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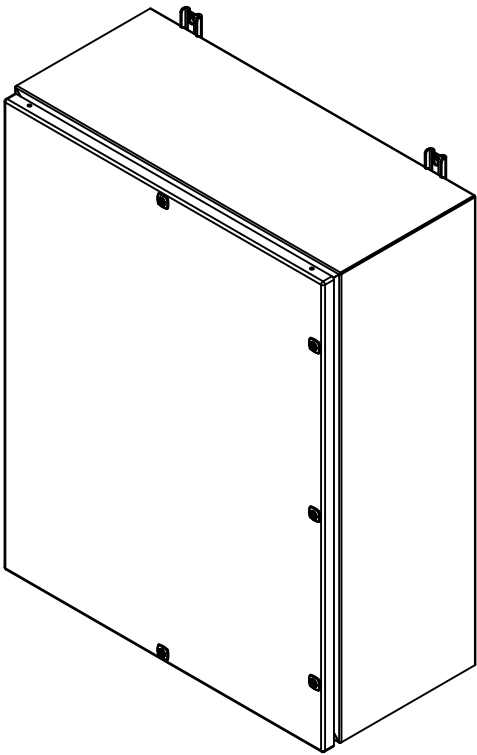
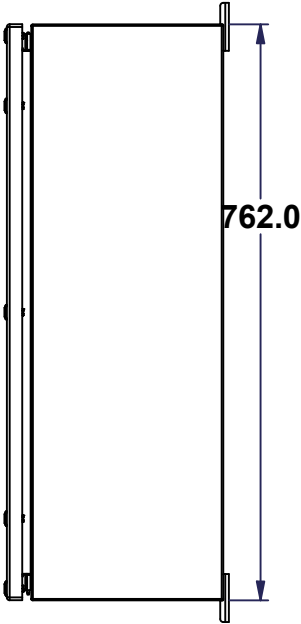
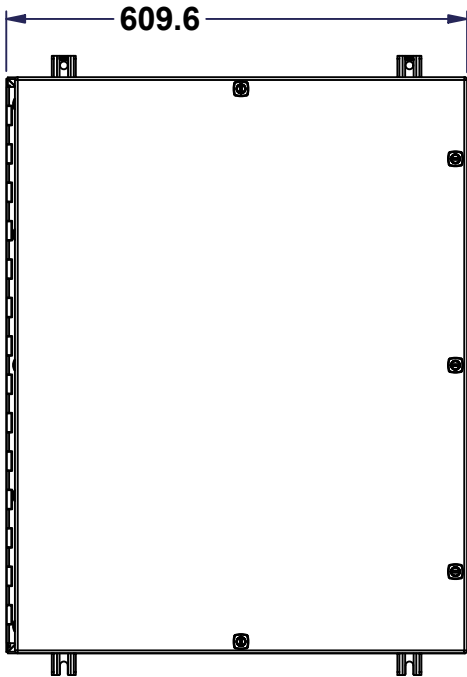
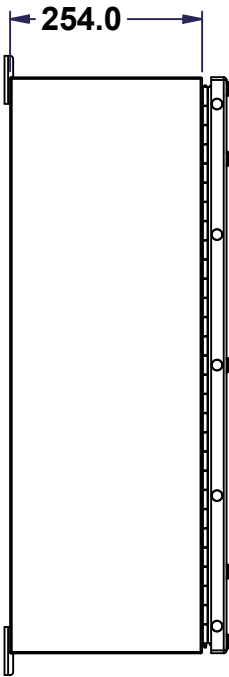
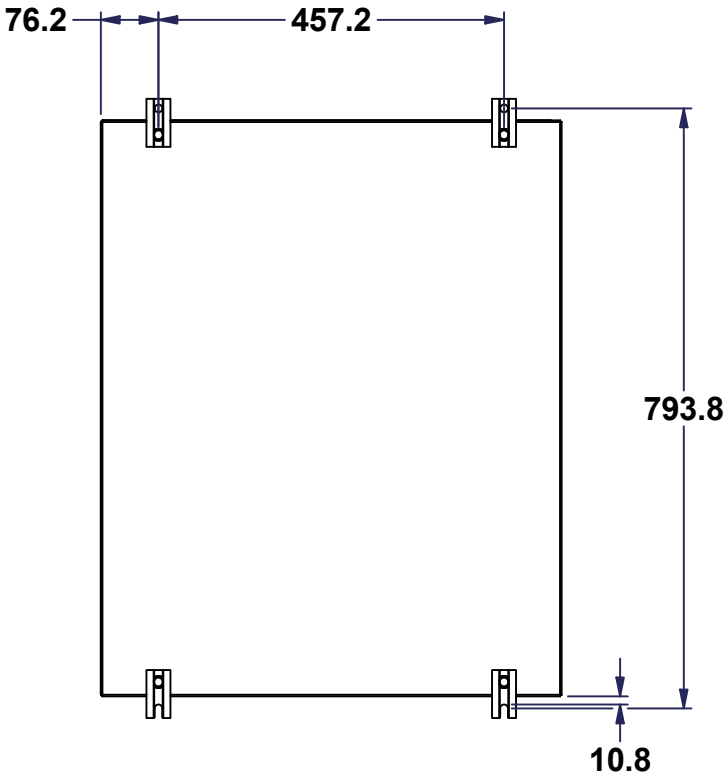
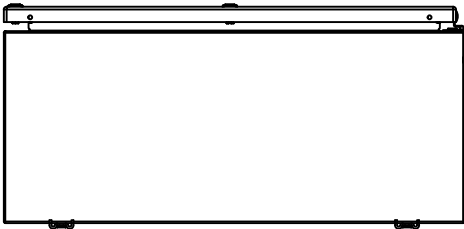
Tolerance ±0.4mm unless otherwise specified
All knockouts are actual size / Les disques défonçables sont grandeur réel
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C:\Vault Workspace\Inventor Dwg\Inv-5\5412ESEL\5412ESEL302410\5412ESEL302410.idw

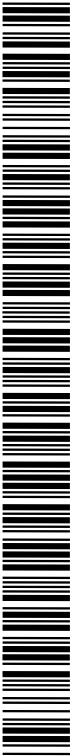
Tolérance ±0.4mm sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF1_OPEN Sold separately (Kit)
7	C/W 885 ESMF1_CLOSE Sold separately (Kit)

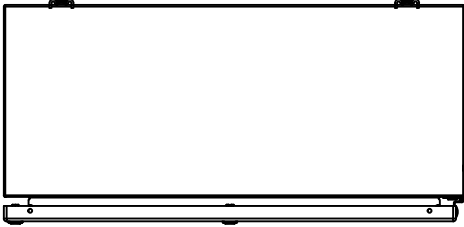
No.	Revisions	Date	By/Par



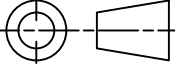
Isometric View



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4	STK-Q-07310	3	Flange Lock M8 Nylon Insert Lock Nut
1	885SP3024G	0	885SP 30" x 24" Inner Panel Part
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESEL302410B	0	5412 ESEL 30" x 24" x 10" Body Assembly
5	STK-Q-04051-14	0	M6 x 14.0mm Stainless Steel Hexagon Socket Head Machine Screw
1	5412ESEL302410C	0	5412 ESEL 30" x 24" Cover Assembly
1	5412ESEL302410HP	0	5412 ESEL 30" Piano Hinge Assembly
5	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
5	STK-Q-00265	1	M6 x 13mm Stainless Steel 316 Carriage Bolt
Qty	Part Number	Rev.	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
		Projection 
Customer Client		Date
Drawn By Dessiné Par Kevin Kouassi		Date 07-Jan-21
Material Matière 16 Ga H.R.P. & O. (1.4mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5412 ESEL 30" x 24" x 10" Assembly		Detail Rev.
Part Number Numéro Pièce 5412ESEL302410		Rev. 1
		0 11

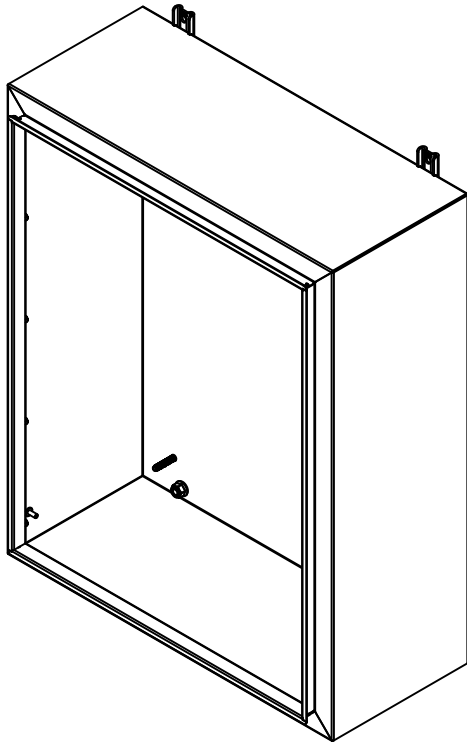
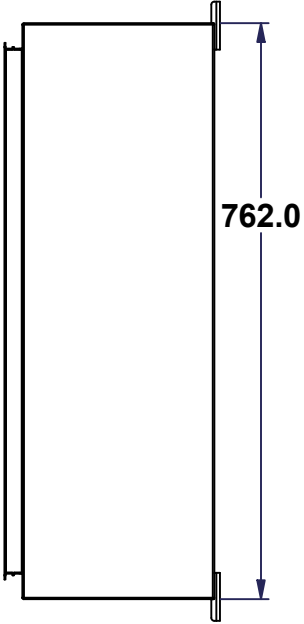
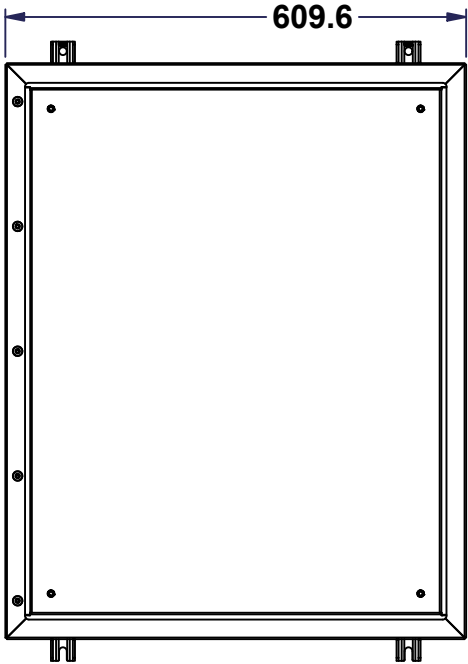
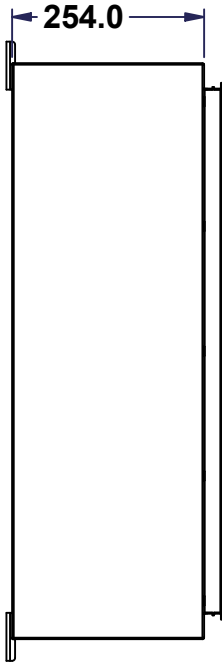
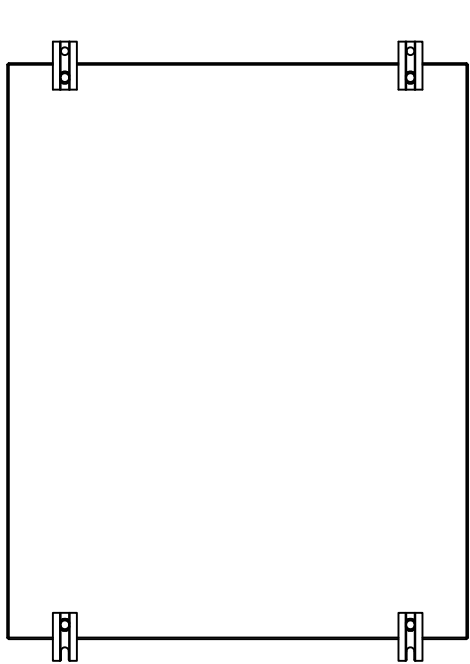
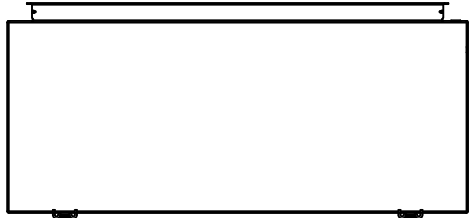
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Tolérance ±0.4mm sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

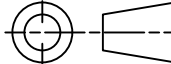


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par Kevin Kouassi	Date 07-Jan-21
Material Matière 16 Ga H.R.P. & O. (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412 ESEL 30" x 24" x 10" Body Assembly	Detail Rev.
Part Number Numéro Pièce 5412ESEL302410B	Rev. 0
	2
	11

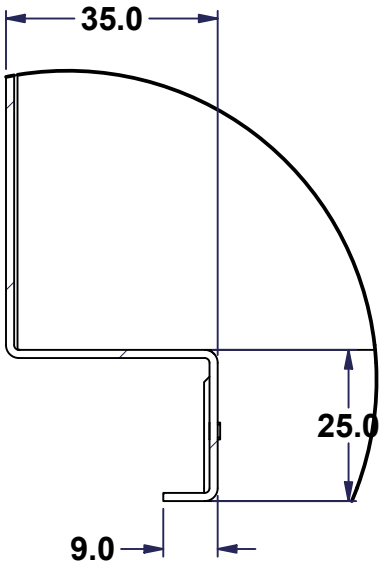
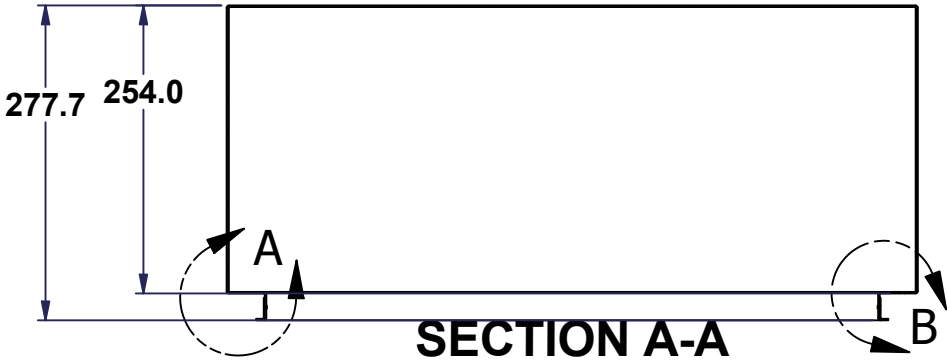
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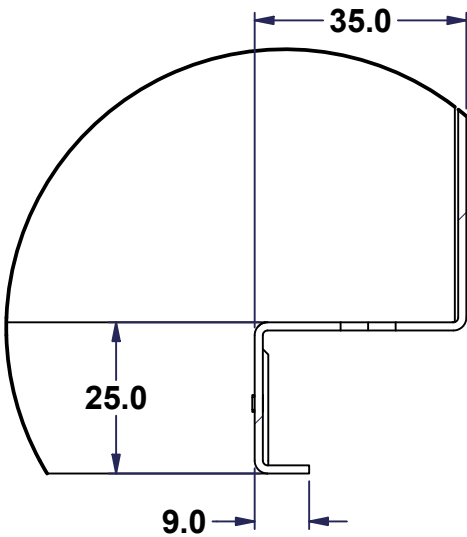
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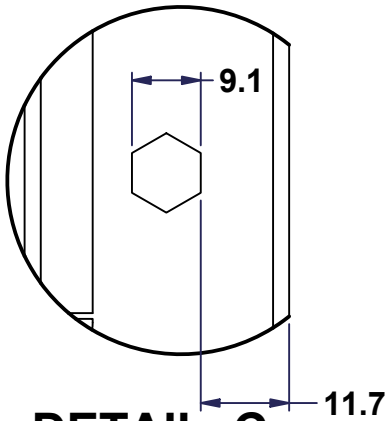
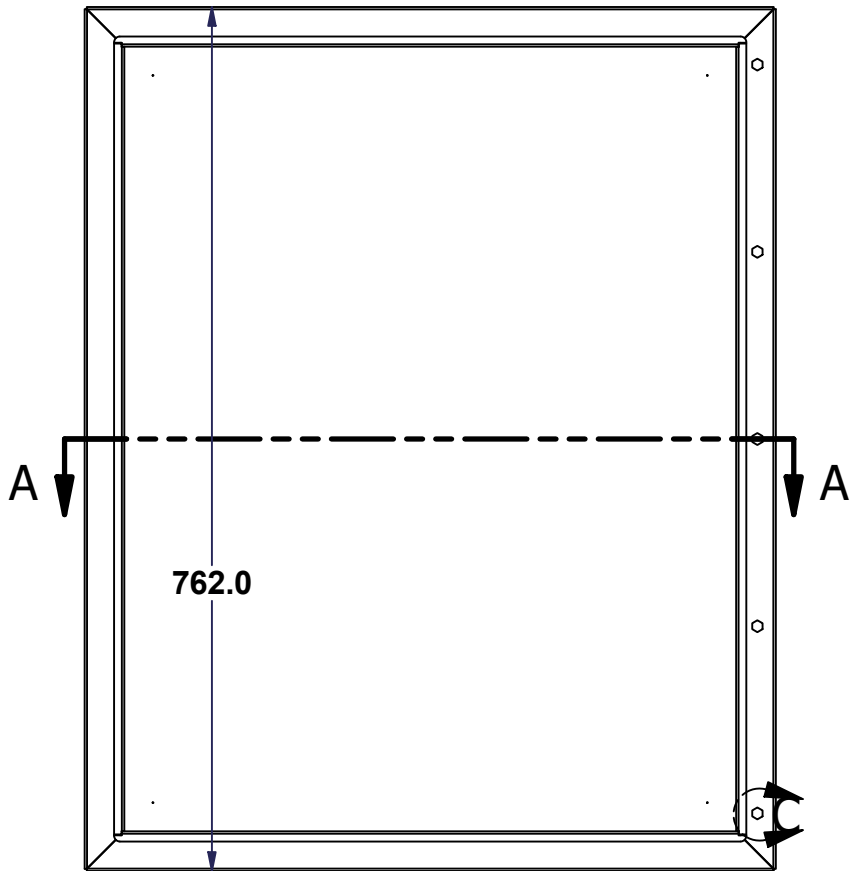
Tolérance ±0.4mm sauf spécification contraire



DETAIL A

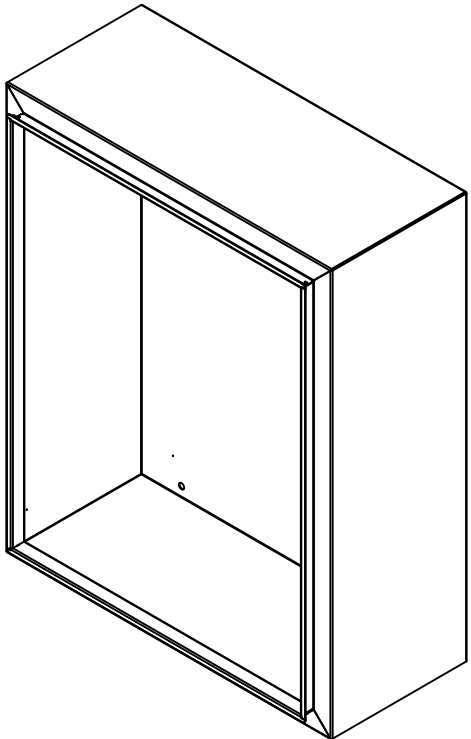


DETAIL B



DETAIL C

No.	Revisions	Date	By/Par



Isometric View

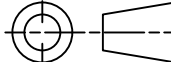


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par Kevin Kouassi	Date 07-Jan-21
Material Matière 16 GA R.F. & D. (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
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Description 5412 ESEL 30" x 24" x 10" Body Part	Detail Rev.
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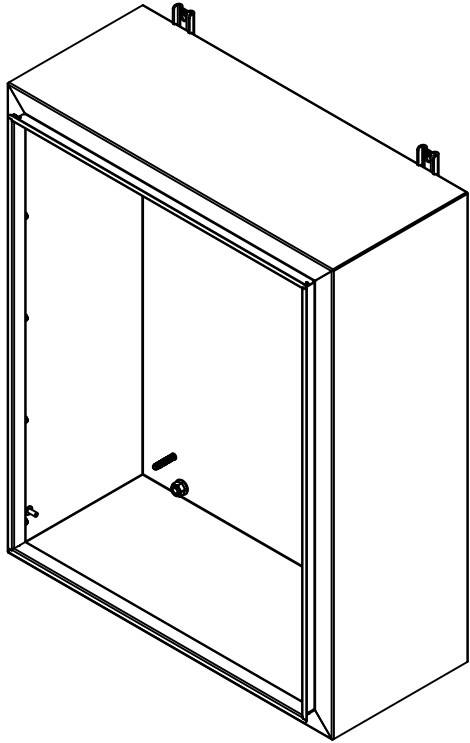
Part Number Numéro Pièce 5412ESEL302410B-P	Rev. 0	3 11
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BENDING PROGRAM 5412ESEL > 5412ESELB-P

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No.	Revisions	Date	By/Par

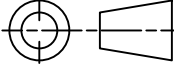


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné ParKevin Kouassi

Date07-Jan-21

Material
Matière16 Ga H.R.P. & O. (1.4mm)

Color
CouleurAsa-61 Grey

Finish
FiniSmooth

Description5412 ESEL 30" x 24" x 10" Body Assembly

Detail Rev.

Part Number
Numéro Pièce5412ESEL302410B

Rev.0

411

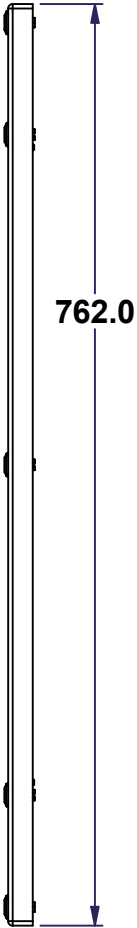
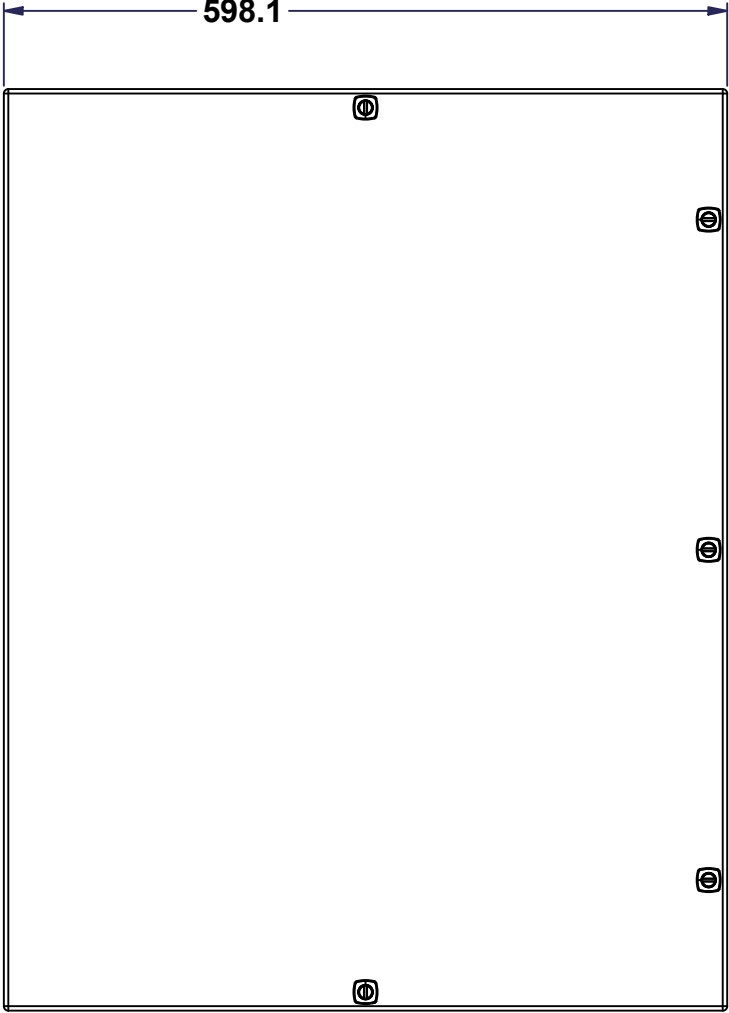
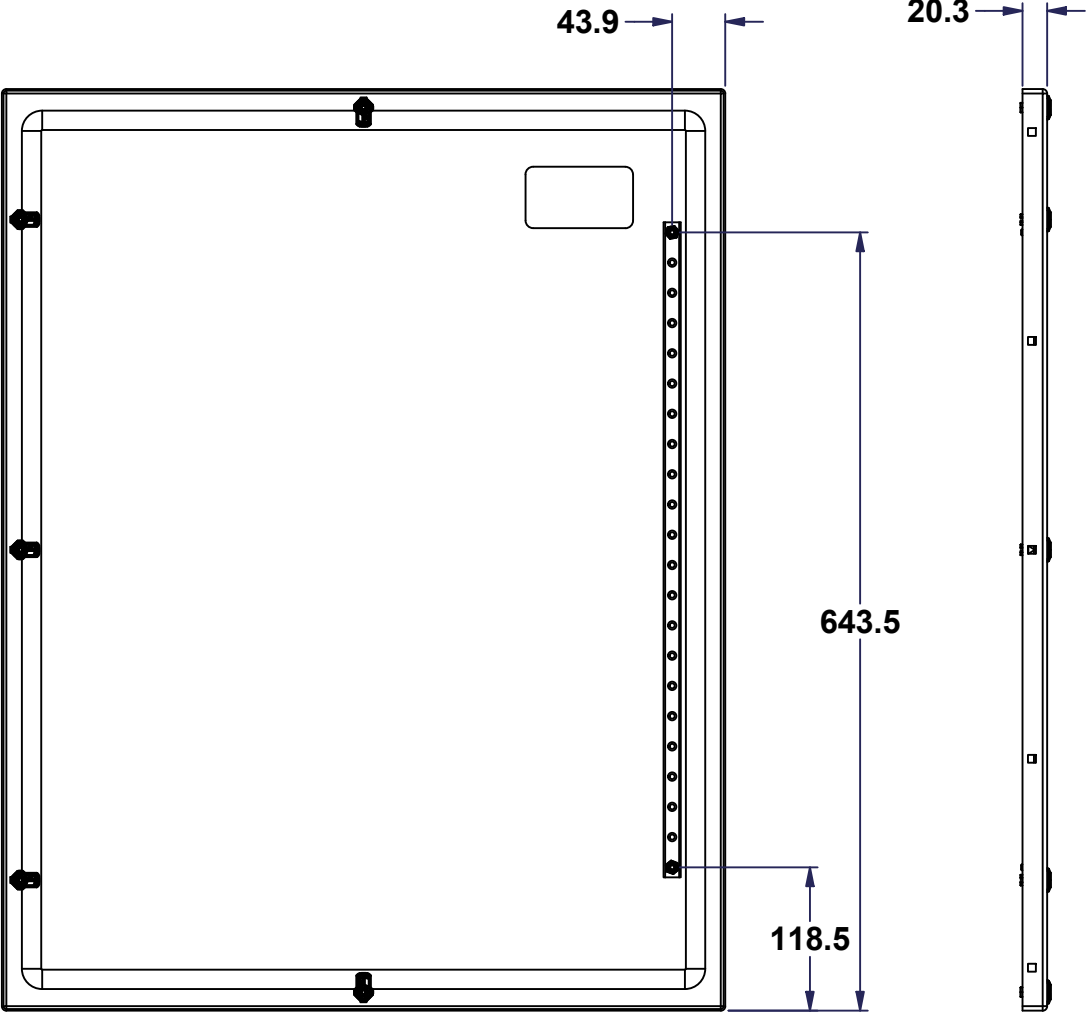
Parts List			
Qty	Part Number	Rev.	Description
1	5412ESEL302410B-P	0	5412 ESEL 30" x 24" x 10" Body Part
4	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
5	RIVET_NUT_SS_M6_FH_CE	0	Stainless Steel Rivet Nut M6 (Low Profile Close End)
1	STUD_M6 x 16mm	0	Ground Stud M6 x 16mm
2	885ESMF1-A	0	885ESMF1 Mounting Foot - Welded Screw
4	STK-Q-07420-NT	0	M10 Nylon Insert Lock Nut
4	STK-Q-10261	1	M10 Sealing Washer
2	885ESMF1-B	0	885ESMF1 Mounting Foot (open slot) - Welded Screw

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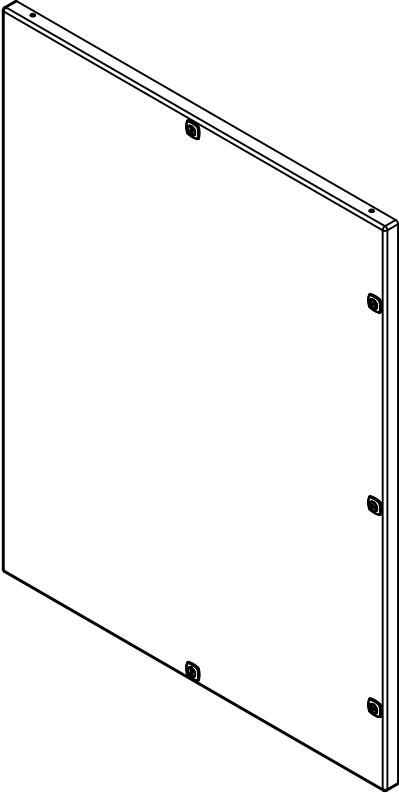
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No.	Revisions	Date	By/Par



Isometric View

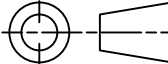


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par Kevin Kouassi	Date 07-Jan-21
Material Matière 16 Ga H.R.P. & O. (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fin Smooth
Description 5412 ESEL 30" x 24" Cover Assembly	Detail Rev.
Part Number Numéro Pièce 5412ESEL302410C	Rev. 0
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	11

GASKET PROGRAM 5412ESEL > 5412ESEL302410C

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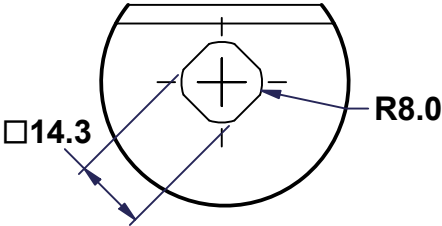
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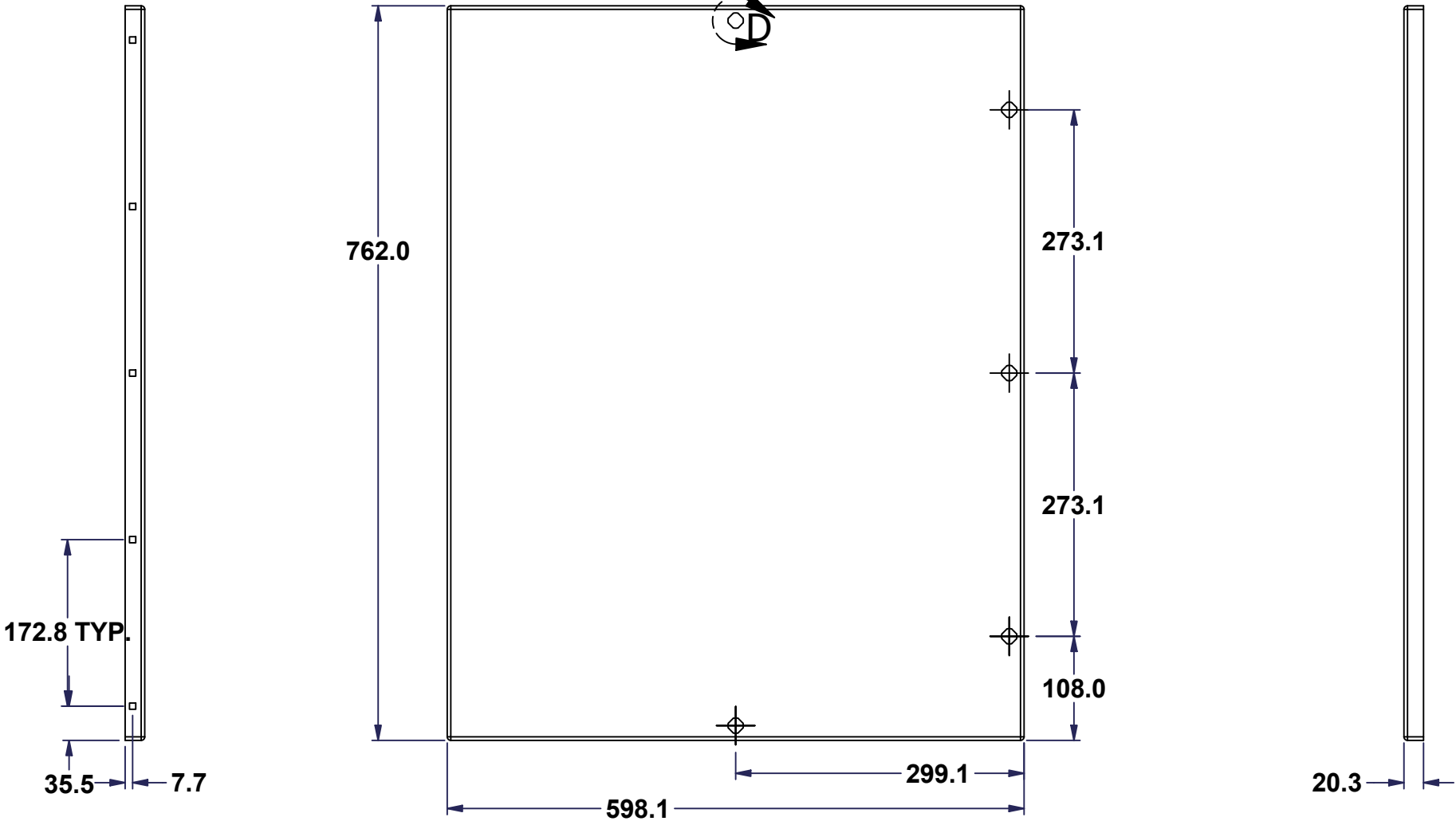
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Tolérance ±0.4mm sauf spécification contraire

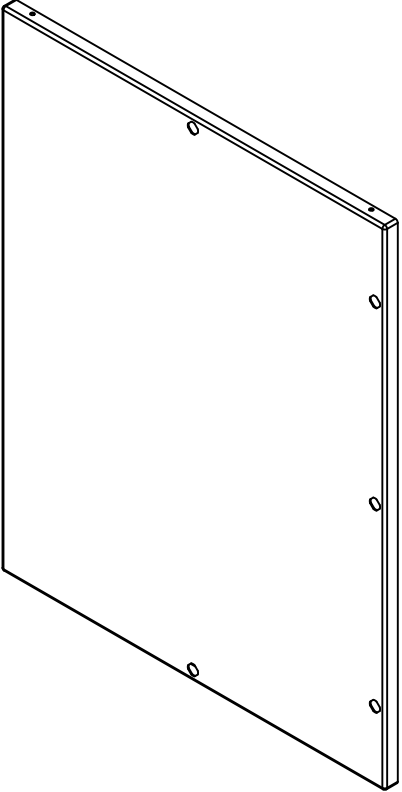
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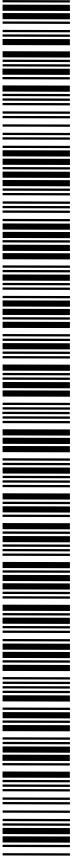
DETAIL D

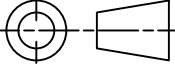


No.	Revisions	Date	By/Par



Isometric View



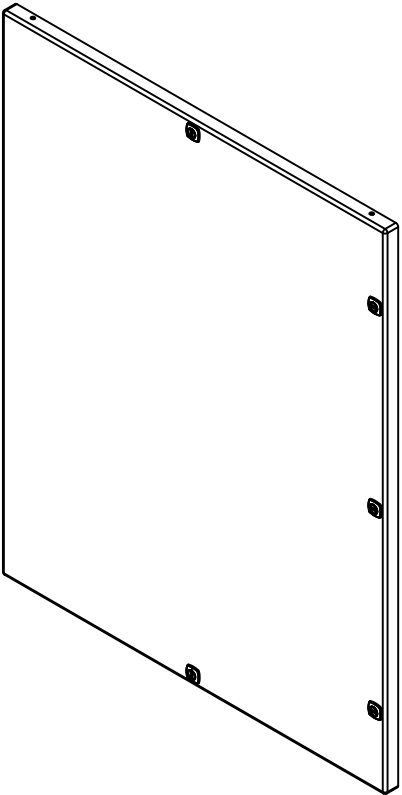
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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par Kevin Kouassi		Date 07-Jan-21	
Material Matière 16 Ga H.R.P. & O. (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412 ESEL 30" x 24" Cover Part			Detail Rev.
Part Number Numéro Pièce 5412ESEL302410C-P		Rev. 0	6 11

BENDING PROGRAM 5412ESPH >5412ESPHC-P

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No.	Revisions	Date	By/Par

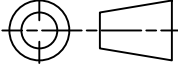


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

Kevin Kouassi

Date

07-Jan-21

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412 ESEL 30" x 24" Cover Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESEL302410C

Rev.

7

11

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
5	STK-A-79955	4	5412 ESEL Plastic Clip-In 1/4 Turn Lock Assembly
2	STK-Q-07220-1	1	M6 Nylon Insert Lock Nut
1	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESEL302410G	0	5412ESEL 30" x 24" Cover Gasket Part
2	STK-Q-16055-NT	0	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESEL302410C-P	0	5412 ESEL 30" x 24" Cover Part
Qty	Part Number	Rev.	Description
Parts List			

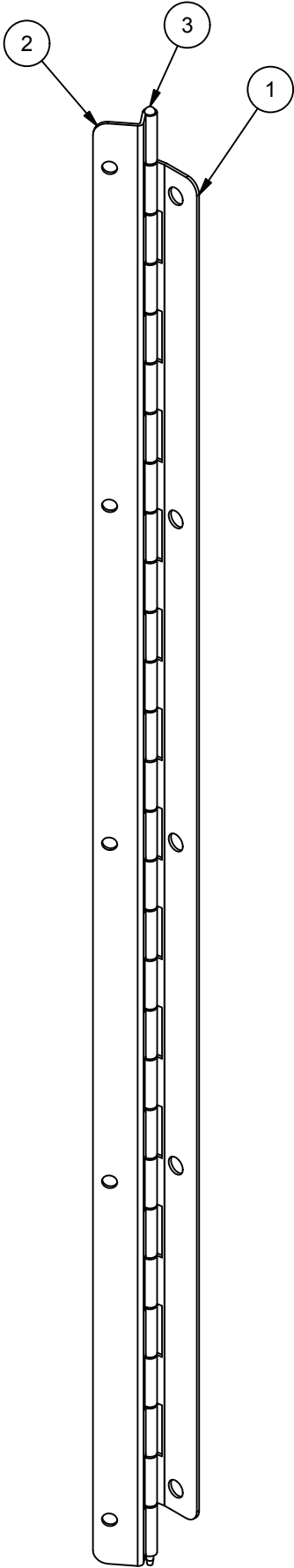
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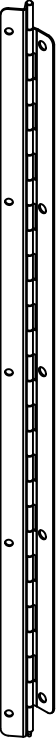
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Tolérance ±0.4mm sauf spécification contraire



No.	Revisions	Date	By/Par

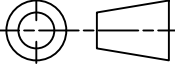


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

Kevin Kouassi

Date

07-Jan-21

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fin

See Part List

Description

5412 ESEL 30" Piano Hinge Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESEL302410HP

Rev.

0

8

11

Parts List							
Item	Qty	Part Number	Rev.	Description	Material	Color	Finish
1	1	5412ESEL302410H1-P	0	5412 ESEL 30" Piano Hinge Part 1	16 Ga Cold Rolled Steel A1008 CS Type B	ASA 61	Smooth
2	1	5412ESEL302410H2-P	0	5412 ESEL 30" Piano Hinge Part 2	16 Ga Cold Rolled Steel A1008 CS Type B	ASA 61	Smooth
3	1	5412ESEL302410HP-P	0	5412 ESEL - Continuous Hinge Pin 30"	Stainless Steel 3mm Rod	Plain	Passivated

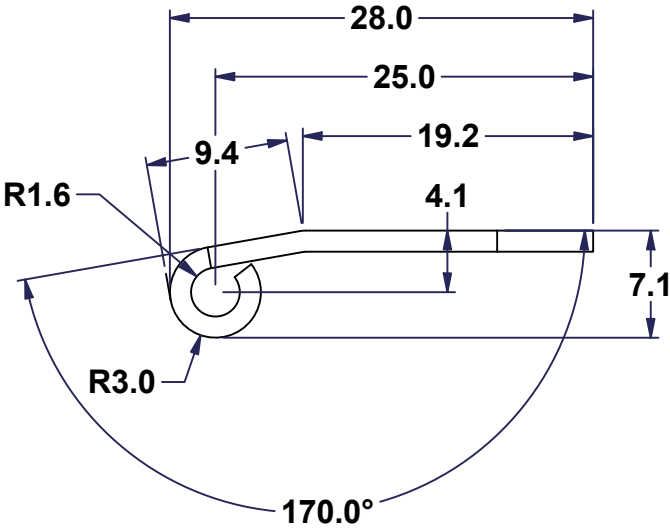
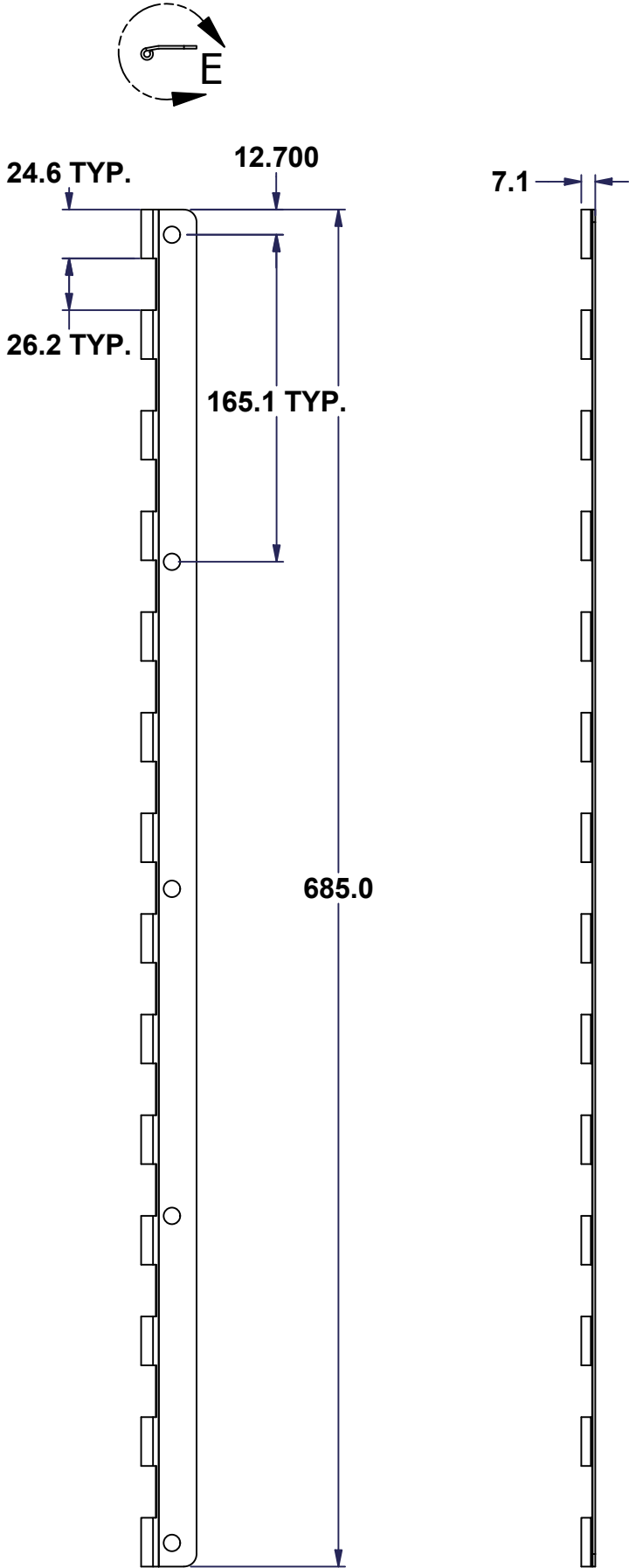
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Tolérance ±0.4mm sauf spécification contraire

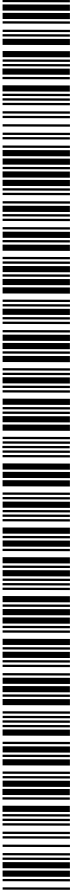
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DETAIL E



Isometric View

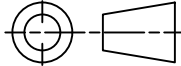


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par Kevin Kouassi

Date 07-Jan-21

Material
Matière 16 Ga Cold Rolled Steel A1008 CS Type B

Color
Couleur ASA 61

Finish
Fini Smooth

Description
5412 ESEL 30" Piano Hinge Part 1

Detail Rev.

Part Number
Numéro Pièce
5412ESEL302410H1-P

Rev.
0

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11

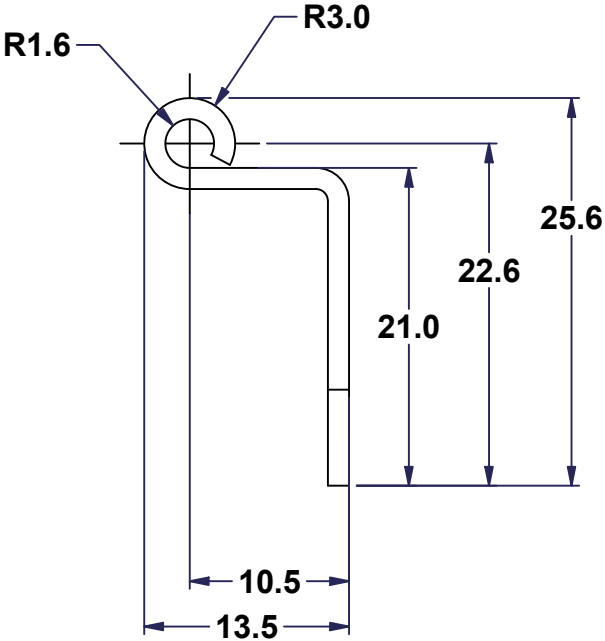
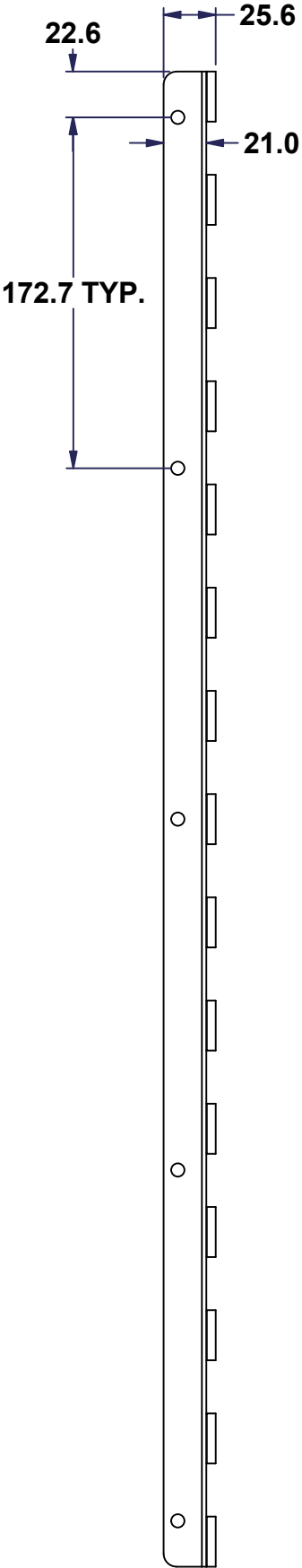
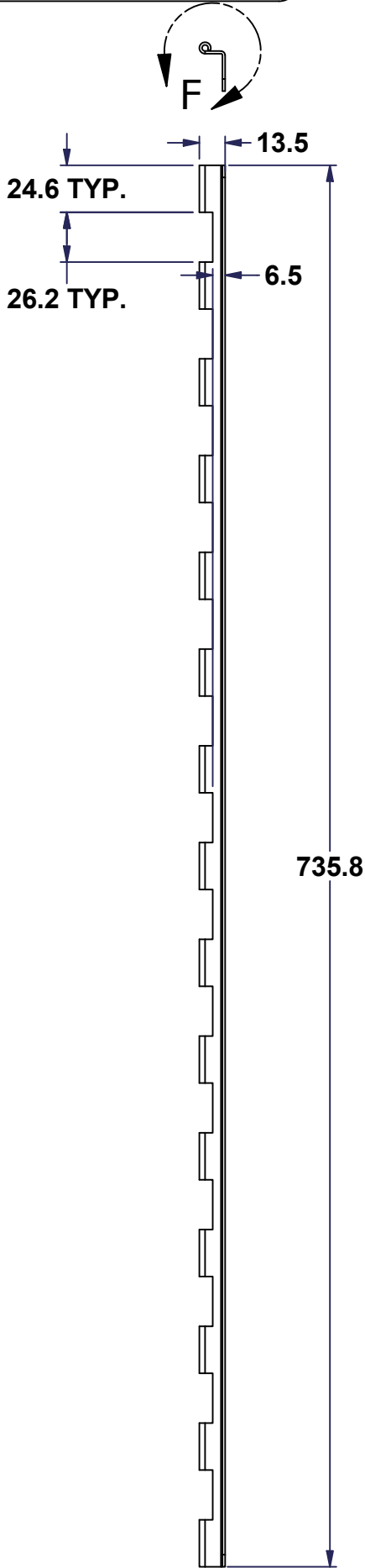
BENDING PROGRAM 5412 ESEL > 5412ESELH1-P

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All dimensions are before paint / Toutes les dimensions sont avant peinture

C:\Vault Workspace\Inventor Dwg\Inv-5\5412ESEL\5412ESEL302410\5412ESEL302410.idw

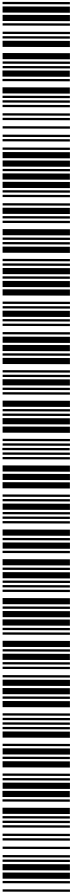
Tolérance ±0.4mm sauf spécification contraire



DETAIL F



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

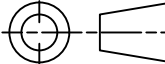


Tél: (450) 979-4373
Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par Kevin Kouassi

Date 07-Jan-21

Material
Matière 16 Ga Cold Rolled Steel A1008 CS Type B

Color
Couleur ASA 61

Finish
Fini Smooth

Description
5412 ESEL 30" Piano Hinge Part 2

Detail Rev.

Part Number
Numéro Pièce
5412ESEL302410H2-P

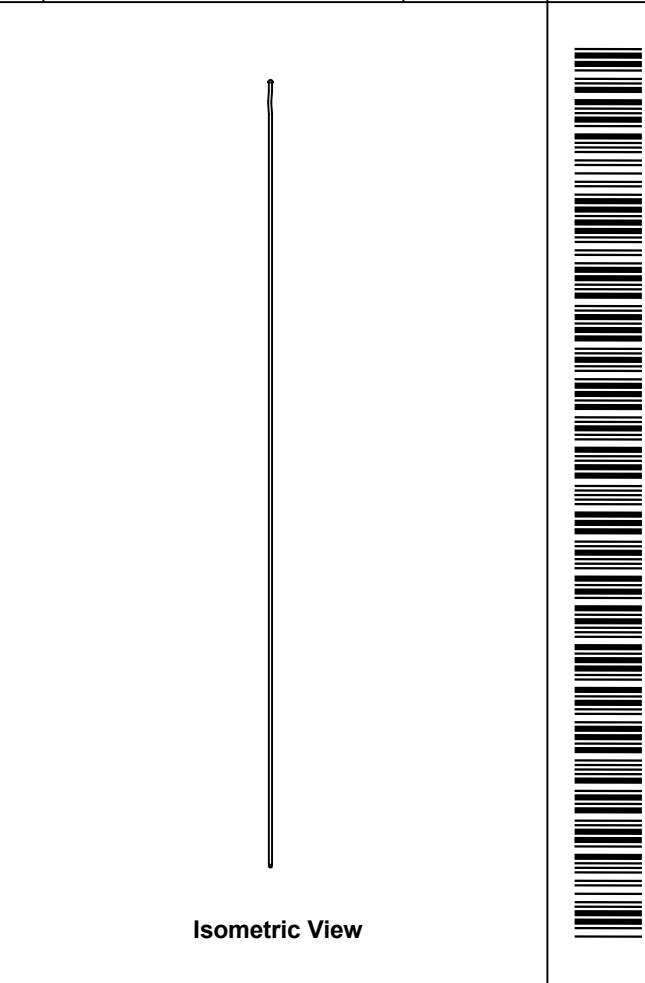
Rev.
0

10
11

BENDING PROGRAM 5412ESEL > 5412ESELH2-P

Tolérance $\pm 0.4\text{mm}$ sauf spécification contraire

No.	Revisions	Date	By/Par



Projection

The symbol consists of a circle on the left and a truncated cone on the right. A horizontal centerline passes through the center of the circle and the axis of the cone. The cone is shown in profile, with its circular end face on the left and its tapered body extending to the right. The centerline is a dashed line that passes through the center of the circle and the axis of the cone.

Drawn By Dessiné Par	Kevin Kouassi	Date	07-Jan-2
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Color	Plain	Finish	Passivated
Couleur		Fini	

Description	Detail Rev.
5412 ESEL - Continuous Hinge Pin 30"	

Part Number Numéro Pièce 5412ESEL302410HP-P	Rev. 0	11 1
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