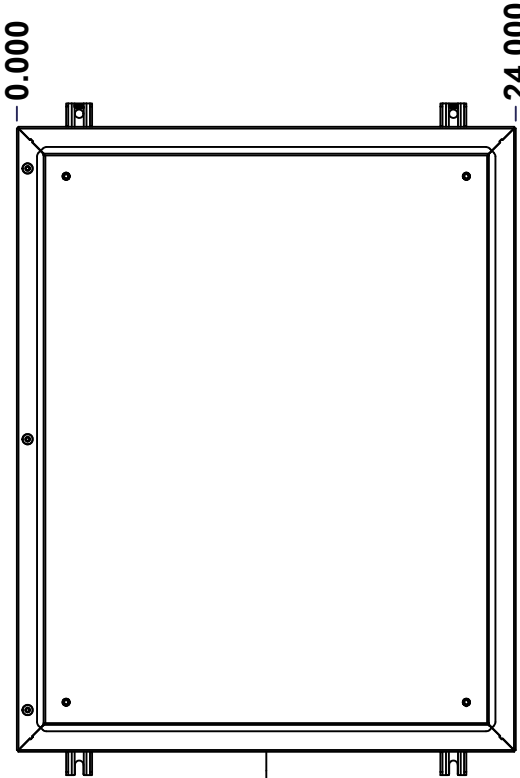
TOP



BACK



LEFT



FRONT



RIGHT



BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

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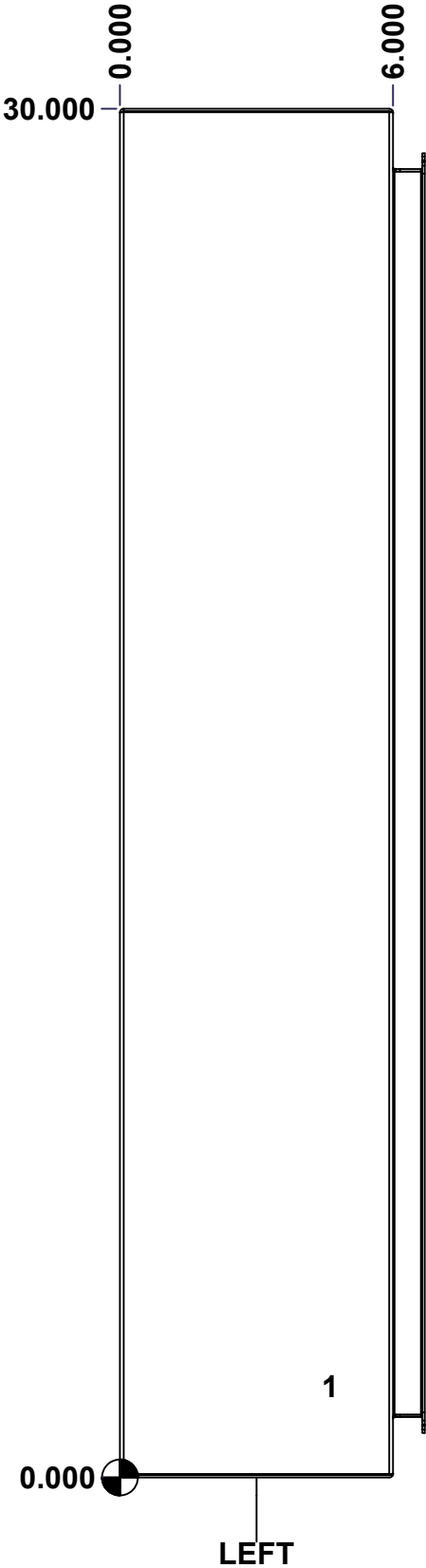
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESEL 30" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESEL302406B	0	7

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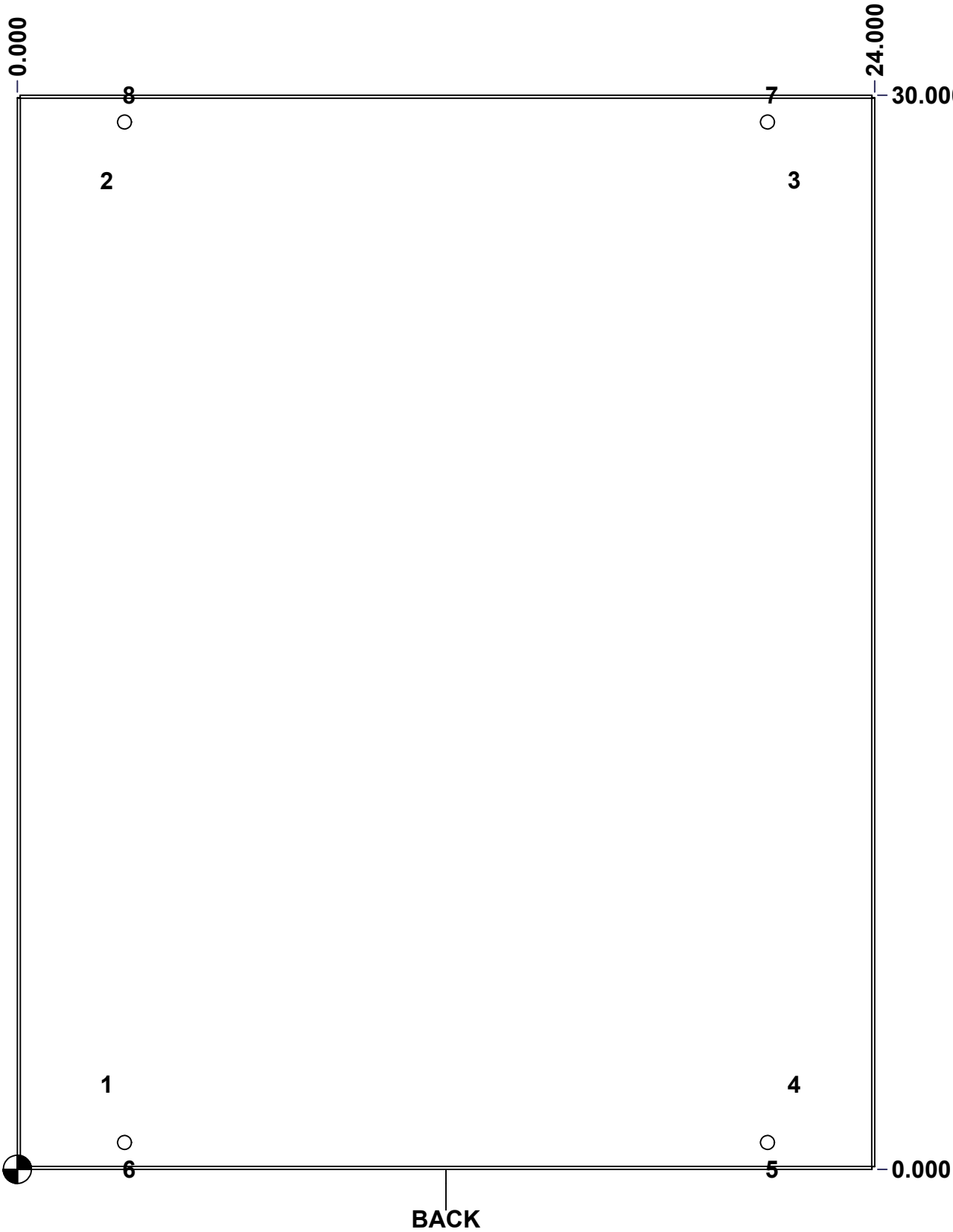
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\20-077177\20-077177B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.375	IP STUD M8 x 35mm (Inside)
2	2.375	27.625	IP STUD M8 x 35mm (Inside)
3	21.625	27.625	IP STUD M8 x 35mm (Inside)
4	21.625	2.375	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	21.000	0.000	FOOT 885 ESMF1_OPEN
6	3.000	0.000	FOOT 885 ESMF1_OPEN
7	21.000	30.000	FOOT 885 ESMF1_CLOSE
8	3.000	30.000	FOOT 885 ESMF1_CLOSE



	Description	Status	
	5412ESEL 30" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ESEL302406B	0	7

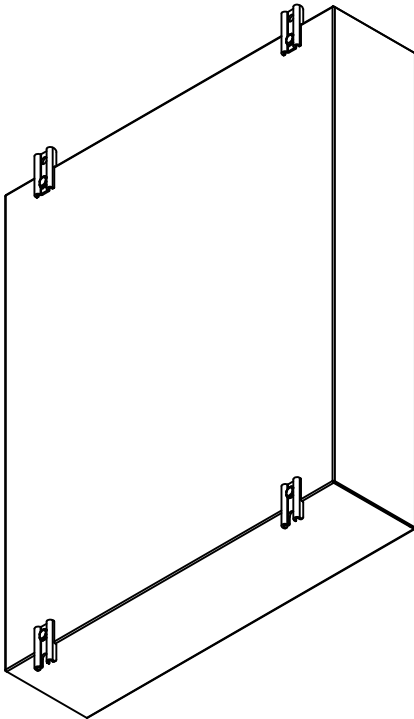
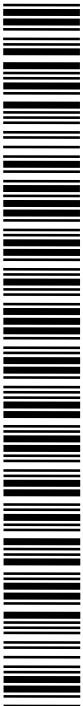
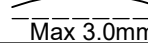
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 29-Jan-20	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESEL 30" x 24" x 6" Body			Detail Rev.
Part Number Numéro Pièce 5412ESEL302406B			
Rev.	7		
	0	7	

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1	STK-Q-16080	0	Ground Stud M6 x 16mm
3	RIVET_NUT_SS_M6_FH_CE	0	Stainless Steel Rivet Nut M6 (Low Profile Close End)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	20-077177B-P	0	5412ESEL 30" x 24" x 6" Body Part
2	885 ESMF1_CLOSE	0	885 ESMF1 Mounting Foot (Closed Hole)
2	885 ESMF1_OPEN	0	885 ESMF1 Mounting Foot (Opened Hole)
Qty	Part Number	Rev	Description
Parts List			

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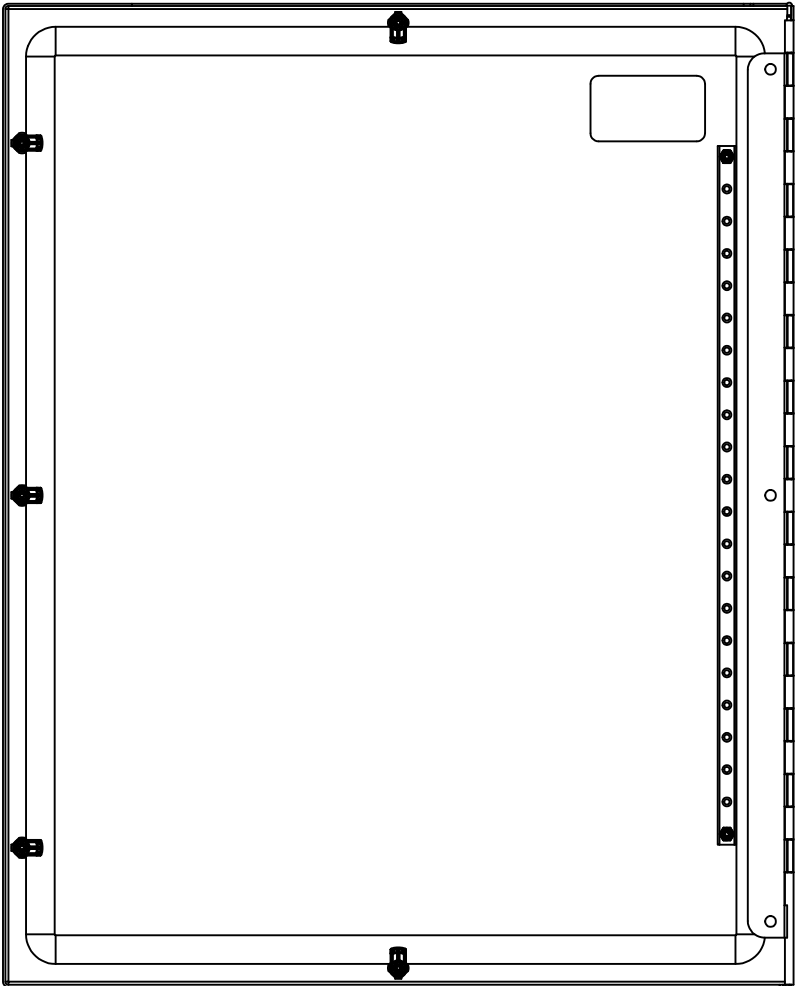
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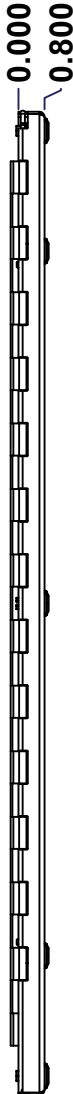
Tolérance ±1/32" sauf spécification contraire



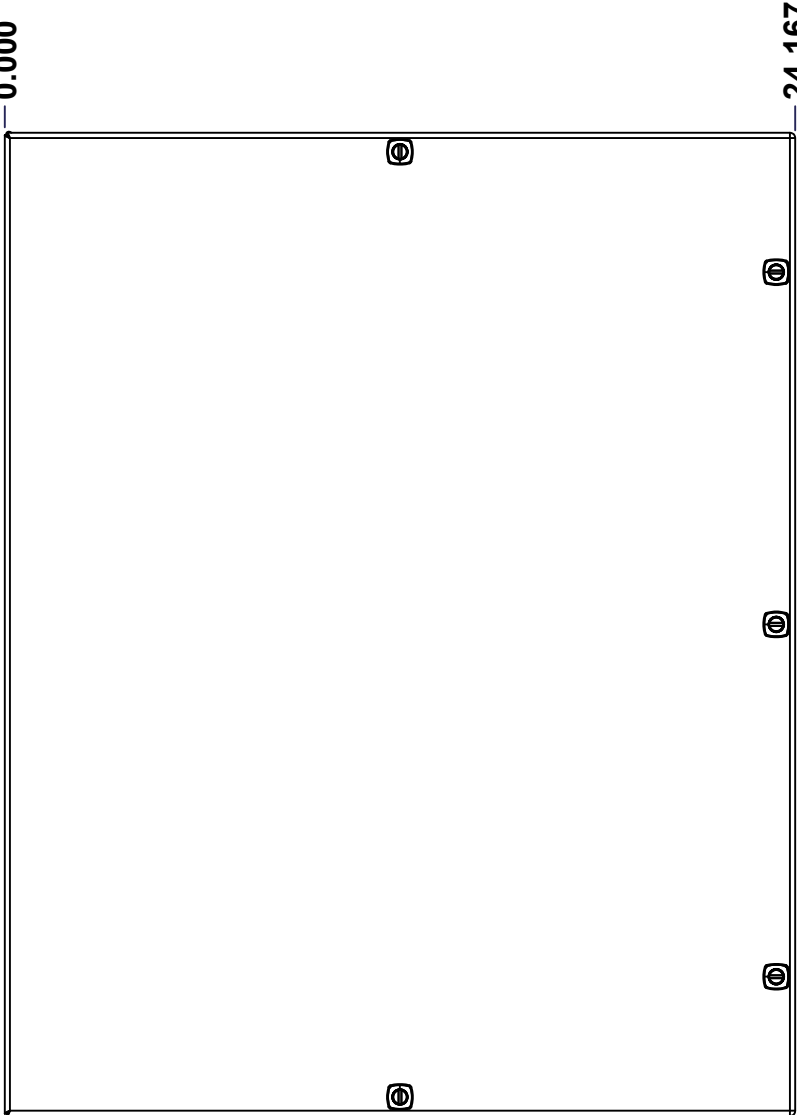
TOP



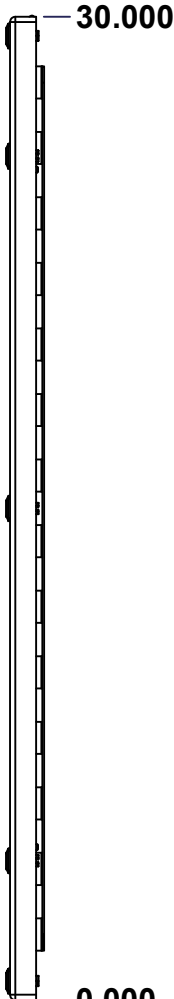
BACK



LEFT



FRONT

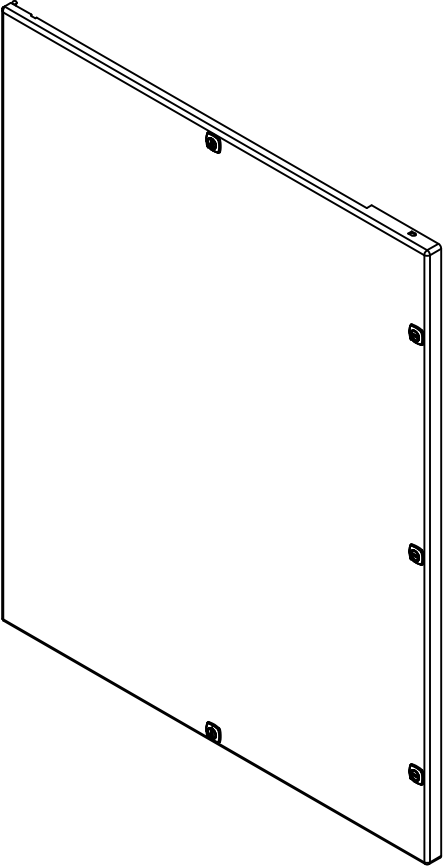


RIGHT

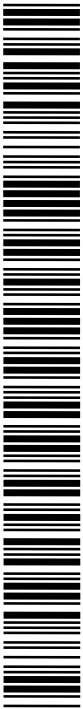


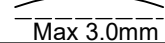
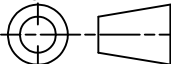
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 29-Jan-20	
Material Matière					

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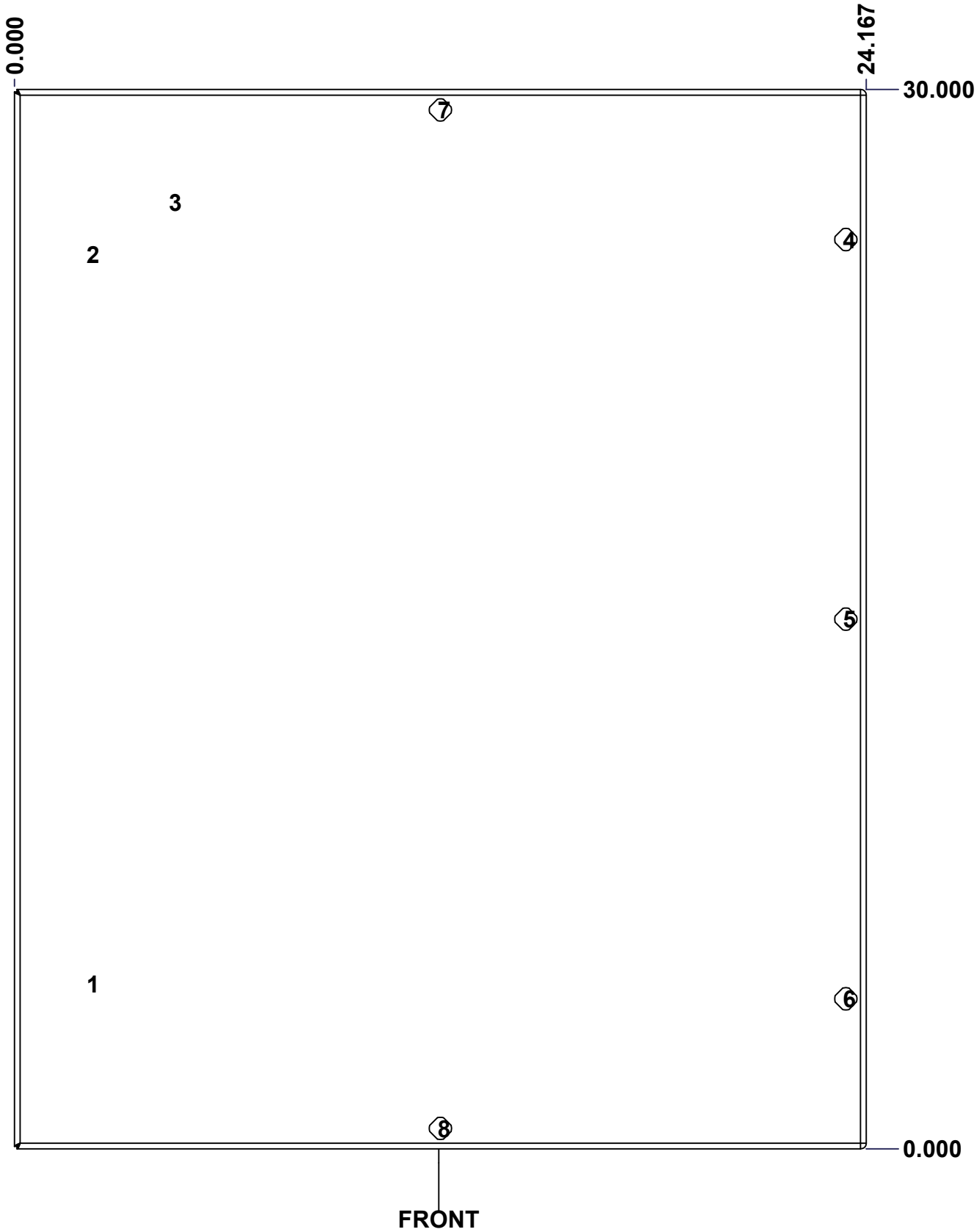
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.122	4.665	STUD M6 x 18mm (Inside)
2	2.122	25.335	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
3	4.458	26.803	LABEL_EXM (Inside)
4	23.587	25.750	LOCK 880 SCQ5-SL @ 180.0°
5	23.587	15.000	LOCK 880 SCQ5-SL @ 180.0°
6	23.587	4.250	LOCK 880 SCQ5-SL @ 180.0°
7	12.084	29.420	LOCK 880 SCQ5-SL @ 270.0°
8	12.084	0.580	LOCK 880 SCQ5-SL @ 90.0°



	Description		Status	
	5412ESEL 30" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ESEL302406C		0	3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\20-077177\20-077177C.idw

Tolérance ±1/32" sauf spécification contraire

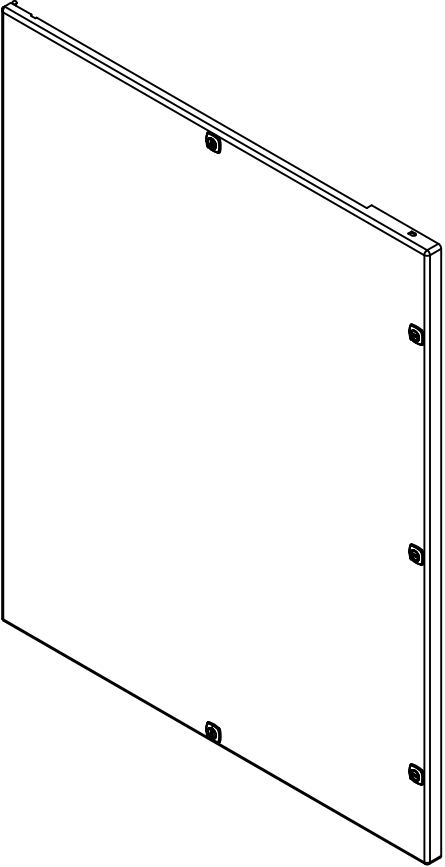
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No.

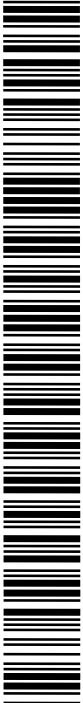
Revisions

Date

By/Par



Isometric View





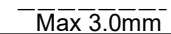
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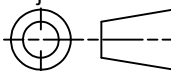
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

29-Jan-20

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESEL 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESEL302406C

Rev.

0

3

3

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

2

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

5

STK-A-79955

2

5412 ESEL Plastic Clip-in 1/4 Turn Lock

1

20-077177HP-P

0

5412ESEL 30" x 24" Cover Part

1

20-077177H-P

0

5412ESEL 30" x 24" Cover Part

1

STK-Q-46020-24

5

5412 ES Vertical Door Stiffener 24"

1

20-077177G

0

5412ESEL 30" x 24" Cover Gasket Part

1

20-077177C-P

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5412ESEL 30" x 24" Cover Part

2

STK-Q-07220

1

M6 Nylon Insert Lock Nut

Qty

Part Name

Rev

Description

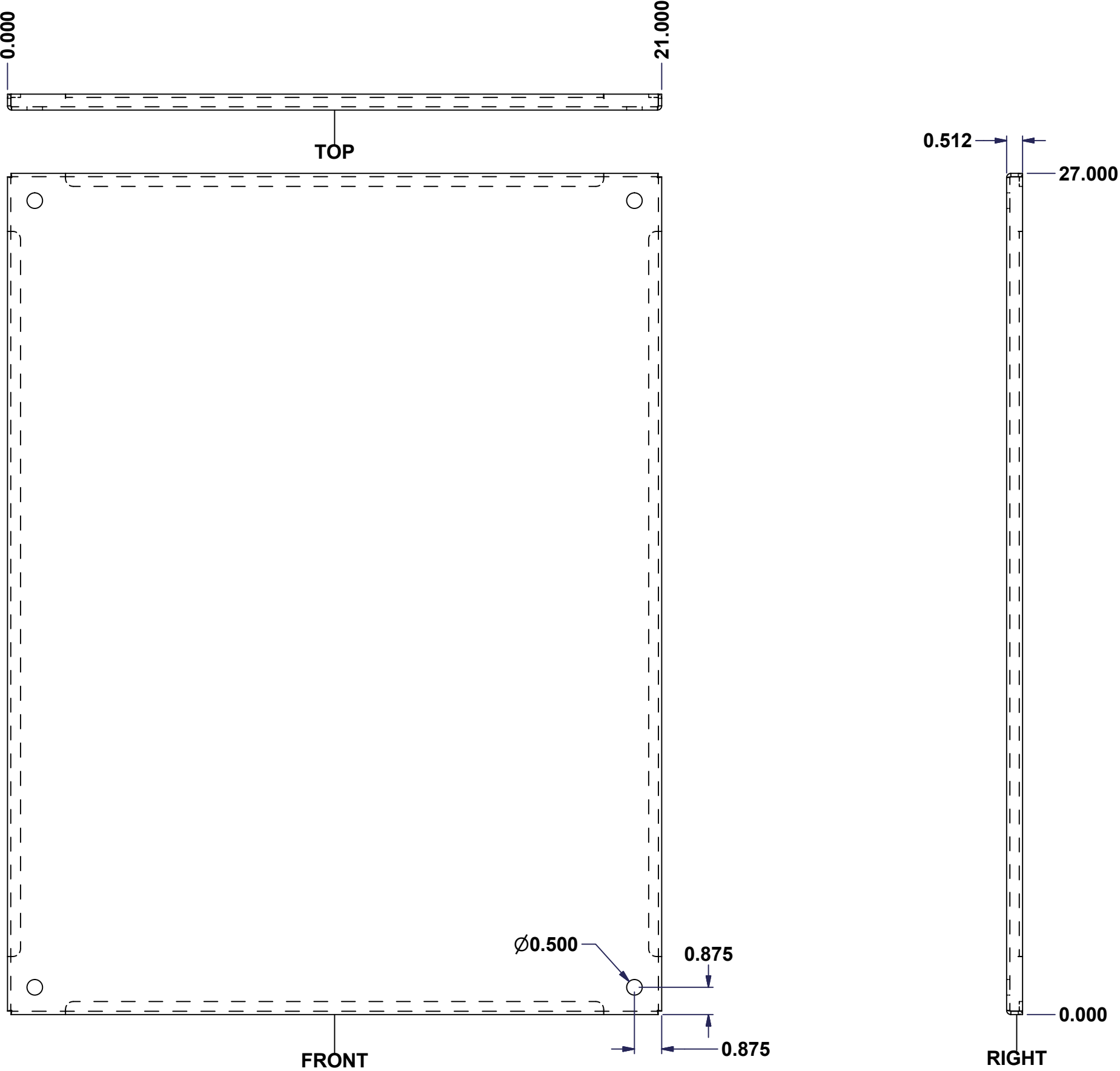
Parts List

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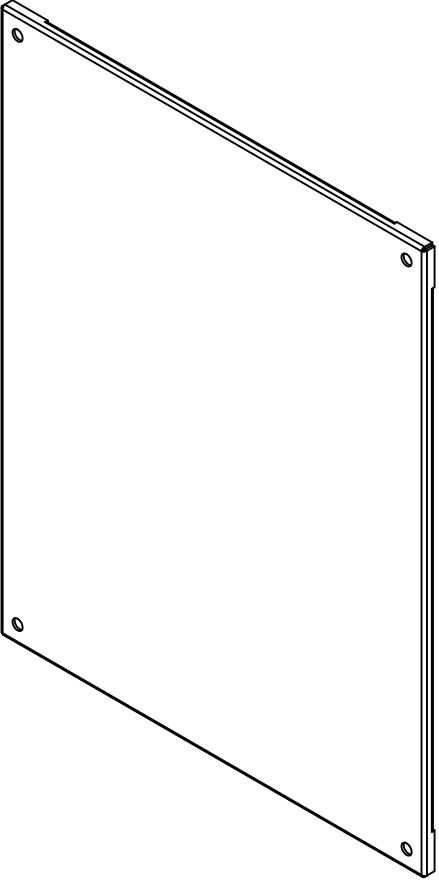
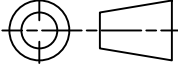
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\885 SP\885SP3024G\885SP3024G.idw

Tolérance ±1/32" sauf spécification contraire



1	885SP3024G-P	0	885SP 30" x 24" Inner Panel Part	12 Ga Galvanized (2.5mm)	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 01/03/2017	
Material Matière		12 Ga Galvanized (2.5mm)	
Color Couleur		Finish Fini	
See Part List		See Part List	
Description			Detail Rev.
885SP 30" x 24" Inner Panel Part			
Part Number Numéro Pièce			Rev.
885SP3024G			1
			0
			1

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